

Analytical Methods

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4 1 **Enantioseparation Characteristics of Chiral Stationary Phases Based**
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6 2 **on Derivatives of Cellulose and Chitin**

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41
42 21 **Abstract**

43
44 22 It is well known that the chiral stationary phases (CSPs) of cellulose derivatives show
45 23 highly chiral resolving capability towards racemates. Some CSPs have been
46 24 commercialized and applied very popularly. However, cellulose derivatives can
47 25 dissolve or highly swell in some organic solvents such as chloroform, ethyl acetate
48 26 etc., the CSPs prepared by a coating method can only be utilized in a limited range of
49 27 eluents. To compensate for this defect, chitin bis(3,5-dimethylphenylcarbamate)
50 28 (Chi-DMPC) with highly solvent tolerance was blended with cellulose
51 29 tris(4-methylbenzoate) (CMB) and cellulose tris(3,5-dimethylphenylcarbamate)

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4 30 (CDMPC), respectively, at a ratio of 1:1 (mol/mol) of glucose unit to obtain two
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6 31 biselectors, and then it was coated on 3-aminopropyl silica gel respectively, to afford
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8 32 two biselector CSPs, expecting to enhance the stability of CSPs by blending method.
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10 33 For the sake of the comparison of chromatographic properties, the corresponding
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12 34 single selector CSPs were also prepared. The ability of enantioseparation and solvent
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14 35 tolerance of these biselector CSPs was systematically investigated. Owing to the low
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16 36 solubility of Chi-DMPC in organic solvents and the interaction between Chi-DMPC
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18 37 and the cellulose derivatives, the analysis with CHCl₃- and AcOEt-containing mobile
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20 38 phases could be carried out on these biselector CSPs. What's exciting is that
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22 39 resolution of most analytes was enhanced under the same condition after the
23
24 40 biselector CSPs running with CHCl₃- and AcOEt-containing mobile phases.

41 42 **Keywords**

43 Chitin; Cellulose; Biselector; Chiral stationary phase; Enantioseparation
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45 **1. Introduction**

46 Over the past few decades, high-performance liquid chromatography (HPLC) has
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48 47 been significantly advanced in the field of dealing with chiral compounds. The
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50 48 number of commercialized chiral stationary phases (CSPs) has greatly increased [1-4].
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52 49 Among a variety of CSPs, cellulose tris(4-methylbenzoate) (CMB) and cellulose
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54 50 tris(3,5-dimethylphenylcarbamate) (CDMPC) have been well known for their
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56 51 powerful enantioseparation capability towards a wide range of chiral compounds [5,6].
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58 52 Since some cellulose derivatives including CMB and CDMPC can highly swell or
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60 53 dissolve in some organic solvents, the conventional coating-type CSPs based on these
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55 54 polysaccharide derivatives can only work in commonly used organic solvent, a
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57 55 limited range of eluents [7]. However, some forbidden eluents such as ethyl acetate,
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59 56 chloroform, acetone may provide better resolution ability [8,9]. Afterwards, although
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61 57 the methods to prepare immobilizing-type CSPs were established [10-12], it is still
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63 58 desired that CSPs are prepared by a coating method because of the merits of easy
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65 59 preparation, excellent enantioseparation ability and reproducibility. This situation
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4 60 motivated us to develop novel biselector CSPs with highly chiral recognition as well
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6 61 as good solvent tolerance [13].

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62 Chitin ($C_8H_{13}O_5N$)_n is an abundant chiral natural polymer. It consists of
63 *N*-acetyl-*D*-glucosamine units linked by a β-(1→4) glycoside bond. Because of its
64 comparable structure to cellulose, chitin was also used to prepare CSPs [14-16]. Early
65 in 1996, Casset and coworkers [17] prepared two kinds of chitin bis(aryl carbamate)
66 derivatives CSPs for HPLC. Okamoto and coworkers [18] prepared many
67 arylcarbamates of chitin with *N,N*-dimethylacetamide/LiCl as the solvent, and the
68 derivatives were then coated on 3-aminopropyl silica gel to afford CSPs. The
69 separation results in these two works both indicated the good recognition ability of
70 chitin derivatives CSPs. More importantly, they found the chitin derivatives difficultly
71 dissolved in some organic solvents in which cellulose and amylose derivatives are
72 soluble easily. The prepared CSPs, therefore, could work in the mobile phases in
73 which the coating type CSPs of cellulose and amylose derivatives could not work.
74 From this progress, we speculate the CSPs prepared from the blends of chitin and
75 cellulose derivatives should exhibit a higher tolerability compared to those prepared
76 from pure cellulose derivatives, because the solubility of the cellulose derivative in a
77 blend should be lower than that of the pure cellulose derivative owing to the
78 interaction between cellulose and chitin derivatives.

79 In addition, if the blends can be analyzed with the mobile phases containing
80 organic additive such as chloroform or ethyl acetate etc., it remains unknown that the
81 supramolecular structure of the blends will be altered or not. This uncertain question
82 is interesting because enantioseparation is related to the supramolecular structure of
83 polysaccharide derivatives [19-21], and the alteration in supramolecular structures
84 may lead to the difference in enantioseparation.

