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ARTICLE TYPE

Mesoporous Nano/Micro Noble Metal Particles: Synthesis and Applications

Xiao Luo, Shengchun Yang*

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The morphology, size and composition often govern the physical and chemical properties of noble metal units with a size in nano or micro scale. Thus controlled growth noble metal crystals would help to tailor their unique properties and follows by their practical applications. Mesoporous nano/micro noble metal units are types of nanostructured material that have fascinating properties to generate great potentials for various applications. This review presents a general view on the growth mechanisms of 10 porous noble metal unites and is focused on the recent progresses in the synthetic approaches. And then, their potential

applications in the field of drug delivery, cell imaging, SERS substrate, as well as fuel cell catalysts are overviewed.



Xiao Luo received his BS degree in Physics from Shaanxi Normal University in 2010. He is currently pursuing his MS degree under the supervision of Prof. Shengchun Yang at Xi'an Jiaotong University. His research focuses 15 on the synthesis and applications of silver phosphate and porous noble metal materials.



Prof. Shengchun Yang received a B.S. degree from Shaanxi Normal University in 2002, a M.S. degree from Kunming Institute of Precious Metals in 2005, and a Ph.D. degree in Physics from Xi'an Jiaotong University (XJTU), in 2008. Between 2007 and 2008, he worked at the University of Rochester as a research scholar. He is currently a Professor in the Department of Material Physics at XJTU. His main research interests are synthesis and assembly of nanomaterials, and materials for energy applications such as batteries, fuel cells and photocatalysis.

1. Introduction

- ³⁵ The porous materials, which are composed of interconnected network of pores or voids, ¹⁻⁵ are normally characterized by low density and high specific surface area. For most chemists engaged in the research in terms of catalysis, the most attractive qualities of the porous materials should be their natures of the high ⁴⁰ specific surface area, superior connectivity and mass diffusion
- ⁴⁰ specific surface area, superior connectivity and mass diffusion properties, and sometimes, good chemical and physical stability. It is because the porous characteristics endue them the ability to interact with atoms, ions and molecules not only at their surfaces, but throughout the bulk of the material.⁶ In addition, the partitions
- ⁴⁵ between nanoparticles (NPs) by the pore structures greatly inhibit the particle growth as well as reducing particle aggregation. Thus, the porous materials are generally chosen as the supports of catalyst or directly used as catalyst in some chemical reactions.

The typical examples are the supported noble metal NPs on ⁵⁰ porous materials, such as Au, Pt and Pd NPs loaded on zeolites for photooxidation,⁷ hydrogenation/ hydrodeoxygenation,^{8,9} CO oxidation,¹⁰ ring opening, and cross-coupling reactions.¹¹ In these catalytic reactions, the noble metal NPs supported on porous substrates exhibit significantly improved catalytic activity, ⁵⁵ efficiency and stability compared with their unsupported counterparts.

However, in some cases, the reduction of the size of porous particles to nanoscale offers an additional potential to optimize the performance of porous solids not only in traditional catalytic ⁶⁰ applications but also in the field of biomedicine.¹² For example, the isolated noble metal porous units being engineered to mircoor nano- scaled size have shown potentials for drug delivery¹³⁻¹⁶, cell imaging, ¹⁷ fuel cells, ^{18,19} SERS²⁰⁻²² and virus-elimination, ²³ due to unique properties of large specific surface area, high

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porosity, good mass conductivity and relatively smaller sizes. The porous structure can greatly enlarge the active sites and enhance the mass transition of the fuel molecules that can greatly enhance their activity and durability in fuel cell applications. Similarly,

- ⁵ the porous and hollow structure in particles can provide enlarged capacity for drug loading and multichannels for drug delivery. In addition, the porous structure can create a rough surface which may generate high density "hot spots" to improve their SERS performance.
- ¹⁰ In recent years, the shape, size, and facets of the noble metal practiles have already been extensively studied.²⁴⁻²⁶ The noble metal particles, such as Au, Ag, Pt and Pd possess a range of unique properties, which can be controlled by varying their size and morphology.²⁷⁻³¹ As for the porous noble metal nano/micro-
- ¹⁵ particles, various methods have been developed to achieve this special structure with controllable porosity, morphology and size. Among them, the most popular approach is the template method which can be separated into two major steps: the synthesis of template and the growth of target materials. The most important
- ²⁰ factor in controlling the morphology of the final products is the shape or morphology of the starting template. The porous structure in final product can be produced through one or multistep reaction. The porous units synthesized by template strategies can hold a well-defined size, shape and configuration. In addition,
- ²⁵ some of the templateless strategies, including chemical etching, direct synthesis in solution, overgrowth on existing anisotropic crystals, et al., were also developed.

In this review, we will start with a description of general approaches and mechanism of the synthesis of porous noble ³⁰ metal units. Next, the fundamental properties and applications of

porous noble metal units will be reviewed.

2. General mechanisms and synthesis methods of the porous noble metal units

2.1 Template method

- ³⁵ There are a variety of interesting and benefit associated with template method, because it can fabricate materials with certain shape and structure which is hard to obtain by other approaches.³² In realistic synthesis, any substance with nanostructured features can be potentially selected as templates, such as metal, metal
- ⁴⁰ oxides, nonmetal and even polymers. Template method is a facile and effective strategy towards the synthesis of porous units with controlled size and morphology, because the use of pregrown templates allows the morphology and porosity of the resultant particles to be facilely engineered.³³ A proper reaction is needed
- ⁴⁵ to be designed for the direct synthesis of target materials on the template. Then, if necessary, a suitable route must be conducted to remove the initial template without breaking the structure of the product. Basically, the general mechanisms for the synthesis of noble metal porous units involved in the template methods
- ⁵⁰ mainly include Kirkendall effect occurred in the galvanic replacement reactions, the volume shrinkage induced the formation of the pores and growing the crystals along the threedimensional microporous structure comprising channels and voids in polymers or zeolites.

55 2.1.1 Kirkendall effect and galvanic reaction

Atoms can migrate through the interface of coupled materials. In

the past, it was believed that the atomic diffusion in metals and alloys was in a same diffusion rates. Kirkendall for the first time suggested that the motion boundary of layer between two metals that occurs as a consequence of the difference in diffusion rates of the metal atoms in 1942.³⁴ In 1947, Smigelkas and Kirkendall reported the different diffusion rates of these two species at an elevated temperature could cause the movement of the interface between a diffusion couple.³⁵ One of the primary consequences of the Kirkendall effect is the formation of voids at the boundary interface. These are referred to as Kirkendall voids. As shown in Fig.1, if we assume the diffusion rates of the two species are different ($J_A > J_B$), there will be a flow of matter past the interface. The whole material therefore translates along the interface as diffusion proceeds because the flux of A is larger than that of B, causing a net flow of matter translate from A to B. This process

causing a net flow of mater translate from A to B. This process will induce an equal and opposite flow of vacancies, causing a condensation of the vacancies and leading to the formation of the pores and voids inside A (Fig. 1).



Fig. 1 Schematic mechanisms of Kirkendall effect. (Adapted and revised with permission from ref.36, Copyright 2013, American Association for the Advancement of Science.)

In 2004, Alivisatos et al. first reported the nanoscale 80 Kirkendall effect for the formation of cobalt sulfide nanocrystals with a hollow interior.³⁷ They fabricated hollow nanocrystals by using the colloidal cobalt reacted with selenium. During the reaction, the diffusion of cobalt and selenium atoms in opposite 85 directions leads to the cobalt atoms diffusing out to the shell and vacancies diffusing inward, thus forms the hollow CoSe alloy NPs. Since this report, a number of hollow structures have been extensively explored by using Kirkendall effect.³⁶ The typical examples should be the synthesis of hollow and porous noble 90 metal nanostructures through the galvanic replacement reaction. The difference of redox potentials between the two metal species provide the kinetics for reaction which will cause the reaction going in a spontaneous way, in which the one with lower electrochemical potential serves as the anode while the other 95 metal with higher potential as the cathode. During the galvanic replacement reaction, the noble metal ions will be reduced and deposited onto the surface of templates. In this process, the first metal is continuously consumed from the core leading to the formation of a hollow or porous interior.

