



Nondestructive evaluation of pork freshness using a portable electronic nose (E-nose) based on a colorimetric sensor array

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6 2 **electronic nose (E-nose) based on a colorimetric sensor array**
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4 6 This paper attempted the feasibility on rapid nondestructive evaluation of pork freshness using a
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6 7 portable electronic nose (E-nose) based on a colorimetric sensor array. A novel and low-cost
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8 8 colorimetric sensors array was fabricated using printing 12 chemically responsive dyes on a
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10 9 silica-gel flat plate. The colorimetric sensors array has a specific colorific fingerprint to volatile
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12 10 compounds released from pork samples and can be successfully used to evaluate the pork freshness
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14 11 with the help of multivariate calibration. Linear discriminant analysis (LDA) and back propagation
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16 12 artificial neural network (BP-ANN) were used for modeling. Experimental results showed that the
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18 13 performance of BP-ANN model was superior to LDA model. The optimum discrimination rates were
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20 14 100% and 97.5% in the training and prediction sets respectively. The results demonstrated that this
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22 15 technology has a high potential in its real-time use of monitoring pork quality in meat processing
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24 16 industries.
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18 Introduction

19 Pork meat is a nutrient rich medium that is ideal for many pathogens and spoilage microbes to
20 colonize ¹. The spoilage of meat occurs in a matter of hours or days if left untreated which results
21 unappetizing, poisonous or infectious meat. Spoilage is caused by practically unavoidable infection
22 and subsequent decomposition of meat by bacteria and fungi, which are borne by the animal itself,
23 by the people handling meat and by their implements ². During microbial spoilage of pork meat,
24 protein components in pork gradually decompose and produce some toxic small molecular
25 components including histamine, tyramine, putrescine, and tryptamine^{3, 4}. Present economic trends
26 lead to increasing distances between consumption and productions zones and ultimately to an
27 extension of the delivery chain. Considering these changes, it is necessary to set out methods for
28 reliable objective safety control to guarantee quality and freshness at all stages of the commodity
29 chain.

30 Meat freshness is a complex parameter including different microbiological, physicochemical and
31 biochemical attributes. Traditionally, there have been two main methods to evaluate meat freshness;
32 one consists of a sensory evaluation which involves the estimation of organoleptic attributes with the
33 help of skillful experts and the other is the chemical or biochemical measurement of postmortem
34 deteriorative changes associated with sensory quality, microbial growth and chemical changes. Latter
35 one includes determination of pH value, total viable counts (TVC), and total volatile basic nitrogen
36 (TVB-N). In most cases, the former is subjective and costly whereas the latter is time-consuming and
37 destructive. The meat industry needs rapid analytical methods or tools to determine and select
38 suitable processing of their raw material and predict the shelf life of their products. Similarly, the
39 inspection authorities need reliable methods for quality control while the wholesale and retail sectors

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4 40 also need valid methods to ensure the freshness and safety of their products and to resolve potential
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6 41 disputes between buyers and sellers. Therefore, the necessity to develop a practical analytical tool for
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9 42 the rapid evaluation of pork freshness has increased in recent years.

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11 43 Electronic nose (E-nose), with the help of multivariate calibration techniques, represents an
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13 44 alternative approach for the evaluation of the freshness of meat or meat products⁵. These techniques
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16 45 are alternative to traditional methods and are quick, easy to handle and do not require sample
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19 46 preparation or the use of chemical reagents. The sensors array in an E-nose system usually consists
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21 47 of numerous non-specific sensors and an odor stimulus generates characteristic fingerprint from the
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24 48 sensors array. Patterns of fingerprints from known odors are employed to construct a database and
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26 49 train a pattern recognition system so that unknown odors can subsequently be classified and
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29 50 identified⁶. Most of E-nose systems consist of the metal oxide semiconductor (MOS) sensors
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31 51 although there are several other types of gas sensors such as conducting organic polymer (COP),
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34 52 quartz crystal microbalance (QCM), surface acoustic wave, carbon nanotubes (CNT), and conductive
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36 53 polymer nanocomposites (CPC) sensors. Most of these sensors are usually conductometric in nature
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39 54 and their resistance changes (decreases/increases) when subjected to the odors vapor molecules.
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41 55 Therefore, this type of E-nose consisting MOS sensors array and CNT sensor (or CPC sensor) is
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44 56 sensitive to the variation of humidity^{7, 8}.

