




## Plastic waste boosted the plasma-assisted ammonia synthesis process from N<sub>2</sub> and H<sub>2</sub>O

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**Sustainable ammonia (NH<sub>3</sub>) synthesis under moderate conditions, powered by renewable electricity and with reduced CO<sub>2</sub> emissions, is a promising alternative to the energy-intensive Haber–Bosch process. In this work, we developed a non-thermal plasma (NTP) process that simultaneously realizes the synthesis of NH<sub>3</sub> and the upcycling of high-density polyethylene (HDPE) waste with N<sub>2</sub>, H<sub>2</sub>O, and HDPE as feedstocks. A pronounced synergistic effect on NH<sub>3</sub> yield was observed when**

**HDPE was introduced. HDPE not only acted as a hydrogen donor but also as an oxygen scavenger to suppress H/O recombination, which led to an NH<sub>3</sub> yield increase from 0.7 to 55.9 μmol h<sup>-1</sup> under low N<sub>2</sub> flow rate conditions, a 78.9-fold increase relative to the case without HDPE. This study offers a novel route for integrating low-carbon NH<sub>3</sub> synthesis with plastic waste valorization, contributing to sustainable energy and waste management strategies.**

### Green foundation

1. This work demonstrates the potential of waste plastics as an additional hydrogen donor in plasma-assisted ammonia synthesis from N<sub>2</sub> and H<sub>2</sub>O, enabling high-yield NH<sub>3</sub> production while simultaneously upgrading waste plastics under ambient conditions. This route offers a potential alternative to the conventional Haber–Bosch process by avoiding external H<sub>2</sub> supply and high-temperature/high-pressure operation.
2. Using high-density polyethylene (HDPE) as a model plastic, packing HDPE substantially enhanced NH<sub>3</sub> formation, increasing the production rate from 0.7 to 55.9 μmol h<sup>-1</sup> (a 78.9-fold increase). Simultaneously, value-added gaseous byproducts derived from HDPE decomposition, including H<sub>2</sub>, CO, CH<sub>4</sub>, and C<sub>2</sub>H<sub>6</sub>, were generated steadily.
3. Future work will optimize reactor design and plastic packing modes to increase productivity and enable scale-up at lower specific energy input. Incorporating catalysts will further direct plastic conversion toward targeted products and improve NH<sub>3</sub> selectivity and energy efficiency.

## Introduction

Ammonia (NH<sub>3</sub>) is a key feedstock in the production of nitrogen fertilizers and also a promising carbon-free fuel with high hydrogen density.<sup>1,2</sup> Currently, the Haber–Bosch (H–B) process (N<sub>2</sub> + 3H<sub>2</sub> ↔ 2NH<sub>3</sub>) dominates ammonia synthesis, which is operated under high pressures (15–35 MPa) and temperatures (350–550 °C), requiring tremendous energy (1%–2% of global energy consumption).<sup>3,4</sup> In addition, H<sub>2</sub> adopted in this process is mainly from natural gas reforming, which causes huge CO<sub>2</sub> emissions, responsible for 1.8% of the global CO<sub>2</sub> total emissions.<sup>4–6</sup> Therefore, alternative technologies need to be explored to synthesize NH<sub>3</sub> under

moderate conditions, with less CO<sub>2</sub> emission and driven by renewable electricity.<sup>7</sup>

Given that conventional H<sub>2</sub> production is generally from fossil fuels, replacing the fossil fuel with H<sub>2</sub>O as the hydrogen source offers a promising pathway to mitigate carbon emissions. Nowadays, the application of electrocatalytic and photocatalytic methods in the nitrogen reduction reaction (2N<sub>2</sub> + 6H<sub>2</sub>O → 4NH<sub>3</sub> + 3O<sub>2</sub>) has been widely investigated.<sup>7–9</sup> However, the NH<sub>3</sub> yield is limited due to the high bond energy of the N≡N bond (941 kJ mol<sup>-1</sup>), poor N<sub>2</sub> solubility, and low N<sub>2</sub> diffusion coefficient in aqueous solvents. To tackle these issues, non-thermal plasma (NTP) technology has posed a possible solution, which can generate high-energy electrons to activate inert N<sub>2</sub> into more reactive, vibrationally or electronically excited states under mild conditions, facilitating the cleavage of the N≡N bond.<sup>10,11</sup> Dielectric barrier discharge (DBD) plasma, as one of the NTP technologies, is extensively investigated among NTP technologies because of its ability to incor-

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porate catalysts or other materials within the reactor while preventing arc discharges from causing damage.

So far, two types of experimental setups have been reported, distinguished by whether H<sub>2</sub>O is introduced into the plasma discharge zone. One is a plasma-liquid interface system for NH<sub>3</sub> synthesis developed by Haruyama's group,<sup>12,13</sup> in which N<sub>2</sub> is activated by plasma discharge and subsequently transported to a separate chamber to react with H<sub>2</sub>O at the interface. The other is introducing H<sub>2</sub>O directly into the discharge zone, enabling a one-step reaction with N<sub>2</sub> to produce NH<sub>3</sub>. Toth *et al.*<sup>14</sup> developed a continuous ammonia generation system by co-feeding N<sub>2</sub> gas and atomized H<sub>2</sub>O droplets into a DBD reactor, achieving an NH<sub>3</sub> yield of 11 ± 1 μmol h<sup>-1</sup>. However, a current challenge of H<sub>2</sub>O as the hydrogen donor for ammonia synthesis is the low density of generated H species, which tend to recombine with O species, resulting in low energy efficiency and low NH<sub>3</sub> yield.

