

Analytical Methods

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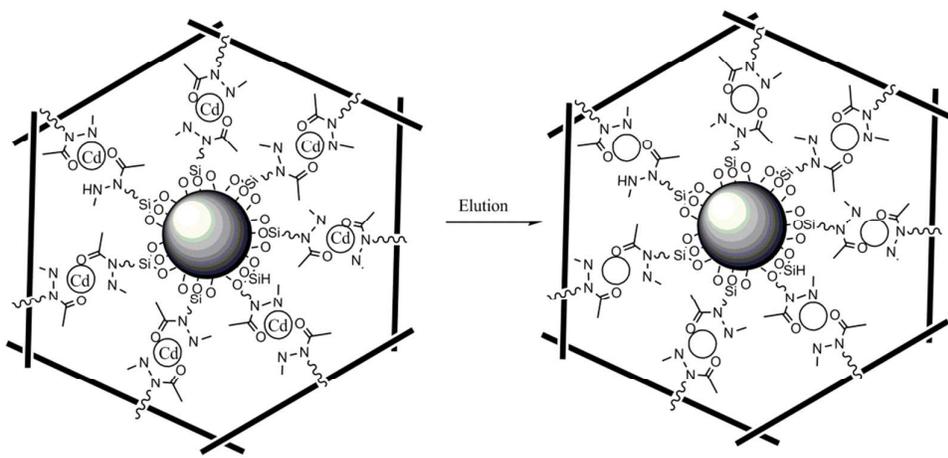
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Graphical Abstract: A schematic diagram for cadmium ion imprinted polymer



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4 1 **New magnetic polymeric nanoparticles for extraction of trace cadmium ions;**
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6 2 **determination of cadmium content in diesel oil samples**
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1
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3 19 **Abstract**
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6 20 A novel highly selective magnetic sorbent was synthesized for rapid preconcentration of Cd(II)
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9 21 ions. A cadmium-imprinted polymer was grafted on Fe₃O₄ nanoparticles to give the magnetic
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11 22 property to the sorbent. The grafting was characterized by IR spectroscopy, XRD patterns,
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13 23 scanning electron microscopy and differential thermal analysis. The effects of sample pH, eluent
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15 24 factors (type, concentration and volume) and the time of adsorption and desorption were
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17 25 investigated. The retained cadmium determination was performed by flame atomic absorption
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19 26 Spectroscopy. The limit of detection and relative standard deviation values were 0.09 µg L⁻¹ and
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21 27 1.7 %, respectively, under optimum conditions. The accuracy of the method was confirmed using
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23 28 standard materials. Finally, it was applied to the determination of Cd(II) in used and non-used
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25 29 diesel oils.
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30 30 **Keywords:** Cadmium determination; Magnetic nano-particles; Ion imprinted polymer
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39 1. Introduction

40 Cadmium is one of the most toxic heavy metals in the environment, even in low concentrations.¹
41 It enters human body through food chain and the accumulation in the human organs is more
42 serious than other creatures.² Cd (II) can cause some devastating health problems such as
43 subversion of nervous system, stomachache, vomiting, decrease of safety, cell damage and
44 cancer.³ In this regard, the world health organization (WHO) recommended a maximum of 3 ppb
45 Cd (II) in their guidelines for drinking water quality.⁴ Therefore, extraction, pre concentration
46 and determination of trace cadmium in samples that are influencing our environment are of a
47 great importance and need a special attention. Many spectrophotometric techniques such as
48 Inductively Coupled Plasma-Mass Spectrometry (ICP-MS),⁵⁻⁶ Atomic Absorption Spectrometry
49 (AAS)⁷⁻⁸ and Inductively Coupled Plasma-Atomic Emission Spectroscopy (ICP-AES)⁹ have
50 been applied for quantitative and qualitative determination and separation of Cd (II) in complex
51 matrixes. Among the methods, Flame Atomic Absorption Spectrometry (FAAS) has become a
52 standard analytical tool for determination of various heavy metals due to its advantages such as
53 simplicity in operation and low cost of analysis¹⁰.

54 Despite the advantages of the technique, this method has also some disadvantages such as higher
55 limit of detection (LOD) than the usual concentrations in real samples, and the matrix interfering
56 effects of the working media.¹¹ These reasons make it essential to have a preconcentration step
57 prior to the main determination by FAAS. Different preconcentration methods like Cloud Point
58 Extraction (CPE),¹² coprecipitation,¹³ liquid phase micro extraction,¹⁴ Liquid-Liquid Extraction
59 (LLE),¹⁵ Solid-Liquid Extraction (SLE)¹⁶ and Solid-Phase Extraction (SPE)¹⁷⁻¹⁸ have been used
60 for the enrichment of cadmium. One of widely used and fast emerging pre-concentrative
61 separation techniques for this purpose is SPE due to the following advantages. These include

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3 62 higher enrichment factors, absence of emulsion, safety with respect to hazardous samples,
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5 63 minimal costs due to low consumption of reagents, flexibility, and ease of automation.¹⁹⁻²⁰
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8 64 Various sorbents such as silica gel,²¹ chelating fibers²² and chelating resins,²³ etc, have been
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10 65 reported as solid phases. However these sorbents still suffer from lack of selectivity.²⁴
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14 66 Ion imprinting technique is a powerful tool for preparing high selective sorbent used for
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16 67 extraction and preconcentration of variety of ions. The high selectivity of ion Imprinted
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18 68 Polymers (IIP) arises from the specificity of interaction between the ligand which is present in
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20 69 the polymer pores' surface, with the metal ions.²⁵⁻²⁹ The coordination number, the charge, and
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22 70 the size of the metal ions are some factors used for selective removal, separation, pre
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24 71 concentration and extraction of the target metal ions.³⁰ However low surface area and
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26 72 difficulty in separation, are the failures of these polymers as a sorbent in SPE.³¹ The magnetic
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28 73 properties of Fe₃O₄ nanoparticles makes this oxide capable of being collected easily by a
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30 74 magnet; in addition, this material has high thermal and mechanical stability (decreased
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32 75 susceptibility to swelling and shrinking) and high surface area (up to 400 m²g⁻¹).³² These merits
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34 76 make the nanoparticles a suitable support, to be grafted by IIP so that we could gain a magnetic
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36 77 sorbent with high efficiency in extraction due to the high active surface area and high
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38 78 selectivity.³³
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45 79 In this study, a new Cd (II)-imprinted polymer was grafted on Fe₃O₄ nanoparticles as a new
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47 80 sorbent for selective removal of trace Cd (II) from aqueous solutions. The kinetics (adsorption
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49 81 and desorption time), maximum capacity and selectivity of this new sorbents for Cd (II),
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51 82 beside other figures of merit, were investigated . Finally the method was successfully applied for
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53 83 determination of Cd (II) in diesel oil samples after extraction induced by emulsion breaking
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55 84 (EIEB).

