

# Analytical Methods

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## Determination of peroxide value of edible oils by FTIR spectroscopy using polyethylene film

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A new technique was developed to facilitate mid-FTIR transmission analysis of viscous edible oil using disposable polyethylene (PE) film as a sample support for the determination of peroxide value (PV) of the oils. The basis of the PV quantification is the rapid reaction of triphenylphosphine (TPP) with lipid hydroperoxides present in an oil to produce triphenylphosphine oxide (TPPO), which has a measurable absorption band at  $542\text{ cm}^{-1}$ . Calibration standards, prepared by the gravimetric addition of a peroxide-free oil were used to develop a linear calibration equation that relates the concentration of TPPO (expressed as the equivalent PV) to the absorption value of TPPO in the normalized spectra. PV determinations on two sets of validation samples, with PV ranges of 2 to 25 and 0 to 2 mmol/kg oil, were carried out using both the American Oil Chemists' Society (AOCS) titrimetric method and our PE-based FTIR procedure. A comparison of the results of these analyses indicated that the FTIR method is more reproducible and slightly more sensitive than the conventional method.

### 1 Introduction

2 Edible oils are prone to oxidation during processing and  
3 storage<sup>1</sup>. During the initial stages of the oxidation process,  
4 lipid hydroperoxides accumulate in the oil. Hydroperoxide,  
5 known as the primary oxidation product, can degrade further  
6 into secondary oxidation products such as aldehydes, alcohols,  
7 and ketones<sup>2,3</sup>, that give the rancid flavor. Thus, quantification  
8 of lipid hydroperoxide is necessary to determine the degree of  
9 oxidation of edible oils. Peroxide value (PV) is typically used  
10 as an index to monitor lipid oxidation, and it is one of the most  
11 frequently determined quality parameters during oil

12 processing, storage and marketing. The accumulation of  
13 hydroperoxides is commonly monitored using the well-  
14 established iodometric procedures. For the PV test, PV is  
15 determined and expressed in milliequivalent or mmole of  
16 hydroperoxides per kilogram of oil. The determination of PV  
17 by using the standard method of the American Oil Chemists'  
18 Society (AOCS) is based on the classical redox reaction  
19 between lipid hydroperoxides in the oil sample and the excess  
20 amount of potassium iodide (KI)<sup>4,5</sup>. Although it is relatively  
21 simple and adequate in sensitive, titrimetric methods in  
22 general are labor-intensive and tend to consume significant

1 23 amounts of reagents and solvents that are of environmental  
2 24 concerns.

3 25 Due to these shortcomings, various modifications of, and  
4 26 alternatives to, the standard method have been proposed <sup>6,7</sup>,  
5 27 including the luminal chemiluminescence PV method <sup>8</sup>, as  
6 28 well as determination according to the reaction between  
7 29 triphenylphosphine (TPP) and oxidized oil to form  
8 30 triphenylphosphineoxide (TPPO) which is then analyzed by  
9 31 high performance liquid chromatography–UV spectroscopy <sup>4</sup>.

10 32 A simple method used a UV spectrometer with the same  
11 33 reaction principle for PV determination of fried oil <sup>9</sup>. A flow  
12 34 injection analysis (FIA) method <sup>10</sup>, and a Fourier transform-  
13 35 near infrared (FT-NIR) method <sup>11</sup>, and a method of  
14 36 determination of changes in the electrical conductivity of the  
15 37 aqueous phase during the reaction of potassium iodide (KI)  
16 38 with the hydroperoxides presented in oils <sup>12</sup>, have also been  
17 39 used for determining PV. These methods provide more  
18 40 information at the expense of introducing more complexity  
19 41 into the analyses.

