

Analytical Methods

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4 **Synthesis and characterization of molecularly imprinted polymers with**
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6 **modified rosin as cross-linker and selective SPE-HPLC detection of basic**
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8 **orange II in foods**
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11 **Xiaoyan Li ^{a,*}, Mei Li ^a, Junjie Li ^b, Fuhou Lei ^a, Xiaomeng Su ^a, Min Liu ^a,**
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13 **Pengfei Li ^a, Xuecai Tan ^a**
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17 a School of Chemistry and Chemical Engineering, Guangxi University for Nationalities,

18 Key Laboratory of Chemistry and Engineering of Forest Products, Nanning, 530008, P. R. China

19 b School of Chemistry and Chemical Engineering, Guangxi University, Nanning, 530004, P. R. China
20
21

22
23 **Corresponding Author**

24
25 *Telephone: +86-771-3260558. Fax: +86-771-3260558.
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27 E-mail: lixiaoyan73515@163.com
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31 **Abstract:** Basic orange II (BO II) is one of alkaline azo dyes, which is listed as the
32 prohibited substance in food additives. In order to develop a novel molecularly imprinted
33 polymer (MIP) with modified rosin as cross-linker for selective solid-phase extraction (SPE)
34 of BO II in foods, MIP was synthesized using BO II as the template molecule, acrylamide
35 as the functional monomer, and maleic rosin glycol acrylate (MRGA) as the cross-linking
36 agent. The MIP was characterized using a scanning electron microscope, Fourier transform
37 infrared spectrometer and thermogravimetric analysis. In comparison to the imprinted
38 polymers prepared by the traditional cross-linker, the MIP showed a highly imprinting
39 capacity, significant selectivity, hardness and toughness; could be used as a SPE material
40 and detect illegal addition BO II in food. In the sample with spiked level of 5-11 mg/kg,
41 BO II in foods revealed an average recovery rate of 68.43-80.25% with precision (relative
42 standard deviation) less than 1.2%.
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56 **Keywords:** Basic orange II, molecularly imprinted polymer, solid-phase extraction, HPLC,
57 modified rosin as cross-linker
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Introduction

Basic orange II (BO II), 2,4-azodianiline, is one of alkaline azo dyes, which are mainly used for leather, textile and wood industries. The ingestion, inhalation or skin contact of BO II can result in acute and chronic poisoning. According to relevant animal data, BO II has high carcinogenicity and teratogenicity.^{1,2} Under the “Health Standards of Food Additives in China” and “Chinese Food Safety Law”, BO II is listed as the prohibited substance in food additives.^{3,4} Compared with other water-soluble dyes such as tartrazine and sunset yellow, BO II reveals easier staining in foods and more difficult fading. However, in order to make more profits by some unscrupulous traders, BO II is used in soybean products, fish and chili powder, which can result in a serious threat to the health of consumers.^{5,6} Currently, the detection of BO II in fish, chili powder, soybean products and seasonings and other foods has been reported.⁷⁻¹⁰ The domestic standard method for the determination of BO II was GB/T 23496-2009. “Determination of forbidden materials in foods-Dyes of basic orange-High performance liquid chromatography method”¹¹ These detection methods include initial liquid-liquid extraction (LLE) or solid phase extraction (SPE) for sample purification or enrichment and detection by high performance liquid chromatography (HPLC) or mass spectrometry. SPE is characteristics of simple operation, fast separation, low cost and easy automation, which can be used in HPLC and mass spectrometry. But the selectivity of commercial SPE sorbents such as bonded silica, organic polymer, inorganic matrix and graphene to the analytes during SPE is not ideal. Therefore, the development of adsorbents with high selectivity and high adsorption capacity for SPE is highly desired.

Molecular imprinting technology (MIT) is the most promising technology for the purification and enrichment of samples. Molecularly imprinted polymer (MIP) with high selectivity and affinity to target molecules in the field of analytical chemistry has attracted considerable attention. However, the commonly used cross-linking agents such as ethylene glycol dimethacrylate (EGDMA) are limited by their molecular structures. During synthesis, the instability of mechanical properties, low cross-linking degree, and large required amount of cross-linking agents are present¹² so that synthesized MIP has strong diffusion-controlled behavior.¹³ Because of the cross-linking agent modified by rosin has phenanthrene skeleton¹⁴,

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3 the synthesized polymer has stable performance, less consumption and high cross-linking
4 degree. Therefore, the MIP made from ethylene glycol maleic rosin ester as cross-linking
5 agent has the characteristics of moderate hardness, appropriate toughness, high separation
6 efficiency and good stability.¹⁵⁻¹⁷
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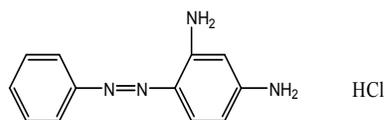
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10 In this study, we chose BO II as a template molecule, acrylamide as a functional
11 monomer, maleic rosin glycol acrylate (MRGA) as a cross-linking agent to synthesize MIP
12 with phenanthrene skeleton through suspension polymerization method. Meanwhile, the
13 morphology and structure of MIP were explored using a scanning electron microscope (SEM)
14 and Fourier transform infrared spectroscopy (FT-IR). In addition, the adsorption capacity of
15 MIP was investigated by combined balance experiments and Scatchard analysis. Moreover,
16 the selectivity of MIP was evaluated by the re-combination capability between MIP and BO
17 II or other azo dyes. Due to the specific adsorption capability of MIP to BO II, MIP can be
18 used for selective solid-phase extraction, enrichment and detection of BO II, which will
19 provide a reference method for the inspection of food safety.
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30 **Experimental**

