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COMMUNICATION

Ultra-small nanoparticles of MgTi_2O_5 embedded in carbon rods with superior rate performance for sodium ion batteries

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Confinement of ultra-small MgTi_2O_5 nanoparticles in carbon is demonstrated as an efficient method for fabricating long cycle-life anode material for sodium ion batteries. Superior rate and excellent cyclic capabilities as well high Coulombic efficiency of the $\text{MgTi}_2\text{O}_5/\text{C}$ nanocomposite, obtaining from pyrolysis of a single molecule precursor, are shown.

Lithium ion batteries (LIBs) are considered one of the most mature candidates for the electrification of transportation and renewable energy integration due to their long lifetime, high energy density and low environmental impact.¹⁻² However, there is an increasing attention on the cost and the limited lithium supply for large-scale energy storage applications. Therefore, the sodium ion batteries (SIBs), new low-cost and reliable electrochemical energy storage devices, have attracted significant attention because of the abundant supply of sodium.³⁻⁶ It is known that the properties of the SIBs is mostly determined by the performance of the active electrode materials. Thus, investigations on the novel materials with good electrochemical performance are very significant and in urgent demand. Compared with the fast development of the cathode materials,⁷⁻⁹ only some of Na-storage anode materials have reported to demonstrate certain redox capacity and adequate duration.^{5,6} Up to now, amorphous phosphorus, metal phosphides, hard carbon, alloys have been successfully tested as anode materials for SIBs.¹⁰⁻¹⁹ Among these materials, amorphous P/C composite, metal phosphides and alloys exhibit high specific capacities. These composites however would not be suitable for long-life batteries owing to the large volume change during sodium insertion and extraction. Hard carbon shows a high specific capacity and good cycling performance.^{20,21} However, most of the capacity is located at the voltage below 0.1 V, which is near zero versus Na^+/Na , causing potential safety concerns, especially at fast charging rate or overcharging.^{22,23} Besides the materials mentioned above, Ti-based oxides have attracted much attention because of their low price, environmental friendliness, good cycling performance and, the most importantly, high safety, which is derived from the high sodium insertion voltage, for example, 0.91 V for the spinel $\text{Li}_4\text{Ti}_5\text{O}_{12}$.²³ The spinel $\text{Li}_4\text{Ti}_5\text{O}_{12}$, a “zero-strain” anode material for the LIBs, was recently investigated as

anode material for SIBs.²³⁻²⁴ Nanorod anatase TiO_2 with the carbon layers also shows excellent cyclability and high-rate capability in the insertion and extraction process of Na^+ .²⁵ Recent studies suggested that the electrochemical performance of the Ti-based oxides can be optimized by shortening the diffusion path of sodium ions and improvement of the conductivity.²⁵⁻²⁷ It is noted that reducing the particle size of anode materials to nanoscale (especially < 10 nm) can endure much higher strain and effectively mitigate the pulverization.²⁵ However, nano-sized particles tend to aggregate during the cycles, resulting in a fast capacity decay. Correspondingly, integrating nanomaterial with a conductive matrix such as carbon, can decrease the opportunities for particle aggregation and accommodate volume expansion for keeping the integrity of the electrode.²⁸ From the points of view regarding high specific capacity and high conductivity of hard carbon material and the safety of the Ti-based oxides, novel Ti-based oxides/carbon nanocomposites with ultra-small particle sizes should be desirable anode materials for SIBs.

Herein, a novel hybrid $\text{MgTi}_2\text{O}_5/\text{C}$ (MTO/C) nanocomposite is reported, for the first time, as a superior anode material for SIBs. The $\text{MgTi}_2\text{O}_5/\text{C}$ nanocomposite in nanorod shape, consisting of ultra-small MgTi_2O_5 nanoparticles (NPs) embedded by evenly distributed carbon, was firstly prepared from an *in-situ* carbonization process of a cheap single molecule precursor with unique morphology. Such $\text{MgTi}_2\text{O}_5/\text{C}$ nanocomposite with porous structure and ultra-small particle size is designed with four specific aims in mind: 1) enhancement of the conductivity of the MgTi_2O_5 for facilitating good transport of electrons from the poorly conducting MgTi_2O_5 ; 2) utilization of the high specific capacity of the hard carbon to increase the specific capacity of the composite; 3) decrease in the capacity over the range of 0 ~ 0.1 V to improve the safety of the anode material; and 4) preservation of fast transport of sodium ions by shortening their diffusion path and prevention of the aggregation of MgTi_2O_5 nanoparticles. The facile, simple and cost-effective route using single source precursor could be extended on the preparation other high performance electrode materials.