20 42 Fourier transform infrared (FTIR) technique has been  
21 43 developed into a powerful tool for the analysis of edible oils,  
22 44 both qualitatively and quantitatively. It has also been used to  
23 45 monitor oil oxidation <sup>13,14,15,16,17</sup>. However, the attenuated total  
24 46 reflection (ATR) approach is impractical as it has a short  
25 47 pathlength cell and a weak signal, thus, it is less accurate. van  
26 48 de Voort and colleagues have worked toward developing  
27 49 instrumental methods for the quantitative analysis of edible  
28 50 oils based on FTIR spectroscopy <sup>18,19</sup>. Initially, they used a  
29 51 chemometric approach based on the measurement of the  
30 52 characteristic O–H stretching absorption band of  
31 53 hydroperoxides at 3444 cm<sup>-1</sup> <sup>18</sup>. Subsequently, they developed  
32 54 a much simpler and more accurate method utilizing the well-

55 characterized stoichiometric reaction of TPP with  
56 hydroperoxides to form TPPO <sup>20</sup>. Altogether, the sample  
57 handling difficulties associated with the mid-infrared (IR)  
58 analysis of neat oils in the transmission mode limits its  
59 practical application <sup>19,21</sup>. For overcoming handling difficulty  
60 of the viscous oil samples, Ma et al. (1997; 1998) investigated  
61 quantifying hydroperoxides by using disposable polyethylene  
62 infrared cards (e.g. 3M IR cards) in edible oils <sup>20,22</sup>. Another  
63 technique so called spectral reconstitution (SR), was applied to  
64 simplify and automate the FTIR method for determining the  
65 PV of edible oil. It used the SR procedure to eliminate cell  
66 loading problems <sup>23</sup>. Recently, our research group has  
67 developed a new technique to facilitate mid-FTIR  
68 transmission quantification of free fatty acid (FFA) content in  
69 edible oils using disposable polyethylene (PE) films <sup>24</sup>. In the  
70 PE procedure, the spectra of the oil films were collected and  
71 collected against a PE film background spectrum. The  
72 pathlength of oil films was determined by a CH combination  
73 band calibration and was normalized to a fixed pathlength of  
74 0.1 mm. This study evaluates this new technique in  
75 determining the PV of edible oils using the PE film for for  
76 FTIR spectroscopy.

## 77 **Material and methods**

### 78 **Materials and reagents**

79 Several edible oils were obtained from local retail outlets.  
80 Among these, refined rapeseed oil was used as the base oil for  
81 the preparation of calibration standards; the other oils were  
82 blended with an oxidized rapeseed oil to produce samples of  
83 having various PV. When peroxide-free oils were required, the  
84 oils were passed through a column of microwave-activated  
85 silica gel to remove any polar oxygenated molecules and then  
86 were verified to be peroxide-free using the standard AOCS Cd

## Journal Name

87 8b-90 titrimetric PV procedure<sup>5</sup>. The peroxide-free oils were  
88 kept in 4 °C refrigerator with nitrogen. Reagent-grade TPP  
89 (>99%) and TPPO (>99%) were obtained from Sigma Aldrich  
90 (St. Louis, MO), and both the TPP and TPPO were ground  
91 with a mortar and pestle and passed through an 80-mesh sieve  
92 to facilitate their dissolution in oils. Transparent food wrap  
93 polyethylene (PE) film (Food grade), about 0.025 mm thick,  
94 was obtained from a local food market.

**Instrumentation**

96 A Bruker VERTEX 70 series FTIR spectrometer equipped  
97 with a deuterated triglycine sulfate (DTGS) detector was used  
98 for this study. PE film was mounted on the transmission cell  
99 holder. All spectra were collected by the co-addition of 16  
100 scans at a resolution of 4 cm<sup>-1</sup> with PE film as background.

**PE sample preparation procedure**

102 For the PE sample preparation, the viscosity of oil samples  
103 was reduced by mixing them with hexane which allows them  
104 to be readily deposited onto PE films to form oil films after  
105 the solvent evaporated. To estimate the pathlengths of the oil  
106 films, a pathlength calibration technique was developed.  
107 Sample of 500 µL oil dissolving 100 µL hexane was deposited  
108 onto the central surface of the films of about 1 cm<sup>2</sup> areas. The  
109 oil film spectra were collected and corrected against a PE film  
110 background spectrum. The pathlength of oil films were  
111 determined by a CH combination band calibration and then  
112 normalized to a fixed pathlength of 0.1 mm<sup>24</sup>. Different types  
113 of oils were loaded into the transmission cells of varying  
114 pathlength (0.015-1.00 mm, as determined by the fringe count)  
115 and the spectra were collected. The pathlength calibration was  
116 obtained by correlating with the absorbance at 4334 cm<sup>-1</sup>,  
117 relative to a baseline at 3850cm<sup>-1</sup> (4334cm<sup>-1</sup>/3850 cm<sup>-1</sup>)<sup>25</sup>.

$$118 \quad y=0.8982x+0.0029; R=0.9998; SD=0.0064 \quad (1)$$

119 (Where  $y$  is pathlength, mm;  $x$  is absorbance at 4334cm<sup>-1</sup>/3850  
120 cm<sup>-1</sup>.)

