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Page 1 of 9 CrystEngComm

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ARTICLE

Mesoporous V2O5/Ketjin black nanocomposites for all-solid-state symmetric supercapacitors

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V₂O₅/Ketjin black (VK) nanocomposites with mesoporous mica-like structure were prepared by a facile sol-gel method. Through a dip-dry process, the VK nanocomposites were successfully assembled on nickel foams with controlable mass loadings. The as-prepared electrode (VK2) shows a high areal capacitance (3.9506 Fcm⁻² at 5 mAcm⁻²) and good cycling stability (90% after 8000 cycles) in a LiCl/PVA gel electrolyte. Furthermore, the VK nanocomposites-based all-solid-state symmetric supercapacitor can provide the maximum energy density of 56.83 Wh kg⁻¹. Such excellent electrochemical performance may promote the VK nanocomposites as a promising electrode material for practical applications.

1. Introduction

Electrochemical energy storage (EES) in the form of electrochemical capacitors and batteries is widely used in the light-duty vehicles, portable electronics, metro trains and tramways.¹⁻² However, to meet the higher requirements of future systems, we need to improve their performance by design new materials with high energy density and power densitysimultaneously.³To address all the technological challenges, most attention has focused on pseudocapacitive materials (such as RuO_2 , NiO, MnO₂, V₂O₅) which have the potential of achieving high energy density at high charge /discharge rates, bridging supercapacitors and batteries. $3-5$ Moreover, facile and cost-effective methods are still required for scale-up and practical application.¹

Among many pseudocapacitive materials, V_2O_5 is of particular interest due to its ability to intercalate lithium ions, which can facilitate the EES process.⁶⁻⁷ In comparison to $RuO₂$, $V₂O₅$ is abundant, inexpensive and environmentally friendly.⁸⁻⁹ More importantly, V_2O_5 has rich oxidation states $(V^{5+}, V^{4+},$ V^{3+} , V^{2+}), allowing it achieve high capacitance than other metal oxides.¹⁰ As a result, V_2O_5 has been widely studied as electrode materials for pseudocapacitors and batteries.^{6-10,32-33} However, its low electronic conductivity and poor cycling stability are heavily limit its industrial application. $7-10$

Various methods have been reported to improve the electronic conductivity of V_2O_5 .⁶⁻¹⁷ For example, Rao and coworkers hybridized carbon nanotube (CNT) with V_2O_5 , forming high conductive composites.¹¹ More recently, Lou et al. developed an additive-free solvothermal method to synthesize 3D porous V_2O_5 hierarchical microspheres, highly enhancing the electronic conductivity of V_2O_5 .⁶ However, the CNT is expensive and the method for nanostructuring V_2O_5 is also uncontrollable. Therefore, a cost-effective and controllable method is urgently needed.

The poor cycling stability of V_2O_5 is mainly attributed to the dissolution of electrode material and structural instability during the charge/discharge process.¹⁸ Firstly, V_2O_5 can easily forms soluble species in aqueous electrolytes.¹⁹ Secondly, the microstructure of V_2O_5 was severely damaged in the lithium ion intercalation/disintercalation process.²⁰ As a result, numerous efforts also have been paid to addressing this problem.12,19 For example, LiTFSI, a organic electrolyte, has been used to prevent the dissolution of V_2O_5 for supercacitors.¹² However, this organic electrolyte can not solve the structure pulverization problem during lithium ion intercalation /disintercalation process. Therefore, Li and his coworkers developed a LiCl/PVA gel electrolyte which can addresses the dissolution of V_2O_5 by minimizing water content and serves as a matrix to maintain the microstructure of V_2O_5 at the same times.¹⁹

Sch.1 The process of fabricate V_2O_5/K etjin black (KB) nanocomposites electrodes