85 The aim of this work is to develop novel biselector CSPs with good
86 enantioseparation capability and satisfactory tolerability to organic solvents. The
87 biselector CSPs were prepared by blending chitin bis(3,5-dimethylphenylcarbamate)
88 (Chi-DMPC) with CMB and CDMPC respectively, to obtain CMB/Chi-DMPC coated
89 CSP 4 and CDMPC/Chi-DMPC coated CSP 5. For the sake of comparison of

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4 90 chromatographic properties, the corresponding single selector CSPs were also
5 91 prepared. The ability of enantioseparation and solvent tolerance of these biselector
6 92 CSPs was systematically investigated.
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11 94 **2. Experimental**

12 95 **2.1. General materials and apparatus**

13 96 Microcrystalline cellulose and chitin were purchased from Sigma-Aldrich (USA).
14 97 Wide-pore spherical silica gel with a mean particle size of 7 μ m and a mean pore size
15 98 of 1000 Å was purchased from Daiso Co., Ltd (Japan). 4-Methylbenzoyl chloride and
16 99 3,5-dimethylphenyl isocyanate were commercially available from Jiangsu Panoxi
17 100 Chemical Co., Ltd (China) and Dezhou Lvbang Chemical Co., Ltd (China),
18 101 respectively. 3-Aminopropyltriethoxysilane (APTES) was purchased from J&K
19 102 Scientific Ltd. (China). Chiral analytes were obtained from Nhwa Pharmaceutical Co.,
20 103 Ltd (China), Huahai Pharmaceuticals Co., Ltd (China), Nantong General
21 104 Pharmaceutical Co., Ltd (China), or synthesized according to reported literature [22].
22 105 Pyridine was refluxed with KOH and CaH₂ in sequence, and then was redistilled.
23 106 Triethylamine and toluene were refluxed with P₂O₅ and sodium, respectively, and
24 107 redistilled. N,N-dimethylacetamide (DMAc) was dried twice over 4Å molecular
25 108 sieves. Lithium chloride was dehydrated in vacuum at 130 °C for 24h. The organic
26 109 solvents used for chromatographic analysis and other chemicals used for CSPs
27 110 preparation were purchased from Sinopharm Chemical Reagent Co., Ltd (China).

28 111 Elemental analysis (EA) measurement was conducted on an Elemental Vario EL
29 112 III CHNOS analyzer (Germany). IR spectra were recorded on a Nicolet FT-IR
30 113 instrument (USA) with KBr pellets. Enantioseparation was performed on an Agilent
31 114 1100 chromatographic apparatus (USA) consisting of an Agilent G1365B DAD, an
32 115 Agilent G1311A quaternary pump, an Agilent G1379A degasser, and an Agilent
33 116 G1313A ALS autosampler. The stainless steel HPLC hollow columns
34 117 (250mm×4.6mm) were purchased from Hypersil (UK). The CSPs were packed into
35 118 the empty columns with an Alltech 1666 slurry packer (USA).
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120 **2.2. Preparation of Chiral Stationary Phase**

121 The structures of prepared polysaccharide derivatives and the preparation scheme of
122 the CSPs are shown by Fig. 1.

123 CMB and CDMPC were synthesized by the reaction of an excess of
124 4-methylbenzoyl chloride or 3,5-dimethylphenyl isocyanate with microcrystalline
125 cellulose in pyridine and collected as the fraction insoluble in methanol [23]. Similarly,
126 Chi-DMPC was prepared by the reaction of excessive 3,5-dimethylphenyl isocyanate
127 with chitin in DMAc/LiCl. The preparation procedure and characterization of these
128 derivatives were detailed in *Supporting Information*. 3-Aminopropyl silica gel was
129 prepared with macroporous silica gel and APTES [23].

130 CSPs 1-5 were prepared by a coating method using DMF as the solvent [23]. The
131 selectors of polysaccharide polymer were modified on the silica gel by physical
132 adsorption because of the porous structure and large specific surface area of silica gel.
133 The molecular weight of repeating unit of CDMPC is highest among these derivatives.
134 During the preparation of CSP 2, CDMPC was fed by 20% (wt%). In order to ensure
135 the selectors were fed at the same mmole per gram of silica gel (0.41mmol/g), CMB,
136 ChiDMPC, blends 1 and 2 were fed at varied ratios by weight, which were,
137 respectively, 17.5%, 17.1%, 17.4% and 18.6%. The molar ratio of two polymers in
138 each blend was 1:1. The blends were prepared by mixing the calculated amount of
139 individual derivatives in DMF with stirring, and the resulting solutions were used for
140 coating directly.

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142 **2.3. Column Packing and chromatography**

143 The CSPs were suspended in a solution of hexane/isopropanol (20/10, v/v). The
144 suspensions were sonicated for 2 min to form slurries that were subsequently pushed
145 into HPLC hollow columns by an Alltech slurry packer with hexane as the displacer
146 solvent, under a pressure no more than 5800 psi. Dead time (t_0) was determined by
147 measuring the retention time of 1, 3, 5-tri-tert-butylbenzene as a non-retained
148 compound. All mobile phases were filtered and degassed before use. Chiral analytes
149 were dissolved in ethanol to obtain chiral sample solutions (1 mg/mL), and it was

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3 150 filtered through 0.2 μm membranes before injection. The injection volume was 10 μL .
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5 151 All enantioseparations were implemented by HPLC at 25 $^{\circ}\text{C}$ with a flow rate of 1.0
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7 152 mL/min. The chiral analytes were measured at the wavelength where they absorbed
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12 155 **3. Results and discussion**

13 156 **3.1. General enantioseparation of the CSPs**

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16 157 The enantioseparation capability of CSPs 1-5 was evaluated in *n*-hexane/isopropanol
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18 158 (90/10, v/v) with the same chiral analytes (Fig. 2). The chromatographic results are
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20 159 presented in Table 1, from which the enantioseparation performance of the CSPs can
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22 160 be compared. As shown in Table 1, there were eight, thirteen, nine, ten and eleven
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24 161 chiral compounds recognized by CSPs 1-5, and three, five, two, four and six
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26 162 compounds baseline separated, respectively. Compounds 1 and 16 were very close to
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28 163 baseline separation on CSP 1. In comparison with the single selector CSPs, the
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30 164 biselector CSPs (CSP 4 and CSP 5) also provided satisfactory chiral recognition. Most
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32 165 of the capacities factors and separation factors of the biselector CSP intermediated
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34 166 between those of their single CSPs. However, the separation performance on
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36 167 biselector CSPs was better than chitin-based single selector CSP 3, with the increase
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38 168 of resolution and recognition range towards chiral analytes. For example, compounds
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40 169 10, 13, 17 can be baseline separated on biselector CSPs, while can not be recognized
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42 170 on individual CSP 3. This phenomenon might result from the existence of cellulose
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44 171 derivative on biselector CSPs, the structures of which exhibit special recognition
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46 172 performance towards compounds 10, 13, 17. Considering the recognition mechanism
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48 173 of polysaccharide-based CSPs, its chiral individual carbohydrate monomers, a
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50 174 long-range helical secondary structures and chiral cavities play a significant role in
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52 175 enantioseparation [2, 24]. These structures constitute many possible interaction sites
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54 176 that can resolve many chiral analytes. The type of side chain may also have some
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56 177 effect on the helical structure of the polysaccharide polymer. Hence, besides the
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58 178 backbone, the type of derivative, ester or carbamate, as well as the residue, which can
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60 179 form various interactions such as hydrogen bonds interactions, hydrophobic