¹⁰⁰ Ag is an ideal and widely reported template for the synthesis of porous or hollow noble metal nanoparticles with various morphologies, ³⁸⁻⁴⁴ because Ag can be replaced by some other noble metals, such as gold^{42, 45, 46}, platinum⁴⁷⁻⁴⁹ and palladium⁵⁰

2 | *Journal Name*, [year], **[vol]**, 00–00

via galvanic reaction. Gonzalez et al. demonstrated a synthetic route for the production of polymetallic hollow nanoparticles with very different morphology and composition, obtained by the simultaneous or sequential action of galvanic replacement and the

- ⁵ Kirkendall effect, as well as pitting, etching, and dealloying corrosion processes.⁵¹ As shown in Fig. 2, by carefully controlling the reaction and diffusion processes, they synthesized spherical, cubic, and cylindrical Au-Ag and Au-Ag-Pd bi/trimetallic porous/hollow nanostructures. The galvanic replacement
- ¹⁰ between Ag and Au(III) ions cause the formation of pinholes on the walls. Once the cavity is formed by galvanic replacement and its surface covered by a gold layer, Kirkendall cavities will form because a thin film of silver between two layers of gold will provide a diffusion intermetallic coupling.



Fig.2. The porous/hollow noble metal nanoparticles reported in ref.⁴⁶ with (A) spherical, (B) cubic, and(C) cylindrical topologies. (Adapted with permission from ref.51, Copyright 2011, American Association for the Advancement of Science.)

20

Besides formation of the voids in inner particles, Lu and coworkers found that the void spaces and porous walls, with controlled number can be even produced around the Ag template via a tailored galvanic replacement reaction.⁵² Four different ²⁵ shapes, i.e., nanobox, heterodimer, multimer and popcorn were prepared with minor modifications in the chemical environment,

- such as the concentration of HCl in solution (Fig. 3). The use of HCl in the galvanic reaction was considered to cause a rapid precipitation of AgCl, which grew on the surface of Ag NCs and ³⁰ acted as a removable secondary template for the deposition of Pt. The number of nucleation sites for AgCl was tailored by controlling the amount of HCl added to the Ag NCs or by
- controlling the amount of HCl added to the Ag NCs or by introducing PVP to the reaction. After removal of the AgCl cores deposited on the surface of the Ag template, the hollow or porous ³⁵ Pt "bubbles" were formed.

By carefully controlling the reaction condition, the galvanic replacement reaction can be used to fabricate the AuAg alloy nanoframe without requiring a conventional Ag removal step. Hong et al. demonstrated a "one-pot" strategy to produce the Au-

⁴⁰ Ag nanoframes with additional oxidation etchant, in which the AgNO₃, CuCl, and HAuCl₄ were sequentially added to octadecylamine solution.⁵³ As shown in Fig. 4, the truncated polyhedral silver nanoparticles formed first and then changed into octahedral Au–Ag nanoframes. The nanoframes have 12 sides

⁴⁵ and all of the eight {111} faces are empty. The formation of the nanoframes was attributed to the difference in facet energy, in which the surface energies of crystal facets follows the order of



⁵⁰ Fig. 3 Illustration of SEM images and the formation of Pt/Ag (A) nanobox, (B) heterodimer, (C) multimer, and (D) popcorn-shaped nanoparticle from the GRR between Ag nanocrystals and K2PtCl4 in the presence of HCl. (adapted with permission from ref.52, Copyright 2011, American Chemical Society)



Fig. 4. (a) Schematic illustration of the deduced process of Au–Ag octahedral nanoframe formation (adapted with permission from ref.53, 60 Copyright 2012, American Chemical Society)

 γ {111} < γ {100} < γ {110}. Ag in the stable {111} faces was easier to be oxidized. Etching reaction would take place on all eight of the {111} faces, leading to the formation of nanoframes. 65 Detsi et al. demonstrated that the bimetallic Au-Ag alloy nanoparticles with high porosity through their entire bulk (rather than nanocages) could form, when the galvanic replacement reaction between Ag atoms and AuCl₄ ions took place directly during the growth of Ag nanoparticles.⁵⁴ Recently, Au-M (M=Au, 70 Pd, and Pt) core-shell nanostructures with porous shells was prepared through the galvanic displacement reaction using the Au-Ag core/shell nanoparticles as sacrificial template.⁵⁵ Song and coworkers⁵⁶ found that the higher reduction potential of Au compared to Ag, Pd, and Pt could help to produce hollow Au core 75 with a Pd or Pt shell. Continuous and highly crystalline shell growth was observed in Au@Pd core-shell NPs, while a porous structure was observed in Au@Pt core-shell NPs. Additionally, when the silver flowers, being composed of thin nanosheets, were used as sacrificial template, as shown in Fig. 5, the mesoporous ⁸⁰ flower-like Pt and PtAg alloy nanostructures were prepared, rather than formation of the hollow interior in particles.⁵⁷ The

Pt₄₅Ag₅₅ and Pt₇₂Ag₂₈ were obtained by the galvanic displacement of the Ag mesoflowers with chloroplatinic acid for different reaction time. The pure Pt mesoflowers were synthesized by selective removal of rudimental Ag with nitric s acid treatment.



Fig. 5 SEM images of the (a) Ag mesoflowers, (b) Pt45Ag55, (c) Pt72Ag28, (d) Pt mesoflowers. (adapted with permission from ref.57, Copyright 2012, Elsevier)

10

Palladium nanoparticle was also selected to be used as the sacrificial template to synthesis of Pt hollow/porous nanoparticles, since the difference in the reduction potential between $PtCl_4^{2-}$ and $PdCl_4^{2-}$ was 0.2 V.⁵⁸ Thus when Pd NPs were used as sacrificial templates, the Pt ion precursors could be reduced to metal,

- although they showed a less efficient and slow reaction compared to the case where Ag NCs were employed as templates. Han et al. reported a method of synthesizing Pd-Pt alloy nanoparticles with hollow structures, such as nanocages with porous walls, dendritic
- ²⁰ hollow structures and Pd@Pt core-shell dendritic nanocrystals by a galvanic replacement method with uniform Pd octahedral and cubic nanocrystals as sacrificial templates.⁵⁹ The morphology control was realized by adding additional reductant, i.e. ascorbic acid (AA). In this case, a higher AA concentration leads to the
- ²⁵ formation of dendritic Pd@Pt core-shell nanoparticles, while the lower amount of AA induces the growth of numerous dendritic branches around the template. When no AA exists, the hollow nanoparticles with porous walls can be prepared (Fig.6). Zhang and coworker found that the rate of galvanic replacement between
- ³⁰ metallic Pd nanocrystals and $PtCl_4^{2^-}$ ions was greatly affected by the concentration of Br ions and temperature, in which the bromide induced galvanic replacement reaction had a high selectivity toward the {100} facets of Pd, therefore leading to the formation of cubic Pt-Pd alloy hollow cages ⁶⁰ or concave ³⁵ structure ⁶¹ when using Pd nanocubes as template. Recently, Xie
- and coworkers synthesized a series of Rh hollow nanoframes with different types and degrees of porosity by selective chemical etching the Pd cores in Pd–Rh core-shell nanocrystals with distinctive elemental distributions.⁶² In addition, some other non-
- ⁴⁰ noble metal nanoparticles, such as Ni,⁶³ Co,^{64,65} Cu^{66,67} and Al,⁶⁸

were also used to act as sacrificial template to synthesis porous noble metal units. Tellurium or selenium nanowires and nanoparticles were also developed to synthesize uniform 1D Pt, Pd nanowires/nanotubes, platinum nanosponges, nanonetworks,

⁴⁵ nanodendrites, and Au-Te hybrid nanomaterials on the bases of galvanic reaction. ⁶⁹⁻⁷⁵



