

Analytical Methods

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4 1 A novel kind of ionic liquid-based monolithic column and its
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6 2 application to efficient separation of protein and small
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9 3 molecules by high performance liquid chromatography

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4 10 **ABSTRACT:** A novel skeleton porous polymer-based monolith was successfully prepared via in situ free radical
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6 11 polymerization technique in a 50 mm × 4.6 mm i.d. stainless-steel chromatographic column using dodecanol as
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8 12 porogen; ionic liquid (IL), 1-dodecene (C12), and trimethylol propane triacrylate (TMPTA) as monomers; ethylene
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10 13 dimethacrylate as crosslinker. The effects of some variables such as temperature, content of porogen solvent
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12 14 affecting the porous structure were studied in detail. The obtained polymer-based monolith was characterized by
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14 15 scanning electron microscopy, infrared spectroscopy, mercury intrusion porosimetry, and nitrogen adsorption
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16 16 apparatus, respectively. The results showed that the monolithic column had a porous structure, good mechanical
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18 17 stability, high permeability ($6.77 \times 10^{-14} \text{ m}^2$), and high specific surface area ($155.62 \text{ m}^2 \text{ g}^{-1}$). Furthermore, the
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20 18 synthesized monolith was undergone liquid chromatographic evaluation by separating lysozyme from egg white
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22 19 and separating different kinds of small molecules mixtures, such as benzene and its analogues and amines. The
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24 20 prepared column showed a good repeatability and reproducibility, of which the column-to-column ($n = 7$) and
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26 21 batch-to-batch ($n = 5$) reproducibility were 2.85 and 3.15%, respectively.
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34 22 Key words: Ionic liquids; High performance liquid chromatography; Monolithic column;
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36 23 1-Vinyl-3-butylimidazolium chloride
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39 24 **1. Introduction**

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41 25 Polymeric monoliths were introduced about twenty years ago as materials facilitating rapid mass transport driven
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43 26 by convection through the monolith large pores [1]. As the fourth generation chromatographic sorbents, monolithic
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45 27 column possessed unique structure and exhibited some exceptional characteristics which could be described as a
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47 28 continuous porous separation media for separation science [2]. During the past decades, monolithic columns have
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49 29 developed rapidly for their advantages of low back pressure drop, great permeability, fast mass-transfer, simple
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51 30 preparation and easy to be modified [3]. As a result, monolithic columns became an excellent tool in the analytical
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56 31 laboratory, not only covered the separation fields, such as ion-exchange, hydrophobic interaction, size exclusion,
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4 32 and affinity chromatography etc., but also for sample preparation technique including solid phase extraction (SPE)
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6 33 or solid-phase microextraction (SPME) [4, 5].
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9 34 Monolithic columns, as a separation media of high performance liquid chromatography (HPLC), based on the
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11 35 different materials, of which, there are mainly two major kinds of monoliths: inorganic silica-based matrices, and
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13 36 organic polymer-based ones such as polystyrenes, polymethacrylate esters, polyacrylamides etc. [6-8]. The
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16 37 silica-based and polymer-based materials showed significant different properties. The silica-based ones allow fast
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18 38 separations of small molecules, and critically, the preparation process was complex and difficult to control [9].
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21 39 Besides, the silica-based monoliths are suffered from hydrolysis of the Si-O linkage, which resulting in a narrow
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24 40 rage (pH 2-8) of application.
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26 41 The organic polymer-based monoliths, being post-modified easily, are used widely for their stability in wide pH
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28 42 value (pH1-14) rage [10]. Particularly, polymeric materials have proven to be an excellent stationary phase of
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31 43 HPLC for the rapid separation of large molecules such as proteins, nucleic acids, and peptides etc. [11].
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34 44 Nevertheless, they are suffered from apparent disadvantages, such as poor reproducibility, poor resolutions,
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36 45 non-uniform structure caused by poor solubility of monomers and porogens. Therefore, a new alternative was
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39 46 introduced using ionic liquid as co-monomer in our work to overcome these problems.
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41 47 Ionic liquids (ILs) are a class of non-molecular ionic compounds which are chemically inert, stable, and
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44 48 non-volatile organic molten salts. It is worth mentioning that they are liquid at temperature less than 100 °C [12-14].
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47 49 They have attracted wide attention due to their unique properties, including low volatility, tunable viscosity, and
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50 50 good biocompatibility [15, 16]. Today the field of ILs is of wide interest to many application fields in analytical
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52 51 chemistry, but also outside of that [17, 18]. According to the properties of ILs [19], a new IL-based monolithic
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54 52 material was synthesized.
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4 53 In this work, a novel HPLC monolithic column was prepared via in situ free-radical polymerization using
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6 54 1-vinyl-3-butylimidazolium chloride (IL) as co-monomer. The effects of some variables affecting the porous
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9 55 structure were studied in detail. Finally, the optimized monoliths were applied for the separations of lysozyme (Lys)
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11 56 from egg white and aromatic compounds.

12 13 14 57 **2. Experimental**

15 16 58 **2.1 Materials**

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19 59 1-Dodecene (C12), 1-vinylimidazole, 1-chlorobutane were purchased from Shanghai Aladdin co. (Shanghai,
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21 60 China). Trimethylol propane triacrylate (TMPTA), ethylene dimethacrylate (EDMA), and azobisisobutyronitrile
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23 61 (AIBN) were the products of Tianjin Chemistry Reagent Factory (Tianjin, China). Dodecanol PEG-200 and
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25 62 hexadecanol were product of Shanghai Chemical Plant (Shanghai, China). The aromatic compounds were provided
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27 63 by the National Institute for the Control of Pharmaceutical and Biological Products of China (Beijing, China).
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29 64 HPLC-grade methanol and potassium bromide (KBr) were products of Kermel Chemical Reagent Co. Ltd. (Tianjin,
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31 65 China). The stainless-steel columns (50 × 4.6 mm i.d.) were purchased from Beijing Xinyu Instrument Co. Ltd.
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33 66 (Beijing, China). Lys was obtained from Sigma Chemical Co. (St Louis, MO, USA). Triplex distilled water was
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35 67 used for all experiments. All media were filtered through a 0.45 μm membrane before use.

36 37 38 39 40 41 68 **2.2 Instruments**

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44 69 An 1100 system from Agilent Technologies (USA) was applied to chromatographic studies. The HPLC system
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46 70 consisted of a quaternary pump with an online vacuum degasser, an autosampler with variable injection capacity
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48 71 from 0.1 to 100 μL and a UV detector. All sample solutions injected into the chromatographic system were filtered
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50 72 through a millipore membrane (0.45μm) to remove particles and large aggregates. Morphology of the monolithic
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52 73 columns was carried out on a Hitachi S-3400 scanning electron microscopy (Hitachi High Technologies, Tokyo,
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4 74 Japan). The FT-IR spectra were recorded on an FTIR-8400S IR apparatus in the region of 400-4000 cm⁻¹,
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6 75 (Shimadzu, Kyoto, Japan).
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8 76 **2.3 Preparation of polymer-based monolithic columns**

9 77 2.3.1 Synthesis of ionic liquids (1-vinyl-3-butylimidazolium chloride, VBC-ILs)

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13 78 1-Chlorobutane (14.81 g, 160 mmol, 16.6 mL) was added drop-wise to 1-vinylimidazole (8.00 g, 85 mmol, 7.7
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16 79 mL). The mixture was heated at 70 °C under stirring for 24 h. Phase separation occurred and the viscous yellow
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19 80 liquid obtained was washed with ethyl acetate. Then the product was filtered and dried in a vacuum oven until
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21 81 constant weight. Synthesis of processes of VBC-ILs was depicted in Fig. 1(a).
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23 82 2.3.2 Preparation of IL-based monolithic columns

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26 83 The monolithic column was directly synthesized via in situ polymerization with a pre-polymerization solution
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29 84 consisting of functional monomers, cross-linker, initiator, and porogen, following sonicated in a bath sonicator for
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31 85 15 min to degas. The compositions were listed in Table 1, where IL, C12, and TMPTA were used as common
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33 86 monomers; EDMA as crosslinking agent; dodecanol, PEG-200, and hexadecanol as porogens, and AIBN as
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36 87 initiator. The obtained homogeneous solution was manually injection into a clean stainless-steel column (50 × 4.6
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39 88 mm i.d.) which then was sealed at both ends with closed column heads. The polymerization was incubated in a
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41 89 60 °C water bath for 24 h. The resulting monolithic column was washed online with methanol in conjunction with
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44 90 HPLC to remove unreacted monomers, porogen, and other soluble compounds present in the polymeric rod. The
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46 91 scheme polymerization was shown in Fig. 1(b).
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48 92 **2.4 Characterization methods**

49 93 2.4.1 Instrumental analytical methods

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53 94 The preparation conditions have much affected on the structures of monolithic columns. In order to obtain a
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56 95 poly(IL-co-C12-co-TMPTA-co-EDMA) monolithic column with satisfied structure, SEM was used to investigate
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4 96 the morphologies following different conditions. The porous properties of the monoliths were investigated by
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6 97 mercury intrusion porosimetry, and the specific surface area was calculated from nitrogen adsorption/desorption
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8 98 isotherms. The chemical groups of the monoliths were studied by fourier transform infrared spectroscopy (FT-IR).

