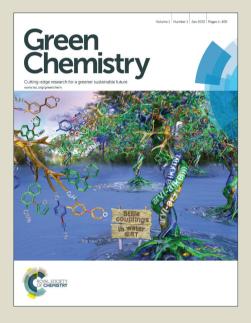
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ARTICLE TYPE

Fixation and recycling of nitrogen monoxide through carbonitrosation reactions

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Abstract

The removal of nitrogen monoxide from gas streams through complexation to iron(II) ions in aqueous ¹⁰ dimethylsulfoxide can be combined with a new variant of the *Meerwein* arylation, which incorporates the previously complexed NO into organic compounds to give oximes as final products. The first step of this two-step process has been evaluated regarding the effectiveness of the NO absorption and the sensitivity of the aqueous iron(II)-DMSO solution towards oxygen from air, in both cases in comparison with the known BioDeNOx process. The subsequent *Meerwein* arylation, which was designed with the intention to

¹⁵ make use of nitrogen monoxide as the most simple nitrogen-centered radical scavenger, is shown to tolerate an expectionally broad spectrum of substituents on the aromatic core of the diazonium salts including electron-donating as well as electron-withdrawing substituents. Under simple conditions the resulting oximes can be converted to racemic amino acid esters.

Introduction

- ²⁰ In the last couple of years much attention has been paid to the development of sustainable chemistry processes that are able to convert environmentally problematic components of exhaust gases into valuable products.^[1] Interestingly, this general objective has so far only very scarcely been extended to nitrogen
- ²⁵ monoxide or nitrogen dioxide. The removal of these toxic compounds, which is known as dentrification, is today commonly achieved through selective catalytic reduction (SCR)^[2] or selective non-catalytic reduction (SNCR).^[3] In both cases, only simple dinitrogen is produced as final product from NO or NO₂
- ³⁰ by employing ammonia or urea as reductants. High temperatures, NH₃ slippage and the difficult adjustment to unsteady nitrogen monoxide concentrations remain as challenges.^[4] Alternatively, the concentrations of NO and NO₂ can be decreased by gas absorption systems using acidic, alkaline or oxidizing solutions.^[5]
- ³⁵ In this way, inorganic nitrates and nitric acid can be obtained as commercially exploitable products, from which nitric acid is commonly further used in nitration reactions.^[6] A unique process among the denitrification strategies based on

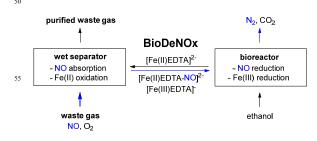
absorption is known as BioDeNOx (Scheme 1).^[7] The removal of nitragen menoride from the subout gas is hereby achieved at

⁴⁰ nitrogen monoxide from the exhaust gas is hereby achieved at relatively low temperatures by using aqueous iron(II)-EDTA complexes as scavengers (left part).^[8] The thus formed iron(II)-EDTA-NO complexes are then transferred from the scrubber unit to a bioreactor (right part). In the second step of the process the



⁴⁵ iron(II)-EDTA complexes are regenerated from the iron-nitrosyl complexes by enzymatic reduction to produce nitrogen and carbon dioxide from ethanol added as reductant.^{[9],[10]}

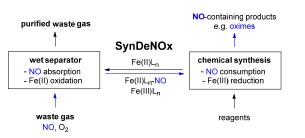
Scheme 1. Principle of the BioDeNOx process.



As an extension of the BioDeNOx process, we recently started to investigate whether iron-nitrosyl complexes formed by the absorption of nitrogen monoxide from an NO-containing gas stream could also be used for synthetic purposes (Scheme 2). In 65 this way, valuable chemical products, such as oximes, would be produced from the denitrification instead of simple nitrogen, and the overall strategy could be described as SynDeNOx.

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Scheme 2. SynDeNOx as an extension of the BioDeNOx process.



