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# Quantitative measurement and mechanisms for CH<sub>4</sub> production from hydrates with the injection of liquid CO<sub>2</sub>

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The recovery of gas from natural gas hydrates under the permafrost and in oceanic sediments is of particular interest in energy and environmental fields because of the attractive process to release methane gas through the injection of CO<sub>2</sub>. The sequestration of CO<sub>2</sub>, a notorious greenhouse gas, in hydrates has the potential to be used in enhanced gas recovery techniques, while simultaneously releasing CH<sub>4</sub> locked within the gas bearing hydrates. In this study, we present quantitative experiments to investigate results of possible CH<sub>4</sub>-CO<sub>2</sub> exchange kinetics from injection of liquid CO<sub>2</sub> through CH<sub>4</sub> hydrates. The experiments performed use CH<sub>4</sub> hydrate formed from ice particles (75-90 or 125-150 microns in diameter) at approximately 10.34 MPa and 263 K. In order to reduce unexpected errors, nearly full conversion (> 95%) of ice particles to hydrates is achieved. Liquid CO<sub>2</sub> is injected into the pressure cell to sweep the residual CH<sub>4</sub> atmosphere, ensuring no free CH<sub>4</sub> is left in the gas phase. After soaking the hydrate for several hours, CH<sub>4</sub> is produced from the hydrates by injecting liquid CO<sub>2</sub>. The final composition and analysis of the produced CH<sub>4</sub> is measured by using in-line gas chromatography. We also measure the CH<sub>4</sub> moles after hydrate dissociation to confirm the closure of the total mass balance of the experiment. From these data, we infer the mechanism for CH<sub>4</sub> production, identify the penetration depth of the dissociation/exchange on the hydrate particles, and propose physical models describing the mechanism for CH<sub>4</sub> production. These experiments are essential in the quantification of the production of CH<sub>4</sub> from CH<sub>4</sub> hydrates with the injection of CO<sub>2</sub>.

## 1. Introduction

In energy and environmental sectors, the recovery of gas from natural gas hydrates, formed under the permafrost and in oceanic sediments, has been of particular interest. Naturally occurring gas hydrates, mostly containing CH<sub>4</sub>, are regarded as a future energy resource.<sup>1-3</sup> On the other hand, the sequestration of CO<sub>2</sub>, a global climate change gas, has the potential to be used in enhanced gas recovery techniques, as well as simultaneously releasing CH<sub>4</sub> locked within gas bearing hydrates.<sup>4,5</sup>

Many investigations suggest the possibility of exchanging CH<sub>4</sub> with CO<sub>2</sub> in natural gas hydrates in terms of kinetics,<sup>6,7</sup> thermodynamics<sup>8-10</sup> and molecular simulations,<sup>11-13</sup> which has the advantage of both CO<sub>2</sub> sequestration and CH<sub>4</sub> recovery. Compared with other technologies to produce gas from hydrates, such as depressurization<sup>14-16</sup> or heat injection methods,<sup>17,18</sup> this technology can reduce or eliminate water production, extend the recoverability to a wider range of

geologic settings and potentially decrease near well bore stability and plugging.<sup>19,20</sup>

Recently, ConocoPhillips, in collaboration with the U.S. Department of Energy and the Japan Oil, Gas and Metals National Corporation (JOGMEC), drilled a gas hydrate test well in the Prudhoe Bay Unit, Alaska North Slope for feasibility tests at the field-scale. The test was designed to evaluate CH<sub>4</sub> gas production with the injection of CO<sub>2</sub> into gas hydrate bearing sandstone.<sup>20</sup> In those tests, a CO<sub>2</sub>-N<sub>2</sub> gas mixture was injected into the test well, with subsequent demonstration of CH<sub>4</sub> liberation from the hydrate reservoir.<sup>21</sup> However, this technology of gas production from hydrate reservoirs remains unproven, as technical challenges remain due to the insufficient understanding of the mechanism for CH<sub>4</sub> production and CO<sub>2</sub> capture. Furthermore, most of the previous studies provide qualitative information on the CH<sub>4</sub> production rates during CH<sub>4</sub>-CO<sub>2</sub> exchange in the hydrate.<sup>6,22-25</sup> Consequently, the rate of CH<sub>4</sub> production is not well quantified, and thus important information towards quantifying CH<sub>4</sub>

