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Short versus long chain polyelectrolyte multilayers: a direct comparison of self-assembly and structural properties^{\dagger}

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Successful layer-by-layer (LbL) growth of short chain (~30 repeat units/chain)- poly(sodium styrene sulfonate)(PSS) / poly(diallyl dimethylammonium chloride) (PDADMAC) multilayers is presented for the first time and compared with the growth of equivalent long chain polyelectrolyte multilayers (PEMs). A detailed study performed by Quartz-Crystal Microbalance with Dissipation (QCM-D) is carried out and three main processes are identified: i) initial mass uptake, ii) adsorption/desorption during layer equilibration and iii) desorption during rinsing. In contrast to the high stability and strong layer increment of high molecular weight (HMW) PEMs, layer degradation characterizes low molecular weight (LMW) multilayers. In particular, two different instability phenomena are observed: a constant decrease of sensed mass during equilibration after PDADMAC adsorption, and a strong mass loss by salt-free rinsing after PSS adsorption. Yet, an increase of salt concentration leads to much stronger layer growth. First, when the rinsing medium is changed from pure water to 0.1 M NaCl, the mass loss during rinsing is reduced, irrespective of molecular weight. Second, an increase in salt concentration in the LMW PE solutions causes a larger increment during the initial adsorption step, with no effect on the rinsing. Finally, the mechanical properties of the two systems are extracted from the measured frequency and dissipation shifts, as they offer a deeper insight into the multilayer structures depending on chain length and outermost layer. The paper enriches the field of PE assembly by presenting the use of very short PE chains to form multilayers and elucidates the role of preparation conditions to overcome the limitation of layer stability.

1 Introduction

Since the introduction of self-assembled polyelectrolyte multilayers (PEMs) in the earlier nineties¹, intense studies have been carried out to understand the fundamental rules governing their buildup and properties^{2–5}. Ease of preparation and extreme versatility make them great candidates for the design of functional and responsive coatings for biomedical technologies⁶, microcapsules for drug delivery⁷, substrates for cell adhesion and proliferation⁸, solid-state light-emitting devices⁹. However, the simplicity of PEMs assembly contrasts with the complex interplay of parameters which determines film growth and structure. In addition to the nature of polyelectrolyte pair used, charge density, rinsing medium, preparation method (dipping, spin-coating, spraying), temperature, pH and ionic strength strongly affect the final system properties ^{10–17}.

The investigation of such effects relies on the use of very sensitive techniques, being able to detect *in situ* changes of the order of nanometers or nanograms. For this purpose, in the last decade the use of Quartz Crystal Microbalance with Dissipation (QCM-D) has been established for the study of multilayer assembly, structure and responsive properties ^{18–21}. Detailed reviews offer an exhaustive overview on the topic ^{22–24}. The advantage of QCM-D is that both adsorbed amount and layer viscoelasticity can be monitored. The former is obtained from the shift of oscillation frequency (Δf) of the substrate-coated quartz crystal, the latter from the energy dissipated by the system (ΔD) during the shear mode oscillation. The combination of both measured shifts offers an insight into assembly and structural properties of the adsorbed film.

Despite the large amount of literature available on PEMs, the role of chain length has been rarely investigated^{25–33}, in particular neglecting the oligomeric range. The few studies demonstrate that short chain polymers^{28,34} or small molecules³⁵ tend to form rather unstable systems lacking monotonous film growth, opposite to the behavior generally observed for long chain polymers. In particular, Sui et al.³⁶

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studied the assembly of poly(styrene sulfonate)(PSS)/poly(4vinylmethylpyridine)(P4VMP) multilayers from high molecular weight (HMW) and low molecular weight (LMW) polymers. They noticed a reduced thickness increment when HMW chains (10⁵ g/mol) were combined with LMW ones (10^4 g/mol) , and no PEM growth for pure short chain PEs at any of the investigated salt concentrations (from 0 to 1 M). Similar findings were reported for the layer-by-layer (LbL) assembly of poly(aminoacid)s²⁸. These results were explained by the formation of soluble polyelectrolyte complexes (PECs) at the solid/liquid interface, leading to stripping from the multilayer surface. For short chain PEs this process is faster than the formation of more polymer-polymer contacts, which instead promote the formation of a stable polymer blend. Moreover, chain entanglements are prevented by the low molar mass, therefore surface polyelectrolytes are easily stripped off to form bulk complexes³⁶. The formation of water soluble polyelectrolyte complexes from PEMs causing layer degradation was reviewed by Sukshivili et al.³⁷ and discussed by several authors. In fact, the equilibration of PECs from the multilayer to the bulk in condition of low charge density³⁸ or excess of charges³⁹ may lead to post-adsorption film rupture. As mentioned by Haynie et al.²⁸, both kinetics and thermodynamics favor the formation of soluble complexes, since the gain in entropy of released counterions does not compensate the loss of translational entropy by adsorbing in the multilayer phase. Therefore, the exchange of complexes between film and solution may occur within experimental times. As a result of that, stable multilayering of pairs of oligomeric electrolytes has been reported so far only in exceptional cases, typically requiring additional interactions, such as hydrophobic or π - π stacking forces 40-45 in addition to electrostatic ones. Recently, we reported on the first characterization of a 4-layer poly(sodium styrene sulfonate)/poly(diallyl dimethylammonium chloride) (PSS/PDADMAC) PEM made of very short chains (LMW, ~30 repeat units/chain) polyelectrolytes and the comparison with numerical simulations⁴⁶. Therein it was pointed out that the equilibration process following the initial

