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1	Formation of Dibenzofuran, Dibenozo- <i>p</i> -Dioxin and Their			
2	Hydroxylated Derivatives from Catechol			
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16				

17 Abstract

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We present, in this study, a mechanistic and kinetic account for the formation of dibenzofuran 19 20 (DF), dibenzo-p-dioxin (DD) and their hydroxylated derivatives (OHs-DF/OHs-DD) from the catechol (CT) molecule, as a model compound for phenolic constituents in biomass. Self-21 22 condensation of two CT molecules produces predominantly a DD molecule via open- and closed-shell corridors. Coupling modes involving the o-semiquinone radical and the CT 23 molecule (o-SQ/CT) generate two direct structural blocks for the formation of OHs-DF/OHs-24 25 DD structures; ether-type intermediates and di-keto moieties. Calculated reaction rate constants indicate that the fate of ether-type intermediates is to make hydroxylated diphenyl 26 ethers rather than to undergo cyclisation reactions leading to the appearance of preDF 27 28 structures. Unimolecular loss of an H or OH from pivot carbon in these hydroxylated diphenyl 29 ethers then produces hydroxylated and non-hydroxylated DD. Formation of OHs-DF initiated by o(C)-o(C) cross-linkages involving o-SQ/o-SQ and o-SQ/CT reactions incur very similar 30 31 reaction and activation enthalpies encountered in the emergence of chlorinated DFs from 32 chlorophenols.

34 1. Introduction

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Thermal processing of native and treated biomass represents a promising technique for 36 37 recovery of renewable energy at industrial scale. In this field, the cutting-edge research focuses on gaining understanding of diverse chemical and physical processes occurring in pyrolysis of 38 biomass. Great deal of this research aims at obtaining detailed mechanisms of formation and 39 emission of oxygen-bearing pollutants. The complicated structural composition of biomass 40 41 makes it difficult to link formation of organic pollutants to specific chemical reactions. To 42 overcome the complexity germane to the structure of biomass, model compounds or surrogates are often used to mimic characteristic feature of this material. 43

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Dihydroxylated benzenes, catechol¹ (*o*-dihydroxybenzene) and hydroquinone^{2,3} 45 (pdihydroxybenzene) represent the most deployed model compounds for biomass. In particular, 46 catechol (CT hereafter) constitues a major product from the combustion of any type of biomass, 47 48 including tobacco, straw and wood. CT originates from the fission of polyphenolic constituents in lignin.⁴ Degradation of CT affords the formation of anisole, phenol, benzene and 49 hydroxylated naphthalenes.³ Dellinger's group has thoroughly investigated thermal 50 decomposition of CT reporting that, both pyrolytic and oxidative decomposition of CT results 51 in the formation of dibenzo-p-dioxin (DD) and dibenzofuran (DF).^{2,5-8} In one of the 52 contributions of the group, Khachatryan et al.⁵, using the technique of low-temperature matrix 53 isolation electron paramagnetic resonance spectroscopy (LTMI-EPR), detected the formation 54 of o-semiquinone (o-SQ) radical as the most prominent initial intermediate from decomposition 55 56 of the CT molecule, via fission of one of its phenolic O-H bonds:





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The o-SQ radical is often regarded as an illustrative example of the biologically damaging, 59 reactive oxygenated species (ROS).⁹ Based on available channels for the unimolecular 60 decomposition of the o-SO, we estimated its life time to be around 2200 s.¹⁰ Due to its 61 relatively long-life time,¹⁰ the o-SQ radical has been categorised as an environmentally 62 persistent free radical (EPFR)³. The term EPFR refers to radicals that have a much longer life 63 span than most of free radicals in a combustion environment (i.e. life time of HO₂ radicals lies 64 around 1.0 ms).¹¹ The long lifetime of o-SQ radicals enable them to serve as building blocks 65 for the formation of DD and DF. Currently suggested mechanisms for the synthesis of DD and 66 DF rely on the well-established analogous pathways that operate in chlorophenol systems.^{3,12-} 67 ¹⁶ As the opening step in these mechanisms, formation of DD and DF arises from conversion 68 of CT into phenol. Conversely, these mechanisms do not incorporate a plausible role for the 69 70 two ortho OH groups in mediating the occurrence of crucial reaction steps, such as ring-closure and water elimination. 71