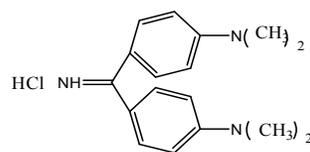
31 **Materials and reagents**

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33 Basic orange II, Auramine O, Rhodamine B, trimethylolpropane trimethacrylate (TRIM),
34 N,N-methylene-bis-acrylamide (MBA) were all purchased from Shanghai Jingchun Reagent
35 Co., Ltd. (China); ethylene glycol dimethacrylate (EGDMA) was obtained from Fushun
36 Anxin Chemical Co., Ltd. (China); sodium dodecyl sulfate (SDS) was obtained from Tianjin
37 Dibo Chemical Company (China); azobisisobutyronitrile (AIBN) was purchased from
38 Shanghai Sihewei Chemical Co., Ltd. (China); acrylamide (AM), methyl methacrylate
39 (MMA), methacrylic acid (MAA), ethyl acetate, n-hexane, methanol, ethanol and acetic acid
40 were all purchased from Shantou Xilong Chemical Company (China); Acetonitrile was
41 obtained from Fisher Scientific (USA). Highly purified water was obtained from a Pro
42 Water System (American Millipore Company). All reagents used were of analytical or HPLC
43 grade and used without further treatment. maleic rosin glycol acrylate (MRGA) was made by
44 our research group¹⁴. Soybean oil was purchased from Guangxi Molaoye Foods Co., Ltd
45 (China). Food samples were randomly purchased from some local supermarkets (Nanning ,
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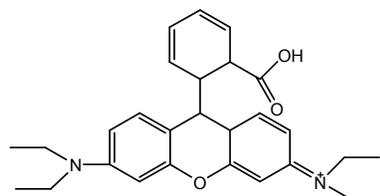
China).



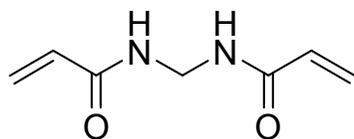
Basic Orange II (BO II)



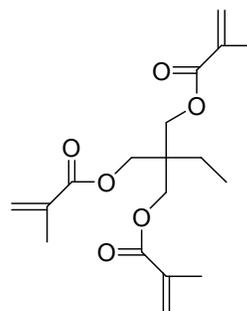
Auramine O



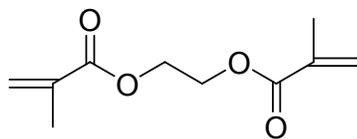
Rhodamine B



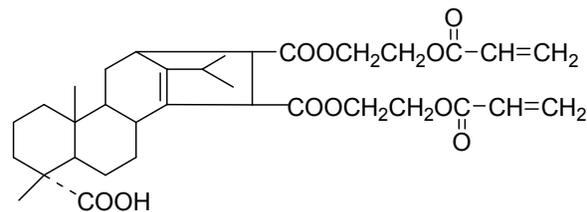
N,N-methylene-bis-acrylamide
(MBA)



trimethylolpropane trimethacrylate
(TRIM)



ethylene glycol dimethacrylate
(EGDMA)



maleic rosin glycol acrylate
(MRGA)

Fig.1. Chemical structures of the molecules in the study

Instrumentation and conditions

Morphology of MIP and non-imprinted polymer (NIP) was examined by S-3400N scanning electron microscopy (Hitachi, Japan). IR spectra ($4000\text{--}400\text{ cm}^{-1}$) of MIP and NIP were recorded by Magna IR550-type Fourier infrared spectrometer (Nicolet, USA). Thermal gravimetric analysis was conducted by TG209F1 thermal gravimetric analyzer (Germany NETZSCH Company). SPE was performed in 12-Ports AHO-6023-type solid-phase extraction system coupled with vacuum-controlled valve and Teflon adapter (US Phenomenex Company). UV-visible absorption spectra were measured by UV-VIS916 UV-visible spectrophotometer (Australia GBC Company).

HPLC analysis was conducted on Shimadzu LC-20A HPLC system coupled with an SPD-20A UV-Vis detector, LC-20A pump, HT-340K oven and LC solution 15C chromatography workstation. The separation of the analytes was conducted on Phenomenex Gemini C18 column ($5\text{ }\mu\text{m}$ particle size, $250\text{ mm} \times 4.6\text{ mm}$) from US Phenomenex Company. The detection conditions included acetonitrile-water (60/40, V/V) as the mobile phase with flow rate of 1.0 mL/min , detection wavelength of 449 nm , column temperature of $40\text{ }^\circ\text{C}$, and injection volume of $20\text{ }\mu\text{L}$.

Preparation of BO II MIP

0.0497 g (0.2 mmol) BO II was weighed in a small beaker and dissolved in appropriate amount of ethanol. Then, 0.2843 g (4 mmol) acrylamide, 3.684 g (6 mmol) maleic rosin glycol acrylate, 0.25 g azobisisobutyronitrile, 2 mL soybean oil and 10 mL ethyl acetate were sequentially added to the dissolved BO II solution. After ultrasonic treatment for 20 min , the mixture was poured into 100 mL 0.10% aqueous solution of SDS in a three-neck flask under stirring ($210\text{--}230\text{ rpm}$) at room temperature. Then, the reaction system was gradually heated to $75\text{ }^\circ\text{C}$ for 1 h . After connecting distiller, the reaction system was slowly heated to $85\text{ }^\circ\text{C}$ to complete the fractionation of the organic solvent. Finally, the reaction system was slowly heated to $95\text{ }^\circ\text{C}$ with continuous heating for 1 h . Subjected to filtration, raw polymer particles were isolated. The polymer particles were then placed in the filter cartridge through gradient elution by acetic acid-ethanol at the volume ratios of $80/20$, $50/50$, $20/80$ and $0/100$, respectively. After removing BO II through Soxhlet extraction, the final

residual solvent was washed with distilled water at room temperature. After drying at 60 °C, the MIP was obtained. NIP was synthesized without template molecules using similar steps. The average particle diameter of the polymers was 180-250 μm.

Isotherm adsorption experiment

0.2 g of MIP or NIP was weighed in 100 mL conical flask with a stopper, respectively. After adding 20 mL of BO II at various concentrations of 0.1- 4.0 mg/mL. The mixture was placed on a shaker with shaking at 80 rpm at room temperature (30 °C) for a certain time. Until the polymer reached to saturation, 0.4 mL of saturated solution was accurately transferred by pipette to 100 mL volumetric flask. Setting up to the volume with distilled water, the absorbance was determined by UV-visible spectrophotometer at 449 nm. Equilibrium binding capacity was calculated by following equation:

$$Q = V(C_0 - C_e)/W \quad (1)$$

Where: Q is the adsorption capacity (mg/g); C_0 and C_e are initial concentration and equilibrium concentration (mg/mL) of BO II in ethanol-water(45:55,v/v) solution, respectively; V is the solution volume (mL), and W is polymer mass (g).