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46 57 Herein, a novel and portable colorimetric sensor is being probed which is not sensitive to humidity
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49 58 due to the hydrophobicity of the sensor materials and sensors plate⁹. The basic principle of this
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51 59 technique is that it utilizes the colour change induced by the reaction between the volatile
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54 60 compounds and the array of chemically responsive dyes upon ligand binding for chemical vapour
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56 61 detection and differentiation. Chemically responsive dyes were selected according to their sensitivity
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4 62 to volatile compounds that need to be detected. Reverse phase plate has been chosen as a
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6 63 non-interacting dispersion medium for the chemically responsive dyes array as well as a suitable
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9 64 surface for diffuse reflectance spectral measurements. The colorimetric sensors array can be made by
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11 65 printing selected dyes on a reverse phase plate. A colour change profile for each object can be
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14 66 obtained by differentiating the images of the sensors array before and after exposure to the VOCs of
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16 67 objects. The digital data representing the color change profiles were analyzed using multivariate
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18 68 calibration¹⁰. Recently, this novel E-nose technique has been used for molecular recognition¹¹, sugar
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21 69 recognition¹², detection of H₂S¹³ and volatile organic compounds (VOCs)¹⁴, monitoring vinegar
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24 70 acetic fermentation¹⁵ and classification of tea categories¹⁶.

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26 71 In the exemplary study of this article, we reported a novel and portable E-nose based on a
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29 72 colorimetric sensor array to evaluate pork freshness. The major contribution of this research is to
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31 73 explore a low-cost and portable E-nose system based on colorimetric sensor array for nondestructive
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34 74 evaluation of pork freshness. Compared with other colorimetric sensors, the selected
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36 75 metalloporphyrins in this sensor array are nearly ideal for the detection of VOCs released from pork
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39 76 because of their open coordination sites for axial ligation, their large spectral shifts upon ligand
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41 77 binding and their intense coloration. Meanwhile, the metalloporphyrins is not sensitive to the
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44 78 variation of humidity. The specific work was arranged as follows: (1) fabricating a colorimetric
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46 79 sensors array using dyes printing on a plate; (2) developing a low cost and portable E-nose system
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49 80 based on a colorimetric sensors array; (3) linear discriminant analysis (LDA) and back propagation
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51 81 artificial neural network (BP-ANN) were comparatively used for data analysis.
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55 82 **Materials and methods**

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83 **Sample preparation**

84 In this study, all samples were from the pork's longissimus dorsi (LD) muscles and 10g of the
85 longissimus muscle of size 3 cm × 2 cm × 2 cm as a sample was cut from the 4th lumbar vertebra of
86 the right carcass side. Herein, all 80 samples were collected from 80 pigs' carcasses (approx. 100 kg
87 live weight) on the same day in a local pork farm. Pigs were slaughtered under commercial
88 conditions (stunned electrically, exsanguinated, scalded, de-haired, eviscerated and split into sides).
89 No different treatments at slaughter were carried out and pig slaughter was operated according to the
90 National Standard of PR China (GB/T17236-2008). Before analysis, all samples were labeled one by
91 one and stored in a refrigerator at 4 °C.

92 **Reference measurement of pork freshness**

93 In this study, the reference measurement of pork freshness was carried out using measuring
94 TVB-N content in pork. TVB-N content in pork was measured by a steam distillation method,
95 according to Chinese standard GB/T 5009.44¹⁷. For details of methods, see the supplementary
96 information.

97 **Measurements using the electronic nose**

98 **E-nose system and data acquisition**

99 Before data acquisition, we fabricated the sensor array. For details of methods, see supplementary
100 information. A functional prototype of E-nose for pork freshness detection was conducted and the
101 schematic diagram is shown in Fig. 1. Images of the sensor array were captured by a HP Scanjet
102 4890 flatbed scanner (Hewlett Packard Inc., Shanghai, China). The scanner's resolution was set at

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4 103 600 dpi. First, the sensors array was captured by the flatbed scanner before exposed to the pork
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6 104 sample and an original image of the sensors array was achieved. Next, the array was exposed to the
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9 105 pork sample with the help of ventilatory support. In this experiment, the sensors array chip was
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11 106 mounted in an inert platform inserted into the lid of the closed glass vessel and the pork sample was
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13 107 placed in the 250 mL glass vessel. The sample was stored at 4 °C before data acquisition but the
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16 108 ambient temperature was controlled at 25 °C when sampling. This experiment was achieved with the
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19 109 uniform arrangements including the ambient temperature, the volume of sample, the size of Petri
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21 110 dish, and the headspace time. Once reaching nearly complete equilibration, we took out the sensors
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23 111 array from the glass vessel to scan it again and got a “final” image. We could get a colorful
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26 112 difference image by subtracting the “initial” image from the “final” image, the difference image
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29 113 provided a color change profile that is a characteristic fingerprint to volatile compounds in pork
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31 114 sample. In this work, the equilibration time of sensor reaction was determined by the preliminary
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33 115 experiments. According to the results of preliminary experiments, we found that the reaction between
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36 116 the dyes and VOCs reached nearly complete equilibration after 5min. Eventually, the reaction time
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39 117 was set as 5min in this work. To avoid factitious non-uniformity, the center of each dye spot (a round
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41 118 area consisting of 800 pixels) was averaged. The difference image is a RGB color image consisting
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43 119 of 3 color components images (i.e. R image, G image, and B image). Thus each dye can provide 3
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46 120 variables (R, G, and B gray value) and 12 dyes in the sensors array can provide 36 variables (12
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49 121 dyes×3 color components). Herein, the color RGB image is an 8-bit image and the range of color
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51 122 values is [0 255]. In other words, the original data of colorimetric sensors array include 36 variables.
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55 123 **[Here for Fig. 1]**

