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Magnetic resorcinol-formaldehyde supported Schiff-base/Cu as a robust and recoverable nanocatalyst for the synthesis of tetrahydrobenzo [b]pyrans

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In this study, the design and synthesis of a magnetic resorcinol-formaldehyde (RF) functionalized with Schiff-base/Cu (Mag@RF/SB-Cu) nanocomposite are reported. The Mag@RF/SB nanomaterial was synthesized through the functionalization of the Mag@RF composite with (3-aminopropyl) trimethoxysilane, followed by the formation of a Schiff base *via* condensation with 2-hydroxybenzaldehyde. The resulting nanomaterial was subsequently treated with $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ to afford the Mag@RF/SB-Cu nanocomposite. The results obtained from FT-IR, EDX, PXRD, VSM and SEM analyses clearly confirmed the successful functionalization of the magnetite surface with the RF/SB-Cu complex, while retaining its crystalline structure. The Mag@RF/SB-Cu nanocomposite was used as a robust and efficient nanocatalyst for the synthesis of tetrahydrobenzo[b]pyrans in water at 25 °C. Using 0.005 g of the catalyst, the reactions gave the desired products in high yields (83–97%) within short times (15–35 min). Moreover, due to its good magnetic properties (24 emu per g), the catalyst exhibited remarkable reusability, retaining its catalytic performance over at least eight consecutive reaction cycles. The leaching test confirmed the heterogeneous nature of the Mag@RF/SB-Cu catalyst.

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1 Introduction

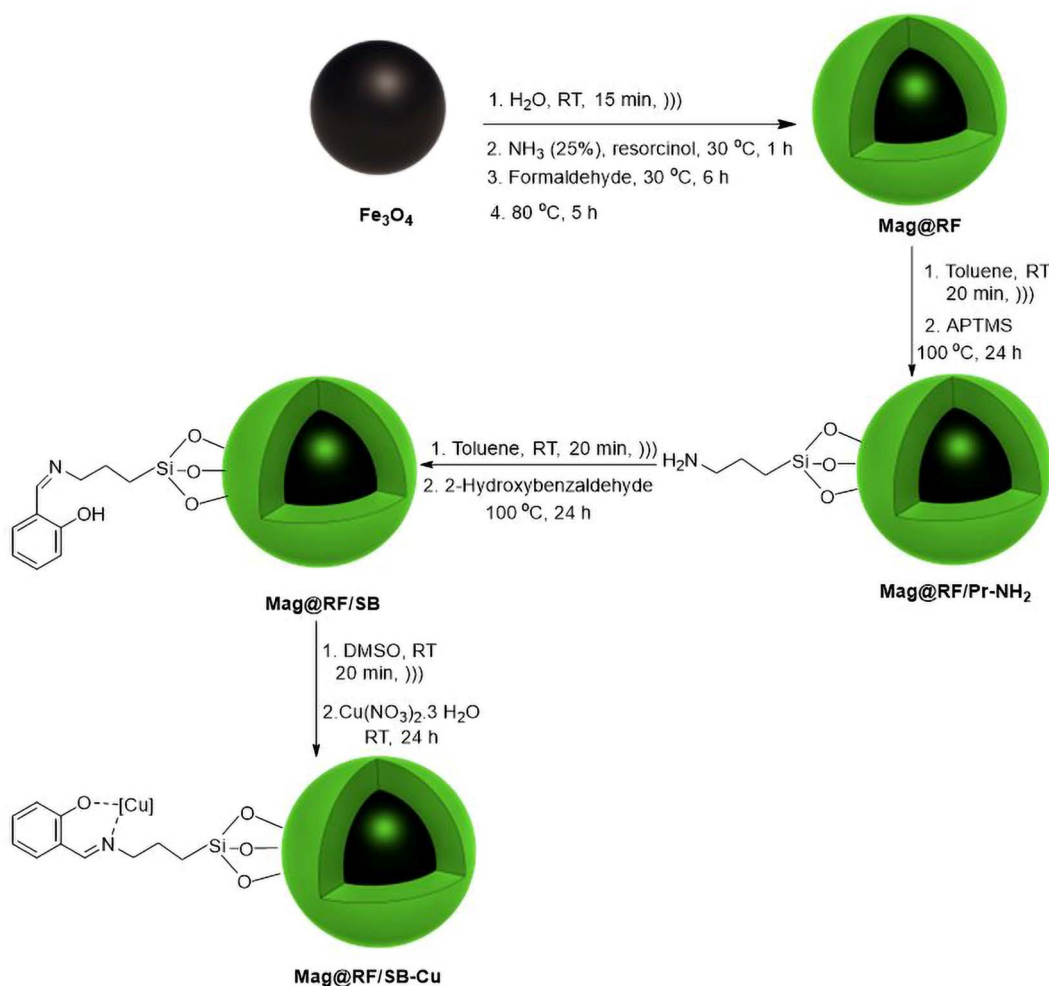
In recent decades, heterogeneous catalysts have made significant advances as a result of their superior compatibility, improved efficiency, and simplicity of recycling, which have been driven by environmental concerns.^{1–7} In this regard, nanoparticles (NPs) have attracted considerable attention due to their unique physicochemical properties, including high surface area, tunable morphology, and remarkable stability. These features also provide outstanding catalytic activity to NPs, allowing their efficient and sustainable application in a wide range of organic transformations.^{8–11} Among various nanoparticles, magnetic core-shell structured nanocomposites, owing to their high surface area, exceptional thermomechanical stability, facile recovery, cost-effectiveness, and biocompatibility have garnered significant interest for the immobilization of homogeneous catalysts.^{12–18} Moreover, these nanocomposites have been widely utilized in many applications such as gas storage^{19,20} and separation,^{21,22} water purification,^{23–25} sensing,^{26,27} photocatalysis^{28,29} and drug delivery.^{30,31} Various shell materials, including silica,^{32,33} polymers,^{34,35} inert

metals^{36,37} and carbon^{38,39} can be employed to coat magnetic nanoparticles (MNPs) to form core-shell structured nanocomposites with high chemical stability and inhibit their assembly and aggregation. Resorcinol-formaldehyde (RF) resin has garnered increasing attention among various shell materials due to its unique physicochemical properties. The hydrophobic inner framework and phenolic hydroxyl-rich surface of RF facilitate the accumulation of reactants in proximity to catalytically active sites.^{40,41} In addition, RF resin is appreciated for its biocompatibility, low toxicity, and cost-effectiveness, making it a promising candidate for catalytic applications.^{42,43} Accordingly, MNPs coated with an RF shell can offer multiple advantages, including improved chemical stability, prevention of aggregation, and the favorable hydrophobic and biocompatible properties of the RF matrix. Nevertheless, despite these notable advantages, the catalytic application of RF-coated magnetic nanomaterials in multi-component organic transformations has remained largely underexplored. Some of these studies are $\text{Fe}_3\text{O}_4@RF/\text{Cu}_2\text{O}$,⁴⁴ $\text{CNTs}@Fe_3O_4@RF$,⁴⁵ $\text{Fe}_3\text{O}_4@RF\text{-Ag}$,⁴⁶ $\text{CNT-g-PDMAEMA}/\text{Fe}_3\text{O}_4\text{NPs}$ ⁴⁷ and $\text{MMS}@IL/\text{Cu}$.⁴⁸