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The present study presents a comprehensive mechanistic account for the formation of DD and
DF (and their hydroxylated derivatives) from the CT molecule and its derived *o-SQ* radical.
Rate constants are determined for competing reactions to elucidate their relative importance.
The results presented herein will be helpful in designing technological solutions for minimising
the emissions of DD and DF from the thermal treatment of biomass.

78 2. Methodology

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Meta hybrid density theory functional (DFT) of M062X¹⁷ together with a moderate basis set 80 of 6-311+G(d,p), as implemented in Gaussian09 code¹⁸, served to perform all structural and 81 energetic calculations. We have shown recently¹⁹ that, energy refinement, involving single 82 points energy calculations for a bigger basis set, changes marginally the calculated reaction 83 and activation enthalpies (i.e. within 1.0 kcal/mol) in reference to values obtained for the 6-84 311+G(d,p) basis set. To test this finding for the system at hand, we found that reaction 85 enthalpy for one selected reaction (2 catechol \rightarrow 2,2'-oxydiphenol + H₂O, see Figure 1) varies 86 by only 0.2 kcal/mol when carrying out a single point energy calculation at the extended basis 87 set of GTLarge. To confirm further the reliability of reported thermochemistry, we calculate 88 89 standard enthalpy of formation of the catechol molecule to be -66.6 kcal/mol using an isodesmic reaction (i.e. 2 phenol = catechol + benzene). Our calculated value concurs very 90 well with estimates reported in literature²⁰ that vary between -63.9 kcal/mol and -66.3 kcal/mol. 91 The nature of all transition structures was verified by calculating intrinsic reaction coordinates 92 (IRC). The Chemrate programme²¹ facilitated the computation of pressure-dependent reaction 93 rate constants according to the RRKM/ME formalism. The buffer gas comprised N₂. The 94 "exponential down" model utilises a $\langle \Delta E \rangle_{down}$ value at 800.0 cm⁻¹. Lennard-Jones parameters 95 for all reactants were adapted from analogous values of phenol.²² One-dimensional Eckart 96 functional²³ accounted for the possible contribution from quantum tunnelling effects. One-97 dimensional Eckart functional²³ accounted for the possible contribution from quantum 98 tunnelling effects. Due to the presence of hydroxyl moieties in reactants and transition 99 structures alike, internal rotations about the O-H bonds are treated as harmonic oscillators in 100 calculations of reaction rate constants. 101

103 3. Results and Discussions

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- 105 3.1. Self-condensation of CT molecules
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Figure 1 describes reaction pathways for the formation of the DD molecule initiated by self-107 108 condensation of two CT molecules. Two subsequent water elimination steps produce a DD molecule. In the initial step, the hydroxylated diphenyl ether of a 2,2'-oxydiphenol forms upon 109 attack of the hydroxyl group of one CT molecule on the hydroxyl H atom in the other CT 110 111 molecule. In the second step, a cyclisation reaction proceeds simultaneously with the extrusion of a water molecule. These two steps entail activation enthalpies of 65.2 kcal/mol (TS3) and 112 59.7 kcal/mol (TS8), respectively. Enthalpic barrier of TS3 resemble a corresponding barrier 113 114 for HCl elimination reaction, the initial step in the bimolecular reactions of two 2-chlorophenol molecules.^{24,25} 115

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As shown in Figure 1, the OH/H radical pool could readily abstract one of the hydroxyl H 117 atoms in the M1 molecule to yield the oxygen-centred M2 radical. An attachment of the 118 phenoxy O in the M2 intermediate at an ortho site (to the C-O-C bridge), bearing either H and 119 OH on the second phenol ring, requires very similar activation enthalpies of 17.1 kcal/mol 120 (TS6) and 14.1 kcal/mol (TS7), respectively. Products from these two cyclisation reactions 121 122 correspond to M3 and M4 adducts. Loss of H and OH from M3 and M4 intermediates affords the formation of DD and hydroxylated DD (1-OH-DD) molecules via activation enthalpies of 123 33.2 kcal/mol (TS10) and 35.3 kcal/mol (TS9), in that order. 124