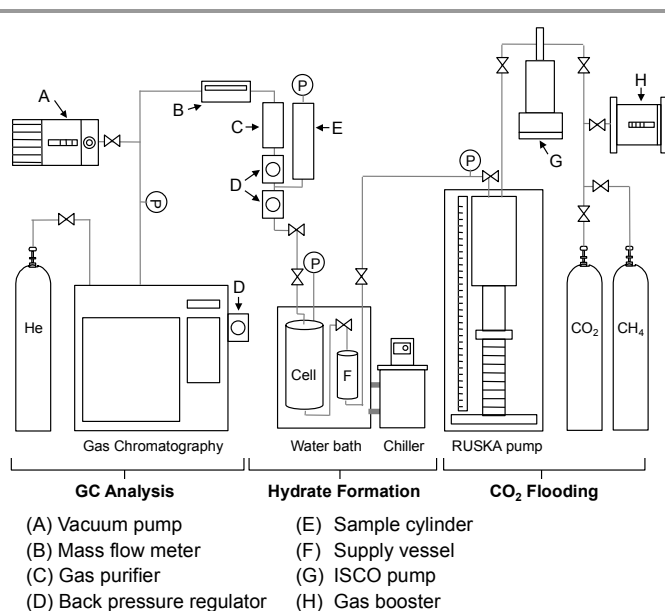
release from various CH<sub>4</sub> hydrate saturations observed in natural settings is required.

In this study, we present quantitative experiments to investigate possible CH<sub>4</sub>-CO<sub>2</sub> exchange kinetics from injection of liquid CO<sub>2</sub> through CH<sub>4</sub> hydrates. The experimental system uses a high-pressure pump for continuous injection of liquid CO<sub>2</sub>, and an in-line gas chromatograph to quantify CH<sub>4</sub> released from the hydrates. CH<sub>4</sub> production kinetics from injecting liquid CO<sub>2</sub> into fine-grained CH<sub>4</sub> hydrates was measured, and from these data the mechanism for CH<sub>4</sub> production is inferred, such as identifying the penetration depth of the dissociation/exchange on the hydrate particles, and proposing physical models to describe the mechanism of CH<sub>4</sub> production. These experiments are essential in the quantification of the production of CH<sub>4</sub> from CH<sub>4</sub> hydrates with the injection of CO<sub>2</sub>.

## 2. Experimental methodology

### 2.1 Apparatus description

Figure 1 shows the experimental set-up for the quantitative studies of CH<sub>4</sub>-CO<sub>2</sub> exchange, with CO<sub>2</sub> flooding and composition analysis with an in-line gas chromatograph (HP-5890). Gaseous CO<sub>2</sub> is pressurized with a gas booster to 8.963 MPa (1,300 psig) in the Ruska pump (500 ml in volume), thus generating liquid CO<sub>2</sub>, which is subsequently injected into the cell at a controlled flow rate. For some of the experiments, a small supply vessel (23 ml, item F in Figure 1) immersed in the water bath was used to cool the liquid CO<sub>2</sub> prior to its injection into the cell. The pressure cell (170 ml) was made of stainless steel and its pressure controlled through several backpressure regulators. A gas purifier filled with silica gel and sodium chloride is placed downstream from the cell to absorb any moisture in the effluent stream of the cell.