99 2.4.2 Calculation methods

100 The column permeability K was calculated according to the following equation:

$$101 \quad K = \frac{F \times \eta \times L}{\Delta P \times \pi \times r^2} \quad (1)$$

102 Where F is the mobile phase flow rate, η is the dynamic viscosity of eluent, L is the column length, ΔP is the
103 pressure drop across the column and r is the column inner radius. The value of the dynamic viscosity for mobile
104 phase methanol was $0.580 \times 10^{-3} \text{ kg m}^{-1} \text{ s}^{-1}$.

105 2.5 The separation of Lys from egg white

106 The IL-based monolithic column was used to separate Lys from egg white by ionic interactions as shown in the
107 following part. Chicken egg white was separated from fresh eggs and diluted to 50% (V/V) with phosphate buffer
108 (50 mmol, pH 7.0). The diluted egg white was homogenized in an ice-bath and centrifuged at 4 °C and 10,000 rpm
109 for 10 min. The separation was carried out under the following chromatographic conditions: UV detector was 280
110 nm; injection volume was 5.0 μL ; Gradient: 0-3 min, 0.02 mol L⁻¹ Na₂HPO₄ aqueous solution (pH=12, adjusting
111 with NaOH aqueous solution) was used as the mobile phase; 3.01-10 min, water was used as the mobile phase.

112 3. Results and discussions

113 3.1 The optimization of preparation conditions

114 3.1.1 The influence of porogens on the monolithic properties

115 The conditions and results shown in Table 1 showed that columns based on PEG200 (Column J) or hexadecanol
116 (Column K) as porogen showed non-suitable properties, respectively, while dodecanol exhibited good solubility
117 with functional monomers and was chosen as the porogen solvent for further optimization.

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4 118 In order to investigate the influence of dodecanol content on the preparation of
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6 119 poly(IL-co-C12-co-TMPTA-co-EDMA) monolith, different dodecanol contents were investigated as listed in Table
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9 120 1. The results showed that the column permeability increased, while the hardness and back pressure decreased
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11 121 following the increasing dodecanol proportion (Column A, F-I). However, when the proportion of dodecanol in the
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13 122 pre-polymerization solution increased to 2.4 mL (Column I), the mechanical properties was too poor. Among them,
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16 123 monolithic column exhibited good permeability, moderate hardness, and low back pressure when the amount of
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19 124 dodecanol was 2.0 mL (Column A).

125 3.1.2 The influence of temperature on the monolithic properties

126 It is known to all, the preparation temperature affect on the property of the resulting polymeric monolith. So, the
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128 127 polymerization was performed at different temperatures (40, 50, 60, 70°C). We found that the permeability of the
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130 128 monolith became worse and mechanical properties were harder, following the increase of the temperature.
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132 129 However, the polymerization could not proceed when the temperature were 40 °C or 50 °C. Considering back
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134 130 pressure and mechanical strength, 60 °C was chosen for further experiment.

131 3.2 Characterizations of the monoliths

132 3.2.1 SEM figures of monoliths

133 The SEM was carried out to characterize the cross-section morphology of the resulting monolithic columns, which
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135 134 were shown in Fig. 2 (A-E) and in accordance with different compositions shown in Table 1 (A-E). The results
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137 135 showed that different compositions of the functional monomers affected on the main structure, Fig. 2A obtained
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139 136 from column A possessed expected interconnected and uniform porous structure compared with other monoliths,
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138 137 which was formed by spherical particles accumulation. The SEM photographs of poly(C12-co-TMPTA-co-EDMA)
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138 (Column B) and poly(IL-co-TMPTA-co-EDMA) (Column C) monolithic columns were shown in Fig. 2B and C,
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139 139 respectively, which both were accumulated with small globules. The density of the pores would be higher and the

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4 140 pore diameter would be smaller following the increasing amount of EDMA, which was because that more EDMA
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6 141 would lead to highly crosslink. Compared with column A, column D (Fig. 2D) showed a looser pore structure and
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8 142 column E (Fig. 2E) showed a relatively denser structure. The results indicated that the combination of IL, C12,
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10 143 TMPTA, EDMA, and dodecanol could lead to a more porous and uniform structure with high permeability.
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12 144 Furthermore, the columns A, B, and C underwent liquid chromatographic evaluation by separating small molecules
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14 145 to confirm the performance of the three monoliths. Fig. 3 presented the chromatographic separation of mixed
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16 146 benzene, biphenyl, and anthracene by columns A, B, and C, respectively, of which chromatogram A was much
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18 147 better than that of B and C. The peak band broadening from B and peak tailing from C indicated that the
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20 148 composition of monomers would effect on the structure and then resulting in chromatographic performance.
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22 149 Through optimization and comparison, column A was adopted for the following experiments.
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28 150 3.2.2 FT-IR characterization of IL-based monolith

29 151 The present groups on the monolith were confirmed by the FT-IR. As shown in Fig. 4, the spectrum at 2957-2901
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31 152 cm^{-1} was due to the C-H bands. A characteristic peak of C=O double bands at 1750 cm^{-1} appeared. Moreover,
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33 153 there was a C-H bond stretching vibration around imidazole ring at 1169 cm^{-1} , which confirmed the presence of IL
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35 154 on IL-based monolith.
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40 155 3.2.3 Permeability and mechanical strength of the monolith

41 156 Permeability (K) is an important parameter of HPLC columns. High permeability would result in low back
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43 157 pressure and low mass transfer resistance in HPLC. The permeability of polymer-based monolithic column was
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45 158 determined by pumping methanol through the monolithic column A. According to Equation (1), the calculated
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47 159 permeability values were shown in Table 1. The results demonstrated that different preparations resulted in
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49 160 different permeability. Considering back pressure and hardness of the monolithic columns, IL-based monolith
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51 161 column (column A) with permeability as $6.77 \times 10^{-14} \text{ m}^2$ was selected as the optimized one.
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4 162 Fig. 5 showed the back pressures of Column A at different flow rate with methanol and water as the mobile phases,
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6 163 respectively. Although the flow rate was raised to 5 mL min^{-1} using water as mobile phase, the maximum pressure
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8 164 was 43 bar. Moreover, good linear responses ($r^2 > 0.999$) between the back pressure and the flow rate, which
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10 165 confirmed a good mechanical stability.

11 12 13 166 3.2.4 Pore size distribution of the monolith

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16 167 The measurement of the pore size distribution and specific surface area of the monolith was carried out by mercury
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18 168 intrusion porosimetry and nitrogen adsorption-desorption isotherm, respectively. Fig. 6 showed the result obtained
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20 169 by mercury intrusion porosimetry. The total intrusion volume, average pore diameter, and porosity were 1.88 mL
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22 170 g^{-1} , 1.31 μm , and 70.36%, respectively. According to the report of specific surface area, the single point surface
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24 171 area at $P/P_0 = 0.2999$ was $154.74\text{ m}^2\text{ g}^{-1}$ and the BET surface area was $155.62\text{ m}^2\text{ g}^{-1}$. The results showed that the
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26 172 IL-based monolithic column had a large surface area.

