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# Beyond A1 milk concerns: dietary-relevant concentrations of $\beta$ -casomorphin-7 show limited absorption but retain opioid-like activity in an intestinal cell model

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Milk and dairy products are a significant source of bioactive peptides, including  $\beta$ -casomorphin-7 (BCM-7), a heptapeptide released from the enzymatic cleavage of the A1 variant of  $\beta$ -casein. While some studies have suggested that BCM-7 may have detrimental effects on gastrointestinal physiology, the European Food Safety Authority found no established cause-and-effect relationship between the oral intake of BCM-7 and non-communicable diseases. This study aimed to investigate the biological effects of BCM-7 at physiologically relevant concentrations, corresponding to the estimated exposure levels in the European population, on the mucus-producing HT29-MTX-E12 intestinal cell line. Cells were treated with BCM-7 concentrations ranging from 4 to 120  $\mu$ M for 4 hours, and various endpoints were assessed, including cytotoxicity, mucus production and secretion, opioid activity, inflammation, and peptide translocation across the intestinal barrier. BCM-7 treatment did not significantly affect cell viability, metabolic activity, or membrane integrity, except for a slight increase in LDH release at the highest concentration tested. No changes in mucin gene transcription levels (*MUC5AC*, *MUC2*) or mucus secretion were observed. However, BCM-7 treatment increased the expression of the  $\mu$ -opioid receptor compared to the untreated control, confirming its opioid-like properties. While the *IL-8* gene mRNA level increased at 120  $\mu$ M, protein secretion remained unchanged, suggesting limited inflammatory effect. BCM-7 translocation across the intestinal barrier was minimal and inversely concentration-dependent, with most peptides likely degraded by dipeptidyl peptidase-4. These findings demonstrate that physiologically relevant BCM-7 concentrations exhibit opioid-like properties but have limited impact on mucus production, inflammation, and translocation of the intact peptide across the epithelial barrier in this *in vitro* intestinal model. The results provide mechanistic insights into BCM-7 effects while highlighting the need for further research considering individual dietary patterns and complex milk component interactions.

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## 1 Introduction

Milk is a well-established source of significant nutritional value, providing energy, high-quality proteins (approximately 32 g L<sup>-1</sup>), calcium, and essential vitamins. In 1880, the pioneering work of the Swedish scientist Olav Hammarsten revealed that milk proteins can be categorized into two distinct groups: caseins and whey proteins.<sup>1</sup> Caseins account for 80% of the total protein content and can be further classified into  $\alpha$ -,  $\beta$ -, and  $\kappa$ -casein fractions. Ancient genetic mutations in the bovine  $\beta$ -casein protein have led to the emergence of distinct variants. Approximately 5000 years ago, a point mutation occurred, resulting in the substitution of the proline amino acid at position 67 with histidine (His67). Cattle expressing



this mutated form of  $\beta$ -casein are referred to as A1 cows, while those with the original proline variant are known as A2 cows. Notably, the A1 protein variant is commonly found in milk from crossbred and European cattle breeds, while the A2 variant is predominantly found in milk from indigenous cattle and buffalo breeds native to the Indian subcontinent.<sup>2</sup>

Extensive research has demonstrated that the digestion of 'A1 milk', containing the His67 variant of the  $\beta$ -casein protein, by human digestive and microbial enzymes during the digestive process and cheese ripening can lead to the release of a specific heptapeptide,  $\beta$ -casomorphin-7 (BCM-7; Tyr-Pro-Phe-Pro-Gly-Pro-Ile). In contrast, the presence of proline at position 67 in the 'A2 milk'  $\beta$ -casein variant generates resistance to enzymatic cleavage at this position, reducing the amount of BCM-7 formed but not fully preventing its release.<sup>3</sup> BCM-7 belongs to the class of opioid-like peptides termed casomorphins.<sup>4</sup> This particular casomorphin has been extensively studied due to its potential health implications. Some studies in animals and humans have suggested that A1  $\beta$ -casein consumption, with BCM-7 proposed as a key mediator, may have a detrimental impact on gastrointestinal (GI) physiology, including delayed intestinal transit, increased inflammatory markers, and altered mucus production.<sup>5–7</sup> The proposed mechanism underlying these effects is attributed to BCM-7's ability to interact with opioid receptors, primarily the  $\mu$ -opioid receptors (MORs), acting as an agonist and exerting opioid-like actions within the GI tract.<sup>8</sup>

Over the years, this hypothesis regarding the detrimental effects of BCM-7 has been investigated using *in vitro* and animal models, often employing supraphysiological or pharmacological concentrations. The European Food Safety Authority (EFSA) has evaluated studies on the potential association between  $\beta$ -casomorphins and related peptides and an increased risk of non-communicable diseases. However, based on the available evidence, no cause-and-effect relationship was established.<sup>9</sup> Despite the lack of conclusive scientific evidence, many dairy industries have proactively started producing milk and dairy products (such as cheese, yogurt, and cream) claimed to be free from the  $\beta$ -casein A1 variant over the years.<sup>10,11</sup> However, further research is warranted to evaluate the potential impact of BCM-7 on human physiology, considering the actual exposure levels of this peptide in the general population.

Our recent study was the first to estimate BCM-7 exposure levels for the European population across different consumption patterns.<sup>12</sup> By combining BCM-7 peptide release data from *in vitro* simulated GI digestion of A1-containing milk and dairy products (fermented milk, yogurt, cheese, and milk powder) with European consumption data, we determined consistent exposure ranges across population groups: children (200–2357  $\mu\text{g day}^{-1}$ ), adolescents (163–2594  $\mu\text{g day}^{-1}$ ), and adults (132–2541  $\mu\text{g day}^{-1}$ ).<sup>12</sup> Considering BCM-7's molecular weight (790.9  $\text{g mol}^{-1}$ ) and estimated duodenal volumes (30–54 mL), these daily exposure levels correspond to approximate duodenal luminal concentrations of  $\sim$ 3–99  $\mu\text{M}$ ; we therefore selected 4, 40, 80 and 120  $\mu\text{M}$  for *in vitro* testing, with

120  $\mu\text{M}$  included as an upper bound to ensure coverage of the high-exposure scenario (Table S1). Building upon these exposure estimates, the present study investigates the biological effects of BCM-7 at physiologically relevant concentrations corresponding to the actual European dietary intake levels through milk and dairy consumption. Specifically, we focus on the impact of BCM-7 on intestinal mucus-producing goblet cells to elucidate the physiological relevance of this peptide at the GI level. The study evaluates cytotoxicity, bioactivity-related outcomes (mucus production and secretion, opioid activity, and inflammation), as well as the translocation of BCM-7 across the intestinal barrier. The findings from this research will contribute to a better understanding of the potential health implications associated with BCM-7 exposure at realistic dietary levels.