 As a proof-of-concept, we present a facile sol-gel method to produce V_2O_5/K etjin black (KB) nanocomposites electrodes with microstructures and controllable mass loadings (Sch. 1). First, the V_2O_5 nanosheets could be easily obtained by a facile sol-gel method. Second, considering that the low electronic conductivity of V_2O_5 and the cost-effective and conductive

properties of KB , $^{21-23}$ V₂O₅/KB (VK) nanocomposites could be achieved by a ultrasonic and stirring process. Third, through the dip-dry process which was reported in our previous work,²⁴ the VK nanocomposite was successfully assembled on the nickel foams without adding binders. In order to demonstrate the electrochemical performance of the as-prepared electrodes prepared, we fabricated the VK nanocomposites-based symmetrical supercapacitors and investigated their electrochemical performance in a LiCl/PVA gel electrolyte. As a result, the unique electrode shows a competitive areal capacitance $(3.95 \text{ F cm}^2 \text{ at } 5 \text{ mA cm}^2)$ and high cycling stability $(90\%$ capacitance retention after 8000 cycles). The corresponding symmetrical supercapacitor device exhibits energy densities of 56.82 Wh kg⁻¹ at a power density of 321 W kg⁻¹. Such high performance may promote it for practical application.

2. Experimental

2.1 Surface modification of KB

All the chemicals were purchased and used directly without further purification. To address the hydrophobic problem of KB, surface modification was performed by a method which was reported in the literature.²⁵ 10 g KB was added into 1L HNO₃ (20 wt%), stirring for 3h at 353K. The resultant product was obtained by filtration, washed with deionized water until the filtrate was neutral, and dried at 353 K for 12h. This modified KB was noted as m-KB.

2.2 Preparation of VK nanocomposites

 V_2O_5 sol was prepared as follow: 1.82 g of V_2O_5 power was added to 48 mL deionized water with stirring to form a light yellow solution. Then, $12 \text{ mL of } 30\% \text{ H}_2\text{O}_2$ was added dropwise to the above solution, stirred for 10 min and subjected to ultrasound for 15 min to form an orange solution.

To synthesize the VK nanocomposites, 0 g, 0.25 g, 0.5 g, 1 g m-KB was dispersed into V_2O_5 sol, respectively. After stirring for 10 min, the above mixtures were subjected to ultrasound for 3 h at 298 K.

2.3 Interfacial assembly of VK nanocomposites on the nickel foams.

Nickel foams (50×25×1 mm, PPI: 110) were rolled to a thickness of 0.5 mm before use. The treated nickel foams were immersed in a 3 M HCl solution for 15 min to remove the surface oxide layer, and then soaked in a 0.02 M NiCl₂ before they were used.

The nickel foam with the surface treatment was dipped into the above slurry solutions and immediately removed. After drying in an oven at 353K for 15 min, the dip-dry process was repeated one time to increase the mass loading on the nickel foam. The nickel foams was rinsed with deionized water and ethanol to remove residual ions. The VK nanocomposites with different V_2O_5/KB weight percent ratios were marked as V, VK1, VK2, VK3.

2.4 Preparation of LiCl/PVA gel electrolyte and assembly of supercapacitor devices.

The LiCl/PVA gel electrolyte was prepared by a reported method with a little modification.¹⁹ 4 g polyvinyl alcohol (PVA) Power was completely dispersed in 40 mL deionized water at 90 °C with stirring. Then, 8.5 g LiCl was slowly added into the PVA solution under vigorous stirring until a homogeneous solution was formed. The obtained solution was cooled at 298 K.

 The all-solid-state supercapacitors with LiCl/PVA gel were fabricated as follow: A piece of filter paper and two pieces of nickel foams (with an overlapped area of $1.0 \text{ cm} \times 1.0 \text{ cm}$) coated with VK nanocomposites were immersed into the LiCl/PVA gel electrolyte for 3 min and then dried in air for 30 min. The assembled supercapacitor device was further dried at 40 °C in oven for 24 h to remove the water content. The device was then sealed with insulating epoxy.