- Regarding the amounts and concentrations of nitrogen monoxide s that will most probably be required for a successful recycling process of this type, an attractive field of application for SynDeNOx appear to be the multiple industrial processes of metal dissolution, metal processing and metal finishing. With dilute nitric acid as most common reagent for the treatment of
- ¹⁰ many metals and alloys, gas streams with NO contents of up 25 vol.-% can be obtained without difficulty.^[11-13] Advantageously, exhaust gas streams from such processes do usually not contain large amounts of SO₂ or fly ash, which could complicate the recycling of NO. From a chemical point of view, and most
- ¹⁵ probably due to the rapid oxidation of nitrogen monoxide to nitrogen dioxide in the presence of oxygen or air, ^[14] only a few radical reactions had been reported for the incorporation of nitrogen monoxide from oxygen-containing gas mixtures into organic substrates at the beginning of our studies.^[15-17] We were
- ²⁰ therefore surprised to find that *Meerwein*-type arylations can be a useful tool for the synthetic reuse of nitrogen monoxide under the desired conditions.^[18-20] In this communication, we provide detailed insights into the effectiveness of the NO trapping by iron(II) salts in aqueous dimethylsulfoxide, into the scope of the
- ²⁵ *Meerwein* arylation and into the transformation of the primarily obtained oximes into amino acids and other valuable intermediates.

Results and discussion

- Concerning the potential applicability of iron(II)-EDTA-NO ³⁰ complexes, which are available from the first step of the BioDeNOx process (Scheme 1), as NO donors in radical reactions, preliminary studies in our group had shown that these complexes are not well suited for reactions involving aryl radicals. This may firstly be due to possible hydrogen abstraction
- ³⁵ from the EDTA ligand by the highly reactive aryl radicals.^[21] Moreover, aryl radical reactions are triggered by the generation of the aryl radical and since there is no resting state in the radical reaction mechanism of the *Meerwein* arylation the nitrogen monoxide needs to be released quickly enough from the iron-
- ⁴⁰ EDTA complex to ensure an efficient trapping and to avoid oligomerisation.^[22] This quick release appears quite unlikely due to the relatively high stability of the iron(II)-EDTA-NO complexes.^[8]
- The conclusion from these initial studies was that a ligand for the ⁴⁵ iron(II) ions would be required that is largely stable towards hydrogen abstraction by aryl radicals and that does at the same time sufficiently increase the binding affinity of the iron(II) ions

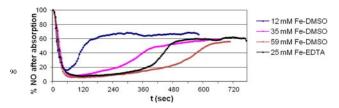
towards nitrogen monoxide. Ideally, this complex should not be

as sensitive to oxygen as aqueous iron(II)-EDTA. Since aqueous

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- ⁵⁰ dimethylsulfoxide as solvent had shown a comparatively high stability towards hydrogen abstraction in earlier studies,^[23] and had also turned out to be well suited for reactions proceeding via aryl radicals generated from arenediazonium salts by reduction with iron(II)-sulfate, we examined the NO-binding properties of ⁵⁵ iron(II)-sulfate in mixtures of DMSO and water.
- For this purpose, a stream of air containing 0.4 vol% (4 mL/1000 mL) NO was passed through solutions of iron(II)-sulfate in aqueous DMSO. The initial reference value for 100% was obtained by measuring the NO content of the gas stream with a 60 by-pass for the absorption vessel. After redirecting the gas stream through the iron(II)-DMSO-water mixture, the NO concentration in the exiting gas stream was determined in close intervals over 10-12 minutes (Figure 1). Not unexpectedly, the NO binding ability of the iron(II)-containing solution gradually increases with 65 the concentration of iron(II). The comparison with the BioDeNOx setup, in which typically 25 mM solutions of iron(II)-EDTA are used for the NO removal, shows that a 35 mM iron(II)-DMSO solution does not yet reach the iron(II)-EDTA effectiveness of NO removal, but a 59 mM solution shows 70 slightly better properties. Comparing the curve integrals (areas above graphs in Figure 1) of the three experiments with the iron(II)-DMSO system, the total NO uptake appears to be proportional to the amount of iron(II) ions present in the solution. With iron(II)-EDTA, a comparable total NO uptake can be 75 achieved at a lower concentration of iron(II), since iron(II)-EDTA does bind NO more strongly.^[8] The curve progressions further demonstrate that all absorption systems, after reaching saturation, do still possess a certain ability to remove NO and to decrease its content to ca. 60% of its original amount. We currently assume ⁸⁰ that this is due to a partial conversion of NO to NO₂, which is readily absorbed into aqueous solutions.

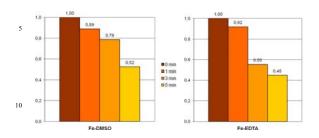
Figure 1. NO absorption under SynDeNOx (Fe-DMSO) and BioDeNOx (Fe-EDTA) conditions.