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58 124 **Multivariate calibrations**
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4 125 The colorimetric sensors array in this E-nose system can generate a characteristic fingerprint to
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6 126 an odor stimulus. Patterns or fingerprints from known odors are often employed to construct a
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9 127 database and train a pattern recognition system so that unknown odors can subsequently be classified
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11 128 and identified. Hence, E-nose was used for classification of pork freshness by developing a
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13 129 classification model ~~to evaluate pork freshness~~. In this work, the data of E-nose was used for
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15 130 modeling with the help of the multivariate calibration. A classification model was calibrated on the
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18 131 training samples with reference category. The data of TVB-N contents of samples were just used to
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21 132 determine the reference category of these training samples. Eventually, we can use the developed
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23 133 classification model to predict the category of an unknown sample. Linear discriminant analysis
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26 134 (LDA) and back propagation artificial neural network (BP-ANN), as two commonly used
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29 135 multivariate calibration algorithms, were used for modeling. Principal component analysis (PCA)
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31 136 was conducted on the sensors data to extract some principal components (PCs) as the inputs of the
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34 137 model. All data analysis was carried out in Matlab Version 7.10.0 (Mathworks, Inc. Natick, USA) in
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36 138 Windows 7.

139 **Results and discussion**

140 **Reference measurements results of pork freshness**

141 Fig. 2 shows the reference measurement results of TVB-N contents for all 80 samples. When the
142 TVB-N contents were between 0 and 15mg/100g level, sample was defined as “fresh sample” and
143 otherwise the “unfresh sample”. Herein, the TVB-N content with 15 mg/100g was defined as the
144 pork freshness baseline. These classification results of 80 samples were used for the references of the
145 further work. In this work, all 80 samples were divided into 40 unfresh samples and 40 fresh samples
146 according to their TVB-N contents. The 80 samples were divided into 2 subsets. One was called the

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4 147 calibration set used for calibrating model and the other was called the prediction set which was used
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6 148 to test the performance of the model. To achieve a robust model, the selection of samples were done
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9 149 as follows: first, all samples were sorted according to their respective TVB-N contents; then one
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11 150 sample of every two samples were selected into the prediction set. Eventually, the calibration set
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13 151 contained 40 samples and the prediction set contained 40 samples. Table 1 shows the relevant
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15 152 information of all samples in the calibration and prediction sets.

153 **Table 1 Relevant information for all samples in the calibration and prediction sets**

Subsets	Fresh sample		Unfresh sample	
	Sample number	Range of TVB-N content (mg/100g)	Sample number	Range of TVB-N content (mg/100g)
Calibration set	20	9.0362~14.9872	20	15.4633~32.0738
Prediction set	20	9.0876~14.9756	20	15.6687~30.1397

154 **[Here for Fig. 2]**

155 **Sensor responses**

156 Fig. 3 shows the difference images for the fresh pork sample (a) and the unfresh pork samples (b).
157 And the difference image was obtained by subtracting the original image from the final image. Each
158 difference image has its particular colorific fingerprint. During microbial spoilage of pork meat,
159 proteins components in pork gradually decomposed by microorganisms giving off the spoilage
160 metabolites especially volatile bases, hypoxanthine, organic acids and biogenic amines. The selected
161 metalloporphyrins dyes in the sensors array have sensitive responses to hypoxanthine and biogenic
162 amines due to their open coordination sites for axial ligation, large spectral shifts upon ligand
163 binding, and intense coloration. The additional dyes consisting of 3 pH indicators have sensitive
164 responses to volatile bases and organic acids. All these mentioned above show that the behavior of

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4 165 the spoilage metabolites is related to colorific change of chemical responsive dyes. Microbial
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6 166 metabolites increased gradually along with the process of pork spoilage, thus the sensors array
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9 167 showed unique colorific fingerprint to each pork sample corresponding to its freshness as shown in
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11 168 Fig. 3. However, the selected dyes in the sensors array have non-specific sensitivity and wide
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13 169 cross-sensitivity toward volatile compounds (i.e. spoilage metabolites). That is to say, one of dyes in
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15 170 the sensors array could be simultaneously sensitive to numerous volatile compounds and also
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17 171 different dyes could be simultaneously sensitive to one of volatile compounds. So this sensors
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19 172 technique is not like the conventional component-by-component analyses (e.g., gas chromatography
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21 173 (GC) and gas chromatography - mass spectrometry (GC-MS)) and is difficult to assign specific
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23 174 colorific profile to a specific volatile compound. Thus, the digital data representing the color change
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25 175 profiles were analyzed with the help of an appropriate multivariate calibration.
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32 176 **[Here for Fig. 3]**
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35 177 **Results of classification**