2.5 Characterization

The crystal phase of the materials were investigated by X-ray diffraction (XRD) (Rigaku TTR-III, Cu K α , $\lambda = 0.15406$ nm). The near-surface elemental composition of the VK product was measured by EDS (JEOL JSM-6480A). Fourier transform infrared (FT-IR) absorption spectra were applied to determine the surface modification result of VK. The N_2 sorption measurement were conducted using TriStar II 3020 2.00 instrument at 195.850 °C (77 K). Scanning electron microscopy-energy dispersive spectroscopy (SEM-EDS) (JEOL JSM-6480A) and transmission electron microscopy (TEM) (Philips CM 200 FEG, 200 kV) were performed to measure the morphology of the samples.

2.6 Electrochemical measurements

Electrochemical measurement was performed in a twoelectrode configuration on a CHI 760D electrochemical workstation. One of the VK electrode serves as the working electrode while the same VK electrode serves as the counter electrode and the reference electrode. The mass loadings of the VK nanocomposites electrodes were 4.02, 4.10, 4.08, 4.13 mg cm-2 for V, VK1, VK2, VK3, respectively. The as-prepared LiCl/PVA gel was served as electrolyte.

2.7 Calculations

For galvanostatic charge/discharge curves, the areal specific capacitance C_s (F cm⁻²), the gravimetric specific capacitance C_m (F g⁻¹), and equivalent series resistance R_{ESR} (Ω) were calculated using the following equations (1)-(3), respectively:

$$
C_s = \frac{It}{A\Delta V}
$$

\n
$$
C_m = \frac{4I}{mdV/dt}
$$
\n(1)

$$
R_{ESR} = \frac{V_{drop}}{2I} \tag{3}
$$

where $I(A)$ is the discharge current, $t(s)$ is the discharge time, ΔV (V) is the applied potential region, A (cm²) is the area of the electrode, m (g) is the total mass of the two electrode materials, dV/dt (V s⁻¹) is the slope obtained by fitting a straight line to the discharge curve and V_{drop} (V) is estimated from the voltage drop at the beginning of the discharge curve.

The energy density E (Wh kg^{-1}) and the power density P (w kg^{-1}) of the all-solid-state supercapacitor were calculated by equations (4)-(5), respectively:

$$
E = \frac{1}{2} C_{SP} V^2
$$
 (4)

$$
P = \frac{E}{t}
$$
 (5)

where the C_{SP} (F g⁻¹) is the gravimetric specific capacitance of the supercapacitor, V is the discharge voltage excluding the initial voltage drop.

3. Results and discussion

3.1 Synthesis of VK nanocomposites and its characterization

As a cost-effective conductive material, KB owns a large specific surface area (\sim 1270 m²g⁻¹) and serves as a conductive bridge to provide more conductive path. $21-23$ In comparison to CNT and conductive polymer which have been used in previous work, $11-14$, 17 , 26 KB is more suitable to hybrid with V_2O_5 to form low-cost nanocomposites. However, the hydrophobic property of KB highly hinders the hybrid process.²⁵ To address this tough problem, surface modification treatment was performed by adding the carboxylic moiety

 (-COOH) to KB. As shown on Fig. 1, the FT-IR spectra of KB and m-KB confirm the surface modification process. The new bonds at 3423 and 1720 cm⁻¹ could be attributed to the stretching vibrations of the –OH and C=O, respectively. It indicates the existence of the carboxylic moiety (-COOH), which is not seen in original KB (Fig.1). Therefore, the successful surface modification treatment of KB could facilitate m-KB penetrate into V_2O_5 sol.

