

## PAPER

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Irreversible phase transitions in BiFeO<sub>3</sub>–SrTiO<sub>3</sub> lead-free piezoceramicsSonghao Fu,<sup>a</sup> Muhammad Wasim,<sup>b</sup> Hareem Zubairi,<sup>c</sup> Xiaojiao Liu,<sup>d</sup> Annette K. Kleppe,<sup>d</sup> Xinzhen Wang,<sup>e</sup> Antonio Feteira,<sup>b</sup> Ge Wang<sup>\*c</sup> and Zhilun Lu<sup>\*a</sup>

The development of high-performance lead-free piezoelectric materials has gained significant attention due to environmental concerns regarding lead toxicity. In this study, through *in situ* poling synchrotron X-ray diffraction (XRD), dielectric spectroscopy, and ferroelectric measurements, we demonstrate an irreversible transition from non-ergodic relaxor behaviour to long-range ferroelectric ordering under applied electric fields in (1 – x)BiFeO<sub>3</sub>–xSrTiO<sub>3</sub> with MnO<sub>2</sub> addition (BF-ST-Mn). The optimal composition with x = 0.44 exhibits an electrostrain of ~0.10% at 80 kV cm<sup>–1</sup> through an irreversible pseudo-cubic to rhombohedral structural transformation followed by ferroelectric domain switching. This stands in sharp contrast to BF-ST-Nb systems, where strong random fields preserve a stable ergodic relaxor state; instead, the BF-ST-Mn system overcomes moderate pinning to establish irreversible long-range rhombohedral order. Synchrotron XRD reveals an initial structural transformation during the first electrical cycle, followed by domain switching in subsequent cycles. It provides promising pathways for lead-free actuator applications requiring high electrostrain at moderate driving fields.

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## 1. Introduction

Ferroelectric materials are extensively used in many applications such as piezoelectric actuators<sup>1</sup> and dielectric capacitors.<sup>2–5</sup> Traditional piezoelectric ceramics, particularly Pb(Zr<sub>x</sub>Ti<sub>1–x</sub>)O<sub>3</sub> (PZT), have dominated commercial applications due to their excellent performance.<sup>6,7</sup> However, mounting environmental concerns regarding lead toxicity have created an urgent need for sustainable alternatives. Recent developments in lead-free piezoelectric materials have yielded remarkable advances,<sup>8–11</sup> with several emerging material systems now achieving performance metrics that rival conventional PZT ceramics. The most lead-free piezoelectric materials are potassium sodium niobate (KNN)-based,<sup>12</sup> sodium bismuth titanate (NBT)-based,<sup>13,14</sup> and bismuth ferrite (BF)-based<sup>15</sup> systems. Each has its own advantages and disadvantages.

KNN-based materials exhibit impressive piezoelectric coefficients ( $d_{33}$ ) among lead-free alternatives but face challenges

including atmospheric sensitivity, temperature instability, and poor reproducibility due to chemical inhomogeneity,<sup>16</sup> though recent advances using KNaCO<sub>3</sub> precursors have improved chemical homogeneity and lowered phase transition temperatures.<sup>17</sup> While NBT-based materials demonstrate superior electrostrain performance (0.7%),<sup>18,19</sup> they are constrained by low depolarisation temperatures (<150 °C)<sup>20</sup> that limit the operational temperature ranges.

Pure BiFeO<sub>3</sub> (BF) is a typical multiferroic material that combines a high Curie temperature (~830 °C)<sup>21</sup> with visible-light catalytic activity.<sup>22</sup> However, its high leakage current caused by the presence of oxygen vacancies and mixed Fe<sup>2+</sup>/Fe<sup>3+</sup>/Fe<sup>4+</sup> valence states<sup>23</sup> severely limits practical applications, whilst maintaining single-phase synthesis and addressing high conductivity issues remain primary challenges. To overcome these limitations, the BiFeO<sub>3</sub>–BaTiO<sub>3</sub> (BF–BT) solid solution has emerged as the most extensively researched BF-based system.<sup>24,25</sup> BF–BT demonstrates well-defined phase relationships with morphotropic phase boundaries at 30–35 mol% BT composition, where the coexistence of rhombohedral and pseudo-cubic phases optimises the piezoelectric response, exhibiting a significant piezoelectric response ( $d_{33} \sim 134$ –180 pC N<sup>–1</sup>).<sup>26,27</sup> The core advantage of BF–BT lies in its exceptional high-temperature performance, with a Curie temperature significantly superior to that of PZT.<sup>28,29</sup> Despite the challenge of bismuth volatilisation during sintering, BF–BT represents one of the most promising candidates for high-temperature

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piezoelectric applications, demonstrating exceptional thermal stability above 400 °C.<sup>30,31</sup>

The optimisation mechanisms for converse piezoelectric properties, including electrostrain, in piezoelectric materials primarily include domain switching,<sup>32</sup> structural transformations,<sup>33</sup> and lattice strain.<sup>34</sup> For example, Pramanick *et al.* studied the response of undoped and La/Fe-doped PZT ceramics under subcoercive fields and revealed that non-180° domain wall motion with Rayleigh-type behaviour is the predominant mechanism responsible for the Rayleigh characteristics of the  $d_{33}$  piezoelectric coefficient.<sup>35</sup> In contrast, NBT-based materials exhibit unique reversible and irreversible structural transformations. Liu *et al.*<sup>36</sup> found that non-stoichiometric  $0.99\text{Bi}_{0.505}(\text{Na}_{0.8}\text{K}_{0.2})_{0.5-x}\text{TiO}_3\text{-}0.01\text{SrTiO}_3$  (BNKST) ceramics at the critical composition  $x = 0.015$  exhibit excellent strain characteristics (the positive strain  $S_{\text{pos}} = 0.42\%$ ,  $d_{33}^* = 479 \text{ pm V}^{-1}$ ), primarily attributed to reversible relaxor-ferroelectric phase transitions. Additionally, the occurrence of an electric field-induced irreversible structural transformation has been reported for  $(1-x)\text{NBT-}x\text{NaNbO}_3$  ( $x = 0.02$  and  $0.04$ ).<sup>37</sup>

BF-BT based materials typically optimise strain through reversible structural transformations or multiple nanoscale symmetries with a common polarisation axis. Chen *et al.* employed *in situ* synchrotron powder XRD analysis to demonstrate that 0.64BF-0.36BT bulk ceramics achieve 0.38% electrostrain through a nearly reversible phase transition from a pseudo-cubic to a rhombohedral phase under a high electric field.<sup>38</sup> The large electric-field-induced strain in these ceramics originates from a combination of lattice distortion, non-180° domain switching, and phase transitions.

While ferroelectric and piezoelectric data remain limited compared to BF-BT systems, with few systematic studies on BF-ST, research reveals both promising properties and significant challenges. Wang *et al.*<sup>39</sup> prepared  $(1-x)\text{BF-}x\text{ST}$  ceramics with 0.15 wt%  $\text{MnO}_2$  across compositions from 0.32 to 0.44 near the morphotropic phase boundary (MPB), where the optimal composition at  $x = 0.38$  exhibited the largest grain size of 5.66  $\mu\text{m}$  with a unique core-shell structure, demonstrating a high  $P_r$  of 51.2  $\mu\text{C cm}^{-2}$  and  $d_{33}$  of 72  $\text{pC N}^{-1}$ . The 75ST-25BF-3Nb ceramics prepared by Wang *et al.*<sup>40</sup> exhibit excellent dielectric properties: low loss ( $\tan \delta \approx 0.1$ ) and a stable dielectric constant ( $\epsilon_r \approx 700$  @ 1 kHz). Impedance spectroscopy indicates that Nb doping significantly enhances both resistivity and activation energy, forming a conductive core-insulating shell structure. Our previous study<sup>41</sup> revealed the maximum electrical strain (0.15%) and existence of multiple symmetric nano-polar regions in 60BF-40ST-1Nb ceramics, supporting the view on the origin of electrostrain in BF-BT-based ceramics.<sup>42</sup> This view holds that the observed electrostrain is not caused by the field-induced relaxor-to-long-range ferroelectric transition; instead, it originates from the distortion of local polar regions along the applied field direction within multiple local symmetries, and these regions lack long-range correlations. These multiple nanoscale distorted symmetries at the local scale enhance the overall electrostrain performance. Rather than relying on domain switching or structural transformations, these materials maintain a pseudo-cubic average structure whilst

achieving high electrostrain through distinct local structural configurations.