Two steps are involved in a typical preparation of the $\text{MgTi}_2\text{O}_5/\text{C}$ composite: the PVP-assisted (PVP = Polyvinylpyrrolidone) crystallization process of a single molecule precursor $(\text{NH}_4)_2\text{Mg}(\text{H}_2\text{O})_6[\text{Ti}(\text{C}_6\text{H}_6\text{O}_7)_3]_2 \cdot 6\text{H}_2\text{O}$ and the calcination of the precursor.²⁹ The detailed procedure can be found in the

experimental section. The samples obtained from pyrolysis of the precursor at 600 °C in Ar and air are named as the MTO-Ar or MTO-Air, respectively.

Fig. 1 shows the X-ray diffraction (XRD) patterns of the as-prepared MTO-Ar, MTO-Air, and the standard MgTi_2O_5 (JCPDS Card No.35-0792). All of the peaks of MTO-Air can be readily indexed to crystalline MgTi_2O_5 . However, there are no obvious peaks found on the XRD pattern of the MTO-Ar sample, which may be attributed to the ultra-small size of MgTi_2O_5 particles obtained. And the detailed analysis to XRD (Figure S1) revealed the existence of crystalline MgTi_2O_5 . To determine whether any impurities, which cannot be detected by XRD, are present in the as-prepared MTO-Ar sample, XRD data were collected on the annealed MTO-Ar (500 °C in air for 1 h). If there is any impurity, then the impurity will crystallize during the annealing and then be detected by XRD. As shown in Fig. 1, no obvious impurity peaks of TiO_2 , MgTiO_3 or MgO appeared on the annealed sample with all the peaks matching with the standard MgTi_2O_5 , suggesting that the as-prepared MTO-Ar sample has no impurity except for amorphous carbon. Similar method for characterization of ultra-small $\text{Li}_4\text{Ti}_5\text{O}_{12}$ nanoparticles has been reported previously.³⁰ The presence of pure MgTi_2O_5 and amorphous carbon in the MTO-Ar sample is also supported by the Raman spectrum of the MTO-Ar sample (Fig. S2a), in which the peaks between 100 to 1000 cm^{-1} are in agreement with the Raman signals of pure MgTi_2O_5 .³¹ The two peaks at 1335 and 1580 cm^{-1} can be assigned to the typical D and G bands of amorphous carbon, respectively.³² 26.0 wt% of carbon in the MTO-Ar sample was determined from TG analysis (as shown in Fig. S3).

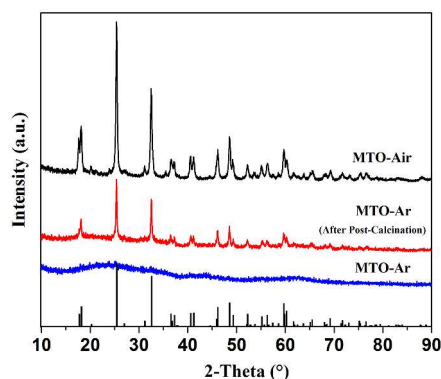


Fig. 1 The representative X-Ray diffraction (XRD) patterns of different materials.

The morphology of the as-prepared $\text{MgTi}_2\text{O}_5/\text{C}$ composite was characterized using scanning electron microscopy (SEM) and transmission electron microscopy (TEM) images. As shown in Fig. 2(A), the shape of the composite is rod-like with smooth surface and various diameters from several micrometers to tens of micrometers, similar to the shape of the precursor (Fig. S4). The high resolution SEM image (Fig. 2(B)) shows that the MTO-Ar sample is of woody appearance with some ultra-small nanoparticles attached to the surface. The MgTi_2O_5 NPs (black dots) with uniform particle size were homogeneously embedded in the carbon framework (Fig. 2(C)). The typical size of MgTi_2O_5 particles is around 5 nm, which could also be clearly seen from the high resolution TEM (HRTEM) image (Fig. 2(D)). The lattice fringes are visible (Fig. 2(D)), with a d-space of 0.49 nm, corresponding to the (200) plane of MgTi_2O_5 . This is also a direct proof that the existence of MgTi_2O_5 nanoparticles in the MTO-Ar sample. The energy dispersive spectrometer (EDS) mapping (Fig. 2(E)) of the selection region (Fig. S) of the as-prepared sample demonstrates that MgTi_2O_5 NPs are highly dispersed in the carbon matrix.