Adsorption kinetics experiment

0.5g of MIP or NIP was weighed in 250 mL conical flask with a stopper, respectively. Then, 100 mL of 2 mg/mL BO II solution was added to conical flask on an oscillator with 80 rpm at room temperature (30 °C). In the period of 10-300 min, the absorbed solution was transferred in a certain time interval by pipette and brought to the designed volume using distilled water. The binding capacity of MIP and NIP to BO II was determined by UV-visible spectrophotometry.

Identification of MIP and NIP characteristics

0.2 g of MIP or NIP (40-60 mesh) was weighed in 100 mL conical flask with a stopper, respectively, and then added 20 mL of BO II, Rhodamine B and Auramine O or mixture solution with BO II and Auramine O (or Rhodamine B), respectively. According to adsorption experiments in *Section 2.4.1*, 0.4 mL of supernatant was transferred to 100 mL volumetric flask and set up the volume using distilled water. The prepared solution was filtered with 0.45

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3 μm filter membrane for HPLC. The competitive adsorption capacity of MIP and NIP to BOII
4 was detected by HPLC. Imprinting factor (α)^{18,19} and separation factor (β)²⁰ were calculated
5 as follows:
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$$8 \quad \alpha = Q_{MIP}/Q_{NIP} \quad (2)$$

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10 Where: α is imprinting factor; Q_{MIP} is the binding capacity of MIP on template molecule;
11 Q_{NIP} is the binding capacity of NIP on template molecule.
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$$13 \quad \beta = Q_{\text{template molecule}}/Q_{\text{competitive molecule}} \quad (3)$$

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15 Where: β is separation factor; $Q_{\text{template molecule}}$ is the adsorption capacity of MIP on
16 template molecule; $Q_{\text{competitive molecule}}$ is the adsorption capacity of MIP on competitive
17 molecule.
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22 **SPE of MIP**

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24 0.30 g of MIP particles was filled in 6 mL empty SPE tube with filling height of
25 approximately 1 cm. The top and bottom of filler have polyethylene frits. The ethanol as the
26 homogenate was used for polyethylene SPE column with tight sieves. Sequentially adding
27 3-5 mL of methanol solvent, 3-5 mL of ethanol-water (45:55, V/V). 2 mL of BO II standard
28 solution (or the spiked solution) in ethanol-water (45:55, V/V) was passed through the
29 cartridges at a flow rate of 0.2 mL/min. Then, 3 mL of ethanol-water (20:80, V/V) was used
30 to wash the column. Anhydrous ethanol was used to elute (2 mL \times 3 times). The collected
31 elution was filtered using 0.45 μm filter membrane for HPLC analysis.
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41 **Purification and detection of BO II in food samples**

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43 Food samples were purchased from a local supermarket. 2.0g food sample was
44 weighed in 100 mL conical flask, and dissolved in 10 mL of n-hexane. After ultrasonic
45 treatment for 1-2 min, the hexane layer was discarded. After drying, 20 mL of ethanol was
46 added and subjected to ultrasonic extraction for 20 min. After standing for 2-3 min, 10 mL of
47 supernatant in 100 mL eggplant-shaped flask was evaporated to dry under reduced pressure at
48 45 °C.¹¹ 10 mL of ethanol-water (45:55, V/V) was subjected to ultrasonic treatment for 1-2
49 min and centrifugation at 10000 r/min for 10 min. Then, 2 mL of supernatant passed through
50 SPE column slowly. The separation and detection of BO II in foods was conducted using
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similar SPE method of MIP. The spiked level of the sample was 5-11 mg/kg.

Results and discussion

Optimization of synthesis conditions

MIP preparation process includes self-assembly, polymerization and template removal.²¹ Self-assembly is the formation of template-monomer complex between BO II and AM in the solvent through non-covalent interaction. Polymerization is the formation of polymer through thermal polymerization reaction during the addition of cross-linking agent and initiator. Template removal is the elution process of BO II at the recognition sites through a mild chemical method. After eluting BO II, three-dimensional holes with same size and shape as BO II were left in the polymer, and also contained functional groups provided by complementary monomers of BO II.

The imprinting efficiency and selectivity of MIP on BO II depend on a variety of factors. The preparation process of MIP was optimized by changing corresponding factors such as functional monomers, cross-linking agent proportion, porogen, solvent type, initiator amount, reaction temperature, reaction time, stirring speed, dispersant amount and elution condition. The preparation and identification mechanism of BO II MIP are shown in Figure 2.

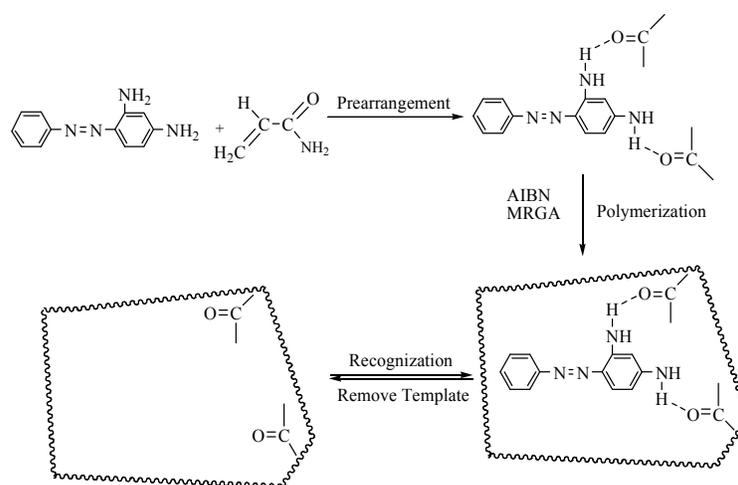


Fig.2. Schematic illustration of the preparation and molecular recognition of Basic Orange II imprinted polymer