$\text{Nb}_2\text{O}_5$  has been added in previous studies to minimise electronic conductivity;<sup>41</sup> however, the  $E_c$  (80  $\text{kV cm}^{-1}$ ) of 60BF-40ST-1Nb ceramics is quite high compared to  $E_c$  values ( $\sim 45 \text{ kV cm}^{-1}$ ) from other research<sup>43</sup> that may be due to  $\text{Nb}^{5+}$  donor doping. Despite  $\text{Nb}^{5+}$  typically acting as a donor dopant that softens ferroelectrics in PZT,<sup>44</sup> the unexpectedly high  $E_c$  suggests that other defect mechanisms or structural effects dominate in 60BF-40ST-1Nb ceramics. Additionally, based on our previous research,<sup>41</sup> the  $(1-x)\text{BF-}x\text{ST}$  material undergoes a transition from ferroelectric to relaxor ferroelectric behaviour between  $x = 0.4$  and  $x = 0.5$ .

Therefore, in this work, we added 0.2 wt%  $\text{MnO}_2$  into  $(1-x)\text{BF-}x\text{ST}$  ceramics at four compositions ( $x = 0.42, 0.44, 0.46$ , and  $0.48$ ) within the optimal performance range and systematically studied their dielectric, ferroelectric and piezoelectric properties. We expected that  $\text{MnO}_2$  addition would only decrease the conductivity but not affect the intrinsic ferroelectric properties of BF-ST. *In situ* poling synchrotron XRD was employed to rationalise the origin of the electrostrain for  $x = 0.44$ .

## 2. Experimental section

Analytical-grade  $\text{Bi}_2\text{O}_3$  (Sigma-Aldrich, 99.9%),  $\text{Fe}_2\text{O}_3$  (Alfa Aesar, 99.945%),  $\text{SrCO}_3$  (Sigma-Aldrich, 99.9%),  $\text{TiO}_2$  (Sigma-Aldrich, 99.9%), and  $\text{MnO}_2$  (Sigma-Aldrich, 99.0%) served as raw materials for synthesising  $(1-x)\text{BF-}x\text{ST}$  ceramics ( $x = 0.42, 0.44, 0.46$ , and  $0.48$ ) with 0.2 wt%  $\text{MnO}_2$  addition *via* a solid-state reaction. After weighing the stoichiometric amount of dry powder, it was ball-milled for 8 hours in isopropanol containing  $\text{Y}_2\text{O}_3$ -stabilized  $\text{ZrO}_2$  grinding media. Subsequent processing involved drying and calcining the mixed powder at 800 °C for 2 hours, followed by adding 0.2 wt%  $\text{MnO}_2$  and ball-milling for another 8 hours. Following uniaxial pressing, sintering was conducted at 1100–1150 °C for 2 hours with both heating and cooling rates of 5 °C  $\text{min}^{-1}$ .

Microstructural analysis was conducted using a Hitachi TM3030Plus scanning electron microscope equipped with backscattered electron (BSE) and energy-dispersive spectroscopy (EDS) capabilities for examining the original ceramic surfaces. Silver paste electrodes were applied to the samples, and temperature-dependent dielectric properties were subsequently measured using an Agilent 4184A precision LCR meter across a temperature range from room temperature to 550 °C. Testing frequencies of 1, 10, 100 kHz, and 1 MHz were employed, with geometric factor corrections (thickness/surface area) being applied to all dielectric data. Ferroelectric characterisation was performed using an aixACCT TF 2000E FE tester operated at 1 Hz to generate bipolar polarisation-electric field (P-E) and strain-electric field (S-E) hysteresis loops.

*In situ* poling synchrotron XRD was performed at Beamline I15, Diamond Light Source, as schematically shown in Fig. 1. The X-ray energy was 72 keV corresponding to a wavelength of 0.1722 Å. Ceramic pellet specimens were cut into rectangular bars with dimensions of 5 mm (length), 1 mm (width) and 0.4 mm (thickness). Ceramic bars were painted with silver



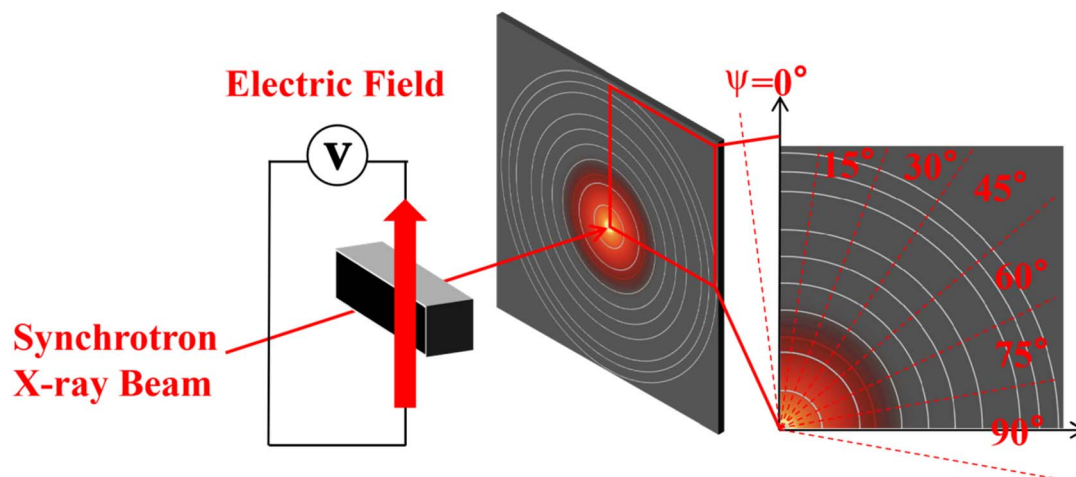


Fig. 1 Schematic of the *in situ* poling synchrotron XRD experimental setup.

electrodes on top and bottom sides, followed by firing at 600 °C for 2 hours. During the measurements, ceramic bar samples were placed in a custom polyimide holder within silicon oil. An AC electric field was applied to the sample using a high voltage amplifier (Matsusada EC-10).

The X-ray beam was focussed to  $76\ \mu\text{m} \times 115\ \mu\text{m}$  ( $V \times H$ ). Data were collected in transmission geometry under electric fields up to  $100\ \text{kV cm}^{-1}$  with a step of  $10\ \text{kV cm}^{-1}$ . A Pilatus3 X CdTe 2M was used to capture the 2D diffraction data. The obtained diffraction rings were “caked” (reduced) into 1D diffraction patterns at every  $15^\circ$ . Here,  $\psi = 0^\circ$  and  $\psi = 90^\circ$  represent the direction parallel and perpendicular to the applied field, respectively. Peak positions and intensities were obtained using pseudo-Voigt functions by TOPAS 6.

### 3. Results and discussion

#### 3.1 Crystal structure and microstructure

As shown in Fig. 2, the XRD Rietveld refinement analysis of  $(1-x)\text{BiFeO}_3\text{-}x\text{SrTiO}_3$  ( $x = 0.42, 0.44, 0.46, 0.48$ ) ceramics reveals that a single pseudo-cubic perovskite phase (space group  $Pm\bar{3}m$ ) is formed by all components at room temperature, confirming that a stable solid solution is formed between BF and ST within this composition range. As shown in Table S1, with increasing ST content, the lattice contracts: the lattice constant  $a$  decreases from  $3.94588(5)$  to  $3.94287(4)\ \text{\AA}$  ( $\Delta a = -0.00301\ \text{\AA}$ ), and the unit cell volume contracts from  $61.43723(2)$  to  $61.29674(18)\ \text{\AA}^3$  ( $\Delta V = -0.1405\ \text{\AA}^3$ ). This lattice contraction can be attributed to a smaller unit cell volume for ST relative to BF. Good refinement quality is achieved, with the goodness-of-fit factor (GOF) maintained within the ideal range of 1.26–1.39, indicating that the reliability of the single-phase structure is confirmed.