iting the layer growth. Our interest towards the oligomeric PEMs is motivated by the possibility of studying processes which are kinetically hindered for long chain systems due to layer interdigitation, and of creating a new class of materials with different chain dynamics and layer structure. Therefore we extended the investigation of LMW PEs assembly to 12-layer-systems, with a detailed analysis *in situ* of the adsorption process by QCM-D. The results clarify the crucial aspects of PEM assembly which determine the stability of adsorbed layers over a full adsorption/rinse cycle. Being aware of the strong influence of the preparation conditions on multilayer structure, the effect

mass adsorption is the weak step for layer stability. In fact,

chain detachment takes place within experimental times, lim-

of salt concentration of rinsing medium and PE solution on growth and stability of LMW PEMs was investigated. The direct comparison with the classical high molecular weight (HMW, \sim 300 repeat units/chain) PSS/PDADMAC system highlights structural differences responsible for the distinct layer increment and stability. The role of chain dynamics is discussed as the key to enhance the layer-by-layer growth of short chain multilayers.

2 Materials and methods

2.1 Materials

HMW and LMW linear poly(diallyl dimethyl ammonium chloride) (PDADMAC, 72 000 g/mol, PDI=1.75 and 5 000 g/mol, PDI=1.5) were synthesized by free radical polymerization, as described in a previous work⁴⁷. HMW poly(styrene sulfonate sodium salt) (PSS, 70 000 g/mol, PDI=2.5) was purchased from Sigma Aldrich (Germany) and LMW PSS (6 520 g/mol, PDI<1.2) from Polymer Standard Service, Germany. Poly(ethylene imine) (PEI, 750 000 g/mol) was from Sigma-Aldrich (Germany). NaCl (purity>99.9%) from Merck (Germany) was used to vary the ionic strength of polyelectrolyte solutions. All the reagents were used as received without any further purification.

2.2 Layer-by-layer assembly

Polyelectrolyte solutions 0.01 mol(mon)/L were prepared in 0.1 M NaCl solution for both MWs and also in 0.5 M NaCl for LMW ones. Prior to multilayer deposition, gold-coated quartz crystals (QSX301, Q-Sense, Sweden) were cleaned by a mixture of NH₃:H₂O₂:H₂O (5:1:1, v/v) for 10 min at 75°C, then rinsed with large excess of Milli-Q water (18 M Ω cm⁻¹) and blown dry by N2 stream. A precursor PEI layer was adsorbed on the gold substrate before multilayer assembly, followed by alternate PSS/PDADMAC adsorption/rinse cycles. The adsorption time was set to 5 min to limit the layer degradation observed during LMW PDADMAC adsorption (Figure S1), followed by 5 min rinsing with either salt-free water or NaCl solution. For the sake of comparison, long chain multilayers were prepared using the same protocol. All the preparations were carried out at $(25\pm0.02)^{\circ}$ C with solution flow rate of 0.1 mL/min.

2.3 Quartz Crystal Microbalance with Dissipation

QCM-D monitors the change of resonance frequency of a substrate-coated quartz crystal upon mass adsorption. In brief, a quartz crystal sandwiched between two gold electrodes is brought to vibrate at the resonance frequency by applying a proper alternating voltage across its thickness. From the amplitude of the freely decaying damped oscillation

$$A(t) = A_0 \sin(2\pi f t + \psi) \exp(-t/\tau)$$
(1)

the resonance frequency f and decay time constant τ are obtained ⁴⁸, with A₀ the amplitude of oscillation at t=0 and ψ the phase shift. The dissipation factor D is obtained from the relation $D = 1/\pi f \tau$.

Under the assumption that a rigid film is adsorbed on the resonator, the shift of resonance frequency Δf and the sensed mass Δm are linearly dependent, as stated by the Sauerbrey relation⁴⁹

$$\Delta f = -\frac{2f_0^2}{A\sqrt{\rho_q \mu_q}} \Delta m \tag{2}$$

where f_0 is the fundamental frequency of quartz (4.95 MHz for AT cut quartz sensors), *A* the piezoelectrically active area, ρ_q the quartz density (2.648 g cm⁻³) and μ_q the quartz shear modulus (2.947 · 10⁻¹¹ g cm⁻¹ s⁻²). Measurements were run on the instrument E1 from Q-Sense (Sweden), the software Q-Soft from Q-Sense was used for data acquisition.