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38 178 Principal component analysis (PCA) is a linear, unsupervised and pattern recognition technique
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40 179 used for analyzing, classifying and reducing the dimensionality of numerical datasets in a
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42 180 multivariate problem¹⁸. It can transform original variables into a few new variables known as
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44 181 principal components (PCs). Each principal component is a linear combination of the original
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46 182 variables. These PCs account as much as possible for the variability contained in the original data.
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48 183 The first principal component (PC1) accounts for the maximum of the total variables, the second
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50 184 (PC2) is not correlated with the first and accounts for the maximum of the residual variance and so
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52 185 on. The top two or three PCs constructed a two or three dimensional coordinates. The two or three
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4 186 dimensional corresponding score plot shows the relation between the observations. To visualize the
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6 187 cluster trends of these samples, a scatter plot (also called a score plot) was obtained using the top
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9 188 three principal components (i.e. PC1, PC2, PC3) issued from PCA.

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11 189 Fig. 4 shows a 3-Dimension plot constructed by PC1, PC2, and PC3 and all samples appear
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14 190 clustered along the three principal components axes confirming the presence of four groups. PC1 can
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16 191 explain 30.22% of the variance, PC2 can explain 12.92% of the variance and PC3 can explain 9.36%
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19 192 of the variance. The total accumulative contribution rate of variance from PC1, PC2, and PC3 was
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21 193 52.6%. This is also to say, the 3-D plot can only explain 52.6% variance of raw data and therefore,
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24 194 was no neat separation between fresh samples and unfresh samples. Seen from Fig. 4, the distribution
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26 195 of fresh samples is relatively centralized; whereas it was a spatial distribution for unfresh samples.
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29 196 As we all known fresh pork meat has no peculiar smell but for unfresh samples, protein components
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31 197 in pork gradually decompose into some spoilage metabolites, especially volatile bases, hypoxanthine,
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34 198 organic acids and biogenic amines. Most of spoilage metabolites are the volatile components and the
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36 199 colorimetric sensors array has its specific response to them therefore the sensor array can bring a
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39 200 corresponding colorific fingerprint. Compared with fresh samples, the quantity of volatile component
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41 201 varies significantly among the unfresh samples in this work which is due to their different spoilage
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44 202 degrees. The TVB-N contents of pork samples can also account for the results which are shown in
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46 203 Fig. 4.

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49 204 **[Here for Fig. 4]**

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51 205 Geometrical exploration based on PCA score plots can give the clusters trends in this study but
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54 206 PCA is an unsupervised technique. Usually application of sensors data in solutions to classification
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56 207 problem must depend on a classification model that is often developed by the supervised pattern
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4 208 recognition. Supervised pattern recognition refers to the technique that finds the relationships
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6 209 between a set of descriptive variables (i.e. sensor data variables) and a qualitative variable (i.e.
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9 210 samples categories). The classification model is developed on a training set of samples with
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11 211 categories. The model performance is evaluated by means of some independent samples from a
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13 212 prediction set then the final results are computed by comparing their predicted categories with their
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16 213 own true categories. Supervised pattern recognition has numerous classification algorithms and how
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18 214 to choose the most appropriate one is of great significance. In this study, two different classification
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21 215 algorithms which were linear discriminant analysis (LDA) and back propagation artificial neural
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24 216 network (BP-ANN) were attempted to develop the classification models, respectively. We
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26 217 systematically studied and discussed the effects of two classification algorithms on qualitative
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28 218 analysis of this sensors data. Besides, the number of PCs and some other model parameters were
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34 220 **[Here for Fig. 5]**

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36 221 Among many possible techniques for data classification, linear discriminant analysis (LDA) is a
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38 222 commonly used one. LDA is used to find the linear combination of features which best separates two
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41 223 or more classes of object or event. The resulting combinations may be used as a linear classifier. This
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44 224 method maximizes the ratio of between-class variance to the within-class variance in any particular
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46 225 data set thereby guaranteeing maximal reparability^{16, 18}. The number of principal component (PCs) is
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49 226 crucial to the performance of the LDA discrimination model. The number of PCs was optimized in
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51 227 developing the LDA model in this study. The optimum number of PCs was achieved according to the
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54 228 highest discrimination rates in the calibration and prediction sets. Fig. 5(a) shows the discrimination
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56 229 rates of LDA model with different PCs in the calibration and prediction sets. As seen from Fig. 5 (a),
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4 230 the optimal LDA model was achieved when 6 PCs were included and the best discrimination rates
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6 231 were 80% and 75% in the calibration and prediction sets, respectively.
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9 232 Back propagation artificial neural network (BP-ANN) is the most classical feed-forward
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11 233 multi-layer networks consisting of neurons arranged in layers (an input layer, one or more hidden
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13 234 layers and an output layer) being the connections (weights) unidirectional from input to output¹⁹.
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16 235 And it is a strong tool to capture and reveal complex relevance between inputs and outputs. As an
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18 236 important supervised pattern recognition method, many parameters exert to some extent certain
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21 237 influence on the performance of ANN models. These parameters include the number of neurons in
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23 238 the middle layer, scale functions, learning rate factor, momentum factors, and initial weights. In this
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26 239 work, the most classical back propagation artificial neural network (BP-ANN) with 3 layers
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29 240 construction was used to construct the discrimination model. These parameters of the BP-ANN
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31 241 model were optimized by the minimal mean square error (MSE) value as follows: the number of
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34 242 neurons in the hidden layer was set to 5, the learning rate factor and momentum factor were set to 0.1,
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36 243 the initial weight was set to 0.3 and the scale function was set as ‘tanh’ function. It is crucial to select
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39 244 the appropriate number of PCs in constructing a BP-ANN model. Fig. 5 (b) shows the discrimination
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41 245 rates of BP-ANN model with different PCs in the calibration and prediction sets. Seen from Fig. 5
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44 246 (b), the optimum of BP-ANN was obtained when the 5 PCs were included. Its identification rate of
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46 247 BP-ANN model was 100% in the training set, 97.5% in the prediction set. It shows that only few
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49 248 sample has been misclassified compared with other PCs discrimination rates.
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51 52 249 **Discussion**