**Fig. 1** Experimental apparatus for quantitative CH<sub>4</sub>-CO<sub>2</sub> exchange studies.

### 2.2 Experimental procedure

CH<sub>4</sub> hydrates are prepared from approximately 33 grams of powdered hexagonal ice grains sieved to obtain size-controlled particles (e.g., diameter of 75-90 or 125-150 μm). The ice particles are loaded into the pressure cell maintained at 263 K, the cell is sealed, and CH<sub>4</sub> gas is subsequently pressurized until the system pressure reaches approximately 10.34 MPa (1,500 psig) through a supply vessel immersed in the water bath (cooling the gas prior to entering the cell). Hydrate formation is allowed to continue to near 100% conversion of the ice, resulting eventually in no further change in system pressure (typically after 10-14 days). The amount of hydrate formed is determined from the difference between the initial and final pressures in the cell. The conversion to hydrates is then estimated by an equation-of-state assuming a hydration number of 6. To obtain high conversion, a temperature ramping method between 263 K and 272 K is used, resulting in a final conversion generally corresponding to over 95%. This step is done to i) to minimize the sintering between the particles and ii) to intentionally promote expansion of the particles from the temperature increase so to facilitate gas diffusion to core of the particle. Experiments were performed at 263 K and 275 K, temperatures chosen to ensure no free water below the ice melting point and to study the temperature effect above the ice melting point, respectively.

After CH<sub>4</sub> hydrate formation, liquid CO<sub>2</sub> is injected (123 ml/hour) into the pressure cell to sweep the residual CH<sub>4</sub> gas, ensuring no free CH<sub>4</sub> is left in the gas phase. During the liquid CO<sub>2</sub> flood, the cell pressure is kept constant at ~9.00 MPa via a preset backpressure regulator. The gas passing through the backpressure regulator is collected into a sample cylinder (550 ml in volume), and the gas composition is analyzed using an in-line gas chromatograph. The final mole fraction of CH<sub>4</sub> in the sweep stage generally reaches below 0.2%.

After soaking hydrates in liquid CO<sub>2</sub> for several hours, any CH<sub>4</sub> produced from the hydrates and dissolved in liquid CO<sub>2</sub> is moved into a sample cylinder by further injection of liquid CO<sub>2</sub>. The composition of the fluid collected in the sample cylinder is measured by gas chromatography.

We also measure the amount of CH<sub>4</sub> remaining in the hydrates by complete dissociation of the sample; this provides a quantitative measure to confirm the closure of the total CH<sub>4</sub> mass balance in the experiment. To dissociate the hydrates completely, first the cell temperature is increased up to room temperature at a constant pressure (~9.00 MPa), then liquid CO<sub>2</sub> is injected to sweep all CH<sub>4</sub> from the cell, and finally the cell pressure is decreased to atmospheric pressure. The gas composition is analyzed continuously via gas chromatography so that the amount of CH<sub>4</sub> determined can be used to close the CH<sub>4</sub> mass balance in the experiment.

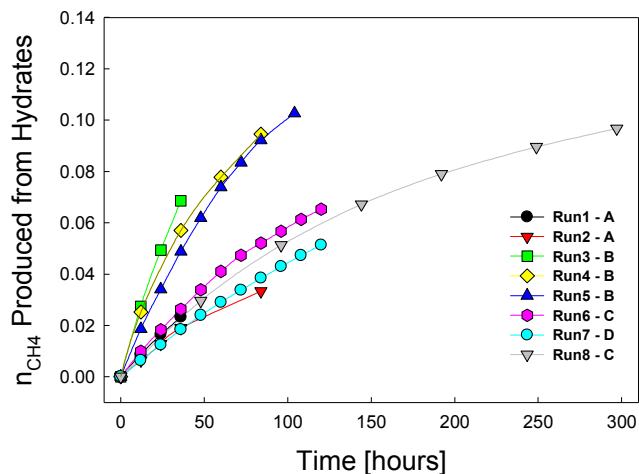
**Table 1.** Summary of all experimental runs performed. The reported error was calculated in terms of mass balance of CH<sub>4</sub>, that is, the initial n<sub>CH<sub>4</sub></sub> trapped in the hydrate phase (a), should equal the sum of total n<sub>CH<sub>4</sub></sub> produced from hydrates during all soaks (b), and n<sub>CH<sub>4</sub></sub> dissociated (c). The experiments of group A and B were performed with 75-90 μm diameter ice particles at 263 K and 275 K, respectively, without a supply vessel. Group C and D are for experiments performed with 75-90 μm and 125-150 μm diameter particles respectively, at 275 K with a supply vessel immersed in the water bath.