**Stoichiometric reaction**

122 An initial assessment was carried out to determine the  
123 quantification of conversion the TPP to TPPO by  
124 hydroperoxides in the oil samples. A set of test samples was  
125 prepared by serial dilution of high-PV oil with fresh peroxide-  
126 free oil, then the oils were reacted with excess TPP and the  
127 spectra were collected through the PE procedures. The spectra  
128 of these samples were recorded in ~5 min after the start of the  
129 reaction.

**Preparation of calibration standards and validation****samples**

132 A stock solution of TPPO in rapeseed oil was prepared at a  
133 concentration corresponding to that produced by the reaction  
134 of TPP with all the hydroperoxides in an oil having a PV of  
135 about 18 mmol/kg. This was done by adding about 0.066 g of  
136 ground and sieved TPPO to 10 g of oil and heating this oil in a  
137 microwave oven for about 60 s to facilitate the dissolution of  
138 the TPPO. This stock oil dispersion was then gravimetrically  
139 diluted with peroxide-free rapeseed oil to produce a series of  
140 PV calibration standards, which were subsequently used to  
141 develop a calibration.

142 Curve validation samples were prepared by blending an  
143 oxidized peanut oil (PV of 75 mmol/kg) with two peroxide-  
144 free validation sets; one having a broad range of PVs (2–25  
145 mmol/kg) and the other having a much narrower PV range (0–  
146 2 mmol/kg). The calibration equation relating PV standards to  
147 absorbance at 542 cm<sup>-1</sup> (relative to a baseline value at 530

1 148  $\text{cm}^{-1}$ ) was programmed using the TQ analysis software. The  
2  
3 149 spectra of the validation samples were processed through this  
4  
5 150 calibration equation, and the reported PV results were  
6  
7 151 compared with the values obtained by using the AOCS  
8  
9 152 titrimetric PV method immediately prior to FTIR analysis.

### 10 153 Instrumental procedures

11 154 An approximately 600  $\mu\text{L}$  sample was deposited onto the  
12  
13 155 surface of the PE film using a micropipette and the oil was  
14  
15 156 then spread uniformly with the tip of the micropipette. The  
16  
17 157 viscosity of oil samples is reduced by mixing them with  
18  
19 158 hexane which allows them to be readily deposited onto PE  
20  
21 159 films. The oil films were formed after the solvent was  
22  
23 160 evaporated. Films prepared in this manner were then placed in  
24  
25 161 the instrument and maintained in a horizontal position and the  
26  
27 162 spectra of the oil films were collected using the PE film  
28  
29 163 background spectrum. The effective pathlength of oil film  
30  
31 164 spectra were calculated by using Eq. 1 and normalized to a  
32  
33 165 fixed pathlength of 0.1 mm. Spectral data processing and  
34  
35 166 statistical analysis were carried out using TQ Analyst 7.2  
36  
37 167 (Thermo Electron Inc., Madison, WI) and Origin Pro7.5  
38  
39 168 (Originlab, Northampton, MA).

### 40 169 Blind oil samples validation

41 170 To further validate the performance of the PE-based FTIR  
42  
43 171 procedures, 10 different edible oil samples, purchased from  
44  
45 172 the local market, were immediately analyzed using the AOCS  
46  
47 173 titrimetric PV method in triplicate and using the PE-based  
48  
49 174 FTIR procedures. The results obtained were compared to each  
50  
51 175 other.