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55 250 To get good performance in discrimination of pork freshness using this E-nose, we systematically
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58 251 studied the multivariate calibrations and parameter optimization that had to be done through
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4 252 developing the classification model. Table 2 shows the discrimination results from LDA and
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6 253 BP-ANN approaches used in this study. Investigating these results, we can conclude that (1) most of
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9 254 the misclassified samples were unfresh samples; (2) their TVB-N contents were close to the
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11 255 freshness baseline (i.e. 15mg/100g); (3) BP-ANN model is superior to LDA model in the
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14 256 discrimination results. Such results can be accounted for from the following aspects.

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16 257 Compared with fresh samples, the quantity of volatile component has a bigger varying among the
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18 258 unfresh samples in this work which is due to their different spoilage degrees. The colorimetric
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21 259 sensors array has its specific response to the volatile components, and has a corresponding colorific
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24 260 fingerprint. Accordingly, the relative dispersion degree of unfresh samples is bigger than that of fresh
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26 261 samples, thus more unfresh samples were misclassified. All these mentioned above can account for
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29 262 the first conclusion that most of the misclassified samples were unfresh samples. This agrees with the
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31 263 ~~the~~ standard deviation of unfresh samples (2.8509) is bigger than that of fresh samples (1.6904).
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34 264 Because of the geometric growth of microorganisms during pork spoilage, the increasing of
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36 265 microorganism metabolites is very subtle at the beginning but faster and faster over time as pork
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38 266 meat decay²⁰. In general, the pork sample is at the beginning of spoilage if its TVB-N content is less
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41 267 than 20 mg/100g. The microorganism metabolites, most of which are volatile compounds, produced
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44 268 from the pork sample are similar to those from fresh sample²¹. Accordingly, the differences of
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46 269 volatile compounds among the samples whose TVB-N contents are close to the freshness baseline
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49 270 (i.e. 15mg/100g) are so subtle that cannot be easily differentiated by the colorimetric sensors array
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52 271 and also cannot be actually differentiated by human panel test. All these account for why the TVB-N
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54 272 contents of misclassified samples are close to 15mg/100g.

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57 273 **Table 2 Comparison of identification results from LDA and BP-ANN models**
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Running title: Evaluation of pork freshness by a colorimetric E-nose

Models	PCs	Subsets	Sample type	Sample number	Discrimination results		Discrimination Rate
					Fresh	Unfresh	
LDA	6	Calibration set	Fresh	20	17	3	80% ^a
			Unfresh	20	5	15	
		Prediction set	Fresh	20	16	4	75% ^b
			Unfresh	20	14	6	
BP-ANN	5	Calibration set	Fresh	20	20	0	100%
			Unfresh	20	0	20	
		Prediction set	Fresh	20	20	0	97.5% ^c
			Unfresh	20	1	19	

274 ^a LDA model in the calibration set: 3 fresh samples and 5 unfresh samples were misclassified; TVB-N contents of the
 275 misclassified samples are 13.6353 mg/100g, 14.4275 mg/100g, and 14.9756 mg/100g, 15.4633 mg/100g, 15.7654
 276 mg/100g, 15.9667mg/100g, 16.0798 mg/100g, and 16.9959 mg/100g, respectively.

277 ^b LDA model in the prediction set: 4 fresh sample and 6 unfresh samples were misclassified; TVB-N contents of the
 278 misclassified samples are 13.5762 mg/100g, 14.1090 mg/100g, 14.9678 mg/100g, 14.9872 mg/100g, 15.6987
 279 mg/100g, 15.8713 mg/100g, 16.0489 mg/100g, 16.2624 mg/100g, 17.3761 mg/100g, and 19.6915 mg/100g,
 280 respectively.

281 ^c BP-ANN model in the prediction set: one unfresh sample was misclassified with 15.4633 mg/100g TVB-N content.
 282 The discrimination rate (%) = (N1/N2) × 100%, where N1 is the number of correctly classified sample, and N2 is the
 283 number of all samples in the calibration set.