Group	Expt.	(a) Initial n <sub>CH<sub>4</sub></sub> occupied in hyd	(b) Total n <sub>CH<sub>4</sub></sub> produced from hyd during soaks	(c) n <sub>CH<sub>4</sub></sub> dissociated from hyd	(d) Error (b+c) / (a)
A	Run1	0.2517	0.0232	0.2237	1.9%
	Run2	0.2290	0.0334	0.1846	4.9%
B	Run3	0.2467	0.0685	0.1745	1.5%
	Run4	0.2618	0.0945	0.1535	5.3%
	Run5	0.2546	0.1026	0.1482	1.5%
C	Run6	0.2924	0.0653	0.2214	1.9%
	Run8	0.2873	0.0967	0.1828	2.7%
D	Run7	0.2921	0.0513	0.2514	3.5%

### 3. Results & Discussion

#### 3.1 n<sub>CH<sub>4</sub></sub> produced from hydrates

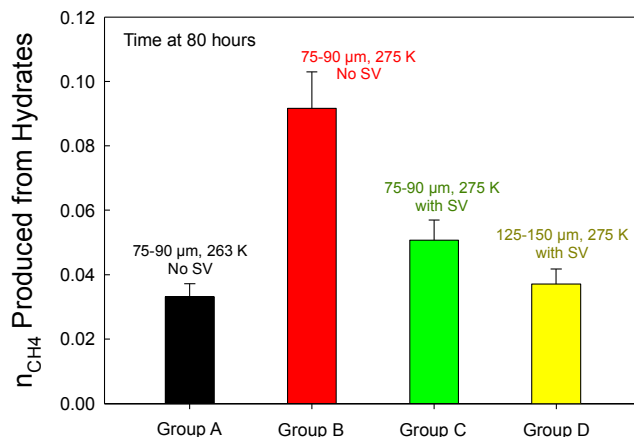
Table 1 shows a summary of all the experiments performed for this study. Note that each set of conditions was repeated to verify the reproducibility and demonstrate the deviation among independent runs. As explained in the experimental procedure, CH<sub>4</sub> hydrates were soaked in the liquid CO<sub>2</sub> for a number of hours for each of the different soaks. The production of CH<sub>4</sub> from the hydrates resulted from the chemical potential difference of the species (CH<sub>4</sub> and CO<sub>2</sub>) between the fluid and hydrate phases. We used the pressure, temperature, and volume conditions (with an equation of state) to determine the number of moles of CH<sub>4</sub> produced from hydrates. All the details of these results, including mole fraction of CH<sub>4</sub> during each soak, are presented in the Supporting Information.



**Fig. 2** Summary of the moles of CH<sub>4</sub> produced from hydrates over time for all tests performed.

Figure 2 shows the summary for all tests listed in Table 1, with plots of the number of moles of CH<sub>4</sub> produced from hydrates as a function of time during the soaks with liquid CO<sub>2</sub>. Each data set in Figure 2 corresponds to the amount of CH<sub>4</sub> produced during each soak. One can see that the kinetic trend of the same group was similar (e.g., B: Run3, Run4, Run5), and all of them showed a gradual decrease in rate of CH<sub>4</sub> production with time.

Figure 3 compares the amount of CH<sub>4</sub> produced in each group at the same soak time (at 80 hours). Based on these results, the following observations can be made.