Fig. 6 Schematic illustration for the synthetic parameters to produce various types of PdPt bimetallic NCs from Pd NC templates.Different alloy nanoparticles were synthesized: octahedral nanocages (ONCs), cubic nanocages(CNCs), octahedral dendritic hollow (ODH) NCs, and cubic dendritic hollow (CDH) NCs, octahedral dendritic(OD) NCs and cubic dendritic (CD) NCs. (adapted with permission from ref.59, 55 Copyright 2012, American Chemical Society)

The porous/hollow silver nanofibers, nanocubes and nanospheres were synthesized by fast reducing some of the silver salts, such as silver oxide,⁷⁶ silver phosphate,⁷⁷ silver halides²⁷ 60 and silver cyanide,^{78,79} with BH₄ or electrochemical reduction. In those reduction reactions, the formation of porous silver structures can be attributed to the occurrence of Kirkendal effect. For example, Markovich et al.⁷⁶ prepared the hollow silver nanoparticles by the fast chemical reduction of silver oxide 65 nanoparticles. During the reduction process, the kirkendal effect resulted in the solid AgO₂ nanoparticles transforming to hollow Ag nanospheres. Silver orthophosphate has been proved to be a good template to fabricate the porous Ag nano/micro units, because it can be easily reduce by reductant, such as AA, NaBH₄ 70 and hydrazine. Another advantage for using Ag₃PO₄ as sacrificial template should be that the Ag₃PO₄ crystals with well-defined sizes and shapes, such as cubic, octahedral, spherical, wire-like and star-like shapes, have been widely reported,⁸⁰⁻⁸² which can be easily accessed and employed in the sacrificial template protocol. 75 Qi and coworkers demonstrated the controlled synthesis of porous Ag microstructures using Ag₃PO₄ as template and AA, hydrazine and NaBH₄ as reductant, as shown in Fig. 7.77 The hollow Ag particles exhibited а well-defined, rhombododecahedral exterior morphology and a remarkably 80 complex hierarchy. In such case, the final silver structure depended on the inward diffusion rate of the reductant relative to the outward diffusion rate of the Ag⁺ ions, namely, single-walled rhombododecahedra formed with AA, due to its lower diffusion rate, double-walled rhombododecahedra formed with hydrazine, 85 which has a medium diffusion rate, and core - shell structured rhombododecahedra formed with NaBH4, which has a higher diffusion rate.77

Differently, our previous work showed that when the Ag_3PO_4 truncated cubes with a size around 0.8 µm were used as the 90 sacrificial template and NaBH₄ as reductant, porous silver sub-



Fig. 7 (a) SEM images of Ag3PO4 rhombododecahedral crystals. (b) SEM images of single-walled Ag rhombododecahedral cages after sonication. (e) schematic illustration of the reaction procedure. (adapted with permission from ref.77, Copyright 2005, John Wiley and Sons)

microcubes could be obtained rather than the core-shell structured particles (Fig.8).⁸³ The formation of the pores in silver submicrocubes was due to the volume shrinkage occurring during

- ¹⁰ the reduction of Ag_3PO_4 to Ag. Besides Kirkendal effect, the formation of porous Ag structures in this case mainly resulted from a volume shrinkage phenomenon occurred in the reduction reaction. During the reduction process the volume of Ag_3PO_4 crystals presented an obvious shrinkage but their morphology did
- ¹⁵ not change. In this case, the fast injection speed and the excessive amount of the NaBH₄ were the key factors for the formation of porous Ag structures, in which the reduction reaction speed was greatly accelerated, and correspondingly, the size of the asformed metal nanoparticle decreased with the increase of
- ²⁰ reduction rate. Then the generated nanoparticles would aggregate together to form porous frames due to the lack of capping agents in solution. The quick formation of extended silver networks preserved the morphology. In addition, the fast reduction of the inner Ag₃PO₄ led to a fast volume collapse of the cubes and
- ²⁵ prevented the outward flow of Ag₃PO₄, thus caused the formation of a 3-D continuous Ag framework.



Fig. 8 SEM images of cubic porous Ag submicrocubes (b,e,f) made by ³⁰ using cubic Ag₃PO₄ (a,c,d) as temples. Scale bars are 100 nm. (adapted with permission from ref.83, Copyright 2013, the Royal Society of Chemistry)



Fig. 9. SEM and images of (b) cubic and (c) star-shaped and hollow PtCu alloy mesoparticles which are obtained by using Cu₂O as template. (adapted with permission from ref.84, Copyright 2011, American Chemical Society). SEM images of octahedrons Au mesocages(e) obtained by using Cu₂O(d) as template. (adapted with permission from ⁴⁰ ref.85, Copyright 2011, the Royal Society of Chemistry).

The galvanic reaction can also occur between the cuprous oxide and noble metal ionic precursors, thus the methods based on using cuprous oxide as both template and reductant have been 45 proved to be an effective approach to synthesize porous hollow noble metal cages of Ag, Au, Pt, Pd and PtPd alloy.^{84,85} Compared to the above widely reported templates, Cu₂O crystals have many obvious advantages, for example, easily controlled structures, cost saving, morphological multiformity, as well as ⁵⁰ large-scale production.⁸⁶ The Cu₂O/Cu redox pair value, -0.36 V, is much lower than that of the noble metal redox pair.⁸⁷ Therefore, the ionic noble metal precursors can be reduced to metal. ^{84, 88} Hong and coworkers prepared uniform Pt, PtCu and PtPdCu nanocages with well-defined size and morphology using the 55 correspondingly shaped Cu₂O crystals as sacrificial templates (Fig. 9a, b and c)⁸⁴ Using the similar methods, Fang and coworkers synthesized the polyhedral gold mesocages with the cubic and octahedronal shapes (Fig.9d and e).85 Recently, Li et al. developed a novel synthesis method for self-supported porous Pt 60 nanostructures comprised of interconnected 2-3 nm Pt nanoparticles by employing the galvanic replacement process between Cu₂O nanocubes and PtCl₄²⁻ ions.⁸⁹ In addition, Lee et al. reported an electroless Pt deposition on Mn₃O₄ NPs via a galvanic replacement process occurring between Mn₃O₄ and 65 PtCl₄²⁻ complexes.⁹⁰

2.1.2 Mesoporous template

The mesoporous materials, such as mesoporous silica, porous anodic alumina membrane and zeolite have been widely used to synthesize 1-dimensional noble metal nanowires.⁹¹ Recently, Wang and coworkers demonstrated a facile approach for the synthesis of uniformly sized mesoporous Pt nanoparticles by using ordered mesoporous silica KIT-6 (Ia3d) and SBA-15 s (p6mm) as the hard template and AA as the reducing agent.⁹²

Typically, the mesoporous silica powders were immersed into an aqueous solution of K_2PtCl_4 . After drying the mixture, the aqueous AA



Fig.10 SEM images of theobtained mesoporous Pt nanoparticles (meso-Pt) prepared with mesoporous silica KIT-6.(adapted with permission from ref.92, Copyright 2011, American Chemical Society)

- ¹⁵ as a reducing agent was dropped on the powder. And then the mesoporous Pt nanoparticles were obtained by removing the silica with HF solution. As shown in Fig.10, almost all of the obtained meso-Pt nanoparticles presented a rhombic dodecahedral morphology. The meso-Pt corresponds to a perfect
- ²⁰ inversion replica of the original highly ordered KIT-6 after the replacement. The obtained nanoparticles were isolated from each other and had a narrow particle size distribution. The monocrystalline Pt have kept the framework structure of the silica KIT-6. Similarly, they also reported well-ordered mesoporous Pt,
- ²⁵ PtRu PtNi and PtCo nanoparticles with uniform sizes, which were synthesized by using mesoporous silica as hard template.⁹³⁻⁹⁵ The pore size of the porous nanoparticles can be carefully controlled by adjusting the structures of the silica templates. Jaramillo et al. successfully fabricated Pt double gyroid using silica as
- ³⁰ template.⁹⁶ The surfanctant and silica can form a double gyroid structure. A 400°C of calcination can remove the surfanctant, leaving a porous structure of silica template. Through an electrodeposition process, the viods were filled with platinum. After removing the silica gyroid with HF, the double gyroid
- ³⁵ platinum was formed. In this structure, Pt is in the opposite position of Si template. Rauber et al. reported the direct synthesis of highly ordered large-area Pt nanowire networks with high surface area and excellent transport properties using electrodeposition within nanochannels of ion track-etched

⁴⁰ polymer membranes.⁹⁷ Takai et al. reported a dual template strategy to fabricate the mesoporous Pt nanotubes, in which the formation of mesoporous Pt and Pt-Based alloys nanotubes/nanorods were realized through deposition of Pt in lyotropic liquid crystals (LLC), which was coated on the channel ⁴⁵ of porous anodic alumina membrane surface.^{98,99} The morphology control of the final products was realized by the external pressure during the coating process.