Meanwhile, Schiff-base ligands have attracted considerable interest in the fields of chemistry and materials science due to their effective complexation with diverse transition metal ions and outstanding catalytic efficacy. Moreover,

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Scheme 1 Preparation of Mag@RF/SB-Cu.

Schiff-base ligands enhance the stability of catalysts *via* anchoring catalytic centers onto solid supports.^{49–56} Some recent reports in this regard are copper-Schiff base@MCM-41,⁵⁷ Cu(II)[Sal(PMeOSi)DETA],⁵⁸ La-Schiff base@MCM-41 (ref. 59) and Fe₃O₄@SB@Cu.⁶⁰

Multicomponent reactions (MCRs) have recently attracted considerable attention owing to their operational simplicity, excellent atom economy, and high synthetic efficiency. These features have positioned MCRs as a versatile and powerful strategy in modern organic synthesis and drug discovery.^{61–64} Tetrahydrobenzo[*b*]pyrans represent a crucial class of compounds, serving as the core scaffold in numerous biologically active pharmaceuticals and are commonly synthesized *via* MCRs. These compounds display a broad spectrum of pharmacological activities, including anticonvulsant, antimicrobial, antiviral, antibacterial, anticancer, anticoagulant, anti-inflammatory and antifungal effects.^{65–67} To date, numerous methods have been reported for the synthesis of tetrahydrobenzo[*b*]pyran derivatives.^{68–70} However, the most

of them suffer from disadvantages, including challenging product and catalyst separation, low yields and the utilization of hazardous solvents. Therefore, the challenge lies in finding a simple, highly efficient, fast, environmentally friendly and cost-efficient method to synthesize these compounds.

Considering the aforementioned, the present study introduces a magnetically separable and environmentally benign nanocatalyst comprising a resorcinol-formaldehyde-coated Fe₃O₄ core, functionalized with a Schiff-base-copper complex (Mag@RF/SB-Cu). To the best of our knowledge, this is the first report of such a hybrid nanostructure being designed and employed specifically for the one-pot synthesis of tetrahydrobenzo[*b*]pyran derivatives *via* MCRs. The novelty of this work lies in the synergistic integration of the highly dispersible and chemically stable RF shell with a robust Cu-Schiff-base complex, anchored on a magnetic support. This architecture combines magnetic recoverability, catalytic efficiency and stability, and biocompatibility, offering a promising pathway toward green and reusable heterogeneous catalysts in synthetic organic chemistry.