Fig. 3 illustrates the original surface morphology of  $(1-x)\text{BF-}x\text{ST}$  ceramics at compositions of  $x = 0.42, 0.44, 0.46$ , and  $0.48$ . All compositions display distinct grain boundaries; however, variations in grain size are evident within the same composition. Notably, samples with  $x = 0.42$  and  $x = 0.48$  (Fig. 3a and d) present a limited number of intergranular pores, whereas

samples with  $x = 0.44$  and  $x = 0.46$  exhibit no apparent cracks or pores (Fig. 3b and c). Furthermore, the morphology of the  $x = 0.44$  and  $x = 0.46$  demonstrates higher density and surface smoothness, which is anticipated to enhance the dielectric breakdown strength by minimising electric field distortion.<sup>45</sup>

Grain size distribution analysis (Fig. 4) indicates that as the ST content ( $x$ ) increases, the grain size does not follow a monotonic trend but remains consistently at the micron scale. The micrographs reveal a dense microstructure characterised by equiaxed grains and negligible porosity, corresponding to a relative density of approximately 95%. Among these, the smallest grain size is observed at  $x = 0.48$ , with an average of  $1.68\ \mu\text{m}$  (standard deviation:  $\pm 0.66\ \mu\text{m}$ ), while the largest grain size is noted at  $x = 0.46$ , averaging  $3.90\ \mu\text{m}$  (standard deviation:  $\pm 1.26\ \mu\text{m}$ ). Coarser grain sizes contribute to more uniform grain sizes in the samples with  $x = 0.44$  and  $x = 0.48$  (Fig. 4b and d). Based on the aforementioned analysis, the sample with  $x = 0.42$  contains a limited number of pores and coarser grain sizes, while the sample with  $x = 0.46$  exhibits a denser and flatter morphology but has excessively coarse grain sizes. Coarser grain sizes may increase the number of domain wall-grain boundary intersections, resulting in localised regions of concentrated electric fields and potentially heightening the risk of breakdown in the sample.<sup>46</sup> Conversely, the sample with  $x = 0.48$  possesses the finest grain size but contains pores and displays an uneven surface. It is worth noting that the difference in grain size is mainly caused by subtle differences in the final sintering temperature. In order to obtain high-density ceramics, for every 0.02 increment in ST, the sintering temperature is raised by approximately 10–20 °C.

#### 3.2 Dielectric properties

The temperature dependence of the dielectric properties of the  $(1-x)\text{BF-}x\text{ST}$  series ceramics over a wide temperature range from 25 to 550 °C was investigated. Fig. 5 presents the temperature dependence of the dielectric constant ( $\epsilon_r$ ) and dielectric loss ( $\tan \delta$ ) at four frequencies: 1 kHz, 10 kHz, 100 kHz, and 1 MHz. All samples exhibit distinct dielectric peaks in



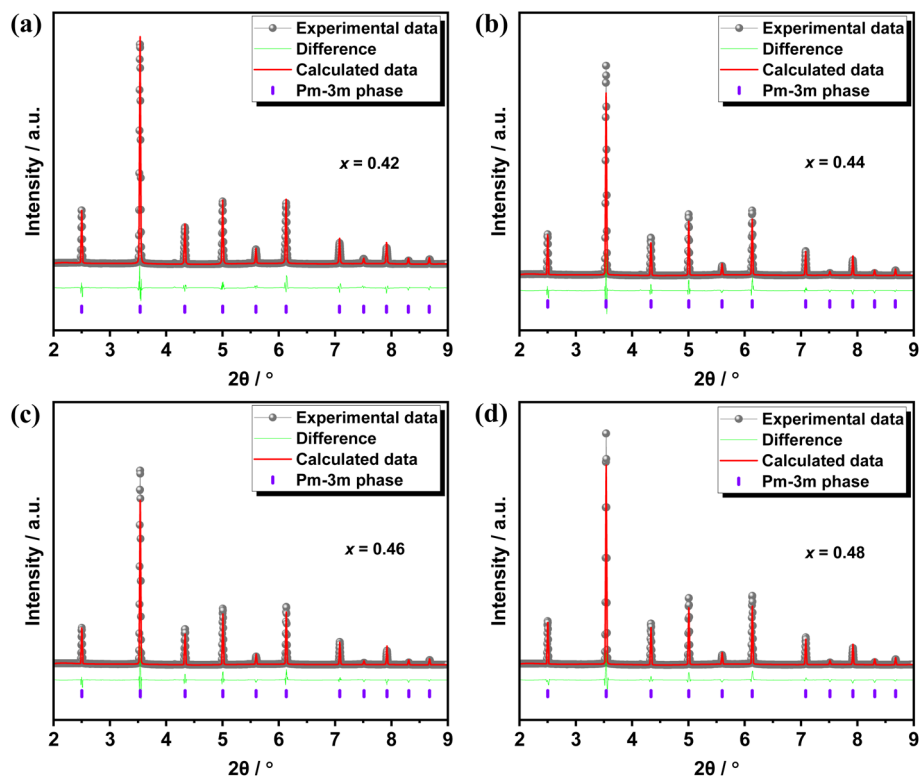


Fig. 2 Room temperature synchrotron XRD pattern and corresponding Rietveld refinement results for  $(1-x)\text{BF}-x\text{ST}$  ceramics, (a)  $x = 0.42$ , (b)  $x = 0.44$ , (c)  $x = 0.46$ , and (d)  $x = 0.48$ .

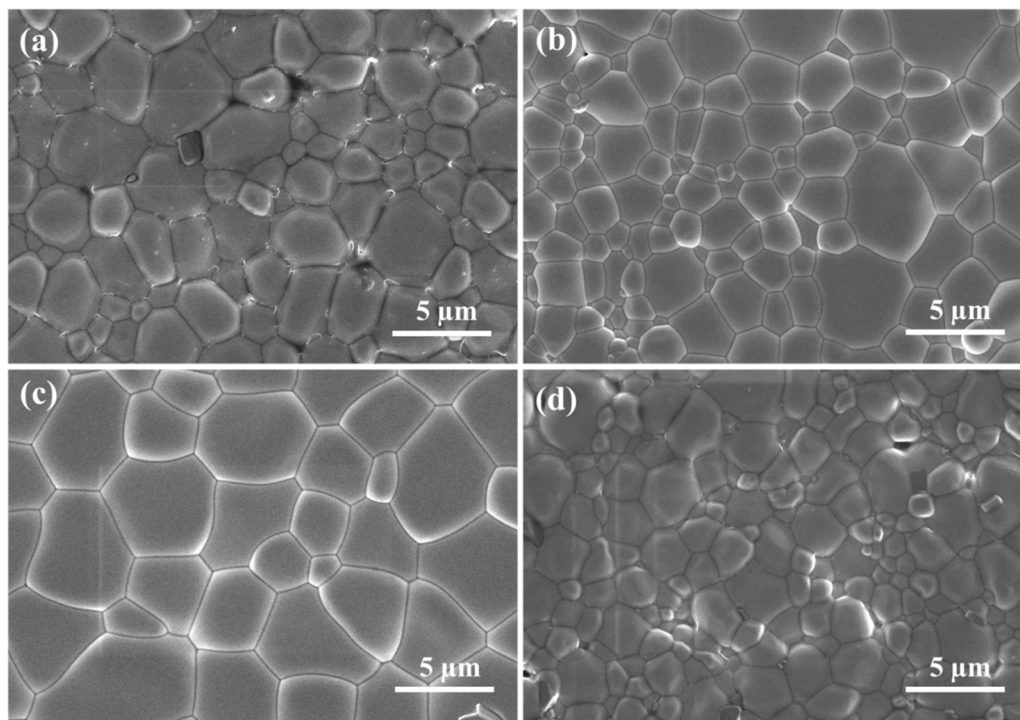


Fig. 3 Secondary Electron (SE) image of the original surface of  $(1-x)\text{BF}-x\text{ST}$  ceramics, (a)  $x = 0.42$ , (b)  $x = 0.44$ , (c)  $x = 0.46$ , and (d)  $x = 0.48$ .