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Table 1 lists calculated reaction rate constants for prominent steps depicted in Figure 1 at 1.0
atm. Based on our estimated reaction rate constant, cyclisation of M2 into M4 at 800 K is ~ 5.3

times faster than the ring-closure of M2 into M3. This indicates that, formation of a DD molecule is kinetically preferred over generation of a 1-OH-DD molecule, in the open-shell pathway involving self-condensation of two CT molecules. However, the high activation enthalpy of the first step (65.2 kcal/mol) makes the self-condensation pathways of CT molecules, to produce DD and OHs-DD, not competitive with the reaction corridors described in the subsequent sections.

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136 3.2. Products from CT/o-SQ coupling modes

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In addition to the formation of the o-SQ radical unimolecularly through scission of one of its 138 139 O-H bonds, Figure 1 shows that, H and OH radicals abstract phenoxy H atom from the CT molecule via trivial enthalpic barriers. Considering the four distinct radical sites in the o-SQ 140 radical, nine distinct products (A1-A9) arise from combination of the o-SO radical and its 141 parent CT molecule, as depicted in Figure 2. Endothermicity in the range of 14.5 kcal/mol 142 (A3) to 28.7 kcal/mol (A5) and no reaction barriers accompany the formation of the coupling 143 products. A1, A2 and A3 species evolve from adding of the phenoxy O in the o-SQ radical to 144 C(OH), ortho C(H) and meta C(H) positions in the CT molecule, respectively. Ortho C-C 145 cross linkages produce the A4-A7 intermediates. 146

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In our recent contribution,²⁶ we have briefly demonstrated pathways for the formation of OHs-DF structures from A1 and A2 adducts. Herein, we account for the formation of OHs-DD/OHs-DF from A3 and A4-A7 intermediates. Due to the presence of the phenoxy functional group in *ortho* positions with respect to the C-C linkage in A8 and A9 intermediates, these structures could not act as precursors for formation of DF(OH)s. Figure 3 shows reaction pathways

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153 leading to the formation of DF, DD and their hydroxylated derivatives from the A1-A3 intermediates with embedded reaction and activation enthalpies pertinent to individual steps. 154 Three exit corridors are available for A1-A3 adducts: (i) Self-ejection of H, OH and H from 155 156 A2, A1 and A3 intermediates. This process affords the hydroxylated diphenyl ethers M7, M1 and M19, via sizable enthalpic barriers of 26.7 kcal/mol (TS16), 28.5 kcal/mol (TS23) and 40.5 157 kcal/mol (TS26), respectively. (ii) Ring-closure reactions of A2 and A1 with simultaneous 158 elimination of water molecules. Formation of the two preDD intermediates M3 and M8 via 159 this process requires substantial activation enthalpies of 58.0 kcal/mol (TS17) 60.1 kcal/mol 160 161 (TS22), respectively. Subsequent departure of the out-of-plane H and OH in M3 and M8 leads to hydroxylated DD (1-OH-DD and DD) molecules, correspondingly. (iii) C-C cross-linkages 162 leading to formation of preDF intermediates. In each phenyl ring in A1-A3, there exist two 163 164 ortho potent cross-linkage sites. It follows that, there are four plausible C-C bridging-type reaction products for A2 (preDF1-preDF4), four for A1 (preDF5-preDF8) and two for A3 165 (preDF9-preDF10). Formation of these ten preDF intermediates is slightly endothermic (10.5 166 167 kcal/mol – 20.7 kcal/mol) and requires activation enthalpies in the narrow range of 26.5-38.6 kcal/mol (TS12-TS15, TS18-TS21 and TS24-TS25). As shown in Figure 3, DF and its 168 hydroxylated derivatives arise from preDF intermediates via water elimination reactions 169 (TS28-TS31, TS33), hydrogen elimination (TS27) and unimolecular loss of out-of-plane H or 170 OH moieties. 171