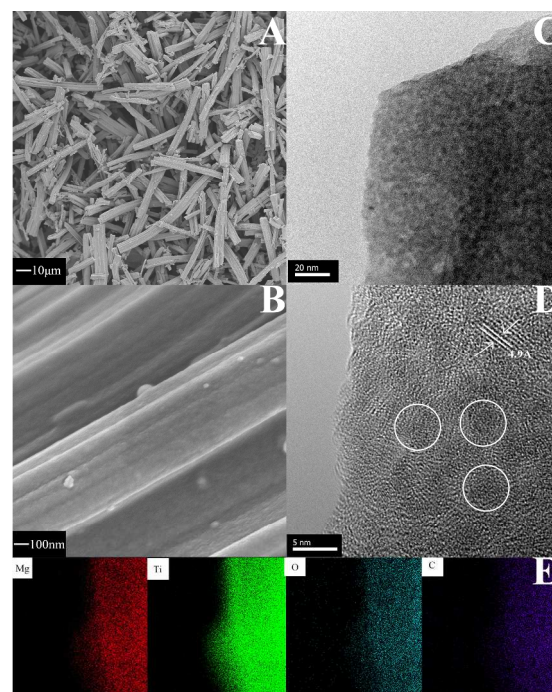


Fig. 2 (A) Low Magnification SEM image of MTO-Ar; (B) High Magnification SEM image of MTO-Ar; (C) TEM image of MTO-Ar; (D) HRTEM image of MTO-Ar and (E) the element mapping of transmission electron microscope image of MTO-Ar.

The unique morphology and structure of the as-prepared $\text{MgTi}_2\text{O}_5/\text{C}$ composite motivate us to further investigate its electrochemical performance. For comparison, the pure MgTi_2O_5 (MTO-Air) obtained from the calcination of the precursor in air at 600 °C with particle size of ~ 30 nm (Fig. S6) was also investigated. Fig. 3(A) shows the typical cyclic voltammograms (CVs) of the $\text{MgTi}_2\text{O}_5/\text{C}$ electrode for the initial three cycles at a scan rate of 0.1 mV s^{-1} between 0 and 3.0 V. During the first cathodic sweep, there is three main reduction peak regions located around 1.1, 0.8 to 0.2 and 0.2 to 0.01 V, respectively. For the reduction peak around 1.1 V, it can be assigned to the reaction between Na ion and the surface functional group of carbon.³³ The broad reduction peak at 0.8 to 0.2 V is mainly ascribed to the decomposition of the electrolyte to form solid-electrolyte interphase (SEI) film and the reduction peak of $\text{Ti}^{4+/3+}$,^{34,35} which could also be found in the CVs (Fig. S7) of the MTO-Air and the other two $\text{MgTi}_2\text{O}_5/\text{C}$ samples (MTO-Ar-PC-2h and MTO-Ar-PC-12h). The two samples with 1.0 and 3.0% carbon content (Fig. S8) and ultra-small MgTi_2O_5 nanoparticles (Fig. S9) were respectively obtained from post-calcination of MTO-Ar under Ar with 5% O_2 for 2 and 12 h. The initial abrupt mass reduction of these samples in the TGA curves around 100 \sim 250 °C comes from the adsorbed water and gases, which is agreed with the endothermic peaks of MTO-Ar in this area and the difference of mass amount might come from the different amount of adsorbed water and gases.³⁶ The sharp reduction peaks appearing in low potential region from 0.01 to 0.2 V can be attributed to the insertion of Na ions in carbon.³² During the anodic sweep, two main oxidation peak regions located at 0.01 to 0.2 and 0.2 to 1.2 V are observed, which should be attributed to the removal of Na ions from the carbon and MgTi_2O_5 , respectively.^{25,33,34} However, the absent of these peaks in the CV curves of MTO-Air implies the large irreversible capacity of initial cycle of MTO-Air. The intensity of the CV peaks decrease over the first few cycles, indicating some capacity fading during the initial cycling. Fig. 3(B) shows the representative discharge/charge profiles of the

