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This work aims to demonstrate that biobased products are not inherently safe, as too often claimed, and particular care must be taken in the selection of target molecules in order to prevent hazardous human exposure. And the case of biobased 4-HCP is a perfect illustration of this. This study aligns with four goals of UN's Sustainable Development Goals: SDG 3: good health and well-being (article contribution: reduce human exposure to hazardous chemicals), SDG 9: Industry, Innovation and Infrastructure (article contribution: foster innovation in biobased industry), SDG 12: Responsible consumption and production (article contribution: design less toxic and biobased chemicals) and SDG 13: Climate action (article contribution: reduce CO₂ emission by (i) improving the rate of reaction and (ii) lowering temperature of reaction).



COMMUNICATION

CO₂-Mediated Conversion of Furfuryl Alcohol to 4-Hydroxycyclopentanone and its Toxicological AssessmentAna Franco,^a Marie Garci,^b K. De Oliveira Vigier,^a Julien Vignard,^b Isabelle P. Oswald,^b Frédéric Guegan,^a Gladys Mirey,^{*b} François Jérôme^{*a}Received 00th January 20xx,
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Through a combined chemical-toxicological study, this report re-explores the Piancatelli rearrangement of furfuryl alcohol into 4-hydroxycyclopentanone (4-HCP), a key building block for the synthesis of bio-based solvents. In this context, we demonstrate that (1) in aqueous media, the addition of CO₂ results in a fivefold increase in the rate of the Piancatelli rearrangement of furfuryl alcohol to 4-HCP, even at temperatures as low as 120 °C, and (2) 4-HCP exhibits pronounced cyto- and genotoxicity, approximately 200 times higher than that of furfural. Based on these results, we recommend avoiding the isolation of 4-HCP and instead converting it *in situ* into cyclopentanone or cyclopentanol, two identified safer downstream target chemicals through toxicological studies.

The growing societal awareness of environmental challenges, such as global warming, health impacts, and resource depletion, has become a key driver of the transition from fossil-based to renewable feedstocks.¹ In this context, considerable efforts have been made in recent years to produce chemicals from biomass waste.² At the academic level, performance criteria or metrics such as reactor productivity, selectivity, catalyst consumption, CO₂ emissions, waste generation, life cycle assessment, among others, are commonly employed to evaluate the viability and scalability of biobased processes.³ In contrast, the toxicity of biobased chemicals is far less frequently addressed, except at industrial scale, despite its critical importance in determining the market potential of a given chemical.

Furfural is one of the few chemicals produced on a large scale (300 kT/year), and at a competitive price (1.5-2.5 €/kg), from biomass waste. As a result, furfural has emerged as a promising biobased building block for the synthesis of a wide range of downstream products, including aromatics, amphiphiles, hydrocarbons for instance, with applications in different end-

industries such as cosmetics, automotive, electronics, packaging among others.⁴ In most of these reaction pathways, 4-Hydroxy-2-cyclopentenone (4-HCP) is often a key intermediate from which it is possible to create molecular complexity and diversity. For instance, 4-HCP is the main intermediate in the conversion of furfural to cyclopentanone,⁵ cyclopentanone,⁶ cyclopentanol,⁷ cyclopentane-1,2-diol,⁸ and cyclopentane,⁹ all of which exhibit strong market potential as substitute to hazardous fossil-derived solvents across a variety of industries.¹⁰ In these examples, furfural is converted over bifunctional acid/redox catalysts, with 4-HCP as a central intermediate.⁵⁻¹⁰

4-HCP is typically obtained *via* the Piancatelli rearrangement of furfuryl alcohol (FOL),¹¹ the latter being the primary product in the catalytic hydrogenation of furfural.¹² Recently, in collaboration with Zhang, we demonstrated that the addition of CO₂ during the hydrogenation of furfural over Ru supported on CMK-3 (an ordered mesoporous carbon) led to the formation of 1,4-pentanediol, with 4-HCP generated *in situ* as a key intermediate.¹³ Inspired by this work, we now report a safety-by-design approach including (1) the effect of CO₂ on the conversion of FOL into 4-HCP and (2) a toxicological assessment of 4-HCP, and its downstream products, to assess the safety of this pathway and also to identify the most suitable biobased chemical to which 4-HCP should ideally be converted into. Surprisingly, despite previous reports on 4-HCP, there is almost no information available about its toxicological profile.