85 2. Experimental

86 2.1. Apparatus

87 IR spectra were recorded by a BOMEM/MB series spectrometer. X-ray diffraction patterns were
88 obtained on a STOE diffractometer with Cu K_{α} radiation. Thermal gravimetric and differential
89 thermal analysis (TG/DTA) was carried out on a Bahr STA-503 instrument under air
90 atmosphere. The elemental analysis was performed with a Thermo Finnigan Flash-2000
91 microanalyzer (Italy). Cadmium concentrations were determined by an AA-680 Shimadzu
92 (Kyoto, Japan) flame atomic absorption spectrometer in an air-acetylene flame, according to the
93 user's manual, provided by the manufacturer. A cadmium hollow cathode lamp was used as the
94 radiation source with a wavelength of 228.8 nm. All pH measurements were performed at 25 ± 1
95 °C with a digital WTW Metrohm 827 Ion Analyzer (Herisau, Switzerland), equipped with a
96 combined glass-calomel electrode. Magnetic separation was carried out by a super magnet with
97 1.4 Tesla magnetic field ($10 \times 5 \times 4$ cm). Morphology of particles was observed on a Philips XL-
98 30 scanning electron microscope (SEM). Specific surface area was measured by nitrogen
99 adsorption technique using a Micrometitis ASPS 2010 analyzer.

100 2.2. Reagents and materials

101 All reagents used were of the analytical grade and were used without further purification. A 1000
102 $\mu\text{g mL}^{-1}$ standard solution of Cd (II) was purchased from Aldrich Company. HCl, HNO₃, HClO₄,
103 H₂SO₄, Na₃C₃H₅O(CO₂)₃, Na₂HPO₄, NaH₂PO₄, CH₃COOH, FeCl₃·6H₂O and FeCl₂·4H₂O were
104 purchased from Merck Company (<http://merck.de>) (Darmstadt, Germany). Ethylene glycol
105 dimethacrylate (EGDMA) was obtained from Fluka Company (Buchs, Switzerland). 2,2'-
106 Azobisisobutyronitrile (AIBN) was obtained from Acros Organics Company (New Jersey, USA).

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3 107 The working solutions of Cd (II) were obtained by diluting the standard solution with buffer, and
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5 108 pH adjustments were also performed with the appropriate buffer solutions. For pH of 3 to 4, a
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8 109 mixture of $\text{Na}_3\text{C}_3\text{H}_5\text{O}(\text{CO}_2)_3/\text{HCl}$ (trisodium citrate/hydrochloric acid) was used. A solution of
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10 110 $\text{CH}_3\text{COOH}/\text{NaCH}_3\text{COO}$ was used to adjust pH 4-6, while a buffer solution containing
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12 111 $\text{Na}_2\text{HPO}_4/\text{NaH}_2\text{PO}_4$ was used for pH 6-8. All the required solutions were prepared using
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15 112 deionized water provided by a Milli-Q (Millipore, Bedford, MA, USA) purification system.
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17 113 Standard material samples (NIST 1571 and NIST 1572) with certified cadmium content were
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20 114 obtained from National Institute of Standards and Technology.
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26 116 2.3. Preparation of Fe_3O_4 nano particles

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29 117 Fe_3O_4 nano particles were synthesized according to previously reported method.³⁴ Briefly, 10.4 g
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31 118 of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ and 4.0 g of $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ were dissolved in 100 mL of deionized water, degassed
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33 119 with nitrogen gas for 15 min and heated to 80 °C. Then, 15 mL of NH_4OH (32% solution) was
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35 120 added dropwise to the solution. After 15 min, the solid was separated by a magnet and washed
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37 121 three times with 0.1 mol L^{-1} NaCl solution. The formation of nanoparticles was confirmed by IR
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39 122 spectroscopy and X-ray powder diffraction. Single point BET analysis showed a surface area of
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41 123 $317 \text{ m}^2 \text{ g}^{-1}$ for Fe_3O_4 nanoparticle.
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47 124 2.4. Preparation of vinyl functionalized Fe_3O_4

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50 125 Vinyl functionalization of Fe_3O_4 NPs was performed by the reaction of silan agents with Fe_3O_4
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52 126 NPs according to our recent report.³⁵ In this approach, 1.0 g of prepared Fe_3O_4 NPs was
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54 127 suspended in 50 mL of toluene, afterward 2.0 mL of 3-vinyletriethoxy silane was added to the
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56 128 solution and the mixture was stirred for 24 h. The solid-phase was separated from the solvent by
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3 129 a magnet and washed 3 times with 50 mL of ethanol and then dried at room temperature. The
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5 130 vinyl functionalization of Fe₃O₄ NPs was confirmed by IR spectroscopy and elemental analysis.
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8 131 Elemental analysis shows 0.69 mmol g⁻¹ vinyl coated on this sorbent (C=2.47 %, H=0.34%).
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14 133 2.5. Preparation of magnetic Cd (II)-IIP nano particles

17 134 In order to prepare Cd (II) imprinted polymer, firstly, the required ligand was synthesized
18 135 through following process. 1 mmol (4-chlorobenzohydrazide) was added to vinyl chloride (1
19 136 mmol) in 50 mL methanol and triethylamine mixture (1:1, V:V), and then stirred for 24 h.
20 137 Afterward, in order to prepare the cadmium complex, 1 mmol of Cd (II) and 1 mmol of the
21 138 prepared ligand were mixed with methanol and stirred for 1 h in order to complete the
22 139 complexation reaction. The vinyl functionalized Fe₃O₄ NPs were then mixed with the solution
23 140 followed by adding 1 mL EGDMA, as cross-linking agent, and purging N₂ gas for 10 min to
24 141 remove oxygen from the reaction mixture. Then 0.38 g AIBN, as initiator, was added and
25 142 polymerization reaction was carried out in the oil bath at 70 °C for 24 h. The synthesized
26 143 polymer was firstly washed with distilled water and then with optimized eluent (4 mL of 0.1 M
27 144 HClO₄ solution), in order to remove the cadmium ions and make the sorbent ready for extraction.
28 145 In order to confirm the removal of cadmium ions, the amount of Cd(II) was determined by
29 146 FAAS after treatment with piranha solution (H₂SO₄+H₂O₂). Piranha solution dissolves the
30 147 organic parts of these particles and releases Cd(II) ions in solution, which can be determined by
31 148 FAAS. This sorbent was characterized by XRD pattern, IR spectroscopy, thermal analysis and
32 149 SEM micrograph. A schematic diagram for this synthesis is represented in Fig. 1.
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53 150 2.6. Extraction process