## 2 Materials and methods

### 2.1 Materials

The HT29-MTX-E12 cell line was kindly provided by Prof. Giromini (University of Milan, Italy). Dulbecco's Modified Eagle's medium (DMEM) with high glucose and no glutamine, MEM non-essential amino acid solution, and GlutaMAX supplement were purchased from Gibco (Waltham, MA, USA). Fetal Bovine Serum (FBS), penicillin–streptomycin, trypsin/EDTA, bovine serum albumin (BSA), and mucin from porcine stomach (type II) were obtained from Sigma-Aldrich (St Louis, MO, USA) or Merck (Darmstadt, Germany).  $\beta$ -Casomorphin-7 (BCM-7) was acquired from Bachem (Bubendorf, Switzerland). Transwells with 0.4  $\mu\text{m}$  pore polyester membrane inserts were obtained from Corning (NY, USA).

### 2.2 Cell culture growth and treatment conditions

HT29-MTX-E12 cells were cultured in DMEM containing 4.5  $\text{mg L}^{-1}$  glucose, supplemented with 10% FBS (v/v), 1% penicillin–streptomycin (v/v), and 1% MEM non-essential amino acid solution (v/v). Cells were maintained under standard conditions (37  $^{\circ}\text{C}$ , 5%  $\text{CO}_2$ ), and the growth medium was changed every other day. Cells between passages 53 and 65 were used for experiments. Before conducting experiments, the absence of mycoplasma was routinely tested using the MycoBlue Mycoplasma Detector (Vazyme; Nanjing, China) and cellular senescence was determined using the Cellular Senescence Assay Kit (Cell Biolabs; San Diego, CA, USA).

Undifferentiated cells were used for the PrestoBlue assay ( $1 \times 10^4$  cells per well in a 96-well plate), Trypan Blue exclusion assay, LDH assay ( $5 \times 10^5$  cells per well in a 96-well plate), and MOR quantification ( $3 \times 10^5$  cells per well in a 96-well plate). For cytokine quantification, gene transcription analysis, and mucus quantification, cells were seeded on polycarbonate inserts (12-well) at a density of  $5 \times 10^5$  cells per insert and grown on an orbital shaker (Infors HT; Bottmingen, Switzerland) set to 55 rpm, for 21 days post-confluence. The development and integrity of the cellular monolayer over time were monitored by measuring the trans-epithelial electrical re-



sistance (TEER) as previously described.<sup>13</sup> TEER values were recorded every other day for 21 days post-confluence, following the replacement of the culture medium. The TEER of an empty insert was subtracted from each value.

In experiments assessing cell viability, cytotoxicity, and membrane integrity, cells were treated with 4, 40, 80, and 120  $\mu\text{M}$  BCM-7 in FBS- and phenol red-free DMEM for 4 hours. The choice of BCM-7 concentration (Table S1) was guided by estimated duodenal BCM-7 levels in three European population groups (children, adolescents, and adults) corresponding to low, medium, and high milk and dairy consumption, respectively,<sup>12</sup> assuming average duodenal volumes of 30 mL for children and 54 mL for adults.<sup>14,15</sup> In subsequent experiments evaluating the bioactivity of the peptide, only the three highest concentrations were used.

### 2.3 Assessment of cytotoxicity

Cytotoxicity assessment was performed using three complementary assays: cell viability (Trypan Blue exclusion assay), metabolic activity (PrestoBlue assay), and membrane integrity (LDH release).<sup>16</sup>

For the Trypan Blue exclusion assay, cells were washed twice with DPBS and then detached using ReagentPack Subculture Reagents (Lonza; Basel, Switzerland) according to the manufacturer's protocol. A 10  $\mu\text{L}$  aliquot of the cell suspension was mixed with an equal volume of Trypan Blue (Bio-Rad Laboratories; Hercules, CA, USA), and 10  $\mu\text{L}$  of the cell-Trypan Blue mixture was loaded into a dual-chamber slide. Cell counts were performed using a TC20 Automated Cell Counter (Bio-Rad), and the results represent the percentage of viable cells in the treated samples normalized to control values.

For the PrestoBlue assay, cells were washed twice with DPBS and incubated with PrestoBlue reagent (Invitrogen; Waltham, MA, USA) diluted in phenol red-free DMEM (1:10) for 30 minutes. The reaction was terminated by adding 3% sodium dodecyl sulfate (SDS), and the fluorescence of samples and blank (PrestoBlue reagent plus 3% SDS) was measured with an Infinite F200 microplate reader (Tecan; Männedorf, Switzerland) at an excitation wavelength ( $\lambda$ ) of 560 nm and an emission  $\lambda$  of 590 nm. Results represent the percentage of metabolic activity in BCM-7 treated samples normalized to control values after background correction.

Cell membrane integrity was assessed by measuring lactate dehydrogenase (LDH) release from the cytoplasm into the culture medium, as LDH release is a reliable indicator of membrane damage and compromised cellular integrity.<sup>17</sup> The assay was conducted using the CyQUANT LDH Cytotoxicity Assay Kit (Invitrogen) following the manufacturer's protocol. Absorbance was measured at 490 nm and 680 nm (background) using an Infinite M200 microplate reader (Tecan). The LDH release was calculated as a percentage of the maximum LDH activity, which was determined by lysing control cells. The percentage of LDH release in BCM-7 treated cells was then normalized to the untreated control group and calculated as: LDH release (%) = [(BCM-7 LDH activity/maximum LDH activity)/(control LDH activity/maximum LDH activity)]  $\times$  100.

### 2.4 Mucus production assessment

Mucus production by HT29-MTX-E12 cells was assessed using two complementary methods: periodic acid-Schiff assay for quantitative analysis of secreted mucins in the cell culture media and alcian blue staining for qualitative visualization of acidic mucopolysaccharides in the cell-associated mucus layer.

**2.4.1 Periodic acid-Schiff assay for mucin quantification.** Secreted mucins in cell culture media were quantified using a colorimetric assay based on the periodic acid-Schiff method, as described by Mantle and Allen,<sup>18</sup> with modifications.<sup>13</sup> Briefly, cell culture media samples were centrifuged at 2000g for 10 minutes, and 50  $\mu\text{L}$  of supernatant was added to a 96-well microplate. A standard curve was prepared using serial dilutions of mucin from the porcine stomach (10–1500  $\mu\text{g mL}^{-1}$ ) in DPBS. Samples and standards were oxidized with 100  $\mu\text{L}$  of 0.06% periodic acid solution in 7% acetic acid for 2 hours at 37  $^{\circ}\text{C}$ . Following oxidation, 100  $\mu\text{L}$  of Schiff's reagent was added to each well and incubated at room temperature in the dark for 30 minutes. Absorbance was measured at 550 nm using an Infinite M200 microplate reader (Tecan). Mucin concentrations in the samples were determined using the standard curve and expressed as  $\text{ng mL}^{-1}$ . All samples and standards were analyzed in triplicate.

