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## Efficient and selective Copper-grafted nanoporous silica in aqueous conversion of aldehydes to amides

Sadegh Rostamnia\*<sup>a</sup>, Nasrin Nouruzi,<sup>a</sup> Hongchuan Xin\*<sup>b</sup>, Rafael Luque<sup>c</sup>

<sup>a</sup> *Organic and Nano Group (ONG), Department of Chemistry, Faculty of Science, University of Maragheh, P.O. Box. 55181-83111, Maragheh, Iran: Fax +98(421)2274893; Tel +98(421)2278001(108); E.mail: [rostamnia@maragheh.ac.ir](mailto:rostamnia@maragheh.ac.ir) ; [srostamnia@gmail.com](mailto:srostamnia@gmail.com)*

<sup>b</sup> *Key Laboratory of Biofuels, Qingdao Institute of Bioenergy and Bioprocess Technology, Chinese Academy of Sciences, Qingdao 266101, China. E-mail: [xinhc@qibebt.ac.cn](mailto:xinhc@qibebt.ac.cn)*

<sup>c</sup> *Departamento de Química Organica, Universidad de Cordoba, Edificio Marie Curie, Ctra Nnal IV, Km 396, E-14014, Cordoba, Spain. E-mail: [q62alsor@uco.es](mailto:q62alsor@uco.es) ; Fax: +34 957212066; Tel: +34 957212065*

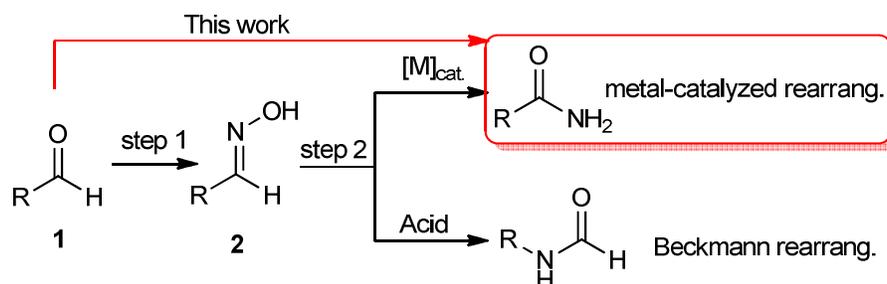
### Abstract

The one-pot conversion of aldehydes to their corresponding primary amides has been studied using SBA-15-grafted ethylenediamine copper complexes (En-Cu). The heterogeneous catalyst could be readily isolated from the reaction mixture and reused for at least fourteen times without significant loss in activity. The influence of reaction parameters and conditions in yields and selectivities including quantity of catalyst, solvent and base were optimized to afford amides in high yields. The structures of synthesized catalysts were investigated using different characterization techniques including Fourier transform infrared spectroscopy (FT-IR), X-ray diffraction (XRD), CHN, atomic absorption (AA), scanning electron microscopy (SEM) and transmission electron microscopy (TEM).

**Keywords:** C-H modification; copper-catalyst; SBA-15/En-Cu; hybrid material.

## Introduction

The formation of C-N bonds via C-H activation processes or related processes represents an indispensable tool for the synthesis of important target molecules that have significant pharmaceutical impact.<sup>1</sup> C<sub>sp2</sub>-H bond conversion of aldehydes to C<sub>sp2</sub>-N bond of amides can be in principle considered as a two steps oxidative amidation process in which the corresponding oxime forms in the first step from aldehydes. The second step leads to the formation of primary amides via nitrile intermediates based on a dehydration/hydration process. Alternatively, an acid-assisted Beckman rearrangement can take place to generate secondary amides (Scheme 1).<sup>2</sup>



**Scheme 1.** Rearrangements of oximes to amides.

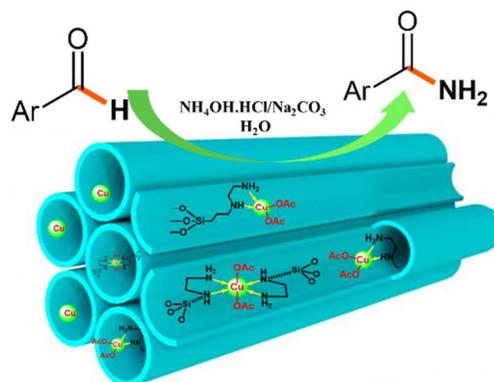
Amides are functional groups in organic synthesis that show a wide range of applications in pharmaceuticals, detergents and biologically active compounds<sup>3</sup>. Gold<sup>4a</sup>, Pd<sup>4b</sup>, Ru<sup>4c</sup>, Ir<sup>4d</sup> and Rh<sup>4e</sup> catalysts have been recently reported to be effective for the rearrangement of aldoximes into primary amides. However, Au, Pd, Ir, and Rh containing catalytic materials are highly expensive. Cu(II)/Cu(0) mesoporous silica materials (unfunctionalized mesoporous impregnated copper nitrate and then reduced by H<sub>2</sub>) were disclosed as alternative catalytic systems for the conversion of aldoximes to primary amides with good yields to products and a good reusability (up to four