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3 151 50 mL of aqueous solution containing Cd (II) is equilibrated with 0.05 g of the magnetic Cd-IIP
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6 152 nano particles for 4 min shaking. Then the sorbent containing retained ions, is collected with a
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8 153 super magnet and subsequently the ions are eluted with 4 mL of 0.1 M HClO₄ solution. The Cd
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10 154 (II) ions in the elution solution are then determined by FAAS. The used IIP could be reused for
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12 155 the next experiments after washing with the optimized eluent.
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20 2.7. *Standard reference materials digestion*

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22 158 Standard reference materials were digested with 6 mL of HCl (37%) and 2 mL of HNO₃ (65%)
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24 159 in a microwave digestion system. Digestions were carried out for 2 min at 250 W, 2 min at 0 W,
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26 160 6 min at 250 W, 5 min at 400 W, 8 min at 550 W and then vented for 8 min. Afterward, the
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36 2.8. *Diesel oil extraction as a real sample*

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39 164 The cadmium ions in the used and un-used diesel oil were extracted through an extraction induct
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41 165 by emulsion breaking (EIEB) according to previously reported paper.³⁶ According to this
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43 166 method, the oil was mixed with acidic triton X-100 solution in a capped plastic tube and stirred
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45 167 vigorously. After formation of emulsion, the tube was transferred to the temperature-controlled
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47 168 water bath kept at the temperature 75 °C and it was heated until the emulsion breaking. The
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49 169 result of the emulsion breaking was three well separated phases, among which the acidic aqueous
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51 170 phase contains the extracted metals. The proposed enrichment method was used for selective
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53 171 determination of Cd (II) in the aqueous phase of used and un-used diesel oil.
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172 3. Result and discussion

173 3.1. Sorbent characterization

174 Formation of Fe₃O₄ NPs was confirmed by X-ray powder diffraction. Single point BET analysis
175 showed 317 m² g⁻¹ specific area for synthesized Fe₃O₄ nano-particles. Modification of these
176 particles with vinyl groups was performed by direct method for functionalization of Fe₃O₄ with
177 triethoxysilan agents.³¹ The reaction of vinyl functionalized Fe₃O₄ as a monomer with cadmium
178 complex as another monomer in presence of an initiator (AIBN) and EGDMA as cross linking
179 agent cause formation of this sorbent. A schematic diagram of the synthesis route is shown in
180 Fig. 1. Formation of this magnetic ion imprinted polymer was confirmed by IR spectroscopy,
181 high-angle X-ray powder diffraction, SEM micrograph and thermal analysis. The C-H aromatic,
182 C-H aliphatic, C=O, C=N and C=C vibrations were appear in IR spectrum at 3021, 2919, 1738,
183 1639 and 1633 cm⁻¹.

184 In order to investigate the presence of Fe₃O₄ in the structure of polymer, the XRD pattern of this
185 composite was recorded (Fig. 2). According to the XRD pattern, the Fe₃O₄ structure has been
186 remained unchanged after functionalization. On the other word the Fe₃O₄ was not decomposed
187 and did not convert to Fe₂O₃. The average crystallite size of IIP nanoparticles was estimated
188 from the XRD pattern using Scherrer formula:

$$D = \frac{k\lambda}{\beta \cos \theta}$$

189 where D is the average crystallite size, λ is the X-ray wavelength (1.5406 Å), β is the full-width
190 at half maximum (FWHM) and θ is the diffraction angle. Here K = 0.9 is for spherical shape. So
191 the crystallite size of IIP nanoparticles was computed from XRD pattern and found to be about

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3 192 61 nm. According to this analysis, it could be concluded that the size of particles are in the range
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9 194 For further investigation of the size and morphology of the synthesized sorbent, the SEM
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11 195 micrograph of this sorbent was recorded. According to the SEM micrograph, the particles had
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14 196 approximately 60 nm diameter and the morphology is spherical (Fig. 3).
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16 197 In order to investigate the thermal stability of this sorbent, the TGA/DTA analysis was recorded
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18 198 under air atmosphere. As the curves in Fig. 4 show, this magnetic sorbent is stable up to 200 °C
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21 199 and about 23 % of this sorbent is polymer.
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26 201 *3.2. Optimization of parameters*

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29 202 In order to achieve the best performance, the separation/preconcentration procedure and the
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31 203 effective factors such as pH of the sample solution, type, concentration and volume of eluent,
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33 204 desorption and desorption time and maximum adsorption capacity were optimized. Different
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35 205 important figures of merit such as selectivity of the magnetic Cd (II)-IIP nano particles, LOD and
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37 206 recovery were also investigated.
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41 207 *3.2.1 Effect of pH*

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45 208 The effect of variety of pH values on Cd (II) adsorption was investigated using batch procedure.
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47 209 For this purpose, pH of sample solutions was adjusted to pH 3-8 and the extraction procedure
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49 210 was applied on these solutions. 0.01 g polymer was added to 20 mL of 5 mg L⁻¹ solutions of
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51 211 Cd(II) with different pHs. After following the amount of cadmium ions in eluent by FAAS, it
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53 212 was revealed that the best pH of adsorption is 7. This fact can be explained as follow. In low pHs,
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5 215 and do not retain on the sorbent anymore and as consequence the recovery decreases. The results
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8 216 of the experiment can be seen in Fig. 5.
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12 13 14 218 *3.2.2 Sorption time*

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18 219 Since the short analysis time reduces the analytical efficiency and the long analysis times are not
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20 220 desired, optimizing the sorption time is essential. In order to study the effect of adsorption time,
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22 221 0.01 g of polymer was added to 20 mL of 5 mg L⁻¹ solution of Cd(II) and the extraction
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24 222 procedure was performed in different time durations(1, 2, 3, 4, 5 min). Then sorbents were
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26 223 isolated by placing a magnet and the pre concentrated analytes in eluents were determined by
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28 224 FAAS. As the results show in Fig. 6, the optimum adsorption time was found to be 4 min.
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34 35 36 226 *3.2.3 Type, concentration and volume of eluent*

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39 227 In order to obtain the most efficient removal of the ions from the sorbent, type, concentration and
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41 228 volume of eluent solution were optimized. Different acids including HClO₄, HNO₃, HCl, H₂SO₄
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43 229 were tested for desorption of Cd (II) ions. For this purpose, after adsorption of Cd (II) ions
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45 230 according to mentioned procedure, the sorbent was isolated by placing a magnet and suspended
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47 231 in 10 mL of each acid. After eluting the adsorbed ions with different acids and also their different
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49 232 concentrations, the Cd (II) content of each eluent was measured by FAAS. The results (Table 1)
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51 233 showed that 0.01 M HClO₄ led to the most efficient and complete elution. Finally the elution
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234 tests were done in different volumes of 0.01 M HClO₄. The results showed that the optimum
235 volume of the eluent was also revealed to be 4 mL.