**2.4.2 Alcian blue staining for mucus visualization.** Mucus production was visualized using alcian blue staining (Vector Laboratories; Newark, CA, USA). Alcian blue is a cationic dye that selectively binds to acidic mucopolysaccharides, such as mucin, which is the main component of mucus.<sup>19</sup> Prior to staining, the cell monolayer was gently washed twice with DPBS to remove any debris. Following protocols adapted from Manna *et al.*<sup>20</sup> the cells were then fixed with 3.7% formaldehyde in DPBS for 15 minutes at room temperature. After fixation, unreacted formaldehyde was removed by washing the monolayer twice with DPBS. To prepare the samples for paraffin embedding, the polycarbonate inserts containing the fixed cells were carefully cut in two semicircles and subjected to a series of ethanol dehydration steps (70%, 80%, 95%, and 100% ethanol) for 15 minutes each, followed by two washes in xylene (10 minutes each). The dehydrated inserts were then embedded in paraffin and sectioned (sections of 5  $\mu\text{m}$ ) using a Leica RM2145 microtome (Leica Biosystems; Nussloch, Germany). The sections were dewaxed, rehydrated (following the previous step backwards, *i.e.*, twice xylene, 100%, 95%, 80%, and 70% ethanol; 5 minutes each at room temperature), and immersed in 3% acetic acid for 3 minutes to enhance the staining specificity. Subsequently, the sections were stained with alcian blue solution (pH 2.5) for 30 minutes at room temperature. After staining, the sections were rinsed with 3% acetic acid solution, followed by tap water and distilled water to remove excess stain. To visualize the cell nuclei, the sections were counterstained with nuclear fast red solution (Thermo Fisher Scientific; San Jose, CA, USA) for 5 minutes. The excess counterstain was removed by rinsing the sections with tap water and distilled water. Finally, the stained sections were dehydrated in ethanol, cleared in xylene, and mounted with



Permount (Fisher Scientific; Pittsburgh, PA, USA) for microscopic examination. Images of the stained sections were captured using an Olympus BH-2 microscope (Olimpus Optical; Hamburg, Germany). The presence of blue-stained mucus indicates mucus production by the HT29-MTX-E12 cells, while the red-stained nuclei provide a reference for cell distribution and morphology.<sup>21</sup>

### 2.5 Quantitative PCR (qPCR) analysis of mRNA levels

Following the treatment described in Section 2.2, the cell monolayer was scraped, washed with DPBS, and stored at  $-80^{\circ}\text{C}$  until further processing. For cell lysis, 300  $\mu\text{L}$  of TriReagent (Zymo Research; Irvine, CA, USA) was added to the frozen cell pellet, which was then subjected to three sonication cycles (30 seconds each) in a cold bath using a Bioruptor sonicator (Diagenode; Denville, NJ, USA). After sonication, the lysate was centrifuged at 3000g for 5 minutes at room temperature. Total RNA was extracted using the Direct-zol RNA MiniPrep kit (Zymo Research; Irvine, CA, USA) according to the manufacturer's instructions. RNA quantity and quality were assessed using a NanoDrop ND-2000 spectrophotometer (Thermo Fisher Scientific).

For cDNA synthesis, 2  $\mu\text{g}$  of total RNA was reverse-transcribed using the High-Capacity RNA-to-cDNA Kit (Applied Biosystems; Waltham, MA, USA). Quantitative PCR was performed using the CFX Connect Real-Time PCR Detection System (Bio-Rad Laboratories) following the TaqMan Fast Advanced Master Mix protocol (Applied Biosystems), as previously described.<sup>13</sup> The target genes were selected to assess specific intestinal functions, including those encoding mucin glycoproteins [*MUC2* (mucin-2) and *MUC5AC* (mucin-5AC)], intestinal brush border enzyme [*DPP4* (dipeptidyl peptidase-4)], and proinflammatory cytokine [*IL-8* (interleukin-8)]. All TaqMan probe sets used in this study were purchased from Applied Biosystems (Table S2). Relative gene transcription was calculated using the  $\Delta\text{Ct}$  method,<sup>22</sup> with  $\beta$ -actin (*ACTB*), glyceraldehyde-3-phosphate dehydrogenase (*GAPDH*), and peptidyl-prolyl isomerase A (*PPIA*) as the reference genes. Data processing was performed using Bio-Rad CFX Maestro 2.3 version 5.3.

### 2.6 Quantification of cytokines

Cytokine levels in the cell culture medium were quantified using the Bio-Plex Pro Human Cytokine 8-Plex Panel kit (Bio-Rad) following the manufacturer's protocol. In brief, cell culture supernatants were supplemented with 0.5% (w/v) BSA. Magnetic beads pre-coupled with cytokine-specific capture antibodies (50  $\mu\text{L}$ ) were added to each well and washed twice with the wash buffer provided in the kit using a Bio-Plex Handheld Magnetic Washer (Bio-Rad). Fifty  $\mu\text{L}$  of samples, standards, and blank were added to each well and the covered and sealed plate was incubated on a shaker ( $850 \pm 50$  rpm) for 30 minutes. After incubation, the plate was washed three times, and 25  $\mu\text{L}$  of detection antibody was added to each well. The plate was incubated for an additional 30 minutes, followed by another washing step as previously done. Subsequently,

50  $\mu\text{L}$  of streptavidin–phycoerythrin conjugate was added to each well and incubated for 10 minutes. The plate was then washed three times as previously done, and 125  $\mu\text{L}$  of assay buffer was added to each well to resuspend beads. Finally, the plate was read using a Bio-Plex MAGPIX Multiplex Reader (Bio-Rad) with Bio-Plex Manager software (v. 6.2) for data acquisition and analysis. Cytokine concentrations were calculated based on the standard curves generated using the provided cytokine standards. The limit of detection (LOD) of each analyte in the assay is presented in Table S3. The cytokines measured in the immunoassay included interleukin-2 (IL-2), IL-4, IL-6, IL-8, IL-10, tumor necrosis factor  $\alpha$  (TNF $\alpha$ ), interferon  $\gamma$  (IFN- $\gamma$ ), and granulocyte-macrophage colony-stimulating factor (GM-CSF).

### 2.7 Assessment of $\mu$ -opioid receptor (MOR) expression by cell-based ELISA

The expression of MOR was evaluated using a cell-based ELISA kit (Boster; Pleasanton, CA, USA), targeting the *OPRM1*-encoded protein (UniProt ID: P35372), according to the manufacturer's protocol. Following the treatment, cells were fixed with 100  $\mu\text{L}$  of 4% formaldehyde for 20 minutes. The fixing solution was then removed, and cells were incubated with 100  $\mu\text{L}$  of quenching buffer for 20 minutes. The plate was washed three times, and the wells were blocked with 200  $\mu\text{L}$  of blocking buffer. After washing, the wells were incubated overnight with primary antibodies specific for MOR (rabbit polyclonal) and housekeeping protein glyceraldehyde 3-phosphate dehydrogenase (*GAPDH*, mouse monoclonal) included in the kit. The following day, the plate was washed and HRP-conjugated secondary antibodies (anti-rabbit IgG for MOR and anti-mouse IgG for *GAPDH*, included in the kit) were added and incubated for 1.5 hours. The colorimetric reaction was developed by adding 50  $\mu\text{L}$  of substrate solution and stopped with 50  $\mu\text{L}$  of stop solution. The absorbance was measured at a wavelength of 450 nm. Subsequently, the wells were washed three times, and cells were stained with crystal violet solution for 30 minutes. After rinsing the wells with tap water, 100  $\mu\text{L}$  of SDS solution was added, and the absorbance was measured at  $\lambda = 595$  nm. The absorbance values for the opioid receptor and *GAPDH* conditions were normalized to the absorbance of the cell nuclei (crystal violet). The minimum detectable expression of MOR was 5000 cells per well according to the manufacturer's protocol. Data are expressed as the ratio between the normalized absorbance of the opioid receptor condition and the *GAPDH* condition.