cycles).<sup>5</sup> Ramon, Ganguly and their coworkers<sup>6</sup> later on utilised Cu (II) salts [Cu(OAc)<sub>2</sub> and CuSO<sub>4</sub>] as direct catalyst for the one-pot transformation of aldehydes to primary amides via C-H modification of aldehydes. The metal-catalyzed single-pot conversion of aldehydes into primary amides, in comparison with aldoxime rearrangement, is a generally economical, simple and useful method.<sup>6</sup> Nevertheless, the use of homogeneous metal salts requires laborious workup procedures to separate and isolate pure products. Furthermore, the use of environmentally unfriendly and biologically harmful solvents is one of the main issues in these chemical transformations together with the use of stoichiometric amounts of acids (as catalysts) and the use of hydroxylamine reagents in large excesses.<sup>4-6</sup>

The design of advanced catalysts with transition metal active centers on the walls of solid nanoporous material has attracted increasing attention in recent years.<sup>7, 8</sup> SBA-15 silicates have been extensively utilized as mesoporous materials for a large number of applications (e.g. support for catalysis, adsorption, drug delivery, etc.) due to their uniform pore structures and high surface areas. Nevertheless, purely siliceous SBA-15 are essentially not catalytically active and have also improvable mechanical and hydrothermal stabilities due to the high hydrophilicity from their rich silanol groups surfaces.<sup>9</sup> Organic-inorganic hybrid SBA-15 materials featuring organic groups incorporated within the pores of the silica wall can comparably offer improved hydrothermal stability and hydrophobicity and consequently improved catalytic properties for organic reactions. Applications of hybrid SBA-15 materials in organic processes can provide a more efficient approach of the reactants to active sites as well as suitable mesochannels to facilitate mass transfer of products into the bulk solution for an improved reusability.<sup>10</sup>

Herein, we report the design and preparation of an efficient heterogeneous Cu-containing catalyst for the mild aqueous conversion of aldehydes into primary amides. The use of widely

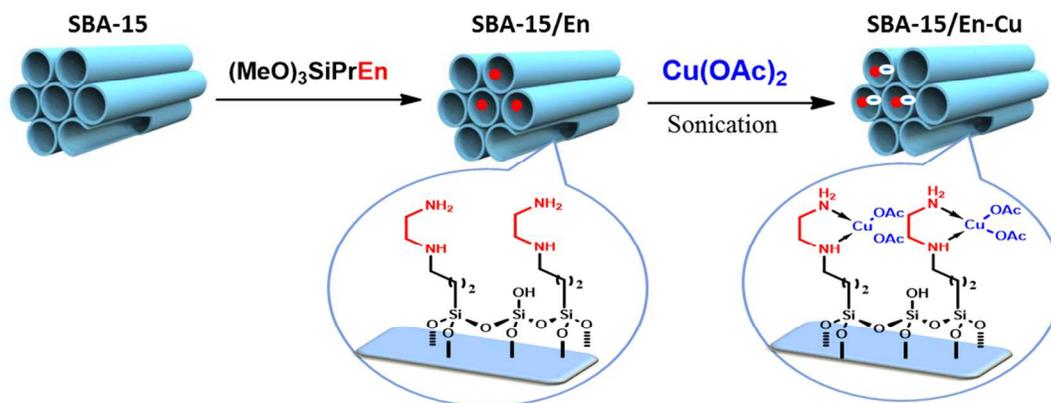
available, less toxic and low cost copper ethylenediamine complex-based heterogeneous catalyst has not been reported to date in the synthesis of amides. In this work, we confined copper complexes inside the channels of ethylenediamine functionalized silica SBA-15 (Figure 1) to design highly active and reusable nanomaterials in the one-pot synthesis of amides from aldehydes.



**Figure 1.** Modification of the aldehydes to amides over the SBA-15/En-Cu.

## Results and Discussions

Ethylenediamine functionalized SBA-15 materials were previously reported to have excellent activities in a range of CO<sub>2</sub> capture<sup>11a</sup> as well as aqueous removal of metal ions (e.g. Cu (II)).<sup>11b</sup> A similar complex system between grafted ethylenediamine and copper (SBA-15/En-Cu) was devised and synthesized for the selective aqueous transformation of aldehydes to amides (Figure 2). The solid materials, characterized by a series of techniques including FT-IR, XRD, SEM, TEM and Atomic absorption spectrometry (AAS) were found to be mostly composed of supported copper acetate complexes on SBA-15, which exhibited a well ordered hexagonal structure typical of SBA-15 materials.

