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ARTICLE TYPE

Enhancing catalytic activity and stability for CO₂ methanation on Ni@MOF-5 *via* controlling active species dispersion

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A novel high active catalyst Ni@MOF-5 showed unexpected higher activity under the low temperature for CO₂ methanation. The characterization results indicated that Ni was in highly dispersed uniform state over MOF-5. This 10 catalyst performed high stability and showed almost no deactivation in long term stability tests up to 100 h.

CO₂ is an inert non-polar compound and the increase of its concentration in the atmosphere has resulted in a profound global climate change ¹. Therefore, CO₂ fixation and ¹⁵ conversion have attracted a lot of interests in recent years. CO₂ can be converted into many chemicals, such as CH₃OH ², DME ³ and CH₄ ⁴, in which methane maybe the largest amount of hydrogenation product. Methanation of carbon dioxide is a strong exothermal reaction, and can be operated ²⁰ under normal pressure ⁵. If the hydrogen needed in this reaction can be obtained *via* an efficient way driven by

renewable energy, methanation will be a competitive method to produce methane from CO_2 . Many oxides (SiO₂ and Al₂O₃) supported Ru, Rh and Ni

- ²⁵ catalysts were reported active for CO₂ methanation^{4, 6}. From the point of thermodynamic equilibrium, the low reaction temperature is necessary. In addition, the sintering of active species during reaction can be avoided under low temperature. Furthermore, if the operation temperature is higher than
- ³⁰ 320°C, the reverse water gas shift (RWGS) reaction undergoes during the reaction, which will leads formation of by-products, such as CO⁷. In order to prepare a high active catalyst for CO₂ methanation,

highly uniform dispersed active species over support is

- ³⁵ required. Usually, it is quite difficult to load enough active species over low specific area supports, although several techniques were explored, such as multi-impregnation with low concentration of salt ⁴, different precursor, different pH ⁸ and addition of alkaline elements as anchor connecting
- ⁴⁰ components ⁹. For example, van Veen et al prepared Ni/Al₂O₃ catalysts with different pH conditions and using different metal salt and alkaline solutions ¹⁰. We also previously reported an active Ni-Ru/ γ -Al₂O₃ catalyst (S_{BET}=149.5m²/g) by different sequential impregnation using low concentration
- ⁴⁵ precursors ⁴. However, those catalysts cannot prevent the sintering of active species under higher temperature. Therefore, low temperature catalyst is urgently required for CO_2 methanation.

One strategy to prepare low temperature catalyst is usage of ⁵⁰ high specific surface area support. But the surface areas of normal supports are around 100-200 m²/g⁵. If the higher surface area support is used, it is possible to prepare high active low-temperature catalyst for CO₂ methanation. Recently, metal-organic frameworks (MOFs) materials

- ss emerged as catalyst support because they have very high surface areas, up to more than $1000m^2/g$, for example, for hydrogenation of crotonaldehyde ¹¹. However, MOF-5 supported catalyst has not been explored for heterogeneous CO₂ methanation.
- ⁶⁰ In this work, Ni@MOF-5 was explored as a support for catalyst of CO₂ methanation. Very high dispersion of Ni(41.8%) over MOF-5 (2961 m²/g) has been achieved in this catalyst. These highly uniform dispersed Ni in the framework in MOF-5 resulted in significant activity enhancement at low
- 65 temperature. This Ni@MOF-5 catalyst showed almost no deactivation in long term stability tests up to 100 h. Those results imply that MOF-5 is a promising and a novel candidate of support for low temperature catalyst potentially used in CO₂ methanantion.
- ⁷⁰ Catalyst preparation details are described in the ESI.[†] In order to investigate the influence of reaction temperature and Ni loading on catalytic performance, the xNi@MOF-5 catalysts with different Ni loading (x = 5, 7.5, 10, 12.5) were selected as the representative samples and results were present in Fig.
- 75 1A-B. Fig. 1A showed that the CO₂ conversion increased with the reaction temperature increase (from 180 to 320°C) over 10Ni@MOF-5. No CO₂ conversion was found when reaction temperature was below 180°C. However, 10Ni@MOF-5 catalyst showed gradually increase activity when temperature ⁸⁰ was above 200°C. At the 280°C, the CO₂ conversion reached 47.2%. The selectivity of CH_4 was 100% over the 10Ni@MOF-5 (from 200 to 320°C). CO2 conversion showed an upward trend when the temperature varied from 200 to 300°C. At the 300°C, the corresponding CO₂ conversion 85 reached 75.1%. This unexpected result indicated that MOF-5 loaded Ni catalyst could catalyse CO₂ methanation under much lower temperature. As a reference, the conversion of CO₂ over 10Ni@SiO₂ sample was about 34% at 280°C under same reaction conditions. In order to study the activity 90 dependence on Ni loading, the comparison tests of all the
- Ni@MOF-5 catalysts were operated at 280°C.