⁹⁵ To evaluate and compare the influence of oxygen on the BioDeNOx (Fe-EDTA) and the SynDeNOx (Fe-DMSO) absorption system, we pretreated a 25 mM solution of iron(II)-EDTA and a 59 mM solution of iron(II)-DMSO with air over a defined period of time.^[24,25] The resulting solutions were then
¹⁰⁰ used for the usual absorption experiments. Not surprisingly, the absorption capacity of both systems decreases when the pretreatment with air is prolonged from 1 to 3, and then to 5 minutes (Figure 2). A comparison of relative absorption values for 3 and 5 minutes of pretreatment indicates that the Fe-DMSO
¹⁰⁵ system is slightly less affected through oxidation by air than the Fe-EDTA system. The Fe-DMSO system however contains a more than twofold higher concentration of iron(II) ions.

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Figure 2. Relative NO absorption by the Fe-DMSO (59 mM) and the Fe-EDTA (25 mM) system after pretreatment with air.



Up to this point, the Fe-DMSO system has shown a lower NO 15 absorption capacity than the Fe-EDTA system and a comparable stabilitity towards oxidation by air, albeit at a twofold higher iron(II) concentration. But most importantly among the prerequisites, the Fe-DMSO system is suitable for a combination with reaction proceeding via highly reactive aryl radicals. Given 20 these first promising results, we then turned towards a closer

investigation of the scope and the limitations of the Meerwein arylation (carbonitrosation) which was developed for the incorporation of NO in organic compounds. For the experiments summarized in Table 1, nitrogen monoxide was used as pure gas 25 under anaerobic conditions.

The good yields obtained for almost all combinations of diazonium salts 1 and alkenes 2 show that the carbonitrosation reaction is a broadly applicable method, especially with regard to

- 30 the substituents on the aromatic core of the diazonium salt. Due to the importance of the rate of reduction of the diazonium ions to generate aryl radicals, variants of the Meerwein arylation do not necessarily tolerate acceptor- as well as donor-substituted diazonium salts.^[26] Our earlier synthetic study had shown that the
- 35 reaction principle can also be expanded to non-activated alkenes such as allyl acetate.^[23] With this type of alkenes the corresponding oximes are furnished in slightly lower yields ranging from 40-55%. The only, but complete failure in the present series of experiments occured when acrylic acid (2f) was
- 40 used as activated alkene (entry 21).[27] Oximes derived from amides, such as 3u from N,N-dimethyl acrylamide (2g) (entry 22), are interesting compounds due to the existence of a number of bioactive natural products with closely related structures.^[28]

With regard to an application of carbonitrosation reactions for the 45 purpose of recycling, it is necessary to determine the amounts or concentrations of nitrogen monoxide that are required to obtain the desired oximes in satisfactory yields. A closer inspection of

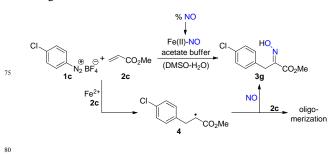
the mechanistic background (Scheme 3) reveals that the concentration of nitrogen monoxide can not be deliberately 50 decreased. In case of lower concentrations of nitrogen monoxide in the exhaust gas stream and thus lower amounts of free or iron(II)-bound NO available in the reaction mixture, it is more likely that the radical adduct 4 adds to another molecule of methyl acrylate (2c) than it is trapped by nitrogen monoxide.^[19,29]

Table 1. Carbonitrosation reactions^[a]