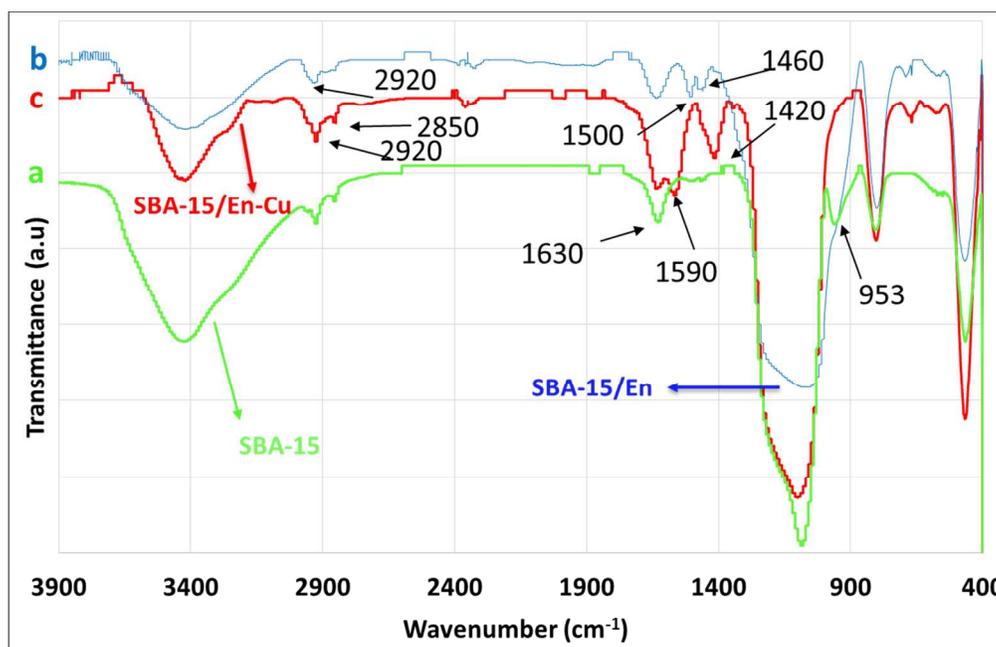


**Figure 2.** Schematic representation of the SBA-15/En-Cu preparation.

FT-IR spectra of SBA-15 exhibit typical bands at 799 and  $\sim 1100\text{ cm}^{-1}$ , correlated to (Si-O-Si) bond vibrations, with a small band at ca.  $960\text{ cm}^{-1}$  attributed to functionalized (Si-OH) bonds. Si-O-H groups can be visualized in the very broad IR absorption band in the  $3000\text{--}3700\text{ cm}^{-1}$  region (Fig. 3). The presence of several bands with low intensity in the  $1400\text{--}1600\text{ cm}^{-1}$  region correspond to propyl ethylenediamine groups, with the band at  $2900\text{ cm}^{-1}$  most possibly related to the presence of remaining traces of surfactant and/or solvent in the material. Importantly, the intensity decrease of the small bands at  $850\text{--}950$  and  $1600\text{ cm}^{-1}$  in functionalized materials as compared to parent SBA-15 evidences a surface functionalization in the silicate. The characteristic peak of the C-N bond also experienced a strong shift from  $1460$  to  $1420\text{ cm}^{-1}$  upon  $\text{Cu}^{2+}$  incorporation, which can be attributed to the strong interaction of  $\text{-NH}_2$  and  $\text{-NH}$  groups with  $\text{Cu}^{2+}$  ions.<sup>11b</sup>

XRD patterns of unmodified SBA-15 sample exhibited three well resolved peaks at  $2\theta = 0.90^\circ$  and  $1.5^\circ\text{--}2.0^\circ$ , consistent with (100), (110) and (200) diffraction lines, indicative of a highly ordered hexagonal SBA-15 mesoporous structure (see Supporting Information).<sup>10</sup> The structure was fully preserved upon functionalization. The morphology and microstructure of the catalyst