### 52 176 Statistical analysis

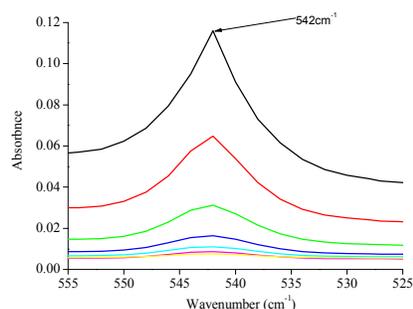
53 177 All analyses were performed in triplicate and the mean values  
54  
55 178 were used to express the results. The figures were plotted  
56  
57 179 using Origin Pro 7.5 and the correlation coefficients and

180 standard deviations were used to evaluate the correlations and  
181 deviations.

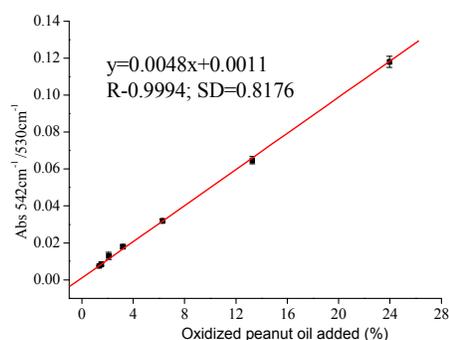
## 182 Results and Discussion

### 183 Stoichiometric reaction

184 The spectra of these samples were recorded  $\sim 5$  min after  
185 addition, which showed a progressive increase with different  
186 amount of PV present (Fig. 1) indicating that the desired TPP-  
187 TPPO conversion had taken place. The TPP TPPO conversion  
188 is rapid and complete when excess of TPP is present<sup>20</sup>.  
189 Accurate quantification of TPPO is achieved by measuring the  
190 intensity of the unique and intense mid-IR absorption band  
191 TPPO at  $542\text{cm}^{-1}$ <sup>23</sup>.



192  
193 (a)

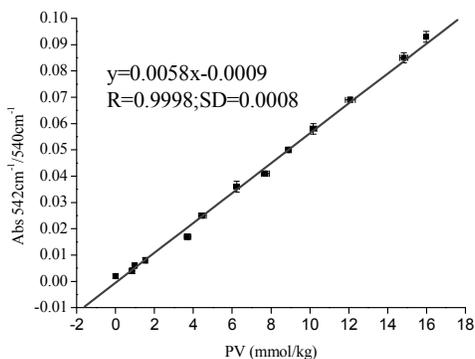


194  
195 (b)

196 Fig.1 PE-FTIR spectral response at  $542\text{cm}^{-1}$  obtained after  
197 the addition of TPP in oils with different PV contents.

### 198 Calibration

199 The PV calibration standards consisted of a peroxide-free oil  
 200 containing varying amounts of TPPO, representing a PV range  
 201 of 0 to 18 mmol/kg. The absorbance of TPPO of the  
 202 normalized spectra is presented in Figure 2.



203  
 204 Fig. 2 Calibration curve of absorbance of TPPO vs. PV,  
 205 measured at 542 cm<sup>-1</sup> and referenced to a baseline at 530  
 206 cm<sup>-1</sup>, obtained from the corresponding spectra of rapeseed oil  
 207 spiked with varying amounts of TPPO.

208 Figure 2 shows that standard curve was obtained when using  
 209 oil films standardized at the same pathlength (0.10 mm). The  
 210 corresponding linear regression equation is present below. The  
 211 results can be predicted by the following equation:

$$212 \quad y = 0.0058x - 0.0009; \quad R = 0.9998; \quad SD = 0.0008 \quad (2)$$

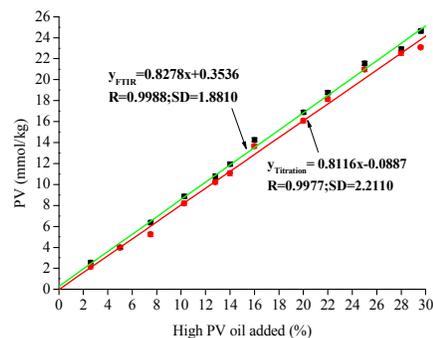
213 (Where  $y$  is absorbance at 542cm<sup>-1</sup>/530 cm<sup>-1</sup>;  $x$  is PV,  
 214 mmol/kg.)

215 This regression equation states that PV can theoretically be  
 216 measured to within  $\pm 0.14$  mmol/kg over the range of 0 to 18  
 217 mmol/kg.