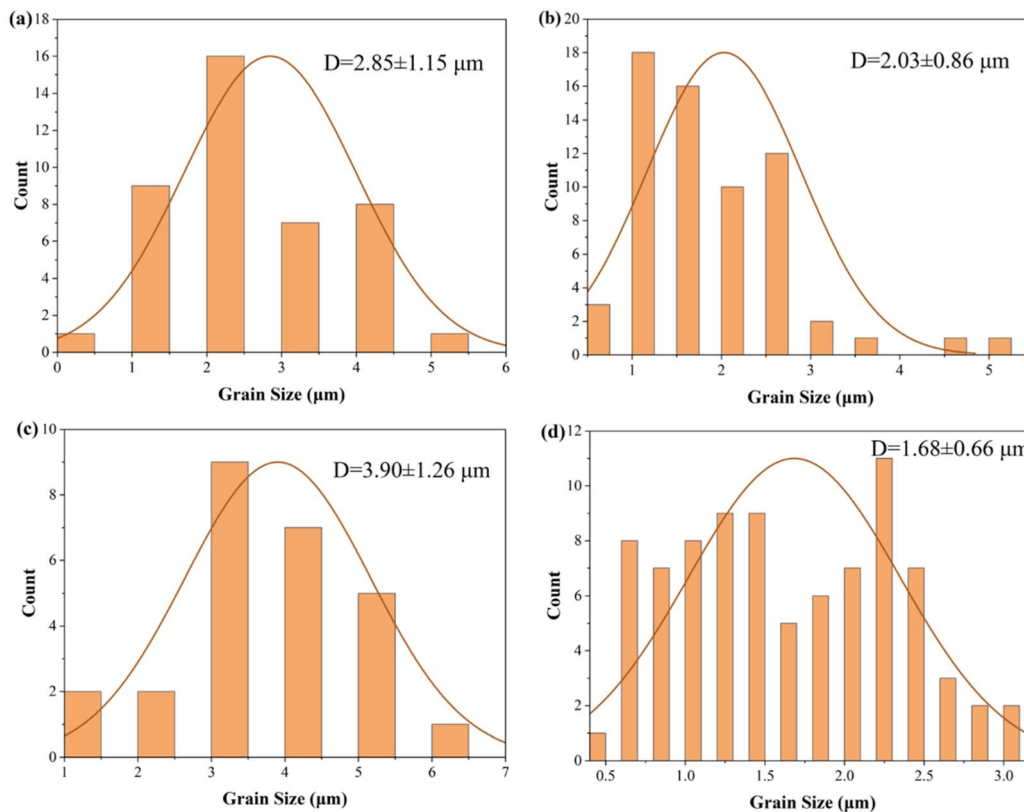


Fig. 4 Statistical diagram of  $(1-x)\text{BF}-x\text{ST}$  ceramic particle size distribution, (a)  $x = 0.42$ , (b)  $x = 0.44$ , (c)  $x = 0.46$ , and (d)  $x = 0.48$ .

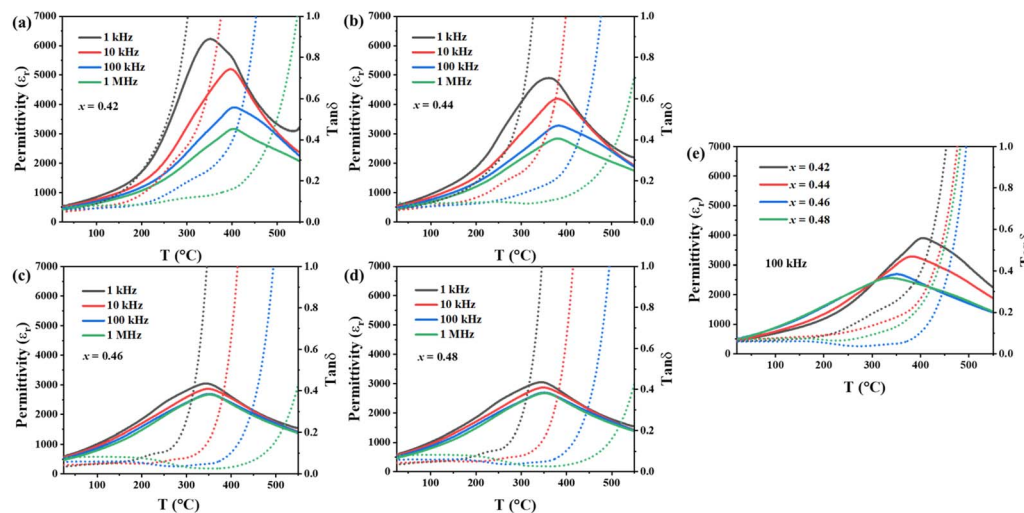


Fig. 5 (a) The temperature dependence of dielectric permittivity ( $\epsilon_r$  vs.  $T$ ) and loss ( $\tan \delta$  vs.  $T$ ) of  $(1-x)\text{BF}-x\text{ST}$  ceramics, (a)  $x = 0.42$ , (b)  $x = 0.44$ , (c)  $x = 0.46$ , (d)  $x = 0.48$ , and (e) The temperature dependence of  $\epsilon_r$  and  $\tan \delta$  compared at 100 kHz.

their temperature spectra. As the ST content  $x$  increases, the dielectric peak broadens significantly, demonstrating a pronounced dispersion phenomenon. The maximum dielectric constant ( $\epsilon_m$ ) decreases markedly with increasing  $x$ , whereas dielectric loss ( $\tan \delta$ ) generally decreases gradually with increasing  $x$ . Furthermore, the extent to which dielectric properties are influenced by changes in test frequency diminishes

significantly with increasing  $x$ . These characteristics, including the decrease in  $\epsilon_m$ , peak broadening, and reduced frequency dispersion effect indicate that as the ST content increases, the material's relaxation behaviour is enhanced.<sup>47</sup>

To facilitate a clearer comparison of the phase transition temperatures and dielectric loss among different compositions, Fig. 5e illustrates a comparison of  $\epsilon_r$  and  $\tan \delta$  versus



temperature at a fixed frequency of 100 kHz for various compositions ( $x = 0.42, 0.44, 0.46, 0.48$ ). The temperature ( $T_m$ ) corresponding to the peak dielectric constant gradually shifts to lower temperatures as  $x$  increases. At the same temperature, the sample with  $x = 0.46$  exhibits the lowest dielectric loss. The decrease in  $T_m$  with increasing ST content  $x$  may fundamentally stem from the introduction of ST significantly altering the crystal structure of the BF-based ceramic.<sup>48</sup> This structural change affects the stability of ferroelectric ordering, leading to a shift in the phase transition temperature toward lower temperatures and simultaneously inducing stronger relaxation characteristics, manifested as the aforementioned broadening, dispersion, and weakening of frequency dispersion of the dielectric peak. The  $T_m$  values of various BF-based ceramics are compared in Table 1.