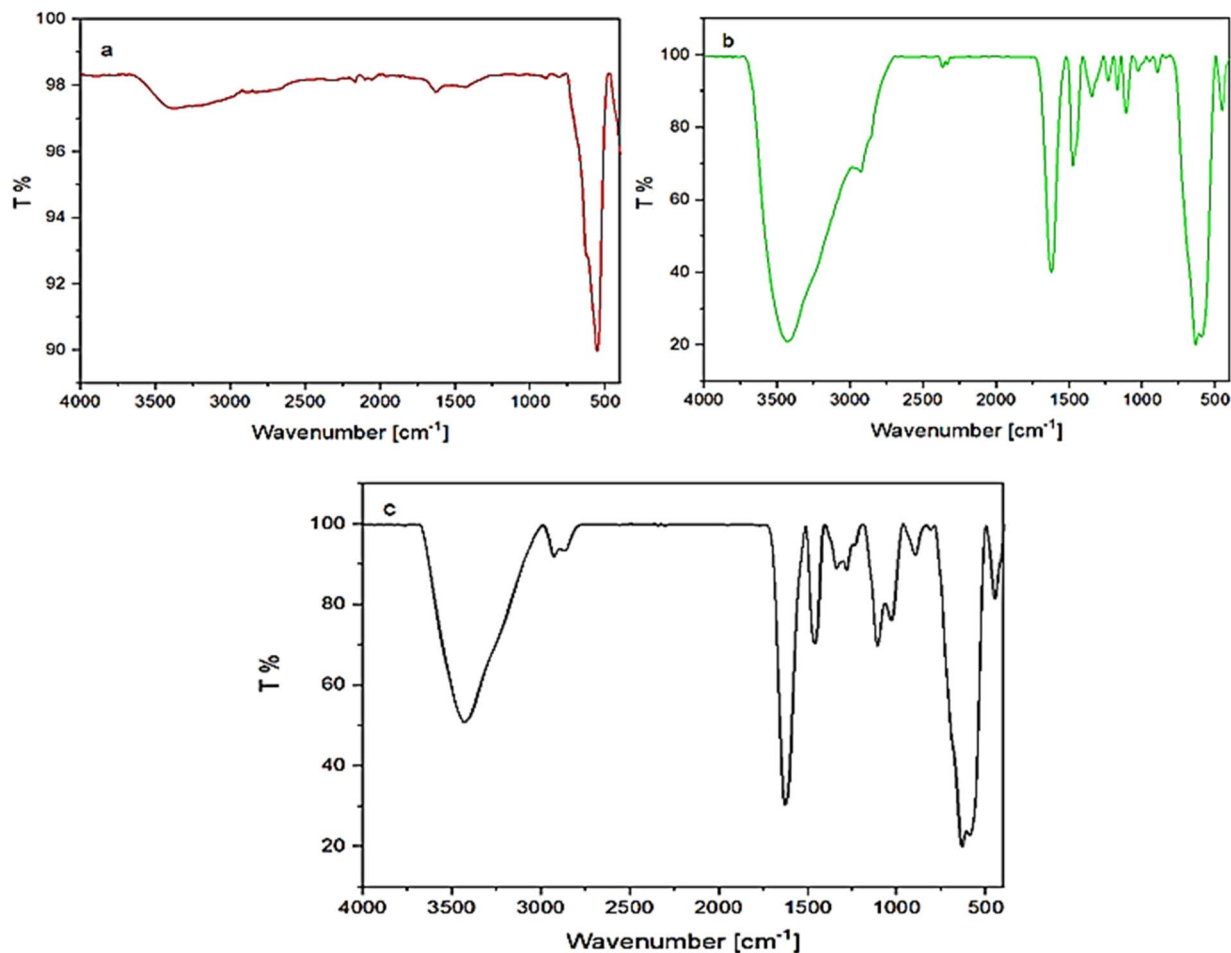


Fig. 1 FT-IR spectra of Fe₃O₄ (a), Mag@RF (b) and Mag@RF/SB-Cu (c).

2 Experimental section

2.1 General

All chemicals and reagents such as iron(II) chloride tetrahydrate (99%), iron(III) chloride hexahydrate (99%), ammonia (25% wt), resorcinol ($\geq 99\%$), formaldehyde (37% wt), (3-aminopropyl)trimethoxysilane (97%), Cu(NO₃)₂·3H₂O, dimedone (95%), malononitrile ($\geq 99\%$), benzaldehydes (97–99%) were purchased from Fluka, Merck and Sigma-Aldrich. Fourier transform infrared (FT-IR) spectroscopy was performed on a Bruker-Vector 22 spectrometer (Germany). Powder X-ray diffraction (PXRD) patterns were obtained using a Rigaku Ultima IV diffractometer (Japan). Thermal gravimetric analysis (TGA) was performed using a Netzsch STA 409 PC/PG apparatus (Germany). Magnetic properties of the particles were measured using a vibrating sample magnetometer (VSM) by Meghnatis Daghigh Kavir Co. (Iran). The morphology of the particles was examined by using a ZEISS Sigma 300 field emission scanning electron microscope

(FESEM, Germany). Energy dispersive X-ray (EDX) spectroscopy was performed by using a ZEISS Sigma 300 apparatus (Germany). Ultrasonication was carried out using an Elmasonic P60H ultrasonic bath (Elma, Germany).

2.2 Synthesis of Mag@RF

For this, the Fe₃O₄ NPs were initially synthesized following the procedure described in our previous work.⁷¹ Subsequently, 1 g of the obtained Fe₃O₄ NPs were dispersed in 150 mL of water and sonicated for 15 min. After ultrasonic treatment, 0.3 mL of ammonia solution (25 wt%) and 0.4 g of resorcinol were added to the suspension and stirred at 30 °C for 1 h. Then, 0.6 mL of formaldehyde was added dropwise, and the mixture was continuously stirred for 6 h. The reaction mixture was then heated at 80 °C for 5 h to complete the polymerization. The resulting magnetic composite was collected using a magnet, thoroughly washed with EtOH and water, and dried at 70 °C for 6 h.⁷² The product was named Mag@RF.



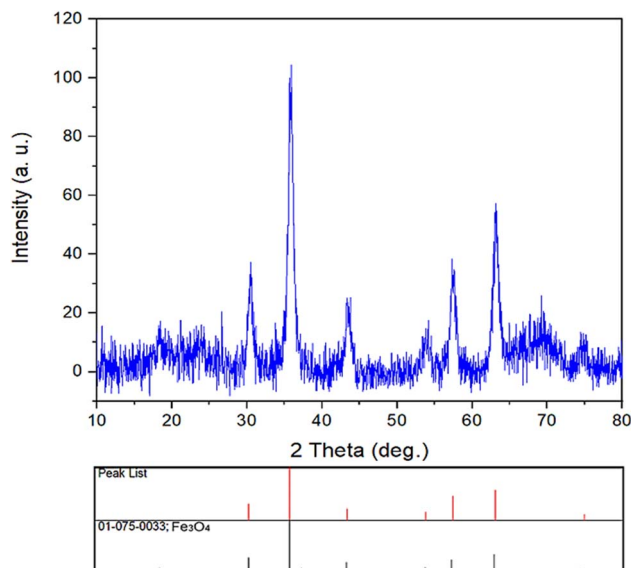


Fig. 2 PXRD pattern of Mag@RF/SB-Cu.

2.3 Synthesis of Mag@RF/Pr-NH₂

To functionalize the surface, 1 g of Mag@RF NPs was dispersed in 40 mL of toluene and sonicated at 25 °C for 20 min. Subsequently, 0.26 g of (3-aminopropyl)trimethoxysilane (APTMS) was added, and the mixture was stirred and refluxed at 100 °C for 24 h. The resulting magnetic solid was then separated using a magnet, thoroughly washed with EtOH and water, and dried at 70 °C for 6 h. The product was named Mag@RF/Pr-NH₂.

2.4 Synthesis of Mag@RF/SB

In this step, 1 g of Mag@RF/Pr-NH₂ was thoroughly dispersed in 40 mL of toluene and sonicated for 20 min. Then, 3 mL of 2-hydroxybenzaldehyde was added to the reaction vessel, and the mixture was heated at 100 °C under continuous stirring for 24 h. The resulting solid was collected by magnetic separation, washed repeatedly with EtOH and water, and dried in an oven at 70 °C for 6 h. The product was named Mag@RF/SB.

2.5 Synthesis of Mag@RF/SB-Cu

For this, initially, 1 g of Mag@RF/SB was thoroughly dispersed in 20 mL of DMSO and sonicated at 25 °C for 20 min. Subsequently, 2 mmol of copper(II) nitrate trihydrate was added, and the reaction mixture was stirred at 25 °C for 24 h. The resulting material was collected using a magnet, washed thoroughly with EtOH and water, and dried at 70 °C for 7 h. The product was named Mag@RF/SB-Cu.

2.6 Procedure for the preparation of tetrahydrobenzo[*b*]pyrans using Mag@RF/SB-Cu

For this, a mixture of aldehyde (1 mmol), malononitrile (1.3 mmol), dimedone (1 mmol) and Mag@RF/SB-Cu (0.005 g) was

stirred in 10 mL of H₂O at 25 °C. The reaction progress was monitored by TLC. Upon completion, the catalyst was magnetically separated, and the resulting crude product was purified by recrystallization from EtOH to afford the pure compound.