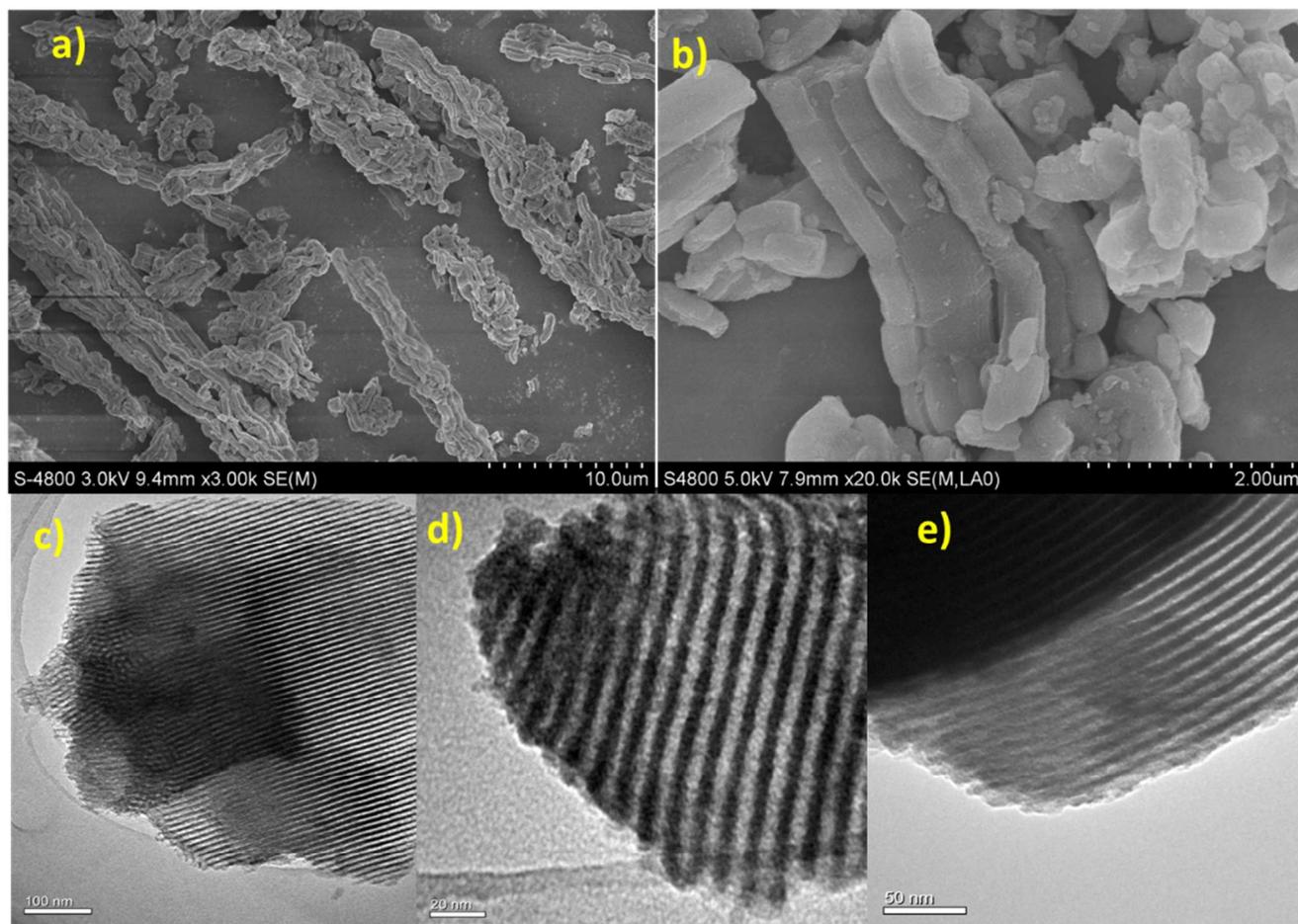
before and after modification as well as metal loading were investigated by SEM and TEM (Figure 4). TEM images confirm the presence of well-ordered hexagonal arrays of mesoporous channels, preserved upon functionalization, along the direction of the pore axis or in the direction perpendicular to the pore axis.  $\text{Cu}^0$  nanoparticles could also be confirmed to be absent in SBA-15/En-Cu from TEM images.



**Figure 3.** IR spectra of unfunctionalized SBA-15 (a), SBA-15/En (b) and SBA-15/En-Cu (c).

These results are in good agreement with results from XRD patterns and confirm that the characteristic pore dimensions and channel structures of the support materials remained intact upon organic ethylenediamine and metal complexes functionalization onto SBA-15. Amine contents determined by CHN elemental analysis ( $1.58 \text{ mmol N g}^{-1}$ ) also indicate that amine moieties can efficiently chelate copper ions ( $0.74 \text{ mmol Cu(II)}$  loading per gram of support) in SBA-15/Cu-En. The thermal stability of SBA-15/Cu-En was subsequently examined by thermal

gravimetric (TG) studies between RT and 800 °C in a static nitrogen atmosphere (see Supporting Information). TGA/DTG analysis shows a remarkable thermal stability for SBA-15/Cu-En up to 400 °C in which the decomposition/degradation of the organic part of the material starts to take place.



**Figure 4.** SEM images of (a) SBA-15/En (b) SBA-15/En-Cu. TEM image of (c) SBA-15/En; (d) SBA-15/En-Cu and (e) SBA-15/En-Cu after fourteen reuses in the aqueous conversion of benzaldehyde to benzamide.

A preliminary screening of SBA-15/En-Cu in the selected aqueous transformation of aldehydes to amides, particularly for the model reaction of benzaldehyde to benzamide under

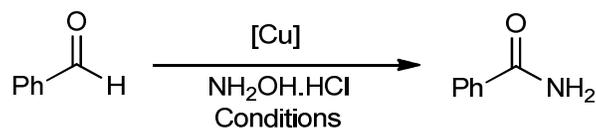
different conditions has been included in Table 1. First studies of the influence of [Cu] content in the model reaction were approached by screening a wide range of supported copper-containing materials (Table 1, entry 1-4). For comparative purposes, a propylamine grafted SBA-15 material (NH<sub>2</sub>/SBA-15/Cu) was prepared and its reactivity and stability compared to those of SBA-15/En-Cu.

Amine- and ethylenediamine-copper complexes supported SBA-15 exhibited a superior reactivity. Interestingly, the catalytic performance of recycled NH<sub>2</sub>/SBA-15/Cu and SBA-15/En-Cu catalysts was also remarkably different. The catalytic activity of NH<sub>2</sub>-SBA-15/Cu slowly decreased after the third run. Hot filtration test studies pointed to the leaching of active species as main reason for the observed gradual deactivation. Comparably, SBA-15/En-Cu could be successfully reused fourteen times in the reaction without any significant decrease in activity or selectivity under the investigated reaction conditions (Figures 5 and 6). The observed stability was also confirmed by hot filtration tests (no Cu leaching detected in solution after repeated reactions) and TEM (Figure 4e, long range order and structure preserved after fourteen uses).