2.1.3 Copolymer and lyotropic liquid crystals(LLC) template

Compared with the metal oxides including silica and zeolites, the 50 polymeric scaffold has the advantages that the chemical composition, size, morphology, and even the penetrability or accessibility of the polymeric scaffold can be tailored.¹⁰⁰ The lyotropic liquid crystals (LLCs) phases of surfactants exhibit a rich polymorphism of structures that have long-range 55 periodicities and whose characteristic repeat distances range from 2 to 15 nanometers, which have been utilized as soft templates to directly synthesize mesoporous metals with hexagonally packed cylindrical mesospace.^{101,102} Yamauchi et al. demonstrated a synthetic strategy for the preparation of mesoporous Pt particle ⁶⁰ with giant mesocages connected closely in three dimensions, and the LLCs consisting of diblock copolymers was used as the soft template.¹⁰³ By utilizing LLCs physically confined inside the channels of porous anodic alumina membranes, they successfully introduced a stacked donut-like mesospace (circularly packed 1D 65 mesochannels) into the Pt fibers.¹⁰⁴ Porous Ag nanowire can be fabricated by using Poly(styrene-alt-maleic anhydride) as templates.⁷⁸ Porous gold nanobelts consisting of self-organized nanoparticles were synthesized by morphology preserved transformation from metal-surfactant complex precursor ⁷⁰ nanobelts formed by surfactant and HAuCl₄.¹⁰⁵ Pan and coworkers prepared two dimensional (2D) and 3-D porous dendritic Au nanostructure through a seeded growth assisted by in-situ polymerized polyaniline.^{106,107} On the basis of an



Fig. 11. Three-dimensional gold nanodendrimers: using polymer as template. (adapted with permission from ref.108, Copyright 2012, the Royal Society of Chemistry).

⁸⁰ amphiphilic random copolymer poly(methacrylic acid 2-(diethylamino) ethyl ester-co-octadecyl, poly(ethylene glycol)butenedioate) (P(DEAEMA-co-O-B-EG) using as the template,

6 | *Journal Name*, [year], **[vol]**, 00–00

Yuan and coworkers prepared the porous 3-dimensional(3-D) Au nanostructures with controllable morphology and high yield via the direct reduction of hydrochloroauric acid (HAuCl₄) by AA, as shown in Fig. 11.¹⁰⁸ The morphology of the final products was

- s simply controlled by changing the PEG molecular weight from 400 to 600 in P(DEAEMA-co-O-B-EG). Interestingly, these porous 3D Au nanostructures are composed of radially arranged thin nanosheets rather than the nanowires and nanoparticles which endow them with a well-defined 3D structure. Robinson
- ¹⁰ and coworkers prepared the nanoporous palladium and platinum powders with a particle diameter around 50 nm and pore size of 3 nm on milligram to gram scales by chemical reduction of tetrachloro complexes by ascorbate in a concentrated aqueous surfactant at temperatures between -20 and 30 °C.¹⁰⁹ The
- 15 assembly of high concentration of surfactant Brij 56 into hexagonally packed cylinders offered the template to confine the reduction and growth of metal particles into zeolite-like mesoporous structures.

2.1.4 Surfactant micelle and bicelle template

- ²⁰ Shelnutt' group developed a series of synthetic methods for the preparation of porous Pt nanodendrites, nanoweels, nanosheets, nanocages and hollow nanospheres using surfactant micelles (liposomes) and bicelles as growing templates.¹¹⁰⁻¹¹⁸ Those methods were based on a seeding and fast autocatalytic growth
- ²⁵ approach. The ionic platinum precursor was reduced by AA or porphyrin photocatalyst (hydrophobic tin(IV) octaethylporphyrin, SnOEP) irradiated by visible light in the presence of surfactant formed liposomes or bicelles. The formation of such complex



³⁰ Fig. 12. Diagram of steps in the synthesis of spherical platinum nanocages. (a) SEM images of hollow platinum nanocages (b) hollow platinum nanocages (adapted with permission from ref.112, Copyright 2006, John Wiley and Sons) (c) TEM images of platinum nanoparticles grown on 140 nm liposomes prepared in water. (adapted with permission ³⁵ from ref.111, Copyright 2006, American Chemical Society)

nanostructures was due to the inhomogeneous nucleation of Pt seeds at the surface or interface of the micelles or bicelles.

Typical example is shown in Fig.12, and the dendritic character ⁴⁰ of the constituent nanosheets make the hollow spheres highly porous. The unilamellar liposomes containing hydrophobic SnOEP in the liposomal bilayer were prepared by a process of solvent evaporation, hydration, and extrusion. Using white light to photocatalytic reduce Pt complex produces metal seed particles ⁴⁵ upon irradiation of the liposomes containing the SnOEP. ¹¹² The Pt nanoparticles formed in the reduction reaction and they provided as seeds for the growth of dendritic Pt nanosheets.

- When the seed particles reach a certain size they begin to form dendritic nanosheets. The dendritic growth continues until the Pt 50 complex is exhausted, thus the size of the Pt dendrites is determined by the total Pt complex available and the number of seeds produced. Stucky's group reported an efficient approach to produce thin platinum meso-porous film (~50 nm) through electrodeposition process.¹¹⁹ In such case, the surfactants (e.g. 55 sodium dodecyl sulfate, SDS) could be electrochemically assembled to a micelle film at solid-liquid interfaces, which acted as the soft template to form porous Pt nanofilm. Recently, Yamauchi' group develpoed the Stucky's approach. They found that the pore sizes of the as-prepared porous Pt nanofilms can be 60 well controlled by using different kinds of surfactant.¹²⁰ Through the similar way, Pt based meso-porous alloy films, such as PtCu and PtRu, were also prepared and reported.121,122 In addition, when the electrochemical-controlled assembly of surfactants and deposition of platinum were performed in the nanochannels (e.g.
- ⁶⁵ porous polycarbonate, PC, membrane), the one-dimensional mesoporous Pt nanorods can be prepared.¹²³ Furthermore, the non-ionic surfactant, Pluronic F127, were found to self-assemble on the surface of colloidal silica particles to form micelles without the help of electrochemically driven apporach. By using 70 this novel core-shell structure as a soft@hard template, they synthesized the mesoporous Pt-Ru particles with a hollow interior and tunable shell thickness.¹²⁴

2.1.5 Etching/corrosion method

Etching/corrosion procedure can be used to selectively remove 75 the certain facets from the nanocrystals and the less stable element from alloys, thus to produce a porous structure. Furthermore, tuning of the etchant strength and reaction conditions allows precise control of the morphology and porosity of the final products.^{21, 125, 126}. Series of enchants have been 80 developed to synthesize the porous noble metal nanostructures, typically including Fe3+, HNO3/NO3-, O2, I, H2O2 and so on (Table 1). Typical examples are the synthesis of porous noble metal nanostructures through etching off the Ag using Fe³⁺ ions and HNO3 from the AgPt49, 127 and AuAg128-130 alloys which were 85 prepared through the galvanic reaction between Ag sacrificial template and Pt or Au ionic precursors. By removing the residual silver with HNO₃, Alia and coworkers prepared porous platinum nanotubes (PtNTs) with a all thickness of 5 nm, an outer diameter of 60 nm, and a length of 5-20 µ m by galvanic displacement 90 with silver nanowire.49 Chen et al. synthesized the hollow Pt nanosphere catalysts with nanochannels at room temperature with silver nanoparticles as sacrificial templates. After removing the Ag from the PtAg alloy formed during the galvanic reaction, the nanochannels and voids were produced on the surface of the 95 hollows.¹²⁷ Similarly, H₂O₂ and Fe³⁺ was also used to selectively etch off the Ag from the AgAu bimetalic nanoparticles to porduce