In parallel, plastic waste upcycling has emerged as an urgent and rapidly growing research direction, driven by the massive accumulation of waste polymers and the need to convert them into value-added chemicals and fuels.<sup>15</sup> In particular, global annual plastic production has increased from about 2 million metric tons (Mt) in 1950 to roughly 400 Mt by 2022.<sup>16</sup> Recently, NTP has also been explored as a promising platform for plastic waste upcycling to hydrogen. For example, Trelles's group<sup>17</sup> developed ambient-pressure reactors based on transferred-arc and gliding-arc discharges to convert low-density polyethylene (LDPE) into hydrogen, achieving maximum H<sub>2</sub> productions of 0.33 and 0.42 mmol g<sup>-1</sup> LDPE, respectively.

In this work, to overcome the intrinsic limitation of H<sub>2</sub>O-based plasma for ammonia synthesis and boost the ammonia yield, we creatively introduced plastic waste into the DBD reactor, by providing a second hydrogen donor and consuming oxygen generated from H<sub>2</sub>O decomposition to generate more H species. In this novel process, NH<sub>3</sub> synthesis can be concu-

rently coupled with plastic waste valorization within a single reactor. High-density polyethylene (HDPE) was selected as the model plastic to realize and explore this plastic-boosted ammonia synthesis process, owing to its large market share, high hydrogen content (high H/C ratio), and the absence of oxygen in its polymer backbone. Control experiments were conducted to elucidate the effects of HDPE packing amount, H<sub>2</sub>O concentration, flow rate, and specific energy input (SEI) on the yields of NH<sub>3</sub> and gaseous products. Based on product analysis and characterization of fresh and spent HDPE, a plausible reaction mechanism was proposed.

## Experimental section

Herein, we developed an integrated DBD system to simultaneously realize NH<sub>3</sub> synthesis and HDPE upcycling under mild conditions (Fig. 1). The setup comprises a gas supply unit, an AC high-voltage (HV) power supply (High Voltage Plasma Generator G2000, Redline Technologies), a DBD reactor, a product collection unit, a micro-gas chromatograph (990 Micro GC System, Agilent), and a UV-Vis spectrophotometer (Clarus 590, PerkinElmer). Humidity control of the inlet N<sub>2</sub> was achieved using two mass flow controllers (FMA-2617A, OMEGA) in conjunction with a water bubbler. The total N<sub>2</sub> flow rate was varied between 10 and 1000 SCCM, and the H<sub>2</sub>O vapor concentration was expressed as the relative saturation percentage at ambient temperature (21 °C). The DBD reactor consisted of a quartz tube (200 mm length; 8 mm inner diameter; 10 mm outer diameter) with a centrally positioned stainless steel rod (4 mm diameter) serving as the HV electrode. The discharge gap was fixed at 2 mm. A stainless-steel mesh wrapped around the outer surface of the quartz tube acted as the grounded electrode, allowing adjustment of the discharge length from 20 to 80 mm. The input power used in this work refers to the applied plasma generator power, rather

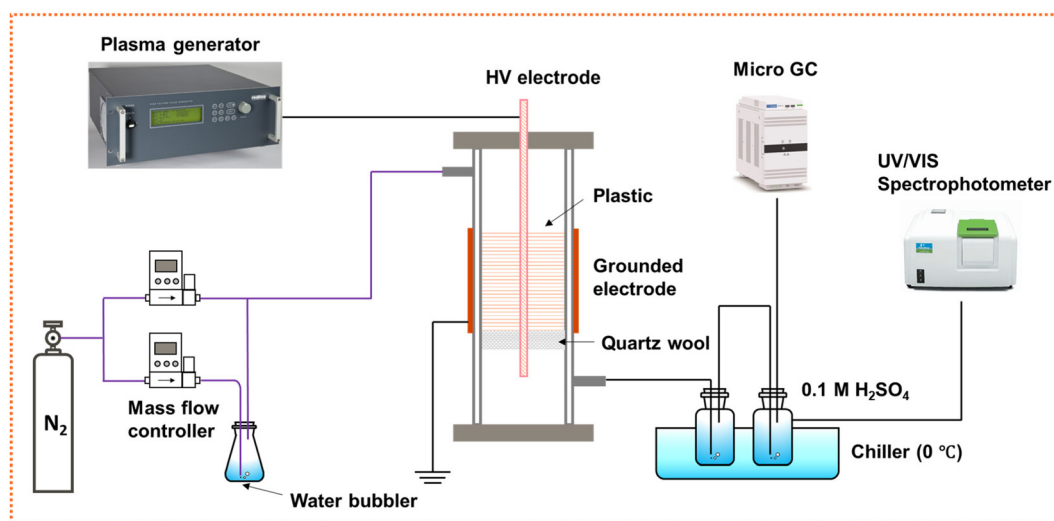


Fig. 1 Schematic of the experimental setup for plasma-assisted NH<sub>3</sub> synthesis from N<sub>2</sub>, H<sub>2</sub>O and plastic waste.