60		+ ∕∕p2	$\xrightarrow{e \text{ buffer}} R^1 H^0$	D _N H _{B²}	
	1a-o	2a-g	3a-u		
-	Enters	Arenediazonium	Alkene	Oxime ^[b]	
_	Entry	salt 1 : R ¹ =	2 : R ² =	3 (%) (E:Z)	
	1	1a : <i>p</i> -NO ₂	2a : Ph	3a : 60 (10:1)	
	2	1b : H	2a : Ph	3b : 50 (<i>E</i>)	
	3	1a : <i>p</i> -NO ₂	2b : CN	3c : 78 (1:1)	
	4	1c: <i>p</i> -Cl	2b: CN	3d : 71 (1:1)	
	5	1a : <i>p</i> -NO ₂	2c: CO ₂ Me	3e : 84 (<i>E</i>)	
	6	1d: <i>p</i> -CN	2c: CO ₂ Me	3f : 82 (<i>E</i>)	
	7	1c: <i>p</i> -Cl	2c: CO ₂ Me	3g : 70 (E)	
	8	1e : <i>p</i> - OMe	2c: CO ₂ Me	3h : 55 (<i>E</i>)	
	9	1f : <i>p</i> -F	2c : CO ₂ Me	3i : 62 (<i>E</i>)	
	10	1g : <i>p</i> -Br	2c: CO ₂ Me	3j : 69 (<i>E</i>)	
	11	1h: <i>o</i> -Cl	2c: CO ₂ Me	3k : 59 (<i>E</i>)	
	12	1i : <i>o</i> -Br	2c: CO ₂ Me	31 : 70 (E)	
	13	1j : <i>o</i> -F	2c: CO ₂ Me	3m : 59 (<i>E</i>)	
	14	1k: 3,4-(OMe) ₂	2c: CO ₂ Me	3n : 63 (<i>E</i>)	
	15	11: <i>o</i> -OMe	2c: CO ₂ Me	3o : 79 (<i>E</i>)	
	16	1m : <i>p</i> -CO ₂ Me	2c: CO ₂ Me	3p : 55 (<i>E</i>)	
	17	1n : <i>o</i> -CO ₂ Me	2c : CO ₂ Me	3q : 68 (<i>E</i>)	
	18	10 : <i>m</i> -OMe	2c: CO ₂ Me	3r : 48 (<i>E</i>)	
	19	1c: <i>p</i> - Cl	2d: CO ₂ Et	3s : 61 (<i>E</i>)	
	20	1c: <i>p</i> - Cl	2e: CO ₂ tBu	3t : 60 (<i>E</i>)	
	21	1c: <i>p</i> - Cl	2f : CO ₂ H	traces	
	22	1c: <i>p</i> - Cl	2g: CO ₂ NMe ₂	3u : 44 (<i>E</i>)	
65	[a] Reactio	n conditions: see Experir	mental Section for G	eneral Procedure:	

65 [a] Reaction conditions: see Experimental Section for General Procedure; [b] Yields after purification by column chromatography

Scheme 3. Competition of radical trapping by nitrogen monoxide 70 and oligomerization.



The results of the related experiments, which are summarized in Table 2, suggest that a NO content of about 10% is necessary to achieve reasonable yields of oxime 3g (entry 3).

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⁵⁵

Table 2.	Oxime	formation	with	lower-concentrated	nitrogen
monoxide	and in th	ne presence	of sul	fur dioxide.	

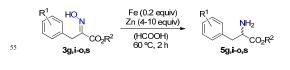
Entry	Vol% NO (in air) ^{[a],[b]}	% NO (in air) ^{[a],[b]} Oxime ^[c]	
		3 g (%)	_
1	100	70	
2	100 (+SO ₂) ^[d]	67	
3	10	43	
4	10 (+SO ₂) ^[d]	31	
5	5	14	

[a] Short mixing time leads to a low content of NO₂; [b] 5 equiv. of 2c; [c] Yields after purification by column chromatography; [d] Experiments in the presence of 2 s vol% SO₂.

Control experiments with NO concentrations of 1% and 0.4% did not lead to a measureable product formation. Repetition of two experiments in the presence of sulfur dioxide showed a certain decrease in yield (entries 2 and 4), but demonstrated that SO₂ is ¹⁰ generally tolerated.^[30]