27 28 29 173 **3.3 Chromatographic behavior of the IL-based monolithic column**

30 31 32 174 3.3.1 Separation of Lys from egg white

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35 175 The chromatogram was shown in Fig. 9, in which, Lys was separated from egg white successfully. The mechanism
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37 176 of separation was as follows: when Na_2HPO_4 aqueous solution ($\text{pH}=12$, adjusting with NaOH aqueous solution)
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39 177 was used as the mobile phase in the 0-3 min, the pH value of mobile phase was higher than the pI (approximately
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41 178 11) of Lys, and the Lys was negative charged, which attracted each other with the positive charged monolith. Thus
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43 179 the Lys was retained by the monolithic column. When water was used as the mobile phase in 3.01-10 min, the pH
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45 180 value of mobile phase was lower than the pI of Lys, and the Lys was positive charged, which repulsed each other
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47 181 with the positive charged monolith. Thus the Lys was eluted. The IL-based monolithic column was positive
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49 182 charged because of the present of imidazolium groups. So this monolith could be used to separate proteins by ionic
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51 183 interactions as shown in the following part.

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4 184 Furthermore, the content of Lys was assayed by ultraviolet spectrophotometry and the purity of Lys was calculated
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6 185 after being dealt with vacuum freeze-drying with the result 92.1%.

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9 186 3.3.2 The effects of mobile phase on the separation of small molecules

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11 187 Five mixed compounds were separated with different ratio of methanol/water on the IL-based monolith. Fig. 7
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13 188 showed that the retention times of the five mixed compounds increased following the decrease of the methanol
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15 189 content, which were 80% (a), 75% (b), and 70% (c), respectively. These analytes were eluted in the order aniline,
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17 190 p-xylene, 1-naphthalene, diphenylamine, and triphenylamine in accordance with their polarities from high to low,
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19 191 which presented the typical reversed phase liquid chromatographic mode. Considering both the analysis time and
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21 192 resolution, the ratio of methanol/water (75/25, v/v) with the flow rate of 1.0 mL min⁻¹ was selected as the optimal
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23 193 chromatographic conditions.

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28 194 Chromatographic behavior of the IL-based monolithic column in the separation of aromatic compounds and the
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31 195 results were shown in Fig. 8, of which, the chromatogram Fig. 8(a) showed the baseline separation of four
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33 196 compounds with the mobile phase methanol/water (75/25, v/v). The analytes were eluted in the following order:
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35 197 aniline, p-xylene, 1-naphthalene, diphenylamine, and triphenylamine, which were correspond to the
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37 198 hydrophobicities of the five analytes from low to high. The result indicated the typical reversed-phase mode in the
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39 199 separation. The retention factors (k) of each sample on the IL-based monoliths were determined at different content
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41 200 of methanol in the mobile phase and the result was shown in Fig. 8(b), of which, a typical reversed phase-liquid
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43 201 chromatographic mechanism was proven. A typical separation of neutral aromatic compounds was shown in Fig.
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45 202 8(c), in which, it showed the baseline separation of four compounds with the mobile phase methanol/water (68/32,
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47 203 v/v). The four compounds were eluted in accordance with their polarities from high to low as benzene, naphthalene,
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49 204 biphenyl, and anthracene, where the column efficiencies for the four compounds were about 5940-9249 theoretical
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51 205 plates per meter. The retention factors (k) of the four analytes on the IL-based monolith were present in Fig. 8(d),
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4 206 which also showed the retention factor of each sample decreased following the increase of the methanol content in
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6 207 mobile phase, confirming the typical reversed-phase chromatographic mechanisms of the separation.
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9 208 **3.4 Reproducibility**

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11 209 The reproducibility of monolithic column was obtained through the percent relative standard deviations (RSDs) of
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13 210 the retention factors of the test compounds on column A. The average run-to-run reproducibility (n = 5) of benzene
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15 211 was 1.07%, while the average day-to-day reproducibility (n=3) was 1.75%, respectively. These results
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17 212 demonstrated the stability of the monolithic columns. In addition, the column-to-column and batch-to-batch
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19 213 reproducibility were also investigated with the same or different batch of polymerization mixture, respectively. The
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21 214 column-to-column (n = 7) and batch-to-batch (n = 3) reproducibility were 2.85 and 3.15%, respectively. The result
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23 215 confirmed the resulting monolithic columns had good reproducibility and stability.
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28 216 **4. Conclusions**

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31 217 In this work, a porous and uniform poly IL-based monolithic column with high specific surface area has been
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33 218 successfully prepared using IL as co-monomer via in situ free radical polymerization, which was successfully used
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35 219 to separate Lys from egg white. Besides, the monolithic column exhibited good performance in the reversed phase
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37 220 liquid chromatographic separation. The resulting monolithic column is potentially useful alternative for the
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39 221 efficient separation of proteins and small molecules.
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44 222 **5. Acknowledgement**

45
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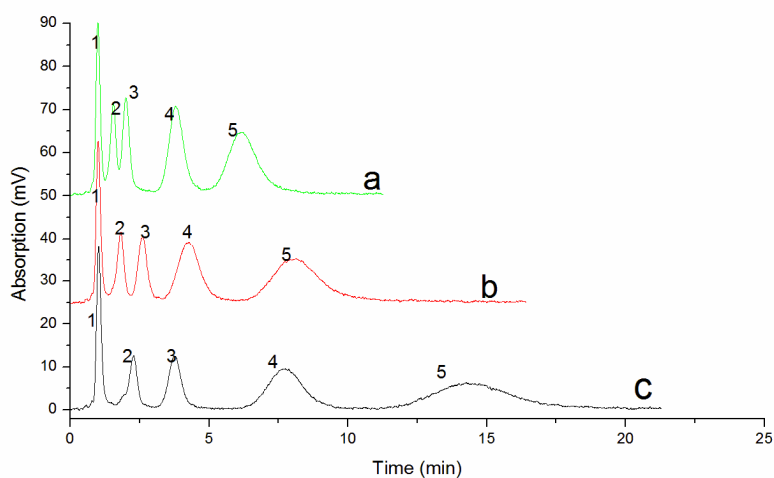
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4 246 **Comments of figures and tables**
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6 247 **Fig. 1 Synthesis processes of ILs**
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9 248 **Fig. 2 Scanning electron microscopy of samples.**
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11 249 **Fig. 3 Chromatographic behaviors of basic compounds on the monolith with different monomers.**
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13 250 **Fig. 4 The FT-IR spectrum of the poly IL-based monolithic column A.**
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16 251 **Fig. 5 The mechanical stability of the IL-based monolithic column at different velocities.**
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19 252 Mobile phase: (a) methanol and (b) water.
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21 253 **Fig. 6 Pore size distribution of the IL-based monolith.**
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24 254 **Fig. 7 Effect of methanol content in mobile phase on the chromatographic separation.**
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26 255 Conditions: Monolithic column, 50 × 4.6 mm i.d.; flow rate: 1.0 mL min⁻¹; mobile phase: (A) methanol/water (80/20, v/v); (B)
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28 256 methanol/water (75/25, v/v); (C) methanol/water (70/30, v/v); UV detection wavelength: 254nm; Peak identification: (1) aniline,
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30 257 (2) p-xylene, (3) 1-naphthalene, (4) diphenylamine, and (5) triphenylamine.
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33 258 **Fig. 8 Chromatographic behaviors of the IL-based monolith in the separation of aromatic compounds.**
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36 259 Chromatographic conditions: (a) mobile phase: methanol/water (75/25, v/v); Analytes: 1, aniline, 2, p-xylene, 3, 1-naphthalene, 4,
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38 260 diphenylamine, and 5, triphenylamine. (c) mobile phase: methanol/water (68/32, v/v); Analytes: 1, benzene; 2, naphthalene; 3,
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40 261 biphenyl; 4, antaracene. (b) and (d): mobile phase: methanol/water, and the content of methanol as in this figure; flow rate: 1.0
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42 262 mL min⁻¹; detection wavelength: 254 nm.
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45 263 **Fig. 9 Chromatogram of the separation of Lys from egg white.**
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48 264 HPLC conditions: UV detector was 280 nm; injection volume was 5.0 μL; Gradient: 0-3 min, 0.02 mol L⁻¹ Na₂HPO₄ aqueous
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50 265 solution (pH=12, adjusting with NaOH aqueous solution) was used as the mobile phase; 3.01-10 min, water was used as the
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52 266 mobile phase.
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55 267 **Table 1: Compositions of the pre-polymerization mixtures for the monoliths prepared.**
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4 268 ¹ All columns were prepared with 0.01 g AIBN to initiate.
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6 269 ² Pressure was obtained with methanol as the mobile phase at 1.0 mL min⁻¹.
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Graphical abstract

In this study, ionic liquid was introduced to improve the performance of the polymer-based monolithic column (4.6 mm i.d.) in conjunction with high performance liquid chromatography. The resulting porous monolith with high specific surface area produced improved column efficiency in the separation of small molecules from the mixture compared to the previous works.