Viscoelastic modeling of Δf and ΔD on a Voigt element allows the determination of shear modulus, viscosity and hydrodynamic thickness of film from specific relations, as reported by Voinova et al.⁵⁰:

$$\Delta f \sim -\frac{1}{2\pi\rho_q h_q} \left\{ \frac{\eta_l}{\delta_l} + h_f \rho_f \omega - 2h_f \left(\frac{\eta_l}{\delta_l} \right)^2 \frac{\eta_f \omega^2}{\mu_f^2 + \omega^2 \eta_f^2} \right\}$$
(3)

$$\Delta D \sim -\frac{1}{\pi f \rho_q h_q} \left\{ \frac{\eta_l}{\delta_l} + 2h_f \left(\frac{\eta_l}{\delta_k} \right)^2 \frac{\eta_f \omega}{\mu_f^2 + \omega^2 \eta_f^2} \right\} \quad (4)$$

with h_q thickness of the crystal, η_l and δ_l viscosity and viscous penetration depth of the shear wave in the bulk medium, ρ_f film density, h_f film thickness, μ_f film shear modulus and η_f film viscosity. The data elaboration was performed using the software Q-Tools provided by the instrument supplier. The multilayers were modeled as a laterally homogeneous film in a purely Newtonian bulk liquid. The film density was fixed to 1000 and 1020 kg/m³ for HMW and LMW multilayers, respectively, fluid density 997 kg/m³ and fluid viscosity to 0.9 mPa·s^{20,21}. Loss (G'') and storage (G') moduli were calculated according to the relation⁵¹

$$G^* = \mu_f + i2\pi f \eta_f = G' + iG''$$
 (5)

3 Results

In the first part of this section, the multilayer assembly of HMW and LMW polyelectrolytes from 0.1 M NaCl solution

and salt-free rinsing is presented, with focus on the change of mass during layer equilibration and rinse step. In the second part, the preparation of PEMs from the same PE solution but rinsing with 0.1 M NaCl is reported. The last part focuses on the effect of salt concentration in the PE solution for the adsorption of short chains from solutions prepared at the same monomer concentration in 0.5 M NaCl.

3.1 Effect of chain length on PEMs assembly and structure

A typical example of frequency shift (Δf) and dissipation change (ΔD) for the adsorption/salt-free rinse cycle of PSS/PDADMAC layers is shown in Figure 1, where 5th (PSS) and 6th (PDADMAC) layers are reported. These may represent the behavior of PSS/PDADMAC bilayers when the substrate effect vanishes and polyion-polyion interactions become more relevant. The complete preparation can be found in Figure S2 of the supporting material. From the reported results and according to literature⁵², three kinetic processes control the layer growth: i) an initial strong mass adsorption, ii) the chain rearrangements during layer equilibration, to achieve a more stable conformation, and iii) the mass loss during rinsing. In case of LMW PEMs, chain reorganization leads to desorption and layer erosion after PDADMAC adsorption. This indicates that the formation of soluble PECs is favored compared to lateral or vertical reorganization typical for HMW PEMs⁵².

Further mass removal occurs during rinsing with salt-free water. Normally the lost material consists of loosely bound polymers and counterions, but the strong removal during rinsing after LMW PSS deposition suggests a deeper layer instability.

The changes of Δf from adsorption to rinsing cycle are coupled to changes of energy dissipation: ΔD decreases to lower values by rinsing after PSS deposition for both MWs, but increases by a factor of 3 up to 10 after PDADMAC adsorption (Figure 1). These changes are attributed to layer shrinking and layer swelling, respectively²⁰. In fact, the decrease of dissipation after PSS deposition indicates the formation of a poorly hydrated and rather stiff layer, implying a highly intrinsically compensated PEM. In contrast, the dissipation increase after PDADMAC adsorption indicates a softer and well hydrated layer. Such an alternation of swollen and collapsed states agrees with findings reported in literature^{21,31} and is independent of the chain length.

Besides the hint for the viscoelastic character of the adsorbed layer, the splitting of different overtones points out some features of the multilayer structure. As higher overtones have shorter penetration depth, they are more sensitive to regions closer to the substrate, while lower overtone numbers propagate deeper away from the substrate⁵³. Therefore the trend

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Fig. 1 Frequency shift and dissipation recorded during the adsorption of HMW and LMW PSS/PDADMAC layers. Multilayers were prepared from solutions 0.01 mol(mon)/L in 0.1 M NaCl, rinsing with salt-free water. Arrows point to increasing overtone number (5^{th} , 7^{th} and 9^{th}). Due to sake of clarity, two layers (5^{th} and 6^{th}) are reported. The full curve is shown in Figure S2 of the supporting material.



Fig. 2 Viscosity, shear modulus and viscoelastic ratio G''/G' for HMW and LMW PEMs as a function of layer number. Odd layer numbers correspond to PSS, even ones to PDADMAC. The "zero" corresponds to the positive PEI precursor layer. The data correspond to the layer properties after salt-free rinsing.

