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Ultra-sensitive IDE-based ammonia sensor fabricated using green synthesized graphene nanoplatelets and a TiO₂ based composite

 Anita R. Patel,^a Vishwa Padia,^b Pruthvi Patel,^a Dharti Patel,^a A. K. Dasadia,^b D. K. Dhruv,^c Mitesh H. Patel,^d Shikha Varma^d and Vanaraj Solanki^{*a}

The development of a reliable, sensitive, and economical gas sensor is crucial for effective environmental monitoring. In this study, we present the development of an interdigitated electrode (IDE) based graphene nanoplatelet (GnP) and GnP-TiO₂ composite NH₃ gas sensor operated at room temperature. Firstly, for the synthesis of GnPs, tea extract was used as a green alternative without the use of organic solvents using a kitchen mixer, whereas TiO₂ and GnP-TiO₂ were prepared *via* a simple hydrothermal process. An IDE-based chemiresistive sensor of GnPs and GnP-TiO₂ was tested for NH₃ detection over a wide concentration range of 100 ppb to 100 ppm at room temperature. The GnP-TiO₂ composite exhibited a response nearly eight times higher than that of the GnP sensor at 100 ppm NH₃. Additionally, the GnP sensor exhibited response and recovery times of 249 and 107 s, respectively, whereas the GnP-TiO₂ composite achieved 15 and 30 s, corresponding to an ~17 fold faster response time and ~3.5 fold quicker recovery at 100 ppb NH₃. Overall, this study advocates the applicability of a grown GnP-TiO₂ based composite for NH₃ sensing application in ppb level concentration.

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1 Introduction

Numerous hazardous gases and volatile organic compounds such as carbon monoxide (CO), nitrogen dioxide (NO₂), ammonia (NH₃), hydrogen (H₂), methane (CH₄), toluene, acetone, ethanol, methanol, and benzene are continuously released into the environment due to industrial manufacturing, agricultural activities, and vehicle emissions.^{1,2} Ammonia is one of the hazardous gases that can lead to serious health issues or even death when it comes into contact with the eyes, skin, nose, or respiratory system at high concentrations, particularly when NH₃ levels exceed 50 ppm.^{3,4} A real-time NH₃ sensor can be effectively used to monitor breath ammonia levels, serving as a non-invasive tool for the diagnosis and monitoring of kidney disorders and ulcers caused by *Helicobacter pylori* bacterial stomach infections.^{5,6} Patients with kidney disorders and peptic ulcers exhale NH₃ in the concentration range of 0.82–14.7 ppm.⁷ In the presence of moisture, NH₃ can easily react with NO₂ from burning fossil fuels to form ammonium compounds, which are

major contributors to air pollution like Particulate Matter (PM) 2.5.⁸ Hence, detecting NH₃ is crucial for safeguarding human health, protecting the environment, and facilitating various medical diagnostic applications.

Gas sensors are categorized based on their detection mechanisms, including chemiresistive, optical, acoustic, thermometric, and gravimetric sensors.⁹ Among these, chemiresistive sensors are widely used in gas sensing applications due to their easy fabrication and cost effective processes.¹⁰ A chemiresistive gas sensor's mechanism is based on the adsorption and desorption of target gas molecules onto the surface of sensing material. This interaction alters the charge carrier concentration, leading to a change in resistance. Sensing materials significantly influence gas sensor performance.¹¹ Amongst different sensing materials, metal oxide semiconductors display better performance due to their exceptional physical and chemical capabilities, as well as their distinctive structural characteristics.¹² Their wide band gap enables tunable semi-conducting behavior, enhancing charge transport and improving gas sensing performance.¹³ Based on their electronic nature, metal oxide based gas sensors are generally categorized into n-type and p-type semiconductors in which n-type materials include ZnO,¹⁴ MoO₃,¹⁵ TiO₂,¹⁶ and SnO₂ (ref. 17) while NiO¹⁸ and Cu₂O¹⁹ are commonly known for their p-type behaviour. This classification plays a crucial role in determining their sensing mechanisms and optimizing their performance for specific gas detection applications.²⁰ Chemiresistive gas sensors based on TiO₂ have gained attention due to their remarkable

^aDr. K C Patel R and D Centre, Charotar University of Science and Technology (CHARUSAT), Changa, 388421, Anand, India. E-mail: vanarajsolanki.rnd@charusat.ac.in; miteshpatel.bio@charusat.ac.in

^bFaculty of Science, A. D. Patel Institute of Technology, The C. V. M University, New Vallabh Vidhyanagar, 388121, Gujarat, India

^cNatubhai V. Patel College of Pure and Applied Sciences, The Charutar Vidya Mandal (CVM) University, Vallabh Vidyanagar 388120, Gujarat, India

^dInstitute of Physics, Sachivalaya Marg, Bhubaneswar, 751005, India



features, such as reversible and instant changes in electrical resistance, along with exceptional chemical and thermal stability.²¹ TiO₂ exist in three phases of like brookite, anatase and rutile, having energy band gap of 2.96, 3.20, and 3.02 eV, respectively. Rutile is the most thermodynamically stable of all these crystal phases. Overall, TiO₂ is a good material for gas sensing, its limitations often require modifications or the use of composites to improve its performance and reliability.^{22,23}

Gas sensors that functional at room temperature have received lot of attention of researchers as they consume low power, are simple to integrate, and provide better stability by eliminating the need for high-temperature operation.²⁴ High-temperature gas sensing provides practical issues, especially when detecting flammable and explosive gases, as the heating element raises the risk of fire.²⁵ Most metal oxide gas sensors operate at elevated temperatures (200–500 °C) to improve performance, which limits their applications for gas sensing operated at room temperature.²⁶ To overcome this issue, metal oxide nanostructures are often combined with carbon nanostructures to lower the operating temperature.²⁷ Nowadays, Graphene and its derivatives have emerged as a highly promising material for applications in nanoelectronics, flexible electronics, sensors, and solar cells. Its exceptional two-dimensional carbon nanostructure offers remarkable properties such as high electrical conductivity, mechanical flexibility, and optical transparency, making it highly versatile for next-generation technologies.²⁸ However, it suffers from in gas-sensing application due to the poor thermal stability, reduced selectivity, sensitivity to environmental factors like slow response and recovery times, *etc.* Hybridization of graphene allotropes with metal oxides was studied in the literature and it has reported that their hybridized structures show better response as compared to their counterparts.^{29–32}

In this study, graphite powder and tea extract were used to synthesize graphene nanoplatelet (GnP) in an economical and environmentally friendly way. The resulting GnP is used as a sensing material for NH₃ sensing. Then, the grown GnP was utilized to synthesize the GnP-TiO₂ composite through a hydrothermal process. The grown material was analyzed to evaluate its morphological, structural, vibrational, and surface chemical characteristics. An interdigitated electrode (IDE) based sensor was developed using GnP and GnP-TiO₂ composite materials for NH₃ detection with a broad concentration range (100 to 100 ppm) at room temperature. In contrast, individual TiO₂ based sensors typically do not operate effectively at room temperature. The GnP-TiO₂ composite sensor exhibited a significantly higher response of 957% compared to 104% for the GnP sensor at 100 ppm NH₃ concentration. This enhanced performance is due to the synergistic effect between GnP and TiO₂, which improves gas adsorption and charge transfer.