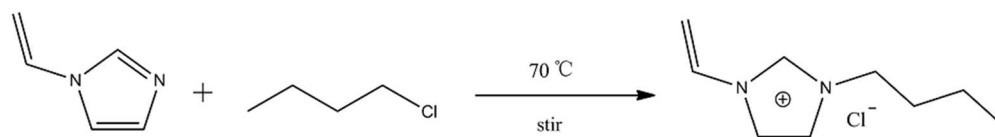


Fig. 1(a)
249x32mm (96 x 96 DPI)

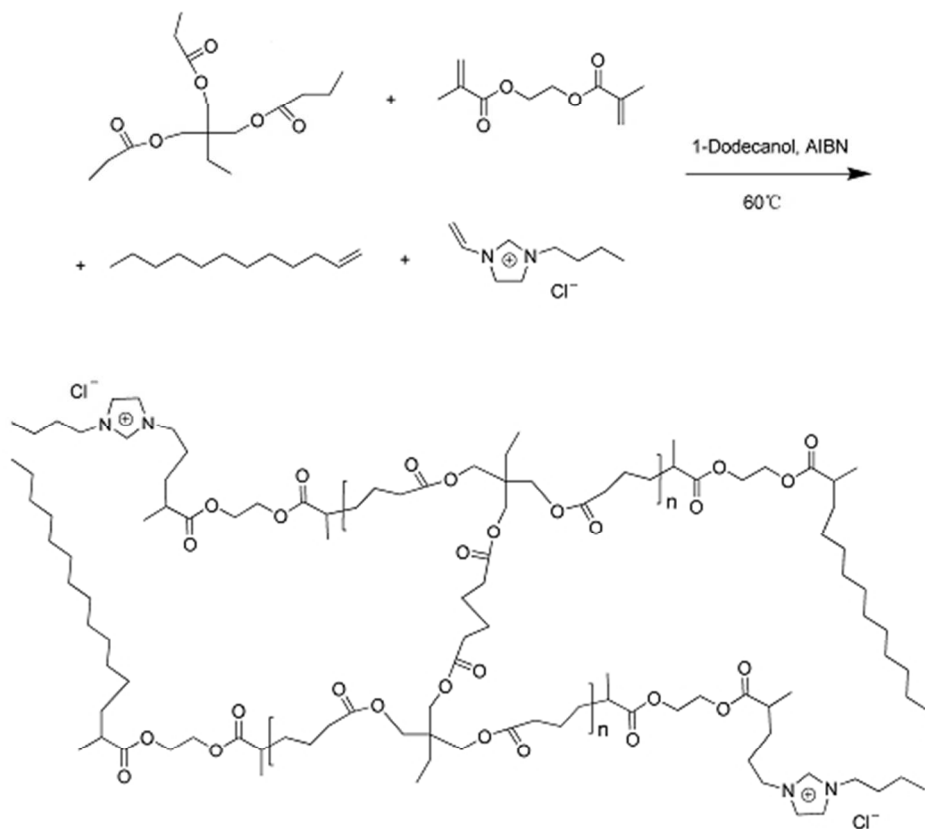


Fig. 1(b)
150x128mm (96 x 96 DPI)

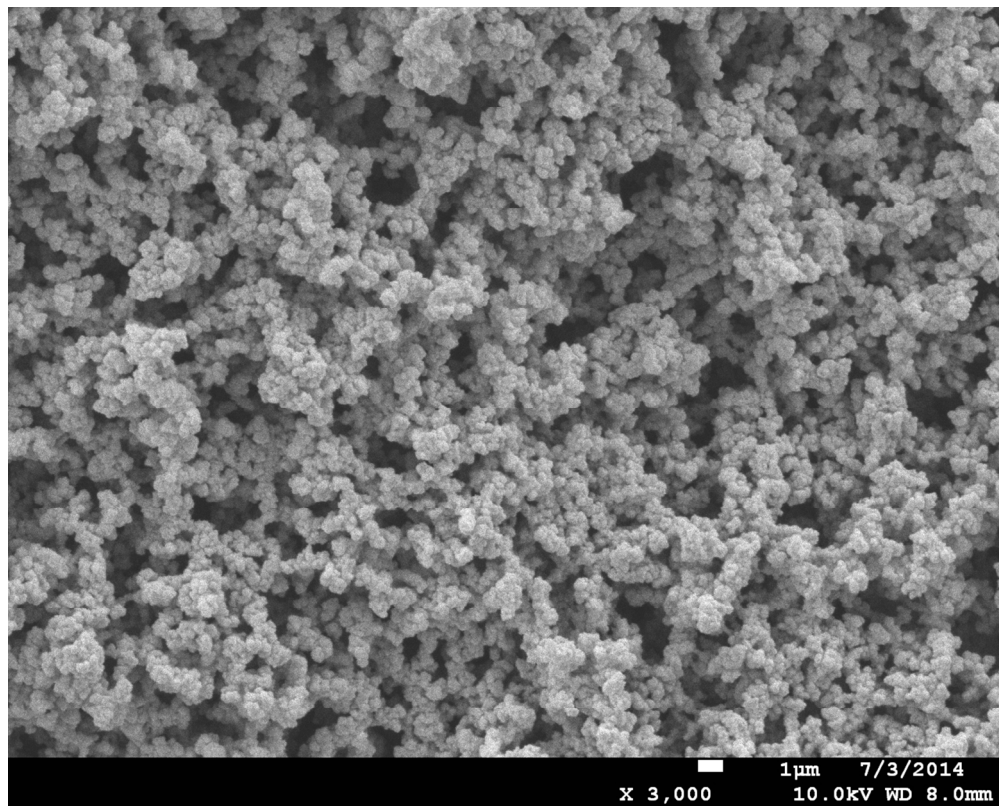


Fig.2a
119x95mm (271 x 271 DPI)

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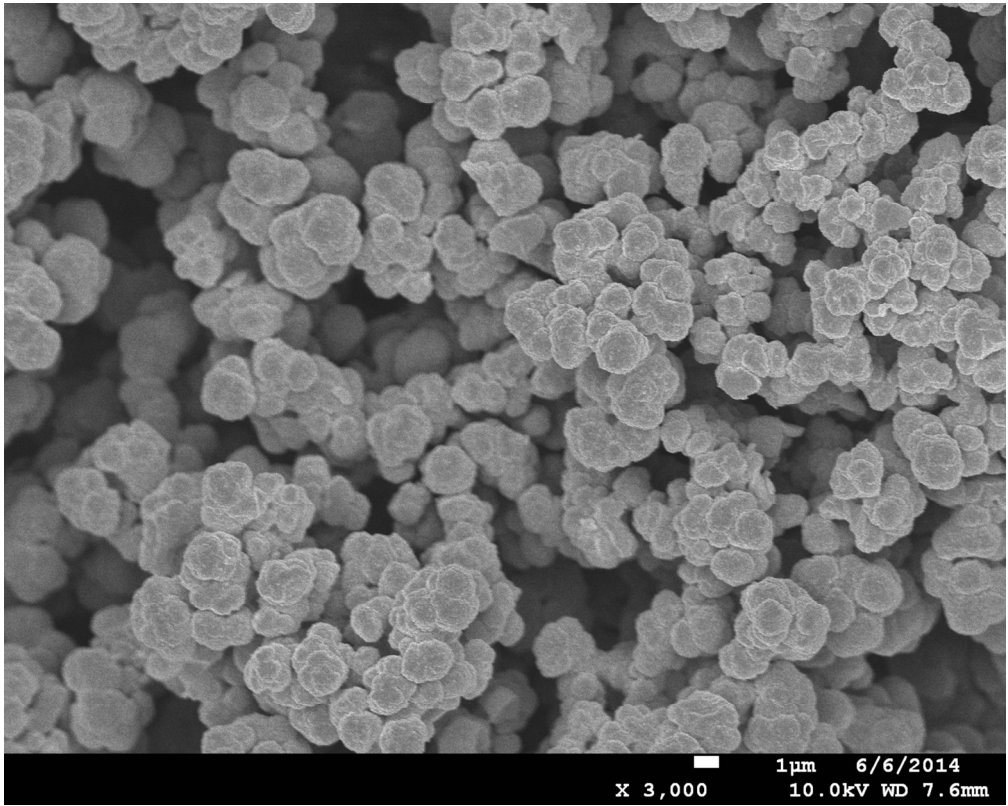