SBA-15/En-Cu was subsequently utilized as catalyst in a number of experiments under various conditions to optimize the reaction conditions. Various solvents were screened in the reaction including nH<sub>2</sub>O, dioxane, toluene, DMSO and others. Comparing results from Table 1, water was found to be the optimum solvent for the reaction (Table 1, entry 4-10). In order to explore the effect of the base, the reaction was conducted using different bases. No amide product was obtained under base-free conditions. Cs<sub>2</sub>CO<sub>3</sub> was found to be most effective to provide quantitative yields to benzamide (Table 1, entry 14). These optimum results for cesium carbonate are in good agreement with previously reported results using homogeneous Pd-catalysts.<sup>4</sup> However, no significant differences were observed for the use of other bases in the reaction which provided excellent yields to products (93 to 95%) as shown in Table 1 (entries 10 and 12).

$\text{Na}_2\text{CO}_3$  was consequently selected as suitable base for optimization studies based on price and availability.

**Table 1.** Optimization of reaction conditions. <sup>a</sup>



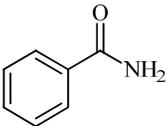
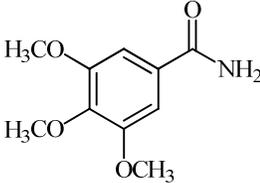
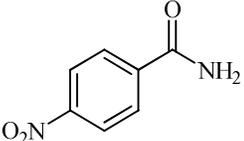
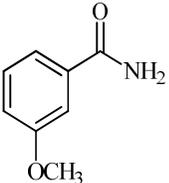
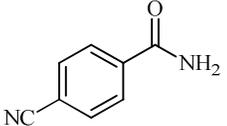
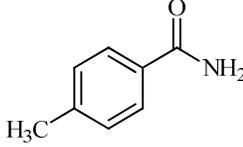
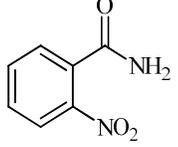
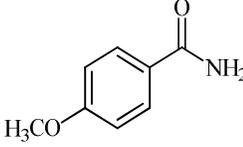
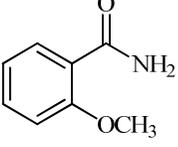
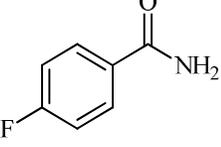
Entry	[Cu] <sup>b</sup>	Solvent	Base	Cu (mol%)	T (°C)	Time (d)	Yield of <b>2</b> (%) <sup>b</sup>
1	NH <sub>2</sub> -SBA-15/Cu	MeOH	Na <sub>2</sub> CO <sub>3</sub>	5	80	2	66
2	SiO <sub>2</sub> /Cu <sup>c</sup>	MeOH	Na <sub>2</sub> CO <sub>3</sub>	5	80	2	33
3	SBA-15/Cu <sup>c</sup>	MeOH	Na <sub>2</sub> CO <sub>3</sub>	5	80	2	38
4	SBA-15/En-Cu	MeOH	Na <sub>2</sub> CO <sub>3</sub>	5	80	2	74
5	SBA-15/En-Cu	Dioxane	Na <sub>2</sub> CO <sub>3</sub>	2	80	2	83
6	SBA-15/En-Cu	Toluene	Na <sub>2</sub> CO <sub>3</sub>	2	80	3	62
7	SBA-15/En-Cu	Ethanol	Na <sub>2</sub> CO <sub>3</sub>	2	60	2	51
8	SBA-15/En-Cu	DMSO	Na <sub>2</sub> CO <sub>3</sub>	2	110	3	49
9	SBA-15/En-Cu	DMSO/H <sub>2</sub> O (2/1)	Na <sub>2</sub> CO <sub>3</sub>	2	80	3	20
10	SBA-15/En-Cu	H <sub>2</sub> O	Na <sub>2</sub> CO <sub>3</sub>	2	80	2	95
11	SBA-15/En-Cu	H <sub>2</sub> O	NaHCO <sub>3</sub>	2	80	2	72
12	SBA-15/En-Cu	H <sub>2</sub> O	K <sub>2</sub> CO <sub>3</sub>	2	80	2	93
13	SBA-15/En-Cu	H <sub>2</sub> O	NaOAc	2	80	2	33
14	SBA-15/En-Cu	H <sub>2</sub> O	CS <sub>2</sub> CO <sub>3</sub>	2	80	2	>99
15	SBA-15/En-Cu	H <sub>2</sub> O	Na <sub>2</sub> CO <sub>3</sub>	1	80	2	66
16	SBA-15/En-Cu	H <sub>2</sub> O	Na <sub>2</sub> CO <sub>3</sub>	0.5	80	2	47
17	SBA-15/En-Cu	H <sub>2</sub> O	Na <sub>2</sub> CO <sub>3</sub>	0.5	110	2	50
18	SBA-15/En-Cu	H <sub>2</sub> O	-	2	80	3	Trace
19	SBA-15/En-Cu	H <sub>2</sub> O	Na <sub>2</sub> CO <sub>3</sub>	2	r.t.	3	Trace