2 Experimental

2.1 Chemicals

Tea powder was collected from the kitchen (Make by Wagh Bakri Tea Group), graphite powder (Sigma-Aldrich, powder, 100

mesh, <150 μm) was used in this work. Whereas, titanium(IV) butoxide with reagent grade, 97% were acquired from Sigma-Aldrich and hydrochloric acid (HCl) (37% extra pure) was obtained from Loba Chemie Pvt. Ltd. All the reagents used in this experiment were of analytical grade and readily accessible. The kitchen mixer used in this study was made by an Oster, equipped with a 600 W motor.

2.2 Synthesis of graphene nanoplatelets

In a typical tea extraction method, 2 g of tea powder is dissolved in 400 mL distilled water at an ambient temperature under constant stirring for 6 h, at a speed of 500 rpm. Substantially, 6 g of graphite powder (G) was added to a tea extract and stirred for 3 hours. The solution was shear exfoliated for five minutes using a kitchen mixer. The process was repeated six times to achieve effective exfoliation. The resulting solution was prob sonicated for a duration of 3 h and resultant exfoliated sheets were denoted as a graphene nanoplatelets (GnP) {Fig. 1(a)}.

2.3 Synthesis of TiO₂ nanostructures

Titanium(IV) butoxide (3 mL) was added dropwise in an equal volume of HCl and deionised water to synthesize TiO₂ nanostructures. The solution was stirred for 15 minutes to promote homogeneous mixing. The prepared solution was then transferred into a 50 mL Teflon-lined stainless-steel autoclave. The autoclave was heated at 150 °C for 24 hours to facilitate the reaction. Once the reaction was complete, the autoclave was naturally cooled to room temperature. The resulting precipitates were collected by centrifugation at 7000 rpm. In the final step, white powder was then annealed at 550 °C under ambient conditions for 1 hour, leading to the formation of TiO₂ powder.

2.4 Synthesis of GnP-TiO₂ nanocomposite

To synthesize GnP-TiO₂ nanocomposite, aforementioned method of TiO₂ deposition was adopted. During the composite deposition, 5 and 10 mL of GnP was additionally added to the precursor solution. The final precipitates were collected and annealed at 500, 600 and 700 °C temperature in air which results in GnP-TiO₂ composite (Fig. 1(b)). Composite grown with 5 ml GnP and annealed at 700 °C temperature was chosen for further study (discussed in the SI S1).

2.5 Characterizations

The sample's morphology was examined using scanning electron microscopy (SEM, JEOL 6010LA). The structural analysis of the samples was performed using a D2 Advance X-ray diffractometer (XRD) from Bruker with Cu K_α radiation ($\lambda = 1.5418 \text{ \AA}$). Diffuse reflectance spectra of TiO₂ and GnP-TiO₂ powders were recorded using a UV-Vis-NIR spectrophotometer (JASCO V-770, Japan) in the wavelength range of 190–2700 nm. Functional group analysis was conducted using Fourier transform infrared (FTIR) spectroscopy with a SHIMADZU IR Spirit-X spectrometer, with a wavenumber range of 400 to 4000 cm⁻¹. Raman spectroscopy was carried out using a Renishaw inVia microscope equipped with a 785 nm IR diode laser as the excitation source.



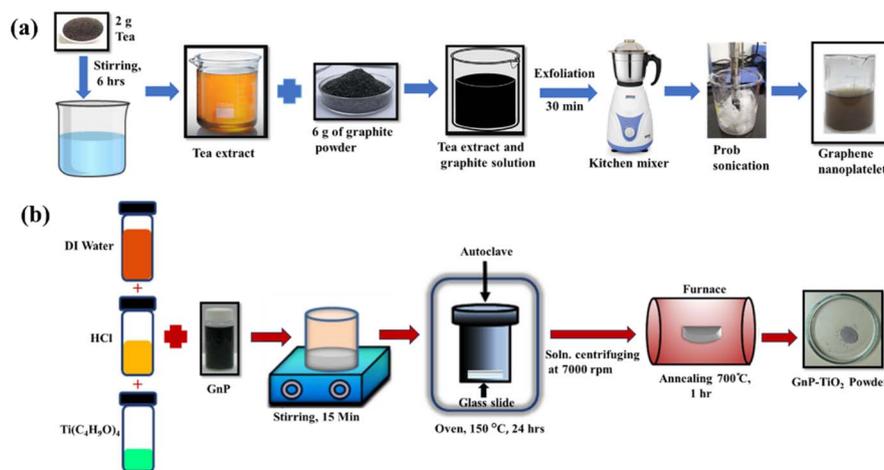


Fig. 1 Schematic synthesis method of (a) GnP, (b) GnP-TiO₂.

X-ray photoelectron spectroscopy (XPS) analysis was performed using a Thermo Scientific instrument with a monochromated, microfocused Al K α X-ray source ($h\nu = 1486.6$ eV).

2.6 Device fabrications and gas sensing measurements

For device fabrication, a platinum interdigitated (IDE) with dimensions of 12×20 mm was first deposited onto a glass substrate, consisting of three pairs of electrodes. The IDE consists of three pairs of electrodes, separated by a gap of 0.8 mm and have a width of 0.4 mm. The sensing materials (GnP, TiO₂ and composites) were then dispersed in water to form a paste, which was hand-printed onto the electrode and dried at 200 °C temperature to make sensing devices. The schematic diagram of the gas sensing setup is presented in the supplementary information (Fig. S1). All gas sensing measurements were carried out at room temperature (RT) inside a test chamber of volume 290 mL. The gas concentrations, of constant flow rate 100 sccm, were regulated using mass flow controllers (MFC). The sensor current was measured using a GAMRY 1010B potentiostat with an applied bias voltage of 0.01 V for GnP and 7 V for GnP-TiO₂ composite based sensor with varying NH₃ concentration in the range from 100 ppb to 100 ppm. To prevent the backflow, during the sensing measurements, a gas exhaust line that ending in a closed water container is used. The chamber was purged using nitrogen gas during sensor recovery cycles. The response, $R = (I_g/I_0) \times 100\%$, was defined as the ratio of the current in the gas atmosphere to the current in the air for GnP-TiO₂, whereas it defined in reverse way for GnP due to its p-type character. The response time is defined as the time taken by the sensor current to rise from 10 to 90% of the total current change during gas adsorption, while the recovery time is defined as the time required for the sensor current to decrease from 90 to 10% during desorption.³³ To ensure reproducibility of the sensing measurements, three independently fabricated GnP-TiO₂ sensors were tested under identical conditions, each subjected to three NH₃ sensing cycles. Statistical analysis was conducted using ANOVA and *T*-test critical at a 95% ($p > 0.05$) confidence level³⁴ (Tables S1–S3). The results are reported as

mean \pm standard deviation (SD), and the error bars in the plots correspond to the standard deviation.

3 Results and discussion

3.1 Morphological study

SEM images of grown nanostructures are shown in Fig. 2. The images of (a) clearly demonstrate the platelet-like morphology of the synthesized GnP nanostructures with an average size of 3.1 μm , as represented in Fig. 2(b). Fig. 2(c) shows SEM images of TiO₂ nanostructures exhibiting uniformly distributed broccoli-like flower morphologies, arise from 7–12 bunches of rod-like nanostructures {inset Fig. 2(c)}. The average diameter of a broccoli flower is about 4.64 μm , as seen in the Fig. 2(d). Fig. 2(e and f) displays the SEM images of the GnP-TiO₂ composite, showing that flower-like TiO₂ nanostructures are anchored onto the sheets of graphene nanoplatelet, resulting in a rough and porous surface morphology of the composite. In some regions, the GnP sheets appear to fold, forming tube-like structures that are decorated with flower-like TiO₂ nanostructures as presented in the inset of Fig. 2(e). This implies strong interaction between GnP and TiO₂.