**Fig. 3** Comparison of the moles of CH<sub>4</sub> produced from hydrates for each group at 80 hours of soak time. SV in the figure means supply vessel immersed in the water bath. All error bars were calculated from several experiments performed under the same conditions, with the exception of group D, where the error corresponds to 95% confidence.

## a) Group A vs. Group B

The experimental temperature was different for these two groups of tests: 263 K (A) vs. 275 K (B). A significantly larger amount of CH<sub>4</sub> (2.8 times more) was produced from group B compared to group A. As the temperature for group A was below the ice point, the mobility of the gas and water was likely highly restricted. This result clearly demonstrates that the temperature is an important factor for CH<sub>4</sub> production from hydrates.

## b) Group B vs. Group C

To better understand the temperature effect on the amount of CH<sub>4</sub> produced, we performed experiments with and without a supply vessel immersed in a water bath (pre-cooling the injected liquid CO<sub>2</sub> before contact with the CH<sub>4</sub> hydrates in the pressure cell; without supply vessel, liquid CO<sub>2</sub> is introduced directly from the Ruska pump kept at room temperature). Experiments in group C are well controlled and all the CH<sub>4</sub> produced could be attributed to CH<sub>4</sub> released from the hydrates due to chemical potential difference. Whereas some of the CH<sub>4</sub> produced in group B is likely due to the partial dissociation of the hydrates as warm liquid CO<sub>2</sub> is introduced into the pressure cell. As shown in Figure 3, the amount of CH<sub>4</sub> in group B is about 1.8 times greater than that in group C.

## c) Group C vs. Group D

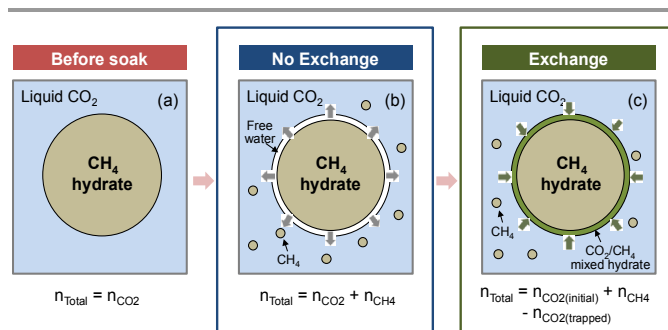
The surface area of contact between the fluid phase and hydrate particles can be an important factor for the amount of CH<sub>4</sub> produced. Experiments in group D are performed with ice particles of 125-150 μm in diameter, compared to those of 75-90 μm in group C (larger particles, smaller surface area). As expected, experiments in group C produce more CH<sub>4</sub> (about 1.4 times) than that of group D.

3.2 Demonstration of CO<sub>2</sub>-CH<sub>4</sub> exchange

While temperature and pressure also affect the stability of the hydrates, we expect the chemical potential difference of the species in the difference phases as the main driving force for the CH<sub>4</sub> hydrate dissociation at the surface. At the start of each soak period, there is no free CH<sub>4</sub> gas in bulk liquid CO<sub>2</sub>.

Over the course of each experiment and soak time, the cell pressure always increased. During each soak, the system is closed, so there are only two possible reasons for the increase in pressure: change in the hydration number due to the different hydrates of CH<sub>4</sub>, CO<sub>2</sub> or CO<sub>2</sub>/CH<sub>4</sub> mixture, or release of CH<sub>4</sub> from CH<sub>4</sub> hydrate dissociation.