Fig.2b
119x95mm (271 x 271 DPI)

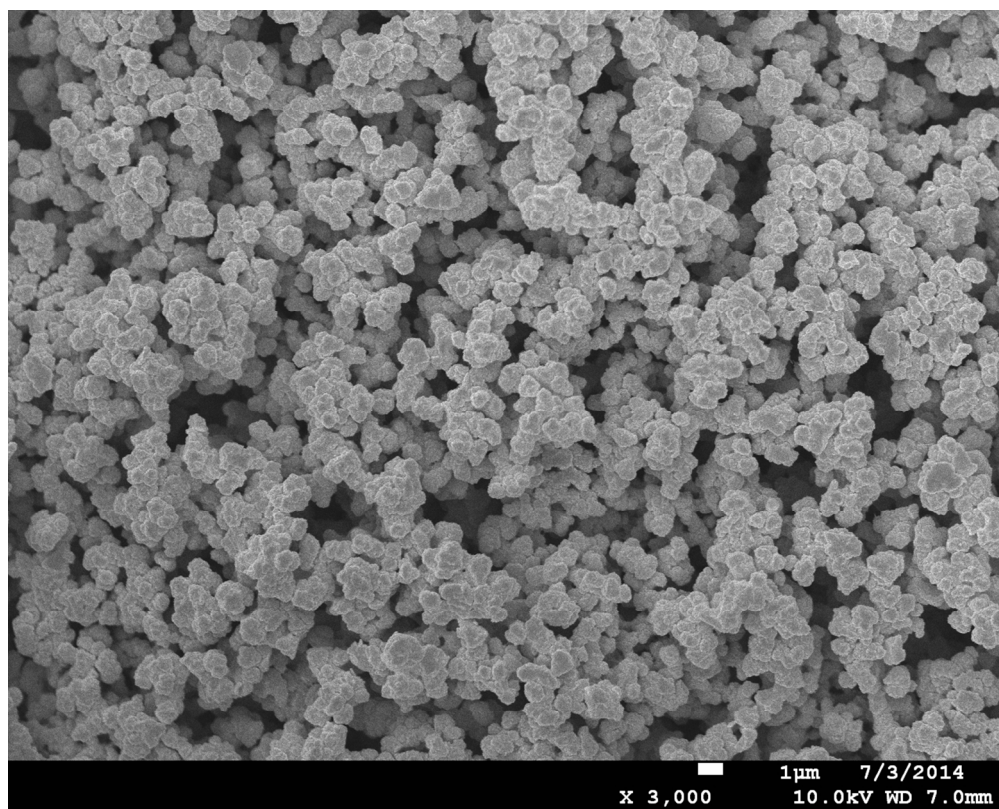


Fig.2c
119x95mm (271 x 271 DPI)

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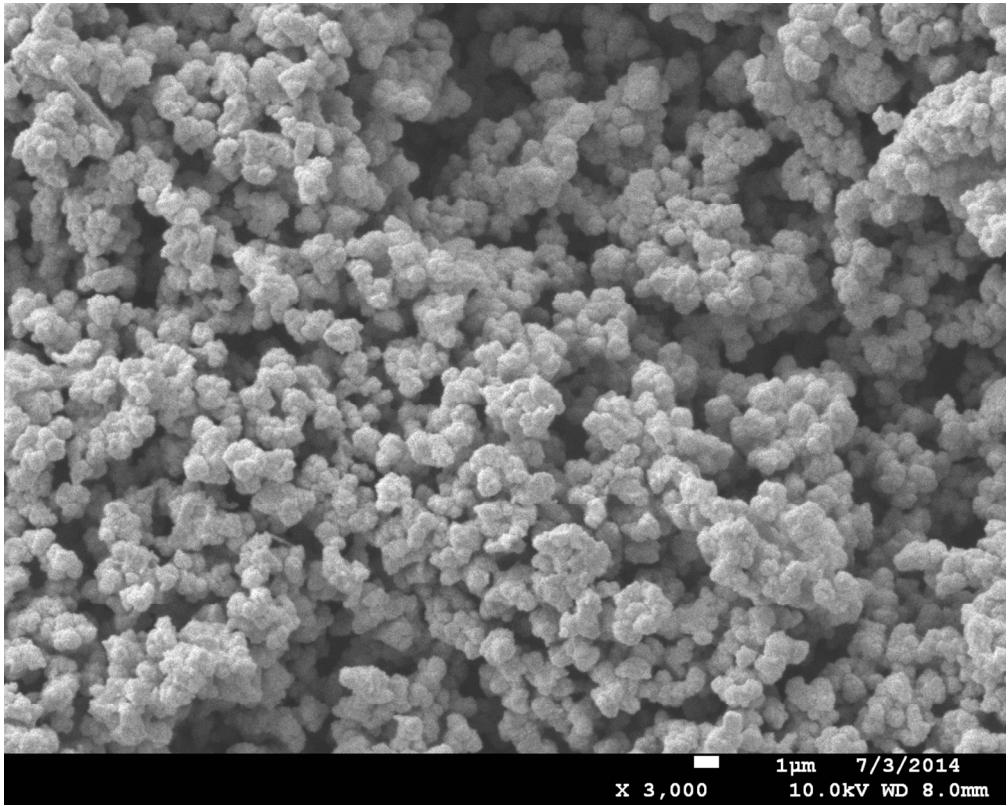


Fig.2d
119x95mm (271 x 271 DPI)

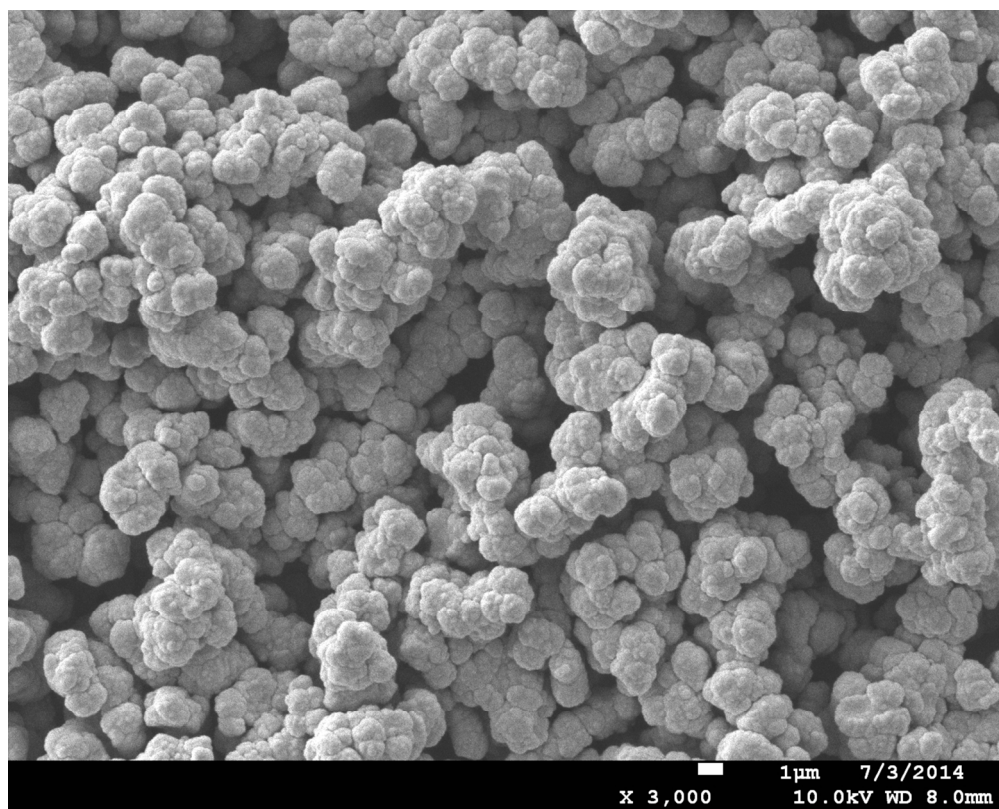


Fig.2e
119x95mm (271 x 271 DPI)