284 From the principles of statistical learning theory, the classification algorithm of BP-ANN has its
 285 own unique advantages in contrast to LDA classification algorithms. BP-ANN is a nonlinear
 286 classification algorithm; while, LDA is a linear one. Considering that microbial meat spoilage is a
 287 complex process which involves nonlinear growth of microorganisms, the increasing of
 288 microorganism metabolites as pork spoilage is also nonlinear⁴. Accordingly, colorimetric sensors
 289 array provide its particular colorific fingerprint to microorganism metabolites but the colorific
 290 fingerprint has a very complex relation to pork freshness. Thus, the linear tools would not provide a

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4 291 complete solution to complicated classification problem: (1) nonlinear method is stronger than linear
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6 292 method in the level of self-learning and self-adjust; (2) the topological network architecture of
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9 293 BP-ANN might be more suitable for the solution to this classification problem in this work. All these
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11 294 account for why BP-ANN model is superior to LDA model in the discrimination results.

13 295 **Conclusion**

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17 296 A novel colorimetric sensor array in this work was fabricated using printing 12 chemically
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20 297 responsive dyes on a C2 reverse silica-gel flat plate. A portable E-nose based on the colorimetric
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22 298 sensors array was successfully developed and used to evaluate the freshness of pork meat with the
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25 299 help of multivariate calibration. It can be concluded that the E-nose based on colorimetric sensors
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27 300 array with multivariate calibration has a high potential in evaluating pork freshness.

30 31 32 **Acknowledgements**

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37 303 (31271875). We are also grateful to many of our colleagues for stimulating discussion in this field.
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4 338 **Figure captions**

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7 339 **Fig. 1 Schematic diagram of E-nose system based on a colorimetric sensors array.**

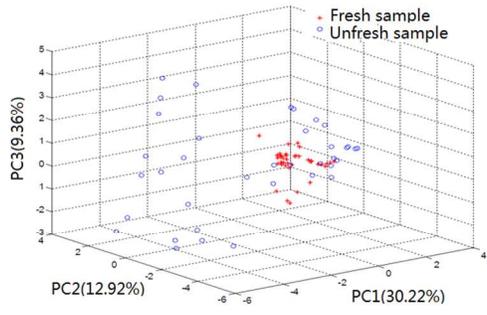
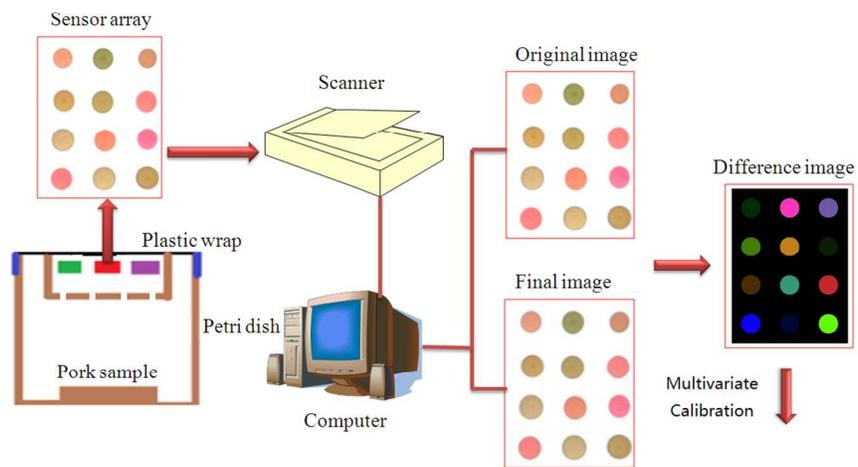
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10 340 **Fig. 2 Reference measurement results of TVB-N content for all samples.**

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13 341 **Fig. 3 Difference images for fresh pork samples (a) and unfresh samples (b).**

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16 342 **Fig. 4 Cluster plot constructed by PC1, PC2 and PC3 for fresh samples and unfresh sample.**

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19 343 **Fig. 5 Discrimination rates of the model with different PCs: LDA model (a) and BP-ANN**
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22 344 **model (b).**

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Graphical Abstract
304x420mm (96 x 96 DPI)