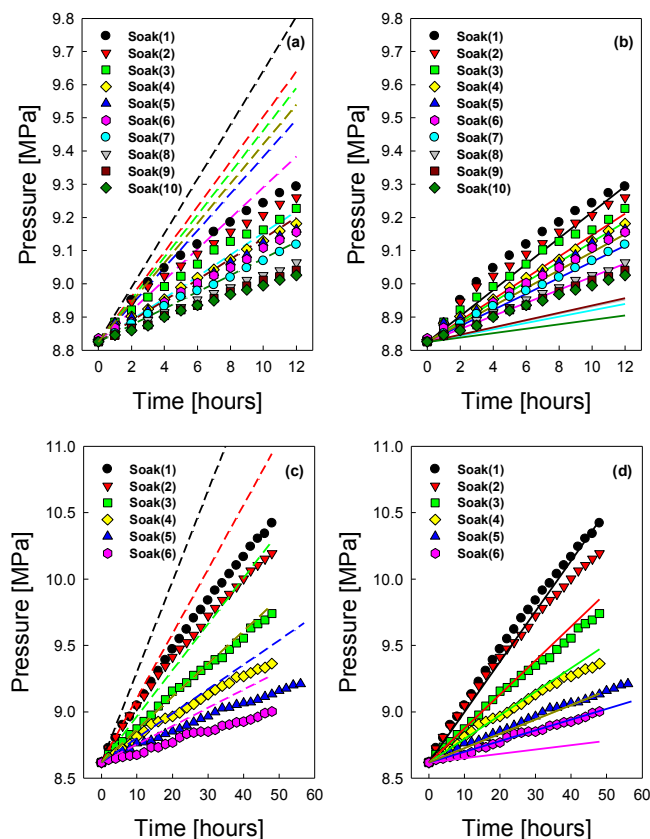
To determine the mechanism for CH<sub>4</sub> production, we utilize the pressure increase data along with the proposed mechanism for “exchange” and “no exchange” shown in Figure 4. For the “no exchange” case, CH<sub>4</sub> is released from the hydrates, but no CO<sub>2</sub> hydrates are formed (CO<sub>2</sub> only causes the CH<sub>4</sub> hydrate to dissociate).



**Fig. 4** Illustration of the potential mechanisms for CH<sub>4</sub> production based on “exchange” and “no exchange” between CO<sub>2</sub> and CH<sub>4</sub> hydrates. (a) Initial state before soaking: no residual CH<sub>4</sub> in the fluid phase. (b) “No exchange” case: CH<sub>4</sub> hydrate is dissociated and no CO<sub>2</sub> is incorporated into the hydrate. (c) “Exchange” case: CH<sub>4</sub> is produced from hydrate and a mixed CO<sub>2</sub>/CH<sub>4</sub> hydrate is re-formed.

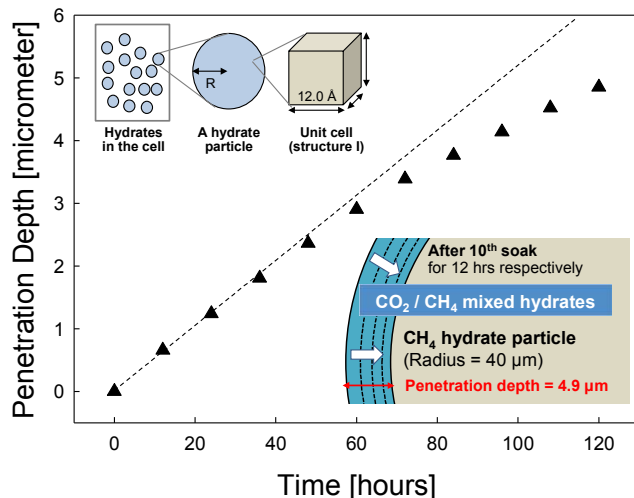
In the “exchange” case, CH<sub>4</sub> hydrates are dissociated and a mixed CO<sub>2</sub>/CH<sub>4</sub> hydrate is immediately re-formed. As such, the total number of moles of CO<sub>2</sub> in the “no exchange” case would be slightly larger than in the “exchange” case, as all the CO<sub>2</sub> molecules would be in the free fluid phase. Based on these two scenarios, the experimentally measured pressure traces can be compared with the system response based on the proposed mechanisms to infer their validity. Details of the calculations for the pressure traces are provided in the Supporting Information.