### 3.3 Ferroelectric and piezoelectric properties

Fig. 6 illustrates the P-E and S-E loops of ceramic materials with compositions  $(1-x)\text{BF}\cdot x\text{ST}$  ( $x = 0.42, 0.44, 0.46, 0.48$ ) at room temperature under an electric field of  $80 \text{ kV cm}^{-1}$ . For compositions  $x = 0.42$  and  $x = 0.44$ , both the P-E and S-E loops exhibit typical ferroelectric characteristics, marked by distinct saturation polarisation, significant residual polarisation, and hysteresis loops with well-defined coercive fields.<sup>32</sup> However, both compositions also display conductive behaviour, as evidenced by the tilted, less saturated loop shapes and the observation that maximum polarisation values do not occur at the maximum applied field. And these lossy P-E loops are consistent with the  $\tan \delta$  rising at lower temperatures for decreased ST as shown in Fig. 5. The relatively higher conductivity for lower  $x$  compositions is likely attributed to insufficient  $\text{MnO}_2$  doping in the BF-ST system, which fails to adequately compensate for charge defects, leading to increased leakage current that affects the loop characteristics. Specifically, for the  $x = 0.42$  composition, the P-E loop exhibits a residual polarisation intensity ( $P_r$ ) of  $28 \mu\text{C cm}^{-2}$  and a coercive field ( $E_c$ ) of  $38 \text{ kV cm}^{-1}$ , comparable to reported values of  $P_r \sim 30 \mu\text{C cm}^{-2}$  and  $E_c \sim 40 \text{ kV cm}^{-1}$  in

$0.575\text{BF}\cdot 0.425\text{ST}$ <sup>43</sup> and  $P_r \sim 35 \mu\text{C cm}^{-2}$  and  $E_c \sim 40 \text{ kV cm}^{-1}$  in  $0.58\text{BF}\cdot 0.42\text{ST}$ .<sup>39</sup> The corresponding strain loop shows a maximum strain ( $S_{\text{max}}$ ) of approximately 0.075%. At  $x = 0.44$  composition, the  $P_r$  decreases to  $\sim 24 \mu\text{C cm}^{-2}$ , while the  $E_c$  also decreases to  $\sim 33 \text{ kV cm}^{-1}$ . The strain response shows an enhancement, with an  $S_{\text{max}}$  of approximately 0.10%, accompanied by a small negative electrostrictive strain observed in the loop. As the composition increases to  $x = 0.46$ , the P-E loop becomes noticeably narrower and the  $S_{\text{max}}$  slightly decreases to 0.097%. These characteristics indicate a transition to typical relaxor ferroelectric behaviour. As shown in Fig. 7, the effect of ST concentration on  $P_{\text{max}}$ ,  $P_r$ , and strain (%) is clearly demonstrated. Both  $P_{\text{max}}$  and  $P_r$  exhibit a decreasing trend with increasing ST content. When  $x = 0.46$ ,  $P_{\text{max}}$  and  $P_r$  reach their minimum values of  $\sim 28 \mu\text{C cm}^{-2}$  and  $\sim 11 \mu\text{C cm}^{-2}$ , respectively. Strain shows an increasing trend with increasing ST content, reaching a maximum value of 0.11% at  $x = 0.48$ .

Combined dielectric data and P-E/S-E loop results reveal that increasing the ST component ratio ( $x$ ) induces a transition towards a more relaxor-like state in the ceramic. Comparative analysis with our previous research<sup>41</sup> demonstrates that whilst Nb incorporation may reduce  $T_c$  and substantially increases  $E_c$  in BF-ST systems, the Mn addition investigated in this study exhibits markedly different behaviour. It is worth noting that the grain size ( $\sim 2 \mu\text{m}$ ) of BF-ST-Nb is comparable to the grain size ( $1.68\text{--}3.90 \mu\text{m}$ ) of BF-ST-Mn in this work. Within this context of similar grain sizes, the BF-ST-Nb composition requires significantly higher applied electric fields to achieve domain switching. For the BF-ST-Mn system, grain size contributed to the  $E_c$  values in addition to compositional changes. A clear inverse relationship between average grain size and  $E_c$  is evident from Fig. 4 and 6. The sample with the smallest grain size ( $x = 0.48$ ,  $D = 1.68 \mu\text{m}$ ) exhibits the highest  $E_c$  ( $\sim 38 \text{ kV cm}^{-1}$ ), while the sample with the largest grain size ( $x = 0.46$ ,  $D = 3.90 \mu\text{m}$ ) exhibits the lowest  $E_c$  ( $\sim 21 \text{ kV cm}^{-1}$ ). This phenomenon can be attributed to the grain boundary pinning effect. Smaller grains increase grain boundary density, where accumulated defects (such as oxygen vacancies) act as pinning

Table 1  $T_m$  of different BF-based ceramics

Composition	$T_m$ (°C)	Frequency (Hz)	References
0.75BF-0.25BT + Mn	619	1 kHz	49
0.73BF-0.25BT-0.02La( $\text{Co}_{0.5}\text{Mn}_{0.5}$ )O <sub>3</sub> + Mn	523	1 MHz	50
0.725BF-0.25BT-0.025Bi <sub>0.5</sub> K <sub>0.5</sub> TiO <sub>3</sub> + Mn	544	1 MHz	51
0.715BF-0.275BT-0.01Bi <sub>0.5</sub> Na <sub>0.5</sub> TiO <sub>3</sub> + Mn	560	1 MHz	52
0.7BF-0.3BT + Mn	478	100 kHz	53
0.7BF-0.25BT-0.05Bi( $\text{Mg}_{2/3}\text{Nb}_{1/3}$ )O <sub>3</sub>	450	10 kHz	54
0.7BF-0.25BT-0.05BiScO <sub>3</sub>	400	10 kHz	55
0.67BF-0.33BT + Mn	605	1 kHz	49
0.65BF-0.3BT-0.05Bi( $\text{Zn}_{1/2}\text{Ti}_{1/2}$ )O <sub>3</sub> + Mn	523	1 MHz	56
0.63BF-0.32BT-0.05Bi( $\text{Mg}_{2/3}\text{Nb}_{1/3}$ )O <sub>3</sub>	380	10 kHz	54
0.58BF-0.42ST + Mn	382	1 kHz	39
0.575BF-0.425ST + Mn	401	100 kHz	43
0.58BF-0.42ST + Mn	405	100 kHz	This work
0.56BF-0.44ST + Mn	382	100 kHz	This work
0.54BF-0.46ST + Mn	350	100 kHz	This work
0.52BF-0.48ST + Mn	338	100 kHz	This work



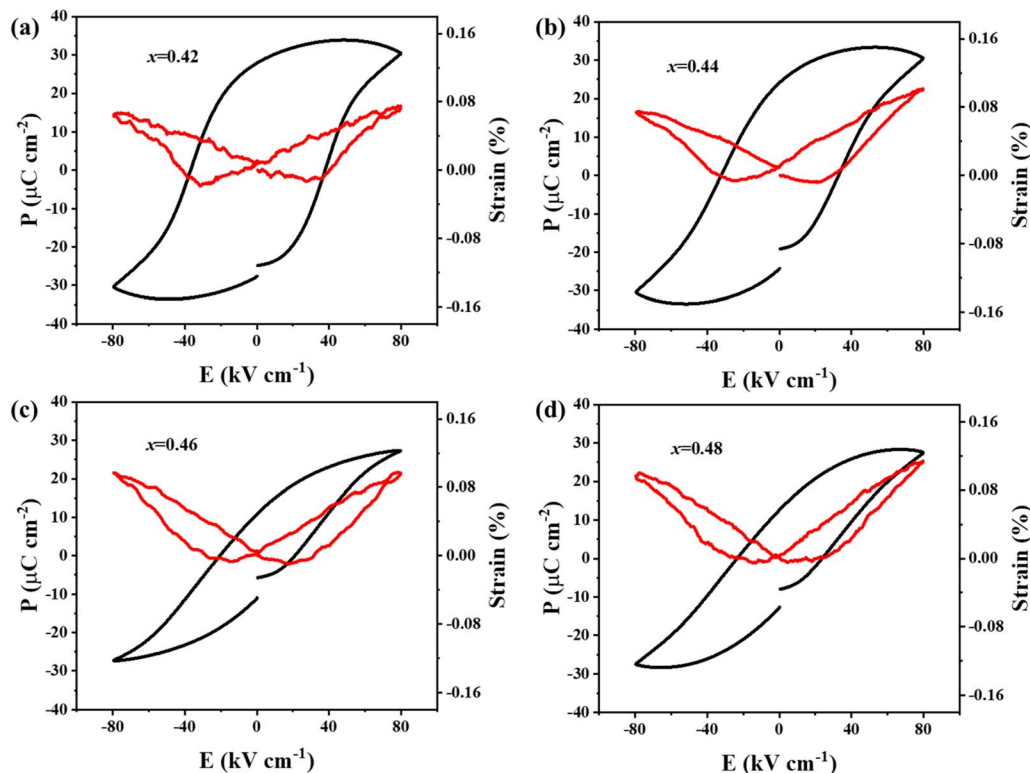


Fig. 6 Room temperature P-E and S-E loops under  $80 \text{ kV cm}^{-1}$  of  $(1-x)\text{BF}-x\text{ST}$  ceramics, (a)  $x = 0.42$ , (b)  $x = 0.44$ , (c)  $x = 0.46$ , and (d)  $x = 0.48$ .