After adding m-KB to V_2O_5 sol, the VK nanocomposites were obtained by an ultrasonic and stirring process with dried at 353K. XRD patterns in Fig. 2 confirm the formation of VK nanocomposites. As shown on Fig. 2 a, the XRD pattern indicates a series of (00l) peeks which are consistent with layer structured hydrous V_2O_5 ^{25, 27} The peaks located at 2 θ values of 8.1°, 22.5°, 27.1°, 38.8° correspond to the (001), (003), (004), (005) diffraction planes of hydrous V_2O_5 ²⁷ No other clear peak was observed showing the poor crystallization of the asprepared V_2O_5 ²³ The missing (002) peak reveals the formation of double V_2O_5 nanosheets in each layer.²⁵ In Fig. 2c-d, it indicates three diffraction peaks at 8.1°, 27.1°, 38.8°, respectively, which could be indexed to the characteristic peaks of the hydrous V_2O_5 . What's more, the only characteristic peak of m-KB could be found in VK1, VK2 and VK3. According to the above XRD analysis, it demonstrates that m-KB is introduced into V_2O_5 matrix successfully. EDS patterns of the as-prepared material also confirm the existence of VK (Fig.S1). The element ratio of V, O, C is 1: 2.62:2.08, matching well with the formula of V_2O_5 and the V/C element ratio of VK2.

The TEM images (Fig.3a-c) confirm the nanosheet structure of the as-prepared VK nanocomposites. The bulk V_2O_5 was transformed to $V₂O₅$ nanosheets via a sol-gel method and a subsequent ultrasound treatment. (Fig. 3 a) As can be seen from Fig. 3a-c, m-KB was uniformly dispersed within the V_2O_5 nanosheets, forming a continuous conductive network. The m-KB was closely contacted with V_2O_5 nanosheet, which enhanced the electronic conductivity of V_2O_5 . It is worth to noting that the carboxylic moiety (-COOH) on KB surface might combine with V_2O_5 to form chemical bonds, ensuring more tight contacts between V_2O_5 and KB.^{23, 28} When the TEM images of Fig. 3 d magnified, it could be clearly observed that the mesopores with the estimated size of 5-8 nm are uniformly

Fig.3 TEM images of V (a), m-KB (b), VK(c)(d) .

distributed in the surface of the VK nanocomposites. The Brunauer-Emmett-Teller (BET) surface area of the obtained VK nanocomposites are calculated to be 22.07, 74.84, 264.72 m²g⁻¹ for VK1, VK2, VK3, correspondingly (Tab.S1 and Fig. S2a). Comparing to the pristine V_2O_5 , the surface area of VK nanocomposites were highly enhanced due to the introduction of m-KB. The mesoporous feature of VK2 nanocomposites can further confirmed by the pore-size distribution analysis (Fig.S2b), indicating that a pore size arrange of 6-7 nm which is also consistent with the TEM analysis.

3.2 Interfacial assembly of VK nanocomposites on the nickel foams

Interfacial assembly of VK nanocomposites on the nickel foams was performed by a facile dip-dry process. From Fig. 4a and c, it is clearly observed that VK nanocomposites may be more suitable for interfacial assembly than V_2O_5 nanosheets. For VK nanocomposites, the aggregated films tightly coat the skeletons of nickel foams and cover the pores which may lead to high mass loadings on the nickel foams. However, the V_2O_5 nanosheets were loosely attached with the substrate, resulting the mass loss during the dipping number increased. When the SEM images magnified, it could be see that the V_2O_5 thin film with a smooth surface were indeed uniform (Fig. 4b). With respect to Fig. 4d, it is interesting to observe that the mica-like building blocks were formed by the stack of VK nanocomposites. This mica-like structure of VK thin films

could provide an accessible surface area and more active sites, resulting in an obviously increased capacitance.²⁹

Fig. 4 SEM image of V (a) (b) and VK (c) (d) on nickel foams.