236 *3.2.4 Desorption time*

237 In this study, time of desorption of the retained Cd (II) ions, was studied through a batch
238 experiment. For this purpose, 4 mL of eluent was added to 0.01g of the sorbent and the mixture
239 was shaken. This experiment was performed with different shaking times: 5, 10, 15, 20, 25, 30,
240 40, 50 and 60 min. After determination of eluted cadmium ions by FAAS, as it can be seen in the
241 Fig. 7, the most efficient adsorption time was found to be 50 min.

243 *3.3. Maximum adsorption Capacity*

244 In order to determine the sorbent maximum capacity, 0.01 g of prepared polymer was added to
245 10 mg solution of Cd (II) (pH=7). After shaking for 4 min and collecting the sorbent by the
246 magnet, the cadmium ions in the elution solution were determined by FAAS. The maximum
247 adsorption capacity was found to be 52.6 mg g⁻¹ (0.47 mmol g⁻¹).

249 *3.4. Selectivity of the magnetic Cd (II) IIP against other cations*

250 Effect of a variety of cations usually found in natural samples, on the determination of Cd (II)
251 was studied. As their chloride salts, various concentrations of Na⁺, K⁺, Cs⁺, Mg²⁺, Ca²⁺, Fe²⁺,
252 Mn²⁺, Zn²⁺, Co²⁺, Cu²⁺, Pb²⁺, Ni²⁺ and Cr³⁺ were added to individual cadmium-containing
253 solutions listed in Table 2. As shown in Table 2, the vast majority of transition metals do not
254 interfere the concentrations encountered in nature, and the method is selective toward cadmium

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3 255 extraction at pH=7. Furthermore, extraction was not affected by high concentrations of alkaline
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6 256 and alkaline earth metals. This high selectivity could be because of imprinting technique, which
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8 257 produces very selective sites that are Cd(II) ions size and attract the ions only. Also the
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10 258 imprinting factor was evaluated. The imprinting factor (IF) is defined as:

$$IF = \frac{B_{IIP}}{B_{NIP}}$$

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18 259 where B_{IIP} and B_{NIP} depict the binding capacity of the ion imprinted polymer and the non-
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20 260 imprinted polymer, respectively. According to this equation the IF was 3.1.

21 261 *3.5. Figures of merit*

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27 262 In order to determine the limit of detection (LOD) of the presented method, adsorption procedure
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29 263 was performed using 500 mL blank solution (n=10) under optimal experimental conditions. LOD
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31 264 value for cadmium ions on the magnetic sorbent was determined to be 0.09 ng mL⁻¹. The results
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33 265 were obtained from the relationship expressing $C_{LOD} = 3S_b/m$, where m is the amount of slope of
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35 266 the calibration curve (meter).³⁷ Dynamic linear range of the proposed solid phase extraction
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37 267 method was 0.8- 60 µg L⁻¹. The relative standard deviation (RSD) for this method was calculated
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39 268 to be 1.7 with recovery more than 98.3 %. The break through volume was investigated by adding
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43 269 10 mg of magnetic cadmium IIP into 100, 200, 500, 750 and 1000 mL of a solution containing
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45 270 0.1 mg Cd (II) ions. The break through volume was calculated to be more than 750 so the
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47 271 enrichment factor is more than 184. Determination of cadmium ions using the developed
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49 272 magnetic SPE was compared to some of the different separation and preconcentration
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51 273 procedures.³⁴⁻³⁷ This method is to provide a cleaner extract that is free of matrix interferences
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3 274 with high selectivity and preconcentration factor. Therefore, SPE was modified to enhance
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8 276 The results in Tables 3 indicate that this method possesses good sensitivity, low LOD and high
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10 277 enrichment factor, which is probably because of the large surface area and extraction efficiency.
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17 279 *3.6. Validation of the method*

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19 280 In order to investigate the accuracy of the proposed method, this technique was applied to several
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21 281 reference materials containing certified cadmium amounts. As the results in Table 4 show, there
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23 282 is a good agreement between the certified amounts and this method results. Therefore, this
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25 283 sorbent could be used as a promising solid-phase for extraction and determination of cadmium
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27 284 ions with high accurate results.
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34 286 *3.7. Real samples analysis*

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36 287 The proposed method was applied for determination of trace levels of cadmium ions in used and
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38 288 un-used oil samples. In this regard, after sample preparation by EIEB procedure, the sample
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40 289 solution, which is the acidic aqueous phase containing the extracted metals, was adjusted to pH =
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42 290 7. Afterward, the amount of cadmium ions was determined in eluent by FAAS after
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44 291 preconcentration by extraction procedure using the magnetic IIP. As the results in Table 5 show,
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46 292 this method is considered to be a reliable and fast method for Cd(II) determination in oil
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48 293 samples. This table shows the results of cadmium ions determination using FAAS, before
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50 294 applying the preconcentration step (direct injection), and after preconcentration using proposed
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3 295 method. The spiking process was also performed in two ways: after extraction induct by EIEB
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9 297 The results in Table 5 demonstrate that the method has a high recovery for ultra-trace amount of
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11 298 cadmium in diesel oil samples with such a complex matrixes.
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13 299 The recovery is defined as following equation:
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$$\%R = \frac{C_{found} - C_{real}}{C_{added}} \times 100 \quad \text{Eq.1}$$

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24 303 Where C_{found} , C_{real} , and C_{added} are the concentrations of analyte after addition of known amount of
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26 304 standard in the real sample, the concentration of analyte in real sample and the concentration of
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29 305 known amount of standard which was spiked to the real sample, respectively.
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35 308 *3.8. Reusability*

36 309 The stability of this magnetic IIP was investigated by successive sorption and elution cycles of
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38 310 100 mL sample solutions containing cadmium ions at the optimum conditions. Afterward, the
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41 311 retained metal ions were eluted by 4 mL of 0.01 mol L⁻¹ of HClO₄ solution. The results show
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44 312 that the sorbent is stable up to fourteen adsorption-desorption cycles.
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51 314 **4. Conclusion**