Fig. 1 (A) Effect of temperature on the CO₂ conversion for CO₂ methanation over the 10Ni@MOF-5 catalysts; (B) Effects of Ni loading on CO₂ conversion for CO₂ methanation over xNi@MOF-5 catalyst at 280°C. ⁵ Reaction conditions: 200 mg catalysts, H₂:CO₂=4:1, GHSV=2000h⁻¹, 1atm. The effects of Ni loading on CO2 methanation reactions were present in Fig. 1B. It was clearly shown that increase of Ni loading over MOF-5 led the increase of CO₂ conversion; the maximum reached 47.2% when 10% Ni was deposited over 10 MOF-5 at 280°C. Higher Ni loading might provide more

- active sites, however, over loading resulted in the segregation of surface Ni particles, which would finally make the activity decrease.
- For further understanding the structure and surface state of Ni 15 over MOF-5, the detailed characterizations of XRD, BET,



Fig. 2 XRD patterns of the MOF-5, 10Ni@MOF-5 and 10Ni/SiO₂

- The typical XRD patterns of the MOF-5, 10Ni@MOF-5 and 20 10Ni/SiO₂ catalysts were given in Fig. 2. For 10Ni@MOF-5 and 10Ni/SiO₂, the peaks at 44.5, 51.7, and 76.3° were the characteristic peaks of metallic Ni with a face-centered cubic structure (JCPDS# 87-0712). The peaks at 8.9, 9.6, 14.4, 15.7, 17.8, 19.3, 28.7, 31.8, 34.4, 36.3, and 45.5° could be assigned
- 25 to the diffraction peaks of MOF-5¹², which indicated that our MOF-5 support was well crystalized. The similar intensities of peaks at 51.7 and 76.3° assigned to (200) and (220) facets of Ni. Compared with MOF-5, the Ni signals of 10Ni@MOF-5 (especially at 44.5 and 51.7°) implied the distribution or
- 30 crystallite size of Ni was similar over MOF-5. From the TEM results(discussed below), the main crystallite size of Ni over 10Ni@MOF-5 was 9.0 nm, while the main Ni particles over 10Ni/SiO₂ were about 42nm as shown in Fig. 3h-i. Almost no particle with diameter larger than 15nm was found over
- 35 10Ni@MOF-5 catalyst, however, the ratio of particle with diameter larger than 50nm were over 40% in the 10Ni@SiO₂ catalyst. Besides, according to the Ni content measured by XPS, Ni surface concentration over 10Ni@MOF-5 was 9.73 %, while the datum over 10Ni@SiO2 was 9.69%, which
- 40 implied that the difference of Ni dispersion did not resulted from the variation of surface Ni concentration over different supports. In order to further confirm high dispersion of Ni over MOF-5 support, the Ni dispersions over these two samples were measured by H₂ chemisorption. The dispersion 45 of Ni over 10Ni@MOF-5 catalyst was 41.8, while that of Ni

dispersion over 10Ni@SiO₂ was 33.7 (See Table S1, ESI[†]). It indicated that Ni existed in higher dispersion over MOF-5, and this would be identified further by the results of catalytic activity.

50 The Brunauer-Emmett-Teller specific surface areas (S_{BET}) were determined by N₂ isotherms at 77K (as shown in Table S1, ESI[†]). The S_{BET} of 10Ni@MOF-5 and MOF-5 were 2961 and 2973 respectively, while that datum of 10Ni@SiO2 was only 155.6m²/g. Meanwhile, 10Ni@MOF-5 had larger pore 55 volume which would benefit gas molecule diffusion into the pores.



Fig. 3 TEM (a-b), HRTEM (c), HAADF-STEM (d), EDX elemental mapping (e), EDX spectrum (f) and particle size distribution of Ni (h) images of 60 10Ni@MOF-5; TEM and HRTEM (g) and particle size distribution of Ni (i) images of 10Ni/SiO₂.