### 2.8 Quantification of BCM-7 translocation and recovery

The concentrations of BCM-7 in the apical (AP; donor) and basolateral (BA; receiver) chambers were quantified using liquid chromatography coupled to tandem mass spectrometry (LC-MS/MS). Samples were diluted (for AP samples: 0.100 mL sample + 0.900 mL mobile phase; for BA samples: 0.200 mL sample + 0.800 mL mobile phase) and filtered through a 0.45  $\mu\text{m}$  filter. The LC-MS/MS system consisted of a LC 1.4 Surveyor pump (Thermo Fisher Scientific), a PAL 1.3.1



sampling system (CTC Analytics AG; Zwingen, Switzerland), and a Quantum Discovery Max triple quadrupole mass spectrometer. The system was controlled by Excalibur 1.4 software (Thermo Fisher Scientific).

Chromatographic separation was achieved using an X Select HSS T3 column (2.5  $\mu\text{m}$  particle size, 100  $\times$  2.1 mm i.d.; Waters Corporation, MA, USA) with a gradient elution of  $\text{H}_2\text{O}$ - $\text{CH}_3\text{CN}$  (both acidified with 0.2% formic acid). The linear gradient was programmed from 25% to 65%  $\text{CH}_3\text{CN}$  within 4 min, followed by an isocratic period of 4 min and column conditioning for 6 min. The flow rate was set at 0.2  $\text{mL min}^{-1}$ . Ionization was performed in positive mode using an electrospray ionization (ESI) interface. The fragment ions monitored were 229, 286, 383, and 530  $m/z$  (precursor ion  $\text{M}^+$  791  $m/z$ ). The limit of detection (LOD) and the limit of quantification (LOQ) were determined to be 0.001 and 0.003  $\mu\text{mol L}^{-1}$ , respectively.

The percentage of translocation was calculated according to the following equation:<sup>23</sup>

$$\text{Translocation (\%)} = (C_{\text{BL}}/C_0) \times 100$$

where  $C_{\text{BL}}$  represents the concentration of the test compound measured in the BL compartment (receiver) at the end of the 4-hour exposure period and  $C_0$  represents the initial concentration of BCM-7 added to the AP compartment (donor). The translocation of BCM-7 across the intestinal barrier can be considered an indicator of potential systemic absorption following oral exposure.<sup>24</sup>

To compare the amount of the test compound detected at the end of the experiment with the initial nominal concentration, the peptide recovery percentage was also calculated, as described by Almeida *et al.*:<sup>24</sup>

$$\text{Recovery (\%)} = [(C_{\text{AP}} + C_{\text{BL}})/C_0] \times 100$$

where  $C_{\text{AP}}$  and  $C_{\text{BL}}$  are the amounts of the test compound in the AP and BL chambers, respectively, determined at the end of the experiment and  $C_0$  is the initial nominal amount of the test compound added to the apical compartment. Ideally, the recovery percentage should fall within a limited range, indicating that the amount of the test compound crossing the cell monolayer into the receiver compartment is equal to the amount leaving the donor compartment. This mass balance approach helps to ensure the accuracy and reliability of the translocation assay results by accounting for any potential loss or degradation of the test compound during the experiment.

## 2.9 Statistical analysis

Statistical analysis was conducted using GraphPad Prism version 10.1.1 (GraphPad Software Inc.; La Jolla, CA, USA). Data are presented as means  $\pm$  standard deviation (SD) of three independent experiments. Statistical significance among treatments was determined by one-way analysis of variance (ANOVA) followed by Tukey's *post-hoc* test. A  $p$ -value of less than 0.05 was considered statistically significant.

## 3 Results

### 3.1 Evaluation of monolayer integrity by trans-epithelial electrical resistance (TEER) measurement

The integrity of the HT29-MTX-E12 cell monolayers used in the experiments was assessed by measuring the trans-epithelial electrical resistance (TEER) (Fig. S1). Following Schimpel *et al.*<sup>25</sup> and Dolan *et al.*,<sup>26</sup> only monolayers exhibiting initial TEER values post-21 days of culture exceeding 500  $\Omega \text{ cm}^2$  were selected for the experiments, ensuring the presence of a well-established and intact epithelial barrier.

### 3.2 Cell viability, metabolic activity, and membrane integrity assessment

The potential detrimental effects of BCM-7 on HT29-MTX-E12 cells were evaluated by assessing cell viability (Trypan Blue exclusion assay), metabolic activity (PrestoBlue assay), and plasma membrane integrity (lactate dehydrogenase [LDH] release assay). As shown in Table 1, exposure to BCM-7 at the tested concentrations did not significantly affect cell viability or metabolic activity. However, treatment with 120  $\mu\text{M}$  BCM-7 for 4 hours resulted in a significant increase in LDH release into the growth media compared to the lowest concentrations tested (4 and 40  $\mu\text{M}$ ).

### 3.3 Evaluation of mucin gene transcription level and mucus secretion

Several *in vitro* and *in vivo* studies have reported the ability of BCM-7 to increase mucin production.<sup>27-29</sup> In this study, we investigated the effect of BCM-7 on the mRNA levels of *MUC5AC* and *MUC2* genes, which encode for the major secreted mucins in the GI tract. Fig. 1 (panels a and b) presents the relative transcription levels of these genes in HT29-MTX-E12 cells treated with 40, 80, and 120  $\mu\text{M}$  BCM-7 compared to the untreated control. Our results demonstrated no significant differences in the mRNA abundance of either *MUC5AC* or *MUC2* transcripts between cells treated with the various BCM-7 concentrations and the untreated control.

The effect of BCM-7 on mucus production and secretion by HT29-MTX-E12 cells was evaluated using both quantitative and qualitative methods. Quantitative analysis of secreted mucins using the periodic acid-Schiff assay revealed no significant differences in mucus concentrations across treatment conditions (Fig. 1, panel c). Treatment with BCM-7 at various concentrations (40, 80, and 120  $\mu\text{M}$ ) for 4 hours did not significantly alter the amount of secreted mucus compared to the untreated control, with values ranging from approximately 10 to 20  $\text{ng mL}^{-1}$  across all groups.