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54 315 In this work, a novel ion imprinted polymer grafted on magnetic NPs was synthesized in order
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57 316 to enrich trace levels of cadmium ions in aqueous samples. High surface area, ease of separation
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3 317 due to being magnetic, selectivity and accuracy of the IIP has made it a suitable and reliable
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6 318 sorbent for this purpose. These novel magnetic polymer particles were also used for accurate and
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8 319 selective preconcentration and determination of cadmium ions in diesel oil samples after EIEB
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10 320 and prior to FAAS. The results confirmed that this sorbent could be used successfully for
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12 321 selective extraction of cadmium ions from variety of real sample including oil and aqueous
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15 322 samples.
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6 406 **Figure 1.** A schematic diagram for synthesis of cadmium ion imprinted polymer.
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10 407 **Figure 2:** XRD pattern of synthesized cadmium ion imprinted polymer.
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13 408 **Figure 3.** SEM micrograph of synthesized cadmium ion imprinted polymer.
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16 409 **Figure 4.** Thermal analysis of synthesized cadmium ion imprinted polymer
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19 410 **Figure 5.** Effect of pH on cadmium recovery. (sample volume: 20 mL, sample concentration: 5
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21 mg L⁻¹ of cadmium ions, eluent: 0.01mol L⁻¹ HClO₄, volume of eluent: 4 mL, time of
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23 adsorption: 4 min, time of desorption: 50 min)
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27 413 **Figure 6.** Effect of adsorption time on cadmium recovery. (sample volume: 20 mL, sample
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29 concentration: 5 mg L⁻¹ of cadmium ions, eluent: 0.01mol L⁻¹ HClO₄, volume of eluent: 4 mL,
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31 time of desorption: 50 min, pH:7)
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35 416 **Figure 7.** Effect of desorption time on cadmium recovery. (sample volume: 20 mL, sample
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37 concentration: 5 mg L⁻¹ of cadmium ions, eluent: 0.01mol L⁻¹ HClO₄, volume of eluent: 4 mL,
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39 time of adsorption: 4 min, pH:7)
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424 **Table 1.** Effect of type, concentration and volume of eluent on recovery of cadmium ions

Eluent	Volume (mL)	Concentration (mol L ⁻¹)	% Recovery
HCl	10	0.001	67.1
HNO ₃	10	0.001	48.9
H ₂ SO ₄	10	0.001	37.5
HClO ₄	10	0.001	73.6
HClO ₄	10	0.01	99.4
HClO ₄	8	0.01	98.7
HClO ₄	6	0.01	99.2
HClO ₄	4	0.01	98.8
HClO ₄	2	0.01	93.1

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434 **Table 2.** The tolerance limit of diverse ions in the determination of Cadmium

Interfering ions	Tolerable Concentration Ratio X/Cd	Recovery %
Na ⁺	2000	98.3
K ⁺	2000	99.2
Ca ²⁺	2000	99.8
Mg ⁺²	2000	98.6
Zn ²⁺	1000	97.1
Ni ⁺²	1000	97.5
Cu ⁺²	1000	98.3
Co ⁺²	500	96.8
Fe ⁺²	500	98.5
Mn ⁺²	500	97.9
Pb ⁺²	200	96.7

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444 **Table 3.** Comparison of the separation and preconcentration procedures for cadmium
 445 determination

procedure	^a PF	RSD	DL	Ref.
FAAS-FI	25	13.0%	0.30 µg L ⁻¹	[38]
SPE-FAAS	50	5.0%	0.43 µg L ⁻¹	[39]
FI-CPE-AAS	20	3.2%	0.75 µg L ⁻¹	[40]
CPE-ICP	---	2.6%	1.00 µg L ⁻¹	[41]
Nanosized Cd(II)-imprinted polymer-FAAS	300	4.2 %	0.2 µg L ⁻¹	[42]
Cd (II)-FI-FAAS	117	2.9 %	0.11 µg L ⁻¹	[43]
IIP-FAAS	184	1.7%	0.09 µg L ⁻¹	This work

446 ^aPreconcentration factor

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458 **Table 4.** Recovery of determination of lead in certified reference materials.

Sample	Unit	Ion	Concentration		Recovery (%)	Relative error (%)
			Certified	Found		
NIST 1571 (Orchard Leaves)	mg kg ⁻¹	Cd(II)	0.10	0.104	104.0	3.8
NIST 1572 (Citrus Leaves)	mg kg ⁻¹	Cd(II)	0.03	0.029	96.6	3.2

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478 **Table 5.** The results of determination of cadmium in real samples

sample	Added ($\mu\text{g L}^{-1}$)	Found ($\mu\text{g L}^{-1}$)	Recovery%
Used oil	0	3.61	-
(direct spike to oil)	10	10.46	68.5
(^b direct to FAAS)			
Used oil	0	3.21	-
(direct spike to oil)	10	12.31	90.9
(^a Preconcentration then FAAS)			
Unused oil	0	4.27	-
(direct spike to oil)	10	11.54	72.7
(^b direct to FAAS)			
Unused oil	0	5.01	-
(direct spike to oil)	10	13.94	91.3
(^a Preconcentration then FAAS)			
Liquid phase of used oil	0	3.012	-
(spike to aqueous phase)	10	12.71	97
(^a Preconcentration then FAAS)			
Liquid phase of unused oil	0	5.01	-
(spike to aqueous phase)	10	14.6	95.9
(^a Preconcentration then FAAS)			