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3 When BO II and AM were mixed at the ratios of 0.1:0.5 or 0.1:4, MIP revealed a lower
4 adsorption capacity and imprinting effect on BO II. While BO II and AM at the ratios of
5 0.1:1 or 0.1:3, MIP exhibited an enhanced adsorption capacity on BO II although the
6 imprinting efficiency remained a low level. In contrast, while BO II and AM at the ratio of
7 0.1:2, MIP had both higher adsorption capacity and better identification capability on BO II.
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11 The change in cross-linking agent ratio can obviously improve the hardness and thermal
12 stability of MIP. When AM and MRGA were at a molar ratio of 2:3, MIP had higher
13 adsorption capacity (28.68 mg/g), stronger thermal stability (softening point 276 °C) and
14 better imprinting effect (imprinting factor $\alpha = 2.6$) on BO II. In the following study, the
15 optimal ratio among BO II, AM and MRGA was 0.1:2:3 for the preparation of BO II MIP
16 complex.
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20 In the present study, ethyl acetate was chosen as the organic phase solvent, and soybean
21 oil was used as the porogen, which can fully dissolve the polymerization monomer and the
22 initiator in the organic phase, and can result in the pore formation in polymers during the
23 polymerization reaction, thus contributing to the adsorption of MIP on the surface and inside
24 on template molecules.
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28 During the suspension polymerization process, the stirring rate and the dispersant
29 amount revealed important influence on the morphology and size distribution of polymer
30 particles. The reactive monomer was dispersed into small droplets by stirring, which
31 promoted the flow of materials, enhanced the uniformity of heat transfer, accelerated the
32 complete polymerization and maturation of polymers and prevented the sedimentation and
33 adhesive of polymer particles. Dispersants reduced the surface tension of reactive monomers
34 and improved the droplet formation in the presence of stirring, thus protecting the dispersed
35 particles and avoiding the aggregation of dispersed particles. Through experimental screening,
36 the optimal conditions including 0.10% SDS and stirring speed at 230 rpm could result in
37 uniform size for MIP particles.
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41 During suspension polymerization process, particle size and morphology of polymers are
42 associated with polymerization temperature. In the present study, AIBN, as a radical initiator,
43 has decomposition temperature of approximately 60 °C. According to the properties of AIBN,
44 temperature-programmed synthesis mode was selected. At room temperature, the initial
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3 stirring for 20 min for the reaction system can result in the dispersion of polymers into small
4 droplets. The optimal processes including slow warming to 75 °C, constant temperature
5 heating for 1 h, continuous warming to 85 °C, complete evaporation of organic solvent in
6 reaction system, and slow warming to 95 °C for 1 h heating, can provide the uniformity size
7 of synthesized polymer particles. After the polymer curing, the reaction was terminated.
8 Under these optimal conditions, unformed polymer particle size, moderate hardness and
9 appropriate tenacity, as well as excellent heat resistance were achieved.

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12 Finally, acetic acid-ethanol solution was used as the eluent for gradient elution of MIP to
13 remove template molecules in the polymer matrix and MIP was obtained. Using same
14 preparation processes, NIP was achieved in the absence of BO II. The average particle
15 diameter of the polymer was 180-250 μm.

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Currently, in the field of molecular imprinting technique, few functional monomers and
cross-linking agent types limit the development of molecular imprinting technique. Therefore,
the development and utilization of novel functional monomers and cross-linking agents are
highly desired. Rosin has phenanthrene skeleton and large molecular structure. Its modified
product as a cross-linking agent can improve the hardness, toughness and thermal stability of
MIP. Meanwhile, its natural properties and non-toxicity reveal good application prospects.²²
²³ In the present study, on the basis of modified rosin (MRGA, relative molecular weight of
614) as a cross-linking agent for the synthesis of MIP containing BOII, the BOII MIP was
synthesized through trimethylolpropane trimethacrylate (TRIM, relative molecular weight of
338), ethylene glycol dimethacrylate (EGDMA, relative molecular weight of 198), N,
N-methylene-bis-acrylamide (MBA, relative molecular weight of 154) and other
cross-linking agents. The physicochemical properties of these polymers were compared to
confirm the advantages of rosin-modified cross-linking agent. The structures of 4 kinds of
cross-linking agents were shown in Figure 1.

Under the conditions with same ratio ([template]/[functional monomer]/[cross-linking
agent] = 0.2:4:6) and synthetic conditions, the synthesized polymers using TRIM, EGDMA
or MBA as the cross-linking agent cannot form good particles, but can produce jelly-like or
powdery polymers with low cross-linking degree and hardness. The main reason is that three
common cross-linking agents are straight-chain molecules, and their molecular weights are

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3 small. They can execute obvious support function for polymer skeleton at the condition of
4 low application amount of cross-linking agents; in contrast, rosin-modified cross-linking
5 agent can complete this supporting function. According to literature reports, during the
6 synthesis of MIP, the low amount of cross-linking agents can result in low cross-linking
7 degree of MIP and the dissolution of polymers in organic solvents.²⁴ In order to improve the
8 hardness, cross-linking degree and durability of polymers, the amount of cross-linking agents
9 should be greatly increased, which is the real reason that [cross-linking agent]/[functional
10 monomer] at the ratio of 20:4 has been reported in many literatures.
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18 Due to the ring structure of phenanthrene and large molecular weight of rosin-modified
19 cross-linking agent, a small amount of rosin-modified cross-linking agent can achieve an
20 ideal skeleton-supporting effect. Therefore, the synthesized polymers using this cross-linking
21 agent are characteristics of high hardness, excellent toughness and good resistance to organic
22 solvents. The rosin-modified cross-linking agent is a novel and green member in the
23 cross-linking family for molecular imprinting technique.
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30 **Morphology and structure of MIP**