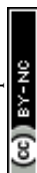
Piancatelli rearrangement of FOL to 4-HCP under CO₂

The Piancatelli rearrangement of FOL to 4-HCP proceeds under acid conditions *via* the intermediate formation of 4-oxopent-2-enal, which can undergo an intramolecular cyclization to 4-HCP (Scheme 1, route 1). This pathway competes with the side sequential rehydration-dehydration of 4-oxopent-2-enal leading to the formation of levulinic acid (Scheme 1, route 2).¹⁴ In addition, the intermediates can undergo uncontrolled reactions with each other, forming soluble and insoluble tar-like

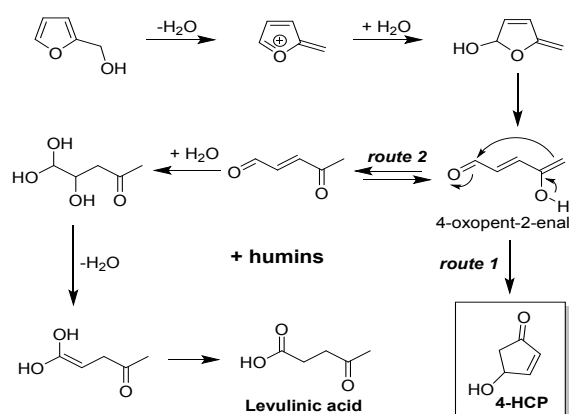
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polycondensation products commonly referred to as humins.^{5-10, 15} Literature reports suggest that weak acids favor the formation of 4-HCP over levulinic acid. Although the reason behind this observation is not fully understood, this is likely due to their inability to catalyze the hydration of the intermediate 4-oxopent-2-enal to levulinic acid. In most reported syntheses of 4-HCP, weak acidity is generated *in situ* by conducting the reaction in pressurized hot water (~ 200 °C), where the auto-dissociation of water provides the required proton,¹⁶ typically affording <60% yield of 4-HCP. Alternatively, adding weak acids such as carboxylic acids (*e.g.*, acetic or levulinic acid) can promote the reaction at lower temperatures (around 160 °C), although the recyclability of these catalysts still represents a major challenge.^{5b}



Scheme 1. Simplified mechanism illustrating the conversion of FOL to either levulinic acid or 4-HCP.

In our combined chemical-toxicological methodology, we first investigated in more detail the role of CO₂ as a catalyst in the Piancatelli rearrangements of FOL to 4-HCP. In water, CO₂ forms carbonic acid, a weak acid that reduces the solution pH. Advantageously, at the end of the reaction, depressurization converts carbonic acid back into CO₂ and H₂O, providing an elegant alternative to the challenging recovery and regeneration of conventional acid catalysts, which are often deactivated by humin deposition. This approach also prevents contamination of the reaction products with acid catalyst residues, which can significantly affect their downstream transformations.

In a first series of experiments, we examined the thermal (*i.e.* CO₂-free) conversion of FOL to 4-HCP in the 120-200 °C temperature range. These experiments serve as benchmark reactions for this study. Reactions were carried out in a biphasic D₂O/methyl tetrahydrofuran (60:40) system in order to tentatively limit the formation of humins by preferentially partitioning 4-HCP into the organic phase. D₂O was employed instead of H₂O to enable reaction monitoring by ¹H NMR (Fig. S1). All experiments were performed in an autoclave under air with a heating ramp of 3.45 °C min⁻¹ (ESI). The corresponding results are summarized in figure 1. In agreement with previous reports in hot water, within 1 h of reaction time, nearly complete conversion of FOL was observed only when the temperature was set over 180°C. Increasing the temperature up