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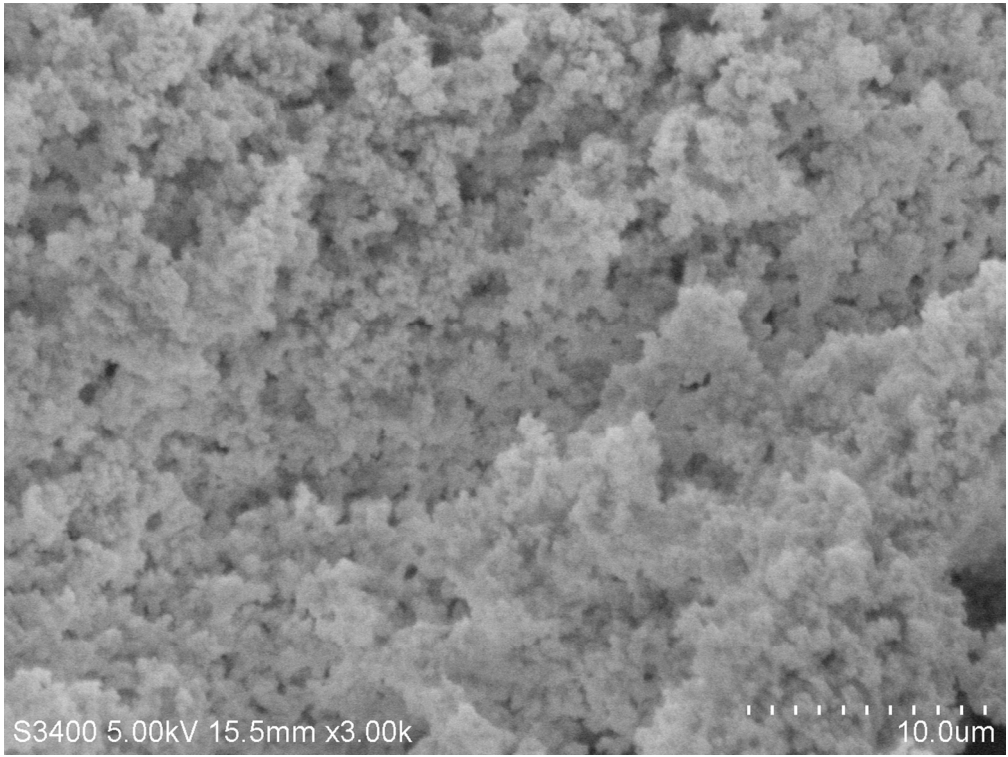


Fig.2f
127x95mm (256 x 256 DPI)

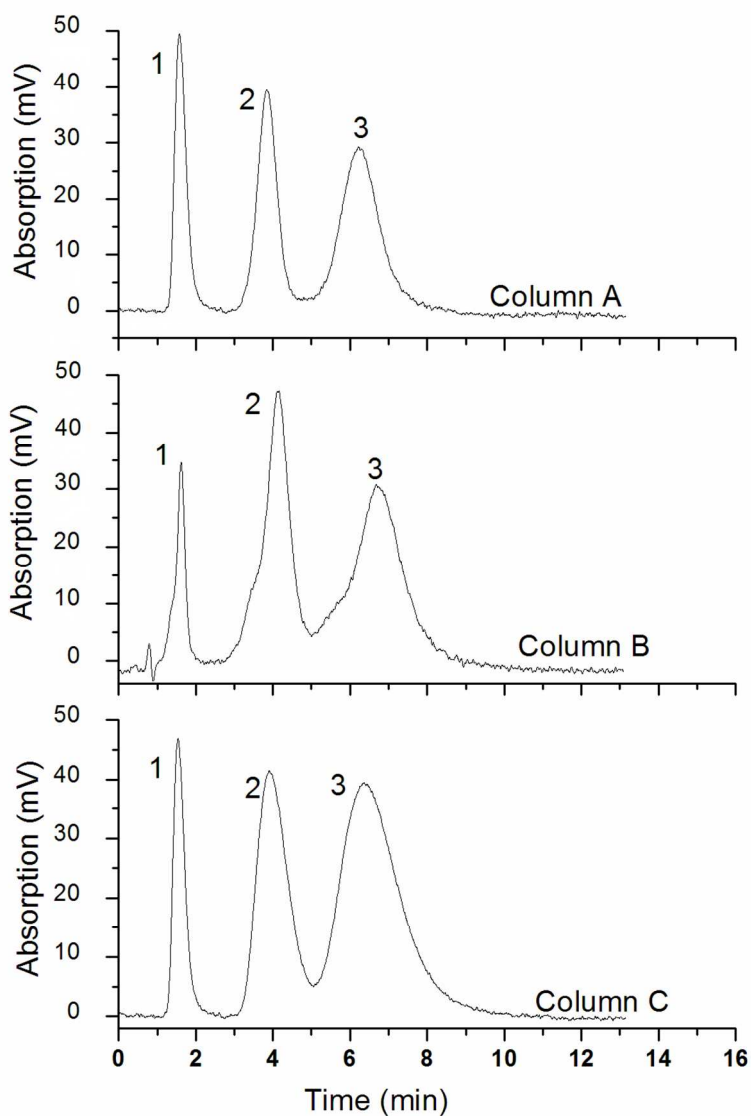


Fig.3
312x446mm (96 x 96 DPI)

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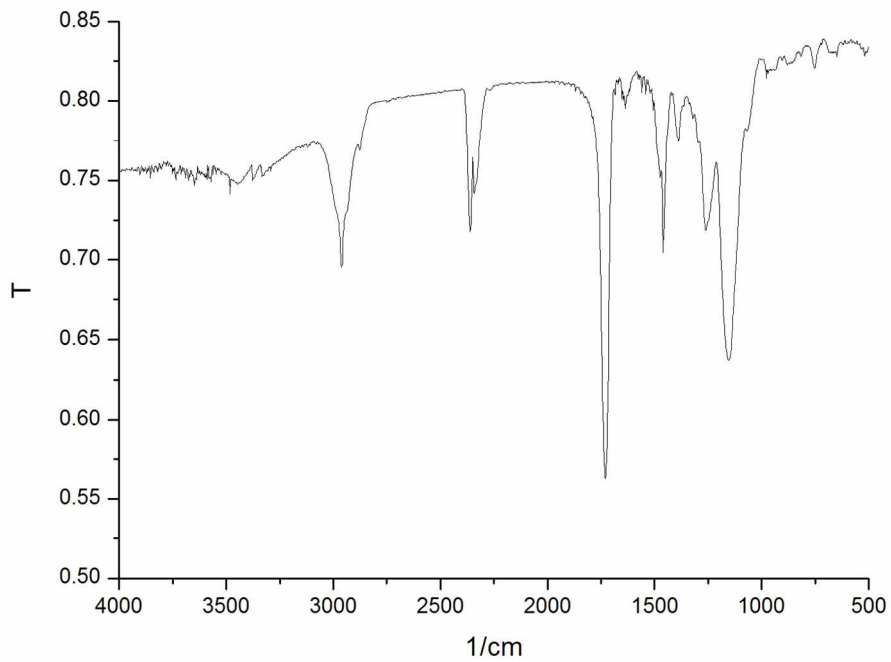