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33 The structure of MIP and NIP were investigated by FT-IR spectroscopy (Figure 3). The
34 FI-IR absorption spectra of MIP and NIP have almost identical characteristic peaks,
35 indicating that the template has been removed completely. Due to the polymerization of AM
36 and MRGA, the dimers of AM and the doublet peak of AM for -NH₂ disappeared. In MIP and
37 NIP, the wide peaks in the range of 3200-3600 cm⁻¹ should be the absorption peaks from the
38 stretching vibration of OH and NH in AM-MRGA polymers. The absorption peaks of C=O in
39 AM and MRGA were at 1731 cm⁻¹. The absorption peaks of C-H in methyl groups of MRGA
40 were at 2951 cm⁻¹ and 2869 cm⁻¹. All of these results revealed the polymerization reaction
41 between functional monomers of AM and cross-linking agent MRGA to generate polymers
42 such as MIP and NIP.
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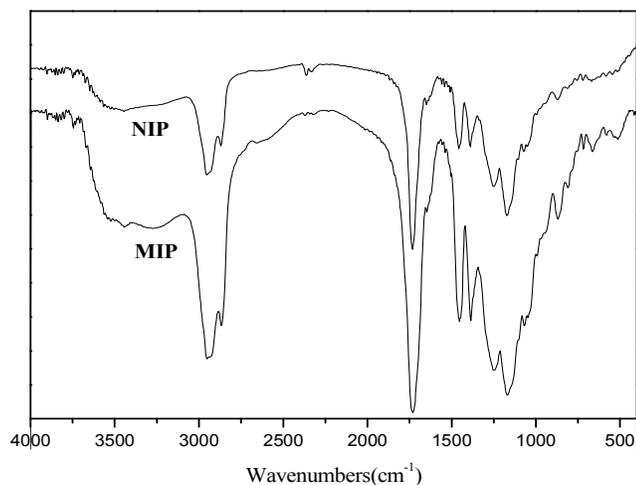


Fig.3. FT-IR spectra of MIP and NIP

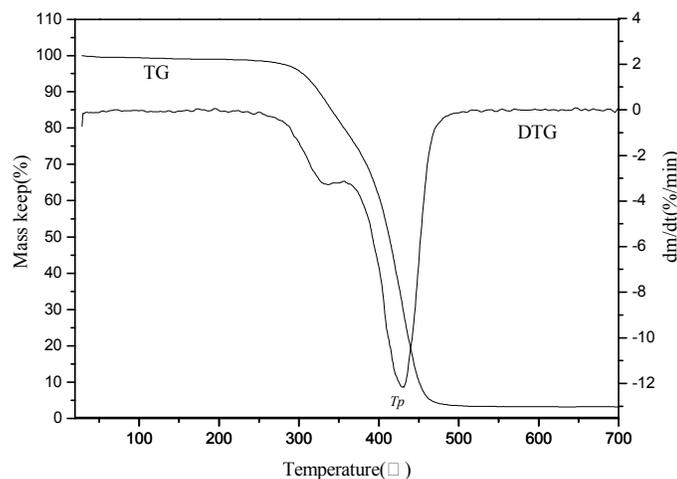
The size and morphology of MIP was investigated by scanning electron microscope (Figure 4). As shown in Figure 4(A), MIPs are uniform spherical particles with an average diameter of approximately 200 μm . Meanwhile, the sphere surface was covered with dense holes (Figure 4(B)), which provided inner channels for target molecules. When cutting the microsphere surface, the inner sphere revealed honeycomb shape (Figure 4(C)). Its unique morphology on the surface and inner part of sphere provided more holes for the distribution of imprinting molecules, correspondingly improving the specific adsorption performance of imprinting polymers.



Fig.4. SEM images of MIP at (A) $\times 40$, (B) $\times 270$, and (C) $\times 3000$ showing the presence of pores

Thermodynamic stability of the polymer was investigated also, and the results are shown

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3 in Figure 5. As shown in Figure 5, the TG curve indicated that the mass of polymers revealed
4 a decrease by 0.49% at 91.0 °C, which may be due to the residual moisture in polymers. At
5 279 °C, the polymers exhibited an obvious weight loss so that this temperature is the initial
6 decomposition temperature. The half-life temperature of the polymers is 413.3 °C. In addition,
7 the end temperature was 511.0 °C. On the other hand, based on the curve of DTG, the
8 temperature point (T_p) for the maximum weight loss was 430.0 °C, which revealed the weight
9 loss rate of 69.61%. In the range of 260-480 °C, MIP had two processes of weight loss, which
10 was due to the production of co-polymers between AM and MRGA. The results showed that
11 the prepared MIP had good thermal stability, which was in accordance with the temperature
12 for the application of packaging materials during solid phase extraction.
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41 Fig.5.The TG-DTG curves of MIP at a heating rate of $10\text{ }^{\circ}\text{C}\cdot\text{min}^{-1}$ from room temperature to $700\text{ }^{\circ}\text{C}$ under N_2
42 atmosphere.
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48 **Selection of solvents for adsorption experiments**

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50 The effect of solvent type on MIP performance is focus on the action between MIP and
51 functional groups of polymers. Solvents can result in the inactivation of functional groups
52 and occupancy of the holes in imprinting molecules, thus interrupting the binding between
53 template molecules and functional groups. In addition, solvent molecules can influence their
54 hydrogen bond formation with template molecules and reduce the interaction between
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template molecules and functional groups. Finally, solvent molecules can reduce the adsorption performance of MIP to template molecules.

In order to screen a suitable solvent to realize the re-combination between MIP and template molecules, several solvents are subjected to trial exploration. According to the solubility of BO II, ethanol-water solution was the optional. As shown in Figure 6, 45% ethanol can result in the maximum adsorption capacity of MIP on template molecules and obvious imprinting efficiency. Therefore, 45% ethanol was chosen as the absorption solvent in the following experiments.

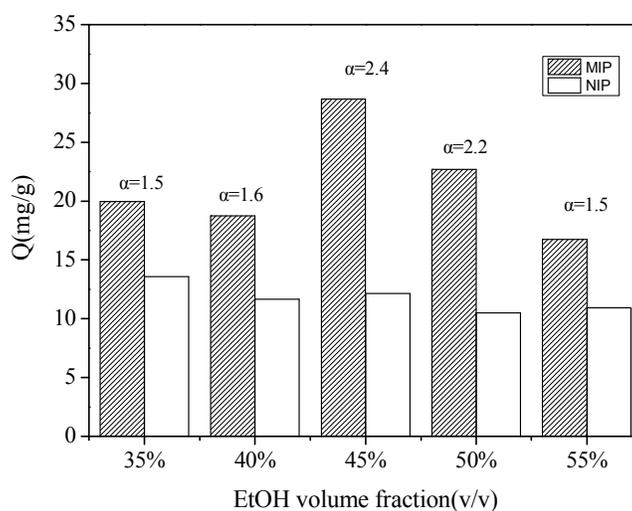


Fig.6. Effect of ethanol volume fraction on the adsorption amount. $C_0=2.0\text{mg/mL}$

Adsorption kinetics

In adsorption kinetics experiments, static combination method and Scatchard analysis were used to explore the molecular recognition properties of MIP on BO II. Figure 7 shows the adsorption kinetic curves of MIP and NIP at the concentration of 2.0 mg/mL on BO II.