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3 180 interactions, π - π interactions with chiral analytes, also influence the
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5 181 enantiorecognition profiles of the polysaccharide CSPs [1, 25]. While, in our prepared
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7 182 biselector CSPs, except the influence factors mentioned above, the interactions
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9 183 between those two selectors on biselector CSPs might play an important role in chiral
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11 184 separation. For example, compounds 8 and 17 were not discriminated on CSP 1 and
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13 185 CSP 3 within a retention time of 80 minutes, but could be recognized, especially with
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15 186 baseline separation of compound 17 on biselector CSP 4 (Fig. 3). The reason may be
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17 187 attributed to the different steric structures of biselector CSPs compared with
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19 188 individual CSP [9, 13]. Through blending two chiral selectors, the supramolecular
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21 189 structure of selectors on biselector CSPs might be changed. Therefore, different steric
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23 190 environments result in differences in the chiral cavities on biselector CSPs [26]. The
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25 191 chiral cavities of biselector CSP 4 may be more suitable to fit the stereostructure of
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27 192 compound 8 and 17, thus chiral separation can be achieved on biselector CSP 4 rather
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29 193 than individual CSP.

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31 194 As shown in Table 1, elution order of some same chiral analytes on individual
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33 195 CSPs was different. The reversed elution orders on individual CSPs impaired the
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35 196 resolution on biselector CSPs, while the same elution orders improved the resolution
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37 197 [13]. It might result from the positive coordinate effect of the same elution orders and
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39 198 negative coordinate effect of the reversed elution orders. For example, the elution
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41 199 order of compound 12 on individual CSP 1 and CSP 3 were reversed, which resulted
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43 200 in unrecognized on its corresponding biselector CSP 4; while the elution order on
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45 201 individual CSP 2 and CSP 3 were the same, the resolution of compound 12 on
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47 202 biselector CSP 5 was increased. However, there are exceptions to this, such as the
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49 203 enantioseparation of compound 15. It can be separated on CSP 2 and CSP 3 with the
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51 204 same elution order, but was not recognized on biselector CSP 5. Taking the above
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53 205 results into account, the enantioseparation of biselector CSPs might not only rely on
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55 206 the elution order of chiral analytes on the individual CSP, but also the chiral cavities
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57 207 changed by supramolecular structure in steric environments through the interaction
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59 208 between two selectors in a blend. Therefore, together with the improvement in
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209 209 resolution due to the same elution orders, biselector CSPs hold a potential that is

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3 210 complementary with single CSPs in enantioseparation.
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7 212 **3.2. Effect of organic additives on enantioseparation**

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9 213 It is well known that some cellulose derivatives such as CMB and CDMPC etc., can
10 214 dissolve or highly swell in chloroform and ethyl acetate. Thus, these solvents can not
11 215 be applied as the additives for coating-type CSPs of the derivatives. In this work, CSP
12 216 4 and CSP 5 were running with the mobile phase containing chloroform and ethyl
13 217 acetate as additives. The enantioseparation results are summarized in Tables 2 and 3.
14 218 In order to conveniently compare the results with/without additives, the separation
15 219 results in the mobile phase of *n*-hexane/isopropanol are also listed in the tables. As
16 220 shown in Tables 2 and 3, the elution orders remained the same in the presence/absence
17 221 of additives, however, some resolutions on these two biselector CSPs were
18 222 significantly changed. For example, compound 11 was separated by CSP 4 with a
19 223 resolution of 1.36 in *n*-hexane/isopropanol (90/10, v/v), and that was improved to 1.75
20 224 in *n*-hexane/CHCl₃/isopropanol (90/5/5, v/v/v) (Fig. 4). Compounds 7, 18 and 19
21 225 were baseline separated both on CSP 4 and CSP 5 in *n*-hexane/CHCl₃/isopropanol
22 226 (80/10/10, v/v/v) with long retention time above 80 min. Compound 8 was not
23 227 baseline separated by CSP 5 in *n*-hexane/isopropanol (90/10, v/v), however, a baseline
24 228 separation was achieved in *n*-hexane/CHCl₃/isopropanol (90/5/5, v/v/v). In addition,
25 229 the resolution of compound 16 was further enhanced when the additives were
26 230 employed. In short, the utilization of organic additives can improve the resolution of
27 231 some compounds by CSP 4 and CSP 5, while these additives may not be adopted for
28 232 coating type CSPs of cellulose derivatives. The change of separation performance on
29 233 biselector CSPs by the organic additives might attribute to the suprastructural
30 234 variation of biselector [27-30].
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52 236 **3.3 Enantioseparation of biselector CSPs after running with additive**

53 237 Another question arose which was whether the enantioseparation capability of CSP 4
54 238 and CSP 5 decreased or not after they were running with CHCl₃- and
55 239 AcOEt-containing mobile phases. Thus, the two CSPs were subjected to the
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3 240 enantioseparation again with the same sample and the same mobile phase that was
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5 241 initially used to evaluate their enantioseparation capability. As can be seen in Table 4,
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7 242 most latter resolutions on CSP 4 and CSP 5 were higher than the former ones,
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9 243 especially for those on CSP 4. Typically, compound 11 for example, was initially
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11 244 separated on CSP 4 with a resolution of 1.36, and the latter resolution, however,
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13 245 amounted to 2.02; the initial resolution of compound 13 resolved on CSP 5 was 1.38,
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15 246 and the latter one reached 2.19 (Fig. 5). In other words, the enantioseparation
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17 247 capability of CSP 4 and CSP 5 generally increased although they had been analyzed
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19 248 with CHCl₃- and AcOEt-containing mobile phases. These two CSPs can be analyzed
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21 249 with an additive-containing mobile phase to improve the resolution for a specific
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23 250 chiral compound.