The mass loadings of VK nanocomposites on nickel foams could be well-controlled by the dip-dry process. As the dipping number increased, the VK nanocomposites gradually covered on nickel foams, leading the uniformly increase of mass loading. (Fig. 5) Therefore, the dip-dry process exhibits its high controllability. What's more, the low volatility implies the experimental results could be easily repeated which is important for industry application.³⁰

3.3 Electrochemical measurement

In order to explore electrochemical performance of the VKbased supercapacitors, cyclic voltammetry (CV), galvanostatic charge/discharge measurements were performed in a LiCl/PVA

Page 5 of 9 CrystEngComm

Fig. 6 CV spectra for the V, VK1, VK2, VK3 at 5 mVs $^{-1}$, respectively.

gel electrolyte using a two-electrode system at room temperature. Fig. 6 demonstrates the CV spectra of V, VK1, VK2, VK3 at the scan rate of 5 mVs⁻¹ in a potential range of 0 to 1.0 V. Clearly, the shapes of the CV curves are distinctly different from the CV curves obtained in three-electrode system.^{8-11, 13-17}The relatively apparent redox peaks in the CV curves could be ascribed to typical pseudocapacitive performance of V_2O_5 nanosheets. The integrated CV area for the VK nanocomposites/nickel foams electrodes (VK1, VK2, VK3) are obviously larger than the V_2O_5 nanosheets/nickel foams electrode (V), confirming that the VK nanocomposites material is more suitable for supercapacitors. Furthermore, the VK2 electrode shows higher capacitance than its corresponding VK1 and VK3 electrode. It may cause by their different V_2O_5/KB mass ratio. The V_2O_5/KB mass ratio of VK2 may benefit to keeping the balance between conductivity and capacity.

Galvanostatic charge/discharge measurements were conducted in LiCl/PVA gel electrolyte at current density of 5 to 40 mAcm-2. As shown on Fig. 7a, the nonlinear charge/ discharge curves reveal the main contribution of pseudocapacitance from V_2O_5 , in agreement with the above CV analysis result. What's more, the charge/discharge curves are highly symmetrical, indicating the excellent electrochemical reversibility of the as-prepared electrodes.¹⁹ In comparison to V electrode, the VK electrodes own wider potential window and larger capacitance. At the same current density of 5 mAcm⁻², the areal capacitances C_s are about 0.1441, 1.4189, 3.9506 and 2.0334 Fcm-2 for V, VK1, VK2, VK3, respectively (Fig. 7b). This enhanced capacitance of VK electrodes could be attributed to the high electrical conductivity of KB. The VK1, VK2 and VK3 electrodes retain 40%, 45% and 44% of their initial capacitances, when the current density increased from 5 to 40 mAcm⁻². The relative low rate performance could be ascribed to slower ion diffusion in gel electrolyte.¹⁹ The gravimetric specific capacitance C_m was also be calculated according to equation (2). From Fig. S3, the VK2 electrode achieves a maxi

Fig.7 (a) Charge and discharge curves for the V, VK1, VK2, VK3 at current density of 5 mA cm⁻², respectively; (b) area capacitance (C_s) for the V, VK1, VK2, VK3, respectively.

-mum gravimetric specific capacitance of 1633.99 Fg⁻¹ at 5 mAcm-2. Such high specific capacitance is competitive in compare with previous works. $8-11$, $13-17$ All the results prove that VK electrodes exhibit better electrochemical capacitive performance than the counter V electrode.

Fig.8 EIS spectra for the V, VK1, VK2, VK3 at open circuit voltage, respectively.

 To verify our hypothesis that the KB could highly increase the electric conductivity of V_2O_5 , the V, VK1, VK2, VK3 electrodes are selected to be measured by electrochemical impedance spectroscopy (EIS). As seen in Fig. 8 and Tab.S3, the VK1, VK2, VK3 electrodes show nearly vertical lines in the low frequency region, revealing their more ideal capacitive property than the V electrode.³¹ Besides, the charge-transfer and ion diffusion resistance (R_{ct}) of the VK1, VK2, VK3 electrodes which could be calculated from the diameters of the semicircles are smaller than the V electrode. 31 All EIS results prove that the electric conductivity of V_2O_5 was highly improved via the introduction of KB, which is also consistent with the ESR data obtained by galvanostatic charge/discharge measurements (Fig. S4).