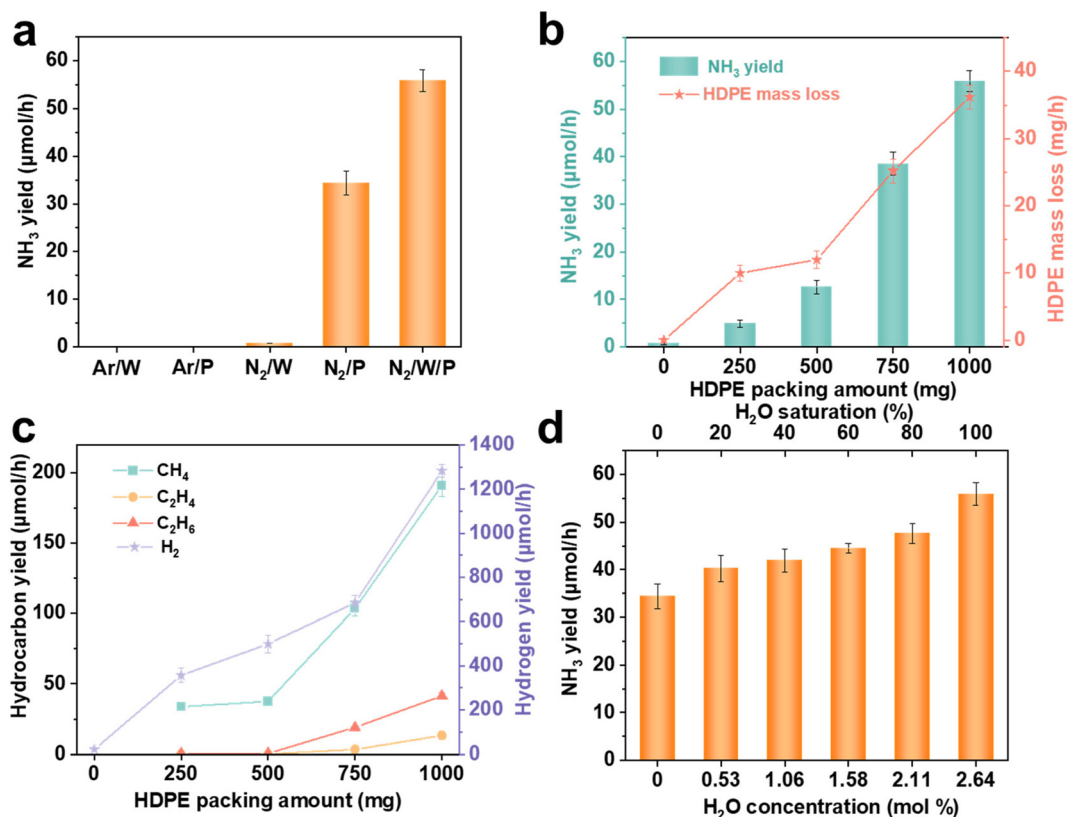


than the directly measured discharge power. HDPE waste, sourced from discarded milk bottles, was cut into rectangular pieces ( $10 \times 4$  mm) and positioned in the discharge zone. Two bottles containing 0.1 M sulfuric acid were adopted to trap  $\text{NH}_3$  from the outlet gas, which was subsequently analyzed by micro GC. The concentration of  $\text{NH}_3$  in the aqueous sulfuric acid solution was detected by UV-Vis spectrophotometry. The liquid products retained in the DBD reactor were extracted with chloroform and subsequently characterized by  $^1\text{H}$  NMR (400 MHz Avance III Spectrometer, Bruker) and GC-MS (Agilent 6890).

## Results and discussion

We first verified the boost effect of the HDPE packing on  $\text{NH}_3$  yields under different reactant feeding and packing conditions, as shown in Fig. 2a and Table S1. No  $\text{NH}_3$  was detected when Ar was used as the reactant gas. Introducing  $\text{H}_2\text{O}$  produced only a trace amount of  $\text{NH}_3$ , whereas using HDPE led to a much higher  $\text{NH}_3$  yield, highlighting the strong capability of HDPE to serve as a hydrogen donor. Notably, co-feeding  $\text{H}_2\text{O}$  and HDPE resulted in a significant increase in

$\text{NH}_3$  yield that exceeded the sum of the yields obtained when each component was fed individually, indicating a synergistic effect between  $\text{H}_2\text{O}$  activation and HDPE decomposition and underscoring the potential of this coupled system for enhanced  $\text{NH}_3$  production. The effect of HDPE packing amount on  $\text{NH}_3$  and gaseous co-product yields was further investigated. As shown in Fig. 2b and c, the absence of HDPE led to extremely low  $\text{NH}_3$  and  $\text{H}_2$  yields, only  $0.7$  and  $21.2$   $\mu\text{mol h}^{-1}$ , respectively. However, upon introducing HDPE into the plasma discharge zone, both  $\text{NH}_3$  and  $\text{H}_2$  product yields showed pronounced enhancement, and reached  $55.9$   $\mu\text{mol h}^{-1}$  and  $1282.7$   $\mu\text{mol h}^{-1}$  at  $1000$  mg HDPE packing amount, respectively. This confirms the role of HDPE as a critical hydrogen donor. In addition, as the HDPE packing amount increased from  $250$  to  $1000$  mg, the  $\text{NH}_3$  yield increased from  $4.86$  to  $55.9$   $\mu\text{mol h}^{-1}$ , while the energy efficiency improved from  $2.07$  to  $23.76$   $\text{mg kWh}^{-1}$ . The elevated  $\text{H}_2$  yield indicates greater H radical availability in the plasma, thereby promoting N-H bond formation and significantly boosting  $\text{NH}_3$  synthesis.<sup>18</sup> Approximately 3–6 wt% of the HDPE decomposed during 1 h plasma discharge, generating  $\text{H}_2$ , CO ( $303.9$   $\mu\text{mol h}^{-1}$ ),  $\text{CH}_4$  ( $191.3$   $\mu\text{mol h}^{-1}$ ),  $\text{C}_2\text{H}_4$  ( $13.0$   $\mu\text{mol h}^{-1}$ ) and  $\text{C}_2\text{H}_6$  ( $41.5$   $\mu\text{mol h}^{-1}$ ) as primary gaseous byproducts (Fig. 2c and



**Fig. 2** (a) Comparison of  $\text{NH}_3$  yield under different feeding gas and packing conditions: argon with water (Ar/W), argon with HDPE packing (Ar/P),  $\text{N}_2$  with water ( $\text{N}_2$ /W),  $\text{N}_2$  with HDPE packing ( $\text{N}_2$ /P), and  $\text{N}_2$  with water and HDPE packing ( $\text{N}_2$ /W/P) (flow rate: 10 SCCM; 2.64 mol%  $\text{H}_2\text{O}$ ; input power: 40 W). (b) Effect of HDPE packing amount on (b)  $\text{NH}_3$  yield and HDPE mass loss, and on (c) gaseous product yields (partial packing; feeding gas:  $\text{N}_2 + \text{H}_2\text{O}$ ; flow rate: 10 SCCM; 2.64 mol%  $\text{H}_2\text{O}$ ; input power: 40 W). (d) Effect of  $\text{H}_2\text{O}$  concentration in the  $\text{N}_2$  feed on  $\text{NH}_3$  yield (full packing; feeding gas:  $\text{N}_2 + \text{H}_2\text{O}$ ; flow rate: 10 SCCM; input power: 40 W).