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Based on calculated enthalpic barriers of the three available exit channels for A1-A3 structures, it is apparent that the fate of A1-A3 is most likely to be controlled by either C-C cross-linkage reaction or direct fission of C-H/OH from their ether bridges. The exceedingly high barriers associated with unimolecular elimination of H₂O shut down this channel. In order to elucidate the relative importance of C-C cross-linkages leading to the formation of preDF intermediates 178 in comparison with H/OH self-ejection resulting in the production of hydroxylated diphenyl ethers, in Table 1, we report the fitted reaction rate constants for these two groups of reactions. 179 Figure 4 presents branching ratios for the exit channels of A1, A2 and A3 intermediates at 1.0 180 181 atm. In calculations of these reaction rate constants, we treat potential rotations about C-O bonds in A1, A2 and A3 radicals as hindered rotors (HR). Figure S1 in the supporting 182 information portrays their associated rotor potentials. We find that, the HR treatment affords 183 reaction rate constants that are lower by factors of 2.51, 2.13 and 1.15, pertinent to the 184 formation of the preDF intermediates from A1, A2 and A3, respectively, if compared with the 185 186 harmonic oscillator approach. This is expected in view of the significant loss of entropy accompanying the formation of the "rotationally-locked" transition states (i.e. TS12-TS15, 187 TS18-TS21 and TS24-TS25). 188

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It is apparent that fission of C-H and OH in A1 and A2 intermediates bonds holds significantly 190 more importance than C-C bridging reactions at all temperature. The overall contributions of 191 192 channels leading to the formation of preDF intermediates from A1 and A2 structures at 800 K amount to ~ 27.0 % and ~ 7.0 % where major preDF structures comprise preDF2 and preDF6, 193 correspondingly. It follows that, addition of the phenoxy O atom in a o-SQ radical to ortho 194 C(H) or C(OH) sites in a CT molecule leads principally to the formation of hydroxylated 195 diphenyl ethers (M1 and M7). As shown in the previous section, an open-shell pathway 196 197 operates via a facile mechanism to convert hydroxylated diphenyl ethers (e.g., M1, A2) into DD and 1-OH-DD molecules. In case of the A3 structure, formation of the preDF10 198 intermediate is predicted to be more significant than that of a C-H bond fission (i.e. formation 199 200 of the M19 molecule) up to \sim 700 K.

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Formation of DF and its hydroxylated derivatives from the keto-keto intermediates of A4-A7					
follows analogous mechanisms to those operating in the production of polychlorinated DFs					
from chlorinated phenoxy radicals; $o(C)$ - $o(C)$ cross-linkages, single or double enolisation and					
cyclisation accompanied with water elimination. Figure 5 maps out reaction steps involved in					
the formation of 4,6-DiOH-DF molecule starting from the A4 intermediate. The uppermost					
pathway depicts a closed-shell mechanism while the lowermost pathway in Figure 5 shows an					
open-shell mechanism. The open-shell pathway is most likely to be hindered in view of the					
tremendous enthalpic barriers of the enolisation step (63.0 kcal/mol) and ring-closure occurring					
simultaneously with water elimination (79.5 kcal/mol). In the closed-shell pathway, ring-					
closure and water elimination steps require activation enthalpies of 45.2 kcal/mol (TS34) and					
52.5 kcal/mol (TS35), respectively.					
3.3. Products from self-condensations of o-SQ /o-SQ					
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226 Formation of hydroxylated DFs from A10-A12 intermediate follows the well-known

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227 equivalent mechanism in chlorophenol systems. Figure 7 depicts pathways for the formation of 4,6-DiOH-DF, 4-OH-DF, 1-OH-DD and 1,9-DiDD molecules initiated by unimolecular 228 arrangements of the intermediates A12, A11, and A14 respectively. It is deduced from 229 230 pathways in Figures 5 and 7 that, energetics of the formation of OHs-DF in the CT system concur with corresponding values encountered in the formation of chlorinated DFs from 231 chlorophenols. Loss of a hydroxyl moiety from the A13 structure forms the intermediate M2, 232 which could undergo ring-closure reactions to produce DD and 1-OH-DD molecules as shown 233 in Figure 1. These pathways also operate in the transformation of the M24 adduct into 1-OH-234 235 DD and 1,9-DiDD molecules (Figure 7c).