- As a consequence, and as supposed in the introduction, industrial processes from the field of metal manufacturing with dilute nitric acid are of particular interest for an application of this methodology. Probably due to the fact that gas mixtures with an
- ¹⁵ NO content of 10-25% are frequently produced in such processes, metal processing plants are grouped among the "Top 10 Pollution Problems".^[31] Concerning the overall process, we found that the aqueous DMSO used in the reaction can be easily covered by extraction of the oximes with unpolar organic solvents.
- ²⁰ After the investigation of the basic characteristics of carbonitrosation reactions, possible further transformations of the oximes were evaluated. An important field of application for the oximes **3e-t** prepared from the acrylic acid esters **2c**, **2d** and **2e** is the conversion to diversely ring-substituted derivatives of the
- ²⁵ aromatic amino acid phenylalanine.^[32] The required reduction of the oxime to an amine functionality was hereby conveniently achieved through treatment with zinc and substoichiometric amounts of iron powder in formic acid at slightly elevated temperatures (Table 3).^[33,34] Otherwise, such ring-substituted
- ³⁰ phenylalanines have to be prepared by more tedious alkylation of protected glycine derivatives^[35] or acetamidomalonates^[36] with much less well accessible benzyl halides. Alternatively, Hecktype reactions of aryl halides with acetamidoacrylates may be employed,^[37] which are however sensitive to further chloro- or
- ³⁵ bromo-substituents on the aromatic core. All these synthetic procedures undoubtedly show that high value fine chemicals are available through the newly developed NO recycling strategy, which by far exceed the prices of simple nitroarenes, nitric acid or nitrates being accessible through known NO recycling ⁴⁰ methodologies.^{[6],[38]} The high commercial value of the oximes
- would also justify slightly increased costs for their purification. The most attractive way to further convert racemic amino acid esters, such as the ethyl ester **5s**, is to apply an enzymatic dynamic kinetic resolution (DKR).^[39] Recent progress in this
- ⁴⁵ field has been reported by Beller.^[40] In an alcalase-catalyzed hydrolysis employing 3,5-dinitrosalicylaldehyde for the continuous racemization of the starting materials, the racemic ethyl esters of phenylalanine and tyrosine could be converted to the corresponding L-amino acids in high yields and with excellent ⁵⁰ enantioselectivities.^[41]

 Table 3. Reduction of oximes 3 to amino acid esters 5.^[a]



Entry	Oxime		Amine ^[b]
	3 : R ¹ =	$R^{2} =$	5 (%)
1	3g : <i>p</i> - Cl	Me	5g : 96
2	3i : <i>p</i> -F	Me	5i : 75
3	3j : <i>p</i> -Br	Me	5j : 92
4	3k : <i>o</i> -Cl	Me	5k : 68
5	31 : <i>o</i> -Br	Me	51 : 95
6	3m : <i>o</i> -F	Me	5m : 93
7	3n : 3,4-(OMe) ₂	Me	5n : 67
8	30 : <i>o</i> -OMe	Me	50 : 68
9	3s : <i>p</i> - Cl	Et	5s : 89

[a] Reaction conditions: see Experimental Section for General Procedure; [b] Yields after purification by column chromatography.

In addition to their conversion into amino acids, ketoximes - as they are now readily available through carbonitrosation reactions - have been valuable starting materials in enantioselective 65 reductions with spiroboranes,^[42] in syntheses of heterocycles such as pyrroles and indoles,^[43] and in reactions proceeding via iminyl radicals.^[44]

Summary

- ⁷⁰ Based on our preliminary results, this study shows that the denitrification of nitrogen monoxide-containing gas streams can successfully be combined with the synthesis of oximes through a *Meerwein*-type carbonitrosation reaction. The aqueous iron(II)-DMSO absorption system used herein was found to be less
- ⁷⁵ efficient than the known iron(II)-EDTA system concerning the removal of NO, but to possess a comparable stability towards oxidation by air. Most importantly with regard to future developments aimed at recycling, the iron(II)-DMSO system allows the later incorporation of the iron-complexed NO into ⁸⁰ organic substrates through simple radical reactions with readily available precursors. The primarily obtained oximes have been shown to be versatile synthetic intermediates enabling a novel, quick and broad access to highly valuable diversely ring-
- substituted phenylalanine derivatives. To our knowledge, the *Meerwein*-type carbonitrosation is the first reaction type that is suitable for the recycling of nitrogen monoxide from oxygen-containing gas streams through the synthesis of more valuable products than nitroarenes, nitric acid or nitrate salts. Carbonitrosations therefore represent first 90 examples of how to implement the appealing concept of
- SynDeNOx, which aims at the combination of organic fine chemical synthesis with denitrification. In particular, the basic finding of this work, that iron(II)-DMSO systems are able to capture NO from oxygen-containing gas streams and to insert it

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into organic substrates via radical reactions, opens up many directions for future research aiming at the chemical problem of NO recycling.

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10 Notes and references

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Table of Contents Entry:

Nitrogen monoxide from oxygen-containing gas streams has been used for a variant of the *Meerwein* arylation to give oximes.

•NO — Fe^{ll} Fe^{ll}-NO HO (in air) $\mathsf{BF}_4^{\bigcirc}\\ \mathsf{N}_2^{\textcircled{O}}$ R² +