3.2 Structural study

X-ray diffraction (XRD) is a powerful technique used to determine the crystal structure of materials. The XRD patterns of GnP, TiO₂, and GnP-TiO₂ are shown in Fig. 3. The most prominent peak observed for GnP is at $2\theta = 25.71^\circ$, which is shifted to a lower angle as compared to the graphite peak appeared at 26.3° , due to good exfoliation of graphite {inset of Fig. 3(a)}. An interlayer spacing of 3.46 Å, calculated using (002) plane, is in good agreement with GnP.^{35,36} The XRD pattern of TiO₂ displays diffraction peaks at 2θ values of 27.50° , 36.05° , 39.19° , 41.16° , 44.05° , 54.35° , 56.64° , 62.75° , 64.05° , 68.93° , and 69.85° , which correspond to the (110), (101), (200), (111), (210), (211), (220), (002), (310), (301), and (112) lattice plane respectively as shown in Fig. 3(b). These lattice planes are related to the rutile-phase of TiO₂, according to JCPDS card no. 88-1175. The strong and



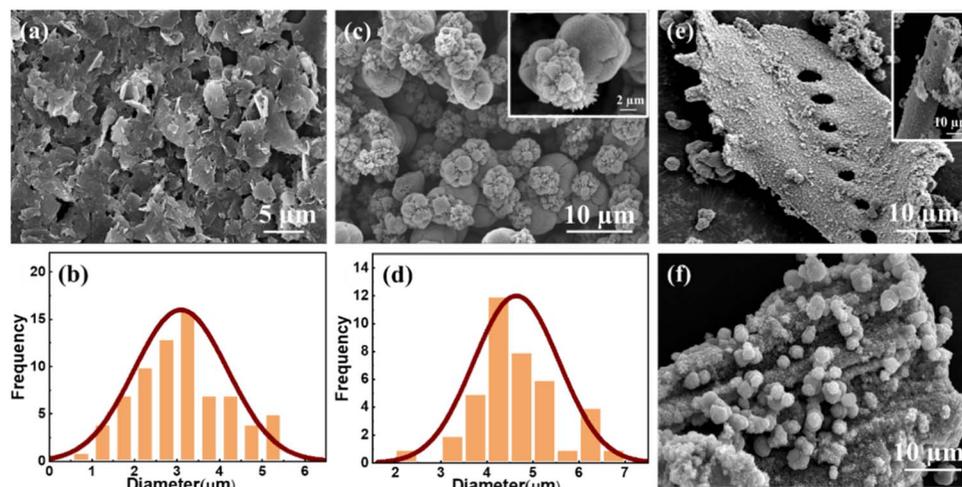


Fig. 2 Morphological analysis (a) SEM image of GnP, (b) histogram of GnP nanostructures, (c) SEM image of TiO₂, (d) histogram of TiO₂ and (e and f) SEM image of GnP-TiO₂ nanocomposite. Insets show zoomed view for respective nanostructures.

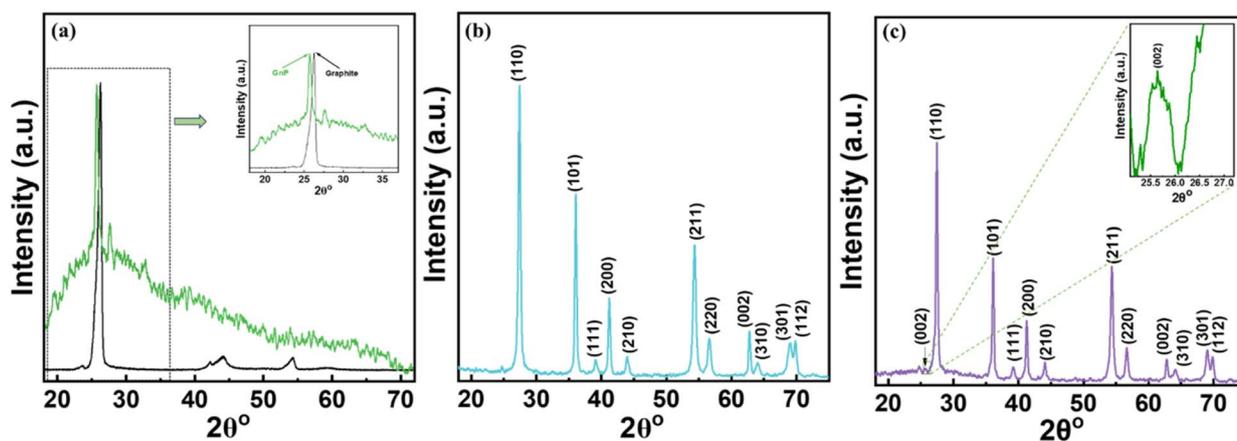


Fig. 3 XRD pattern of (a) GnP, (b) TiO₂ and (c) GnP-TiO₂ nanocomposite.

intense peaks show the high crystallinity of rutile TiO₂ nanostructures.^{37,38} In Fig. 3(c), the small peak near 25.71°, corresponds to GnP, showing its effective integration into the composite {inset Fig. 3(c)}. The diffraction peaks of TiO₂ are not affected in the GnP-TiO₂ composite, indicating that the incorporation of graphene nanoplatelets does not alter the crystal structure of TiO₂. The presence of GnP and rutile TiO₂ related peaks suggests their successful integration.

3.3 Optical study

UV-Vis diffuse reflectance spectroscopy was used to analyse the optical characteristics of TiO₂, and GnP-TiO₂ nanostructures, and the results are presented in Fig. 4. TiO₂ and composite nanostructures both exhibits reflectance edge in the wavelength region of 387 to 393 nm, that associated with its wide bandgap arising from their intrinsic electronic structure.³⁹ The optical bandgap energies were determined by Kubelka-Munk transformed diffuse reflectance spectra. The optical bandgap of pristine TiO₂ was estimated to be 3.03 eV, while the GnP-TiO₂

composite shows a slightly higher value of 3.06 eV {Fig. 4(b)}, indicating the incorporation of graphene nanoplatelets does not significantly alter the intrinsic bandgap of TiO₂.⁴⁰ Instead, graphene nanoplatelets act as an efficient charge-transfer network in the composite. Thus, the UV-Vis analysis confirms that graphene nanoplatelets enhance charge-transfer efficiency without intrinsic bandgap modification, which is favourable for gas sensing applications.

3.4 Raman study

Fig. 5(a) shows Raman spectrum of GnP, TiO₂ and GnP-TiO₂ nanocomposites. The Raman spectrum of GnP shows D, G, and 2D bands at 1318 cm⁻¹, 1584 cm⁻¹, and 2632 cm⁻¹, respectively.⁴¹ The D band arises due to the sp³ hybridized carbon atoms and structural defects in GnP, whereas G band corresponds to the E_{2g} vibration mode of sp² hybridized carbon atoms.⁴² The calculated intensity ratio of the D-band to the G-band (I_D/I_G) is 0.95, indicating a significant presence of defects in the graphene nanoplatelet.⁴³ The 2D band, observed