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- 238 *3.4.* Comparison with other mechanisms
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Central to all mechanisms operating in the formation of DD from substituted phenols is theopen shell ring-closure reaction:

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We find that activation enthalpy for this reaction is sensitive to the atomic substituent at the *ortho* position (X). We calculate activation enthalpies to be 27.3 kcal/mol, 27.0 kcal/mol, 24.7 kcal/mol and 22.0 kcal/mol for X = Cl, Br, H and OH, respectively. Figure 8 provides Arrhenius plots for these four cyclisation reactions at 1.0 atm. Ring-closure toward an *ortho* C(OH) site (i.e. relevant to the CT system) is predicted to be faster than ring-closures toward C(Cl), C(Br) and C(H) sites by 55.0, 12.5 and 4.5 times, respectively. Consequently, we envisage that oxidation/pyrolysis of CT to form DD molecules at a faster rate thancorresponding systems of chlorophenols, bromophenols and phenols.

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Along the same line of enquiry, bottleneck step in formation of halogenated DF congeners from substituted phenols is the first enolisation step from a keto-keto mesomer into an enol-keto intermediate:



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Reported barrier of this step varies from 60.0 kcal/mol to 70.0 kcal/mol.^{13,14,16,25} We find that 259 260 the presence of two OH substituents at ortho positions does not influence this high barrier (i.e 261 barrier height of TS38) in reference to the values reported in literature for H, Cl and Br ortho substituents. We have made several unsuccessful attempts to find a lower activation barrier 262 263 for this step via simultaneous migrations of H atoms taking advantage of the presence of ortho OH substituents (as in A11 and A12). Nevertheless, we have shown in Section 3.2 that, C-C 264 cross-linkages of initial CT/o-SQ intermediates incur significantly lower activation enthalpies 265 (i.e. 26.0 kcal/mol – 34.0 kcal/mol) and lead to the formation of preDF structures. To the best 266 of our knowledge, our discussed C-C ring-closure reactions have never been proposed as 267 268 pathways for the formation of substituted DF molecules.

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Overall, our theoretical modelling predicts formation of hydroxylated derivatives of DF and DF in parallel competing routes to those of DF and DD. However, Dellinger's group did not detect their formation under various operational conditions. A plausible elucidation for their absence, besides complications with the gas-chromatography analysis, is their expected prompt decomposition in an analogy to the well-established mechanism of the thermal decomposition of phenol, i.e., ring contraction/CO elimination mechanism.²⁷ Furthermore, pyrolysis of biomass proceeds in a highly reducing environment. We have previously shown that the replacement of OH groups by H atoms in the CT molecule is associated with an energy barrier very similar to that of phenolic H abstraction.²⁸ Clearly, both processes have the potential to consume OHs-DF/OHs-DD.

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282 4. Conclusions

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This contribution presented mechanistic pathways underpinning the formation of DF/DD and 284 their hydroxylated derivatives from bimolecular reactions involving CT with o-SQ radical as 285 286 model compounds for structural entities in biomass. Bimolecular reactions involving CT molecules are found to afford solely DD and 1-OH-DD, requiring high activation energy for 287 the initial condensation step. Low energy pathways are illustrated for the formation of DF, 288 289 DD, OHs-DF and OHs-DD from CT/o-SQ and o-SQ/o-SQ coupling reactions. Unimolecular loss of an H or OH from pivot carbon linkage in ether-type adducts is predicted to be kinetically 290 291 preferred over the condensation pathways for the formation of DD and OHs-DD, whereas DF and OHs-DF appear as a consequence of creation of o(C)-o(C) linkages in the CT/o-SQ 292 coupling modes. 293

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296 Supporting Information Available

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298 Figure S1, Cartesian coordinates for transition structures.