Fig. 9 Cycling performance of the VK2 for 8000 cycles at 5 mAcm⁻².

The cycling stability performance of VK electrode (VK2) was investigated at current density of 5 mAcm⁻² for 8000 cycles. As seen in Fig. 9, the areal capacitance of the VK2 electrode was nearly unchanged during the repeated charge/discharge process. After 1000 cycles, the areal capacitance gradually decreased with the increase of cycle number, and 90% of the initial areal capacitance retained after 8000 cycles. The high cycling stability performance of VK electrode can be assigned to the LiCl/PVA gel electrolyte which used in electrochemical measurement. The LiCl/PVA gel serves as a matrix to maintain the microstructure of VK during the repeated charge/discharge process.¹⁹

In order to measure the device performance of the all-solidstate symmetric supercapacitors based on VK nanocomposites, the energy density (E) and the power density (P) were be calculated by equation (4) and (5). According to the Ragone plot in Fig. 10 and Tab. S4, the as-fabricated supercapacitor based on VK2 shows greatly superior electrochemical performance in compare with the VK1-based and VK3-based supercapacitors. The maximum energy density of 56.83 Whkg⁻¹ (303 Wkg^{-1}) and power density 2423 Wkg⁻¹ (30.86 Whkg⁻¹) were obtained at the potential window of 1.0 V, indicating its ability to provide high energy density with little sacrifice in power density. The maximum energy density of the VK2-based supercapacitor is comparable to previous V_2O_5 -based supercapacitor reported.^{12-14, 32-33}

Fig.10 Ragone plot of the VK nanocomposites all-solid-state supercapacitor device measured by LiCl/PVA gel electrolyte.

 The enhanced electrochemical performances of VK nanocomposites could be attributed to the following aspects. Firstly, the mica-like structure of VK thin films highly favors ions contact with electroactive sites, which effectively facilitate the pseudocapacitive effect of the supercacitor.²⁹ Secondly, KB greatly enhanced the electric conductivity of VK nanocomposites, significantly facilitating redox reactions near the surface of electrodes. $34-35$ Finally, LiCl/PVA gel electrolyte maintains the microstructure of VK during the repeated charge/discharge process, thus resulting in high cycling performance.¹⁹

4. Conclusions

In summary, the V_2O_5/K etjin black nanocomposites with mesoporous mica-like structure were prepared by a facile solgel method. Through a dip-dry process, the V_2O_5/K etjin black nanocomposites were successfully assembled on nickel foams with controlable mass loadings. Owing to the mesoporous mica-like structure and high electric conductivity, the asprepared electrode (VK2) indicates an competitive electrochemical performance in a LiCl/PVA gel electrolyte. It shows a high areal capacitance $(3.9506$ Fcm⁻² at 5 mAcm⁻²) and good cycling stability (90% after 8000 cycles). Furthermore, the VK-based all-solid-state symmetric supecapacitor can provide the maximum energy density of 56.83 Wh kg⁻¹. Such high electrochemical performance may promote the V_2O_5/K etjin black nanocomposites as a promising electrode material for practical applications.

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Notes

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Graphic abstract

A facile method to fabricate mesoporous V2O5/ Ketjin black nanocomposites and their all-solid-state symmetric supercapacitor

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 $V₂O₅/K$ etjin black (VK) nanocomposites with mesoporous mica-like structure were prepared by a facile sol-gel method. The as-prepared electrode (VK2) shows a high areal capacitance $(3.9506$ Fcm⁻² at 5 mAcm⁻²) and good cycling stability (90% after 8000 cycles) in a LiCl/PVA gel electrolyte. Furthermore, the VK nanocomposites-based all-solid-state symmetric supercapacitor can provide the maximum energy density of 56.83 Wh kg⁻¹, indicating their potential for practical applications.