As shown in Figure 7, the adsorption capacity revealed an increase as the extension of time. Moreover, MIP had the faster adsorption rate. During the initial 60 min, the adsorption amount revealed a quick increase and the adsorption reached the equilibrium at the time point of 180 min. At the adsorption equilibrium status, the adsorption capacity of MIP and NIP on template molecules was 30.74 mg/g and 13.74 mg/g, respectively. Although MIP and NIP had

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3 same compositions, their spatial structures had an obvious difference. MIP structure contains
4 complementary functional groups and holes with BO II ; meanwhile, it has “molecular
5 memory” function on template molecules. Therefore, MIP has strong affinity to template
6 molecules, but NIP does not have this property.
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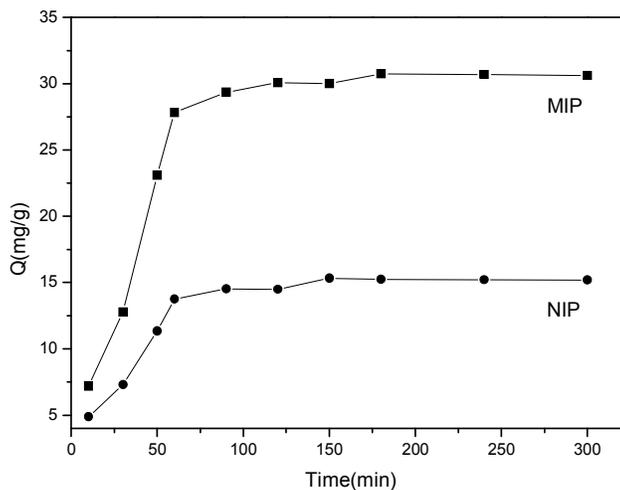


Fig.7. The curves of adsorption kinetics for Basic Orange II

Adsorption thermodynamics

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37 In the concentration range of 0.10-4.00 mg/mL (initial concentration), isotherm line of
38 static binding of MIP to BO II was determined, as shown in Figure 8. The results showed
39 that the adsorption capacity revealed an increase as the increase of initial concentration.
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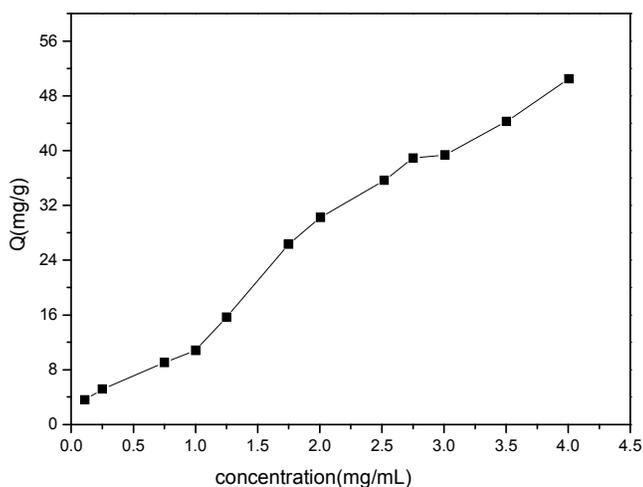


Fig.8. Binding isotherm of the MIP for Basic Orange II

The Scatchard binding isotherm equation was used for further data processing, and MIP adsorption characteristics were evaluated. Scatchard equation was as follows:

$$Q/C_e = (Q_{max}-Q)/K_d. \quad (4)$$

In the above equation, Q is equilibrium adsorption amount (mg/g) of MIP to BO II; C_e is free analyte concentration (mg/mL) of BO II at the equilibrium status; K_d is the dissociation constant of the binding point. Scatchard model analysis results were shown in Figure 9. In the Scatchard plot, Q/C_e revealed a non-linear relationship with Q , but two parts of the diagram exhibited a good linear relationship, suggesting that MIP revealed two different binding sites to BO II including low-affinity site and high-affinity site. The possible reason is the different force between functional monomer and template molecule during the preparation of imprinted polymer, thus forming different structures in imprinted hole. Meanwhile, there is also a certain degree of surface adsorption. In Figure 9, two linear equations were established: $Q/C_e = -4.24Q + 58.58$ ($R^2 = 0.9950$); $Q/C_e = -0.19Q + 22.60$ ($R^2 = 0.9414$). By using two linear equations obtained by the slope and intercept, the high affinity binding sites for $K_{d1} = 0.24$ (mg/mL), $Q_{max1} = 13.82$ mg/g; low-affinity binding sites for $K_{d2} = 5.23$ (mg/mL), $Q_{max2} = 118.17$ mg/g.

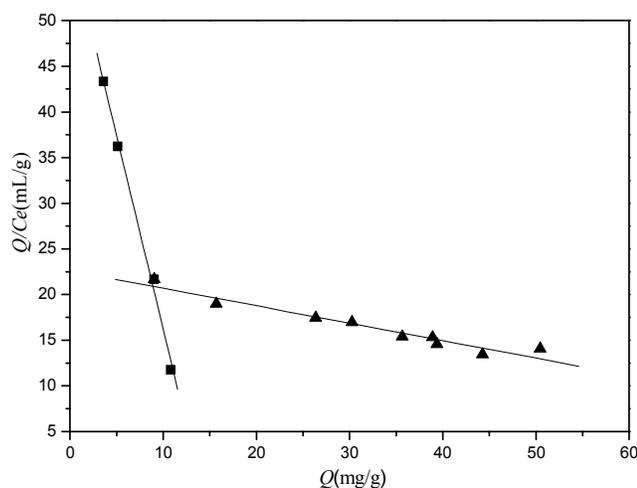


Fig.9. Scatchard analysis of the binding of Basic Orange II onto MIP

Evaluation for specific adsorption of MIP

In order to confirm specific imprinting effect of MIP on BO II, two azo molecules such as Rhodamine B and Auramine O in Figure 1 were used as the structural analogues. The adsorption results of MIP and NIP with 20 mL of 2.0 mg/mL BO II or its analogues with similar structures were shown in Figure 10. The adsorption characteristics of MIP on BO II were evaluated by imprinting factor (α).

