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1 Sandwich immunoassay for lactoferrin detection in milk powder

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5 6 **Abstract**

7 Lactoferrin (LF) content in infant milk powder has been critically regulated by many
8 governments and there is a need for convenient and reliable assays. With hybridoma
9 techniques, fourteen monoclonal antibodies (mAbs) against LF were prepared. Two
10 antibodies (mAb2 and mAb3), recognizing spatially distant epitopes of LF, were
11 selected to establish a sandwich enzyme-linked immunosorbent assay (ELISA).
12 Solution of mAb3 (1 µg/mL) was coated micro-titer plates for LF capture while
13 mAb2 labeled with horseradish peroxidase (2.2 µg/mL) was used as detection
14 antibody. Under optimized conditions, the proposed sandwich ELISA was evaluated
15 linearly responding to LF standards in a range of 5-600 ng/mL and the limit of
16 detection was defined as 3.23 ng/mL. Lactoferrin samples were able to be determined
17 after simple dilution, and recovery in fortified milk powder averaged between 98%
18 and 109%. The developed assay showed both high specificity (no obvious
19 cross-reactivity with related proteins) and reproducibility (coefficient of variation
20 ranged from 4.5% to 7.1%), indicating the utility of this sandwich ELISA in LF
21 monitoring.

22 **Keywords:** Lactoferrin, sandwich ELISA, monoclonal antibody, milk products

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1 Introduction

2 Lactoferrin (LF) is present in high concentrations in milk and various exocrine
3 secretions such as tears, saliva and urine¹. LF has been shown to have antiparasitic,
4 antifungal, and antibacterial activities¹. Oral administration of LF is believed to be
5 good for both infants and adults, and the observed host-protective effects have
6 stimulated its worldwide commercial production¹. However, the stability of LF in
7 manufacturing decides the effectiveness of its supplements. Although LF was isolated
8 and studied for several decades, its function hasn't totally elucidated. Chinese
9 government has set a reasonable tolerance level of 1 g/kg for LF in infant formulas.

10 Thus, reliable assays for LF analysis in milk products are required. High
11 performance liquid chromatography (HPLC) is a favorable choice for qualitative or
12 quantitative analysis of LF. Many chromatographic columns with various solid phases
13 have been reported for LF analysis¹. However, the milk matrix is so complex and
14 interference peaks are often observed even after numerous purification steps.
15 Antibodies specific to LF are ideal in complex food analysis matrices. Recently,
16 immuno-chromatography as a cleanup step was used before HPLC analysis^{2,3}, but the
17 whole chromatography detection cycle is still time-consuming. Enzyme-linked
18 immunosorbent assays (ELISAs) are sensitive, selective and convenient with a high
19 throughput. Therefore, ELISA is very suitable for LF routine monitoring in milk
20 products.

21 Early application of ELISA for LF detection was observed in 1985⁴ whereby tissue

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4 1 cytosol and plasma were analyzed. Various matrices such as goat milk, bovine milk
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6 2 and human milk have been screened for LF content using commercial ELISA kits⁵⁻⁷.
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9 3 In fact, high abundance proteins in dairy products affect seriously the accuracy of
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11 4 ELISA. Thus, the highly selective and sensitive antibody is the key in reliable ELISA
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14 5 development for LF detection.
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18 6 In the present study, monoclonal antibodies (mAbs) identifying the different
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20 7 epitopes of LF were selected using hybridoma techniques. The antibodies were found
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22 8 with constant specificity and affinity. A highly sensitive and specific sandwich
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24 9 ELISA based on paired mAbs was developed, which was then successfully applied
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28 10 for LF analysis in milk powder.
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31 **Materials and Methods**