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252 **3.4 Reproducibility of biselectors CSPs**

253 The reproducibility of biselectors CSP is an important indicator to evaluate the
254 usability of a column. In this experiment, chiral compound 10 as target analyte was
255 chosen to investigate the reproducibility of two biselectors CSP 4 and CSP 5. The
256 reproducibility was calculated on the basis of the relative standard deviations (RSDs)
257 of migration time and peak area obtained from compound 10 for five replicate
258 analysis. The intra-day and inter-day RSDs shown in Table 5 were all below 2%,
259 which indicated that two biselectors CSP 4 and CSP 5 have a good reproducibility.
260 Slight change in the separation performance was observed after 100 consecutive runs.
261 All these results demonstrate that biselectors CSP 4 and CSP 5 possess good
262 stability.

263 **4. Conclusion**

264 The biselectors CSPs prepared from ChiDMPC/CMB and ChiDMPC/CDMPC bear
265 powerful chiral recognition capability compared to the corresponding single selector
266 CSPs. Other than the coating type CSPs of cellulose derivatives, these biselectors CSPs
267 could be analyzed with CHCl₃- and AcOEt-containing mobile phases, in which
268 resolution of analytes were improved. This result initiates a consideration that the
269 coating type biselectors CSPs prepared from chitin bis(arylcarbamate) and cellulose

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3 270 tris(arylcarbamate) or tris(arylformate) might be used with the mobile phases in the
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5 271 presence of organic additives. Thus, these CSPs can work in a wider range of mobile
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7 272 phases. Besides, the supramolecular structure of polysaccharide derivatives in
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9 273 different mobile phases was variable, resulting in changeable enantioseparation ability.
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11 274 The change of supramolecular structure was favorable to enantioseparation, which
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13 275 was evidenced by the increased resolutions on CSPs 4 and 5 after they were analyzed
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15 276 with CHCl₃- and AcOEt-containing mobile phases. It is interesting and worthy to be
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17 277 further investigated how to control or adjust the supramolecular structure of
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19 278 polysaccharide derivatives that are used as chiral selectors.
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Figure captions

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328 Fig. 1. Preparation scheme of CSPs 1-5.

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330 Fig. 2. Structures of the chiral compounds separated by CSPs 1-5.

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332 Fig. 3. The separation chromatogram of chiral compound 17 resolved by CSPs 1, 3

333 and 4. Eluent: n-hexane/isopropanol (90/10, v/v); detection temperature: 25oC;

334 flow rate: 1ml/min.

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336 Fig. 4. The separation chromatogram of chiral compound 11 resolved by CSP 4.

337 Eluent: I: n-hexane/isopropanol (90/10, v/v); II: n-hexane/CHCl₃/isopropanol

338 (90/5/5, v/v/v).

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340 Fig. 5. The separation chromatograms of chiral compound 13 resolved by CSP 5.

341 Eluent: n-hexane /isopropanol (90/10, v/v); I: analyzing before using additives; II:

342 analyzing after using additives.

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356 Table 1. The comparison of the enantioseparation of chiral compounds resolved by CSPs 1-5

Analytes	CSP 1			CSP 2			CSP 3			CSP 4			CSP 5		
	k_1	α	R_s	k_1	α	R_s									
1	-1.45	1.23	1.45	0.64	1.00	0	0.20	1.00	0	-0.93	1.22	1.08	0.41	1.00	0
2	5.42	1.00	0	2.86	1.00	0	^S 1.88	1.04	0.23	3.59	1.00	0	2.90	1.00	0
3	6.30	1.00	0	^S 6.56	1.11	0.51	^R 6.30	1.25	1.58	^R 6.64	1.14	0.95	^R 7.44	1.07	0.90
4	^S 1.67	1.15	0.20	^R 1.31	1.36	1.40	1.64	1.00	0	1.62	1.00	0	^R 1.55	1.09	0.60
5	5.25	1.00	0	^R 3.08	1.43	2.28	^R 1.23	1.07	0.32	3.04	1.00	0	^R 2.27	1.25	1.81
6	3.79	1.00	0	^R 5.41	1.23	1.19	2.92	1.00	0	4.11	1.00	0	^R 4.49	1.09	0.71
7	Retention time>80min			Retention time>80min											
8	4.86	1.00	0	^R 2.94	1.21	1.11	1.12	1.00	0	^R 2.74	1.09	0.60	^R 2.13	1.16	1.41
9	^S 3.44	1.20	0.78	^R 6.18	1.67	2.91	2.01	1.00	0	^S 2.80	1.16	0.77	^R 4.11	1.32	2.56
10	⁺ 0.85	7.68	7.66	⁺ 0.90	1.35	1.56	0.18	1.00	0	⁺ 0.53	5.98	6.43	⁺ 0.49	1.36	1.53
11	-2.92	1.34	2.07	-1.90	1.04	0.24	0.59	1.00	0	-1.54	1.14	1.36	1.24	1.00	0
12	-2.19	1.07	0.56	⁺ 2.79	1.15	0.96	⁺ 1.36	1.10	0.60	2.04	1.00	0	⁺ 2.34	1.10	1.15
13	⁺ 1.08	1.40	1.97	-0.70	1.76	2.80	0.17	1.00	0	⁺ 0.60	1.33	1.97	-0.39	1.42	1.38
14	11.67	1.00	0	^R 14.75	1.26	0.62	^S 10.91	1.08	0.45	^S 10.11	1.10	0.58	12.77	1.00	0
15	2.74	1.00	0	^R 1.75	1.12	0.53	^R 0.57	1.25	0.70	1.52	1.00	0	1.45	1.00	0
16	^{2R,3S} 6.81	1.36	1.45	15.20	1.00	0	^{2S,3R} 3.81	3.50	9.34	^{2S,3R} 5.78	1.93	5.99	^{2S,3R} 10.25	1.53	5.10
17	7.04	1.00	0	^{1S,2R} 3.02	4.66	7.57	0.81	1.00	0	^{1S,2R} 2.73	1.65	1.99	^{1S,2R} 1.97	3.08	10.24
18	Retention time>80min			Retention time>80min			⁺ 14.14	1.19	0.98	Retention time>80min			Retention time>80min		
19	Retention time>80min			Retention time>80min			⁺ 14.91	1.20	1.15	Retention time>80min			Retention time>80min		

