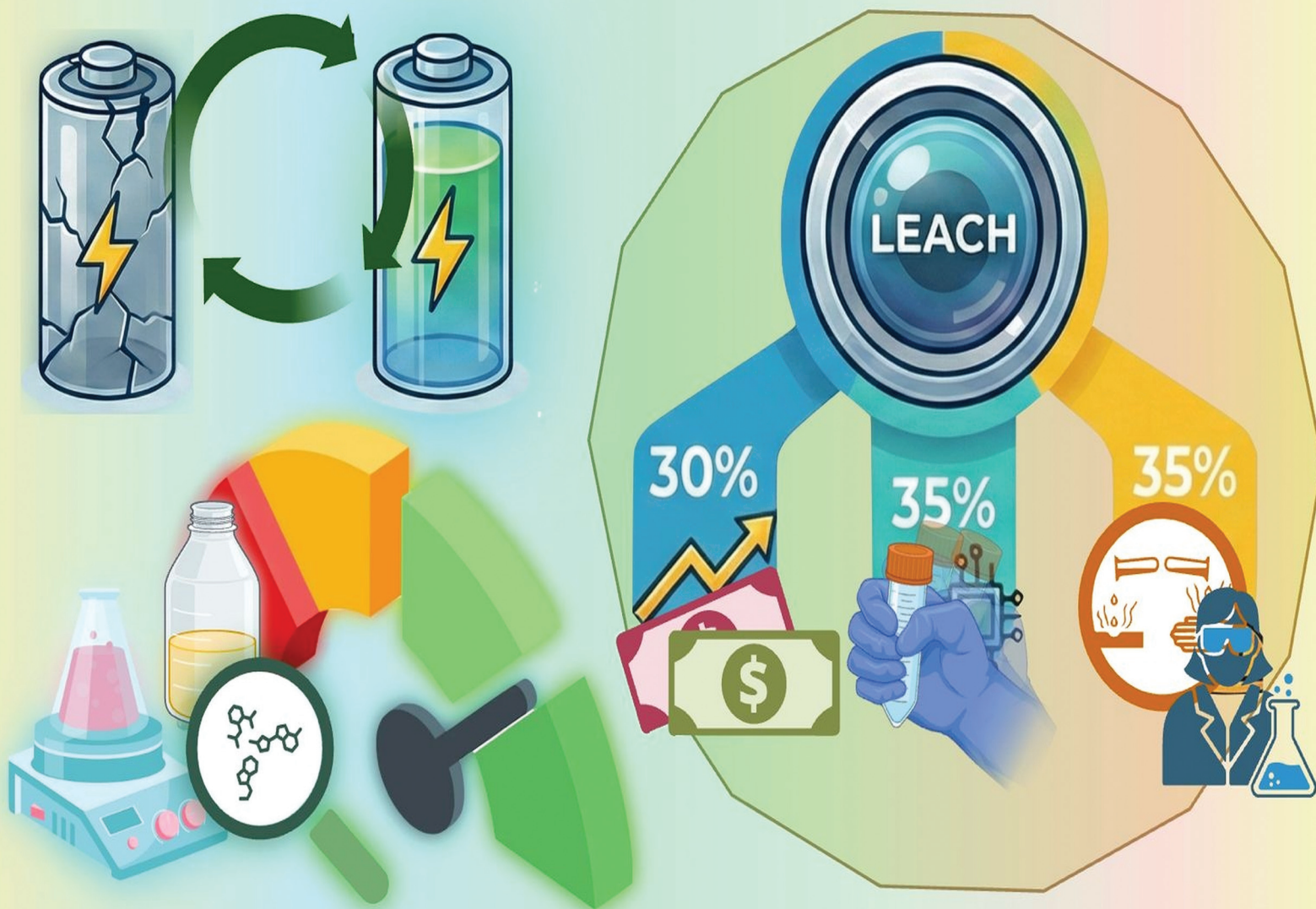


# Green Chemistry

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ISSN 1463-9262

**PAPER**

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Assessing the sustainability of solvometallurgy for black mass processing – the LEACH (Low-impact Extraction and Assessment of Chemical solvometallurgy) tool