32 *Chemicals and instruments*

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38 13 Bovine LF, horseradish peroxidase (HRP), bovine serum albumin (BSA), casein,
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40 14 α -lactalbumin, β -lactoglobulin and Freund's adjuvant were purchased from
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43 15 Sigma-Aldrich Corp. (St. Louis, MO, USA). 3,3',5,5'-Tetramethylbenzidine (TMB)
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46 16 was purchased from Aladdin Chemical Co., Ltd (China) and all cell fusion reagents
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48 17 were purchased from Sunshine Biotechnology Co., Ltd. (Nanjing, China). All
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51 18 solutions were prepared with ultrapure water obtained from a Milli-Q Ultrapure
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54 19 System and optical density (O.D.) was detected using an MK3 microplate reader
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56 20 (Thermo Labsystems; Chicago, IL, USA).
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4 1 *Antibody production and HRP-labeled antibody preparation*
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7 2 Female Balb/C mice (8 weeks old) were immunized with emulsified LF (100 μ L per
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10 3 mouse). Mice were immunized at three-week intervals with net immunization dose of
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12 4 100 μ g for first injection and 50 μ g for the following booster injections. After four
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15 5 injections, the mouse with the highest anti-sera titer was selected for subsequent cell
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17 6 fusion. Positive hybridomas secreting LF-specific antibodies were selected and
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20 7 sub-cloned using limited dilution measure⁸. All chosen cell lines were expanded and
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23 8 injected into mice primed with Freund's adjuvant at a dose of 2×10^8 cells/mouse.
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25 9 After two weeks, ascite fluid was collected from mice and purified using a caprylic
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28 10 acid-ammonium sulfate method⁹. The purified antibody solution from a different cell
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31 11 line was numbered and divided into smaller aliquots. All antibodies were labeled with
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34 12 HRP using a previously reported procedure¹⁰. The antibody and HRP conjugates were
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37 13 fully dialyzed against 0.01 M phosphate-buffered saline (PBS, pH 7.4) and examined
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40 14 via direct ELISA.

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42 15 *Paired antibody selection*
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45 16 In order to develop a sensitive sandwich immunoassay, the selection of matching
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47 17 detection and capture antibodies is extremely important. All antibody combinations
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50 18 were tested for the differences in epitop recognizing. HRP-labeled antibodies were
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53 19 used as the detection antibody and the unlabeled antibodies were used as the coating
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56 20 antibody. Conjugation of HRP and antibody was assessed by color development.
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4 1 Capture and detection antibodies were diluted to the appropriate concentrations
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6 2 (OD reading of 1.8-2.2.) with buffer (PBS containing 0.1% BSA and 0.05% Tween
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9 3 20). 100 μL of capture antibody was added to all wells of microtiter plates, which
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11 4 were then stored overnight at 4°C. After removal of the solution in the wells, plates
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14 5 were washed three times using washing buffer (PBS containing 0.05% Tween 20;
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17 6 PBST). Potential free binding sites of the wells were blocked with gelatin buffer (0.2%
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19 7 gelatin in 0.01 M sodium carbonate; 200 μL /well). After incubation at 37°C for 2 h,
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22 8 plates were again washed three times. Positive control containing 200 ng/mL LF in
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24 9 PBS was added to assay wells whilst PBS buffer was added into control wells as a
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27 10 negative control (50 μL /well). Next, capture antibody solution was added to all wells
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30 11 (50 μL /well) and plates were then incubated at 37°C for 30 min. After a further
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33 12 washing cycle, 100 μL substrate solution (0.01% TMB in 0.1 M citrate phosphate
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35 13 buffer containing 0.1% hydrogen peroxide, pH 5.0) was added to each well and plates
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38 14 were then incubated at room temperature in the absence of light for 15 min to allow
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41 15 color development. Stop solution (2 M sulfuric acid) was then added into wells (50
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43 16 μL /well) before determination.

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46 17 OD value ratios between positive and negative controls were calculated as P/N^{10} .
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49 18 The optimum combination would be two antibodies that bind different antigenic
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52 19 determinants of LF with the highest P/N value. The selected antibody pair was used
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55 20 for development of a sandwich immunoassay.

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58 21 *Evaluation of sandwich ELISA for LF*

1 Using selected capture and detection antibodies, a sandwich ELISA was developed to
2 detect LF. A calibration curve was established using LF standard solution of 5-600
3 ng/mL against OD values. Other common milk proteins, including BSA, casein,
4 α -lactalbumin and β -lactoglobulin were tested for cross-reactivity at high
5 concentrations (15, 30, 60 and 120 μ g/mL; diluted in PBS). All OD values were
6 compared against negative control to get P/N values.

7 A single brand of bovine milk powder was purchased from a local market, which
8 claimed an LF level of 0.4 g/kg. Samples of milk powder (0.5 g per aliquot) were
9 fully dissolved in 10 mL PBS. Aliquot (1 mL) was then added to 99 mL assay buffer
10 (PBS + 0.2% Tween) and the resultant solutions were analyzed using the sandwich
11 ELISA. Milk powder samples were fortified using LF standards at levels of 0.5, 1 and
12 2 g/kg. LF content was detected using calibration curve and recovery rates were
13 calculated by deduction measure.