357 Eluent: *n*-hexane/isopropanol (90/10, v/v); k_1 : retention factor of the first enantiomer; α :
358 separation factor; R_s , resolution factor. “R” or “S”, or “+”, or “-”, or “1S,2R”, or “2R,3S” or
359 “2S,3R” marked in the left superscript of k_1 values refers to the first-eluted enantiomer.

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371 Table 2. The comparison of the enantioseparation of chiral compounds resolved by CSP 4
 372 analyzed with various mobile phases

Analytes	<i>n</i> -Hexane/isopropanol(90/10)			<i>n</i> -Hexane/CHCl ₃ /isopropanol			<i>n</i> -Hexane/AcOEt/isopropanol			Composition proportion
	<i>k</i> ₁	α	<i>R</i> _s	<i>k</i> ₁	α	<i>R</i> _s	<i>k</i> ₁	α	<i>R</i> _s	
1	0.93	1.22	1.08	0.57	1.16	0.64	0.66	1.14	0.68	90/5/5
				0.29	1.00	0	0.37	1.00	0	80/10/10
2	3.59	1.00	0	4.03	1.00	0	3.64	1.00	0	90/5/5
				1.07	1.00	0	1.02	1.00	0	80/10/10
3	^R 6.64	1.14	0.95	8.92	1.00	0	^R 8.62	1.10	0.85	90/5/5
				1.39	1.00	0	3.00	1.00	0	80/10/10
4	1.62	1.00	0	2.15	1.00	0	1.98	1.00	0	90/5/5
				0.91	1.00	0	0.81	1.00	0	80/10/10
5	3.04	1.00	0	^R 2.52	1.06	0.38	2.21	1.00	0	90/5/5
				^R 0.84	1.07	0.38	0.72	1.00	0	80/10/10
6	4.11	1.00	0	6.67	1.00	0	4.90	1.00	0	90/5/5
				1.77	1.00	0	1.27	1.00	0	80/10/10
7	Retention time>80min			Retention time>80min			^S 20.75	1.23	1.50	90/5/5
				^S 15.60	1.30	2.12	^S 4.36	1.16	1.08	80/10/10
8	^R 2.74	1.09	0.60	^R 2.18	1.08	0.52	^R 2.12	1.04	0.33	90/5/5
				^R 0.71	1.06	0.35	0.67	1.00	0	80/10/10
9	^S 2.80	1.16	0.77	^S 4.14	1.17	0.85	^S 3.06	1.17	0.97	90/5/5
				^S 1.21	1.09	0.56	^S 0.94	1.08	0.30	80/10/10
10	⁺ 0.53	5.98	6.43	⁺ 0.30	5.17	6.76	⁺ 0.42	4.47	7.02	90/5/5
				⁺ 0.15	3.75	4.15	⁺ 0.27	3.39	5.43	80/10/10
11	1.54	1.14	1.36	2.01	1.20	1.75	1.57	1.18	1.39	90/5/5
				0.84	1.18	1.14	0.64	1.15	0.76	80/10/10
12	2.04	1.00	0	1.59	1.00	0	⁺ 2.25	1.05	0.45	90/5/5
				0.59	1.00	0	⁺ 0.98	1.06	0.47	80/10/10
13	⁺ 0.60	1.33	1.97	⁺ 0.39	1.44	1.84	⁺ 0.41	1.38	1.77	90/5/5
				⁺ 0.25	1.33	1.10	⁺ 0.28	1.29	1.07	80/10/10
14	^S 10.11	1.10	0.58	^S 11.97	1.12	0.65	^S 15.09	1.14	0.88	90/5/5
				^S 2.62	1.13	0.65	^S 4.40	1.18	1.01	80/10/10
15	1.52	1.00	0	1.16	1.00	0	1.06	1.00	0	90/5/5
				0.48	1.00	0	0.42	1.00	0	80/10/10
16	^{2S,3R} 5.78	1.93	5.99	^{2S,3R} 4.96	2.49	9.04	^{3S,3R} 5.06	2.51	8.70	90/5/5
				^{2S,3R} 1.41	2.47	7.36	^{2S,3R} 1.79	2.54	7.78	80/10/10
17	^{1S,2R} 2.73	1.65	1.99	^{1S,2R} 1.49	1.74	2.53	^{1S,2R} 2.14	1.68	2.61	90/5/5
				^{1S,2R} 0.36	1.52	1.50	^{1S,2R} 0.82	1.47	1.87	80/10/10
18	Retention time>80min			Retention time>80min			Retention time>80min			90/5/5
				⁺ 7.36	1.61	3.50	⁺ 7.25	1.49	3.21	80/10/10
19	Retention time>80min			Retention time>80min			Retention time>80min			90/5/5
				⁺ 7.60	1.61	4.57	⁺ 7.40	1.50	3.86	80/10/10

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375 Table 3. The comparison of the enantioseparation of chiral compounds resolved by CSP 5
 376 analyzed with various mobile phases