MgTi₂O₅/C electrode for the 1st, 2nd and 3rd cycles at a current density of 20 mA/g between the cut-off potentials of 0.01 to 2.7 V. All the specific capacity reported here is calculated on the basis of the total mass of MgTi₂O₅/C composite. The first discharge and charge capacities of MgTi₂O₅/C are 651.5 and 251.5 mAh/g, respectively, corresponding to a Coulombic efficiency (CE) of 38.6%, which is similar to the previous reported literatures on hard carbon^{33,37} and carbon-coated TiO₂ anode materials.²⁵ The low initial CE can be mainly attributed to the formation of SEI film by reduction of the electrolyte on the surface of material^{33,37} and/or irreversible sodium insertion into special sites³⁵ during the first discharge process. This low initial CE might causes the reduction of energy density of full sodium ion battery.³⁸

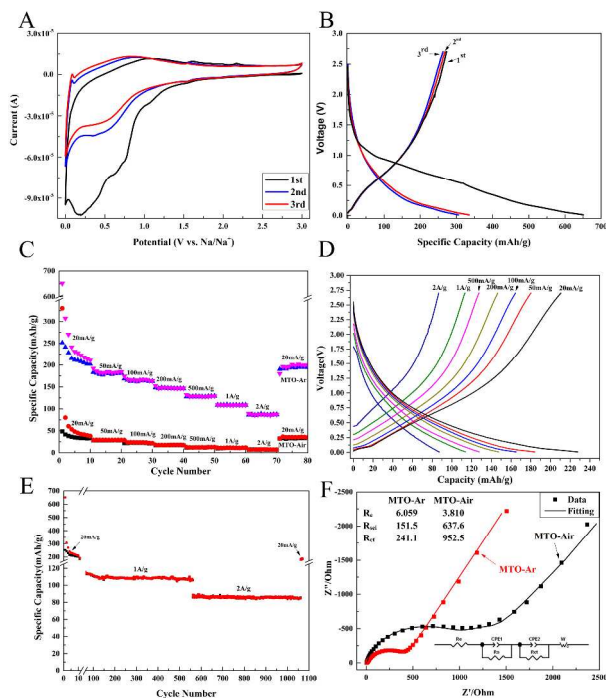


Fig. 3 (A) Cyclic Voltammetry curves of MTO-Ar for SIBs; (B) Initial cycle curves of MTO-Ar for SIBs; (C) The comparison of specific capacities of MTO-Ar and MTO-Air under different current densities for SIBs; (D) The typical cycle curves of MTO-Ar under different current densities for SIBs; (E) the long cycle performance of MTO-Ar for SIBs under selected current densities and (F) Comparisons of Nyquist plot of MTO-Ar and MTO-Air electrode for SIBs.

It is noted that the specific charge capacity below 2.0 V, the practically useful part of the full cell, comprises ~ 85% of the whole de-insertion capacity. In addition, the specific discharge capacity below 0.1 V is only ~ 10% of the whole insertion capacity, which is much smaller than that of the hard carbon in the reported literatures.^{21, 33, 37} This is important for the safety of the practical application in SIBs. Fig. 3(C) shows the rate performance of MTO-Ar and MTO-Air electrodes cycled at various current densities from 20 to 2000 mA/g. The corresponding discharge-charge curves of MTO-Ar electrode are given in Fig. 3(D). It is clearly seen that MTO-Ar electrode exhibits much better rate performance than that of MTO-Air electrode. The MTO-Ar displays a respective specific capacity of 200, 180, 165, 146, 128, 109 and 86 mAh/g at 20, 50, 100, 200, 500, 1000 and 2000 mA/g. However, only a small capacity of 25 mAh/g was obtained from the MTO-Air sample at 50 mA/g. It should be pointed out that the rate capability obtained from the MTO-Ar sample can be comparable with the carbon-coated anatase,²⁵ a novel

