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Fabrication of silver nanoparticles with limited size distribution on TiO$_2$ containing zeolites

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Here we present a simple route to produce well defined photo-reduced silver nanoparticles on TiO$_2$ containing zeolites. We used natural and artificial irradiation sources to study their effect on the particle size distribution. The samples were investigated by electron microscopy, X-ray diffraction, fluorescence microscopy and UV-Vis diffuse reflectance spectroscopy.

The photo-catalytic properties of titanium dioxide (TiO$_2$) were demonstrated already in the early 70's by Fujishima and Honda, who showed the O$_2$ evolution from a TiO$_2$ electrode in water solution upon irradiation with UV light. The process relies on a photon-mediated promotion of an electron from the valence band (VB) to the conduction band (CB) of the semiconductor, leaving an electron vacancy, known as a hole, in the VB. The formed electrons and holes can then either recombine or be involved in redox reactions at the interface. Advantages of titanium dioxide with respect to other semiconductors are the high tolerance to light-induced corrosion and photocorrosion, the abundant presence on Earth and its low cost. Such characteristics made TiO$_2$ the candidate of choice in a wide range of applications such as catalyst for water-splitting, water purification and as material in certain solar cell applications. This study combines the photo-catalytic properties of TiO$_2$ with the structural properties of silver-exchanged zeolites to fabricate uniform size dispersed silver nanoparticles on zeolites that could potentially be used in applications like surface enhanced Raman spectroscopy (SERS) or as catalytic bodies. In previous reports, the use of silver zeolite composites for Raman enhancement showed a great improvement in signal thanks to the presence of metals on the zeolite surface. Since then, several synthesis procedures have emerged to fabricate these type of materials. For instance, Dutta and Robins used a reducing agent and a subsequent heat treatment to obtain, starting from silver-exchanged zeolites, a large distribution of spheres with sizes ranging from 10 nm to 1 µm. A different route was reported by Yan and collaborators who used a vacuum deposition method to form a thin layer of metallic silver on the zeolite crystal surfaces. For applications in SERS and catalysis, materials with an uniform distributed particle size on the surface are the most interesting. Therefore we studied different zeolite frameworks (FAU and LTA) to find the optimal conditions to produce well-defined silver nanoparticles on titanium dioxide containing zeolites. We present here a simple route to fabricate silver nanoparticles with limited size distribution from Ag-exchanged zeolites by using the photo-catalytic properties of TiO$_2$.

Hydrated 3A, 4A, 5A (LTA) and Y (FAU) zeolites were provided by UOP (See Figure S1 ESI). Silver nitrate (AgNO$_3$, 99% Sigma Aldrich) and titanium isopropoxide (97% Sigma Aldrich) were also used. A cation exchange procedure was employed to synthesize the silver exchanged zeolites. One gram of zeolite material was suspended in 500 mL of an aqueous silver nitrate solution (0.8 - 1.5 mM, the concentration was adjusted to obtain 8% of Ag weight in the samples), then the sample was stirred for 2 hours in the dark. The sample was recovered by filtration using a Buchner filter and washed several times with miliQ water, the recovered powder was dried at 373 K for 1 hour. The water content into the zeolite was calculated by weighing a small amount of zeolite (1 g) before and after a heat treatment at 723 K for 5 h, the results showed an average of 20% w/w of water trapped into the zeolite materials. The trapped water content information is needed to correctly determine the amount of exchanged silver ions. Samples were named starting with the framework type (3A, 4A, 5A and Y) followed by the weight percentage of silver content as follows 3A$_{8Ag}$, 4A$_{8Ag}$, 5A$_{8Ag}$ and Y$_{8Ag}$, respectively. To incorporate TiO$_2$ into the zeolites we followed the procedure previously described by Dubey and collaborators, which involves a physical mix of the TiO$_2$ precursor (titanium isopropoxide) with the silver exchanged zeolite and a calcination step at 723 K. By following this procedure, TiO$_2$ is expected to be attached to the outer part of the zeolite crystals. For all samples a 10% w/w of TiO$_2$ was used since previous research showed that an increase in the titanium loading affected the zeolite crystallinity. The samples were calcined, for 5 h at 723 K following 2 steps of 15 minutes each at 373 and 433 K to prevent any damage in the zeolite structure. The samples were named by adding the TiO$_2$ content to the previous silver exchanged zeolite (3A$_{8Ag10Ti}$, 4A$_{8Ag10Ti}$, 5A$_{8Ag10Ti}$ and Y$_{8Ag10Ti}$).