This journal is $\ensuremath{\mathbb{C}}$ The Royal Society of Chemistry [year] the porous Au frames(Fig.13).¹²⁸ Xiong et al. synthesized the single-crystal Pd nanoboxes and nanocages by an O_2 induced corrosion pitting process.¹³¹ In such process, the combination of

5 Table 1. Summary of the etchants applied in the synthesis of porous noble metal units

Etchants	Targets	Shape of the products	Ref.
Fe(NO ₃) ₃ /	AgAu alloy,	cubic nanoframe,	128,129
FeCl ₃	Pd	corolla-like Pd NPs	
H_2O_2	Ag	porous nanoshell	133
KI	Au	nanocages	132
HNO ₃	AgPt, AuAg	porous hollow Pt	49, 57,
	alloys,	shells,Au and Pd NPs	117,130,
	Pd-Ni		134
O_2	Pd	Pd cubic cages,	19, 131
		Porous single-	
		crystalline Pd NPs	
electroche	Pt-on-Ag,	porous hollow Pt or	135-138
mistry	Pt-Cu, Pt-Co	Pt-M spheres/cubes	

continuous etching of the Pd nanocube from the interior and some reduction of the Pd(II) species at the edge of the hole leads to the 10 formation of Pd nanobox. Fan and coworkers presented a strategy to achieve cage- and ring-like Pt nanostructures through



Fig. 13. (a), The schematic drawing and TEM images of the formation
¹⁵ of Au cubic frame (a₁) 50-nm Ag nanocubes; (a₂), Au/Ag alloy nanoboxes obtained by reacting the nanocubes with 4.0 mL of 0.2 mM HAuCl4 aqueous solution; (a₃ and a₄), nanocages and nanoframes obtained by etching the nanoboxes with 10 and 20μL of 50 mM aqueous Fe(NO₃)₃ solution. (adapted with permission from ref.128,Copyright 2007, ²⁰ American Chemical Society) (b) Illustrating the formation of gold nanoframes and nanocages upon deposition of gold onto decahedral AgNPs and subsequent silver dissolution with hydrogen peroxide: (b₁), Silver decahedra prior to gold deposition. (b₂) Decahedra after deposition of gold. (b₃ and b₄) Images of the frames and cages after dissolution of ²⁵ silver with different amount of hydrogen peroxide. (adapted with

permission from ref.146, Copyright 2011, American Chemical Society)

8 | Journal Name, [year], [vol], 00-00

a heterogeneous seeded growth of Pt on Au nanocrystal surfaces followed by selectivelly etching off the Au seeds with in-situ formed I2.132 Recently, Wang and coworkers reported a facile 30 method for the preparation of porous single-crystalline Pd NPs with controllable sizes.¹⁹ They considered that the rapid growth of the crystals induced many small crevices on the initial formed Pd NPs. Then, oxidative etching occurs preferentially at the highly active sites in the crevices owing to the presence of Cl⁻ and $_{35}$ O₂ in the solution, giving the porous structure. Besides adding the oxidants, electrochemically etching off the less stable species from the alloy NPs was proved to be an efficient approach to produce the porous nanostructures. Yang's group produced the porous hollow Pt nanospheres and cubes by electrochemically ⁴⁰ removing the Ag species from the Pt-on-Ag Pt bimetallic nanoparticles.^{135, 136} After the treatment under various potentialcycling profiles, the Pt cubic nanobox with an average edge length of about 6 nm and a wall thickness of 1.5 nm were synthesized. The reduction reaction kinetics of the metal 45 precursors can be well controlled by introducing the etchant into the reaction.¹³⁹⁻¹⁴¹ Huang and coworkers demonstrated an etching assisted method to prepare corolla-like Pd mesocrystals consisting of unidirectionally aligned, well-spaced, and connected ultrathin (1.8-nm-thick) Pd nanosheets, as shown in Fig.14.¹²⁹ In

⁵⁰ the synthesis process, CO acts as the surface-confining agent to allow anisotropic growth of Pd nanosheets as branches, while Fe³⁺ etches the Pd seeds at the early stage of the reaction to induce formation of the branched structure.

2.1.6 Overgrowth synthesis

55 Controlled overgrowth of concave cube seeds can induce a hollow structure of octahedral. Langille et al. syntheisized Au octahedra with hollow features through the controlled overgrowth of preformed concave cube seeds.¹⁴² The overgrowth on the concave Au nanocubes was attributed to that the underpotential 60 deposition (UPD) of Ag species selectively occurred on their {111} facets, leading to the stabilization of these crystal planes in presence of a relatively higher Ag⁺ concentration. As shown in Fig. 15, the UPD process caused the formation of small {111}faceted "plates" at the eight tips. Then the size of the plates 65 increased and the tips of an octahedron would form when the plates met together. (Fig. 15) DeSantis et al.¹⁴³ demonstrated an overgrowth processes for the preparation of bimetallic Au-Pd octopods and concave alloy nanostructures including hopper-like nanocrystals with deep angular concavities through seed-70 mediated co-reduction of two metal precursors. Similarly, the presence of seeds that serve as preferential sites for the growth of the larger nanostructures and the preferential growth of certain facets lead to the formtion of such novel Au-Pd bimetallic structures. On the other hand, to carefully manipulate the growth

⁷⁵ kinetics by introducing some of the additives, such as Br⁻ and Cl⁻ ions to slow the precursor reduction was a critical procedure to favor metal deposition on the highest energy features.^{61, 144, 145}

2.2 Colloidal synthesis

The term 'colloid' refers to a two - phase system where insoluble ⁸⁰ particles are dispersed in water or, broadly speaking, in solvents.^{147, 148} The preparation of porous noble metal NPs with designed sizes through colloidal approach has been found to be an effective approach. Compared to the template method which

involves the tedious synthetic procedures of the multiple steps, the colloidal synthesis is more like a "one-pot" process which can provide a facile route for a large-scale synthesis. However, how



Fig. 14. (a,b)TEM, HRTEM, images of corolla-like Pd mesocrystals. Pd nanocrystals prepared under reaction conditions in the absence of FeCl₃ (c) and in the absence of CO (d). (adapted with permission from ref.129, Copyright 2011 American Chemical Society).



Fig. 15. (a) The Schematic images and SEM images of concave cube seeds and the products of the octahedra reaction with different amount of HAuCl₄ solution. (b) The Model and STEM images of a single hollow ¹⁵ octahedron at different orientations. Scale bars: 100 nm. (adapted with permission from ref.142, Copyright 2011, American Chemical Society).

to precisely control the porosity and morphology in the colloidal solution is still a remained challenge for the nanosynthesis. The

²⁰ reduction of ionic noble metal precursors by reducing agents in the presence of capping agents is a general method for preparing noble metal nanoparticles in colloidal solutions. As for the porous noble metal nanoparticles, the nucleation and growth process of the crystals need to be carefully controlled to avoid forming the ²⁵ solid nanoparticles. Generally, the formation of the pores in the nanoparticle growth need a dendritic growth behavior or aggregation of isolated crystals through a random or oriented attachment (OA) process.