Adsorption amount is the indicator for the adsorption capability of the polymer. As shown in Figure 10, MIP revealed significantly higher adsorption amount on BO II than Rhodamine B and Auramine O; however, NIP did not reveal the difference in adsorption amount on three substances. On the basis of imprinting factor α , the imprinting factor α of MIP on BO II was obviously larger than Rhodamine B and Auramine O, suggesting that MIP had good recognition and adsorption properties to BO II, but NIP had surface adsorption to three substances and no characteristic recognition.

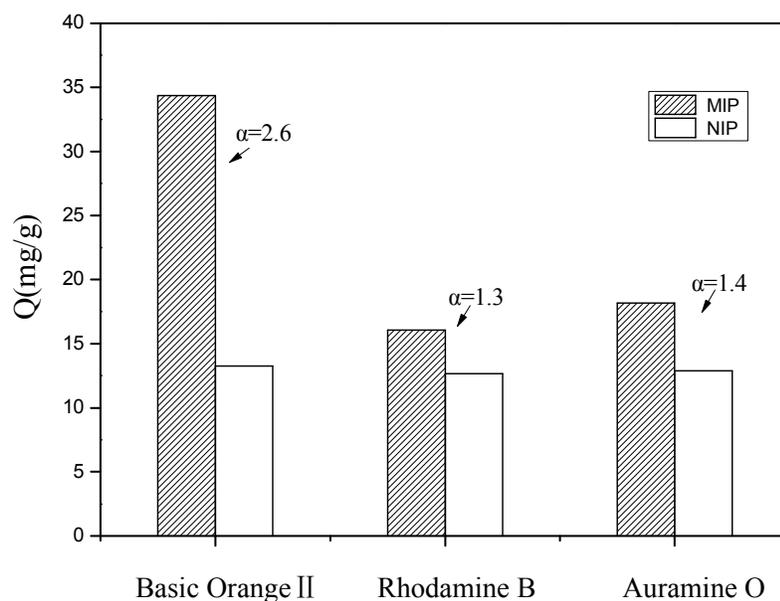


Fig.10. Adsorption capacity of MIP and NIP in single (Basic Orange II, Rhodamine B and Auramine O) azo dye with the initial concentration of 2.0mg/mL for each compound.

Selectivity of MIP separation

In order to confirm the selectivity of MIP for BO II, two azo molecules such as Rhodamine B and Auramine O in Figure 1 were used as the competitive molecules. Both azo substances were mixed with BO II respectively, to prepare the mixture solution with concentration of 2.0 mg/mL for each compound. The adsorption of MIP on three substances was evaluated, as shown in Figure 11. The selective separation of MIP in mixture solution was evaluated by separation factor (β).

Figure 11 shows, in A and B mixture solution, the binding capacity of MIP to BO II was much higher than another competitive binding molecule, which revealed a larger β value. Meanwhile, the α value of BO II was significantly higher than that of competitive binding molecule, suggesting that MIP revealed relatively higher affinity than its analogues. Due to the difference in molecular structures and functional groups as well as steric effect, BO II is suitable for fitting to the cavities of imprinted polymers. In addition, Figure 11 revealed that

the binding amount of MIP and NIP in the mixture solution on template molecule (BO II) was lower than a single solution, which is due to the interaction binding sites in MIP and NIP and competitive molecules in mixture solution. However, the shape, size and spatial distribution of binding sites in imprinted polymers are complementary to template molecules, so the template molecules have the dominant to occupy the binding site when compared with other azo dye molecules. NIP has no specific adsorption on three kinds of azo dyes so that each azo dye has the same chance to occupy the binding site. These results suggested that the adsorption capacity of NIP in mixture solution on template molecules is weaker than in a single solution, but the adsorption capacity of MIP on template molecules is different. These results further indicate that this method has high efficiency and excellent choice for the recognition of imprinted polymers.

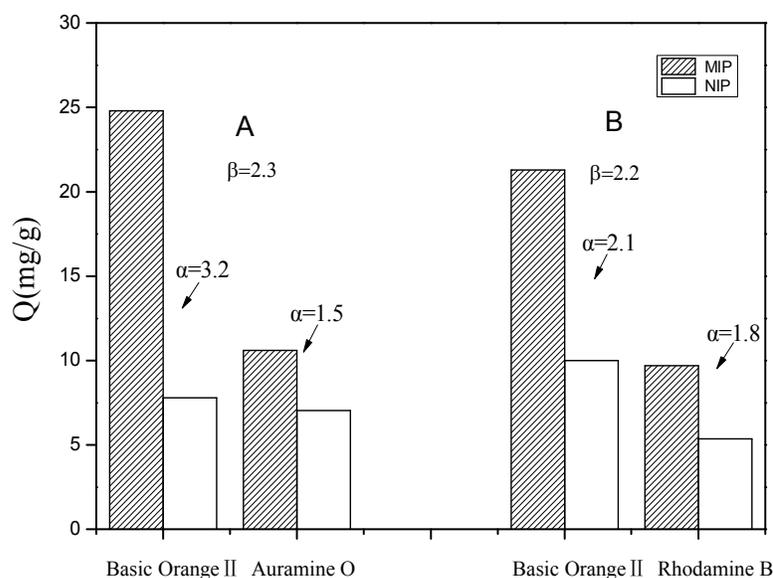
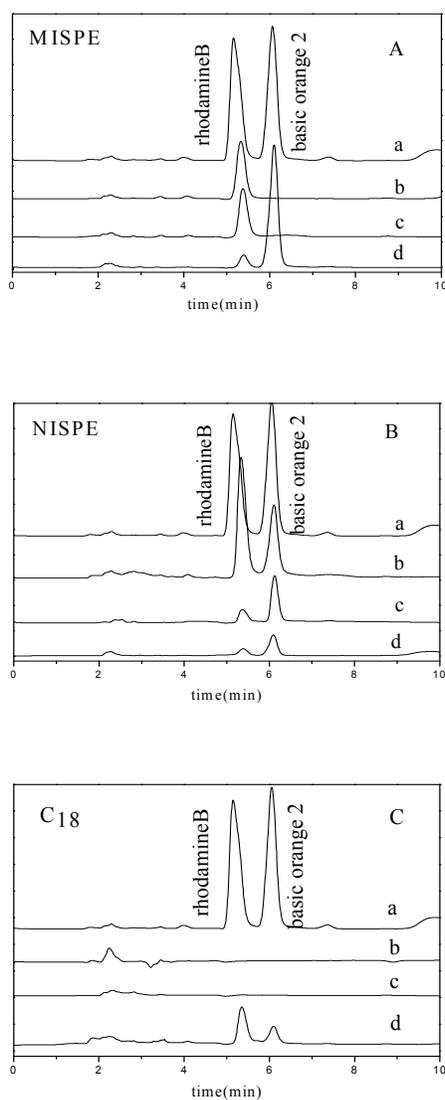