An XRD analysis was performed to investigate the crystallinity of the samples and the degree of functionalization. As references, a spectrum obtained from the Database of Zeolite Structures and the parent commercial zeolites were used (Figure S3 ESI). A comparison between the different starting materials (Figure 1) confirmed the purity and crystallinity of the different zeolites used in this study. Impregnation of the zeolite crystals...
with TiO$_2$ did not affect the zeolite crystals structure, as no observable shift or widening of the characteristic zeolite reflections was observed. A characteristic reflection at 20 = 25.3° in the TiO$_2$ containing Ag-zeolites indicates the presence of TiO$_2$ in the anatase phase (JPCDS 21-1272), which has been reported to be the most photoreactive species. The other characteristic peaks of the anatase phase are not visible due to its small amount and the overlap with the zeolite reflections. To investigate the possible destruction of the zeolite crystals structure upon photo-reduction, an XRD analysis of the exposed 4A$_8$Ag$_{10}$Ti sample was performed (4A$_8$Ag$_{10}$Ti$_{\text{exp}}$; top spectrum in Figure 1). The reduction of silver did not significantly affect the samples crystallinity and no difference in reflection patterns was found compared to the non-exposed samples. The same behaviour was observed in the other zeolites (see Figure S4, S5 & S6 in ESI).

Heat-treated silver-exchanged zeolites possess peculiar luminescent properties arising from Ag-clusters confined in zeolite cavities. Figure S7 (ESI) shows an example of the typical UV-photo-activation process leading to a 20-fold increase in the fluorescence signal of a non-heat-treated 3A$_8$Ag. The photo-reduction conducted on the Ag/Ti zeolites used in this study, could affect the nature of such luminescent clusters, resulting in a change of their optical properties. Therefore, we investigated the luminescence of individual crystallites using a wide-field fluorescence microscope (See S4 ESI for experimental details). Upon UV exposure a fast photo-bleaching in heat-treated Ag/Ti containing zeolites was observed (See Figure 2 for an example of 4A$_8$Ag$_{10}$Ti and Figure S7 ESI for a similar example of 3A$_8$Ag$_{10}$Ti). Similar results were also found at the bulk scale, monitoring the emission change in the fluorimeter (See Figure S8 ESI). The photo-bleaching was accompanied by a change in the powder color, from an initial white to a dark gray color, indicating the formation of reduced silver nanoparticles. To prove the presence of silver nanoparticles on the zeolite crystals surfaces, transmission electron microscope (TEM) and scanning electron microscopy (SEM) were employed. The samples were suspended in miliQ water (1mg/mL), exposed to daylight for 2 days and then deposited on a copper TEM grid. Figure 3 shows the image and particle size distribution of daylight exposed 4A$_8$Ag$_{10}$Ti. The presence of silver nanoparticles on the zeolite surfaces is clearly evident in all samples (See also Figure S10 ESI).