Figure 5 shows the pressure data (points) during soaks with the calculated lines for the “exchange” and “no exchange” cases. As shown in Figure 5(b), the pressure data fit well with the calculated line simulating exchange until the 4<sup>th</sup> soak, approximately 48 hours accumulated after soaking, while after that time, larger deviations are seen between the data and calculated lines. Similar comparisons and agreement are also observed for other experimental data. As shown in Figure 5(d), pressure data for the 1<sup>st</sup> soak, up to 48 hours, matched well with calculated line based on the “exchange” mechanism; however, the data for the subsequent soaks have trends in between the two calculated lines simulating the “exchange” and “no exchange” cases. Based on the results shown in Figure 5, we conclude that CO<sub>2</sub>/CH<sub>4</sub> exchange did occur during the initial 48 hours, but subsequently, the exchange ratio gradually decreases as the soak time progresses.



**Fig. 5** Results of calculations to demonstrate possible CO<sub>2</sub> and CH<sub>4</sub> exchange. Data from Run 6 (a and b) and Run 8 (c and d) are used. Symbols and lines correspond to experimental data and calculated cases, respectively. Plots a and c are for the “no exchange” case (dashed lines), and plots b and d are for the “exchange” case (solid lines).

We can also infer the mechanism for CH<sub>4</sub> production by calculating the penetration depth for dissociation/exchange on the hydrate particles. Figure 6 shows the penetration depth profile of a hydrate particle accumulated after each soak in Run 6. The penetration depth was calculated with several assumptions: 1) the particle diameter is 80 μm for the experiment with particles of 75-90 μm in diameter, 2) there is no volume change of the particle during exchange, 3) hydrate cage occupancy is obtained via CSMGem<sup>26</sup> at the experimental temperature and pressure, and 4) the calculation is based on the moles of CH<sub>4</sub> produced from hydrates in the experiment. The number of hydrate particles is calculated by the volume of hydrates in the cell and the assumed diameter for the particles. As CO<sub>2</sub> or CO<sub>2</sub>/CH<sub>4</sub> mixed hydrates both form structure I, the volume of CH<sub>4</sub> produced from hydrates is calculated using the volume of the unit cell (lattice constant  $a = 12 \text{ \AA}$ ). As shown in Figure 6, the final penetration depth for CO<sub>2</sub>/CH<sub>4</sub> mixed hydrates is determined to be about 4.85 μm after 120 hours (10<sup>th</sup> soak).



**Fig. 6** Penetration depth accumulated after each soak in Run 6. Dashed line only serves to guide the eye.

We also see that the penetration depth gradually decreases after each soak as each new layer of CO<sub>2</sub>/CH<sub>4</sub> mixed hydrates formed provides additional resistance for CO<sub>2</sub> to diffuse and reach the inner core of pure CH<sub>4</sub> hydrate.

### 3.3 Kinetic trends of CO<sub>2</sub>-CH<sub>4</sub> exchange process

Another approach to test the physical mechanism for the exchange process is to compare the data to possible physical models for diffusion/reaction. The Avrami equation<sup>27,28</sup> and shrinking core model<sup>28-30</sup> are well known physical models for crystallization kinetics. The Avrami model is applicable in the initial reaction stage of the hydrate film, while the shrinking core model is for diffusion through the hydrate film. The general CO<sub>2</sub>-CH<sub>4</sub> exchange reaction has a similar physical phenomenon, as it must occur at the surface first and then be diffusion limited as interior layers of the hydrate particles are further exposed to CO<sub>2</sub>. The relevant equations are:

$$\text{Avrami model: } \alpha = 1 - \exp(-k_1 t^n)$$

$$\text{Shrinking core model: } (1 - \alpha)^{1/3} = -\frac{\sqrt{2k_2(t-t^*)}}{r} + (1 - \alpha^*)^{1/3}$$

where,  $\alpha$  is the hydrate conversion ratio at time  $t$ ,  $\alpha^*$  is the hydrate conversion ratio when diffusion through hydrate film starts at time  $t^*$ ,  $k$  is the rate constant with the subscript indicating the growth stage,  $n$  is the Avrami exponent, and  $r$  is the radius of particle. The hydrate conversion ratio as a function of time is regressed with both equations to obtain the rate constant  $k_1$ ,  $k_2$  and the Avrami exponent  $n$ .