Fig.4
270x208mm (150 x 150 DPI)

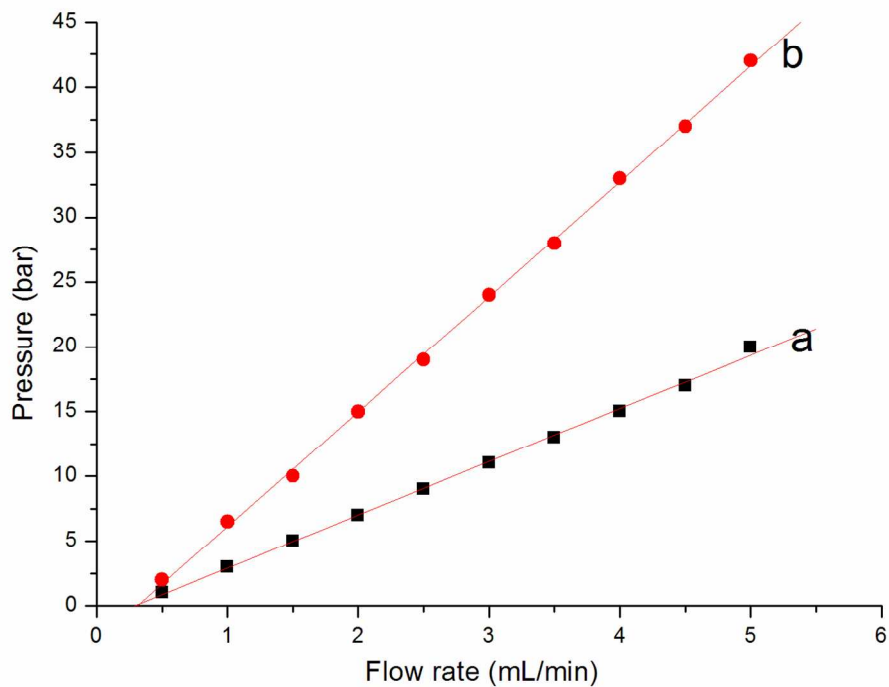


Fig.5
258x206mm (150 x 150 DPI)

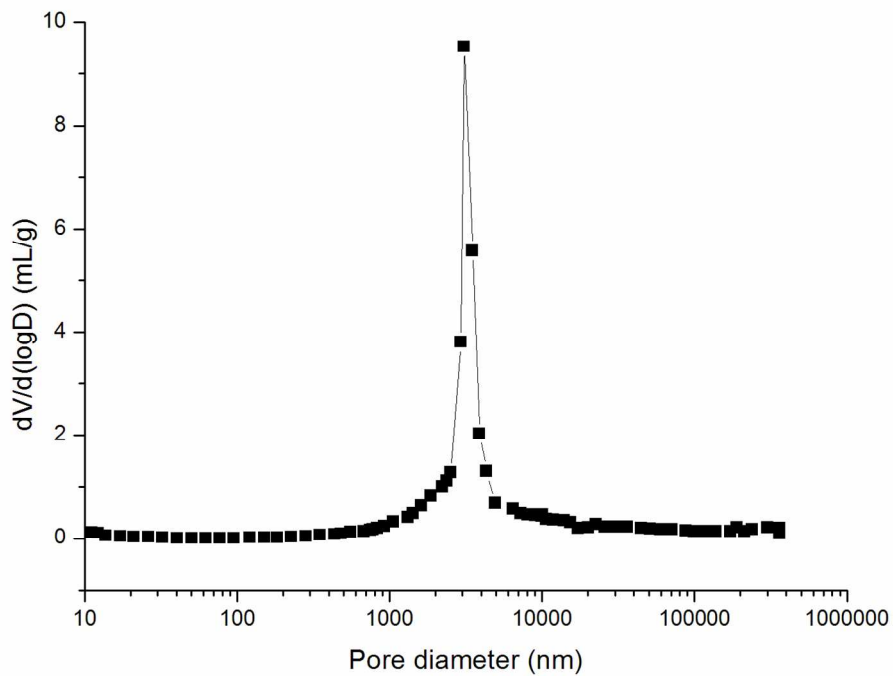


Fig.6
265x208mm (150 x 150 DPI)

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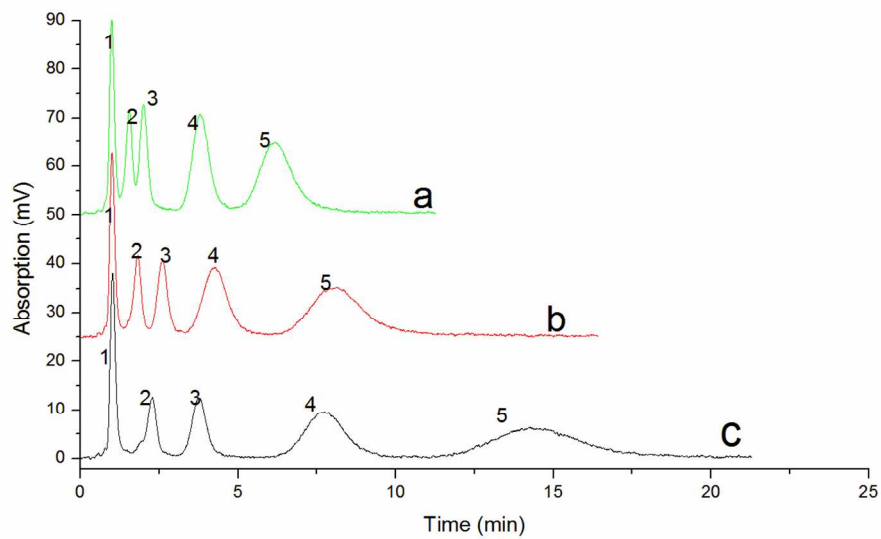


Fig.7
234x154mm (150 x 150 DPI)

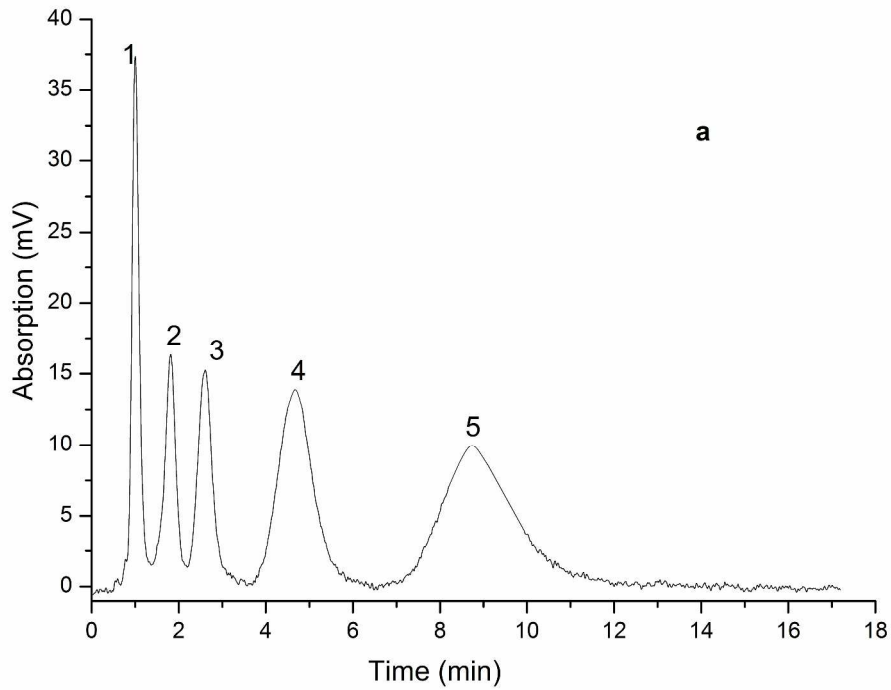


Fig.8(a)
1617x1299mm (96 x 96 DPI)