 $\Delta D_5 > \Delta D_7 > \Delta D_9$, where ΔD_n is the dissipation shift for the n^{th} overtone, means that a higher amount of water is coupled at the polymer/liquid interface, causing higher dissipative losses, whereas a more compressed structure is present closer to the substrate. Similar results are reported in previous works on HMW PEMs^{21,54} and also by Schönhoff et al. in [55] and references therein.

Layer viscosity and shear modulus reveal the mechanical properties of a film. The validity of a viscoelastic modeling to describe a system from QCM-D measurements is closely related to the ratio between adsorbed mass and dissipation. A general approximation states that when the value of $\Delta D/\Delta f$ is $<< 0.4 \cdot 10^{-6}$ s, the response of the adsorbed mass is mainly elastic²³. This approach was used here to verify the validity of viscoelastic modeling (Figure S5 in the supporting material). Layer viscosity η_f and layer shear modulus μ_f were obtained from the fit of Δf and ΔD on a Voigt element through the modeling software provided by the QCM-D supplier. The parameters were fixed as described in the experimental section. Storage (G') and loss (G'') moduli were calculated according to eq. 5, and they were used to verify whether the system reacts with elastic (G''/G' < 1), viscous (G''/G' > 1) or viscoelastic $(G''/G' \approx 1)$ behavior²³ to the shear deformation. Aware of the more elastic character of PSS-terminated PEMs, as the values of $\Delta D/\Delta f$ during water rinsing after PSS adsorption reaches a very low values, we found a rather good agreement between experimental and fitting data. The obtained viscoelastic parameters after salt-free rinsing are reported in Figure 2 and support a pure qualitative discussion on buildup and structure of PSS/PDADMAC layers.

Both η_f and μ_f show an odd-even effect with increasing

number of adsorption steps irrespective of the chain length. The higher viscosity of PSS-terminated PEMs indicates the presence of dense, polymer-rich layers in contrast to loose and more hydrated ones when terminated by PDADMAC. The same oscillations are observed for the shear modulus, which is correlated to the density of complexation sites among polyions⁵¹ and therefore determines the elastic behavior of a polymer network. The higher shear modulus μ_f of PSS layers suggests a higher density of chain entanglements compared to PDADMAC-terminated PEMs, which give higher elastic modulus. Although the QCM-D data can not unequivocally determine the PEM structure, the proposed models are supported by analogous findings from determination of the Young modulus of PDADMAC/PSS PEMs by nanoindentation⁵⁶.

Another difference between long and short chain multilayers is the increase of viscosity and shear modulus with layer number for HMW versus the almost constant values for LMW ones. This may be explained by a structural change, namely an enhanced network density, of long chain PEMs through subsequent layer deposition, and the stratification of thin layers with constant mechanical properties for short chain ones. However, for both chain lengths the elastic behavior dominates the system response to the applied shear stress, as demonstrated by G''/G' < 1.

3.2 Effect of salt concentration of rinsing medium on PEM assembly

To investigate the effect of rinsing solution on layer structure and stability, long and short chain multilayers were prepared from the same PE solutions as reported in the previous section, but the rinsing step was performed with 0.1 M NaCl instead of with pure water.

Figure 3 shows Δf and ΔD of 5th (PSS) and 6th (PDADMAC) layers as representative examples of bilayer growth. The complete multilayer preparation is presented in Figure S3 of the supporting material. The change of rinsing medium does not help to limit the layer degradation during the adsorption of LMW PDADMAC, which remains very pronounced. However, the mass removal during rinsing is reduced. Although the lower loss has to account for a reduced water removal from the layer, most of the contribution can be attributed to the polymer. In fact, a previous experiment showed that by changing the solution in contact with the PEM from pure water to NaCl 0.1 M and vice versa, the measured frequency shifts were limited between 1 and 2 Hz.

Another interesting element to mention is the splitting of dissipation for different overtones. This may due to a structural inhomogeneity between inner and outer parts of the multilayer. As a matter of fact, the higher dissipation recorded for lower overtones corresponds to ion-rich and hydrated outermost layers, in contrast to a more compact structure of the inner part, as previously reported by reflectivity and diffusion studies 57,58 . A viscoelastic modeling was not applied in this case due to the very low $\Delta D/\Delta f$ ratio for all layers (Figure S5 in the supporting material).

3.3 Effect of salt concentration of PE solution on PEM assembly

The effect of ionic strength of polyelectrolyte solution on assembly and stability of LMW PEMs was studied by monitoring their LbL growth from solutions with 0.5 M NaCl and salt-free rinsing.

Figure 4 shows Δf and ΔD for the adsorption/rinse cycle of 5th (PSS) and 6th (PDADMAC) short chain layers; the full multilayer preparation is reported in Figure S4 of the supporting material.