14 *Ethical issue statement of animal testing*

15 All experiments were performed under the guidance of animal welfare committee of
16 Jiangnan University. The care of laboratory animal and the animal experimental
17 operation conformed to Wuxi Administration Rule of Laboratory Animal. The
18 housing facility and environment are in compliance with Chinese standard GB
19 14925(Laboratory Animal-Requirements of Environment and Housing Facilities).

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1 Results and discussion

2 *Antibody characterization and matched pair screening*

3 A total of 14 cell lines were sub-cloned from cell fusion cycle and mAbs numbered 1
4 to 14 were harvested. All antibodies were found with high titer to LF ($>1:10^6$). The
5 greater P/N values mean the more different epitopes recognized by two tested
6 antibodies^{9,10}. As shown in Table 1, the observed maximum P/N value was 28.35
7 using paired antibodies (mAb2 used as the detection antibody and mAb3 used as
8 capture antibody). The paired mAbs to spatially distant epitopes allowed us to
9 develop a sandwich-formatted ELISA for LF.

10 *Establishment of sandwich ELISA*

11 With checkerboard measure, we were able to determine the optimal concentration for
12 both coating antibody mAb3 (1 $\mu\text{g/mL}$) and detection antibody mAb2-HRP (2.2
13 $\mu\text{g/mL}$). Using LF standard, a linear curve was plotted for OD values vs. logarithmic
14 LF concentration. Figure 1 shows that good linearity ($R^2=0.99$) was observed across
15 the 5-600 ng/mL concentration range. The limit of detection (LOD) was defined as
16 the targeted analyte concentration when the P/N value was 2.1¹, and assay sensitivity
17 was calculated as 3.23 ng/mL. In specificity tests, the tested proteins were all
18 conventional milk ingredients; casein, in particular, is the major protein in milk
19 (0.8-1.2%, w/v). As such, higher concentrations of related proteins (up to 120 $\mu\text{g/mL}$)
20 were examined. P/N values for tested proteins across all concentrations varied from 1

1 to 1.3 (less than 2.1).

2 Assays using polyclonal antibody (pAb) were reported with similar detection
3 range^{2,5}. However, pAb recognizes several epitopes of LF whereas mAb binds to only
4 one specific part of LF. A recent identifying assessment for mAb and pAb has been
5 reported. It demonstrated that the diagnostic accuracy of mAb testing of
6 objectives was superior to pAb testing¹¹. The specificity tests of ELISA here further
7 verified the highly selectivity of mAb based immunoassays.

8 *Milk powder detection*

9 The LF level of milk powder was detected as 0.44 ± 0.02 g/kg using the calibration
10 curve above (Figure 1), which is very close to the claimed value of 0.4 g/kg. Milk
11 powder additivity was tested, via simple treatment, and the data is shown in Table 2.
12 Using a deduction measure (measurement results minus background value 0.44 g/kg),
13 recovery rates were calculated and ranged from 98% to 109% with a coefficient of
14 variation (CV) of 4.5-7.1%. The dilution steps should be based on the expected
15 concentration of the analyte in order to fall within the concentration range of the
16 standards (5-600 mg/L). The sensitivity of this sandwich immunoassay for LF is
17 superior to a previous immunoassay (quantitative range of 12-780
18 mg/L)¹², commercial ELISA kit (quantitative range of 7.8-500 mg/L, Bethyl
19 Laboratories, Inc., Cat.No.E10-126)^{13,14}, immunosensors (0.2 mg/L)¹⁵⁻¹⁷ and
20 chromatography measure (0.02-0.4mg/mL)¹⁸⁻²⁰. The high sensitivity of this

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4 1 mAb-based ELISA enables us to detect LF in bovine milk powder at a high dilution
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6 2 factor, which greatly brings down possible matrix interferences.
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9 10 **Conclusion**

