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Facile synthesis of spinel CuCo₂O₄ nanocrystal as a high-performance cathode catalyst for rechargeable Liair batteries †

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 $CuCo_2O_4$ nanoparticles have been synthesized by a simple and low-cost urea combustion method and characterized as a bifunctional catalyst for non-aqueous Li-air batteries. The resulting $CuCo_2O_4$ catalyst has been demonstrated to effectively reduce the charge/discharge polarization of Li-air batteries in a simulated air environment (80% Ar: 20% O₂).

Rechargeable non-aqueous lithium-air batteries have been the focus of current research interest due to their significantly high gravimetric energy (3505 Wh kg⁻¹ based on the reversible reaction of $2\text{Li}+O_2\rightarrow\text{Li}_2O_2$). ¹⁻⁴ It can deliver 5-10 times higher gravimetric energy density than lithium ion batteries because oxygen, the cathode active material, is not stored in the battery, that can be accessible from the ambient environment. ^{5, 6} Thus, Li-air batteries have been considered as promising candidates for electric-vehicle applications. However, in practice, the development of Li-air batteries faces several challenges, such as electrolyte instability, low round-trip efficiency, low power capability, and poor cycle life. ⁷⁻⁹

A typical rechargeable non-aqueous Li-air battery is comprised of a Li metal electrode, Li conducting organic electrolyte and a porous O₂-breathing catalytic electrode. The reversible formation/decomposition of Li₂O₂ on discharge and charge occurs at three-phase boundary that contains solid electrode, liquid electrolyte and oxygen gas, leading to sluggish kinetics of oxygen reduction reaction (ORR) and oxygen evolution reaction (OER). ¹⁰⁻¹³ Furthermore, weak interaction between O₂ and the electrolyte and O₂ diffusion pathways are hampered by the insoluble solid discharge product (Li₂O₂) into the pores. It is reported that the kinetic reactions can be considerably accelerated by employing sophisticated cathode and effective electrocatalysts. ¹⁴⁻¹⁶ Thus, a variety of electrocatalysts including carbon, ^{5, 17-19} noble metals, ^{3, 20, 21} transition metal oxides ²²⁻²⁵ and metal nitrides ²⁶⁻²⁸ have been used as the cathode catalysts in the Li-oxygen batteries to

reduce the charge/discharge overpotential to enhance the energy efficiency.

Co₃O₄ with the advantages of high activity and stability has been identified to be a catalytically active material for a non-aqueous Li-air battery. ^{11, 29, 30} However, because cobalt is toxic and high cost, it is significant to replace Co with low-cost and eco-friendly element to obtain a spinel structure compound. For example, MnCo₂O₄ and CoFe₂O₄ have been reported as effective catalysts for Li-air batteries, ${}^{31, 32}$ while CuCo₂O₄ has been utilized as the active material for supercapacitors and Li ion batteries. $^{33,\ 34}$ Spinel $CuCo_2O_4$ supported on the N-doped reduced graphene oxide exhibits higher ORR catalytic activity and superior durability as compared to the commercial Pt/C catalyst. 35 More importantly, copper-based materials have exhibited excellent ORR and OER catalytic activity due to the strong interface contact of Cu and its surrounding. ³⁶ However, to the best of our knowledge, no literatures have reported about the application of CuCo₂O₄ nanoparticles for Li-air batteries. In this work, a simple urea combustion method combined with a post annealing process was used to prepare CuCo₂O₄ nanoparticles and its electrocatalytic activity as a catalyst for Li-air batteries was investigated in detail.

CuCo₂O₄ nanoparticles were synthesized using nitrate salts as precursors and urea as fuel at low temperature (see Experimental section for details, ESI[†]). CuCo₂O₄ adopts the cubic spinel structure with the space group Fd3m and all of the diffraction peaks in this pattern match very well with the JCPDS file no. 78-2177 (Fig. 1a). The simulated structural model provides clear information about the crystal structure of the spinel CuCo₂O₄; in which Cu and Co randomly occupy the tetrahedral sites and octahedral sites (Fig. 1b).