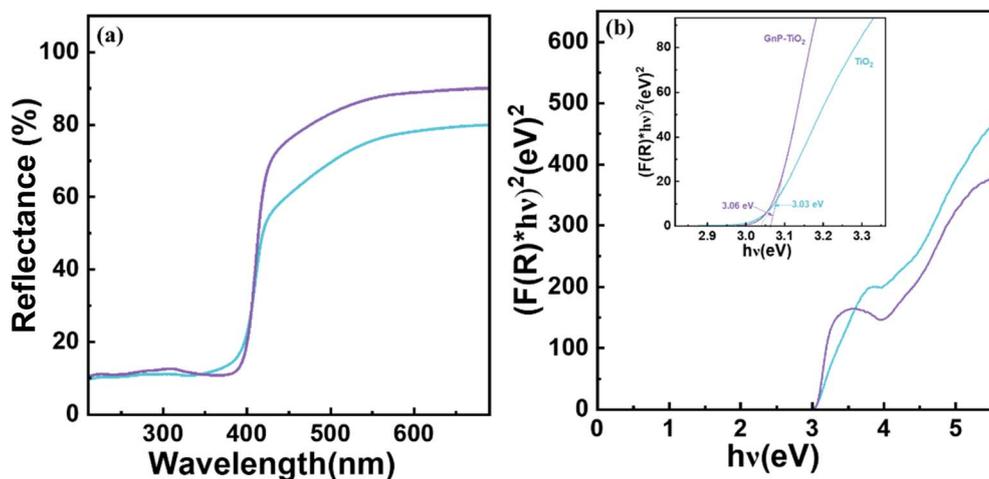


Fig. 4 (a) UV-Vis reflectance spectra (b) Kubelka–Munk plot of TiO_2 and GnP-TiO_2 nanocomposite.

at position 2632 cm^{-1} , indicates the second-order overtone of the D-band. This band is highly sensitive to the number of graphene layers. The GnP grown here consist ~ 8 layers, as calculated from intensity ratio of the 2D band to the G band (I_{2D}/I_G) being 0.2053 (ref. 29) Crystallite size was estimated using Tuinstra and Koenig relation, given by,

$$L_a\text{ (nm)} = C(\lambda)/I_D/I_G$$

where I_D is the intensity of the D peak, I_G is the intensity of the G peak, $C(\lambda)$ is the wavelength-dependent prefactor, being 3.5 for the 785 nm laser used here. The calculated crystallite size is $\sim 3.68\text{ nm}$.⁴⁴ The Raman spectrum of rutile TiO_2 exhibits characteristic bands at 142 cm^{-1} , 446 cm^{-1} , and 609 cm^{-1} representing vibrational modes with B_{1g} , E_g , and A_{1g} symmetry, respectively. The B_{1g} mode represents oxygen bending motion of TiO_2 , while the E_g and A_{1g} modes arise from symmetric stretching and asymmetric bending of Ti–O bonds. In addition, a characteristic peak observed at 230 cm^{-1} , arises due to

multiphonon scattering processes.⁴⁵ In GnP-TiO_2 composites, the E_g mode shifts from 446 cm^{-1} to 441 cm^{-1} , while B_{1g} and A_{1g} modes retain the same position as compared to pure TiO_2 , confirming that the rutile phase remains unaffected by GnP incorporation. The multiple Raman phonon scattering shifts from 230 cm^{-1} in TiO_2 (ref. 46) to 236 cm^{-1} in GnP-TiO_2 . Additionally, in the GnP-TiO_2 composite, the D band shift from 1318 to 1344 cm^{-1} , the G band shifts from 1584 to 1570 cm^{-1} , and the 2D band shifts from 2632 to 2696 cm^{-1} compared to pure GnP {inset Fig. 5(a)}. Notably, the intensity ratio of the D-band to the G-band is decreases from 0.95 to 0.20 after formation of the GnP-TiO_2 composite, indicating recovery of the sp^2 carbon domains and improved π - π conjugation within the carbon network in the composite formation.⁴⁷ The clear modification of GnP and TiO_2 Raman bands in the composite indicates strong electronic coupling and charge transfer between GnP and TiO_2 , which plays a dominant role in enhancing the gas-sensing response.⁴⁸

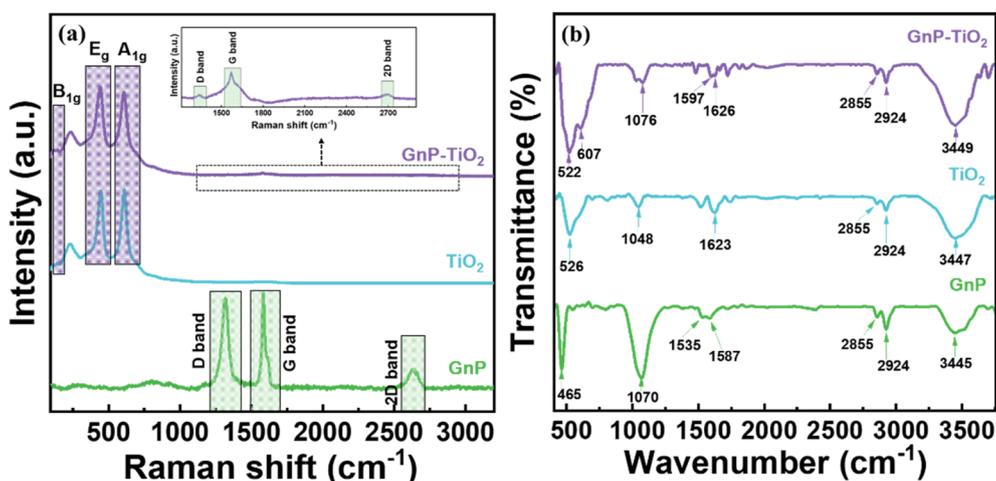


Fig. 5 (a) Raman spectrum (b) FTIR spectrum of GnP, TiO_2 and GnP-TiO_2 composite.



3.5 FTIR study

The functional groups of the grown GnP, TiO₂, and GnP-TiO₂ composite were analyzed using FTIR spectroscopy in the wavenumber range of 400 to 4000 cm⁻¹, and results are presented in Fig. 5(b). In the FTIR spectrum of GnP, the peak at 3445 cm⁻¹ is attributed to the O-H stretching vibration of hydroxyl groups along with the peaks at 1535 and 1587 cm⁻¹ are related to the C=C stretching vibrations of aromatic rings in sp² carbon structures.^{49–51} In addition, peaks at 1070 and 465 cm⁻¹ are attributed to C–O–C stretching vibrations that originated from tea extract containing polyphenols, amino acids, and other biomolecules.⁵² FTIR spectrum of TiO₂ shows the peak at 526 cm⁻¹ indicating Ti–O bond vibrations.⁵³ The absorption band at 1623 cm⁻¹ is attributed to the bending vibrations of the Ti–OH group, as well as the peak at 3447 cm⁻¹ attributed to the O–H stretching vibration.⁵⁴ In the case of composite material, peaks observed at 522 and 607 cm⁻¹ correspond to stretching vibrations of Ti–O and Ti–O–Ti bond, respectively. Generally, formation of peaks below 1000 cm⁻¹ is related to the Ti–O–C bond, whereas the peak at 3449 cm⁻¹ is attributed to O–H stretching vibrations.⁵⁵ In addition, the peaks at 1597 cm⁻¹ (C=C band),⁵⁰ 1076 cm⁻¹ (C–O–C stretching),⁵² and 1626 cm⁻¹ (Ti–OH bending)⁵⁴ are also observed. The peaks at 2855 and 2924 cm⁻¹ observed are typically attributed to C–H stretching vibrations in GnP, TiO₂, and their composite.^{53,55,56} In the composite of GnP-TiO₂, the blue shifts observed in the C=C, C–

O–C, and Ti–OH vibrations compared to individual GnP and TiO₂, and formation of Ti–O–C bond indicate strong interactions between GnP and TiO₂.