As demonstrated by the more negative frequency shift and in agreement with previous findings on HMW PEMs^{57,59,60}, higher mass adsorption is achieved when PEs are deposited from solutions at higher ionic strength. The stronger mass uptake is explained by the reduced chain repulsion due to higher extrinsic charge compensation, and to the larger surface available due to the adsorption of more coiled chains. The layer erosion which starts after the adsorption of LMW PDADMAC is in this case a smaller part of the initially adsorbed mass if compared to the degradation from 0.1 M NaCl, reported in Figure 1. Such a reduced erosion of the preformed layer is a crucial aspect, which improves the growth of short chain multilayers. The weak element of this preparation protocol remains the strong mass removal by rinsing after PSS deposition, which is still very high and limits its layer increment over the full adsorption/rinse cycle.

4 Discussion

4.1 Effect of salt concentration during layer rinsing

The challenge of growing multilayers from very short polyelectrolyte chains is related to the competition of opposite phenomena: on one hand, the adsorption at the interface and diffusion into the PEM; on the other hand, the layer erosion which limits the system growth. To focus on these processes, the relative change of sensed mass $\Delta(\Delta m)$ during layer equilibration was calculated by

$$\Delta(\Delta m)[\%] = \frac{\Delta f_{t3} - \Delta f_{t2}}{\Delta f_{t2} - \Delta f_{t1}} \cdot 100 \tag{6}$$

where Δf_{tn} corresponds to the frequency shift at the specific experimental times, namely at t1, when PE solution is injected, at t2, when the initial fast adsorption is completed, and at t3, when the equilibration process is interrupted. An

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Fig. 3 Frequency shift and dissipation for the adsorption of HMW and LMW PSS/PDADMAC. Multilayers were prepared from solutions 0.01 mol(mon)/L in 0.1 M NaCl, rinsing with 0.1 M NaCl. Arrows point to increasing overtone number $(5^{th}, 7^{th} \text{ and } 9^{th})$. Due to sake of clarity, two layers $(5^{th} \text{ and } 6^{th})$ are reported. The full curve is shown in Figure S3 of the supporting material.



Fig. 4 Frequency shift and dissipation registered during the adsorption of HMW and LMW PSS/PDADMAC. Multilayers were prepared from solutions 0.01 mol(mon)/L in 0.5 M NaCl, rinsing with salt-free water. Arrows point to increasing overtone number $(5^{th}, 7^{th} \text{ and } 9^{th})$. Due to sake of clarity, two layers $(5^{th} \text{ and } 6^{th})$ are reported. The full curve is shown in Figure S4 of the supporting material.

example of the mentioned frequency shifts Δf_{tn} is shown in Figure 1. The same was done for the rinsing process,

$$\Delta(\Delta m)[\%] = \frac{\Delta f_{t4} - \Delta f_{t3}}{\Delta f_{t2} - \Delta f_{t1}} \cdot 100 \tag{7}$$

where t4 is the time when the rinsing process is completed. Eq. 6 and 7 are based on the assumption of a rigid polymer layer coupled to the resonator, for which holds $\Delta m \propto \Delta f$. This approximation is supported by the low $\Delta D/\Delta f$ ratio (Figure S6 in supplementary material).

Figure 5 shows the relative mass change $\Delta(\Delta m)$ during layer equilibration and rinsing for HMW and LMW PEMs prepared at low ionic strength (0.1 M) and by rinsing either with saltfree water or by 0.1 M NaCl. The advantage of comparing the relative change of sensed mass is that this accounts for the different amount of water carried by the two chain lengths. From Figure 5a it can be seen that there is always a gain of mass during equilibration after HMW PSS adsorption, irrespective of the rinsing medium. Based on the diffusion model reported for PEMs^{61,62} and on the distribution of extrinsic charge compensation described by Schlenoff and coworkers for PDADMAC/PSS multilayers⁶³, this secondary mass adsorption can be explained by the presence of a reservoir of mobile PDADMAC chains in the multilayer, which diffuse back to the interface during PSS deposition and enhance the uptake. In the case of HMW PDADMAC, a small loss is measured during layer equilibration, which could be due to some water release upon complexation between the polyions³¹. The different chain dynamics of the two polymers may be reasoned by their intra-charge distance, around 0.25 nm and 0.6 nm for PSS⁶⁴ and PDADMAC⁶⁵, respectively. This causes a more



Fig. 5 Relative mass change during a) layer equilibration (eq.6) and b) rinsing (eq.7) for HMW and LMW multilayers prepared with salt-free water and 0.1 M NaCl rinsing solutions. Data points at odd layer numbers correspond to PSS termination, even ones to PDADMAC-termination.

flat conformation for PSS upon adsorption, and the formation of bigger loops and extrinsically compensated structure for PDADMAC^{63,66}. The higher extrinsic charge compensation of the polycation allows the diffusion towards the inner part of the multilayer, due to a weaker interaction with oppositely charged polyion. Accordingly, an excess of positive charges inside the PEM after PDADMAC deposition has been reported, in contrast to the strong intrinsic charge compensation after PSS adsorption⁶³.