to 200 °C even resulted in an improvement in 4-HCP selectivity at total conversion (79 vs 65% at 180 and 200 °C, respectively). Extending the reaction time to 70 min at 200°C after complete conversion of FOL did not further enhance the yield or selectivity. Instead, 4-HCP started to be slightly decomposed, indicating that the maximum attainable yield had been reached after 1 h. Under these conditions, no levulinic acid was detected by HPLC or ¹H NMR, and the by-products mainly consisted of humins, very common side products observed in the thermal conversion of FOL. So far, the structures of these humins are rather complex to determine and, based on the existing literatures, they mainly consist of polycondensed furanic derivatives through ring opening, Diels-Alder reactions, etc.¹⁵ Formation of humins is evidenced in our case by the formation of black soluble and insoluble tar-like materials (Fig. S2). An Arrhenius plot (logarithm of the 4-HCP formation rate *versus* inverse temperature) afforded an activation energy of ~ 50 kJ mol⁻¹ (Fig. S3).

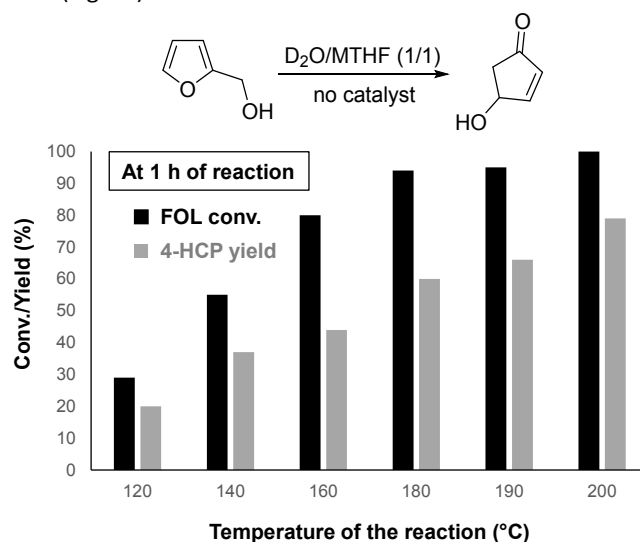


Figure 1. Effect of the temperature on the thermal conversion of FOL to 4-HCP (data were collected after 1 h of reaction, 3 wt% of FOL in 19 mL of a 60/40 D₂O/MTHF biphasic mixture)

To improve reaction rate at lower temperatures, and inspired by our previous work on the acid-catalyzed conversion of sugars to furanic derivatives,¹⁷ CO₂ was introduced into the reactor to form *in situ* carbonic acid, a Brønsted acid catalyst. As discussed above, at 120 °C and under purely thermal conditions, the reaction proceeds slowly, requiring approximately 8 hours to reach a 62% yield of 4-HCP (Figure 2A). Remarkably, the introduction of 20 bar of CO₂ into the reactor afforded 4-HCP in 52% yield after just 1 h of reaction, corresponding to an almost fivefold increase in the rate of conversion of FOL as compared to purely thermal conditions (Figure 2A). Although *in situ* pH measurements during the reaction were challenging at 20 bar, we observed a drop in pH to approximately 3.5 at the end of the reaction, supporting acidification of the reaction medium with CO₂. Similar enhancements in FOL conversion were observed at 140 and 160 °C (Figure 2B). For example, without CO₂, it takes 2 hours to reach 61% and 100% conversion of FOL at 140 and 160