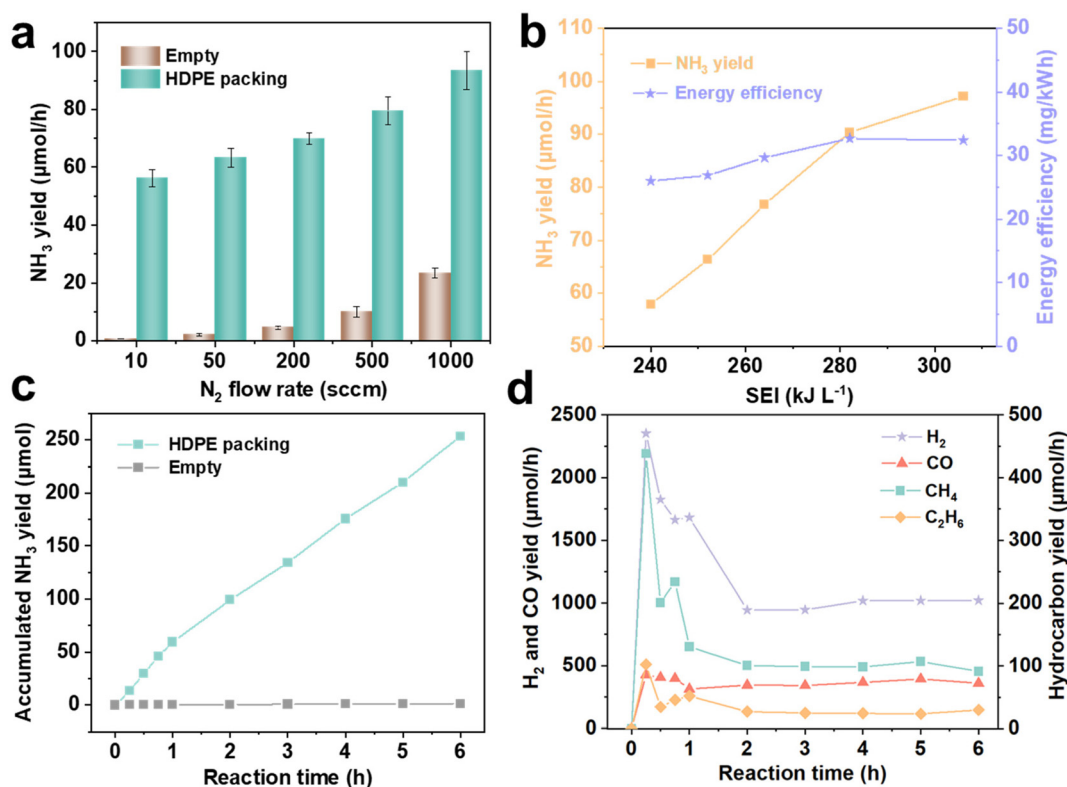
Fig. S1). It should be noted that HDPE decomposition was highly sensitive to the packing configuration. In this work, two configurations, full packing and partial packing, were employed (Fig. S2). The key difference between these two modes is whether the discharge length changes with the packing amount. In the partial packing mode, the discharge length was fixed at 80 mm, while HDPE packing amounts of 250, 500, 750, and 1000 mg corresponded to 25%, 50%, 75%, and 100% occupancy of the discharge volume, respectively. Under partial packing mode, HDPE decomposition remained weak within low discharge-volume occupancy. At occupancies  $\leq 50\%$  ( $\leq 500$  mg), inefficient filamentary discharges in the non-packing zone consumed significant energy but contributed negligibly to HDPE decomposition.<sup>19,20</sup> This was evidenced by a trace amount of  $C_2H_4/C_2H_6$  production and stable  $CH_4$  yields despite increased HDPE packing amount (250  $\rightarrow$  500 mg) (Fig. 2d). Further validation *via* reactor performance comparison (Fig. S3 and S4) revealed that full packing enhanced  $NH_3$  yields by 293%, 120%, and 27% relative to partial packing at 25%, 50%, and 75% occupancy, respectively, with the same HDPE packing amount. Moreover,  $H_2$  and gaseous product yields plateaued as the HDPE loading amount increased from 500 to 1000 mg HDPE under full packing conditions (Fig. S5), indicating comparable decomposition rates at  $\geq 50\%$  occupancy. To distinguish the generic packed-bed effect from the specific role of HDPE, a control experiment using glass beads as an inert packing material was conducted. As shown in Fig. S6, glass beads resulted in only a slight increase in  $NH_3$  yield compared with the empty reactor, whereas HDPE packing led to a dramatic enhancement. This result suggests that the improvement is not merely due to the presence of a packed bed but is closely related to the unique role of HDPE in the plasma-assisted reaction system.