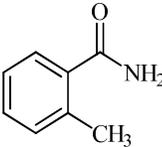
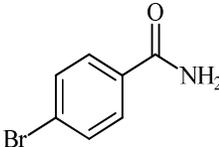
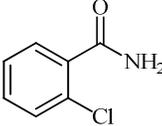
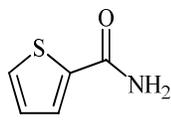
<sup>a</sup> Reaction condition: benzaldehyde (1 mmol), NH<sub>2</sub>OH.HCl (1 mmol), base (1.1 mmol) in 3 mL

solvent. <sup>b</sup> Isolated yield. <sup>c</sup> Catalyst synthesized using Cu(NO<sub>3</sub>)<sub>2</sub> via impregnation, Ref. 5.

The amount of catalyst had a critical effect in yields to isolated amides. Catalyst quantities could be reduced to 2 mol% without a significant influence on product yields (Table 1, entry 10), while a further reduction (<1 mol%) led to remarkably reduced amide yields. Interestingly, reactions conducted with 0.5 mol% catalyst could provide good yields to oximes (intermediate products) which did not undergo the final reaction step to amides (Table 1, entry 17).

**Table 2.** Aqueous conversion of various aldehydes to primary amides using SBA-15/En-Cu.

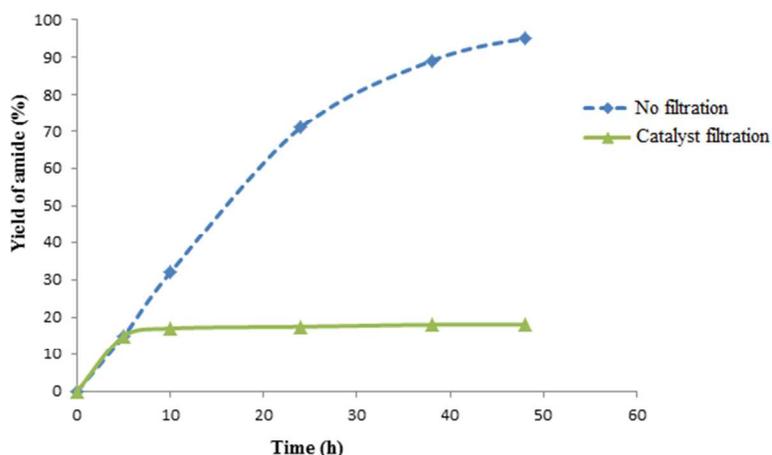
$\text{Ar}-\overset{\text{O}}{\parallel}{\text{C}}-\text{H} \xrightarrow[\text{Na}_2\text{CO}_3, \text{H}_2\text{O}-80^\circ\text{C}, 2-3 \text{ d}]{\text{SBA-15/En-Cu (2 mol\%)} \quad \text{NH}_2\text{OH}\cdot\text{HCl}} \text{Ar}-\overset{\text{O}}{\parallel}{\text{C}}-\text{NH}_2$							
Entry	Product	Time [d]	Yield [%]	Entry	Product	Time [d]	Yield [%]
1		2	95	8		3	86
2		2	95	9		2.5	89
3		2	96	10		2	89
4		2.5	71	11		2	92
5		3	73	12		2	93

6		3	80	13		2	92
7		2.5	81	14		2	85

With these results in hand, the optimized reaction conditions comprised the utilization of 1 mmol of aldehyde, 1 mmol of hydroxylamine hydrochloride, 2 mol% of SBA-15/En-Cu, 1.1 mmol of  $\text{Na}_2\text{CO}_3$  and 3 mL water as solvent. Optimum conditions were subsequently extended for a range of aryl aldehydes to assess the scope of the reaction. Good to excellent yields to products were obtained using aromatic aldehydes bearing electron-withdrawing (Table 2, entry 2-4) or electron-donating (Table 2, entry 5-10) functional groups. *Ortho*-substituted aryl aldehydes (Table 2, entry 4 -7) gave comparably lower isolated yields to those of *para*-substituted compounds, which can be attributed to steric effects. Similar results were obtained with the reactions of heteroaromatic aldehydes including thiophene-2-carbaldehyde (Table 2, 14).

A hot filtration test<sup>12</sup> was subsequently carried out to determine the stability and Cu leaching in SBA-15/En-Cu under the investigated reaction conditions. The solid catalyst was removed after 5 h reaction (~17% conversion) and amide formation was followed maintaining the same reaction conditions for a further 90 h. No further increase in product yield was observed upon catalyst removal. Atomic absorption (AAS) analysis only showed 4.8 ppm of copper in solution, demonstrating that essentially no Cu had leached out into the reaction mixture (Figure 5, Cu content > 1 mg in 2 mol% catalyst per reaction). These studies showed that copper (II) ions is strongly coordinated with ethylenediamine and that the trace amounts of copper leached into solution are unable to further catalyze the reaction. Comparatively, the use of the recovered

catalyst in another reaction run with fresh substrates provided identical results to those obtained for fresh SBA-15/En-Cu (Table 2). These findings support the truly heterogeneous nature of the catalytic system under the investigated reaction conditions.