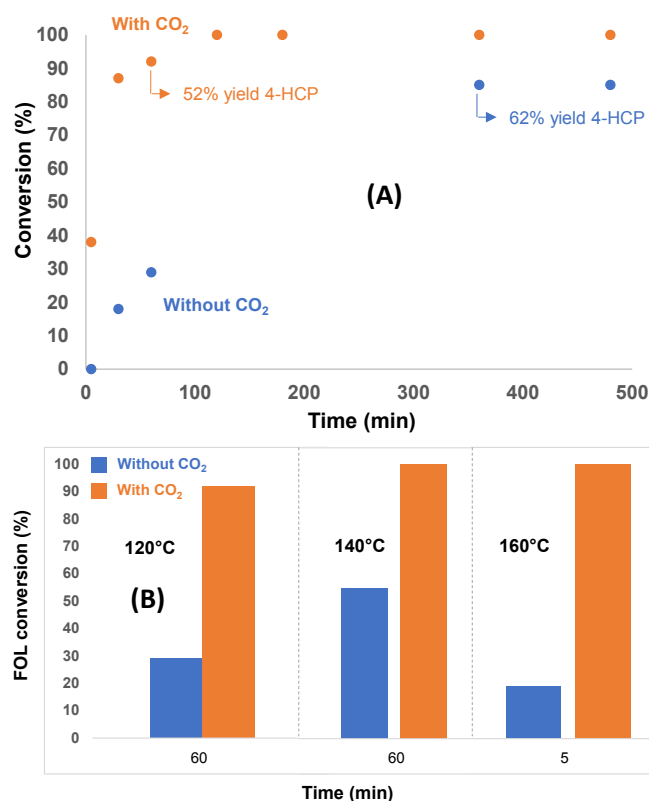


Figure 2. (A) Comparison of FOL conversion rate without (blue) and with (orange) CO₂ at 120 °C and (B) comparison of FOL conversion rate enhancement at 120, 140 and 160 °C.

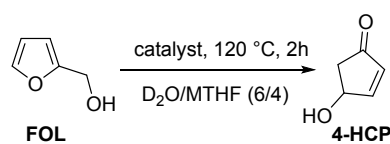
°C, respectively, whereas in the presence of 20 bar CO₂, the same conversions are achieved in only 30 minutes (140 °C) and 5 minutes (160 °C) (Table S2, Fig. S4). An Arrhenius plot under CO₂ revealed a dramatic reduction in the activation energy to <10 kJ mol⁻¹, highlighting the significant promoting effect of CO₂ on this reaction (Fig. S3).

Increasing the CO₂ pressure from 10 to 20 bar resulted in a 3.5-fold rise in the initial conversion rate of FOL, presumably due to a higher acidification of the reaction media. However, further raising the CO₂ pressure to 30 bar had minimal impact on either the reaction rate or selectivity, suggesting that 20 bar is sufficient to saturate the solution with carbonic acid (Table S3, Fig. S5).

To confirm that CO₂ acts as a Brønsted acid catalyst, *i.e. via* the formation of H₂CO₃ upon dissolution in water, similar experiments were carried out using various Lewis and Brønsted acid catalysts (Table 1). In the presence of 15 mol% of Lewis acids such as ZnCl₂ or ZnI₂ at 120 °C, FOL was converted to 4-HCP in only 27% and 29% yield, respectively, after 2 h (Table 1, entries 2, 3). Compared with the reaction conducted in the absence of catalyst at 120 °C (Figure 2A and Table 1, entry 4), this corresponds to a negligible improvement in 4-HCP formation rate and selectivity, indicating that these Lewis acid salts do not effectively catalyze the reaction. This conclusion was further supported by increasing the dosage of ZnCl₂ from 15 to 50 mol%, which had no impact on the conversion rate (Table 1, entry 5). In contrast, when 15 mol% of acetic acid was used as a Brønsted acid catalyst, similar improvements in both reaction rate and selectivity to 4-HCP to those observed with

Table 1. Conversion of FOL to 4-HCP in the presence of different Brønsted and Lewis acid catalysts

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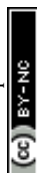