3 Results and discussion

3.1 Characterization of Mag@RF/SB-Cu

Scheme 1 presents the stepwise synthesis of the Mag@RF/SB-Cu nanocomposite. Initially, magnetite NPs were encapsulated within a RF polymer matrix *via* interfacial polymerization under alkaline conditions. The resulting Mag@RF structure was subsequently modified with APTMS to introduce primary amine functionalities, affording Mag@RF/Pr-NH₂. This amine-functionalized material was then reacted with 2-hydroxybenzaldehyde to form Mag@RF/SB. Finally, coordination of copper(II) nitrate to the imine sites afforded the Mag@RF/SB-Cu nanocatalyst.

The stepwise functionalization of magnetite-based nanocomposites was monitored by FT-IR spectroscopy as depicted in Fig. 1. The pristine Fe₃O₄ NPs exhibited a characteristic Fe–O stretching band at 580 cm⁻¹, alongside a broad O–H stretching vibration centered at 3419 cm⁻¹, which remained present across all synthesized samples (Fig. 1a–c).⁷¹ Following the deposition of the RF shell, new absorption bands appeared at 2860–2934 (CH₂ stretching), 1636 cm⁻¹ (aromatic C=C stretching) and at 1088 and 1110 cm⁻¹, which are attributed to C–O–C stretching vibrations of methylene ether linkages within the RF network, confirming successful polymer coating (Fig. 1b and c).⁴¹ Notably, the successful grafting of APTMS on the surface was confirmed by the stretching vibrations of Si–O bands appearing at 1077 and 925 cm⁻¹ (Fig. 1b and c).^{41,73} It should be noted that the imine (C=N) stretching vibration arising from Schiff-base formation appears near 1640–1650 cm⁻¹. However, in this system the C=N band overlaps with the aromatic C=C vibration of the RF network, resulting in a combined absorption near 1636–1645 cm⁻¹ rather than a fully separated peak (Fig. 1c).⁷⁴ The preserved Fe–O absorption band and minimal changes in the RF signals confirm the structural stability of the material framework throughout synthesis of Mag@RF/SB-Cu.

Powder X-ray diffraction (PXRD) analysis was employed to investigate the crystalline structure of the Mag@RF/SB-Cu nanocomposite. As illustrated in Fig. 2, the diffraction pattern displays seven well-defined peaks at 2θ angles of 30.25°, 35.79°, 43.41°, 53.87°, 57.33°, 63.11° and 74.20°, which correspond to the (220), (311), (400), (422), (511), (440) and (533) planes characteristic of the spinel-type Fe₃O₄.⁷⁵ The high degree of correlation between these peaks and those observed for Fe₃O₄ clearly indicates that the crystalline nature of the magnetic core is retained throughout the surface modification and complexation processes, confirming its structural robustness.^{76,77} Fig. 3 illustrates the EDX analysis of the Mag@RF/SB-Cu catalyst. This spectrum



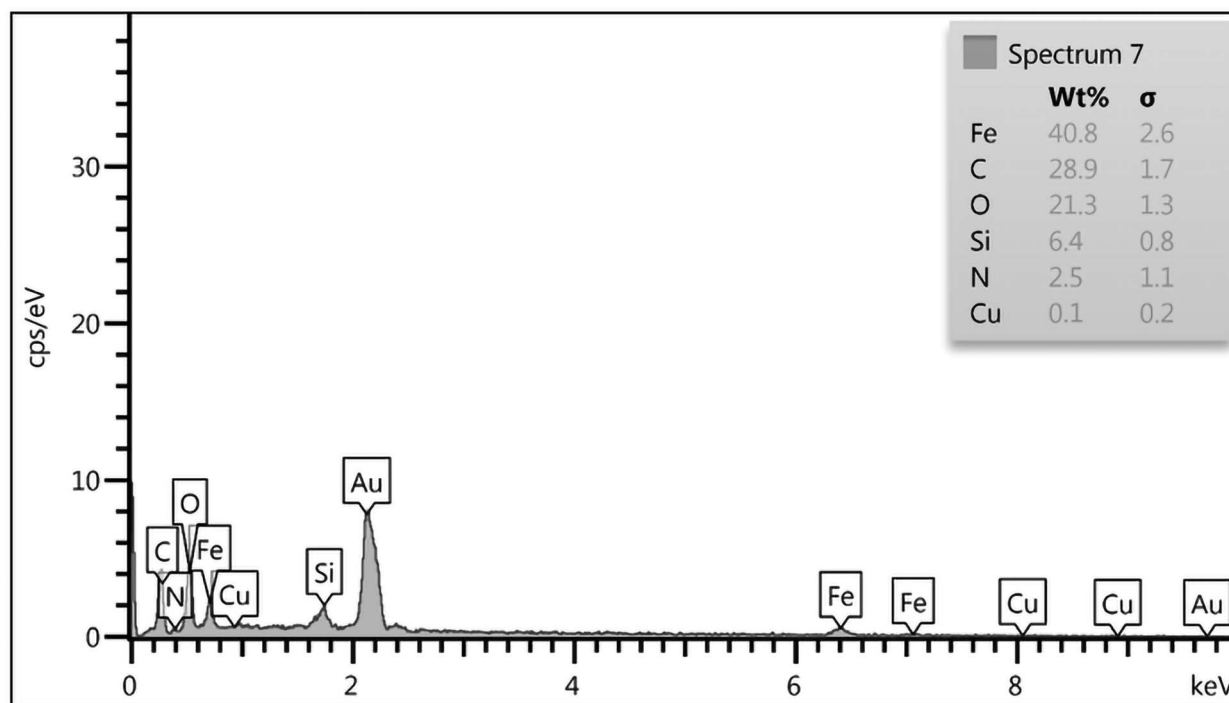


Fig. 3 EDX spectrum of Mag@RF/SB-Cu.

verifies the existence of Fe, C, O, Si, N and Cu elements in the designed material. This outcome aligns with the FTIR measurement, which proves the effective incorporation and immobilization of the expected species in the nanocomposite.

In addition, the EDX-mapping analysis (Fig. 4) showed that the predicted elements are distributed uniformly in the

Mag@RF/SB-Cu framework, which is in agreement with the FT-IR and EDX results.