2.2.1 Dendritic growth

- 30 The dendritic growth of noble metal nanocrystals were considered to greatly depend on the number and type of twin planes in the initial formed seed crystals. These stacking faults would break the symmetry in face-centered cubic metals, such as platinum, and enables the formation of anisotropic metal 35 nanocrystals with 1-D, 2-D and 3-D morphologies, which has been widely reviewed by many research groups.^{25, 31, 149-157} Therefore, only several typical examples toward the formation of multipods and porous structures are selected and presented here. Fig. 16 shows the typical examples that the multi-branched 40 nanostrutures grow from the seeds with a single crystal cuboctahedron. Besides altering the seed structures, surfactant molecules can sometimes selectively adsorbed on the certain facets of the NPs, which prevents the metal atoms depositing on these crystal planes, thus inducing the dendritic/anisotropic 45 growth of noble metal NPs.²⁹ An example is the synthesis of Pt multipods from H_2PtCl_6 in the presence of oleylamine cetyltrimethylammonium bromide (CTAB). In this approach, oleylamine (OA) is considered to act as a ligand to form stable Pt⁴⁺ complexes and lead to the reduction of Pt⁴⁺ complexes to a
- ⁵⁰ metallic state at an elevated temperature. The cetyltrimethylammonium bromide (CTAB) plays an role of the structure-directing agent to induce the growth of Pt nanocrystals along the (111} direction and thereafter the formation of hierarchical nanoassemblies, as shown in Fig. 16d and e.¹⁵⁸ In ⁵⁵ addition, the growth of the noble metal nanoparticles was generally ascribed to a kinetically controlled mechanism based on
- slow, continuous nucleation (seeding) and fast autocatalytic growth.^{110, 159} Thus, the overgrowth which occurred during the self-catalysis process was often used to deduce the formation ⁶⁰ mechanism of branched nanostructures.^{160, 161} The porous Pt or Pd nanodentrites have been produced in aqueous solution simply by reducing an aqueous solution containing ionic Pt or Pd
- precursor and formic acid or AA in the presence of surfactant molecules without the need for any template and seed mediated ⁶⁵ growth.¹⁶²⁻¹⁶⁵ The growth of Pt dendrites in the presence of nonionic surfactants, such as Brij 700, Tetronic 1107, PVP and
- nonionic surfactants, such as Brij 700, Tetronic 1107, PVP and PVP-co-VA, (Fig. 17) was ascribed to the point that their functional groups can anchor onto the deposited platinum surface, leading to a continuous growth/termination process of the porous
- ⁷⁰ Pt nanodendrites, in which the branch terminal served as a new nucleation site, inducing the continuous growth of the new branches until the depletion of the precursor, as described by Zhang et al. ¹⁶⁶



Fig. 16. (a) Possible formation mechanisms of branched nanostructures from seed crystals (adapted with permission from ref.152, Copyright 2010 Wiley-VCH); the octahedron nanocrystals evolving into (b) isotropic s needles or (c) anisotropic nanostructures from the tips of the seeds (adapted with permission from ref.29, Copyright 2013 the Royal Society of Chemistry).(d) and (e) TEM and SEM image of the branched nanoparticles (adapted with permission from ref.158, Copyright 2012, Wiley-VCH).

Besides the pure nobe metal porous NPs, a series of porous/dendritic bi- and poly-metalic nanopartices with A-on-B,¹⁶⁷⁻¹⁷⁴ core-shell¹⁷⁵⁻¹⁷⁹ and alloy^{60,180-190} structures have been widely reported. A typical example is the synthesis of unique ¹⁵ Au@Pd@Pt triple-layered core-shell structured nanoparticles consisting of a Au core, Pd inner layer, and nanoporous Pt outer shell, which was reported by Wang and coworkers.¹⁶⁹ The growth of such novel structure was attributed to an autoprogrammed process, in which the initial formed Au nanoparticles served as

- ²⁰ the *in situ* seeds for the subsequent depositions of the Pd inner layer and porous Pt outer shell. The capping agent, i.e. Pluronic F127, served as a structure-directing agent to direct the nanodendritic Pt outer shell growth. Through the similar approach, this group prepared a novel mesoporous Pt on Pd core-
- ²⁵ shell nanopartilees with a concave structure. The whole particle prepsented a single crystal character, which was attributed to the epitaxial growth of the porous platinum shell from the palladium seed.¹⁹¹

2.2.2 Nanoparticle aggregation

10

- ³⁰ The aggregation of the pre-grown nanocrystals through a random or regular form is likely to cause the formation of the pores in the final nanostructures. As shown by the schemetic drawing in Fig.18, the random aggregation of the crystals can be deemed that the sintering occurs between the attached nanocrystals even
- ³⁵ though they have no consistent crystallographic orientations, thus it favours to form the porous nanoparticles with a polycrystal structure. As for the regular aggregation form, it can be ascribed to a nonclassical crystal growth model, i.e. the oriented attachment(OA) model, in which the basic growth units are NPs,
- ⁴⁰ rather than atoms/ions in the classical growth. In the OA dominated growth model, the nanocrystals align along a common crystallographic direction in order to minimize the interface

energy.¹⁹² This particle-mediated growth model often leads to the formation of so-called mesocrystals, an ordered superstructures ⁴⁵ composed of many individual nanocrystals that share common crystallographic planes, exhibiting crystal structures similar to those of single crystals.^{29, 193, 194}



Fig. 17. platinum nanostructures prepared with different nonionic organic ⁵⁰ molecules: (A) Brij 700, (B) Tetronic 1107, (C) PVP, and (D) PVP-co-VA, respectively.(adapted with permission from ref.162, Copyright 2010, American Chemical Society.)

As shown in Fig.19, Wang and coworkers developed a non-55 capping agent strategy to prepare the porous dendritic platinum nanoparticles just by heating the mixture of the aqueous solution of chloroplatinic acid (H₂PtCl₆), sodium hydroxide (NaOH) and AA.¹⁹⁵ Since no any capping agents exited in the solution, the growth and aggragation of the nanocrystals showed a large 60 random character. As shown in the TEM images of the intermediate products at different time intervals, it clearly shows that the growth of the final porous nanodendrites is based on the step-by-step attaching of the as-formed nanocrystals. The corresponding selected-area electron diffraction (SAED) pattern 65 indicates the structure of the single particle being polycrystalline. Similar growth behavior was also found in the sonicating assisted reduction of Pd precursors in aqueous solution with AA or hydrazine hydrate to produce porous Pd nanodendrites without any capping agents.^{196,197} Viswanath et al. reported that the 70 porous nanosized Pt aggregates with the specific surface area of



Fig. 18. Illustration of particle-mediated growth. (adapted with permission from ref. 29, Copyright 2013, the Royal Society of Chemistry).

75

39 m²/g. were synthesized by tuning the electrostatic interaction between surfactant-free nanoparticles in the solution phase, without using any capping agents.¹⁹⁸ Porous Pd black with a high electrochemical active surface area of about 40.2 m² g⁻¹ was

synthesized through a heterogeneous catalytic reaction of formic acid decomposition.¹⁹⁹ In addition, some other groups found that even in the presence of capping agent, such as PVP, CTA⁺ and nonionic block copolymer, the reduction of ionic Pt precursor

- ⁵ through reducing agent, sonoelectrochemical or sonicating treatment would lead to the formation of the Pt nanodendrites or nanosponges by assembling the initial produced NPs.²⁰⁰⁻²⁰³ Chen and coworkers prepared the porous Pd and Pt-Pd alloy nanospheres using the polyallylamine hydrochloride (PAH) as
- ¹⁰ complexing agents under mild reaction conditions, and the particle size of the porous nanosphres could be readily controlled by altering the ratio of noble metal precursors to PAH.^{204,205} The formation of the porous nanospheres was ascribed to the attachment between the primary nanoparticles.



Fig. 19. Pt nanodendrites synthesized without using organic solvents or surfactants.(a-d) TEM images of the intermediate products sampled at different reaction times: (a) 4, (b) 5, (c) 6, (d) 8min. (adapted with permission from ref.195. Copyright 2012, the Royal Society of 20 Chemistry).