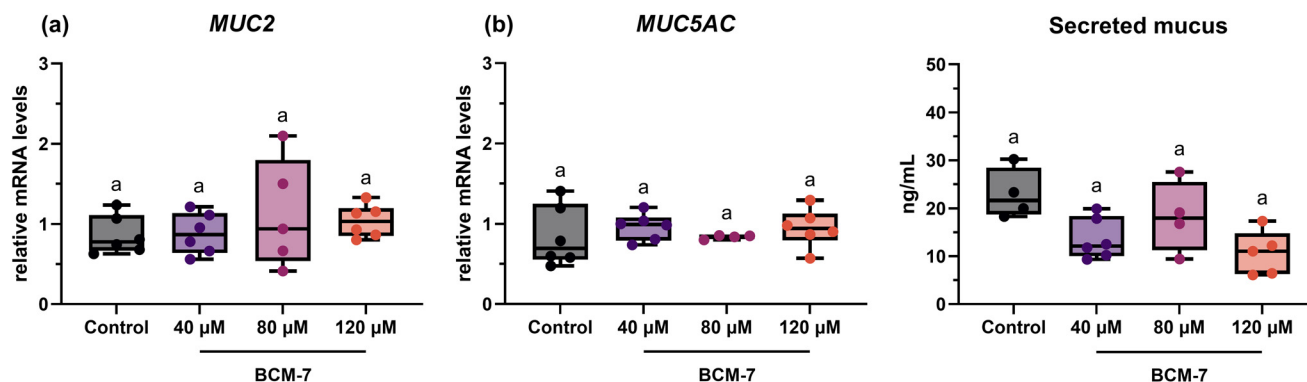
Complementing these findings, HT29-MTX-E12 cells stained with alcian blue showed no discernible differences between the control and BCM-7-treated groups at various concentrations (Fig. 2). The staining intensity and distribution of mucus appeared similar across all experimental conditions. This lack of observable changes is consistent with the quantitative data obtained from the periodic acid-Schiff assay.



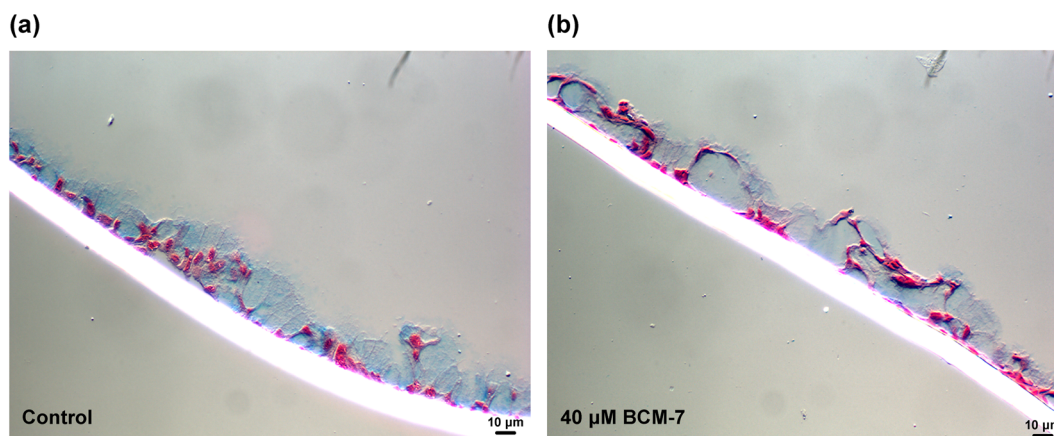
**Table 1** Evaluation of HT29-MTX-E12 cytotoxicity following BCM-7 exposure using Trypan Blue exclusion assay (cell viability), PrestoBlue assay (metabolic activity), and LDH release assay (plasma membrane integrity)

	BCM-7			
	4 $\mu$ M	40 $\mu$ M	80 $\mu$ M	120 $\mu$ M
Cell viability (%)	99.23 $\pm$ 3.12 <sup>a</sup>	102.40 $\pm$ 5.27 <sup>a</sup>	100.85 $\pm$ 4.32 <sup>a</sup>	99.85 $\pm$ 7.63 <sup>a</sup>
Metabolic activity (%)	104.99 $\pm$ 0.96 <sup>a</sup>	100.05 $\pm$ 2.64 <sup>a</sup>	100.73 $\pm$ 1.25 <sup>a</sup>	98.07 $\pm$ 3.23 <sup>a</sup>
Plasma membrane integrity (%)	91.79 $\pm$ 0.48 <sup>b</sup>	92.51 $\pm$ 0.75 <sup>b</sup>	95.26 $\pm$ 2.85 <sup>a,b</sup>	98.79 $\pm$ 1.69 <sup>a</sup>

Data are presented as mean  $\pm$  standard deviation (SD) of three independent experiments. Statistical significance was determined by one-way analysis of variance (ANOVA) followed by Tukey's *post-hoc* test. Different letters within a row indicate significant differences among the treatment groups ( $p < 0.05$ ).



**Fig. 1** Relative gene transcription levels of *MUC2* (a) and *MUC5AC* (b), and mucus secretion (c) in HT29-MTX-E12 cells treated with 40, 80, and 120  $\mu$ M BCM-7 for 4 hours compared to untreated control. Data are presented as mean  $\pm$  standard deviation (SD) of three independent experiments. Statistical significance was determined by one-way analysis of variance (ANOVA) followed by Tukey's *post-hoc* test. Different letters indicate significant differences among the treatment groups ( $p < 0.05$ ).



**Fig. 2** Light microscopy images of transverse sections of Transwell support covered with HT29-MTX-E12 cells stained with Alcian blue to visualize acidic mucins. Cells were treated with various concentrations of BCM-7 (40, 80, and 120  $\mu$ M) for 4 hours and compared with the untreated control. Only the representative images of the untreated control (a) and the 40  $\mu$ M BCM-7 treatment condition (b) are shown. Similar results were observed for the 80 and 120  $\mu$ M BCM-7 treatment conditions.

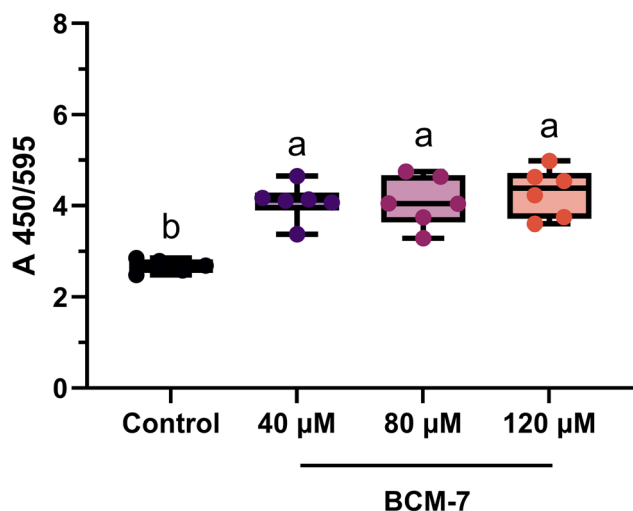
### 3.4 Quantification of $\mu$ -opioid receptor protein

BCM-7 has been reported to exhibit opioid activity through the activation of MOR.<sup>3,30</sup> In our study, we investigated the effect of BCM-7 treatment on the expression of MOR in HT29-MTX-E12

cells. As shown in Fig. 3, BCM-7 treatment (40, 80, and 120  $\mu$ M) significantly increased the expression of MOR compared to the untreated control. To assess the lower limit of activity, we also tested the lowest dose (4  $\mu$ M; data not shown), which resulted in activation of the same magnitude as the highest doses.