anode material for SIBs, and the state-of-the-art hard carbon-based anode materials.^{21,32,35} In addition, The rate performance of the MTO-Ar is much better than the carbon anode obtained from the pyrolysis of (NH₄)₂Hcit, although the carbon anode has the same specific capacity of MTO-Ar at low current density (Fig. S10). The superior rate capability of MTO-Ar should be related to the beneficial combination of the high electric conductivity offered by carbon matrix and the short diffusion path for both electrons and ions provided by the ultra-small MgTi₂O₅ particles. Besides, the specific capacity resumes to 200 mAh/g when the discharge-charge current density is lowered to 20 mA/g, indicating that the unique structure of MgTi₂O₅/C composite could preserve the integrity of the electrode and thus is tolerant to the varied charge and discharge currents, which is another critical property for practical power applications in SIBs. To evaluate the cycling performance of this novel hybrid material as the anode material for SIBs, the electrode was cycled for more than 1000 cycles under different current densities. Fig. 3(E) displays the cyclability of the MTO-Ar electrode after the tests of the rate performance in the first 80 cycles, then 1000 mA/g for the subsequent 500 cycles, 2000 mA/g for another 500 cycles and 20 mA/g for the final 10 cycles. Importantly, this novel hybrid structure of MgTi₂O₅/C shows a very impressive cycling performance. When cycled at 1000 mA/g, the MTO-Ar exhibits an initial capacity of 113 mAh/g, with high capacity retention of 92% after even 500 cycles. When cycled at 2000 mA/g, it shows an initial capacity of 85 mAh/g, with high capacity retention of 98% after 500 cycles. When the current density is decreased to 20 mA/g, a capacity of 200 mAh/g can be also obtained with almost no capacity decreases observed in the following 10 cycles. During the cycling, the CE of >99% was achieved after the first several cycles, also demonstrating the good reversibility for sodium storage capability of the MgTi₂O₅/C electrode. Fig. 3(F) displays the impedance spectra of the primary MTO-Air and MTO-Ar electrodes. The Nyquist plots can be fitted to and interpreted well with the equivalent electric circuit (as shown in the inset of Fig. 3(F)). The resistance (R_s) of solid electrolyte interface (SEI) and the resistance of charge transfer of (R_{ct}) MTO-Ar are significantly lower than those of MTO-Air, which could be attributed to the smaller size and the presence of carbon matrix. The low resistances of the MTO-Ar electrode result in the superior rate performance and cyclic stability. Consequently, the high capacity, the good cyclability and rate performance of MTO-Ar composite could be attributed to the following several merits. First, carbon with good conductivity can provide some specific capacity as an additional anode material and also provide good electric conductivity. Second, the presence of carbon in the composite could significantly relax the strain generated during the sodiation/desodiation processes and then suppress the aggregation and fracture of MgTi₂O₅ nanoparticles. Finally, the extraordinary small size of MgTi₂O₅ nanoparticles could provide the short diffusion path for both electrons and sodium ions.

In order to study the effects of particle size and carbon content on the reversibility of Na⁺ intercalation process. The electrochemical performances of the MTO-Ar-PC-2h and MTO-Ar-PC-12h were also studied by discharge-charge process (Fig. S10). Both of the samples display higher specific capacities than those of the MTO-Air at different current densities. But their capacities are both lower than those of MTO-Ar, especially at high discharge/charge current density. Furthermore, the MTO-Ar-PC-2h sample shows higher specific capacity and superior rate performance than those of the MTO-Ar-PC-12h sample because of its higher carbon content. These results demonstrate that the particle size and carbon have important synergistic roles on the improvement of the specific capacity and rate performance of the MTO-based anode material.

In conclusion, ultra-small nanoparticles of MgTi₂O₅ wrapped in carbon nanorods as anode material for SIBs were successfully synthesized via the pyrolysis of a single molecule precursor in the first time. Excellent cycling performance with 98% capacity retention after 500 cycles under a current density of 2000 mA/g was obtained. This superior cycle and rate performance of the MTO-Ar electrode is believed to be derived from the good composition and excellent structure stability of the hybrid MgTi₂O₅/C composite, in which the homogenous distribution of the carbon matrix and ultra-small MgTi₂O₅ nanoparticles can prevent the aggregation and pulverization of the ultra-small particle during the discharge/charge processes.

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Notes and references

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