3.6 XPS study

The chemical states of the GnP and GnP-TiO₂ composite material are evaluated using XPS and presented in Fig. 6. The survey spectrum of GnP confirms the presence of C and O elements, while the GnP-TiO₂ composite {Fig. 6(a)} shows C, O and Ti peaks. Fig. 6(b) represents the C 1s spectrum of the GnP, revealing four distinct peaks located at 283.8, 284.7, 285.8, and 287.7 eV. The peak at 283.8 is attributed to defect-induced carbon species,⁵⁷ while the peak at 284.7 eV corresponds to sp²-hybridized C=C bonds, confirming the graphitic carbon.⁵⁸ The peak at 285.8 eV is related to oxygenated carbon in the form of C–O or C–O–C, whereas the peak at 287.7 eV is assigned to O–C=O species, indicating the presence of oxidized carbon on the surface of GnP.⁵⁹ The O 1s spectrum of graphene nanoplatelets consists of three peaks {Fig. 6(c)} centred at 530.8, 532.2 and 534.7 eV. The Peak at 530.8 eV is attributed to carbonyl (C=O) groups that associated with the presence of defects in GnP. The peaks at 532.2 eV and 534.7 eV are related to C–O–C groups and surface hydroxyl species, respectively.^{60,61} The XPS findings are in good agreement with the FTIR results, confirming the presence of C=C, C–O–C, and –OH bands of oxygen-containing functional groups on the GnP surface.

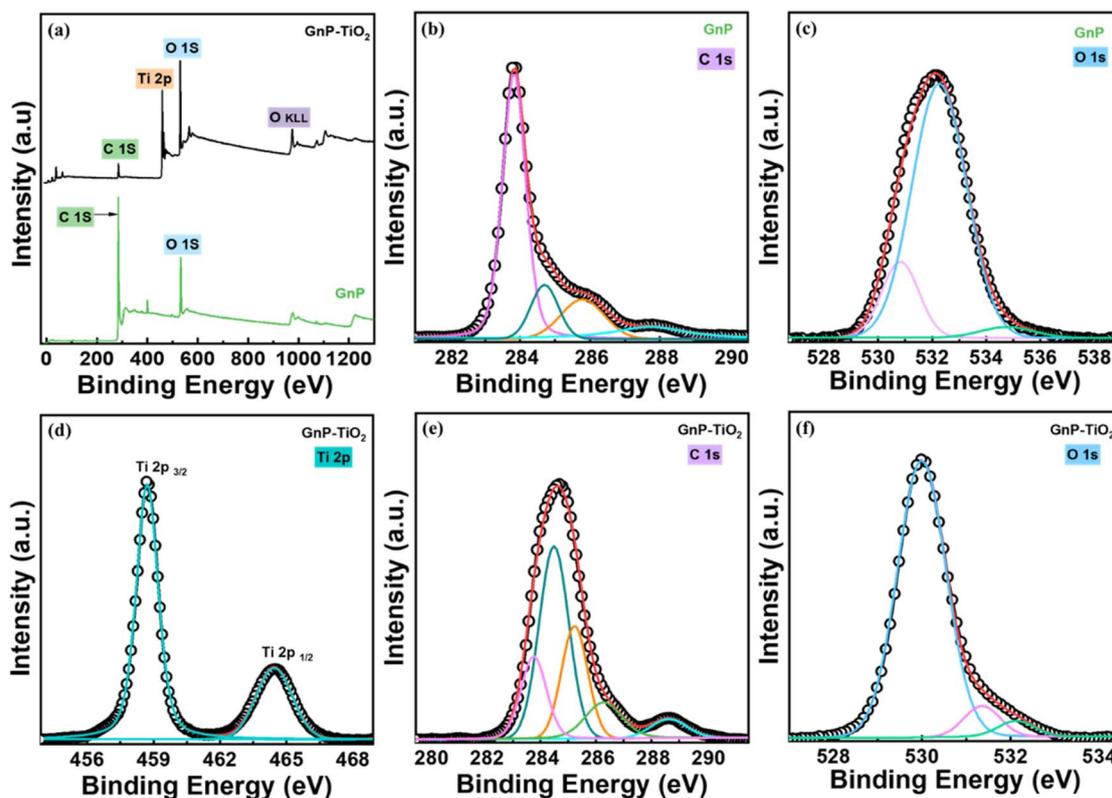


Fig. 6 (a) XPS survey spectrum of GnP and GnP-TiO₂ (b and c) XPS spectra of C and O in GnP (d–f) XPS spectra of Ti, C, and O in GnP-TiO₂ nanocomposite.



Fig. 6(d) shows the Ti 2p spectrum of the composite material, which exhibits two characteristic peaks at 458.7 eV and 464.4 eV, attributed to the Ti 2p_{3/2} and Ti 2p_{1/2}, respectively, corresponds to Ti⁴⁺ oxidation state in the composite material.⁶² Fig. 6(e) represents the C 1s spectrum of the GnP-TiO₂ composite, exhibiting five distinct features located at 283.7, 284.5, 285.2, 286.3, and 288.6 eV. Compared to pristine GnP of C 1s peaks, slight variation in carbon related peaks are observed in the C 1s spectrum of composite. Interestingly, an additional peak related to Ti-O-C interfacial bonding is observed at 286.3 eV, that confirming the chemical bonding between TiO₂ and the surface functional groups of GnP. The O 1s spectrum of the GnP-TiO₂ composite, as shown in Fig. 6(f), exhibits a peak at 529.9 eV, which corresponds to Ti-O-Ti bond.⁶³ Additionally, the peak at 531.2 and 532 eV are related to Ti-O-C bond and surface hydroxyl group, respectively.^{64,65} The presence of Ti-O-C related peak in the XPS spectra of GnP-TiO₂ composite further support the FTIR results and confirm an interaction between GnP and TiO₂. Furthermore, the formation of Ti-O-C bonds is confirmed by both O 1s and C 1s XPS spectra of the composite and FTIR spectra represents the interfacial bonding that

improves the charge transfer between GnP and TiO₂, which may contribute to sensing performance.⁶³

4 Gas sensing properties

A gas sensor for real time applications, it is important to evaluate how the sensor responds in the presence of the target gas. Gas sensing measurements were carried out for all synthesized materials *i.e.* GnP, TiO₂, and various GnP-TiO₂ based nanostructures. Based on a comparative evaluation, the optimized GnP-TiO₂ (5 mL GnP-TiO₂ annealed at 700 °C temperature) based sensor was selected for detailed gas sensing studies (SI Fig. S1). Fig. 7(a) shows the current response from the GnP based NH₃ sensor for various concentrations ranging from 100 ppb to 100 ppm at room temperature. It is seen that the GnP-based gas sensor exhibits a decrease in current upon exposure to NH₃, and the current gradually recovers to its initial state after removing NH₃, representing its recoverable sensing characteristic at lower concentrations. However, the sensor response is not recoverable at NH₃ concentrations of 50 ppm and higher, due to strong adsorption of NH₃ molecules with carbon atoms on the surface. At lower NH₃ concentration of 100