The influence of  $H_2O$  concentration on  $NH_3$  synthesis was further investigated through control experiments. As depicted in Fig. 2d and Fig. S7, increasing the  $H_2O$  concentration from 0 to 2.64 mol% ( $H_2O$  saturation percentage from 0 to 100%) improved the  $NH_3$  yield from 34.3 to 55.9  $\mu\text{mol h}^{-1}$  and the  $H_2$  yield from 810.6 to 1280.7  $\mu\text{mol h}^{-1}$ , demonstrating that  $H_2O$  also served as an effective hydrogen donor for  $NH_3$  and  $H_2$  formation when HDPE was packed. In addition, increasing the  $H_2O$  concentration revealed a clear synergy between  $H_2O$  dissociation and HDPE decomposition to H species. In the absence of HDPE packing, the  $H_2$  yield remained relatively low (Fig. 2c), only 21.2  $\mu\text{mol h}^{-1}$ , indicating weak  $H_2O$  dissociation. By contrast, under HDPE packing conditions, raising the  $H_2O$  concentration substantially increased the  $H_2$  yield (Fig. S7), suggesting that the presence of HDPE promotes  $H_2O$  activation and amplifies the  $H_2O$  concentration dependence of  $H_2$  production. This enhanced dissociation implies that HDPE could function as an oxygen scavenger, capturing oxygen atoms liberated during  $H_2O$  cleavage (verified further below) and thereby preventing H/O recombination. Furthermore, the presence of  $H_2O$  in the DBD reactor led to the formation of CO and  $NO_x$  gases. CO is formed *via* coupling between carbonaceous fragments from HDPE and oxygen

species from  $H_2O$  dissociation under plasma discharge, whereas  $NO_x$  arises from oxidation of nitrogen-centered radicals formed during the reaction.  $NO_x$  was captured in two tandem sulfuric acid bottles, yielding aqueous nitrate and nitrite. Both the CO yield and the combined nitrate/nitrite yields increased monotonically with  $H_2O$  concentration (Fig. S7 and S8). Limited  $CO_2$  was generated upon  $H_2O$  introduction, with the yield increasing from 0 to 21.0  $\mu\text{mol h}^{-1}$  as the  $H_2O$  concentration rose from 0 to 2.64 mol%. Temperature monitoring of the discharge region further showed that, under the same input power, the measured discharge region temperatures were essentially identical for the empty-tube and HDPE-packed reactors, and no obvious difference in the discharge region temperature was observed within the investigated range with varying  $H_2O$  content or HDPE packing amount (Fig. S9).

The influence of  $N_2$  flow rate and SEI on  $NH_3$  production was systematically investigated, with SEI controlled *via* input voltage adjustment. As shown in Fig. 3a, increasing the  $N_2$  flow rate enhanced  $NH_3$  yields in both empty and HDPE packing reactors. This trend is attributed to the reduced gas residence time at higher flow rates, which mitigates equilibrium constraints on  $NH_3$  formation by suppressing its reverse dissociation.<sup>21</sup> At 10 SCCM, HDPE packing increased the  $NH_3$  yield from 0.7 to 55.9  $\mu\text{mol h}^{-1}$ , representing a pronounced 78.9-fold enhancement, while the energy efficiency increased from 0.30 to 23.76 mg  $\text{kWh}^{-1}$ . Even at 1000 SCCM (GHSV  $\approx 20\,000\text{ h}^{-1}$ ), HDPE packing still delivered a 3.7-fold increase, increasing the  $NH_3$  yield from 26.2 to 92.3  $\mu\text{mol h}^{-1}$  and the energy efficiency from 11.1 to 39.2 mg  $\text{kWh}^{-1}$ . The weakened HDPE packing benefit at high gas flow rates is attributed to the dilution effect of high flow rates, where the residence time shortens and reactive H species are diluted and swept out more rapidly, thereby weakening HDPE's role as an effective hydrogen donor. For the SEI experiments, the  $N_2$  flow rate was fixed at 10 SCCM. Raising the SEI from 240 to 306  $\text{kJ L}^{-1}$  increased the  $NH_3$  yield from 57.6 to 97.2  $\mu\text{mol h}^{-1}$  (Fig. 3b). This enhancement likely arises from the stronger plasma-induced fragmentation and activation of gaseous reactants and HDPE at higher SEI, leading to higher densities of reactive species and more productive collisions for  $NH_3$  formation.<sup>19,20</sup> The energy efficiency also showed a modest increase with SEI, suggesting that the additional energy input was still effectively utilized for the target reaction within the investigated range. In contrast, when SEI was varied by changing the gas flow rate under fixed applied input power (Fig. S10), different trends were observed, indicating that the apparent SEI effect is coupled with the experimental parameter used to vary it. In particular, varying the flow rate also changes the gas throughput, the residence time in the discharge zone, and the capture behavior of  $NH_3$  in the downstream acid solution. A comparison table has been added to summarize  $NH_3$  yield and energy efficiency for representative reports in related fields (Table S2). The table shows that, although plasma routes can achieve relatively high  $NH_3$  yields among electrified  $NH_3$  synthesis approaches, their energy consumption remains substantially





**Fig. 3** (a) Comparison of NH<sub>3</sub> yield between a full packing HDPE (1000 mg) reactor and an empty reactor under different N<sub>2</sub> flow rates (full packing; feeding gas: N<sub>2</sub> + H<sub>2</sub>O; 2.64 mol% H<sub>2</sub>O; input power: 40 W). (b) Effect of SEI on NH<sub>3</sub> yield and energy efficiency (full packing; feeding gas: N<sub>2</sub> + H<sub>2</sub>O; flow rate: 10 SCCM; 2.64 mol% H<sub>2</sub>O; HDPE packing mass: 1000 mg; input power increased from 40 to 51 W). (c) Comparison of NH<sub>3</sub> yield between a full packing HDPE (1000 mg) reactor and an empty reactor during a 6 h stability test. (d) Gaseous product yields for a full packing HDPE (1000 mg) reactor during a 6 h stability test (full packing; feeding gas: N<sub>2</sub> + H<sub>2</sub>O; flow rate: 10 SCCM; 2.64 mol% H<sub>2</sub>O; HDPE packing mass: 1000 mg; input power: 40 W).

higher than that of several direct electrocatalytic or Li-mediated routes. Therefore, further progress toward industrially relevant plasma NH<sub>3</sub> synthesis requires simultaneous improvement in both NH<sub>3</sub> production rate and energy efficiency.