The oriented attachment is a classical formation mechanism suggested to explain the formation of complex nanostructures based on the particle-mediated growth, such as mesocrystals. As

- ²⁵ the building units, the NPs prefer to attach each other through the facets with highest surface energy or surface area in order to decrease the total free energy. Thus the shape and structure of the primary building units need to be well controlled. For example, as shown in Fig.20f-h, during the formation of 3-D PtRu alloy
- ³⁰ porous mesocrystals, the primery NPs showed a truncated octahedral shape (Stage 1), in which, the {111} facets have a larger area than {100} facets and they were less protected than {100} faces. And the secondary growth happened preferentially at the {111} facets (Stage 2). Therefore, this oriented attachment
- ³⁵ growth model ultimately leads to the formation of dendritic nanostructures with well-defined morphology and single crystalline character.(Stage 3).²⁰⁶ Many strategies for the synthesis of porous nobel metal mesocrystal NPs have been developed. Our group prepared gold mesoparticles with various
- ⁴⁰ morphologies and highly roughened surfaces, including sea urchin-like (Fig.20a), flower-like, starlike, meatball-like, and dendritic nanostructures using pentanol/water interface as a growth "bed".²⁰⁷ Nogami et al. reported a single-crystalline platinum nanocubes with porous morphology by using ethylene
- ⁴⁵ glycol, HCl, and polyvinylpyrrolidone as the reducing agents of H₂PtCl₆, as shown in Fig.20d.²⁰⁸ The similar platinum nanostructures were prepared through decomposing platinum

acetylacetonate (Pt(acac)₂) in a hot diphenyl ether (DPE) solution in the presence of 1,2-hexadecanediol (HDD), hexadecylamine ⁵⁰ (HDA) and 1-adamantanecarboxylic acid (ACA).¹⁸ Xia's group synthesized the highly faceted Pt nanocrystals with porous structures by reducing a H₂PtCl₆ precursor with PVP in an aqueous solution containing a trace amount of Fe³⁺ ions.²⁰⁹ Huang et al. demonstrated an etching assisted approach to ⁵⁵ synthesize the corolla-like Pd mesocrystals consisting of unidirectionally aligned, well-spaced, and connected ultrathin (1.8 nm thick) Pd nanosheets.¹²⁹



- ⁶⁰ Fig. 20. The TEM images of Au (a-c) (adapted with permission from ref. 207, Copyright 2012, the Royal Society of Chemistry)., Pt (d-e) (adapted with permission from ref. 208, Copyright 2010, American Chemical Society.) and PtRu alloy (f-g) (adapted with permission from ref. 206, Copyright 2007, American Chemical Society.) mesocrystalline NPs with ⁶⁵ porous structures. The corresponding HRTEM images and SAED patterns indicating the single crystal characters of the corresponding NPs. (h) Illustration of the formation of 3D PtRu mesocrystals. (adapted with permission from ref. 206, Copyright 2007, American Chemical Society.)
- Besides the 3-D mesocrystals, the OA process can also induce the formation of 1-D nanowires²¹⁰ and 2-D porous single crystal sheets,¹¹⁰ nanonetworks and nanoplates.²¹¹⁻²¹³ Xu and coworkers prepared the 2-D dendritic platinum circular nanosheets with single crystal and porous characters by means of liposomes as ⁷⁵ template.¹¹⁰ Our previous work showed that the continuous UV irradiation of the primary Au NPs using citric acid as a reducer and protective agent led to the NPs transformed into 2-D nanonetworks, porous nanoplates with hexagonal, triangular or truncated triangular pores.²¹¹⁻²¹³ The formation of such porous 2-⁸⁰ D Au nanostructures was due to the oriented attachment and
 - fusion of the initial produced NPs.

3. Applications of porous noble metal units

The production of particulate materials with high porosity, defined shapes and monodispersed sizes would increase further the spectrum of applications of noble metal NPs. It is due to that

- s the ratio of external to internal number of atoms of the porous colloidal noble metal NPs increases rapidly as the particle size decreases compared to their solid counterparts, leading to the NPs possessed a higher specific surface area and surface activity. In addition, smaller particle sizes have reduced the diffusion path
- ¹⁰ lengths relative to conventional bulk porous noble metal materials. Therefore, the improved properties of the porous noble metal units afford many potential opportunities for their application in catalysis, drug delivery, cell imaging and SERS.

3.1 Medical Applications

15 3.1.1 Drug delivery

To develop the novel nanocarriers loaded with anticancer drugs to improve therapeutic efficiency and avoid side effects has been considered to become a new breakthrough in cancer targeting and treatment.^{214, 215} There are three basic properties necessary for the

- ²⁰ candidate materials as the drug delivery carriers: lower systemic toxicity, a suitably sized carrier and the controlled release of the loaded drugs.^{216, 217} Over the past decades, Gold NPs with various structural features have became one of the most widely studied materials as drug delivery carriers due to their haigher chemical
- 25 stability, lower cytotoxicity, biocompatibility and structural diversity in nanosize. In addition, gold NPs with special morphologies displayed a strong surface heat flux upon absorption of NIR light, thus, they were selected as an excellent candidate for NIR light-triggered photothermal ablation (PTA)
- ³⁰ therapy and release of a drug from nanocarriers, as well as a photothermal treatment agent.^{215, 217, 218} Based on their unique structure feature, the porous gold NPs was very suitable for the applications in drug delivery,^{14, 16, 219, 220} owing to their higher drug loading amount and controllable release. The general used
- ³⁵ porous gold NPs were gold nanocages and gold nanoshell nanomicelles.

The gold nanocages can be synthesized through the galvanic replacement reaction, which is required for good uniformity in terms of both size and shape, as this will affect their optical ⁴⁰ properties and alter their biodistribution.²²¹ And availability in

- ⁴⁰ properties and after their biodistribution. And availability in large quantities was also required for in vivo studies. As a result, one needs to produce Ag nanocubes with uniform, controllable sizes and quantities on the scale of grams per batch. For both diagnostic and therapeutic applications, it is critical to deliver Au
- ⁴⁵ nanocages exclusively to the malignant site. And it is necessary to engineer the size, shape, and surface properties of Au nanocages to optimize their targeting by the desired biological system.^{13, 215}
- The gold nanoshell nanomicelles were generally prepared ⁵⁰ through cross-link-molecular assisted assembly of goldnanoparticles. ^{214, 217, 218, 222-224} As shown in Fig. 21, Niikura and coworkers demonstrated a sythetic approach for the prepartion of Au hollow NP assemblies (NP vesicles) by cross-linking each gold nanoparticle with thiolterminated PEG.²²³ The water soluble
- ⁵⁵ AuNVs can be used as a drug delivery carrier enabling lighttriggered release. The pores on the surface of AuNVs can be controlled by heating temperature: at a higher temperature, i.e.

62.5°C, the stretch of the linker molecular would lead to the gaps between nanoparticles openning, which is conducive to the drug loading; while the drug or dye can be encapsulated inside the vesicles due to the closure of these gaps at room temperature; the heating of the AuNVs by short-term laser irradiation (5 min, 532 nm) leads to the gaps opening again and releases the encapsulated drug or dye.²²³

65 3.1.2 Cell imaging



Fig.21. (a) STEM image of AuNVs cross-linked with dithiol-PEG (Mn = 3400) cast from water. (b) STEM and (C) SEM images of a single crosslinked AuNV. The scale bars are (a) 400 and (b,c) 20 nm. (d) The 70 schemedical drawing for the fabrication of gold NP vesicles (AuNVs) encapsulating dye or drug molecules and their light-triggered release. (adapted with permission from ref.223, Copyright 2013, American Chemical Society.)