### Membrane $\mu$ -opioid receptor



**Fig. 3** Quantification of the membrane  $\mu$ -opioid receptor (MOR) in HT29-MTX-E12 cells treated with 40, 80, and 120  $\mu$ M BCM-7 for 4 hours compared to untreated control, as determined by cell-based ELISA. Data are presented as mean  $\pm$  standard deviation (SD) of three independent experiments. Statistical significance was determined by one-way analysis of variance (ANOVA) followed by Tukey's *post-hoc* test. Different letters indicate significant differences among the treatment groups ( $p < 0.05$ ).

### 3.5 Evaluation of cytokine gene transcription levels and protein secretion

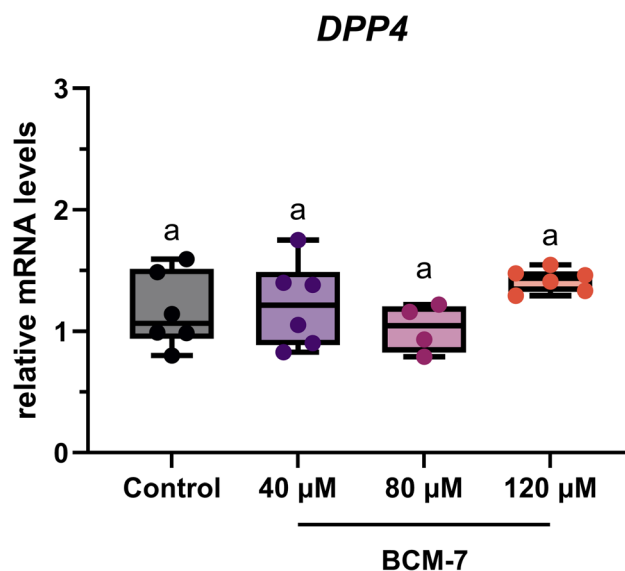
To assess the potential inflammatory effect of BCM-7, we evaluated the mRNA levels of interleukin-8 (IL-8) and the secretion of various cytokines in the growth media of HT29-MTX-E12 cells. As shown in Table 2, treatment with 120  $\mu$ M BCM-7 for 4 hours significantly increased the *IL-8* gene transcription level compared to the untreated control. However, this trend was not reflected in the secretion of IL-8 in the growth media, as no significant differences were observed between the BCM-7 treatments and the untreated control (Table 2).

IL-8 was quantified in both compartments, apical and basolateral, but was primarily detected in the apical compartment, consistent with polarized epithelial secretion toward the luminal surface. Additionally, we evaluated the secretion of other cytokines, including IL-2, IL-4, IL-6, IL-10, TNF $\alpha$ , IFN- $\gamma$ ,

and GM-CSF. However, their concentrations were below the lower limit of detection of the assay and thus could not be quantified.

### 3.6 Evaluation of the dipeptidylpeptidase-4 (DPP4) gene transcription level

Dipeptidyl peptidase-4 (DPP4), a brush border enzyme encoded by the *DPP4* gene, has been identified as the primary enzyme responsible for the hydrolysis of BCM-7 in the small intestine. To investigate whether BCM-7 exposure influences the transcription level of *DPP4* gene, we assessed the mRNA level in HT29-MTX-E12 cells treated with various concentrations of BCM-7 (40, 80, and 120  $\mu$ M). As illustrated in Fig. 4, the *DPP4* gene transcription level remained unaffected by BCM-7 treatment at any of the tested concentrations after a 4-hour exposure period.



**Fig. 4** Relative gene transcription levels of *DPP4* in HT29-MTX-E12 cells treated with 40, 80, and 120  $\mu$ M BCM-7 for 4 hours compared to untreated control. Data are presented as mean  $\pm$  standard deviation (SD) of three independent experiments. Statistical significance was determined by one-way analysis of variance (ANOVA) followed by Tukey's *post-hoc* test. Different letters indicate significant differences among the treatment groups ( $p < 0.05$ ).

**Table 2** Effect of BCM-7 on relative IL-8 mRNA levels and IL-8 protein secretion in cell culture supernatant in HT29-MTX-E12 cells treated with 40, 80, and 120  $\mu$ M BCM-7 for 4 hours compared to untreated control

	Control	BCM-7		
		40 $\mu$ M	80 $\mu$ M	120 $\mu$ M
<i>IL-8</i> gene transcription level	1.015 $\pm$ 0.160 <sup>b</sup>	1.004 $\pm$ 0.327 <sup>b</sup>	0.806 $\pm$ 0.163 <sup>b</sup>	1.476 $\pm$ 0.098 <sup>a</sup>
IL-8 protein secretion (pg mL <sup>-1</sup> )	0.027 $\pm$ 0.006 <sup>a</sup>	0.027 $\pm$ 0.012 <sup>a</sup>	0.023 $\pm$ 0.006 <sup>a</sup>	0.023 $\pm$ 0.006 <sup>a</sup>

Data are presented as mean  $\pm$  standard deviation (SD) of three independent experiments. Statistical significance was determined by one-way analysis of variance (ANOVA) followed by Tukey's *post-hoc* test. Different letters within a row indicate significant differences among the treatment groups ( $p < 0.05$ ).



**Table 3** Apical (donor) and basolateral (receiver) concentrations of BCM-7 in HT29-MTX-E12 cells after 4 hours of treatment with 40, 80, and 120  $\mu\text{M}$  BCM-7 compared to untreated control, including percentage of BCM-7 translocation and recovery

	Control	BCM-7		
		40 $\mu\text{M}$	80 $\mu\text{M}$	120 $\mu\text{M}$
Apical (donor) chamber ( $\mu\text{M}$ )	<0.001	0.776 $\pm$ 0.085 <sup>b</sup>	1.366 $\pm$ 0.373 <sup>b</sup>	2.040 $\pm$ 0.487 <sup>a</sup>
Basolateral (receiver) chamber ( $\mu\text{M}$ )	<0.001	0.050 $\pm$ 0.007 <sup>a</sup>	0.041 $\pm$ 0.009 <sup>a,b</sup>	0.035 $\pm$ 0.003 <sup>b</sup>
Translocation (%)	—	0.125 $\pm$ 0.018 <sup>a</sup>	0.051 $\pm$ 0.011 <sup>b</sup>	0.029 $\pm$ 0.003 <sup>c</sup>
Recovery (%)	—	1.939 $\pm$ 0.213 <sup>a</sup>	1.708 $\pm$ 0.466 <sup>a</sup>	1.955 $\pm$ 0.723 <sup>a</sup>

Data are presented as mean  $\pm$  standard deviation (SD) of three independent experiments. Statistical significance was determined by one-way analysis of variance (ANOVA) followed by Tukey's *post-hoc* test. Different letters within a row indicate significant differences among the treatment groups ( $p < 0.05$ ).