In order to better understand the role of Ni in the catalyst, the TEM and HRTEM images of Ni impregnated MOF-5 and SiO₂ were taken (Fig. 3a-i). The morphology and sizes of Ni 65 over MOF-5 was showed in the Fig. 3a-b. Analysis of the Ni nanoparticles (NPs) by high-resolution transmission electron microscopy (HRTEM) images indicated that the d-spacing between two adjacent lattice planes was about 0.204 and 0.176 nm (Fig. 3c). This value was in agreement with the 70 spacing of Ni (111) and (200) planes of face-centered cubic structure. In Fig. 3d-e, the high-angle annular dark field scanning transmission electron microscopy (HAADF-STEM) imaging and energy-dispersive X-ray (EDX) elemental mapping of 10Ni@MOF-5 clearly indicated that the 75 distribution of Ni, Zn, C and O elements were relatively homogeneous in 10Ni@MOF-5. The energy dispersive X-ray (EDX) measurement confirmed the co-existence of Ni, Zn, C and O elements in 10Ni@MOF-5 (Fig. 3f). HRTEM of 10Ni/SiO₂ analysis (see inset in Fig. 3g) revealed the large 80 crystalline features of Ni nanocrystals. From Ni particle size distributions derived from TEM for 10Ni@MOF-5 (Fig. 3h) and 10Ni/SiO₂ (Fig. 3i) catalysts, it was identified that the average crystallite size of Ni over 10Ni@MOF-5 catalyst was smaller than that over 10Ni/SiO₂ catalyst. The lattice spacing

85 of 0.204 nm over SiO₂ support could be indexed to as the (111) plane of face-centered cubic (fcc) Ni lattice, which indicated that the facet over MOF-5 and SiO₂ was almost same

In order to know the difference of chemical state and 90 reducibility of Ni over different supports ¹³, H₂-TPR measurements of MOF-5, 10Ni@MOF-5 and 10Ni/SiO₂ catalysts were carried out. The results were given in Fig. 4. It was observed that 10Ni/SiO₂ samples had only one single reduction peak (T_{max}). The T_{max} value of the Ni species was located at about 414 °C. According to the literature ¹⁴, the TPR peak (414°C) was the characteristic reduction of Ni species. There were two reduction peaks over 10Ni@MOF-5 sample, one was around 295°C, and another was centered at ⁵ 437°C, which was little higher than 414°C. It might due to the stronger metal-support interaction between Ni atom and MOF-5, which did not exist in 10Ni/SiO₂ catalyst ¹⁵. The reduction peak of Ni species over MOF-5 at 295°C reflected that some doped Ni was easily reduced, which provided the active sites ¹⁰ under low temperature.



Fig. 4 H₂-TPR profiles of the MOF-5, 10Ni@MOF-5 and 10Ni/SiO₂.