Analytes	n-Hexane/isopropanol(90/10)			n-Hexane/CHCl ₃ /isopropanol			n-Hexane/AcOEt/isopropanol			Composition proportion
	k_1	α	R_s	k_1	α	R_s	k_1	α	R_s	
1	0.41	1.00	0	0.32	1.00	0	0.35	1.00	0	90/5/5
				0.18	1.00	0	0.24	1.00	0	80/10/10
2	2.90	1.00	0	^S 3.96	1.05	0.25	4.01	1.00	0	90/5/5
				1.09	1.00	0	1.18	1.00	0	80/10/10
3	^R 7.44	1.07	0.90	10.01	1.00	0	^R 9.54	1.05	0.58	90/5/5
				3.55	1.00	0	3.53	1.00	0	80/10/10
4	^R 1.55	1.09	0.60	^R 2.39	1.08	0.56	2.22	1.00	0	90/5/5
				^R 0.92	1.10	0.62	0.96	1.00	0	80/10/10
5	^R 2.27	1.25	1.81	^R 2.03	1.31	1.77	^R 1.86	1.29	1.65	90/5/5
				^R 0.75	1.31	1.72	^R 0.73	1.27	1.02	80/10/10
6	^R 4.49	1.09	0.71	^R 8.13	1.06	0.45	6.03	1.00	0	90/5/5
				^R 2.23	1.07	0.55	1.77	1.00	0	80/10/10
7	Retention time>80min			Retention time>80min			^S 20.65	1.09	0.78	90/5/5
				^S 14.91	1.18	1.55	^S 5.69	1.05	0.49	80/10/10
8	^R 2.13	1.16	1.41	^R 1.84	1.24	1.60	^R 1.79	1.20	1.09	90/5/5
				^R 0.66	1.23	1.39	^R 0.72	1.20	0.73	80/10/10
9	^R 4.11	1.32	2.56	^R 7.27	1.17	1.25	^R 4.94	1.19	1.45	90/5/5
				^R 1.92	1.04	0.30	^R 1.62	1.06	0.34	80/10/10
10	⁺ 0.49	1.36	1.53	⁺ 0.37	1.31	1.57	⁺ 0.41	1.34	1.44	90/5/5
				⁺ 0.19	1.38	1.18	⁺ 0.31	1.31	1.11	80/10/10
11	1.24	1.00	0	1.79	1.00	0	1.45	1.00	0	90/5/5
				0.81	1.00	0	0.70	1.00	0	80/10/10
12	⁺ 2.34	1.10	1.15	⁺ 1.96	1.09	0.96	⁺ 2.61	1.13	1.42	90/5/5
				⁺ 0.76	1.06	0.53	⁺ 1.25	1.13	1.14	80/10/10
13	⁻ 0.39	1.42	1.38	⁻ 0.35	1.47	2.82	⁻ 0.34	1.25	1.45	90/5/5
				⁻ 0.24	1.57	1.92	⁻ 0.27	1.23	0.66	80/10/10
14	12.77	1.00	0	^S 14.68	1.02	0.21	^S 18.68	1.08	0.64	90/5/5
				3.30	1.00	0	^S 5.54	1.09	0.65	80/10/10
15	1.45	1.00	0	1.34	1.00	0	1.25	1.00	0	90/5/5
				0.51	1.00	0	0.57	1.00	0	80/10/10
16	^{2S,3R} 10.25	1.53	5.10	^{2S,3R} 10.73	1.65	6.37	^{2S,3R} 13.56	1.62	6.29	90/5/5
				^{2S,3R} 3.48	1.57	4.84	^{2S,3R} 5.37	1.48	4.64	80/10/10
17	^{1S,2R} 1.97	3.08	10.24	^{1S,2R} 1.40	3.99	10.31	^{1S,2R} 2.00	2.85	8.88	90/5/5
				^{1S,2R} 0.40	4.00	6.74	^{1S,2R} 0.80	2.46	6.00	80/10/10
18	Retention time>80min			Retention time>80min			Retention time>80min			90/5/5
				⁻ 7.66	1.35	2.41	⁻ 7.00	1.22	1.60	80/10/10
19	Retention time>80min			Retention time>80min			Retention time>80min			90/5/5
				⁻ 8.00	1.34	3.06	⁻ 7.22	1.21	1.97	80/10/10

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379 Table 4. Comparison in resolution of compounds separated twice by CSPs 4 and 5 analyzed with
380 the same mobile phases

Analytes	CSP 4						CSP 5					
	Before analyzing with additives			After analyzing with additives			Before analyzing with additives			After analyzing with additives		
	k_1	α	R_s	k_1	α	R_s	k_1	α	R_s	k_1	α	R_s
1	0.93	1.22	1.08	0.95	1.23	1.33	0.41	1.00	0	0.38	1.00	0
2	3.59	1.00	0	4.70	1.00	0	2.90	1.00	0	3.40	1.00	0
3	^R 6.64	1.14	0.95	^R 6.54	1.17	1.40	^R 7.44	1.07	0.90	^R 7.11	1.11	0.91
4	1.62	1.00	0	1.78	1.00	0	^R 1.55	1.09	0.60	^R 1.56	1.08	0.59
5	3.04	1.00	0	3.02	1.00	0	^R 2.27	1.25	1.81	^R 2.20	1.27	1.95
6	4.11	1.00	0	4.13	1.00	0	^R 4.49	1.09	0.71	^R 4.65	1.05	0.50
7	Retention time>80min			Retention time>80min			Retention time>80min			Retention time>80min		
8	^R 2.74	1.09	0.60	^R 2.76	1.09	0.61	^R 2.13	1.16	1.41	^R 2.08	1.17	1.54
9	^S 2.80	1.16	0.77	^S 2.87	1.16	0.82	^R 4.11	1.32	2.56	^R 4.37	1.29	2.47
10	⁺ 0.53	5.98	6.43	⁺ 0.53	6.72	7.84	⁺ 0.49	1.36	1.53	⁺ 0.47	1.34	1.46
11	⁻ 1.54	1.14	1.36	⁻ 1.60	1.25	2.02	1.24	1.00	0	1.22	1.00	0
12	2.04	1.00	0	2.01	1.00	0	⁺ 2.34	1.10	1.15	⁺ 2.16	1.11	1.36
13	⁺ 0.60	1.33	1.97	⁺ 0.60	1.33	2.02	⁻ 0.39	1.42	1.38	⁻ 0.36	1.54	2.19
14	^S 10.11	1.10	0.58	^S 10.24	1.09	0.60	12.77	1.00	0	11.99	1.00	0
15	1.52	1.00	0	1.82	1.00	0	1.45	1.00	0	1.51	1.00	0
16	^{2S,3R} 5.78	1.93	5.99	^{2S,3R} 6.04	1.99	6.47	^{2S,3R} 10.25	1.53	5.10	^{2S,3R} 10.14	1.59	5.91
17	^{1S,2R} 2.73	1.65	1.99	^{1S,2R} 2.69	1.72	2.62	^{1S,2R} 1.97	3.08	10.24	^{1S,2R} 1.89	3.34	10.40
18	Retention time>80min			Retention time>80min			Retention time>80min			Retention time>80min		
19	Retention time>80min			Retention time>80min			Retention time>80min			Retention time>80min		