Typical scanning electron microscopy (SEM) (Fig. S1, ESI \dagger) and transmission electron microscopy (TEM) (Fig. 2a and b) images show that the as-synthesized sample is composed of irregular sphere microstructures with segregated particles. The size distribution of fine nanoparticles is ranging from 2-18 nm with a calculated average of 8 nm (Fig. S2, ESI \dagger). In the HRTEM image

(Fig. 2c), the measured distance between adjacent lattice fringes is about 0.24 nm, in accordance with the (311) plane of $CuCo_2O_4$. The corresponding SAED pattern shown in Fig. 2d demonstrates the poly-crystalline nature of the as-obtained $CuCo_2O_4$. The characteristic diffraction spots can be assigned to the facets of (220), (311), (222) and (422) of $CuCo_2O_4$.



Fig. 1 (a) XRD pattern of the synthesized $CuCo_2O_4$ nanoparticles and (b) structure model of the $CuCo_2O_4$ phase.



Fig. 2 (a and b) TEM images and (c) HRTEM image of the synthesized $CuCo_2O_4$ nanoparticles. (d) The SAED pattern showing diffuse rings indicating $CuCo_2O_4$ phase. The assigned Miller indices (hkl) to the marked rings are shown.

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Fig. 3 The 1^{st} cycle discharge/charge profiles of the Li-air batteries with CuCo₂O₄/KB composite and KB as catalyst at a current density of 50 mA g⁻¹.

The O_2 cathode was prepared by coating a paste of the CuCo₂O₄ sample (30 wt%),KB (60 wt%) and polytetrafluoroethylene (10 wt%) onto carbon paper disks. In order to prevent Li foil from reacting with water and gases other than oxygen gas from the air, the cells were tested by using TEGEMEbased electrolyte under Ar:O2 (80%: 20%) atmosphere. The first discharge and charge curves of the Li-air batteries with CuCo₂O₄ are compared with those of the Li-air batteries with the pristine KB at a current density of 50 mA g⁻¹ with a cutoff voltage of 2.2 V as shown in Fig. 3. The Li-air battery with CuCo₂O₄ presents a dischargerecharge polarization of 0.95 V (0.51 V smaller than those of the KB-only cathode). Sudden decay of the battery with CuCo₂O₄/KB around 4 V is observed because of the oxidation of electrolyte. ^{11, 22} CV curves present that CuCo2O4/KB electrode exhibits a lower anodic peak voltage and higher larger ORR/OER peak current as compared with KB only electrode (Fig. S3, ESI[†]). Furthermore, the battery with CuCo₂O₄/KB or KB delivers high capacities of 7962 mAh g⁻¹, which is much higher than that of the one with only KB (about 5920 mAh g^{-1}) and blank carbon paper (about 298 mAh g^{-1}) (Fig. S4, ESI[†]).

The effects of current on the discharge/charge voltages of Li-air batteries with CuCo₂O₄/KB electrode have been further investigated. With a cut-off capacity of 1000 mAh g⁻¹ and at current density ranging from 100 to 400 mA g⁻¹, Li-air batteries are discharged and charged for 50 cycles and the corresponding profiles are depicted in Fig. 4. Beyond the initial 20 cycles, the discharge potential is gradually decreased and reaches below 2.5 V at the end of the 50th cycle, as shown in Fig. 4a. The coulombic efficiency after continuous 50 cycles remains to be higher than 86.5% at a current density of 100 mA g⁻¹. This is closely related to the superior ORR and OER catalytic activities of CuCo2O4 nanoparticles. The introduction of Cu²⁺ into Co₃O₄ lattice can enhance the cycling performance of battery at higher current density (Fig. S5, ESI[†]). When the current density is increased to 400 mA g⁻¹, the cells survive for more than 20 cycles, as shown in Fig. 4c and 4d. The discharge potential in a simulated air environment is decreased obviously and reaches the lower potential limit of 2.0 V, while the charge potential is increased quickly and reaches the upper potential limit of 4.7 V. Besides, the discharge capacity is higher than the corresponding charge capacity after 28 cycles with the charge potential higher than 4.14 V in Fig. 4c at 400 mA g⁻¹. It is indicated that there may exist a significant increase in the polarization of Li foil, which is mainly ascribed to the rise in the electrode resistance.² ³ The increase in the cell resistance is attributed to the accumulation of discharge products due to the incomplete decomposition during charge (Fig. S6, ESI[†]). ³⁷ However, comparing with pure KB carbon, the CuCo₂O₄ air electrode has better rechargeability