- The surface Ni species on 10Ni@MOF-5 and 10Ni/SiO₂ catalysts were examined by XPS measurements, and results ¹⁵ were given in Fig. S1a-b (ESI[†]). The binding energies at 852.6, 870.0, 852.7 and 870.3eV could be assigned to Ni2p_{3/2}, Ni2p_{1/2}, Ni2p_{3/2} and Ni2p_{1/2}, respectively ¹⁶. It indicated that Ni species for 10Ni@MOF-5 and 10Ni/SiO₂ were metallic Ni. Besides, the peak intensity of Ni2p (10Ni/SiO₂) was weak,
- ²⁰ indicating that the Ni species of 10Ni@MOF-5 was uniformly dispersed in the frameworks. According to the typical XPS survey (wide-scan) spectra of the MOF-5 and 10Ni@MOF-5 in Fig. S1c (ESI[†]), Ni, Zn, C and O signals confirmed good crystal of used MOF-5.
- ²⁵ The typical IR spectra of the MOF and 10Ni@MOF-5 were given in Fig. S2a(ESI†). The MOF and 10Ni@MOF-5 showed the expected strong characteristic adsorptions for the symmetric and asymmetric vibrations of BDC (1580 and 1390 cm⁻¹) and absorption water (3600 cm⁻¹)¹⁷. 516, 746 and
- ³⁰ 817cm⁻¹ was assigned to absorption peaks of H₂BDC. The Si-O-Si stretching (1125 cm⁻¹) and the Si-O-Si bending (800.3cm⁻¹) frequencies could be recognized ¹⁸. The 3448 and 468.3 cm⁻¹ was Si-OH absorption frequencies and Ni-O stretching band, respectively. Those results confirmed the
- ³⁵ isostructure of the MOF-5 and 10Ni@MOF-5. Thermogravimetric analysis (TGA) curves of MOF-5, 10Ni@MOF-5 and 10Ni/SiO₂ were displayed in Fig. S2b (ESI†). For 10Ni/SiO₂, the weight loss (3.38%) in the temperature ranges from 25 to 110°C due to the loss of water.
- ⁴⁰ However, the MOF-5 and 10Ni@MOF-5 had two main steps of weight loss. The first step of weight loss in the temperature range 25-200 °C could be attributed to the loss of water molecules for MOF-5 (17.56%) and 10Ni@MOF-5 (13.25%). The large specific surface area of MOF-5 might result in such
- ⁴⁵ amount of water adsorption. The second weight loss began at about 400°C, indicating our MOF-5 was stable below 400°C. When the temperature was higher than 400°C, the decomposition of organic frameworks of MOF-5 underwent ¹⁸. It implied that MOF-5 and 10Ni@MOF-5 had better ⁵⁰ thermal-stability from 200 to 400°C.
- Fig. 5 showed the catalytic activity during 100 h on CO_2

methanation over 10Ni@MOF-5 at 280°C. The stability of a catalyst is closely related to structural destruction, coking and metal sintering during the methanation reaction of carbon 55 dioxides $^{19-22}$. The CO₂ conversion remained above 47.2% and CH₄ selectivity was almost 100% during 80h reaction. Obviously, 10Ni@MOF-5 catalyst was quite stable.

There are different opinions on the nature of the intermediate and the methane formation process. It was previously reported ⁶⁰ that CO₂ methanation might involve the conversion of CO₂ to CO prior to methanation, and the subsequent reaction followed the mechanism of CO methanation ²³. But other people believed that the methanation might involve the direct hydrogenation of CO₂ to methane without forming CO ⁶⁵ intermediate ²⁴. Based on our experiments, the CO generated after 80h test, which suggested that the catalytic mechanism might involve the CO intermediate. Actually, Choe et al. reported that the CO₂ methannation on a Ni(111) surface was initiated by the dissociation of CO₂ into carbon species ⁷⁰ (CO_{ads}) and oxygen species (O_{ads}) on the Ni surface ²⁵, then

 CO_{ads} reacted with H to produce CH_4 on Ni(111)²⁶.



Fig. 5 Long-term (100 h) stability tests over 10Ni@MOF-5 catalyst; reaction conditions: 200 mg catalyst, H₂:CO₂=4:1, GHSV=2000h⁻¹, 1 atm, 75 280°C.

Above results indicated that the 10Ni@MOF-5 catalyst performed the excellent catalytic activity and stability for CO₂ methantion under the low temperature condition due to the high dispersed Ni active sites over MOF-5. MOF-5 is a ⁸⁰ promising and a novel candidate of support for low temperature catalyst for CO₂ methanantion.

In summary, a series of high active catalysts Ni@MOF-5 for CO_2 methanation had been prepared by impregnation methods. The 10Ni@MOF-5 showed unexpected higher activity for

- ⁸⁵ CO₂ methanation than reference catalyst Ni/SiO₂ under the low temperature (from 180 to 320°C). Based on activity dependence results and the characterization studies of XRD, H₂-TPR, BET, TEM-EDX, XPS, FT-IR and TGA techniques, highly uniform dispersed Ni in the framework in MOF-5 is the ⁹⁰ main contributor to such significant activity enhancement. For 10Ni@MOF-5, very high specific surface area (2961 m²/g) and large pore volume (1.037cm³/g) lead to high dispersion of
- Ni (41.8%). At 320°C, CO₂ conversion was 75.09% and CH₄ selectivity was 100% over 10Ni@MOF-5. In addition, this ⁹⁵ 10Ni@MOF-5 catalyst performed high stability and showed almost no deactivation in long term stability tests up to 100 h. MOF-5 is a promising and novel candidate of support for preparation of CO₂ methanantion catalyst.
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Notes and references

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