## 218 Validation

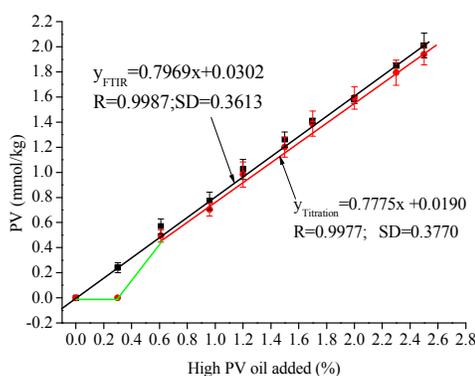
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220 This FTIR PV method was validated using two sets of oils,  
 221 one having a PV range from 2 to 25 mmol/kg and the other  
 222 from 0 to 2 mmol/kg. Both sets of oils were analyzed in  
 223 duplicate by the AOCS titrimetric method and by the PE-  
 224 based FTIR analysis.



225

226 Fig. 3 Relationship determined by the FTIR and titration of  
 227 oils with high amount of added oxidized peanut oil  
 228 As shown in Fig.3, the PE-based FTIR (predicted from Eq. 2)  
 229 and AOCS PV related well. The two lines had similar slopes  
 230 and intercepts, but the PE-based equation has a lower SD than  
 231 the equation from the titration procedure. It indicates that the  
 232 proposed PE-based method has better reproducibility than  
 233 AOCS chemical method. Therefore, the PE-based FTIR can  
 234 be used as alternative PV method.



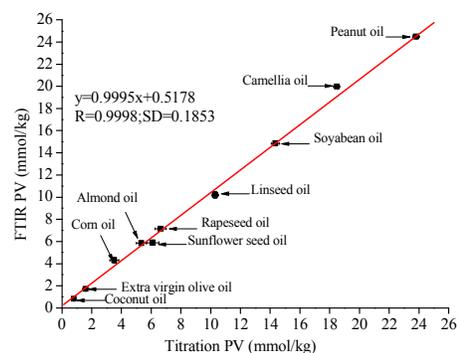
235

236 Fig.4 Relationship determined by the FTIR and titration of oils  
 237 with low amount of added oxidized peanut oil  
 238 To test the relative sensitivity of the two methods, the second  
 239 validation set, covering a low PV range (0 to 2 mmol/kg) was  
 240 assessed. Fig. 4 compares the PE-based and titrimetric PV  
 241 results obtained for this series of samples. As shown, the  
 242 results from the two methods paralleled each other at the  
 243 upper end of the range. Although standard AOCS method is  
 244 quite simple and reproducible but it seemed to be relatively  
 245 less sensitive at lower PV range compared to the PE-based  
 246 method. The titration method was also found to start to fail at  
 247 PV values below 0.50 mmol/kg<sup>23</sup>, while the PE-based method  
 248 responds linearly down to 0.50 mmol/kg with lower SD value,  
 249 as shown by our results.

#### 250 **Blind oil samples validation**

251 As seen in Eq. 2, a plot of TPPO concentration (expressed as  
 252 PV) versus absorbance at 542 cm<sup>-1</sup> has a non-zero intercept,  
 253 which was due to a minor contribution of the oil to the  
 254 absorbance at this wavenumber. This non-zero intercept raised  
 255 the possibility that the PV values obtained by the PE-based  
 256 procedure would be affected by the type of oil being analyzed.  
 257 To investigate this possibility, a variety of oils were obtained  
 258 from the retail outlets and analyzed by both the PE-based and  
 259 the AOCS titration procedures. The PE-based FTIR and  
 260 AOCS PV results agreed well (Fig. 5), with a R of 0.9998 and  
 261 a slope of 0.995. Therefore, oil types does not appear affect  
 262 the PE-based FTIR method.

263 In this study, we have developed an effective and efficient PE  
 264 film based FTIR method for the accurate determination of PV  
 265 in fats and oils.