The thermal stability of the Mag@RF/SB-Cu composite was evaluated using thermogravimetric analysis (TGA) as shown in Fig. 5. An initial weight loss of approximately 3% occurred below 150 °C, which is attributed to the removal of adsorbed water. A major weight loss of ~38% between 200

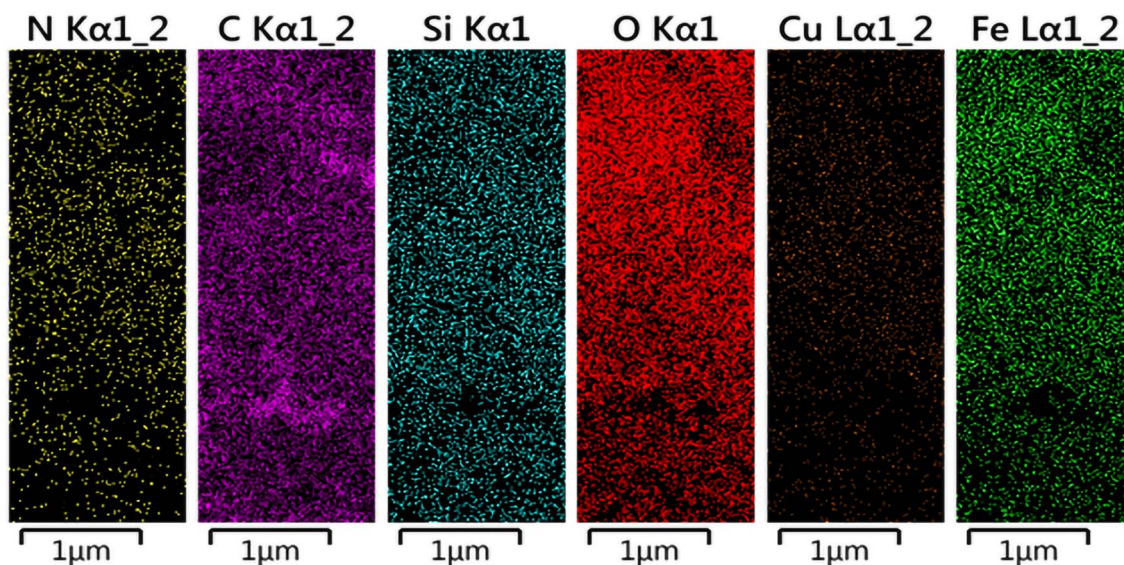


Fig. 4 EDX mapping of Mag@RF/SB-Cu.



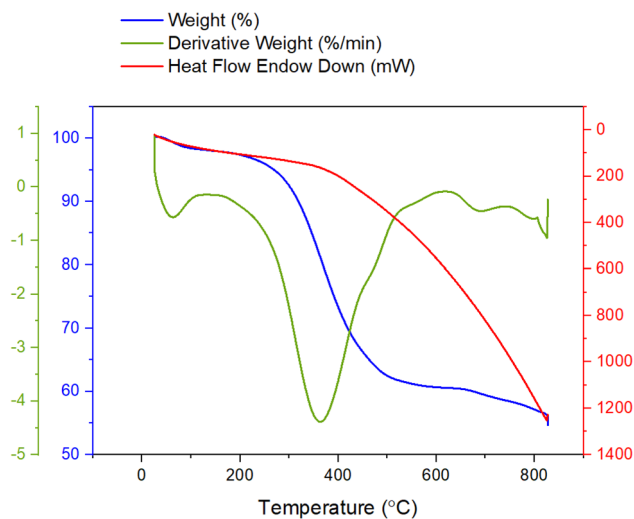


Fig. 5 TG curve of Mag@RF/SB-Cu.

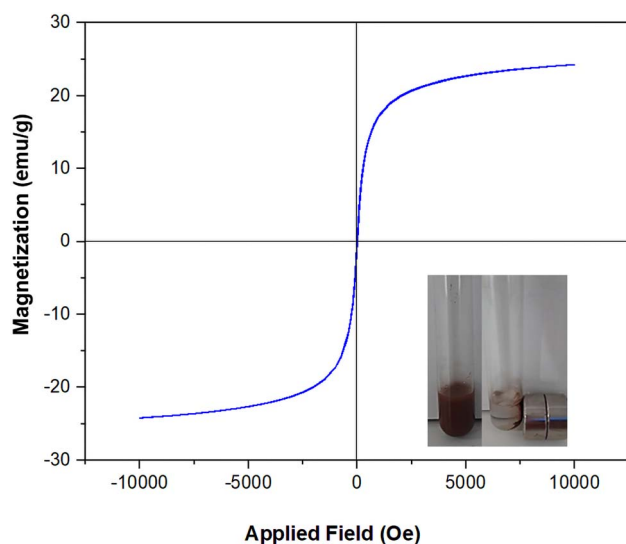


Fig. 6 VSM diagram of Mag@RF/SB-Cu.

and 500 °C is associated with the thermal decomposition of the RF polymer and organic Schiff base ligands. An additional weight loss of about 3% between 550 and 800 °C is due to the carbonization of residual organic components. These results prove that the designed composite exhibits good thermal stability, making it suitable for applications at elevated temperatures.

The magnetic properties of the Mag@RF/SB-Cu nanocomposite were evaluated using vibrating sample magnetometry (VSM), as depicted in Fig. 6. The material exhibited a saturation magnetization value of 24 emu per g. Notably, the absence of coercivity ($H_c = 0$) confirms the superparamagnetic nature of the Mag@RF/SB-Cu nanocomposite. Furthermore, the inset image in Fig. 6 demonstrates that the designed material can be efficiently separated from the solution through the application of an external magnetic field, highlighting its suitability for magnetic recovery and reuse in the catalytic processes.

Scanning electron microscopy (SEM) analysis was utilized to investigate the shape and distribution of the catalyst particles (Fig. 7). This analysis demonstrated that Mag@RF/SB-Cu possesses spherical particles with uniform dispersion.