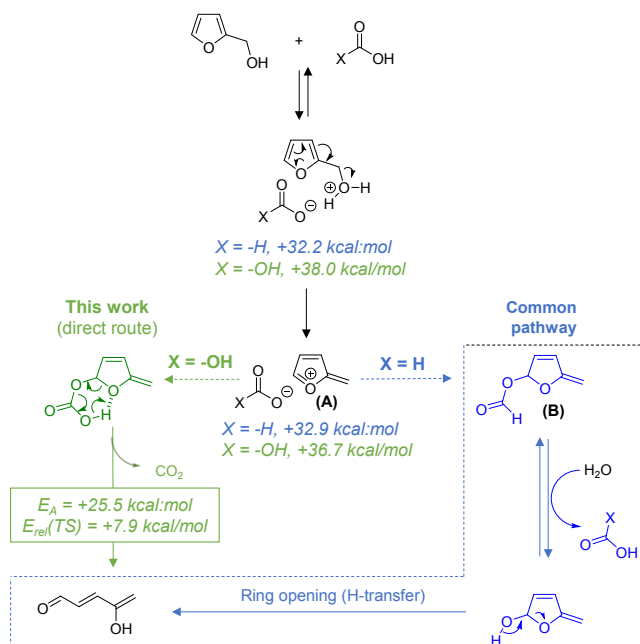
Entry	Acid catalyst ^a	Time (min)	Conv. (%)	Yield (%)	Selectivity (%)
1	CO ₂	60	92	52	57
2	ZnCl ₂	120	41	27	66
3	ZnI ₂	120	47	29	62
4	-	120	45	32	72
5	ZnCl ₂ ^b	120	40	20	50
6	Acetic acid	60	90	66	73

^a 15 mol%; ^b 50 mol%

CO₂ were observed (Table 1, entry 6). Taken together, these results support the conclusion that CO₂ indeed behaves as a Brønsted acid under our reaction conditions, with the additional advantage that it can be readily removed at the end of the reaction by simple depressurization of the reactor. To definitely support this claim, 4-HCP selectivity was plotted as a function of FOL conversion, both with Brønsted acid (CO₂ and acetic acid) and without. Interestingly, in the absence of Brønsted acid, selectivity remained around 65% regardless of conversion, whereas in the presence of Brønsted acid catalysts selectivity increased with conversion, reaching a similar value (~65%) only at near-complete conversion (~90%) (Fig. S6). This change in selectivity behavior strongly supports a better stabilization of reaction intermediates in the presence of Brønsted acid catalysts, which are subsequently transformed into 4-HCP over time.

A first set of DFT calculations was carried out to clarify the possible reaction pathway at play under CO₂, and more largely with Brønsted acid catalyst. We initially considered the possible involvement of CO₂ in the final step of the reaction (ring closure from 4-oxopent-2-enal), since two formal chemical events are expected to occur simultaneously: a proton transfer and a pericyclic electron shift. These calculations showed that carbonic acid, and even formic acid used here as another model Brønsted acid, could act as proton shuttles to facilitate the cyclization reaction, lowering the activation energy by 12-13 kcal/mol (see SI for details). We then considered whether CO₂ might also intervene earlier along the reaction pathway, prior to the formation of 4-oxopent-2-enal. Formally, the acid-catalyzed dehydration of FOL requires a proton transfer, generating a transient FOLH⁺ species that can then spontaneously dehydrate to produce the carbocation (**A**) depicted in Scheme 2. In the presence of formic acid, the intermediate (**A**) may subsequently be trapped by the conjugate base of the catalyst, resulting in the formation of the adduct (**B**) which would unavoidably require an additional hydrolysis step to yield 4-oxopent-2-enal. Interestingly, with CO₂, an alternative pathway was identified which directly afford 4-oxopent-2-enal through a concerted proton-transfer/decarboxylation/ring-





Scheme 2. Schematic representation of the formation of 4-oxopent-2-enal from the reaction of FOL with either formic acid ($X=-H$, blue) or carbonic acid ($X=-OH$, green) as studied by DFT calculations at the wB97xD/6-311++G(d,p)+PCM(H_2O) level of theory. ZPE-corrected energies are given relative to the starting reagents.

opening process. Pleasingly, calculations showed that the ion pairs indeed give rise to stable intermediates, and that a transition state for this concerted proton-transfer/decarboxylation/ring-opening step can be located in the case of bicarbonate, lying 25.5 kcal/mol above the intermediate, but only 0.5 kcal/mol above the separated ions and 7.9 kcal/mol above the starting reagents (thus implying a rather modest energetic cost). Overall, these results suggest that the peculiarity of CO_2 may stem from its dual ability to act as both a proton and a formal “oxygen-atom” shuttle (or alternatively as an activator of water).