### 3.7 Evaluation of BCM-7 translocation and recovery

The concentrations of BCM-7 in the apical (donor) and basolateral (receiver) chambers after 4 hours of treatment are presented in Table 3. The translocation of BCM-7 to the basolateral chamber represents a measure of potential intestinal absorption following oral exposure, as polarized intestinal cells grown on inserts mimic epithelial barriers where basolateral transport indicates systemic uptake.<sup>24</sup> The results demonstrate that the majority of BCM-7 was removed from the apical chamber after 4 hours of treatment, with a decrease of approximately 98% for all concentrations tested (40  $\mu\text{M}$ : 98.03%; 80  $\mu\text{M}$ : 98.29%, and 120  $\mu\text{M}$ : 98.05%). The lack of significant differences in the percentage decrease among the treatment groups ( $p = 0.7106$ ) suggests that the translocation of BCM-7 from the apical chamber was not concentration-dependent within the range tested.

Interestingly, the concentration remaining in the AP chamber after treatment with 120  $\mu\text{M}$  BCM-7 was significantly higher than that of the other concentrations. In contrast, the concentration of BCM-7 in the BL chamber showed an opposite trend, with lower concentrations observed at the higher treatment level. Similar recovery values across treatment conditions support the comparability of translocation kinetics between doses (Table 3); however, the low absolute recovery suggests that the majority of apically applied BCM-7 is likely subject to degradation, cellular uptake, or adsorption during the 4-hour incubation period, rather than remaining intact or crossing the epithelial barrier.

## 4 Discussion

BCM-7 is released during digestion of milk and dairy products after cleavage by proteases in the small intestine, where it exerts its biological activity. One of the most studied biological effects of BCM-7 is its mucus-secreting promoting effect. The intestinal mucus layer plays a pivotal role in maintaining intestinal homeostasis, as it acts as a physical and immunological barrier against food particles and bacteria and lubricates the luminal content.<sup>21,31</sup> For this reason, we investigated the effect of BCM-7 using the human colon adenocarcinoma cell line HT29-MTX-E12, an established model for studying the effect

of bioactive molecules on mucus production. When grown under appropriate conditions, this cell line exhibits mucus-secreting characteristics, making it suitable for this purpose. The HT29-MTX-E12 cell line mainly expresses the mucin-like glycoprotein MUC5AC, while MUC2 is produced in lower amounts.<sup>32</sup> Furthermore, in order to promote the mucus phenotype, we have grown cells under mechanical stimulation.<sup>33</sup> Unpublished data from our laboratories have demonstrated that this growth condition upregulates the transcription of mucin-encoding genes, compared to a static condition, enhancing the phenotype of the goblet cells.

The first part of the study was designed to evaluate the effect of different doses of BCM-7 (4, 40, 80, and 120  $\mu\text{M}$ ) on cell viability, cytotoxicity, and membrane integrity on 21-day differentiated HT29-MTX-E12 cells treated for 4 hours. These concentrations were chosen based on the estimated daily consumption of  $\beta$ -casomorphin-7 in European children, teenagers, and adults.<sup>12</sup> Data on dairy consumption were extrapolated from the European Food and Safety Authority database – FoodEx 2 system – and integrated with a previously established dataset of BCM-7 release from milk and dairy products. The concentration of 4  $\mu\text{M}$  represents the 5<sup>th</sup> percentile of exposure (low exposure) in children, adolescents, and adults; 40  $\mu\text{M}$  represents the 50<sup>th</sup> percentile of exposure (average exposure) in all population categories; 80  $\mu\text{M}$  was used to represent the high-exposure scenario for adolescents/adults, whereas 120  $\mu\text{M}$  was included to cover the upper-end estimate for children (Table S1).<sup>12</sup> The 4 hours exposure time was chosen based on the physiological small intestine transit, which spans from 2 to 6 hours.<sup>34,35</sup> While cell viability and metabolic activity remained unaffected across all concentrations tested, treatment with 120  $\mu\text{M}$  BCM-7 resulted in a slightly increased LDH release compared to lower concentrations (4 and 40  $\mu\text{M}$ ), suggesting some membrane stress at the highest exposure levels. Our results showed that treatment with BCM-7 did not upregulate *MUC5AC* and *MUC2* gene transcription levels. This was also confirmed by alcian blue histochemical staining. In agreement with our results, Zoghbi *et al.*<sup>27</sup> showed no upregulation of *MUC5AC* in HT29-MTX cells after treatment with 100  $\mu\text{M}$  BCM-7 for 4 and 8 hours. As demonstrated in their study, the upregulation of *MUC5AC* started between 8 and 24 hours; however, this is not physiologically relevant as the



small intestine transit is shorter than 8 hours. Our results about mucus dynamics collectively suggest that short-term exposure to physiologically relevant concentrations of BCM-7 does not substantially impact mucus production or secretion in this intestinal epithelial cell model. The consistency between the quantitative assays and qualitative staining further supports this conclusion.

The second part of the study aimed to investigate the biological effects of BCM-7 on differentiated HT29-MTX-E12 cells and on its translocation across the intestinal barrier. The cells were differentiated for 21 days and then treated for 4 hours with the three highest doses of BCM-7 used in the first part of the study: 40  $\mu\text{M}$ , the average exposure level for all European population groups considered; 80  $\mu\text{M}$ , the high exposure level for adolescents and adults; 120  $\mu\text{M}$ , the high exposure level for children.

Several studies have suggested that the mucus-secreting effect is promoted by the activation of the  $\mu$ -opioid receptor by BCM-7. The opioid system consists of three transmembrane G-protein coupled receptors –  $\mu$ - (MOR),  $\kappa$ - (KOR), and  $\delta$ -opioid (DOR) receptors – which mediate motility and secretion in the gut. At the GI level, opioid agonists promote the absorption of fluids and electrolytes and decrease gastric emptying, motility, and intestinal propulsion.<sup>36</sup> The presence of  $\mu$ -opioid receptors and their localization on the plasma membrane in the HT29 cell line has been demonstrated by Nylund *et al.*<sup>37</sup> and the activation of the MOR by BCM-7 as an exogenous agonist has been shown by several studies using *in vitro* and animal models. BCM-7 contains a tyrosine in its N-terminal portion and a phenylalanine as the third amino acid. These two amino acids confer a motif structure that fits well into the binding pocket of the opioid receptor.<sup>38</sup> Trompette *et al.*<sup>28</sup> demonstrated that administration of 120  $\mu\text{M}$  BCM-7 for 30 minutes to isolated perfused rat jejunum increased mucus discharge by 500% compared to the control, which was inhibited by the opioid antagonist naloxone. Although we were not able to replicate mucus-inducing effects in our model at both transcriptional and secreted protein levels, our results confirmed the interaction of BCM-7 with the  $\mu$ -opioid receptor, showing a dose-independent activation of MOR.