**Table 2.** Parameters regressed for Avrami and shrinking core models.

System	Avrami model		Shrinking core model		
	$k_1$	$n$	$t^*$	$\alpha^*$	$c(=-\sqrt{2}k_2/r)$
75-90 $\mu\text{m}$	0.003	0.922	60 hrs	0.107	-0.0055
125-150 $\mu\text{m}$	0.002	0.982	48 hrs	0.040	-0.0056

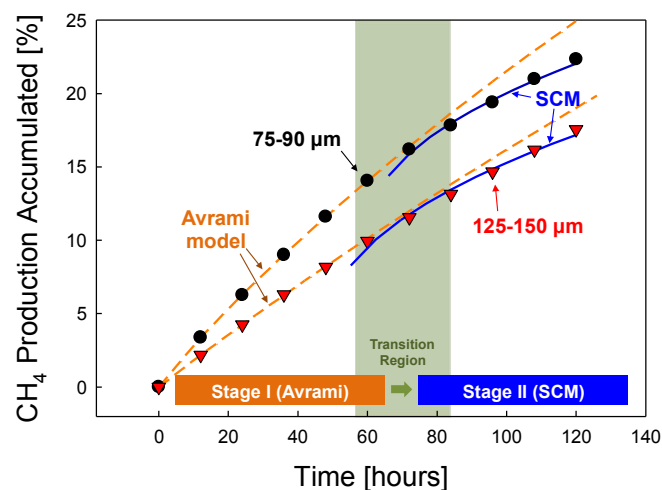
**Fig. 7** Avrami (dashed line) and shrinking core model (SCM, solid line) comparison for % CH<sub>4</sub> production accumulated in Run 6 and Run 7.

Figure 7 plots the accumulated production ratio data for Run 6 and Run 7 and comparisons with the two kinetic models. Generally, in the exchange process, we assume there are two stages: i) fast surface reaction, and ii) gradual slow process due to resistance to diffusion through the formed mixed hydrate layer. The experimental data matched well with the Avrami model in stage I, while the shrinking core model fitted well in stage II. The parameters for the models are listed in Table 2. Note that the transition region is not well defined from the selected number of experiments, but it is expected to differ for different systems under different conditions.

#### 4. Conclusion

A well-controlled experimental system has been developed for obtaining quantitative information, which was previously poorly characterized, in the CO<sub>2</sub>-CH<sub>4</sub> exchange process for hydrates. The experiments reported are essential in the quantification of the production of CH<sub>4</sub> from CH<sub>4</sub> hydrates with the injection of CO<sub>2</sub>. Several experiments were performed to understand the effect on temperature in the CH<sub>4</sub> production from hydrates. From these data, we conclude that temperature

is an important variable influencing the production of CH<sub>4</sub> from hydrates. To demonstrate the mechanism for CH<sub>4</sub> production, in particular whether CO<sub>2</sub> and CH<sub>4</sub> are exchanged in the hydrate, a quantitative assessment is made by calculating the pressure response of the system for the cases of “exchange” and “no exchange”. We find that CO<sub>2</sub> and CH<sub>4</sub> are initially exchanged, however, as time progresses (soak time) the exchange rate is gradually decreased. This exchange process can be also explained from estimates of the penetration depth for exchange of a hydrate particle and kinetic models describing the physical process of diffusion/reaction. The analysis of the results suggests two stages for hydrate exchange: a fast surface reaction which is only reaction limited for exchange, and a diffusion limited process at the hydrate core which considers the decreased diffusivity of the gas through the pre-formed hydrate layer.

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<sup>†</sup> Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/b000000x/

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