In the case of LMW PEs, neither PSS nor PDADMAC shows a secondary uptake during layer equilibration. On the contrary, a loss of mass is observed, in particular the equilibration which follows PDADMAC adsorption. This process can be explained as the result of two effects. First of all, the number of charged groups per chain is not high enough to give a stable adsorption on PEM surface. It is likely that the low gain in entropy upon counterion release is not sufficient to compensate for the entropic loss from bulk to solid phase, therefore chain detachment is promoted. Moreover, as addressed previously in literature^{10,14,67}, a minimum charge density is needed to achieve stable layer adsorption. Although both long and short chain PEs presented in this work have 100% charge density, the adsorption of very short chains may lead to poor charge overcompensation, which weakens the interaction with the next adsorbed layer. Secondly, the formation of charged PECs by the stripping of previously adsorbed chains has to be considered. The asymmetric charge distance of the two polyelectrolytes and the excess of charge from counterions enhance the feasibility of this process, as pointed out in previous investigations on the formation of soluble interpolyelectrolyte complexes⁶⁸. Furthermore, the formation of very thin layers due to the short chain length and the poor PDADMAC adsorption may hinder the internal diffusion. As a consequence, the absence of a polycation reservoir prevents the secondary uptake for LMW PSS during equilibration.

From the mentioned aspects on the adsorption mechanism of HMW and LMW PEs and according to previous findings, it can be stated that i) for polymers with high linear charge density and small intrinsic persistence length, the adsorption at the surface is favored by a strong intrinsic charge compensation; ii) for polymers with lower linear charge density and larger intrinsic persistence length, either internal diffusion or chain detachment is promoted.

The use of NaCl rinsing instead of pure water between subsequent PE adsorption steps influences the chain dynamics independently of the molecular weight. For HMW PEMs, a small increment of PSS uptake and a reduction of PDADMAC loss during equilibration is obtained (Figure 5), and both effects contribute to a higher layer growth. In contrast, the NaCl rinsing has opposite effects on LMW PEs: on one hand, it induces an additional mass uptake after the initial PSS adsorption; on the other hand, it causes a stronger loss during equilibration after PDADMAC adsorption. To explain both the secondary PSS uptake and the enhanced PDADMAC instability, the effect of the rinsing medium on the internal composition of PEM should be considered. It is likely that by rinsing with salt solution instead of with pure water, a higher counterion content is kept in the outermost layer. This weakens the interactions between oppositely charged polyions, and therefore enhances the internal diffusion of adsorbing chains. At the same time, the weaker polyion-polyion interaction enhances the detachment of LMW PDADMAC or the formation of formation of soluble PECs, which results in a stronger degradation after the initial PDADMAC adsorption. This proves that the influence of the rinsing medium is not limited to the rinse step, because it determines structure and ionic content of the adsorbed layer and therefore the efficiency of the next adsorption step.

By analyzing the relative change of mass during rinsing with respect to the initially adsorbed amount (Figure 5b), a reduction from 50% to 30% for HMW PEs is observed when the PEM is washed with NaCl solution instead of with pure water. In the case of LMW PEs, the change of rinsing medium from salt-free water to NaCl solution has a crucial effect on layer stability, as it allows to reduce the mass loss after PSS adsorption from 90% to 40% of the initial uptake. Although the lower removal needs to account for a reduced water loss, it is very likely that a higher amount of chains are kept inside the layer, since the suppression of an abrupt change of osmotic pressure at the film/liquid interface would reduce the layer destabilization. A much smaller loss is measured during rinsing after PDADMAC deposition (around 20% of the initially adsorbed mass). Yet considering the amount removed during layer equilibration, the total mass loss is around 50%, i.e. comparable to the amount washed from HMW.

From the results discussed above it appears clear that layer destabilization is the limiting factor for the growth of LMW PEMs. The degradation of PDADMAC layer occurs already during layer equilibration, while in the case of LMW PSS the salt-free rinsing triggers a strong mass removal. The latter can be reduced by NaCl rinsing, since besides the reduced counterions and water removal, the absence of an abrupt change of osmotic pressure at the PEM interface may avoid the stripping of loosely bound chains or complexes.

As the LbL growth of a multilayer is the result of adsorption, equilibration and rinsing step, the sensed mass Δm per layer measured over a complete preparation cycle is the most representative parameter to describe the system's growth. Figure 6 shows Δm as a function of layer number for both MWs and rinsing protocols.

The mass increment is governed by a non-linear increase for HMW multilayers and a linear increase for LMW ones. For the latter, the linear regime may result from the stratification of very thin layers, having a lower water content, and from the strong degradation, which keeps the adsorbed amount very low.

Despite this difference between the two systems, the assembly by NaCl rinsing gives higher layer increment for both chain lengths. In particular for LMW PEMs this is proved by the slope of a linear fit on the experimental data (Figure S6 in the supporting material), which is higher for preparation by NaCl rinsing.