Safety-Toxicological studies

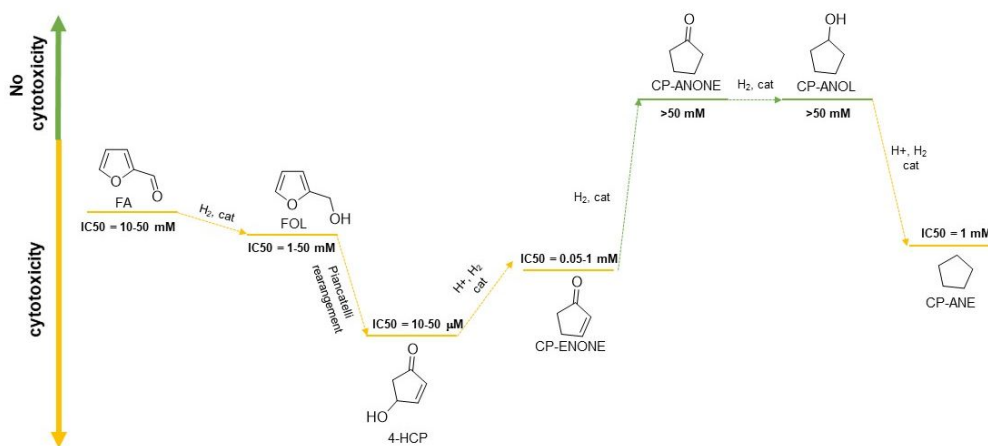


Figure 3. Toxicological profile of 4-HCP, its precursor and its downstream products.

Although the use of CO_2 speed-up the production of 4-HCP from FOL, questions remain regarding the cytotoxicity of this biobased compound, a critical factor for evaluating its market potential. To date, if furanoids toxicity is well documented,¹⁸ the cytotoxicity of 4-HCP has not been reported yet. To address this, its effects were investigated *in vitro* using two human model cell lines largely used in toxicology: the Caco-2 intestinal cells as a biological barrier model and HepG2 hepatic cells for metabolic activities (ESI).

For this purpose, each cell line was exposed to various concentrations of furfural, FOL or 4-HCP for 24 hours (Fig S7A). To evaluate the effects of acute exposure over a longer period, a pulse-chase experiment was performed, consisting of a 24-hour exposure followed by a culture-medium change and an additional 24-hour incubation (Fig S7B). A clear dose-dependent response was observed after 24 hours of treatment, with 4-HCP causing a 50% loss of viability, *i.e.* IC_{50} at 50 μM on both cells lines after 24 hours of exposure (Fig S7A). In comparison, FOL induced no loss of viability at 1 mM after 24 hours of exposure. At the later timepoint, the total loss of viability is observed at 50 μM of 4-HCP, both for hepatic or intestinal cells. Again, no loss of viability was observed for 1 mM of FOL (Fig S7B). Thus 4-HCP appears at least 200 times more cytotoxic than FOL or its precursor furfural (FA) when comparing IC_{50} . In addition, Caco-2 cells are as sensitive as HepG2 cells to 4-HCP, suggesting that the proliferation rate or the capacity to metabolize 4-HCP are not involved in this cytotoxic effect (Table S4). Overall, these results highlight the high toxicity of 4-HCP in the micromolar range (Figure 3).

The mechanism underlying the cytotoxicity was investigated using an oxidative stress assay (ESI). For this purpose, furfural, FOL, or 4-HCP were each incubated for 24 hours with HepG2 or Caco-2 cell lines. The oxidative stress was quantified within the nuclei of cells exposed to 4-HCP in comparison with FA and FOL, as well as negative and positive controls (Fig. S8). 4-HCP induced a strong nuclear oxidative stress, this effect being already detectable after only 4 hours of exposure. In comparison, 1000