As shown in Fig. 3c and d, the stability of the plasma-assisted NH<sub>3</sub> synthesis process from N<sub>2</sub>, H<sub>2</sub>O and HDPE was assessed over 6 h. HDPE was fully packed into the reactor. The feeding gas consisted of N<sub>2</sub> saturated with 2.64 mol% H<sub>2</sub>O at a flow rate of 10 SCCM, and the input power was 40 W. During the experiments, plasma stability and steady-state operation were assessed by monitoring the temperature of the plasma zone with an infrared thermal camera (TOPDON TC002C), the concentration of gaseous byproducts detected by micro-GC, and the current reading displayed on the plasma generator. Throughout the stability test, NH<sub>3</sub> continued to accumulate at a comparable rate over time. Notably, the elevated yields of gaseous products within the first hour suggest more active HDPE decomposition, as carbonaceous gas yields reflect the extent of polymer fragmentation. This is attributed to the direct exposure of fresh HDPE surfaces to reactive plasma species, which promotes rapid chain scission. Subsequently, gradual surface oxidation introduces oxygen-containing func-

tional groups that partially passivate the polymer surface and reduce the accessibility of fresh chains to reactive species. As a result, the yields of NH<sub>3</sub> and gaseous byproducts decreased after the first hour and then remained stable over the subsequent five hours. Additionally, gaseous products were generated steadily over the subsequent five hours, predominantly H<sub>2</sub>, CO, CH<sub>4</sub>, and C<sub>2</sub>H<sub>6</sub>, with production rates of 1020.3, 359.6, 91.3 and 29.7 μmol h<sup>-1</sup>, respectively.

Analysis of the liquid products retained in the DBD reactor by <sup>1</sup>H NMR (Fig. 4a) revealed alkyl chains as the dominant constituents, indicating that these liquids likely originated from chain scission of HDPE. As the reaction time increased from 30 to 60 minutes, both the number and intensity of alkyl chain signals significantly increased. GC-MS analysis was then employed to determine the carbon chain length distribution (Fig. 4b). The results demonstrated a rise in the relative abundance of C<sub>4</sub>–C<sub>8</sub> products with extended reaction time, consistent with progressive fragmentation of longer hydrocarbon chains. In addition, carbon-balance and hydrogen-balance analyses were performed for the 1 h reaction under the full-packing condition (Tables S3 and S4). The carbon balance gave an error of 5.52%, while the hydrogen balance gave an error of 8.18%, indicating reasonably good closure of the main



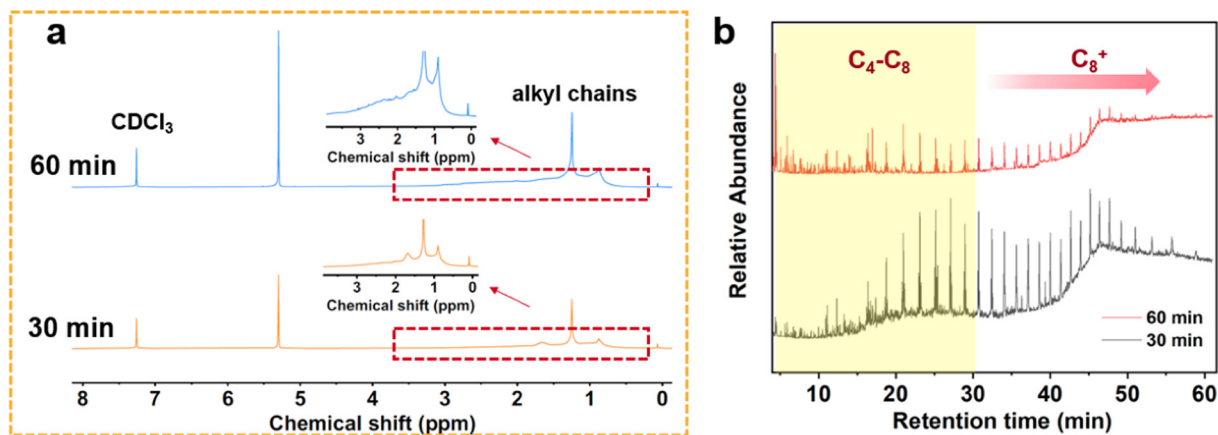


Fig. 4 Liquid products from HDPE treated with plasma for 30 and 60 min, characterized by (a)  $^1\text{H}$  NMR and (b) GC-MS.

measured products under the present reaction conditions. Moreover, the  $\text{NH}_3$  yield increased with increasing HDPE mass loss (Fig. S11), suggesting that  $\text{NH}_3$  formation is associated with HDPE consumption. At the same time, since only a small fraction of the available hydrogen is ultimately incorporated into  $\text{NH}_3$ , HDPE should be regarded as an auxiliary hydrogen donor rather than a highly selective hydrogen source for  $\text{NH}_3$  formation.

An HDPE-derived solid was also analyzed to elucidate the interactions among HDPE,  $\text{N}_2$ , and  $\text{H}_2\text{O}$ . SEM imaging

revealed the formation of numerous surface defects on HDPE after plasma treatment, indicating that the plasma-induced decomposition was predominantly a surface process rather than bulk degradation (Fig. 5a and b). FTIR analysis was performed to track surface functional group evolution during a 1 h reaction. As shown in Fig. 5c, characteristic peaks corresponding to C-H stretching ( $3000\text{--}2800\text{ cm}^{-1}$ ), methylene bending ( $1462\text{ cm}^{-1}$ ), and methylene rocking vibration ( $720\text{ cm}^{-1}$ ) were present throughout the reaction.<sup>22,23</sup> A gradual decrease in peak intensities with time indicated C-H