As a result of the balance between layer destabilization and growth, in the case of LMW PEMs the rinsing protocol has a different effect on the mass increment of each polyelectrolyte:



Fig. 6 Sensed mass for increasing number of deposited layers. Films were prepared from polyelectrolyte solution 0.01 mol(mon)/L in 0.1 M NaCl. Reported data refer to the multilayer thickness after rinsing with salt-free water or 0.1 M NaCl. Data for odd layer numbers represent PSS termination, even ones PDADMAC termination. The "zero" corresponds to the positive PEI precursor layer.

when the short chain PEMs are prepared with pure water, the strong mass removal during rinsing after PSS adsorption causes a higher increment for PDADMAC over a full adsorption/rinse cycle. On the contrary, the preparation with NaCl rinsing induces a stronger destabilization of PDADMAC layers but enhanced stability of PSS ones, which results in a higher increment for PSS layers.

4.2 Effect of salt concentration during layer assembly

The influence of ionic strength in the PE solution was also analyzed for the growth of LMW PEMs. The relative change of sensed mass $\Delta(\Delta m)$ is reported in Figure 7 for layer equilibration and salt-free rinsing. The data for the preparation at low ionic strength were presented in Figure 5 and are reported here for the sake of comparison.

Figure 7a shows that beyond the 4th layer the PSS uptake is enhanced and the PDADMAC loss is reduced during layer equilibration. Analogous to PEM preparation with NaCl rinse, the secondary PSS adsorption is explained by the diffusion of PDADMAC chains first into the multilayer and then back to the interface, which enhances PSS adsorption. This process is more likely at higher ionic strength due to the higher counterion condensation around the chains, which weaken the interaction among polyions. However, in condition of excess of charges the formation of PECs should be also favored³⁷. To verify that, the absolute change of mass during equilibration was considered and compared to the adsorption at low



Fig. 7 Relative mass change during a) layer equilibration and b) rinsing for HMW and LMW multilayers prepared at 0.1 and 0.5 M NaCl. Rinsing was performed by salt-free water. Odd numbers refer to PSS termination, even ones to PDADMAC termination.

ionic strength (Figure S7 of supporting material). As a matter of fact, the mass loss during PDADMAC equilibration is enhanced at higher ionic strength, when the extrinsic charge compensation is also higher. The measured signal will be also including the hydration water carried by the stripped chains or complexes, which may be higher in this condition than at low ionic strength. However, Ellipsometry measurements performed in ambient condition on the same kind of systems assembled on silicon wafer proves the increase of the adsorbed amount at higher salt concentration, leading to thicker LMW PEMs (Figure S8 in supporting material). The importance of this result is to demonstrate that the reduced degradation of PDADMAC layers is due to the enhanced initial PE adsorption.

As demonstrated by Figure 7b, the rinsing step has no influence on the layer stability of the LMW PEMs prepared at different ionic strength. In fact, in both cases the most prominent effect is the strong destabilization of PSS layer when the PE solution is changed with pure water for rinsing. Nevertheless, in contrast to assembly low ionic strength, such a strong loss is balanced by the enhanced PSS uptake during equilibration, and the higher initial PDADMAC adsorption. These two factors have a strong impact on the layer increment, as proved by the stronger PEM growth shown in Figure 8.

All the processes discussed above demonstrate the complex interplay of effects dominating assembly and stability of polyelectrolyte multilayers. The proper choice of preparation conditions is crucial to limit layer instability and achieve an efficient LbL growth. In Figure 9 a schematic summary of the effect of salt concentration of rinsing medium and PE solution on the change of mass during equilibration and rinsing for both long and short chain (PSS/PDADMAC) multilayers is offered. It may serve as a general guide for the choice of assembly protocol to obtain high layer growth.

4.3 Mechanism of multilayering at low ionic strength: HMW versus LMW PEs assembly

The change of shear modulus μ_f and viscosity η_f during multilayer assembly reveals some fundamental properties of the adsorbed layers, namely the formation of highly intrinsic



Fig. 8 Sensed mass as a function of number of layers. LMW PEMs were prepared from PE solutions 0.01 mol(mon)/L in 0.1 M or 0.5 M NaCl. Reported data refer to the multilayer thickness after rinsing with salt-free water. Odd numbers refer to PSS termination, even ones to PDADMAC termination.The "zero" corresponds to the positive PEI precursor layer.



Fig. 9 Schematic summary of the effect of increasing salt concentration either in the rinsing solution (bottom, left), or in the PE solution (bottom, right) on the relative change of mass during layer equilibration and rinsing for HMW and LMW PEMs. The symbols + and - indicate gain and loss of mass, respectively. The different color intensity from light to dark corresponds to increasing percentage of mass change. The reported value account for both polymer and coupled water. The reported scheme may serve as a guide for the choice of assembly conditions to achieve higher layer growth.

compensated PSS layer (high elastic modulus and high viscosity) in contrast to the swollen and more extrinsic compensated PDADMAC layers (low shear modulus and low viscosity). These properties are valid for both HMW and LMW multilayers, which means that scaling down to shorter chain length does not change the rules governing the buildup of PSS/PDADMAC systems.