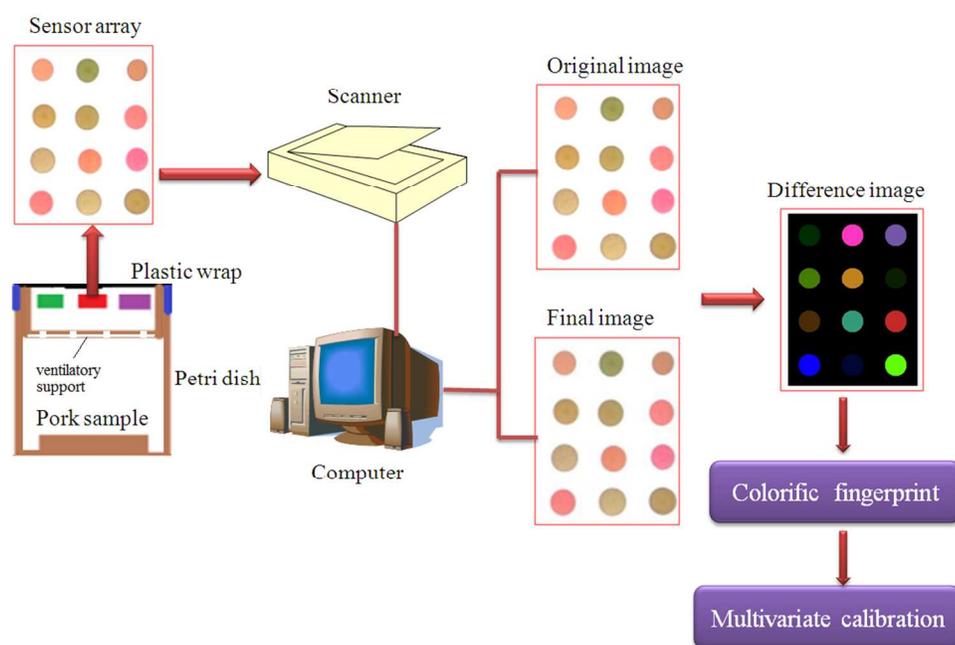


Fig. 1 Schematic diagram of E-nose system based on a colorimetric sensors array.
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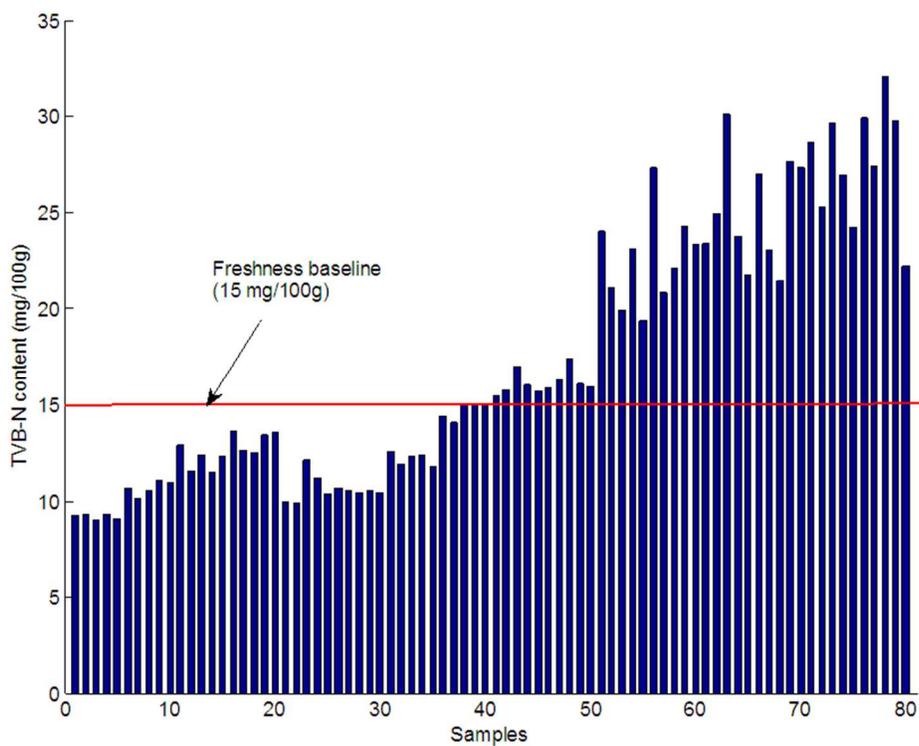


Fig. 2 Reference measurement results of TVB-N content for all samples.
233x181mm (96 x 96 DPI)

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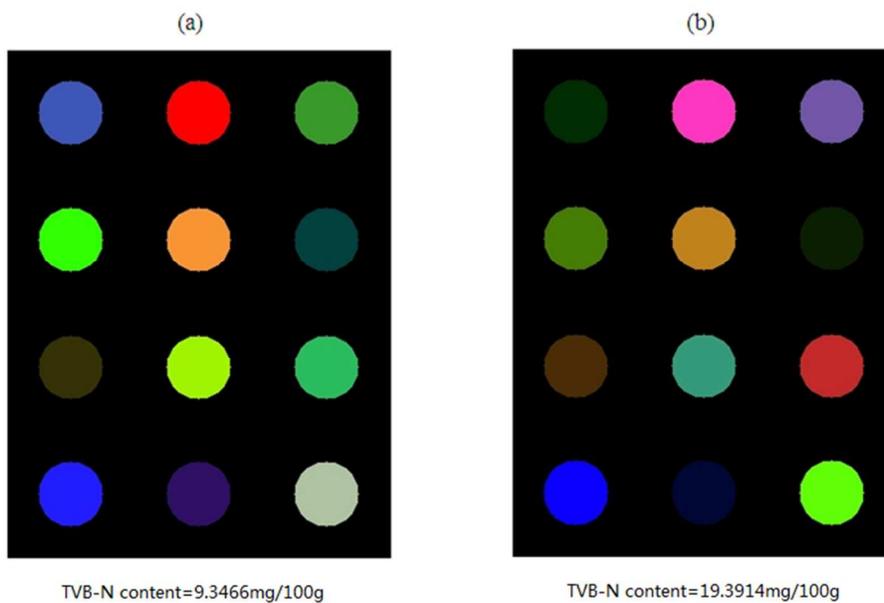