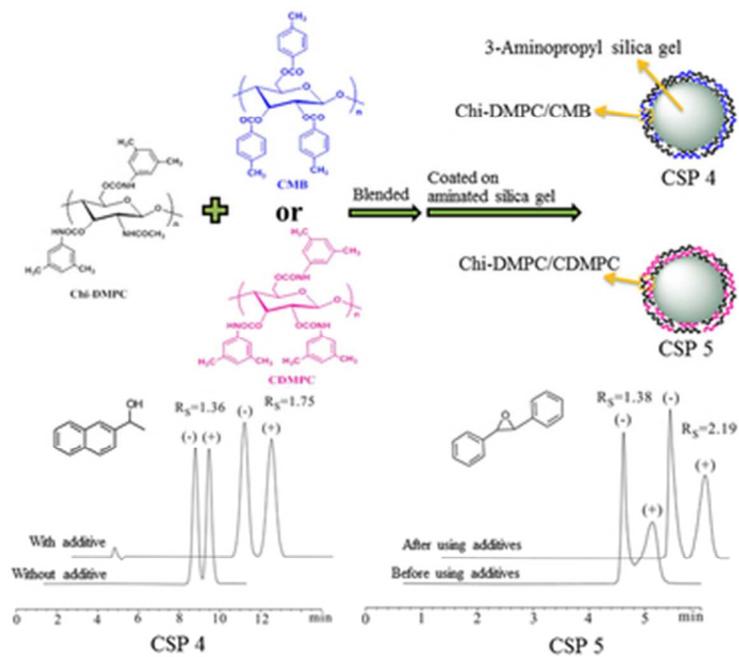
381 Eluent: hexane/isopropanol 90/10, v/v;

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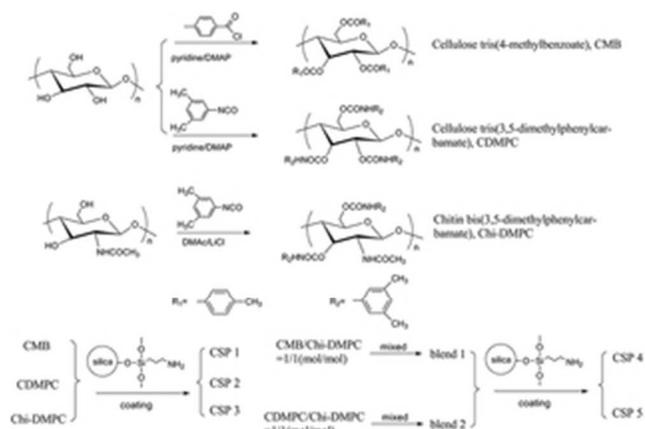
383 Table 5. Reproducibility of CSP 4 and CSP 5

CSP	Compound	Time (RSD%, n=5)		Peak area (RSD%, n=5)	
		Intra-day	Inter-day	Intra-day	Inter-day
CSP 4	+	0.16%	0.46%	1.09%	1.85%
	-	0.61%	1.47%	1.71%	1.71%
CSP 5	+	0.05%	0.10%	0.75%	1.38%
	-	0.04%	0.18%	0.96%	1.44%