479 ^aPreconcentration with magnetic polymeric nanoparticles480 ^bEIEB method

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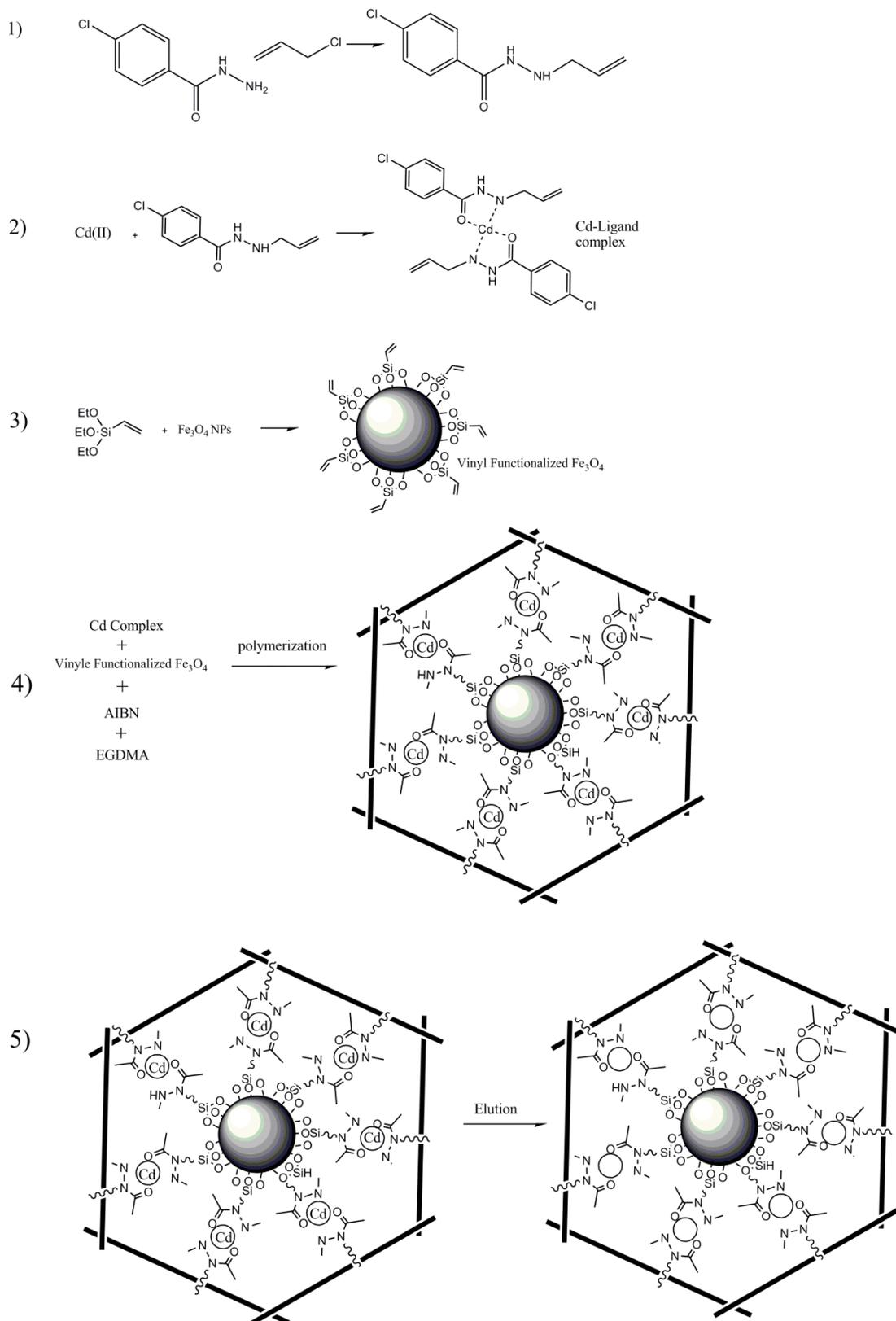
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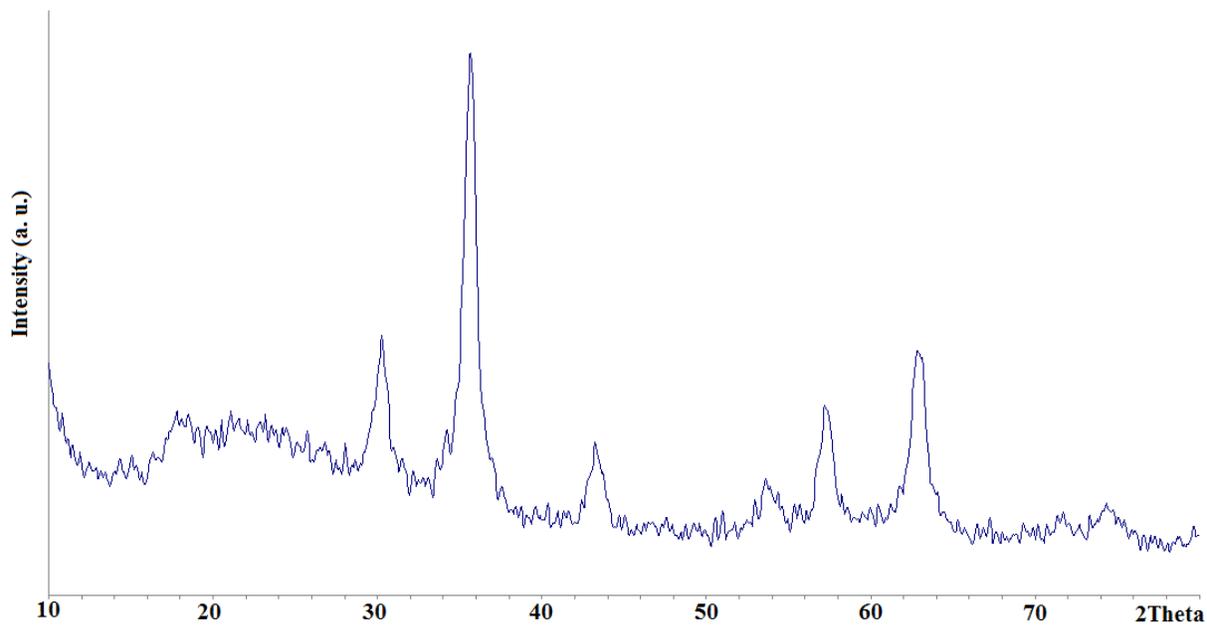
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490 **Figure 1**

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492 **Figure 2:**

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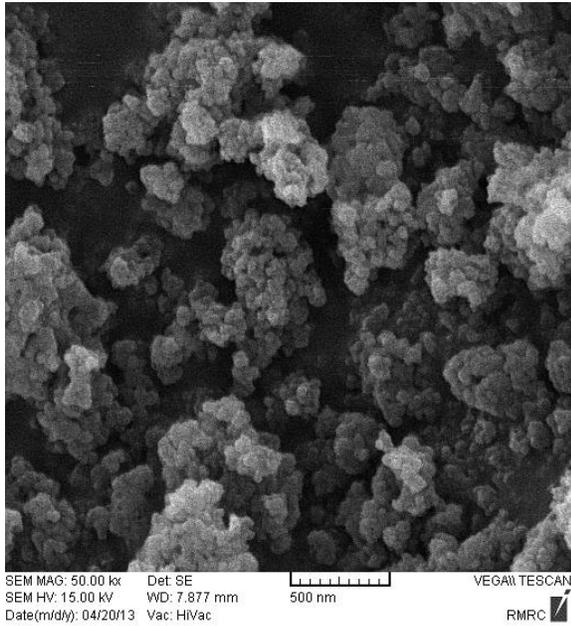
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507 **Figure 3.**