Studies investigating the correlation between BCM-7 and inflammation have yielded contradictory results. Fiedorowicz *et al.*<sup>39</sup> reported that infant formulas containing 0.02–6  $\mu\text{M}$  BCM-7 induced a significant increase in IL-8 release in a Caco-2 cell model. In contrast, our study found that the increase in gene transcript level induced by 120  $\mu\text{M}$  BCM-7 did not translate to higher protein secretion in the culture medium. This discrepancy is unlikely to be due to the different cell lines used, as previous studies have shown that Caco-2 cells have lower basal IL-8 expression than HT29 cells.<sup>40</sup> However, it is important to note that our HT29-MTX-E12 cell model differs from the original HT29 clone and may have a distinct and improved cytokine expression profile. Furthermore, proliferating Caco-2 cells, such as those used in Fiedorowicz's study,<sup>39</sup> are more susceptible to inflammatory triggers than differentiated cells,<sup>41</sup> which could contribute to the observed differ-

ences in IL-8 secretion. At a mechanistic level, IL-8 output is strongly regulated post-transcriptionally (*e.g.*, via p38 MAPK-dependent mRNA stabilization),<sup>42</sup> which may explain why IL-8 mRNA changes did not translate into increased secreted protein in our conditions. The potential inflammatory effect of BCM-7 was investigated by the same authors in an *ex vivo* model.<sup>43</sup> Peripheral blood mononuclear cells extracted from healthy patients were treated with micro-, nano-, and picomolar concentrations of BCM-7 for 7 days. Nanomolar concentrations induced a significant increase in IL-4, and, for IL-8, picomolar concentrations also had an effect. Although this study sheds light on the biological effect of BCM-7 on human blood cells, it must be noted that the chosen incubation duration is not physiological, as peptidases that degrade peptides are present in blood serum.<sup>44,45</sup> Barnett *et al.*<sup>6</sup> compared the GI effects of A1 versus A2  $\beta$ -casein consumption in Wistar rats fed experimental diets for 36–84 hours. Colonic myeloperoxidase activity was significantly higher in the A1 group compared to the A2 group, and this increase was attenuated by co-administration of naloxone, supporting the involvement of opioid-mediated pathways and providing physiological evidence consistent with a role for BCM-7 as a mediator of A1  $\beta$ -casein effects. Human double-blind controlled trials on the effect of BCM-7 from A1A1 or A1A2 milk are very limited and do not allow general conclusions on the actual biological effect.<sup>46</sup>

In the small intestine, BCM-7 is hydrolyzed by DPP4, a proline-specific peptidase that cleaves X-P dipeptides from the N-terminus of polypeptides.<sup>47</sup> To confirm the reliability of our model, we evaluated the gene transcription level of DPP4. Our results show a dramatic decrease in BCM-7 concentration in the apical chamber at the end of the 4-hour treatment with increasing concentrations of BCM-7, which was not reflected by a corresponding increase in the basolateral chamber. Although we did not evaluate the intracellular content of BCM-7, it is possible to speculate that the remaining portion of the heptapeptide was hydrolyzed by DPP4 into di- and tripeptides, which were then taken up by peptide transporter 1 (PepT1).<sup>48,49</sup> In a study by Iwan *et al.*,<sup>50</sup> a 99.4% decrease in the apical concentration of BCM-7 was found after 60 minutes of incubation in a Caco-2 model. The concentration decreased by only 33% after treatment with diprotin A (Ile-Pro-Ile), a DPP4 inhibitor, demonstrating the role of DPP4 in BCM-7 degradation. Osborne *et al.*<sup>51</sup> identified metabolites resulting from the degradation of BCM-7, which were found to be consistent with the action of DPP4. The inverse relationship between BCM-7 concentration and translocation percentage observed in our study suggests that the transport of BCM-7 across the HT29-MTX-E12 cell monolayer may be saturable or subject to concentration-dependent limitations. In the Osborne study,<sup>51</sup> the authors suggested that the passage of intact BCM-7 through the monolayer occurs *via* the sodium-coupled oligopeptide transporter 2 (SOPT2), which has been shown to be the transport pathway for the synthetic opioid pentapeptide DADLE.<sup>52</sup> Another study correlated a decrease in TEER values following treatment of Caco-2 cells with BCM-7



with an increase in the basolateral BCM-7 concentration, suggesting a paracellular transport pathway.<sup>53</sup> Further studies are needed to elucidate the main transport pathway of the BCM-7 peptide. It is important to note that the cell line used in the present study, HT29-MTX-E12, is a mucus-secreting cell line, unlike Caco-2 cells. The presence of mucus might have influenced the translocation of BCM-7 through the monolayer compared to the data present in the literature obtained using Caco-2 models. Additionally, we must acknowledge as a minor limitation that the monoculture models lack the complexity of the intact intestinal environment, including immune cell interactions,<sup>21</sup> that may modulate BCM-7 effects. However, the consistent recovery percentages of the peptide across all tested concentrations obtained in this study indicate that the observed differences in the transport kinetics of BCM-7 are more likely due to biological factors, such as saturable transport mechanisms, rather than the presence of mucus affecting the cell monolayer's permeability. It should be noted that our study focused on acute 4-hour BCM-7 exposure, reflecting the physiological small intestine transit time.<sup>34,35</sup> While this approach is appropriate for assessing immediate cellular responses, future studies examining repeated or prolonged exposure protocols could provide complementary insights into potential cumulative effects of regular dairy consumption.

## 5 Conclusions

While some studies in the literature suggest a possible link between A1 milk consumption and GI disorders,<sup>54</sup> the exact mechanisms remain unclear. Our findings offer mechanistic insights into the role of BCM-7 in the GI tract *in vitro*. While *in vitro* cell models have inherent limitations, our differentiated HT29-MTX-E12 system provides a controlled environment to assess direct BCM-7 effects on intestinal epithelial cells. Confirmation in *in vivo* studies would strengthen these findings and address factors such as immune cell interactions and microbiome influences. It is important to note that BCM-7 can also be formed during milk processing, regardless of the  $\beta$ -casein variant,<sup>55,56</sup> and that milk contains other peptides with opioid antagonist bioactivities.<sup>57</sup> Therefore, the health implications of BCM-7 exposure should be considered within the broader context of milk's compositional complexity, individual dietary patterns, and peptide bioavailability. Until more conclusive evidence emerges, claims regarding the healthiness of A2 over A1 milk should be approached with caution.

## Author contributions

Giorgia Antonelli: data curation, formal analysis, investigation, writing – original draft, and writing – review & editing; Terenzio Bertuzzi: investigation; Alessandra Bordoni: writing – review & editing; Federico Canzoneri: project administration; writing – review & editing; Margherita Dall'Asta: conceptualiz-

ation, funding acquisition, investigation, resources, and writing – review & editing; Francesca Danesi: conceptualization, data curation, formal analysis, funding acquisition, investigation, resources, writing – original draft, and writing – review & editing; Cristian Del Bo': investigation, resources, and writing – review & editing; Roberto Menta: writing – review & editing; Liliana Milani: investigation and resources; Giovanni Piccinini: investigation; Davide Risso: conceptualization; Mattia Santoni: investigation and writing – review & editing; Nicole Tosi: investigation and writing – review & editing. All authors have read and approved the manuscript.

## Conflicts of interest

Federico Canzoneri is employed by Soremartec Italia Srl (Alba, Italy). At the time of conceptualization, both Roberto Menta and Davide Risso were employed by Soremartec Italia Srl. Roberto Menta is now retired, while Davide Risso is currently employed by Tate & Lyle Italy SpA. The other authors declare no competing interests.

## Data availability

The raw data supporting the findings of this article are available from the corresponding author on reasonable request.

Supplementary information (SI) is available. See DOI: <https://doi.org/10.1039/d5fo04465k>.

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