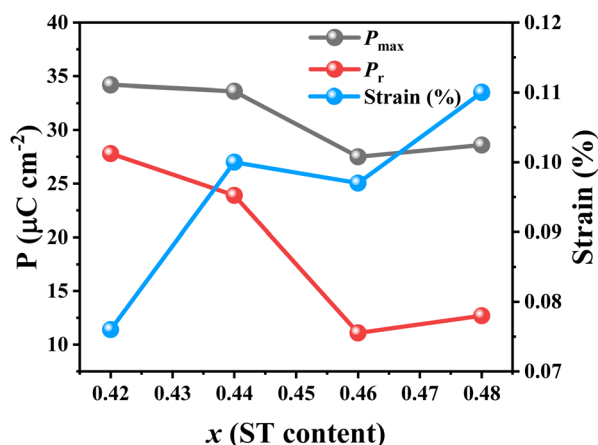


Fig. 7 Effect of ST concentration on  $P_{\text{max}}$ ,  $P_r$ , and strain (%).

sites that restrict domain wall movement, thereby requiring a higher  $E_c$  for polarisation switching.

Unlike BF-BT, the origin of optimised electrostrain in BF-ST has yet to be elucidated in any report, mainly due to the combination of conductive issues and high  $E_c$ . In this study, we attempted to employ *in situ* poling synchrotron XRD to underpin the origin of electrostrain in BF-ST-Mn materials.

### 3.4 *In situ* poling synchrotron XRD

The optimised ceramic composition,  $0.56\text{BF}-0.44\text{ST}$  ( $x = 0.44$ ), was selected for investigation using *in situ* poling synchrotron

XRD on unpoled (virgin) ceramic specimens. 3D and contour maps of three representative XRD peaks,  $\{200\}_{\text{pc}}$ ,  $\{220\}_{\text{pc}}$ ,  $\{222\}_{\text{pc}}$  at  $\psi = 0^\circ$ , under application of 2 cycles of AC field (up to  $\pm 80 \text{ kV cm}^{-1}$ ), were generated by caking the corresponding 2D diffraction rings, Fig. 8a-c. In the virgin sample, three representative peaks were observed as single, corresponding to a pseudo-cubic structure. The XRD peak profiles change position and shape during application of 2 cycles of AC electric field. With increasing electric field at  $70 \text{ kV cm}^{-1}$ , the  $\{222\}_{\text{pc}}$  XRD peak is found to split into double, suggesting a structural transformation from pseudo-cubic to rhombohedral. Simultaneously, all three peaks were found to shift to lower  $2\theta$  angles (at  $\psi = 0^\circ$ ), corresponding to an increase in the  $d$ -spacing and tensile strain. In contrast, all three peaks were found to shift to higher  $2\theta$  angles at  $\psi = 90^\circ$ , Fig. S1, corresponding to a decrease in the  $d$ -spacing and compressive strain. In addition, this structural transformation is found to be irreversible, as evidenced by the comparison of the  $\{220\}_{\text{pc}}$  and  $\{222\}_{\text{pc}}$  peak profiles between the unpoled and poled states, Fig. 8d. This is different from the previous *in situ* poling synchrotron XRD study on BF-ST-Nb, where a pseudo-cubic structure was obtained before, during and after application of the electric field.<sup>41</sup> This study represents the first synchrotron experiment that demonstrates an irreversible electric field-induced structural transformation from pseudo-cubic to rhombohedral in the BF-ST-Mn solid solution, indicating the non-ergodic relaxor (NR) behaviour of this ceramic composition. Similar NR to long-range ferroelectric (FE) transitions have been reported previously in NBT based ceramics. For example, irreversible



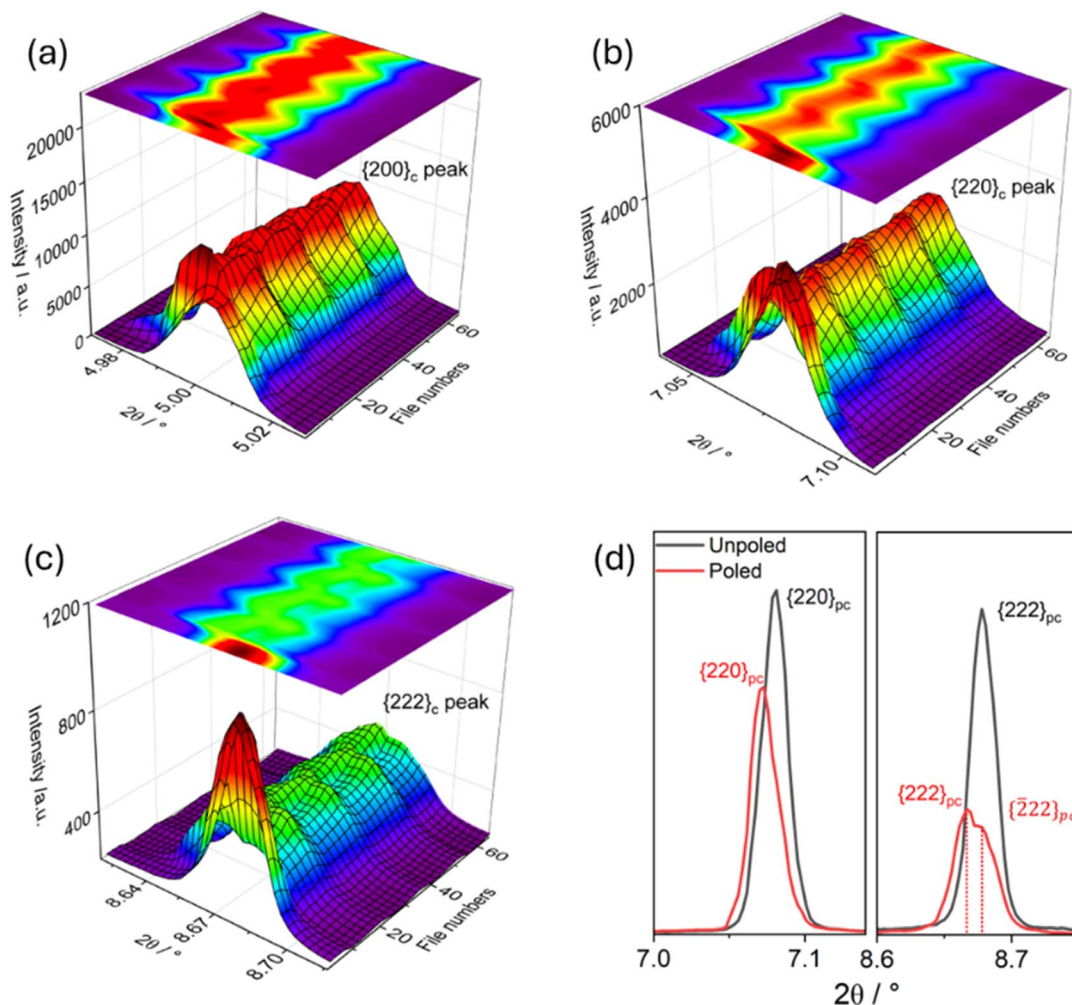


Fig. 8 3D and contour maps of (a)  $\{200\}_{pc}$  (b)  $\{220\}_{pc}$  and (c)  $\{222\}_{pc}$  XRD profiles at  $\psi = 0^\circ$  of the  $x = 0.44$  ceramic during *in situ* poling synchrotron XRD. (d) Synchrotron XRD profiles at  $\psi = 0^\circ$  of unpoled (virgin) and poled specimens of the  $x = 0.44$  ceramic.