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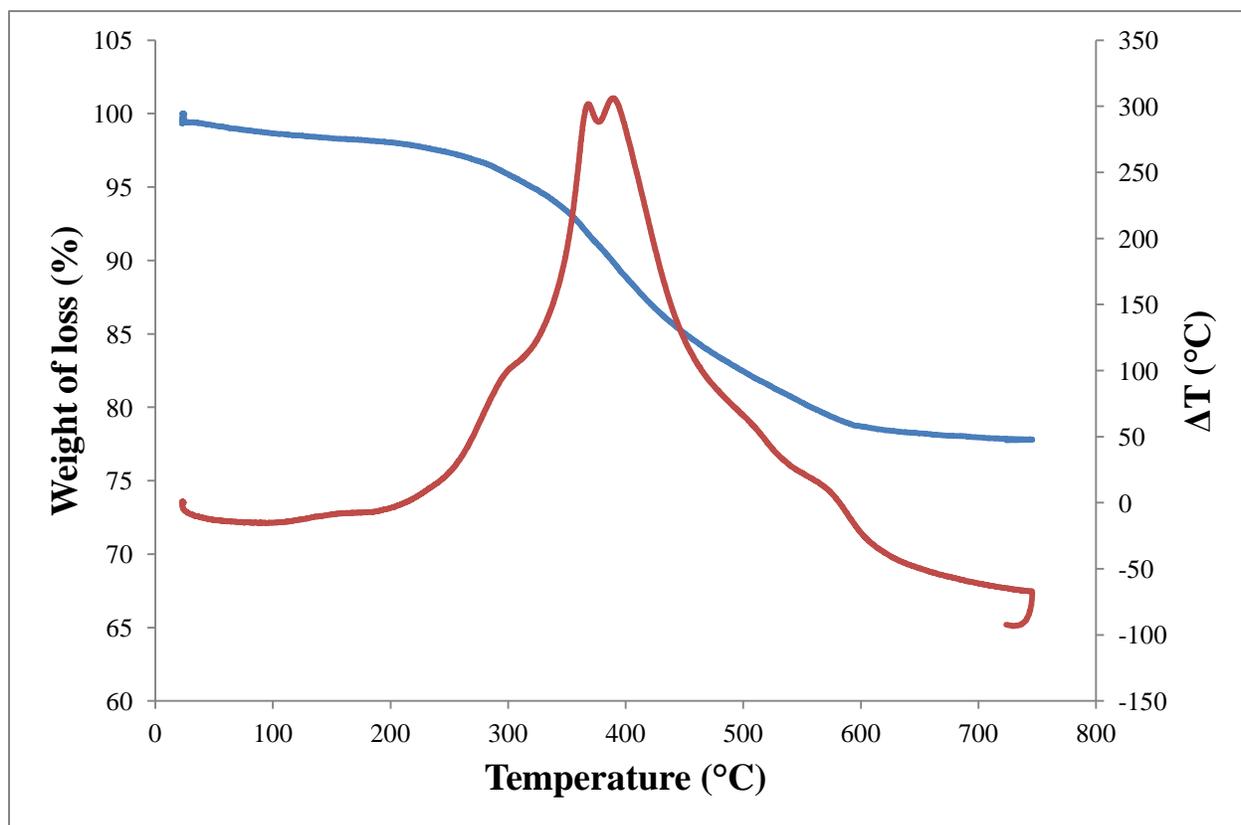
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523 **Figure 4.**

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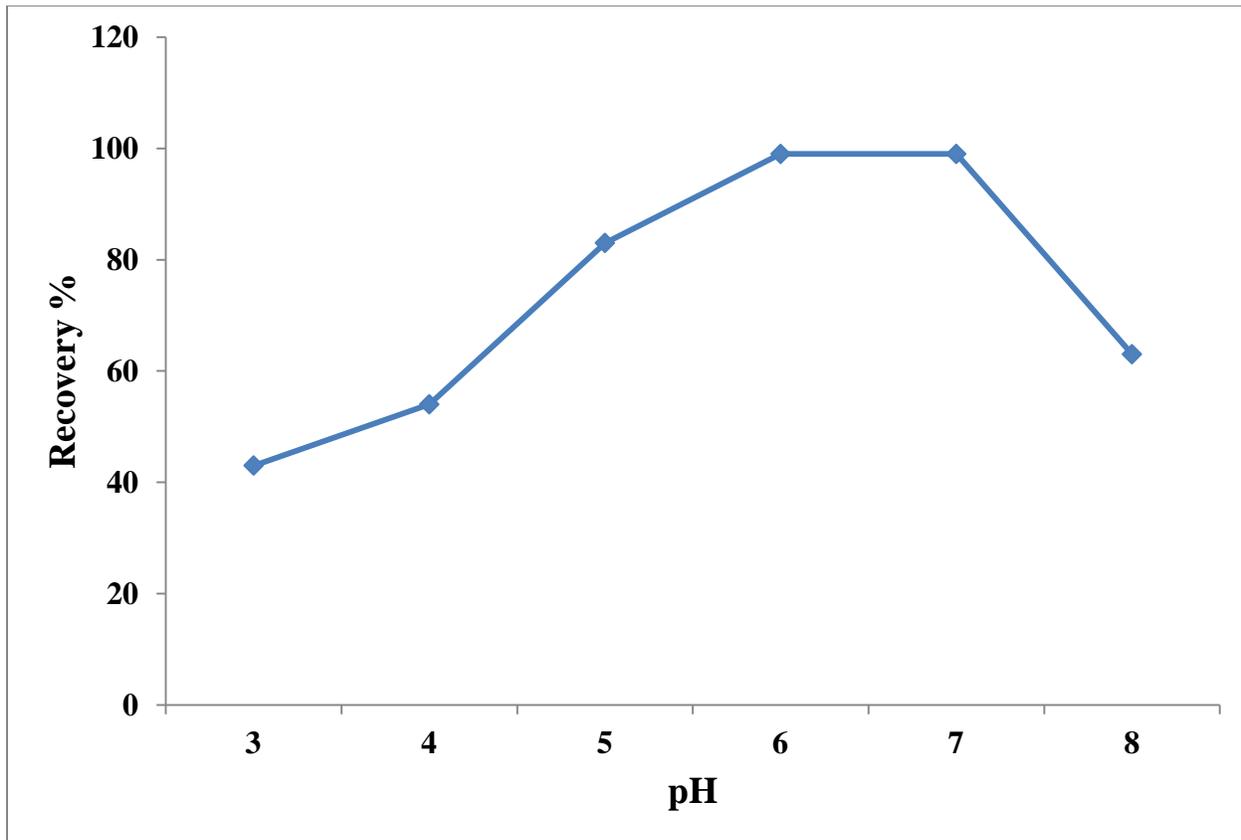
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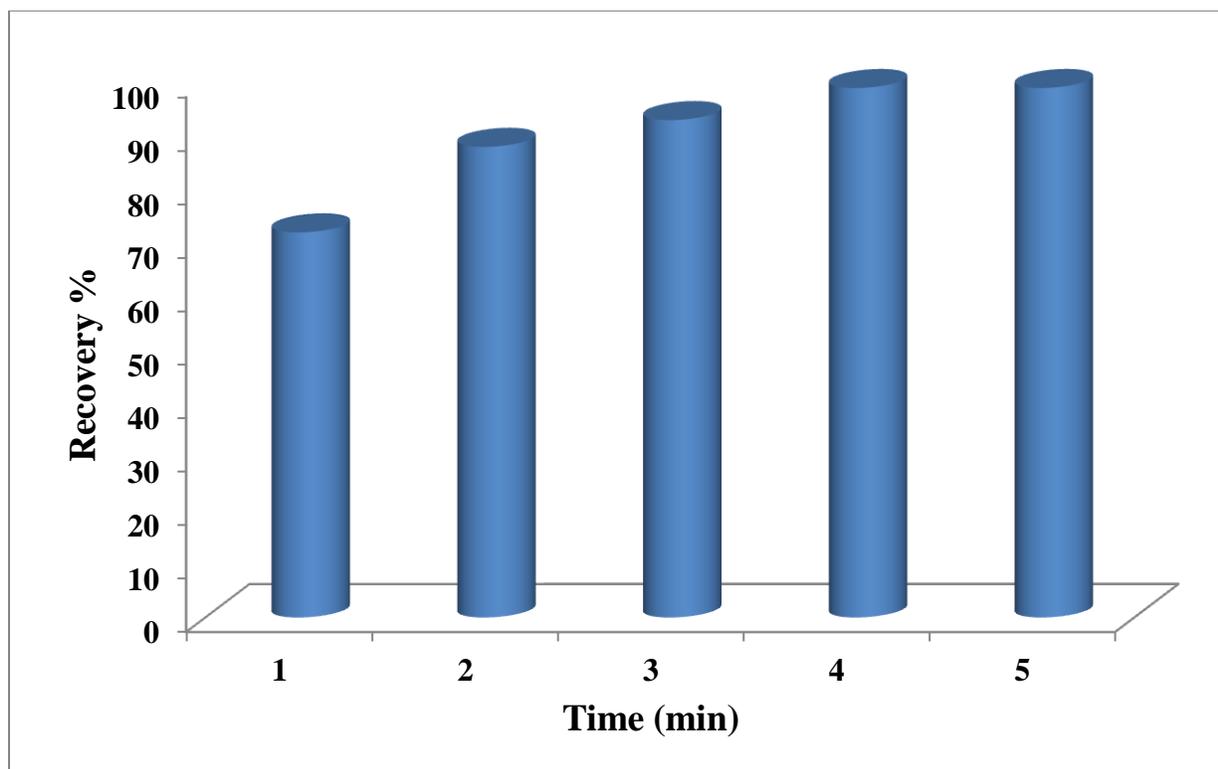
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537 **Figure 5.**