266

267 Fig. 5 Plot of PV determined by PE-based FTIR and the  
 268 AOCS titrimetric procedure for 10 different oil samples

269 This method is easy to execute and is independent of the  
 270 problems associated with the viscosity of oils were avoided.  
 271 The film material was used in the study is transparent and not  
 272 affected by the different sources. The method used the  
 273 absorbed at 4334cm<sup>-1</sup> as a marker for pathlength  
 274 determination, which locates in near-infrared region and can  
 275 also avoid interference the other absorption bands of edible  
 276 oils. This result was comparable to the method developed by  
 277 Ma et al<sup>20,23</sup>. They used the ester linkage carbonyl overtone  
 278 band at 3475 cm<sup>-1</sup> as marker, and this gave an overall effective  
 279 pathlength variation of  $\pm 5\%$ , and the band was easily  
 280 interfered by hydroperoxides and moisture.

281 The effective pathlength of oil films using our method was  
 282 0.020-0.050 mm, which can generate enough signals for the  
 283 PV determination. The effective pathlength of the SR method  
 284 was  $\sim 0.15$  mm<sup>23,25</sup>. It was shown that SR method was more  
 285 accurate and sensitive, but the conventional transmission cells  
 286 are not easy to handle in the routine analysis, and the cells are  
 287 more expensive than the PE film. Recently, our research group  
 288 has successfully developed a mid-FTIR transmission  
 289 quantification of FFA content in edible oils using PE films<sup>21</sup>.

290 The results were comparable to that from AOCS standard  
 291 method from the standpoint of accuracy. The method was  
 292 particularly well suited to process control in laboratories  
 293 where routine high-volume of fats and oils for FFA content  
 294 analysis was required. PE based FTIR method is currently  
 295 under way to further investigations that involve other quality  
 296 parameters for edible oils, such as carbonyl value, total polar  
 297 materials content.

### 298 Conclusions

299 In conventional FTIR analysis, the oil samples are difficult to  
 300 be loaded into the narrow flow-transmission cells, especially  
 301 for viscous oil. In addition, cells are difficult to clean and easy  
 302 to be cross-contaminated. This complex and time-consuming  
 303 process also uses massive amounts of cleaning solvent thus  
 304 restricts the general application of conventional FTIR  
 305 spectroscopy. In contrast, our results show that PE-based  
 306 FTIR procedure is practical and is without any complicated  
 307 operation. Comparison of the results of PV measurement by  
 308 the conventional AOCS method and our method indicates that  
 309 the PE based FTIR method is more reproducible and slightly  
 310 more sensitive. Consequently, this new FTIR method could  
 311 serve as the basis for developing a new AOCS method for  
 312 quantifying PV in edible oils. It is a significant contribution to  
 313 PV quantification of edible oils for in-plant quality control, as  
 314 well as for centralized commercial laboratories requiring  
 315 automated, high-throughput analytical capability.

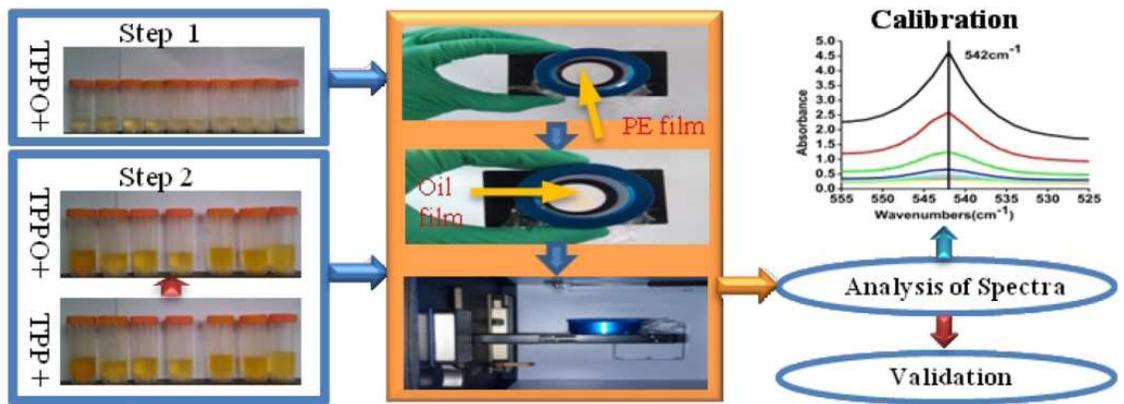
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