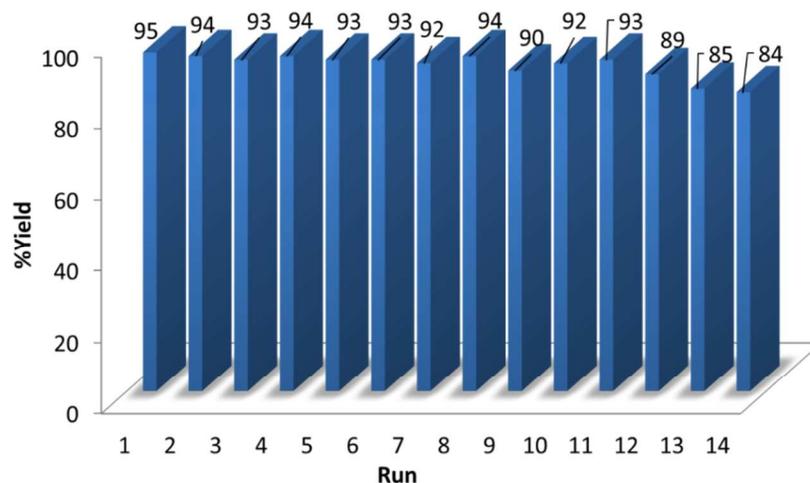


**Figure 5.** Investigation of Cu leaching into solution in the conversion of benzaldehyde to benzamine. Reaction conditions: 1 mmol benzaldehyde, 1 mmol hydroxylamine hydrochloride, 1.1 mmol  $\text{Na}_2\text{CO}_3$ , 2 mol% of SBA-15/En-Cu, 3 mL water.

The recyclability of SBA-15/En-Cu was further investigated in the model reaction. Results showed that, apart from being highly stable (in terms of Cu leaching) under the investigated reaction conditions, the catalyst could be reused at least fourteen times without a significant loss of catalytic activity and selectivity. After the fourteen run, the catalytic activity considerably decreased although amide yields could be slightly increased by prolonging the time of reaction (Figure 6). A plausible mechanistic explanation for the one-pot preparation of primary amides from aldehydes using SBA-15/En-Cu has been proposed in Scheme 2.

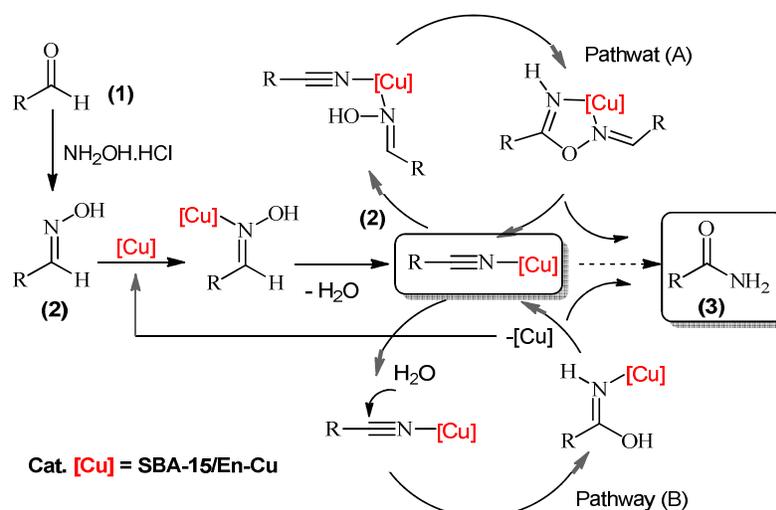
From a mechanistic point of view, two different metal-promoted reaction pathways have been previously reported.<sup>4</sup> The first one involves a metal-content five-membered cyclic intermediate, which decomposes into the final amide product (pathway A) while a

dehydration/hydration pathway (pathway B) followed by subsequent rearrangement to the amide product was also proposed.<sup>4</sup> We believe pathway B (dehydration/hydration) seems to be most plausible from obtained results and previously reported Cu activities in chemical processes.<sup>13</sup>



**Figure 6.** Reuses of SBA-15/En-Cu in the conversion of benzaldehyde to benzamine (14<sup>th</sup> run performed during 82 h). Reaction conditions: 1 mmol benzaldehyde, 1 mmol hydroxylamine hydrochloride, 1.1 mmol Na<sub>2</sub>CO<sub>3</sub>, 2 mol% of SBA-15/En-Cu, 3 mL water.

The catalytic activity of SBA-15/En-Cu was finally compared with previously reported catalytic protocols. Interestingly, the reported activities in this reaction using the designed SBA-15/En-Cu system were comparable to those of optimum literature reported homogeneous copper catalysts, with remarkable differences in terms of stability and reusability (Table 3).