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550 **Figure 6.**

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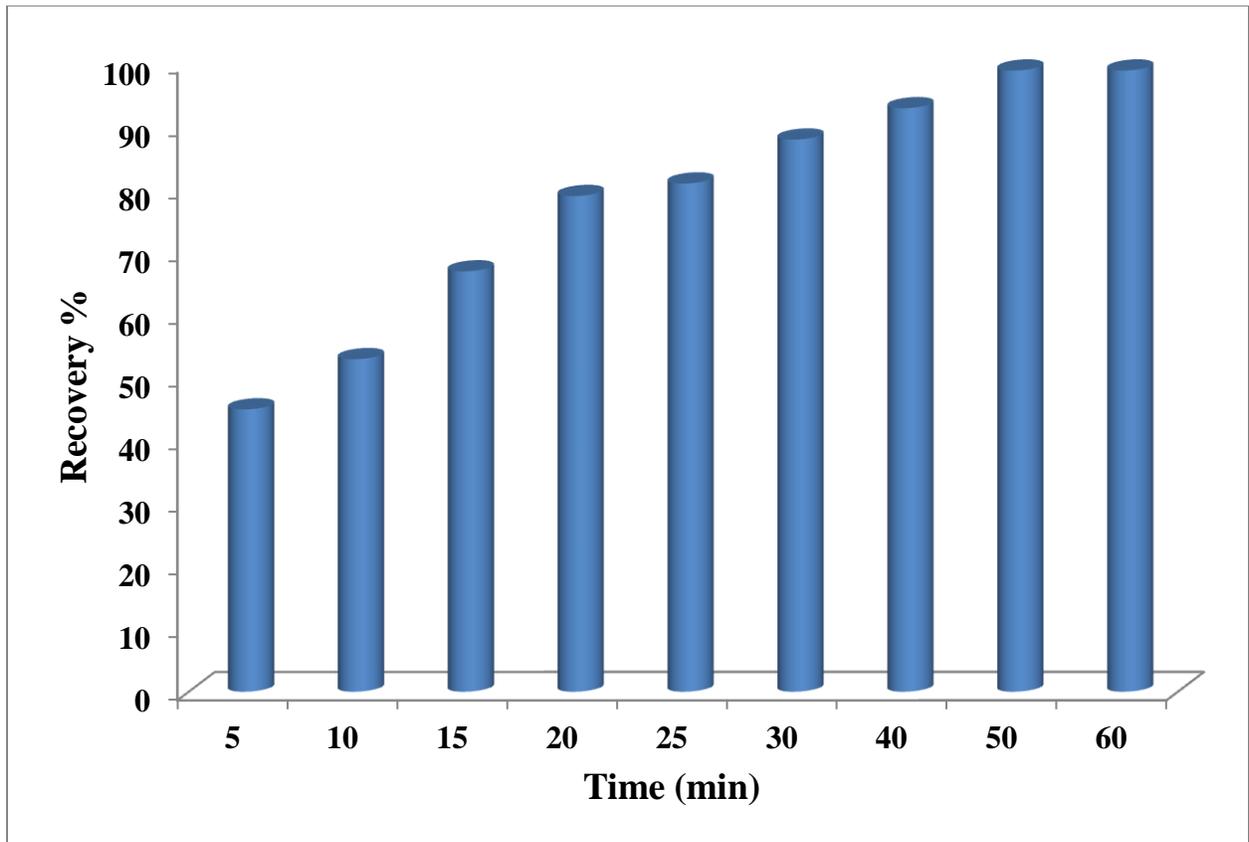
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564 **Figure 7.**



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