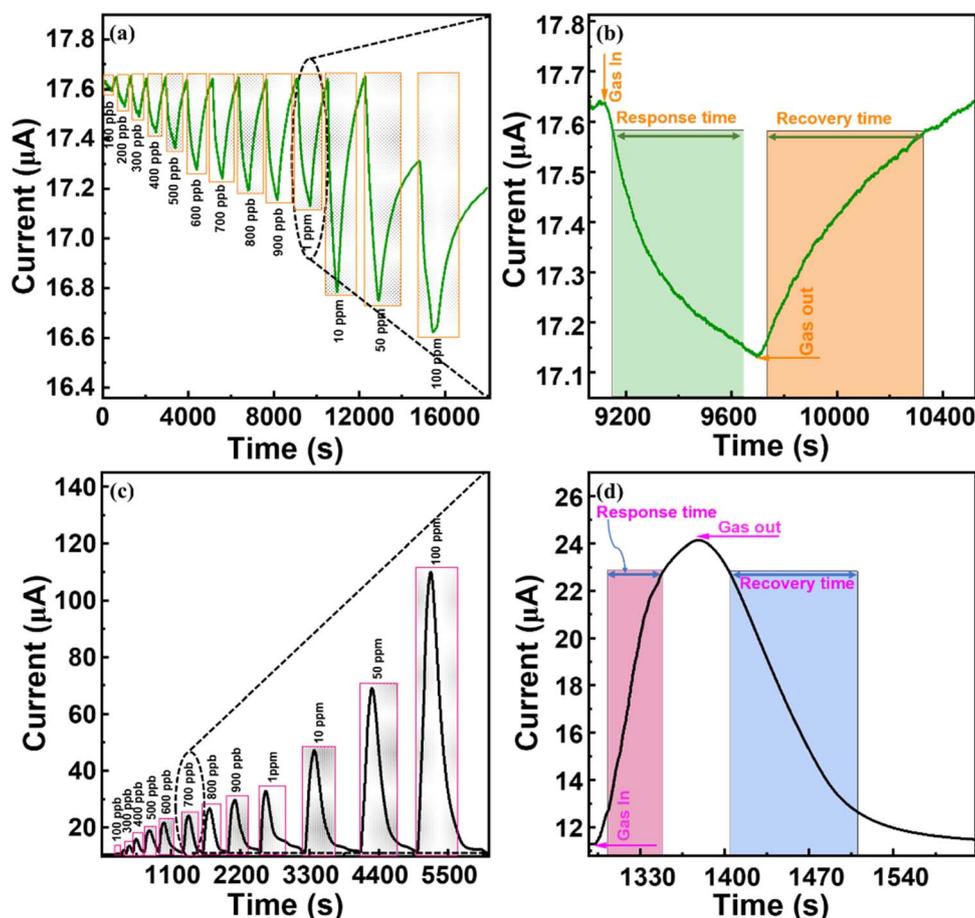


Fig. 7 (a) Current vs. time plot for GnP based sensor for NH₃ gas with different concentrations ranging from 100 ppb to 100 ppm. (b) Zoom view, of (a), to present response and recovery curve for 1 ppm NH₃ concentration. (c) Current vs. time plot for GnP-TiO₂ composite based sensor for NH₃ gas with different concentrations ranging from 100 ppb to 100 ppm. (d) Zoom view, of (c), to show response and recovery curve for 700 ppb NH₃ concentration for GnP-TiO₂ composite.



ppb, the response of the GnP based sensor is 101% which increase with concentration and become 105% for 10 ppm NH₃ concentration. As discussed above S decrease at higher concentration and become 105 and 104% for 50 and 100 ppm respectively. The dynamic response curve of the GnP sensor, shown in the Fig. 7(b) highlights response and recovery time of 416 and 614 s, respectively, for NH₃ concentration of 1 ppm.

Fig. 7(c) displays the current response of GnP-TiO₂ composite based sensor to NH₃ in the concentration range of 100–100 ppm, at room temperature. The sensor response is fully recoverable here for all range of NH₃ concentrations. The observed response in current is attributed to the adsorption and complete desorption of NH₃ molecules on the sensor surface. Here, response at 100 ppb NH₃ concentration is 105% which increase and become maximum of ~957% for highest concentration of 100 ppm ammonia. The observed response from the composite based sensor is better as compared to pure GnP based sensor. The response and recovery behavior of the GnP-TiO₂ based sensor toward 700 ppb NH₃ is demonstrated in Fig. 7(d) with response and recovery times of 49 s and 106 s, respectively. The observed response and recovery times are smaller for GnP-TiO₂ composite based sensor, as compared to GnP, advocating the superiority of the composite based sensor. In addition, pure TiO₂ based sensor also do not show any response towards NH₃ gas, at room temperature (Fig. S2).

Sensor of real time applications needs to be reproducible and reversible. To check reproducibility and reversibility, the fabricated composite-based sensor was exposed to 5 ppm ammonia concentration and response was recorded for 7 time and demonstrated in Fig. 8(a). This demonstrates that the fabricated sensor exhibits excellent reproducibility and reversibility, as it consistently returns to their initial current across seven repeated NH₃ exposure/removal cycles. GnP based sensor also shows reproducible response towards 1 ppm NH₃ concentration but have poor response (Fig. S3).

To better understand the response behaviour of composite based sensor, the response, R , is fitted with the Freundlich adsorption isotherm equation $R = K \times C^\alpha$, where C is NH₃ concentration, K and α are a proportionality constant and an

exponent, respectively. The value of α was extracted by plotting $\log(S)$ versus $\log(C)$ as shown in Fig. 8(b). For low NH₃ concentration range (100 to 900 ppb), value of α is 0.42 (black dotted circle) whereas it found to be 0.24 (red dotted circle) for high concentration range (1 ppm to 100 ppm). The high value of α at low NH₃ concentration indicates the fast and enhanced interaction between available large number of active sites on sensor surface with NH₃ molecules. The observed Ti–O–C bond, observed in FTIR and XPS results, serve as an electron bridge between GnP and TiO₂ in the composite and facilitates an enhanced charge transfer between them. This leads to a steeper and faster response from the composite. At higher ammonia concentration, the value of α decrease due to lesser number of available active sites on the sensor surface, as compared to lower NH₃ concentration, and result in lower value of exponent. The transition in α , from high to low value, demonstrates that the sensor response transit from being highly responsive at low concentrations to saturation-limited behavior at higher concentrations of NH₃.

The stability of the sensors plays a crucial role in long-term functionality and minimizing the need for frequent replacements. The long-term stability of GnP-TiO₂ composite based sensor is presented in Fig. 9(a). To evaluate long-term stability, the sensor was examined for 31 days *via* exposing to 5 ppm NH₃, and its response was recorded over a period of 31 days. The GnP-TiO₂ composite-based sensor demonstrated excellent stability over 31 days, maintaining a consistent response $333 \pm 12.89\%$. This indicates strong durability and consistent sensing performance over time. GnP based sensor also shows good stability towards ammonia gas of 5 ppm concentration with response of $103 \pm 0.45\%$, as shown in Fig. S4, but have poor response. The selectivity of the fabricated composite-based sensor was tested towards different gases like ammonia, oxygen, carbon dioxide, nitrogen oxygen, carbon dioxide, nitrogen dioxide *etc.*, at room temperature, and the results are presented in Fig. 9(b). It can be seen that the GnP-TiO₂ sensor response significantly and selectively towards ammonia as compared to other gases {Fig. 9(b)}. Additionally, the limit of detection (LOD) was calculated for both sensors and found to be

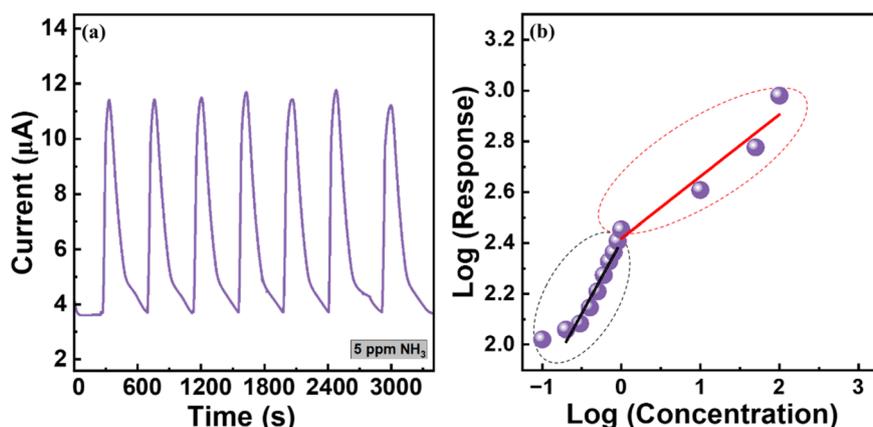


Fig. 8 (a) Repeated cycles for 5 ppm NH₃ gas concentration for GnP-TiO₂ sensor. (b) Log–log plot of response as a function of gas concentration for GnP-TiO₂ composite material.