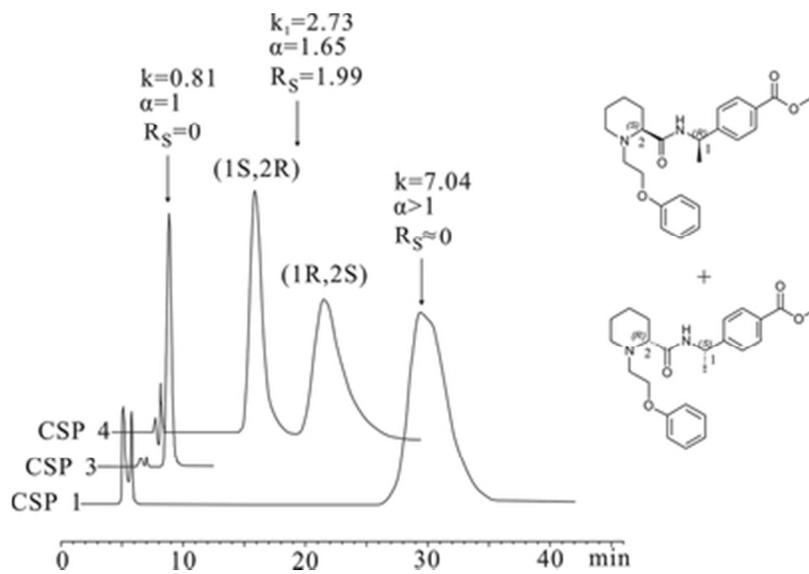
384



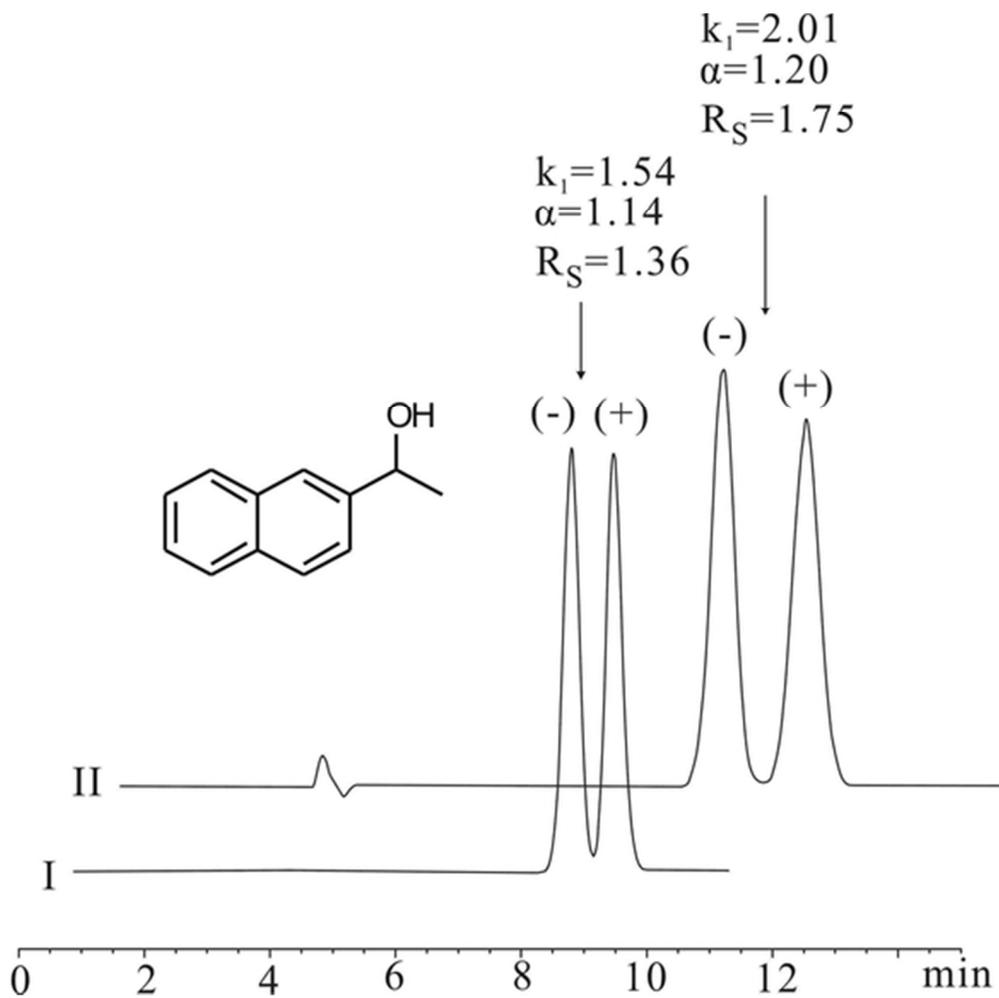
37x28mm (300 x 300 DPI)



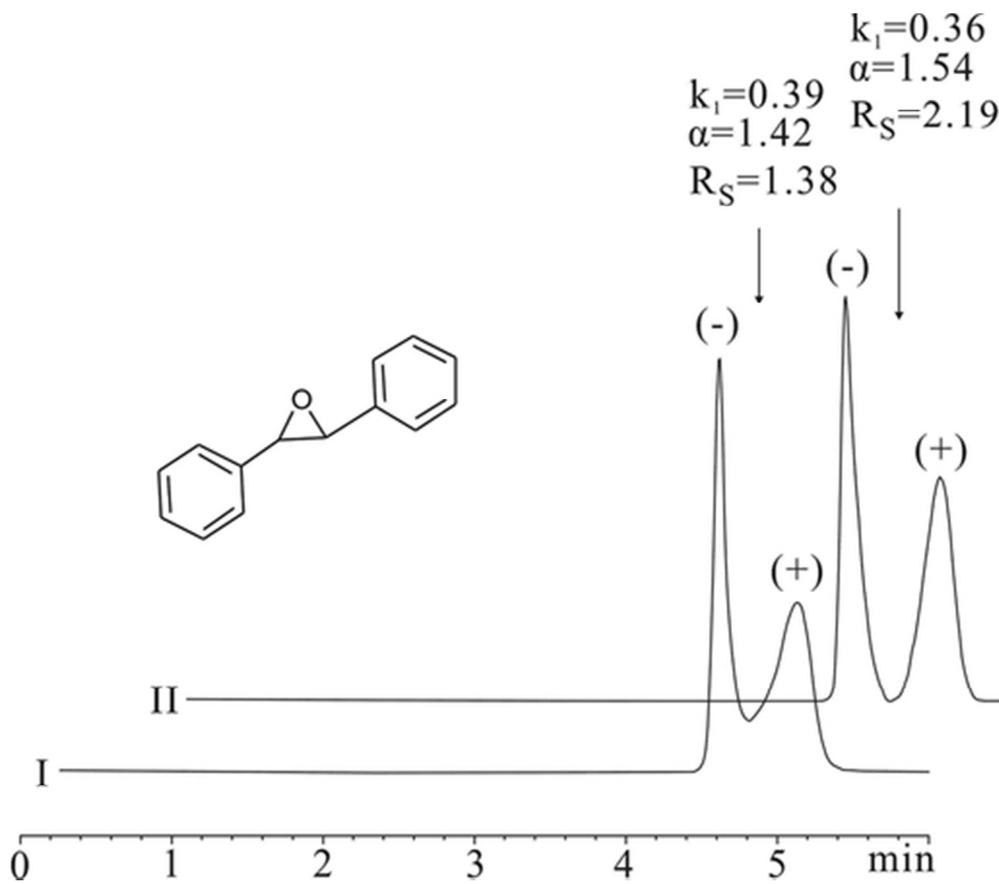
27x18mm (300 x 300 DPI)



34x23mm (300 x 300 DPI)



49x48mm (300 x 300 DPI)



43x37mm (300 x 300 DPI)