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12 4 Quantification of LF content in infant milk powder is necessary for a producer
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14 5 before it enters into the market. The ELISA presented here provides a sensitive and
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16 6 accurate method to quantify LF level in samples using simple dilutions. The
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18 7 sandwich-formatted ELISA was characterized high specificity and sensitivity.
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20 8 Application of milk powder detection was conducted indicating favorable recovery
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22 9 and stability.
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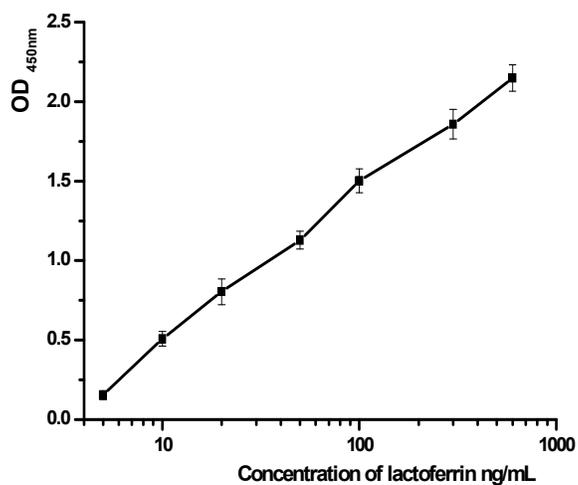
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Captions

Figure 1. Standard curve for LF based on sandwich ELISA

Table 1. Pair-wise screening of 14 monoclonal antibodies

Table 2. Results of spiked tests in milk powder



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19 **Figure 1. Standard curve for LF based on sandwich ELISA.** Each point in
20 curve represents mean of six determinations and the error bar indicates standard

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Table 2. Results of spiked tests in bovine milk powder (Each fortified level was repeated eight times)

Fortified levels	Detected levels	Recovery*	CV
g/kg	g/kg	%	%
0.5	0.93±0.07	98%	7.1
1	1.51±0.09	109%	6.3
2	2.47±0.11	103%	4.5

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20 5 * All recovery data were calculated by deduction of the background level of lactoferrin in milk powder (0.44 g/kg)
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Table 1. Pair-wise screening of 14 monoclonal antibodies (Each data is the mean of five repeats. All data was OD value ratios between positive well and negative controls)

Coating antibody	HRP labeled antibody													
	mAb1	mAb2	mAb3	mAb4	mAb5	mAb6	mAb7	mAb8	mAb9	mAb10	mAb11	mAb12	mAb13	mAb14
mAb1		6.26	7.44	2.48	1.23	1.44	1.62	1.46	3.33	1.16	9.32	1.02	1.25	3.59
mAb2	23.95		15.82	18.76	4.31	13.47	2.58	3.90	9.78	14.22	13.90	2.75	6.53	5.98
mAb3	20.58	28.35		14.23	1.58	4.39	1.21	1.29	2.80	13.95	9.83	0.96	2.22	6.78
mAb4	1.38	5.03	1.57		0.86	0.76	1.21	1.23	1.99	0.91	3.50	0.79	0.89	2.17
mAb5	0.75	0.85	0.86	0.85		0.89	0.97	0.98	0.96	1.11	1.24	1.19	0.80	1.00
mAb6	1.37	3.85	2.16	2.15	1.63		2.00	3.59	1.07	1.09	2.31	1.15	0.99	1.41
mAb7	2.72	3.13	1.67	2.02	1.72	2.24		1.71	0.86	1.12	1.02	1.06	1.05	1.00
mAb8	3.33	3.70	1.87	2.24	1.56	3.78	1.56		1.23	1.33	1.90	1.22	1.00	0.96
mAb9	12.74	17.12	4.43	3.51	2.78	2.86	2.79	2.47		3.26	4.21	2.82	2.86	6.30
mAb10	1.67	5.61	5.70	1.41	1.17	1.11	1.23	1.13	2.81		4.55	1.13	1.48	4.15
mAb11	18.74	18.68	12.45	7.81	5.22	5.84	3.62	4.50	7.52	3.82		3.37	4.28	7.25
mAb12	4.39	2.15	2.40	1.26	1.23	2.07	1.41	1.56	1.72	1.44	2.34		1.34	2.05
mAb13	0.64	0.67	0.70	0.71	0.67	0.73	0.63	0.60	1.03	0.84	0.82	0.87		0.94
mAb14	17.54	10.51	5.90	3.13	2.28	2.65	2.14	2.16	2.46	2.30	1.97	1.81	2.30	2.74