In LTA zeolites, the average Ag particle diameter was found between 4 and 7 nm (See Figure 3 and Figure S10 ESI), whereas a wider range of size distributions spanning from 5 to 14 nm, was observed in the Y$_8$Ag$_{10}$Ti sample, with an average diameter around 9.5 nm (Figure S10 ESI). The presence of larger nanoparticles (> 20 nm) was also observed, albeit in minor proportion. Longer exposure times (up to 2 weeks) did not lead to significant differences in silver nanoparticles size distribution. The particle dimension on the zeolites surface are larger than the openings and cavities found in the zeolite material (Table S2), indicating that smaller silver species diffuse through the openings to form large nanoparticles on the surface. The nature of the nanostructures observed on the surface of Ag/Ti containing zeolites was investigated by Energy-dispersive X-ray (EDX) analysis (Figure S14 ESI). The obtained spectrum showed a high silver peak resulting from the photo-reduction of the samples. Further confirmation was obtained when two Ag-free samples with 10% titanium dioxide exposed to daylight were analyzed. Those showed clean surfaces with a complete absence of particles (Figure S13 ESI).

To investigate a possible relation between the particles size distribution and the UV irradiation source, different samples were prepared using daylight, a handheld UV lamp and a UV photoreactor (366 nm, 1 mW/cm$^2$, See S2 ESI). These different samples were analysed by TEM and SEM. TEM was used to compare the size distribution of the silver particles using daylight exposed samples and samples that were exposed for 15 minutes with a handheld lamp (after exposure they were stored in the dark until mounted into the TEM). The UV handheld lamp irradiation affected both, the size distribution and morphology of the photo-reduced silver nanoparticles and revealed larger particle diameters and more irregular (non spherical) shapes compared to
the daylight exposed samples (Figure S11 & S12 ESI). The latter could be due to the higher UV flux in the handheld UV lamp, compared to daylight. SEM was used to compare a non UV illuminated 4A_8Ag10Ti sample and a sample that was exposed to UV irradiation for 15 minutes in a photoreactor. Figure 4 shows a uniform spatial distribution of silver nanoparticles on the surface of Ag/Ti containing zeolites for the UV exposed samples, whereas no such particles were observed for the non-illuminated sample. The latter clearly indicates that the silver nanoparticle formation on the surface is light induced.

Finally, we recorded diffuse reflectance spectra (DRS) of the materials used in the UV-Vis range during the different stages of sample preparation (Figure 5). Only weak signals in the DRS spectra of non-exchanged zeolites were found below 300 nm, which is in good agreement with previous reports. The silver loaded zeolites showed stronger signals in the UV region (200-300 nm). Such signals have been previously associated to isolated silver ions located at specific sites within the zeolite framework in silver exchanged LTA and FAU zeolites. Next, we recorded DRS spectra of the Ag/Ti containing zeolites (4A_8Ag10Ti) at different irradiation times, at zero irradiation time the typical absorption band of TiO₂ was observed (Figure 5), such signal located in the UV region (200-340 nm) covered the signals of different silver species (ions, clusters) encountered in Ag-zeolites. After 15 minutes of UV exposure in the photoreactor, the appearance of pronounced bands at 360 and 390 nm (Figure 5) was observed. The new features are likely due to silver ions located at specific sites within the zeolite framework in silver exchanged LTA and FAU zeolites.

To summarize, we demonstrated a simple way to photoconvert Ag species, trapped in the zeolite cages of silver exchanged zeolites, into well dispersed metallic silver nanoparticles with sizes ranging from 4 to 8 nm on the surfaces of TiO₂ impregnated zeolite crystals. The particles (as seen by SEM and TEM) were confirmed by EDX analysis to be silver nanoparticles and the presence of their related plasmon bands was indicated by UV-Vis DRS. The versatility of Ag/Ti containing zeolite composites to be incorporated into different substrates and the limited size distribution of the silver nanoparticles make such materials of great interest for potential applications like SERS and catalysis. A comparison between naturally (daylight) and artificially (UV lamp and UV photoreactor) irradiated samples revealed a difference in particle size dispersion of the photoreduced silver nanoparticles. Larger and less defined silver nanoparticles were observed in artificially irradiated samples.

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**Notes and references**

TOC. Fabrication of silver nanoparticles with limited size distribution on TiO$_2$ containing zeolites