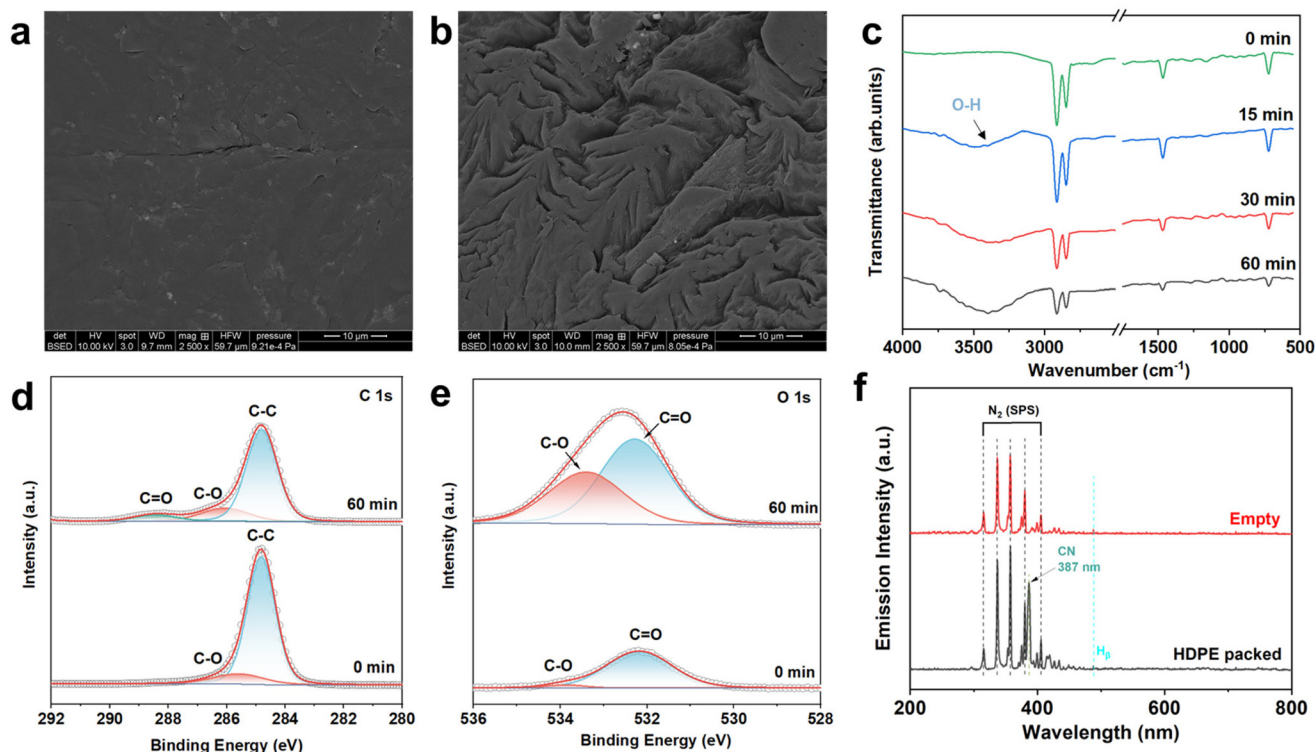


Fig. 5 SEM micrographs of HDPE (a) before and (b) after plasma treatment. Chemical structure analysis of HDPE after different plasma treatment times: (c) FTIR spectra, (d) C 1s XPS spectra, and (e) O 1s XPS spectra. (f) OES comparison of  $\text{N}_2\text{--H}_2\text{O}$  plasma between a full packing HDPE (1000 mg) reactor and an empty reactor.



and C–C bond cleavage in HDPE.<sup>24</sup> A new absorption band at  $3440\text{ cm}^{-1}$ , attributable to –OH groups, emerged and intensified over time, suggesting adsorption of O or OH species originating from  $\text{H}_2\text{O}$  dissociation. XPS analysis was conducted to further examine surface chemical changes before and after plasma exposure (Fig. 5d and e). The O 1s spectrum of the fresh HDPE indicated the presence of oxygen-containing species (mainly C=O), likely from surface oxidation or oxygen-containing additives. After 60 min of plasma treatment, the relative intensities of C–O (533.2 eV) and C=O (532.3 eV) peaks increased markedly,<sup>23</sup> confirming the adsorption of O atoms generated from  $\text{H}_2\text{O}$  dissociation. The C 1s spectrum showed a decline in the C–C peak, and the overall C/O ratio decreased from 16.9 to 4.2. These results further indicate that HDPE not only serves as a hydrogen source but also acts as an oxygen scavenger in the discharge environment, thereby promoting  $\text{H}_2\text{O}$  dissociation and suppressing the combination of O atoms with N or H atoms, both contributing to enhanced  $\text{NH}_3$  yield.

Operando optical emission spectroscopy (OES, AvaSpec-ULS4096CL-EVO, AVANTES) was employed to identify active plasma species. As shown in Fig. 5f, the OES spectra of both the empty-tube and HDPE-packed discharges are dominated by the second positive system (SPS) of  $\text{N}_2$ , corresponding to the  $\text{C}^3\Pi_u \rightarrow \text{B}^3\Pi_g$  transition, indicating the presence of electronically excited  $\text{N}_2$  species in the plasma. Compared with the empty-tube case, the HDPE-packed discharge exhibits substantially enhanced emission intensity, suggesting a stronger dis-

charge and higher population of excited species. A distinct CN emission near 387 nm is observed only for the plastic-packed case, indicating the formation of carbon-containing plasma species arising from the interaction between the discharge and HDPE (Fig. S12).<sup>25</sup> In addition,  $\text{H}_\beta$  emission is also observed, consistent with the generation of hydrogen-containing reactive species in the plasma.<sup>26</sup> Overall, these results confirm that packing HDPE significantly alters the discharge chemistry and promotes the formation of a richer pool of excited nitrogen, hydrogen, and carbon-containing species relevant to  $\text{NH}_3$  synthesis and concurrent plastic conversion.