Fig.3 Difference images for fresh pork samples (a) and unfresh samples (b).
205x138mm (96 x 96 DPI)

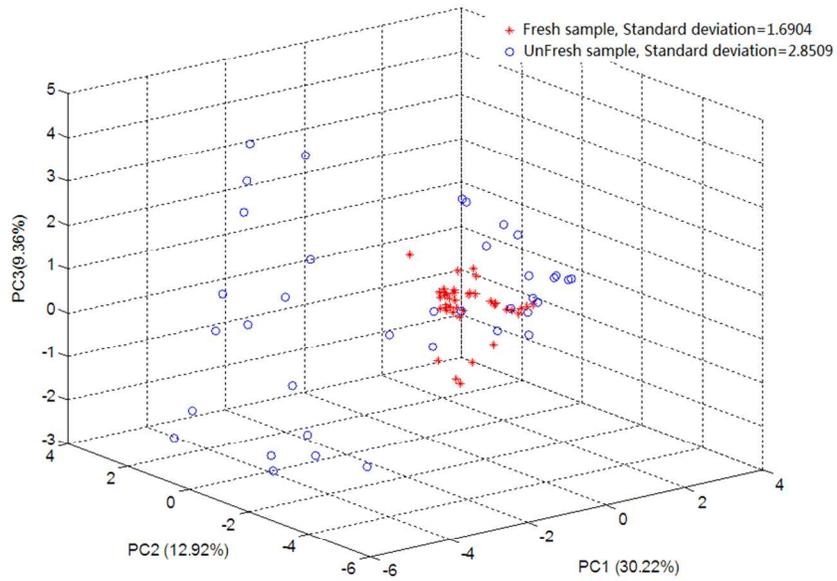


Fig. 4 Cluster plot constructed by PC1, PC2 and PC3 for fresh samples and unfresh sample.
286x193mm (96 x 96 DPI)

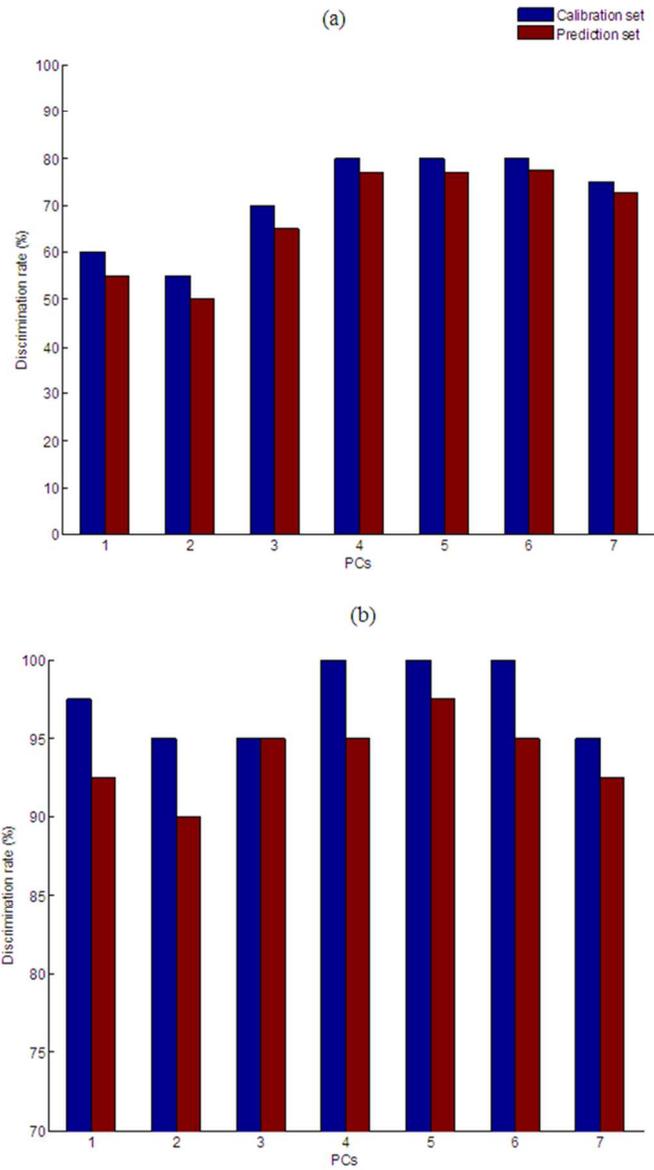


Fig. 5 Discrimination rates of the model with different PCs: LDA model (a) and BP-ANN model (b).
199x323mm (96 x 96 DPI)