Fig.11. Adsorption capacity of MIP and NIP in competitive (A: Basic Orange II / Auramine O and B: Basic Orange II / Rhodamine B) azo dye with the initial concentration of 2.0mg/mL for each compound.

Selective adsorption performance of MISPE and C₁₈ Columns

In order to confirm the superiority to selective separation and enrichment performance of MISPE column to BO II, the adsorption performance of MISPE and C₁₈ columns were

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3 compared. MISPE and NISPE were prepared according to C_{18} column with same mass of
4 filling matrix (500 mg, 6 mL) in Method 2.5. Totally 2.0 mL of 11.0 $\mu\text{g/mL}$ mixture standard
5 solution containing BO II and Rhodamine B was loaded on MISPE, NISPE and C_{18} columns.
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7 The raffinate solution, cleaning fraction and eluted solution were collected. In order to ensure
8 the simultaneous detection of BO II and Rhodamine B, the wavelength for detection was
9 selected as 216 nm. The detection results are shown in Figure 12.



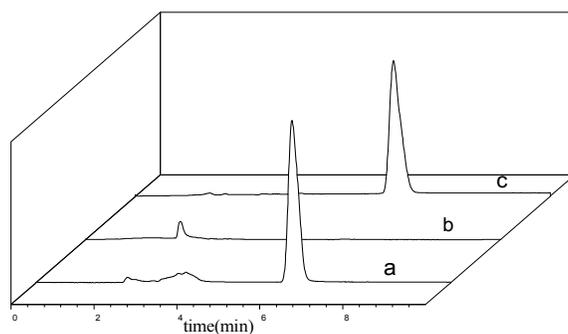
52 Fig.12. HPLC chromatograms of MISPE, NISPE and C_{18} SPE of standard Rhodamine B plus BO II (a),
53 solid phase extraction effluent (b), cleaning fraction (c), and elution fraction (d).
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58 As shown in Figure 12(A), subjected to MISPE column extraction, most of Rhodamine B
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4 together with raffinate solution and cleaning fraction was brought out the column, indicating
5 that MISPE column did not retain Rhodamine B, while BO II was completely retained in
6 MISPE column. During the elution process, BO II was basically eluted out, which indicated
7 MISPE column had excellent selective adsorption capability to BO II. As shown in Figure
8 12(B), after separating through NISPE column, most of BO II and Rhodamine B were eluted
9 out in raffinate solution, suggesting that BO II and Rhodamine B cannot be retained by
10 NISPE column and NISPE column does not have selective adsorption function on BO II. As
11 shown in Figure12(C), BO II and Rhodamine B in mixture solution were completely
12 retained on C₁₈ column. Both substances in raffinate solution and cleaning fraction were not
13 detected and only partially detected in elution fraction, indicating that C₁₈ column has strong
14 adsorption capacity on both substances in a non-selective adsorption manner. Experimental
15 results showed that, under the SPE conditions, MISPE column is better for the selective
16 adsorption on BO II, and this method can be used for the separation and enrichment of BO II.
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28 **Verification of solid phase extraction**

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31 The SPE column filled with prepared MIP can be used for the separation and enrichment
32 of BO II in food samples. The spiked food (dried shrimp) samples with pretreatment were
33 loaded on MISPE column, washed with 20% ethanol, and then eluted by anhydrous ethanol.
34 The chromatograms of each solution are shown in Figure 13.
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52 Fig.13. HPLC chromatograms of dried shrimps spiked with BO II at the concentration of 9.0 µg/g (a),
53 cleaning fraction (b) and elution fraction (c).
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58 As shown in Figure 13, the matrix peak of dried shrimps revealed obvious baseline
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3 separation with chromatographic peak of BO II. The matrix peak of the samples was only
4 observed in cleaning fraction, and chromatographic peak of BO II was only observed in
5 elution fraction. After SPE and washing steps, the impurities in food samples were removed
6 without the interference for the detection of BO II. Therefore, selective SPE conditions were
7 suitable for the separation and purification of BO II.
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13 Spiked recovery experiments and precision Test

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16 In order to evaluate the accuracy and application of the established method, sausage,
17 dried beancurd stick, dried shrimp and stewed tofu were used for spiked recovery
18 experiments. As shown in Table 1, all selected samples were free of BO II.
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23 Table 1 Recovery and precision of BO II in different spiked food samples (n=5)

24 Samples	25 Spiked	26 Recovery	27 RSD
	(mg/kg)	(%)	(%)
28 Sausage	5.0	80.25	1.2
29 Dried beancurd stick	7.0	68.43	0.71
30 Dried shrimp	9.0	79.00	0.15
31 Stewed tofu	11.0	78.45	0.86

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37 In food samples, the recovery rates of BO II were 68.43-80.25% with relative standard
38 deviation less than 1.2%. The concentration range of the standard curve was 0.5-11 µg/mL
39 with the correlation coefficient (R^2) of 0.9994. The detection limit of BO II at three times of
40 signal-noise ratio was 0.01 µg/mL. These results suggest that the selective separation of BO
41 II using the prepared MIP and MIP-SPE column for complex samples are reliable and can
42 be used for the selective adsorption separation and determination of BO II in food samples.
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