3.2 Catalytic activity of Mag@RF/SB-Cu

Following successful characterization, the efficacy of the Mag@RF/SB-Cu catalyst was examined in the synthesis of tetrahydrobenzo[*b*]pyrans. The reaction between benzaldehyde, malononitrile and dimedone was used as a model to optimize the conditions. The effects of a variety of parameters, such as the amount of the catalyst and solvent were examined in order to determine the optimal conditions (Table 1). Notably, among the tested solvents (H_2O , EtOH and EtOH : H_2O) and solvent-free conditions, H_2O provided the highest catalytic performance, highlighting its potential as an efficient and environmentally benign medium (Table 1, entries 1–4). The amount of the catalyst was found to

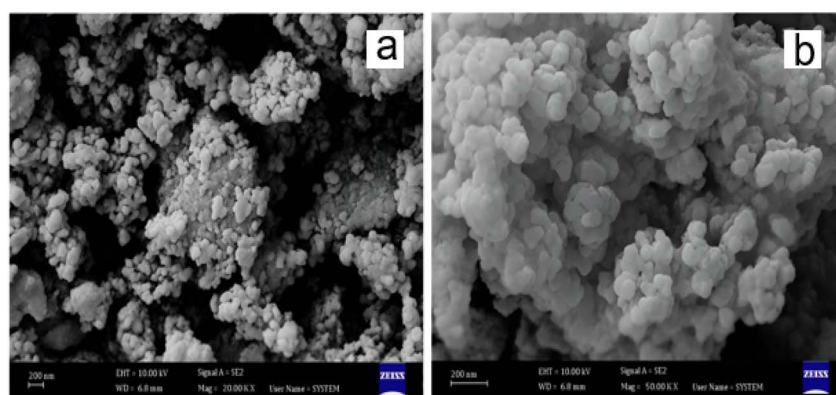
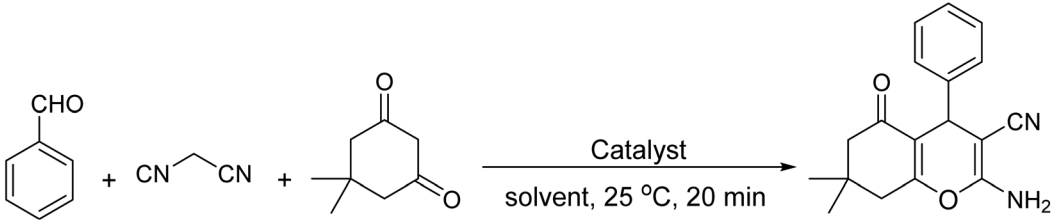


Fig. 7 SEM images of Mag@RF/SB-Cu at (a) low magnification and (b) high magnification.



Table 1 Optimization of the reaction conditions in the synthesis of tetrahydrobenzo[*b*]pyrans


Entry	Catalyst	Solvent	Catalyst (g)	Yield ^a (%)
1	Mag@RF/SB-Cu	EtOH	0.005	82
2 ^b	Mag@RF/SB-Cu	H ₂ O	0.005	95
3	Mag@RF/SB-Cu	EtOH/H ₂ O	0.005	85
4	Mag@RF/SB-Cu	Solvent-free	0.005	79
5	Mag@RF/SB-Cu	H ₂ O	0.008	95
6	Mag@RF/SB-Cu	H ₂ O	0.0025	63
7	—	H ₂ O	—	—
8	Mag@RF/SB	H ₂ O	0.005	—
9	Mag@RF	H ₂ O	0.005	—

^a Isolated yields. ^b Optimal conditions.

significantly influence the reaction outcome. The optimal yield was achieved using 0.005 g of Mag@RF/SB-Cu (Table 1, entry 2). Increasing the catalyst loading to 0.008 g did not result in a noticeable improvement in yield (Table 1, entry 2 vs. entry 5). Importantly, no product formation was observed in the absence of Mag@RF/SB-Cu, confirming the essential role of the catalyst in this reaction (Table 1, entry 7). To clarify the specific role of Cu centers in the catalytic activity, a control experiment was carried out using Cu-free Mag@RF-SB and Mag@RF materials under the same reaction conditions (Table 1, entries 8 and 9). The results indicated that, in the absence of Cu species, no product was formed, highlighting the essential role of copper sites in facilitating the catalytic process.

With the optimized conditions in hand, a range of aromatic aldehydes featuring either electron-donating or electron-withdrawing groups were subjected to the reaction. In all cases, the corresponding tetrahydrobenzo[*b*]pyran derivatives were obtained in high to excellent yields, highlighting the robustness and versatility of the Mag@RF/SB-Cu catalyst (Table 2). The precision of the described method under the optimized conditions using Mag@RF/SB-Cu was evaluated through four replicate runs for all reactions. The relative standard deviation (RSD) was found to be between 1.3 and 2.3%, indicating high reproducibility of the method.

Given the critical role of catalyst stability in practical applications, the recoverability and reusability of the Mag@RF/SB-Cu catalyst were investigated. After each reaction cycle, the catalyst was magnetically recovered and reused

under optimized conditions. Remarkably, the designed catalyst retained its catalytic efficiency for at least eight consecutive runs, highlighting its excellent stability and durability under the applied conditions (Fig. 8).

To investigate the chemical and structural stability of the Mag@RF/SB-Cu nanocatalyst, the recovered catalyst was characterized using FT-IR, PXRD and SEM analyses. As illustrated in Fig. 9, the FT-IR spectra of the fresh and recycled catalyst after eight reaction cycles exhibited identical patterns without any significant changes in the characteristic absorption bands. These results demonstrate that the catalyst retained its structural integrity during repeated use.

Similarly, the PXRD pattern of the recovered catalyst (Fig. 10) remained unchanged compared with the fresh sample, indicating the high stability of the crystalline structure of Fe₃O₄ after consecutive recovery and reuse cycles.

Moreover, the SEM image of the recycled catalyst (Fig. 11) further confirmed that its morphology was preserved after eight catalytic runs. These results highlight the remarkable chemical stability and reusability of the Mag@RF/SB-Cu nanocatalyst.

To confirm the heterogeneous nature of the Mag@RF/SB-Cu catalyst, a leaching test was carried out under the optimized conditions. In this test, the catalyst was magnetically separated from the reaction mixture after approximately 50% conversion, and the remaining solution was stirred for an additional 60 min. No further progress in the reaction was observed, confirming the efficient immobilization and high stability of the Cu centers. This high stability is attributed to the strong coordination of Cu species with the Schiff-base



Table 2 Synthesis of tetrahydrobenzo[b]pyrans catalyzed by Mag@RF/SB-Cu

Entry	Aldehyde	Time (min)	Yield (%)	Found M. P. (°C)	Reported M. P. (°C)
1		20	95 ± 1.3	228–230	229–231 (ref. 67)
2		35	83 ± 1.5	198–200	199–201 (ref. 78)
3		22	96 ± 2.2	208–210	211–212 (ref. 78)
4		32	86 ± 2.3	204–206	205–207 (ref. 79)
5		28	94 ± 1.7	208–210	210–212 (ref. 67)
6		30	85 ± 2	203–205	206–208 (ref. 80)
7		17	97 ± 1.8	182–184	179–181 (ref. 67)

ligands, which effectively prevents metal leaching during the reaction.