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times higher concentrations of FA and FOL induced a lower oxidative stress. Altogether, these findings suggest that the cytotoxicity of 4-HCP may result from an important oxidative stress occurring after cellular exposure. Because oxidative stress can lead to damage of cellular genetic material (DNA), we also examined the effect of acute exposure on DNA integrity (ESI). The γ H2AX biomarker of DNA damage was used and quantified, compared to the negative and positive controls, and expressed as fold-change relative to the negative control (Fig. S9). After 24 hours of exposure at 40 μ M, 4-HCP induced a strong γ H2AX signal, indicating that the oxidative stress triggered by 4-HCP is also accompanied by genotoxic stress. Taken together, these results highlight the high cyto- and genotoxicity of 4-HCP, which is higher than that of the starting material FOL. This finding underscores the need for caution when handling 4-HCP as a biobased building block. From a chemical standpoint, it suggests that 4-HCP should not be isolated but instead converted *in situ* into downstream products to minimize potential human exposure. One possible strategy is the *in-situ* conversion of 4-HCP into cyclopentenone (CP-ENONE), cyclopentanone (CP-ANONE), cyclopentanol (CP-ANOL), or cyclopentane (CP-ANE), all of which are biobased solvents with significant market potential. Starting from FOL, or even from furfural, this transformation has been reported feasible in the literature and typically proceeds through two steps: (1) conversion of FOL to 4-HCP, followed by (2) its *in-situ* transformation into CP-ENONE/CP-ANONE/CP-ANOL/CP-ANE via a cascade of hydrodeoxygenation reactions over bifunctional acid/redox catalysts.⁵⁻¹⁰ To determine which downstream product 4-HCP should ideally be converted into, we conducted additional cytotoxicity assays on hydrodeoxygenated derivatives obtained from 4-HCP (Fig. S7). *In vitro*, CP-ENONE was found to be more cytotoxic, with a 50% loss of viability at 100 μ M on hepatic HepG2 cells at the later point, approximately 100 times more toxic than FOL, making it an undesirable downstream target. A similar conclusion can be drawn for the fully hydrodeoxygenated CP-ANE (Figure 3). In contrast, CP-ANONE and CP-ANOL showed cytotoxicity over 50 mM in both tested cell lines, being less cytotoxic than the starting FOL (Figure 3). Overall, these findings indicate that 4-HCP should ideally be converted *in situ* into CP-ANONE or CP-ANOL to avoid hazardous exposure risks to humans.

Conclusions

We report that CO₂ catalyzes the conversion of FOL to 4-HCP. Under optimized conditions, 4-HCP was obtained in 62% yield in about 1 h at only 120 °C. While further studies are needed to fully elucidate the reasons behind these results obtained with

CO₂, DFT calculations and experiments highlighted that CO₂ behaves as a Bronsted acid catalyst, *via* the formation of H₂CO₃ upon dissolution in water. Interestingly, unlike commonly used Brønsted acid catalysts such as formic acid, CO₂ can also promote a competing alternative pathway leading to the intermediate 4-oxopent-2-enal, *via* a concerted proton transfer, decarboxylation, and ring-opening process.

Despite its synthetic potential, we demonstrated that 4-HCP is highly cyto- and genotoxic, about 200 times more than FOL and above for furfural. Therefore, 4-HCP should not be isolated but rather converted *in situ* to safer downstream products to avoid human exposure. In this context, we identified *in situ* conversion of 4-HCP to cyclopentanone or cyclopentanol as a safer option from a toxicological perspective.

Ongoing work in our group focuses on extending this approach to the CO₂-assisted catalytic conversion of furfural to cyclopentanone or cyclopentanol.

Author contributions

A. Franco performed all experimental tests with and without CO₂. F. Guegan was in charge of theoretical calculations. K. De Oliveria Vigier and F. Jérôme co-supervised the work. For toxicological analysis, M. Garci was involved in Methodology, Investigation and Formal analysis; J. Vignard in Formal analysis, review & editing; I. P. Oswald in Funding acquisition, Conceptualization, review & editing; G. Mirey Project administration/supervision, Conceptualization, Formal analysis, Writing, review & editing.

Conflicts of interest

There are no conflicts to declare.

Data availability

The data supporting this article have been included as part of the Supplementary Information.

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Data availability

The data supporting this article have been included as part of the Supplementary Information.