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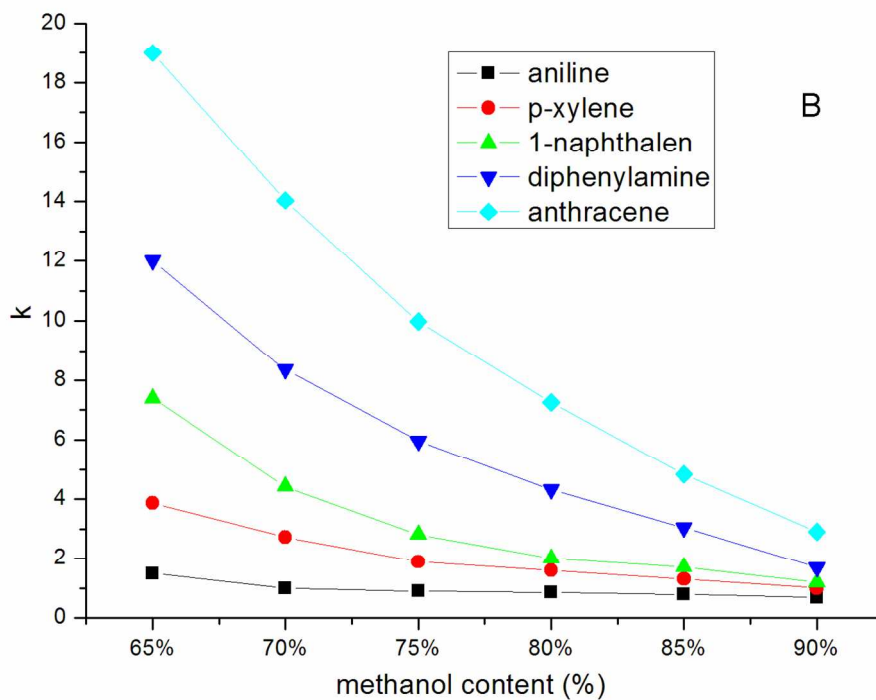


Fig.8(b)
396x322mm (96 x 96 DPI)

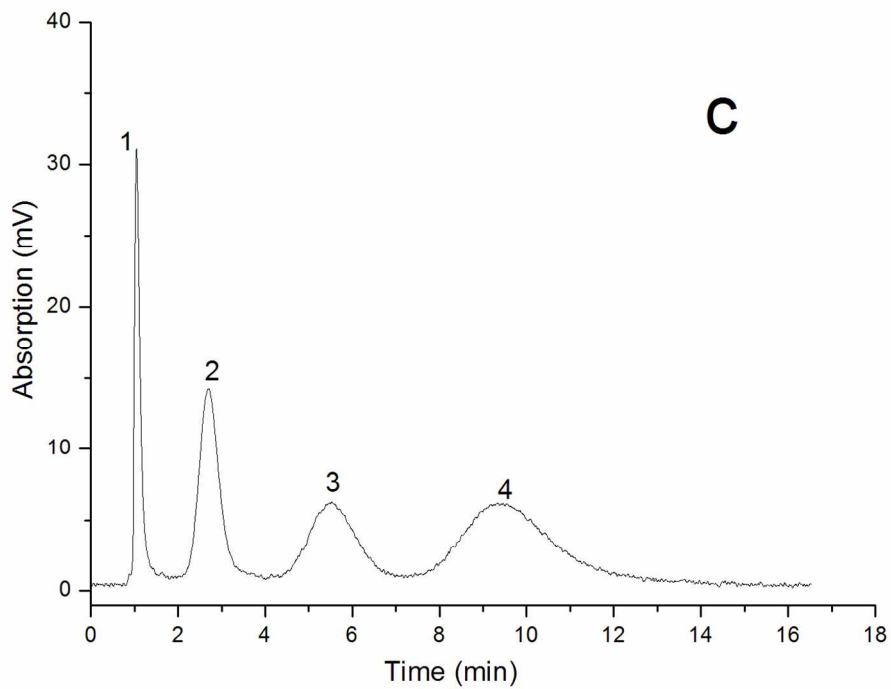


Fig.8(c)
258x206mm (150 x 150 DPI)

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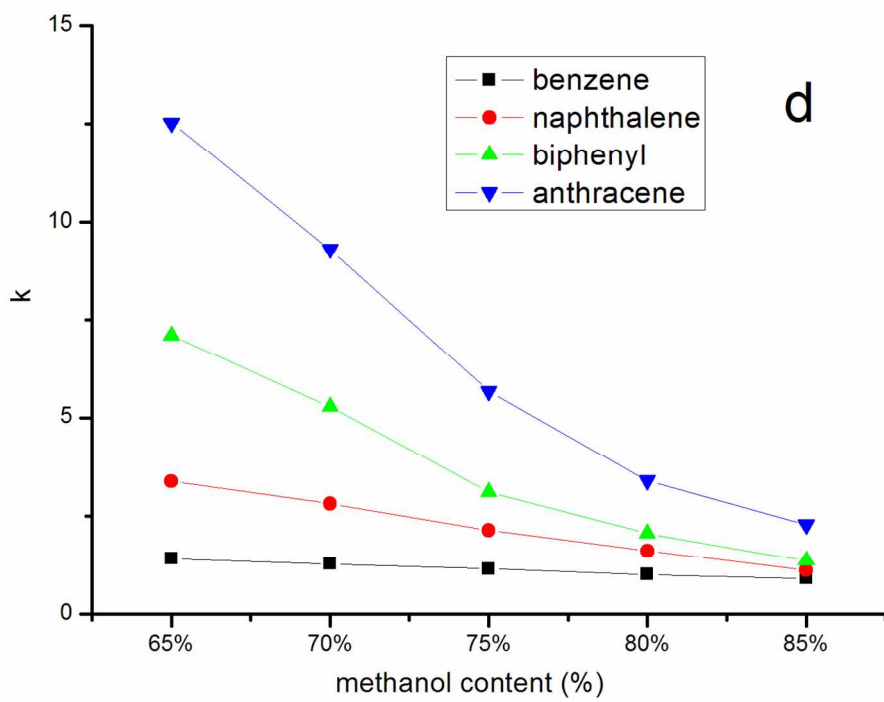


Fig.8(d)
255x207mm (150 x 150 DPI)

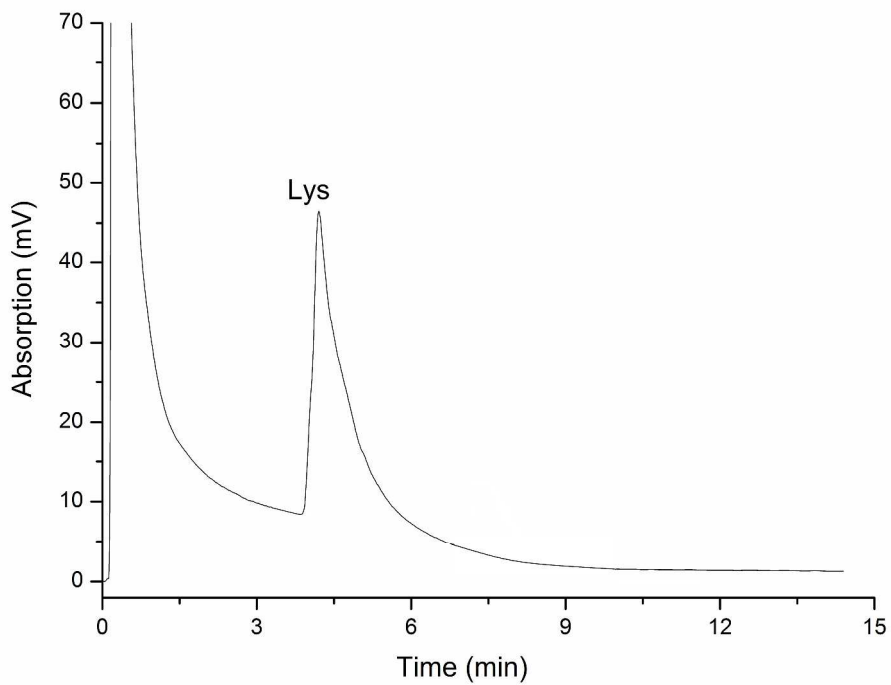


Fig. 9
1639x1299mm (96 x 96 DPI)

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