A plausible mechanism for the formation of tetrahydrobenzo[b]pyrans using the Mag@RF/SB-Cu catalyst is proposed in Scheme 2. Initially, 2-arylidene malononitrile (**1**) is generated

via the Knoevenagel condensation of the Cu-activated aldehyde with malononitrile. Subsequently, a Michael-type addition between intermediate **1** and the enolized form of dione affords intermediate **2**. This intermediate then undergoes intramolecular cyclization to yield intermediate **3**, which finally undergoes tautomerization to deliver the desired product **4** in excellent yield.⁸¹



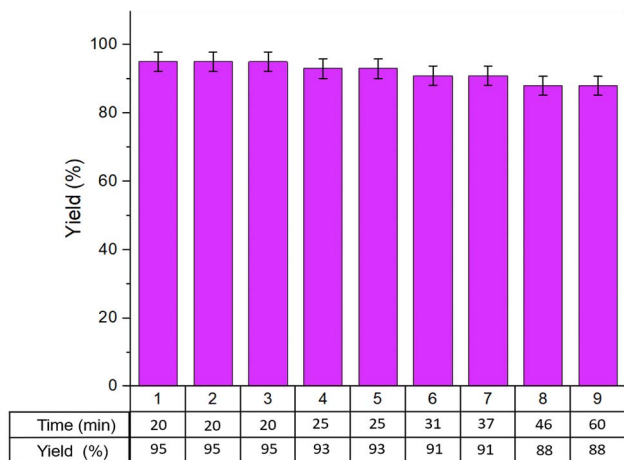


Fig. 8 Recoverability and reusability of Mag@RF/SB-Cu.

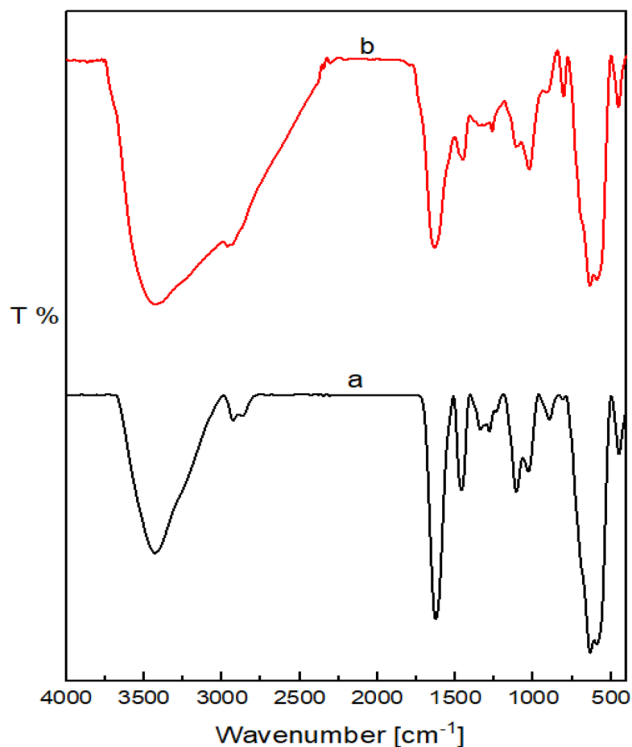


Fig. 9 FT-IR spectra of the fresh (a) and recovered Mag@RF/SB-Cu catalyst (b).

Finally, the efficiency of the Mag@RF/SB-Cu catalyst was compared with several previously reported catalysts for the synthesis of tetrahydrobenzo[*b*]pyran derivatives (Table 3). The results clearly demonstrated that Mag@RF/SB-Cu exhibits superior performance in terms of lower catalyst loading, lower temperature and higher recovery times. This remarkable efficiency is attributed to the magnetic character of the present catalyst, hydrophobic nature of RF resin and also the key role of Schiff-base ligands in the robust immobilization of Cu active sites.

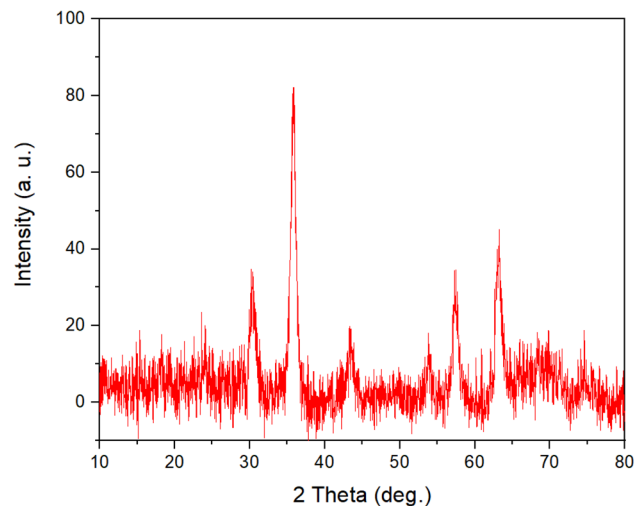


Fig. 10 PXRD pattern of the recovered Mag@RF/SB-Cu catalyst.