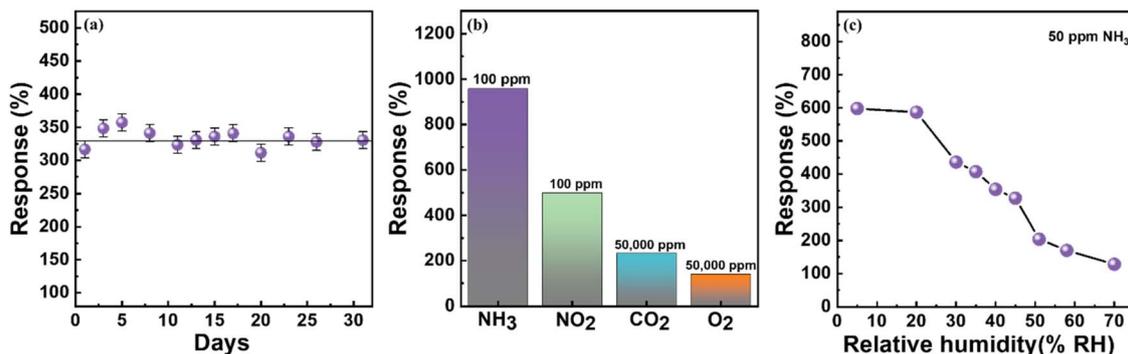


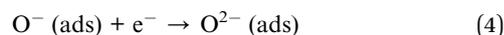
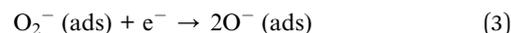
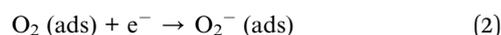
Fig. 9 (a) Long term stability of the GnP-TiO₂ sensor (b) selectivity of the GnP-TiO₂ nanocomposite gas sensor to various gases at room temperature. (c) Effect of different relative humidity on GnP-TiO₂ sensor response.

67 ppb for GnP sensor and 91 ppb for GnP-TiO₂ sensor. The sensitivity of sensors determined to 0.003 and 0.206% per ppb, respectively (Fig. S5).⁶⁶ An observed high selectivity from the composite based sensor advocates its capability for real time use. In order to check the effect of humidity on sensor performance, a sensor response as a function of varying humidity was measured from GnP-TiO₂ composite for a constant ammonia concentration of 50 ppm and presented in Fig. 9(c). The relative humidity inside the test chamber was systematically varied between 5 to 70% RH using saturated salt solutions and monitored using a hygrometer. At low relative humid environment, the response variation is negligible being 598% at 5% RH and 587% at 20% RH for 50 ppm NH₃. The increase of humidity leads to gradual decrease in the sensor response which reaches to ~170% at 70% RH. This behaviour arises as water molecules compete with NH₃ to get adsorb at adsorption sites which then form a thin physisorbed water layer that resists NH₃ adsorption on sensor surface. Additionally, water molecules increase the baseline conductivity through ion formation and cause charge screening in the GnP-TiO₂ material.^{67,68} Together, these effects weaken the interaction between NH₃ and the sensor surface, reducing charge transfer and leading to a lower response. Presented results advocate the applicability of fabricated sensor for room temperature ammonia sensing in the sectors that demands monitored environment like medical, corporate office, clean room laboratories *etc.* The sensing performance of the developed GnP/TiO₂ sensor was compared with previously reported NH₃ sensors, as summarized in Table 1.^{69–83} W. Saeed *et al.* (2026) reported a Ti₃C₂T_x/SnS₂/NF based ammonia sensor with a response of 91.7% toward 100 ppm NH₃, response/recovery times of 42/156 s and a limit of detection of 8.8 ppm.⁷⁰ Z. Wu *et al.* reported a high-performance room-temperature NH₃ gas sensor based on Pt-modified WO₃-TiO₂ nanocrystals synthesized *via* a two-step hydrothermal method. The sensor exhibited a response of approximately 92.28 toward 50 ppm NH₃ with response and recovery times of 23 s and 8 s, respectively, and a limit of detection of 75 ppb.⁸³ Although this sensor demonstrates a comparatively high sensing response and some studies report faster response and recovery times, the present GnP-TiO₂ composite was synthesized *via* a green synthesis route, without an incorporation of noble metal,

offering an environmentally friendly route. Overall, the combination of high response, ppb-level detection limit, and eco-friendly material synthesis highlights the advancement of the present work compared with previously reported NH₃ sensing devices.

5 Gas sensing mechanism

The sensing mechanism of metal oxide (MOX) based gas sensors is generally explained by the space-charge layer model, which involves gas adsorption and interactions between target gas molecules and chemisorbed oxygen species on the sensor surface.⁸⁴ The sensing response of MOX materials is classified as n-type or p-type. In conventional n-type oxides (TiO₂, ZnO, SnO₂), resistance decreases upon exposure to reducing gases and increases in oxidizing atmospheres, define as a n-type response. p-type MOX exhibits a completely reverse response due to changes in hole carrier concentration. The selective NH₃ sensing performance of the graphene nanoplatelet-TiO₂ composite arises from the synergistic interaction between graphene nanoplatelets and TiO₂. Furthermore, upon formation of the GnP-TiO₂ heterojunction, electrons transfer from TiO₂ to GnP while holes migrate from GnP to TiO₂ due to the higher Fermi level of TiO₂ relative to GnP. Here, TiO₂ exhibits n-type behaviour, so oxygen molecules from the ambient atmosphere are adsorbed onto its surface and become ionized by capturing electrons from the conduction band, resulting in the formation of reactive oxygen species, including O₂⁻, O⁻, and O²⁻.