structural transformations were reported in NBT-0.02KNbO<sub>3</sub> (ref. 57) and NBT-0.02NaNbO<sub>3</sub> (ref. 37) ceramics, where polarisation, electrostrain and piezoelectric performances were enhanced. However, in BF-BT ceramics, this structural transformation from pseudo-cubic to rhombohedral is almost reversible, leading to an optimised electrostrain of 0.38% at 60 kV cm<sup>-1</sup> and a large signal piezoelectric coefficient  $d_{33}^*$  of 720 pm V<sup>-1</sup> at 40 kV cm<sup>-1</sup>.<sup>38</sup>

The estimated electrostrain calculated from three representative peaks during 2 cycles of electric field application was also evaluated, Fig. 9. The synchrotron 1-D XRD peak profiles collected at  $\psi = 0^\circ$  and  $90^\circ$  were analyzed, representing directions parallel and perpendicular to the external electric field, respectively. Effective strains ( $e_{hkl}$ ) of the XRD peaks were calculated based on the weighted  $d$ -spacing value ( $d_{hkl}$ ) using the method described previously.<sup>42</sup> First, all  $e_{hkl}$  values at  $\psi = 0^\circ$  and  $90^\circ$  were calculated to be positive and negative, respectively, representing elongation (tensile strain) and shrinkage (compressive strain) in directions along and perpendicular to the external electric field. The  $e_{hkl}$  vs. electric field loop was

found to be different during the first cycle and second cycle for both  $\psi = 0^\circ$  and  $90^\circ$ . During the first cycle,  $e_{200}$ ,  $e_{220}$  and  $e_{222}$  were found to be 0.12%, 0.11%, and 0.14% at  $\psi = 0^\circ$ , respectively, Fig. 9a, which is approximately twice as much as the absolute value obtained at  $\psi = 90^\circ$  (Fig. 9b). All three  $e_{hkl}$  values start from zero and end up with a remanent strain ( $e_{rem}$ ) after application of one cycle of electric field, corresponding to a phase transition from NR (pseudo-cubic) to FE (rhombohedral). During the second cycle,  $e_{hkl}$  starts from the previous value and returns to the same value to form a butterfly-shaped strain loop for both  $\psi = 0^\circ$  and  $90^\circ$ , Fig. 9c and d, suggesting the occurrence of domain switching and associated lattice strain. The total effective strain,  $S_{eff}$ , calculated using the method described previously,<sup>58</sup> was found to be +0.14% and -0.06% at  $\psi = 0^\circ$  and  $90^\circ$ , respectively, during the first cycle of electric field, Fig. 9e. This peak-to-peak  $S_{eff}$  was found to be slightly lower during the second cycle of electric field, 0.09% and -0.04% for  $\psi = 0^\circ$  and  $90^\circ$ , respectively, Fig. 9f. The  $S_{eff}$  matches approximately well with the macroscopic strain obtained from the S-E loop (Fig. 6). Also, the  $S_{eff}$  obtained during the first cycle





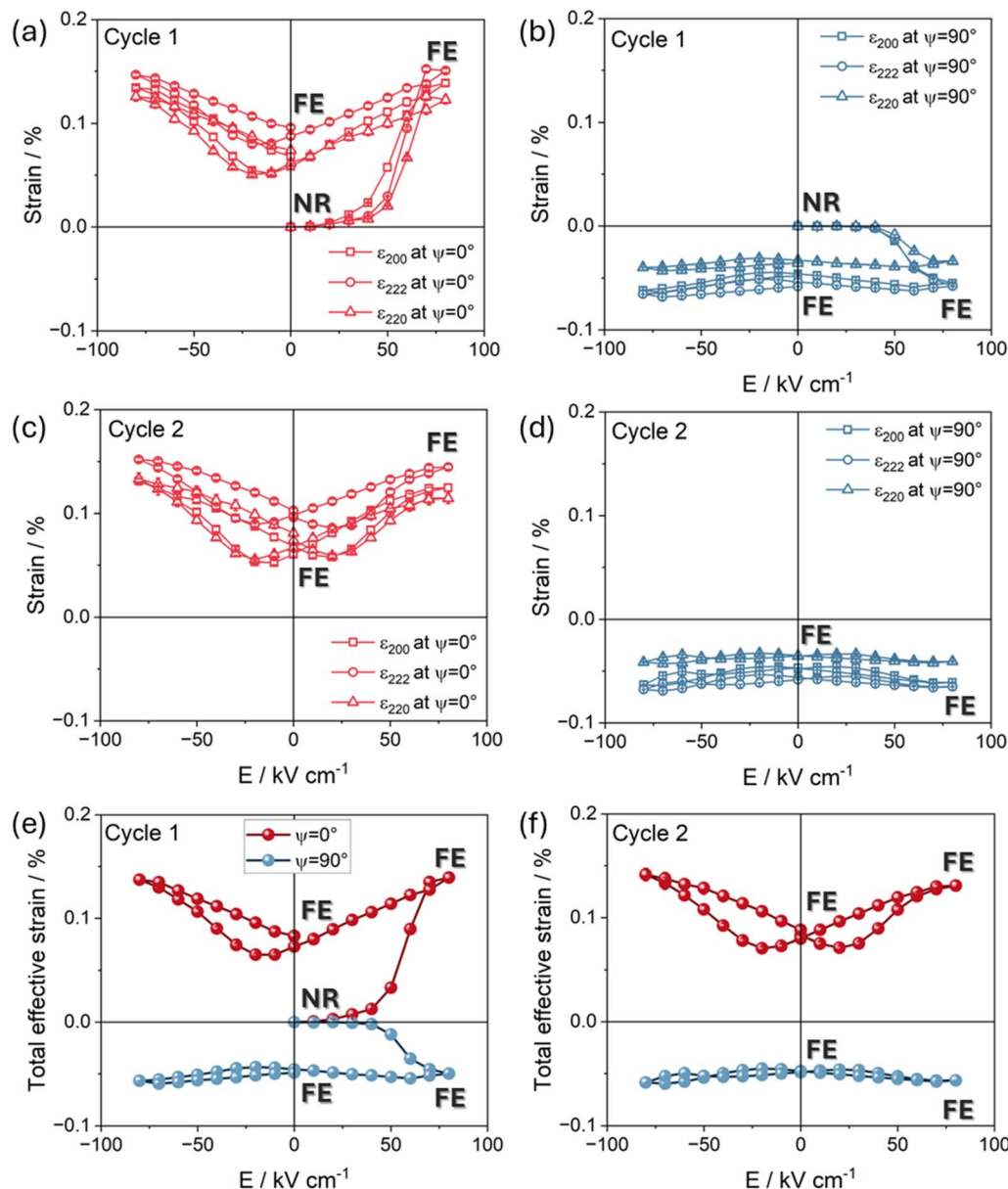


Fig. 9 Effective strain at (a)  $\psi = 0^\circ$  and (b)  $\psi = 90^\circ$  during the first cycle of electric field. Effective strain at (c)  $\psi = 0^\circ$  and (d)  $\psi = 90^\circ$  during the second cycle of electric field. Total effective strain during the (e) first cycle and (f) second cycle of electric field.

(0.14%) is higher than that of the second cycle (0.09%), mainly due to the additional contribution from the structural transformation. The electrostrain during the second cycle originates solely from domain switching and the associated lattice strain.

The electrostrain obtained from BF-ST-Mn in this study is higher than that from BF-ST-Nb upon the same electric field. The additional  $\text{Nb}_2\text{O}_5$  in the previous study aims to minimise electronic conductivity caused by Bi volatilisation and electron hopping between Fe cations.<sup>59</sup> However,  $E_c$  ( $80 \text{ kV cm}^{-1}$ ) of such ceramic compositions was increased dramatically due to  $\text{Nb}^{5+}$  donor doping also. Meanwhile, the macroscopic structure was found to remain pseudo-cubic up to  $100 \text{ kV cm}^{-1}$  without the formation of any long-range ordered ferroelectric structure, indicating an ergodic relaxor behaviour.<sup>41</sup> The origin of electrostrain in 0.6BF-0.4ST-Nb ceramics thus was found to be

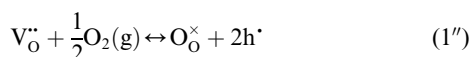
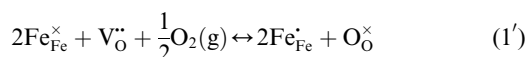
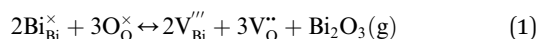
dominated by lattice-to-lattice and/or short-range local distortions. In contrast to previous studies, the origin of electrostrain in 0.56BF-0.44ST-Mn ceramics was found to result from a combination of a structural transformation from pseudo-cubic (NR) to rhombohedral (FE), followed by FE domain switching, resulting in superior ferroelectric and electrostrain performance compared to BF-ST-Nb ceramics.