⁷⁵ The high scattering optical cross section and photo thermal properties of the Au nanocages or nanoshells endowed them as the potentially valuable contrast agents for photonics based imaging modalities,²²⁵ mainly including optical coherence tomography (OCT) and photoacoustic tomography(PAT). The ⁸⁰ OCT imaging is based on contrast from spatial variations in tissue scattering.^{226, 227} By introducing the NIR resonant Au nanocages as the contrast agents, Zhou and coworkers realized the ex-vivo imaging of the human breast tissue using photothermal OCT imaging technique.²²⁶ PAT technique was based on the detection

- ⁵ of the spatial variation in the optical absorption of tissues which could be greatly enhanced through use of NIR photothermal contrast agents,^{32, 228} thus provided good ultrasonic spatial resolution, because PA imaging modality was very sensitive to endogenous and exogenous optical contrasts.²²⁹ Wang's group
- ¹⁰ demonstrated the feasibility of using Au nanoshells grown on silica particles as the contrast-enhancing agent for PAT. ²²⁸ The existence of the PEG coated nanocages circulating in the vasculature of a rat brain greatly enhanced the optical absorption in the brain vessels by up to 63% after three sequential
- ¹⁵ administrations of nanoshells. In addition, the porous gold nanospheres have been used to image and compare the live and dead cells. Shukla and coworker estimated the cell staining effect of the porous Au NPs and solid Au NPs by binding of a fluorescent molecule, propidium iodide (PI).¹⁷ PI is a standard
- ²⁰ fluorophore used to distinguish between live and dead cells. The cells stained with PI-porous nanogold conjugates show a significantly enhanced fluorescence than the cells stained with PI-solid gold conjugates. It was attributed to that the porous gold nanospheres offered enhanced surface area for binding of the ²⁵ fluorescent dye, thus, improve the fluorescence in cell staining.¹⁷

3.2 SERS substrate

The noble metal, especially Ag and Au are promising materials to fabricate SERS-active substrates with high performance for Raman enhancement.^{160, 230, 231} Besides the size and shape, the ³⁰ surface topography is a significant factor for enhancement factor. The porous structures usually have rough surfaces due to their porous feature, which leads to their having a relative high performance on SERS.^{22, 83, 207, 232-248} The rough surface often provide gaps and protuberances which can generate "hot spots"



Fig. 22. SERS spectrum of R-6G adsorbed on the surface of the substrates being composed of different gold mesoparticle films: S: sea urchin-like, F: flower-like, M: meatball-like, and P: polyhedral. B indicates 'background'. (adapted with permission from ref.207, Copyright 2012, 40 the Royal Society of Chemistry).

and enhance the Raman scattering strongly due to local electromagnetic field enhancements. Fig. 22 shows that the Au mesocrystals exhibit the highest SERS enhancement on the order ⁴⁵ of ~10⁷-10⁸, compared with the dendritic and polyhedral Au particles. This high performance is due to the Au mesocrystal having a rough surface and high internal porosity.²⁰⁷ Yang and coworkers reported a bacteria templated synthesis of silver microspheres with hollow and porous structures.²⁴⁹ The SERS ⁵⁰ experiments using 2-mercaptopyridine (2-Mpy) as probing molecules showed that the hollow porous microspheres presented an ultrasensitive molecular detecting performance. The detection limit was as low as 10⁻¹⁵ M and the enhancement factor reached to 10¹¹.

55 3.3 Fuel cell catalysts

In recent years, the increase in global energy requirements and the environmental awareness, as well as the perceptible shortage of raw materials, put forward the public requirements for the development of clean, efficient energy conversion techniques.²⁵⁰ ⁶⁰ The proton-exchange membrane fuel cells (PEMFCs) are showing great promise as an alternative to environmentally unfriendly fossil fuel use. Pt, Pd and their based alloy catalysts are the best choice for the electrochemical oxidation of small organic molecules (e.g., methanol, ethanol, formic acid) as well

- ⁶⁵ as for oxygen reduction reactions, which are critical electrode reactions in fuel cells.^{19, 57, 66, 151, 153, 196, 251-277} The catalytic activity of those noble metal catalysts can be highly related to their structure, composition and shape,^{278, 279} because most of electrocatalytic reactions are sensitive to the electronic structure
- ⁷⁰ and the crystalline surface structure, which can be controlled by their composition and shape, respectively.^{158, 167 280-283} Porous Pt, Pd and their based alloy nanoparticles possess the characters of high surface areas, low specific densities, good mass conductivity and rich surface chemistry, thus becoming one of the most
- ⁷⁵ frequently studied materials for the application in PEMFCs catalysts. For example, Zhang and co-workers⁴⁴ found that the porous Pt dendritic nanotubes synthesized through the galvanic replacement reaction between Ag dendrites and H₂PtCl₆ presented a 2.33-fold more active on the basis of equivalent Pt
- ⁸⁰ mass, 4.4-fold more active in terms of specific activity for ORR than the state-of-the-art Pt/C commercial catalyst, 5.25-fold more active on the basis of equivalent Pt mass and 3.68-fold more active in terms of their specific activity than the first-generation supportless Pt black catalyst. Moreover, the porous Pt dendritic ⁸⁵ nanotubes were 6.1-fold and 4.8-fold more stable than the Pt/C and Pt black catalysts, respectively. Recently, Ding and coworkers prepared the porous ternary Pt-Ni-P alloy nanotube arrays through a template-assisted electrodeposition method.²⁸⁴ As shown in Fig.23, the porous nanotube arrays showed a high
- ⁹⁰ electrochemical activity and long-term stability for methanol electrooxidation. These superior catalytic performances were ascribed to their porous and nanotubular structures, and synergistic electronic effects of various elements. Huang et al.²⁸⁵ prepared the porous Pt₃Ni nanocrystals by simultaneously ⁹⁵ reducing platinum and nickel acetylacetonate organic salts by using N , N –dimethylformamide (DMF) as both solvent and reducing agent. PVP and phenol was used as surfactant and structure-directing agent, respectively. The porous Pt₃Ni nanocrystals were proved to have much better performance (in

both durability and efficient) toward the oxygen reduction reaction (ORR) than those of the commercial Pt analogs (commercial Pt black and commercial Pt/C catalysts). Their superior performance in ORR was attributed to the high surface s area, rough surface, and porous feature.



Fig. 23. (a) CVs of Pt-Ni-P and Pt-Ni NTAs in 0.5 M H2SO4 at 50 mV/s.
(b) CVs of Pt-Ni-P and Pt-Ni NTAs in 0.5 M CH3OH + 0.5 M H2SO4 at
10 50 mV/s. (c) CVs of Pt-Ni-P NTAs catalyst from the 1st to the 200th cycle (inset: change of peak current density with increasing cycle number).
(d) Chronoamperometry curves of Pt-Ni-P and Pt-Ni NTAs in 0.5 M H2SO4 + 0.5 M CH3OH at 50 mV/s. (e) Scheme for the almost complete oxidation of carbonaceous species generated during methanol
15 electrooxidation in the porous walls of Pt-Ni-P NTAs. (adapted with

permission from ref. ²⁸⁴, Copyright 2012, American Chemical Society)

4 Summary and outlook

- In this review, synthesis mechanisms and the corresponding ²⁰ methods are demonstrated for the fabrication of porous noble metal units, including template mothed, etching, galvanic replacement and so on. With these strategies, a broad range of noble metals NPs with porous structure can be selectively designed and synthesized. These tailored porous NPs with rough
- ²⁵ surface, high surface area, superior connectivity and mass diffusion properties have exhibited unique potentials in medical, SERS and catalytic applications.

Among the approaches developed for the synthesis of porous noble metals units, Kirkendall effect can create pores in a

- ³⁰ diffusion couple, which is the generally accepted mechanism to explain the formation of hollows in the templateparticipated/sacrificed reaction, e.g. the galvanic reaction. However, the deep theoretic explaination focusing on the nanoscaled materials still need to be further developed. In the ³⁵ case of so called hard and sorft template synthesis approaches, e.g.
- AAO, mesoporous zeolite, LLC and micelles, although the inner

porosity can be well controlled, it is still hard to control the totle size of the units into nanoscale. The colloidal synthesis can provide a more direct and effective approach, which is more like

- ⁴⁰ a one-pot route compared to the tedious step-by-step template routes. However, how to control the pores distribution to enhance their mass conductivity as well as their phase structure, composition and totle morphologies are still the questions which have not been well resolved yet.
- ⁴⁵ The porous structure of noble metals opens a broad field of potential applications. Porous Au NPs are ideal candidate as drug delivery carriers. Moreover, Ag and Au porous material can perform high SERS activities due to their structural features. The porous structures of Pt and Pd endow them with enhanced
- ⁵⁰ catalytic properties toward oxygen reduction. Furthermore, continued investigation into this area will likely yield many new porous noble metal units materials, which may improve a lot in this area.

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MOE Key Laboratory for Non-equilibrium Synthesis and Modulation of Condensed Matter, State Key Laboratory for Mechanical Behavior of Materials, School of Science, Xi' an Jiaotong University, Shann Xi,

70 710049, People's Republic of China. Fax: 86-29-82665995; Tel: 86-29-82663034; E-mail: ysch1209@mail.xjtu.edu.cn

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