However, assumed that the viscoelastic modeling of such films suffers of strong approximations like constant layer density or the stronger elastic contribution, it is possible to deduce some general difference between the two systems have been deduced. In particular, in the case of short chain PEMs the mechanical properties are mostly constant, which suggests the stratification of oppositely charged layers with a constant inner structure. In contrast, an increase of μ_f and η_f with layer number for the long chain system indicates an enhancement of layer density and entanglements. The proposed structures for HMW and LMW PEMs are schematically represented in Figure 10, consisting of i) an entangled polymer network and ii) a layered alternation of oppositely charged layers, respectively. The structural model of short chain PEMs agree with the one proposed by Nestler et al.³² for the assembly of low molecular weight PEs.

4.4 The role of PEC structure on the stability of LMW PEM

The assembly of short chain multilayers was previously reported by Schlenoff and coworkers ³⁶ for the pair poly(methyl vinyl pyridine)(PM4VP)/poly(styrene sulfonate)(PSS) (\sim 40 repeat units/chain). The multilayering was investigated over a wide range of salt concentration, but no relevant multilayer growth was observed. Considering the aforementioned work as a comparison to the present study, there are two important differences that are worth to be mentioned:

1. Polyelectrolyte pair. The polyelectrolyte pair is a crucial parameter determining the growth efficiency. As the polyions PSS and P4VMP have very similar structure and intra-chain charge distance, their combination leads to the formation of highly intrinsically compensated pairs, therefore very thin and flat layers. The resulting complexes are also more hydrophobic (i.e. lower hydration, lower extrinsic charge compensation) than PDAD-MAC/PSS ones⁶⁹. As the results reported in the previous section demonstrate that chain diffusion is crucial to enhance the polymer uptake and counteract the layer degradation, the higher persistence length of PDAD-MAC compared to PSS and the rather high hydrophilicity of PSS/PDADMAC complexes lead to the formation of rougher layers compared to PSS/P4VMP, allowing for a higher chain mobility through the structure.





2. Drying between adsorption steps. Irreversible structural changes may be induced by the drying process after layer deposition. This potentially reduces layer porosity and smooth the outermost layer, preventing diffusive processes through the multilayer. This idea is supported by the findings of Tedeschi et al.³⁵ on the adsorption of dyes inside a multilayer. They found that the uptake of a dye was reduced when the adsorption steps were alternated by drying with argon. This result was explained in terms of structural changes which reduce layer porosity and therefore the diffusion of the dye to the inner part of the PEM. In our work, no drying steps were performed between subsequent depositions, therefore the chain diffusion inside the multilayers was not hindered.

5 Conclusions

In contrast to previous findings and to common expectations, low molecular weight polyelectrolytes can be successfully assembled by layer-by-layer routes to prepare multilayers. Herein it is shown that the formation of unstable layers occurs due to the low number of complexation sites per chain and by the formation of soluble PECs, which diffuse back to bulk phase. The first multilayer degradation process takes place during layer equilibration after LMW PDADMAC adsorption. Differently, LMW PSS layers are more stable during the equilibration step, but subject to strong mass loss during rinsing with salt-free water. Therefore for short chains PEs, at least one of the two processes, either the reorganization during equilibration or the rinsing, leads to strong losses of mass and prevents a straight layer increment during multilayer built-up. A variety of effects on the chain dynamics are observed when increasing the salt content either in the rinsing medium, or in the PE solution. In the first case, the rinse cycle with salt solution instead of with pure water decreases the mass loss after PSS adsorption. In addition, the diffusion of PDADMAC chains into the multilayer is enhanced, due to the higher extrinsic charge compensation. This leads to the formation of a bigger reservoir of polycations, which increases the PSS uptake during the next adsorption cycle. In the second case, the higher salt concentration in the PE solution enhances the initial mass uptake during adsorption for both PEs. Although the mass loss during layer equilibration and salt-free rinsing is not reduced, the higher amounts of adsorbed PE balances the layer erosion and leads to higher layer increments.

The possibility of preparing multilayers with very short PE chains has huge implications for the fundamental research and for the applications of these systems. Besides a number of analogous properties to HMW PEMs, the faster dynamics of LMW PEMs allows to follow processes, which are normally hidden by the kinetic irreversibility of long chain PEs assembly, on experimental time scale.

Further on, the possibility of extending the investigation of multilayers to the oligomeric level may help to validate theoretical simulations on PE assembly^{46,70}, for which the computational load of large macromolecules is still out of reach, or to generalize experimental results⁷¹ to a broader range of molecular weights. In terms of applications, using different chain lengths might be a tool to control the stability of PEM membranes, e.g. for uptake and release of drugs.

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