The formation of these chemisorbed oxygen ions creates a surface depletion layer at the GnP-TiO₂ interface, as a result resistance of the sensor is high. Upon exposure to NH₃, it interacts with the chemisorbed oxygen ions on the composite surface, as per the following reaction: {Fig. 10(a)}.^{79,85}



Table 1 Comparison of sensing performance of various NH₃ gas sensors

No.	Materials	Ammonia (ppm)	Response	Response time/recovery time	Limit of detection (LOD)	References
1	NiO/ZnO	50	42%	27 s/150 s	—	69
2	Ti ₃ C ₂ T _x /SnS ₂ /NF	100	91.7%	42 s/156 s	8.8 ppm	70
3	Ti ₃ C ₂ T _x /In ₂ O ₃	100	146.24%	—	—	71
4	Pd/SnO ₂ /RGO	5	7.6%	7 min/50 min	—	72
5	ZnO/rGO	50	3.05%	84 s/216 s	—	73
6	TiO ₂ QDs/WS ₂	250	43.72%	—	—	74
7	SnO ₂ /rGO	500	190%	8 s/13 s	—	75
8	SnO ₂ /SnS ₂	100	248%	21 s/110 s	—	76
9	ZnO/rGO	50	19.2%	50 s/250 s	—	77
10	MWCNT/TiO ₂	500	4.1%	—	—	78
11	Sn-TiO ₂ @rGO/CNT	250	85.9%	—	—	79
12	CuO/rGO	50	630%	70 s/112 s	12 ppm	80
13	MOF-derived In ₂ O ₃ /Co ₃ O ₄	10	772%	92 s/51 s	0.5 ppm	81
14	TiO ₂ /PANI/GO	100	96%	124 s/102 s	—	82
15	PtNps@TiO ₂ -WO ₃	50	92.28	23 s/8 s	75 ppb	83
16	GnP/TiO ₂	100	957%	49 s/106 s	91 ppb	This work



The adsorption of NH₃ on the sensor surface releases electrons into the conduction band of TiO₂, resulting in a decrease in the thickness of the electron depletion layer in the composite according to the relationship $R = B \exp(\Delta\Phi q/kT)$ where R is the sensor resistance, B is a constant, q is the electron charge, $\Delta\Phi$ is

an effective potential barrier height of the p-n heterojunction, k is Boltzmann's constant, and T is the temperature of the sensing layer.⁸⁶ This will promote the current increase during sensing. Moreover, NH₃ gas sensing of the composite facilitates charge transfer between TiO₂ and NH₃ molecules, which promotes electron transfer through GnP. The experimental results demonstrate that the GnP-based sensor exhibits high electrical conductivity even at low bias voltage, which is attributed to the intrinsically high carrier mobility and low resistivity of graphene nanoplatelets. The incorporation of GnP into the TiO₂ matrix significantly reduces the overall resistance of the composite sensor by providing highly conductive pathways for charge transport. As a result, this composite GnP-TiO₂ sensor operated at room temperature.

Consequently, it is well-known that various gases present in the environment can induce changes in the surface charge state of the sensing material and generate a measurable sensor response, making it difficult to distinguish a specific target gas in mixed-gas conditions. Gas selectivity refers to the ability of a sensor to produce a stronger response to a target gas than to other interfering gases. Nowadays, gas selectivity is a major challenge for gas sensors, and improving selectivity remains an important research focus.⁸⁷ As shown in Fig. S6, the GnP-based sensor exhibits a significantly higher response toward NH₃ compared to NO₂, CO₂, and O₂, demonstrating its selective sensing behavior. This indicates that GnP preferentially interacts with reducing gases, particularly NH₃, as compared to oxidizing gases. This leads to preferential adsorption of NH₃ on the GnP-TiO₂ sensor where the broccoli flower like structures of TiO₂ are randomly entangled with GnP to form a nano-composite network that can provide large active surface area to NH₃ for adsorption during sensing. Furthermore, the form Ti-O-C bonds in this network structure facilitates an enhanced charge transfer in GnP-TiO₂ composite and leads to enhanced response as well as selectivity, as shown in Fig. 10(b).⁸⁸

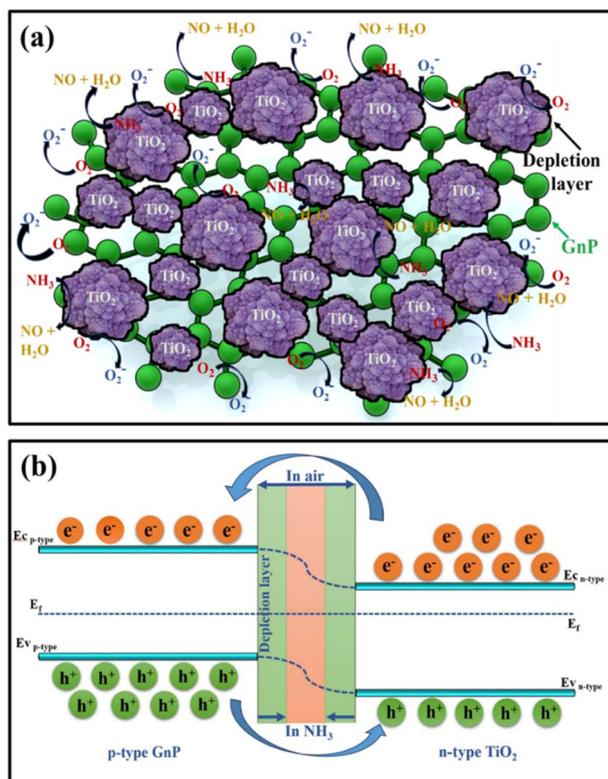


Fig. 10 (a) Schematic diagram of gas sensing mechanism (b) energy band diagram of the heterojunction before and after NH₃ adsorption.



6 Conclusions

In conclusion, GnP synthesized using tea extract, along with TiO₂ and its composite, was successfully developed and characterized. The successful formation of GnP, TiO₂, and GnP decorated with TiO₂ nanostructures was confirmed through SEM, XRD, UV-Vis, FTIR, Raman, and XPS characterizations. Unlike pure TiO₂, which is inactive at room temperature, the addition of a small fraction of GnP remarkably improved the NH₃ sensing response at room temperature. A GnP-TiO₂ chemiresistive sensor shows a high response of 957% at 100 ppm NH₃ compared to pure GnP nanostructures. In addition, the sensor exhibits outstanding response along with reversible behavior, long-term stability, and strong selectivity towards ammonia. Furthermore, the use of tea extract for GnP synthesis highlights an eco-friendly and sustainable route for fabricating chemiresistive gas sensors. Although the developed GnP-TiO₂ sensor exhibits promising sensing performance toward NH₃, the further research is needed to lower the operating voltage. In addition, the sensor response decreases with increasing relative humidity due to the competitive adsorption of water molecules on the active sensing sites, which hinders the interaction between the target gas molecules and the sensor surface. Therefore, future studies will focus on the incorporation of suitable dopants or metal nanoparticle modification to increase the electrical and surface properties of the composite, which may help to reduce the operating voltage, improve recovery characteristics, and minimize humidity interference, thereby enhancing the sensor performance under practical environmental conditions. This may be achieved by focusing on improved sensor design and composite structure to enhance sensing performance, particularly to achieve higher sensitivity for ultra-low NH₃ concentrations, potentially reaching the ppt detection range.

Author contributions

All authors contributed to the study's conception and design. Material preparation, data collection, and analysis were carried out by Anita R. Patel, Vishwa Padia, Pruthvi Patel, Dharti Patel, A. K. Dasadia, D. K. Dhruv, Mitesh H. Patel, Shikha Varma, Vanaraj Solanki. Anita Patel and Vanaraj Solanki wrote the first draft of the manuscript, and all authors reviewed and commented on initial versions. All authors have gone through the manuscript and have approved the same. Anita Patel, Vishwa Padia, Pruthvi Patel and Dharti Patel: data curation, A. K. Dasadia: conceptualization, and investigation, All authors: formal analysis, D. K. Dhruv and Mitesh H. Patel: visualization, Shikha Varma, Vanaraj Solanki: writing – review, editing, & validation, Vanaraj Solanki and Shikha Varma: project administration, writing – original draft, supervision.

Conflicts of interest

The authors declare that they have no conflicts of interest.

Data availability

The data that support the finding of our research are available on reasonable request from the corresponding author.

Supplementary information (SI) is available. See DOI: <https://doi.org/10.1039/d6ra00462h>.

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