The ferroelectric switching behaviour exhibits a striking divergence between Nb and Mn additions, with Nb-containing ceramics displaying significantly elevated  $E_c$ . To rationalise this contrast, we propose a defect chemistry framework rooted in established principles: (1) air-sintered BF-based materials exhibit p-type conductivity arising from volatilisation of Bi or/and  $\text{Fe}^{3+}$  oxidation to  $\text{Fe}^{4+}$  due to oxygen uptake during cooling from the sintering temperature,<sup>60–62</sup> as shown in eqn (1)–(1'')

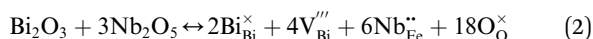


and (2) Both Mn and Nb substitute onto the Fe site to compensate valence fluctuations, as  $\text{Ti}^{4+}$  reduction is kinetically unfavourable at moderate sintering temperatures ( $\sim 1100$ – $1150$  °C). Whilst both dopants effectively suppress p-type hole conduction, they do so through fundamentally different mechanisms.

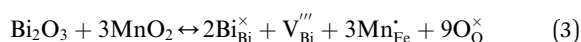
In  $\text{BiFeO}_3$ -based ceramics, volatilisation at sintering temperature is likely to create defects as shown in eqn (1). On cooling, reoxidation may occur according to eqn (1'). The origin of p-type conduction can be expressed in a simplified form as eqn (1''), where the generation of holes ( $h^\cdot$ ) is explicitly shown.



Now let's consider the presence of aliovalent dopants, which can act as acceptors or donors, when substituting for  $\text{Fe}^{3+}$ . The following cases can occur. If a donor is incorporated, its charge can be compensated either electronically (suppressing conduction) or by cation vacancies.<sup>63</sup> For example,  $\text{Nb}^{5+}$  replacing  $\text{Fe}^{3+}$  can be compensated by A-site vacancies ( $\text{V}_{\text{Bi}}'''$ ) in  $\text{BiFeO}_3$ -based ceramics, as follows,



Given that  $\text{MnO}_2$  was used as the additive in this work, we anticipate a dynamic multivalency equilibrium predominantly involving  $\text{Mn}^{3+}$  and  $\text{Mn}^{2+}$  oxidation states in the matrix at high sintering temperatures.<sup>64</sup> Whilst  $\text{Mn}^{3+}$  typically forms a neutral defect requiring no direct charge compensation, it can also act as an electron donor through redox equilibrium with host iron ( $\text{Mn}^{3+} + \text{Fe}^{4+} \leftrightarrow \text{Mn}^{4+} + \text{Fe}^{3+}$ ), effectively reducing  $\text{Fe}^{4+}$ -associated mobile holes. With Mn addition, the dominant  $\text{Mn}^{3+}$  species (high-spin state,  $\sim 0.645$  Å) exhibits near-perfect ionic radius matching with the host  $\text{Fe}^{3+}$  ( $\sim 0.645$  Å), producing negligible lattice strain.  $\text{Mn}^{4+}$  creates singly-charged positive defects ( $\text{Mn}_{\text{Fe}}^\cdot$ ) that annihilate p-type holes. And eqn (3) also illustrates the parallel ionic compensation mechanism for this donor defect, which is achieved by the formation of  $\text{V}_{\text{Bi}}'''$ :



Although minority  $\text{Mn}^{4+}$  species ( $\sim 0.530$  Å) introduce local elastic distortion, the overall pinning landscape remains moderate. This moderate pinning is primarily characterised by  $\text{Mn}^{2+}$  induced defect dipoles ( $\text{Mn}_{\text{Fe}}' - \text{V}_{\text{O}}''$ ), as shown in eqn (4).



This localised chemical and strain disorder that stabilises a non-ergodic relaxor state with pseudo-cubic symmetry. Critically, the moderate pinning strength proves insufficient under

high applied fields, which successfully overcome the existing potential barriers (including  $\text{Mn}_{\text{Fe}}' - \text{V}_{\text{O}}''$  defect dipoles), nucleating stable domain walls and driving an irreversible transition to a long-range ordered rhombohedral ferroelectric phase. Notably, the 0.2 wt%  $\text{MnO}_2$  employed here ( $\sim 0.6$  mol%) represents lower doping than the 1 mol%  $\text{Nb}_2\text{O}_5$  used in our previous work.<sup>41</sup>

Despite comparable ionic radius matching ( $\sim 0.640$  Å with  $\text{Fe}^{3+}$ ), the  $\text{Nb}_{\text{Fe}}''$  defect fundamentally alters the pinning mechanism: its +2 relative charge (double that of  $\text{Mn}^{4+}$ ) creates deep electrostatic potential wells that dominate the defect chemistry. These strong positive centres couple intensely with negatively charged background defects (e.g.,  $\text{V}_{\text{Bi}}'''$ ), generated during charge compensation (as shown in eqn (2)), forming stable dipolar complexes that rigidly anchor domain walls through electrostatic clamping. The energy barrier for domain wall depinning thus scales with the +2 electrostatic potential, substantially exceeding the mixed elastic/weak-electrostatic barrier with Mn addition and directly explaining the elevated  $E_c$ . More profoundly, the powerful coulombic forces from  $\text{Nb}_{\text{Fe}}''$  generate intense random fields throughout the lattice. Whilst  $\text{Nb}^{5+}$  ( $d^0$  configuration) is ferroelectrically active and promotes local polar ordering, the strong random fields simultaneously frustrate long-range coupling of polar nanoregions (PNRs). These random fields perpetually pin and confine PNRs, preventing their coalescence into macroscopic domains even under fields up to  $100 \text{ kV cm}^{-1}$ , thereby maintaining the ergodic relaxor character with average pseudo-cubic structure.

## 4. Conclusion

In summary, the systematic investigation of dielectric properties revealed critical insights into the relaxor-to-ferroelectric transition, with increasing ST content progressively broadening dielectric peaks and reducing frequency dispersion effects. The observed decrease in  $\epsilon_m$  and  $T_m$  with increasing  $x$  demonstrates the profound influence of chemical composition on polar ordering. These dielectric characteristics directly correlate with the enhanced relaxor behaviour that enables the observed electrostrain mechanisms. Ferroelectric characterisation established the evolution from conventional ferroelectric loops ( $x = 0.42, 0.44$ ) to relaxor behaviour ( $x = 0.46, 0.48$ ), with corresponding changes in  $E_c$  and  $P_r$ . The progression from typical hysteretic P-E loops to constricted characteristics reflects the underlying structural disorder that facilitates the irreversible phase transitions.

The *in situ* poling synchrotron XRD provides critical insights into the electrostrain mechanisms. The observed irreversible phase transition from non-ergodic relaxor to long-range ferroelectric behavior is analogous to that reported in NBT-based systems but represents the first such demonstration in BF-ST solid solutions. This finding establishes a new paradigm for optimising electrostrain in BF-based ceramics and suggests that careful addition selection can fundamentally alter the field-response mechanisms. Future investigations may explore compositional fine-tuning around the optimal  $x = 0.44$  region.



## Conflicts of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

## Data availability

The data supporting this article have been included as part of the supplementary information (SI). Supplementary information: summary of XRD Rietveld refinement results and additional *in situ* poling synchrotron XRD data. See DOI: <https://doi.org/10.1039/d5ta07591b>.

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