Based on the results described above, the reaction mechanism for  $\text{NH}_3$  synthesis and the formation of other gaseous and liquid byproducts is proposed, as illustrated in Fig. 6. During plasma discharge, high-energy electrons induce the scission of HDPE chains, generating small radicals, primarily  $\text{H}^\cdot$  and  $\cdot\text{CH}_3$ , as well as liquid alkanes, which can subsequently decompose into smaller radicals. These reactive species can combine with each other to generate gaseous products such as  $\text{H}_2$ ,  $\text{CH}_4$ ,  $\text{C}_2\text{H}_6$ , and  $\text{C}_2\text{H}_4$ . Concurrently,  $\text{N}_2$  molecules are excited to  $\text{N}_2^+$  electronic states, which can react with H radicals to form  $\text{NH}_3$ . Upon introducing  $\text{H}_2\text{O}$  into the reactor, it undergoes electron-impact dissociation, generating additional H radicals as well as O-containing species. There are three main pathways for consuming O species. First, O species can be adsorbed on the HDPE surface, thereby suppressing H/O recombination and significantly increasing the concentration of H radicals in the plasma. Second, part of the O species can

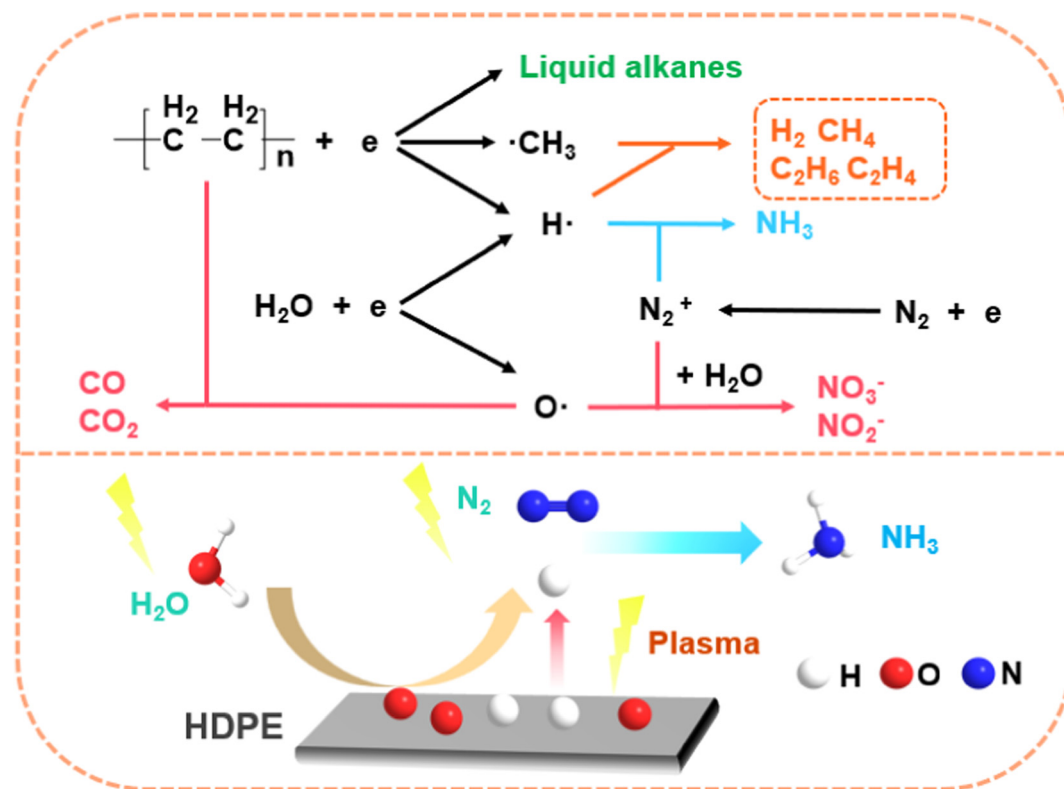


Fig. 6 Proposed reaction mechanism for  $\text{NH}_3$  synthesis in a DBD plasma reactor packed with HDPE.



react with carbon fragments derived from HDPE, forming CO and CO<sub>2</sub>. Third, a fraction of the O radicals may also react with N<sub>2</sub><sup>+</sup> to produce NO<sub>x</sub> species (absorbed in aqueous solution, generating NO<sub>3</sub><sup>-</sup> and NO<sub>2</sub><sup>-</sup>), although their yield remains limited.

## Conclusions

In conclusion, for the first time, plastic waste was introduced into the NTP-assisted ammonia synthesis system from H<sub>2</sub>O and N<sub>2</sub> under ambient conditions without external H<sub>2</sub> supply or high-temperature/pressure operation, which boosted ammonia yield and simultaneously enabled waste plastic upcycling. Experimental data indicated that packing HDPE into the reactor greatly increased the NH<sub>3</sub> production rate from 0.7 to 55.9 μmol h<sup>-1</sup> under flow rate conditions, achieving a 78.9-fold enhancement, while the energy efficiency increased from 0.25 to 20.22 mg kWh<sup>-1</sup>. In addition, as the HDPE packing amount increased from 250 to 1000 mg, the NH<sub>3</sub> yield increased from 4.86 to 55.9 μmol h<sup>-1</sup>, while the energy efficiency improved from 2.07 to 20.22 mg kWh<sup>-1</sup>. The discharge was most intense when the reactor was fully packed with HDPE. In addition to NH<sub>3</sub>, gaseous products were generated simultaneously, mainly H<sub>2</sub>, CO, CH<sub>4</sub>, and C<sub>2</sub>H<sub>6</sub>, with stable production rates of 1020.3, 359.6, 91.3 and 29.7 μmol h<sup>-1</sup>, respectively. Beyond serving as a hydrogen donor, HDPE also functioned as an oxygen scavenger, capturing O radicals in the plasma and thereby suppressing undesired H/O recombination, further promoting the dissociation of H<sub>2</sub>O. Future work on NH<sub>3</sub> yield enhancement will be focused on optimizing reactor design to promote HDPE decomposition, as well as incorporating catalysts to selectively adsorb N and H radicals.

## Conflicts of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

## Data availability

The data supporting this article have been included as part of the supplementary information (SI). Supplementary information: supplementary experiments. See DOI: <https://doi.org/10.1039/d6gc00740f>.

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