**Scheme 2.** Proposed mechanisms for the catalytic conversion of aldehydes to amides.<sup>4</sup>

**Table 3.** Comparison of catalytic performance of different systems in the conversion of benzaldehyde to benzamide

Catalyst	Cat. (mol%)	Yield (%)	Reaction conditions	Ref.
Pd(OAc) <sub>2</sub>	5	98	100°C/DMSO-H <sub>2</sub> O	4b
Co(OAc) <sub>2</sub>	2	31	110°C/H <sub>2</sub> O	6a
Cu(OAc) <sub>2</sub>	2	99	110°C/H <sub>2</sub> O	6a
Ru(DMSO) <sub>4</sub> Cl <sub>2</sub>	2	24	110°C/toluene	14
[RuCl(CO)(PPh <sub>3</sub> )(TAC)]	1	95	110°C/toluene	15
TerpyRu(PPh <sub>3</sub> )Cl <sub>2</sub>	1	88	110°C/toluene	4e
CuSO <sub>4</sub> ·5H <sub>2</sub> O	5	95	110°C/solventless	16
SBA-15/En-Cu (Heterogeneous)	2	95	80°C/H <sub>2</sub> O	This work

## Conclusions

A highly active heterogeneous SBA-15/En-Cu catalyst was prepared by grafting copper acetate complexes onto diamine-modified SBA-15. Fully characterized SBA-15/En-Cu exhibited excellent activities as a heterogeneous catalyst in the conversion of aldehydes to amides. The catalyst could be reused at least fourteen times without a significant loss in catalytic activity. The present method features several advantages including simplicity and one-pot protocol, requiring no activation or modification of intermediate products. We envisaged this catalytic system to be

potentially extended to further C-H activation and C-C and C-heteroatom coupling chemistries that will be reported in due course.

## Experimental

### Preparation of SBA-15, SBA-15/En and SBA-15/En-Cu.

Mesoporous silica SBA-15 was prepared using the hydrothermal method according to Zhao *et al.*<sup>17</sup> Diamine groups-grafted SBA-15 materials were obtained by refluxing 1 g of SBA-15 silica in 250 mL toluene with *N*-(2-aminoethyl)-3-aminopropyltrimethoxysilane [(MeO)<sub>3</sub>SiPrEn] for 20 h, based on our previous reports.<sup>10d</sup> Complexation of the diamine-modified SBA-15 (SBA-15/En) with copper is depicted in Fig. 1 (see Supporting Information).

In a typical synthesis, 1 g of SBA-15/En was activated at 60 °C for 5 h and then dispersed in MeOH/H<sub>2</sub>O (25 mL:25 mL). 1 mmol of copper acetate was separately dissolved in 10 mL H<sub>2</sub>O and subsequently added dropwise to the dispersion SBA-15/En under continuous stirring at RT for 24 h. The solvent was then removed by filtration and the resulting solid was thoroughly washed with H<sub>2</sub>O (×2 with 5 min bath sonication), ethanol and dichloromethane several times, followed by oven vacuum drying at 60 °C.

### General procedure for amide synthesis catalyzed by SBA-15/En-Cu

In a typical run, benzaldehyde (1.0 mmol), hydroxylamine hydrochloride (1 mmol), sodium carbonate (1.1 mmol) and SBA-15/En-Cu (0.027 g, 2 mol %) were added to 3 mL of H<sub>2</sub>O. The reaction mixture was stirred at 80 °C for two days. Upon reaction completion, the catalyst was separated by centrifugation and the solution quenched with dichloromethane. The organic phase was evaporated under reduced pressure. Evaporation of the organic phase was followed by

purification on column chromatography using silica gel to provide the desired products (see Supporting Information).

Once the reaction was complete, the catalyst was recovered (by filtration or centrifugation), washed with methanol and dried at 60 °C. The catalyst was transferred to a flask and then fresh reagents including the base (1.1 mmol), benzaldehyde (1 mmol) and hydroxylamine hydrochloride (1 mmol) were added and the mixture was again heated under stirring for a certain time. Products were separated following the procedure described in the first cycle and the catalyst was again collected and reused in another reaction run.

### 2-Thiophenecarboxamide:

White crystalline powder. MP: 182-184 °C.  $^1\text{H}$  NMR (400 MHz, DMSO- $d_6$ ):  $\delta$  = 8.00 (1 H, s, 1 H of NH), 7.75-7.74 (2 H, m, 2 H of CH aromatic), 7.40 (1 H, s, 1H of NH), 7.14 (1 H, t, 1 H of CH aromatic,  $^3J_{\text{HH}} = 4.2$  Hz);  $^{13}\text{C}$  NMR (100 MHz; DMSO- $d_6$ ):  $\delta$  = 163.3 ( $\underline{\text{C}}\text{ONH}_2$ ), 140.68 ( $\text{Ar}\underline{\text{C}}\text{CONH}_2$ ), 131.47 ( $\text{ArCH}$ ), 129.19 ( $\text{ArCH}$ ), 128.39 ( $\text{ArCH}$ ).

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**Efficient and selective Copper-grafted nanoporous silica catalyst in aqueous conversion of aldehydes to amides**

Sadegh Rostamnia, Nasrin Nouruzi, Hongchuan Xin, Rafael Luque