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Table 1: Fitted modified Arrhenius reaction rate parameters ($k(T) = AT^n \exp(-E_a/RT)$) (between 400 400 - 1600 K) at 1.0 atm for selected unimolecular exit channels of A1, A2 and A3 401 intermediates.

402			\mathbf{T} (1/1)
	Reaction	A (s ⁻¹ , molecule, cm ⁻³)	$E_{\rm a}$ (cal/mol)
403	$M_{2} \rightarrow M_{2}$	4.70×10^{10}	22 200
	$M_2 \rightarrow M_1$	4.79×10^{10}	25 200
404	$M2 \rightarrow M4$	6.31×10^{10}	20,900
		0.51 × 10	20 900
405	$A1 \rightarrow preDF1$	2.35×10^{9}	25 300
	*		
406	$A1 \rightarrow preDF2$	$7.77 imes 10^{10}$	24 400
		2.00.100	2 < 0.00
407	$A1 \rightarrow preDF3$	3.90×10^9	26 000
409	$\Lambda 1 \rightarrow \text{preDF}4$	2.60×10^9	23 900
408	$AI \rightarrow picDI 4$	2.09 × 10	23 900
409	$A1 \rightarrow M7 + H$	1.91×10^{11}	23 900
-05			
410	$A2 \rightarrow preDF5$	8.50×10^{19}	28 800
-		10	
411	$A2 \rightarrow preDF6$	3.03×10^{10}	24 600
	A2 mmoDE7	1 15 × 109	24 100
412	$A_2 \rightarrow \text{preDF}/$	$1.13 \times 10^{\circ}$	24 100
	$A2 \rightarrow preDF8$	3.40×10^{9}	23 100
413	Proze c		20 100
	$A2 \rightarrow M1 + OH$	5.80×10^{11}	25 000
414			
	A3 \rightarrow preDF9	2.28×10^{11}	37 600
415	A2 DE10	1.00 1.01	22 700
110	$A3 \rightarrow \text{preDF10}$	1.00×10^{11}	33 /00
416	$A3 \rightarrow M19 + H$	1.10×10^{13}	40.400
447		1.10 \ 10	400
41/		1	





Figure 1: Pathways to formation of DD and 1-OH-DD molecules from self-condensation of
two CT molecules. Values in bold and italic denote reaction and activation enthalpies,
respectively.¹⁷ All values are in kcal/mol, as calculated at 298.15 K.



429 Figure 2: Initial products from *o*-SQ/CT coupling modes. Values in bold signify reaction

430 enthalpies at 298.15 K (in kcal/mol).

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Figure 3: Pathways to products from three o-SQ/CT coupling species. Values in bold and 436 italic denote reaction and activation enthalpies, respectively. All values are in kcal/mol 437 438 calculated as at 298.15 K. Pathways involving A1 and A2 are from reference 17.



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Figure 5: Formation of 4,6-DiOH-DF molecule from the *o*-SQ/CT coupling product of A4.
Values in bold and italic denote reaction and activation enthalpies, respectively. All values are
in kcal/mol calculated at 298.15 K.





474 Figure 6: Products from self-condensation of *o*-SQ radicals. Values in bold signify reaction
475 enthalpies at 298.15 K (in kcal/mol).



Figure 7: Pathways for the formation of 4,6-DiOH-DF (a) 4-OH-DF (b) and 1-OH-DD/1,9DiOH-DD molecules from A12, A11 and A14 intermediates. Values in bold and italic denote
reaction and activation enthalpies, respectively. All values are in kcal/mol calculated at 298.15
K.



494 **Figure 8:** Arrhenius plots at 1.0 atm for the open-shell ring closure reactions involving *ortho*

substituted Cl, Br, H and OH diphenyl ether.