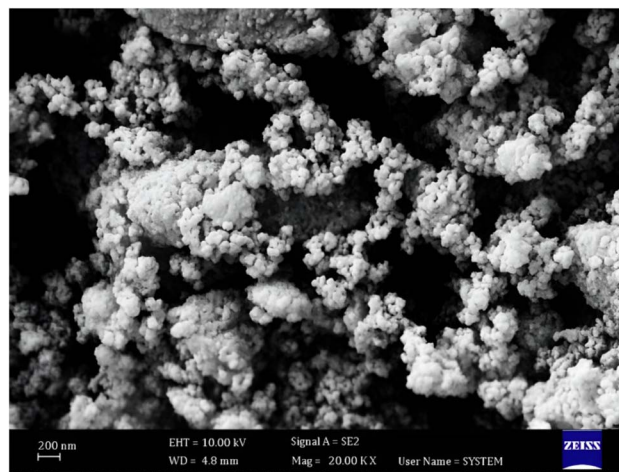
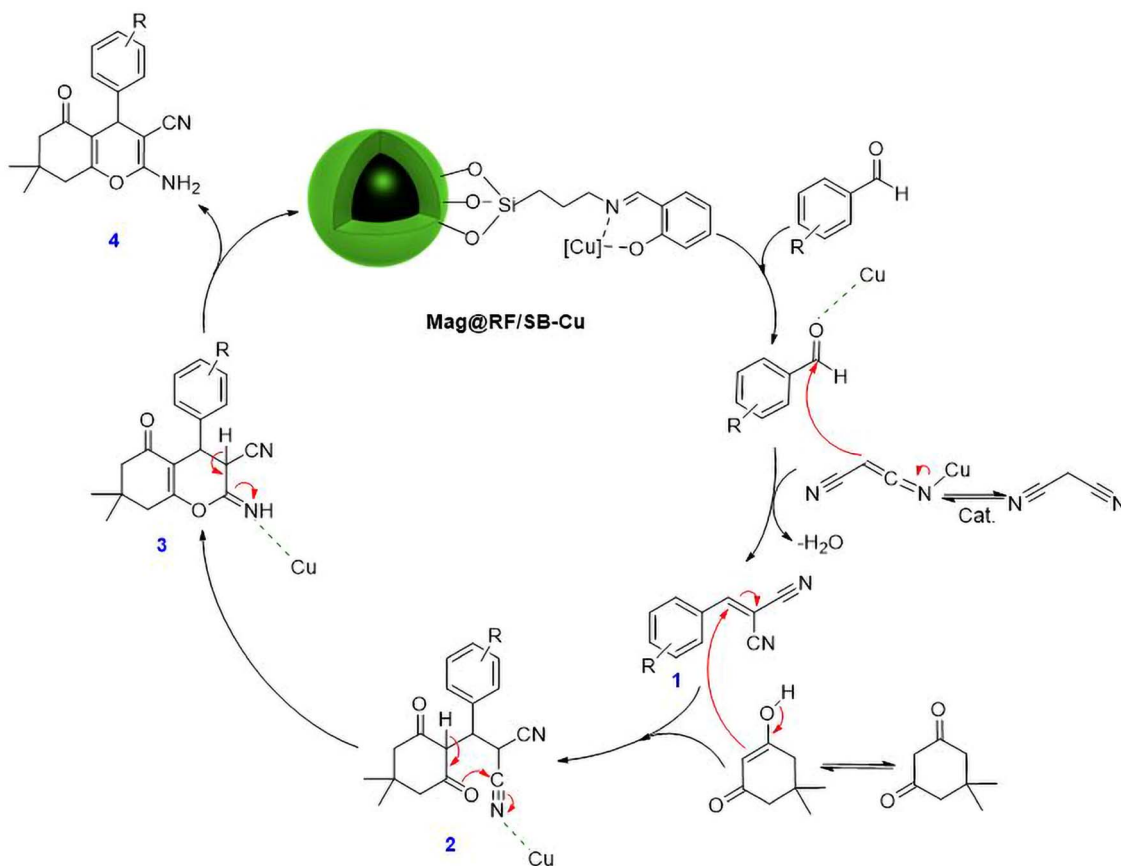


Fig. 11 SEM image of the recovered Mag@RF/SB-Cu nanocatalyst.

4 Conclusion

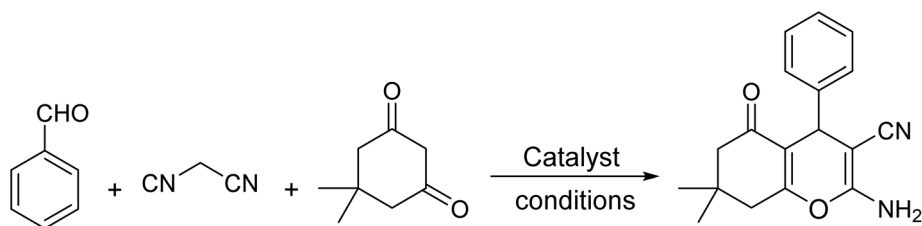
In summary, a novel resorcinol-formaldehyde-coated magnetite nanocomposite functionalized with a Schiff-base-Cu complex (Mag@RF/SB-Cu) was successfully synthesized. The effective immobilization of the SB-Cu complex on the Mag@RF surface was evidenced by the FT-IR, TG, and EDX measurements. The SEM analysis revealed a spherical structure for this designed nanomaterial. Moreover, the VSM analysis confirmed the superparamagnetic behavior of this nanocomposite. Mag@RF/SB-Cu was effectively applied as a powerful nanocatalyst for the green synthesis of tetrahydrobenzo[*b*]pyrans in water as an environmentally friendly solvent at room temperature. The developed catalyst was easily recovered and reused, and its efficiency and stability remained unchanged after recycling eight times. Due to the aforementioned advantages of the designed Mag@RF/SB-Cu catalyst, its application in other





Scheme 2 A plausible mechanism for the synthesis of tetrahydrobenzo[b]pyrans using Mag@RF/SB-Cu.

Table 3 Comparative study of the efficiency of Mag@RF/SB-Cu with previously reported catalysts in the synthesis of tetrahydrobenzo[b]pyrans



Entry	Catalyst	Conditions	Recovery times	References
1	Fe ₃ O ₄ @SiO ₂ @TiO ₂	Cat. (0.01 g), solvent-free, 100 °C	6	82
2	H ₂ PO ₄ -SCMNPs	Cat. 0.03 g, solvent-free, 60 °C	5	83
3	GO-Si-NH ₂ -PMo	Cat. 0.04 g, solvent-free, 90 °C	5	84
4	Fe ₃ O ₄ @NFCs/E-CHDA-Cu ^{II}	Cat. 0.005 g, solvent-free, 25 °C	4	85
5	Mag@RF/SB-Cu	Cat. 0.005 g, H ₂ O, 25 °C	8	This work



chemical transformations is currently under investigation in our laboratory.

Author contributions

P. B.: investigation, resources, formal analysis. D. E.: conceptualization, writing—review and editing, supervision, visualization. S. K. writing—original draft, formal analysis.

Conflicts of interest

There are no conflicts to declare.

Data availability

All raw and processed FT-IR, PXRD, VSM and TGA data supporting this article are provided in the supplementary information (SI). Supplementary information is available. See DOI: <https://doi.org/10.1039/d5na00678c>.

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