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Fig. 4 Discharge/charge profiles of the Li-air batteries with $CuCo_2O_4/KB$ cathode over 50 cycles with a cut-off capacity of 1000 mAh g⁻¹, at a current density of 100 mA g⁻¹ (a), 400 mA g⁻¹ (c) and the corresponding cyclability and coulombic efficiency (b) and (d).

performance at 400 mA g⁻¹ while the pure KB electrode can merely sustain less than 12 cycles (Fig, S7, ESI†). In the simulated air condition, the electrochemical performance of $CuCo_2O_4$ electrode may be compared to the reported catalysts tested in pure O_2 (Tab. S1, ESI†).

To identify the discharge/charge products of Li-air batteries with CuCo2O4/KB cathode, XRD patterns of the CuCo2O4/KB cathode after the first discharge and charge processed at a current of 100 mA g⁻¹ were collected, as shown in Fig. 5. As compared with XRD pattern of the pristine electrode, some additional diffraction centered at 23.05°, 32.77°, 34.83° and 58.50° are observed for the discharged electrode, which can be indexed to the (002), (200), (201) and (220) peaks of Li₂O₂, respectively, indicating that Li₂O₂ is formed during discharge and is the major crystalline discharge product (Fig. S8, ESI[†]). When the Li-air battery is recharged to 4.25 V, the diffraction peaks of Li_2O_2 disappear since the formed Li_2O_2 is discomposed. This further suggests that the discharging and charging processes of Li-air batteries are actually the reversible formation and decomposition of Li₂O₂, which is well agree with many reported references. 7, 19, 38 SEM was conducted to investigate the deactivation mechanism of CuCo₂O₄/KB cathode after 28 cycles (Fig. S9, ESI⁺). Before discharge, it is obvious that CuCo₂O₄ and KB particles are deposited on the surface of initial electrode. After 3 cycles, the absence of the torodial $\mathrm{Li}_2\mathrm{O}_2$ can be observed on the surface of the CuCo₂O₄/KB electrode. After 28 cycles, the surface of electrode is covered by the discharge products with poor electronic conductivity, and it blocks the pathways for oxygen diffusion and electron transfer, then leading to the performance deterioration of Li-air batteries. ^{11, 20} However, for the KB electrode, after 3 cycles, massive blocks still remain after complete charge, revealing that only part of Li₂O₂ is decomposed in the charging process. The results here clearly demonstrate that CuCo₂O₄ have significant influence on catalysing the oxidation of Li₂O₂ during the recharging process. Furthermore, it is concluded that the CuCo₂O₄ nanoparticles favor the reversible formation and decomposition of Li₂O₂ and thus enhance charge-discharge efficiency and cyclability of the

assembled Li-air batteries. The high catalytic performance of $CuCo_2O_4$ is ascribed to the strong



Fig. 5 XRD patterns of the pristine (a), the 1^{st} -cycle discharged (b), and charged (c) CuCo₂O₄/KB cathode. The samples were collected after being scratched from the carbon paper.

interface interactions between Cu and Co₃O₄, thus resulting in the increase of active sites on Cu-based catalyst. ^{36, 39} Besides, the defect structure of CuCo₂O₄ from the ionic radius difference of Cu²⁺ and Co³⁺ ions can provide favourable catalytic active centres for Li-air batteries.

In summary, spinel CuCo₂O₄ nanoparticles prepared via a facile urea combustion method can be promising bifunctional electrocatalyst for Li-air batteries. Compared with the traditional KB carbon electrode, the CuCo₂O₄/KB electrode exhibits much lower polarization, better rate capability and longer cycling life. In a stimulated air condition, the cell delivers a high capacity of 7962 mAh g⁻¹ with a discharge-recharge voltage gap of 0.95 V at 50 mA g⁻¹. With a cut-off capacity of 1000 mAh g⁻¹ at 400 mA g⁻¹, the Li-air battery with CuCo₂O₄/KB can be discharged and charged for 28 cycles. This indicates the superior ORR and OER catalytic activity of CuCo₂O₄. Furthermore this method is simple, low-cost, easy for scale up and controllable.

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Notes and references

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Facile synthesis of spinel CuCo₂O₄ nanocrystal as a high-performance cathode catalyst for rechargeable Li-air batteries [†]

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Abstract

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