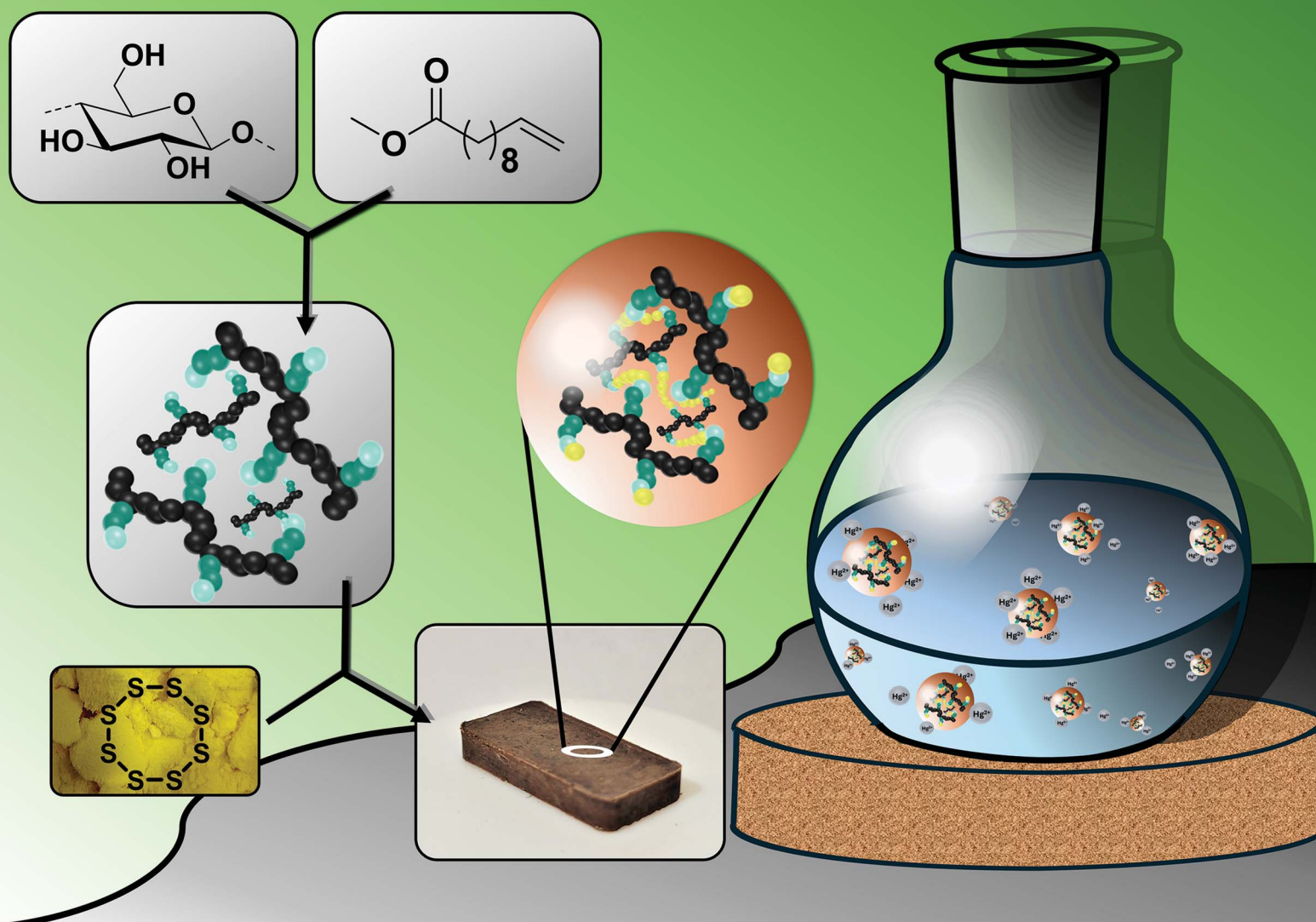


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High sulfur content composite materials from renewable
fatty acid cellulose esters (FACES) *via* inverse vulcanization