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## Cationic polymerization of vinyl ethers using trifluoromethyl sulfonate/solvent/ligand to access well-controlled poly(vinyl ether)s†

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Cationic polymerization of vinyl ethers to access poly(vinyl ether) polymeric materials has been challenging due to stringent polymerization conditions and inevitable chain transfer. Herein we introduce a protocol using trifluoromethyl sulfonates to catalyze the polymerization of a series of vinyl ethers. These trifluoromethyl sulfonates are fully commercially available and can be stored under ambient conditions. Solvents and ligands have profound influences on the polymerization process, and poly(vinyl ether)s with different molecular weights, molecular weight distributions, and tacticities were obtained. A few combinations of trifluoromethyl sulfonate/solvents/O<sup>+</sup>O type ligands were explored. They showed high activities and afforded poly(vinyl ether)s with well-controlled tacticity, of which the isotacticity can be up to 81% *m*. Poly(vinyl ether)s with high tacticities exhibit crystallization behaviors with melting points. We also probed the cationic reversible addition–fragmentation chain transfer (RAFT) polymerization of ethyl vinyl ether employing a RAFT chain transfer agent. Low molecular weight distributions (*D*<sub>s</sub>) around 1.1 can be realized. Since trifluoromethyl sulfonates can be fed at a remarkably low catalyst loading and other chemicals are cheap and easily available, the poly(vinyl ether) polymeric materials are promisingly prepared on a large scale.

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## 1. Introduction

Cationic polymerization using vinyl ether monomers to access poly(vinyl ether)s has exhibited many attributes.<sup>1–6</sup> For example, it can well control the molecular weights similar to radical polymerization or anionic polymerization of vinyl monomers. The shortcomings, however, come from the poorly controlled chain propagation process due to the high reactivity of the active cationic species, and chain transfer to monomers, solvents or impurities easily occurs, which would lower the molecular weights and complicate chain structures.<sup>1</sup> For the earlier strategies to suppress undesirable chain transfer during the propagation, people conducted cationic polymerization at quite low temperatures, which can stabilize the active cationic species. Living cationic polymerization of vinyl monomers was discovered for vinyl ether and isobutene in the 1980s.<sup>7,8</sup> Since then, scientists developed approaches to prepare polymers with higher molecular weights (Scheme 1A).<sup>9–44</sup> To provide more alternative protocols to acquire poly(vinyl ether)s with narrow molecular weight distributions, Kamigaito and the group recently developed the cationic reversible addition–

fragmentation chain transfer (RAFT) polymerization strategy.<sup>18</sup> Based on the high reactivity between carbocationic species and sulfur atoms, they employed a series of thiocarbonylthio compounds to conduct the conventional cationic polymerizations of iso-butyl vinyl ether (iBVE) in the presence of a small amount of a strong Lewis acid. They revealed that cationic polymerization proceeded through reversible chain transfer of the propagating carbocationic species to the dormant thioester bond. Then living polymerization to afford polymers and block copolymers with well-controlled molecular weights and low dispersity was realized. Fors and coworkers reported another metal-free catalyst, pentacarbomethoxycyclopentadiene (PCCP) (Scheme 1B).<sup>24</sup> This electron-deficient cyclopentadiene has a quite low *pK*<sub>a</sub> and is widely used in small molecules transformations. Fors and coworkers employed it as single-component initiating organic acid and a series of vinyl ethers were polymerized in a controlled manner under ambient conditions. The tight ion complex formed between the PCCP anion and the oxocarbenium ion chain end was the critical factor preventing the chain-transfer reaction and allowing for living polymerization. Consequently, poly(vinyl ether)s with narrow distributions and molecular weights which were well consistent with theoretical values were made. Moreover, this catalyst promisingly enabled scale-up preparation of poly(vinyl ether) materials.

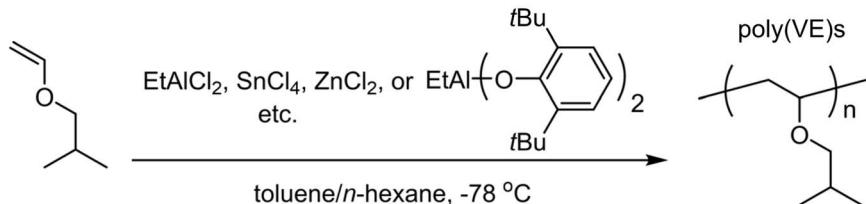
For vinyl monomers and their polymers, tacticity has a substantial influence on their physical properties.<sup>45</sup> For

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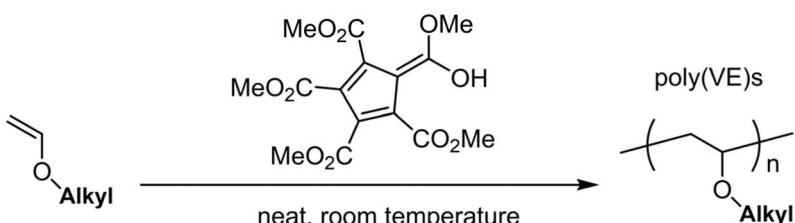
† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4sc06181k>



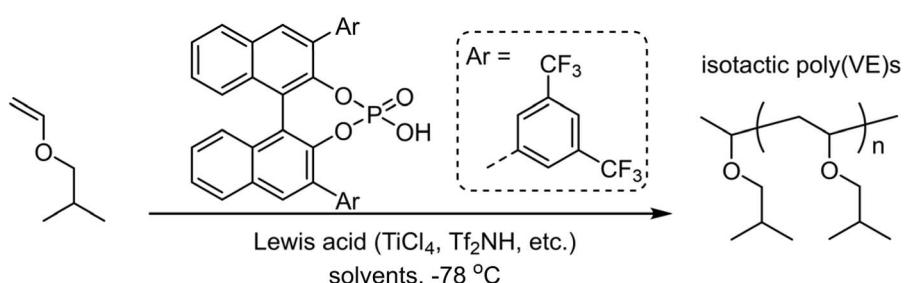
(A) M. Kamigaito, M. Sawamoto (1993, 2015, 2017), S. Aoshima (1993), et al.



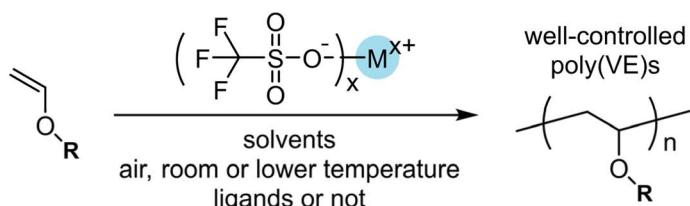
(B) B. P. Fors et al. (2019)



(C) E. A. Leibfarth (2019), S. H. Liao (2024), et al.



(D) This work



**Scheme 1** Approaches to synthesize poly(vinyl ether)s.

instance, isotactic polypropylene (iPP) is a widely used plastic with production at a scale of >50 million metric tons annually. However, the isomers syndiotactic PPs and atactic PPs show few applications.<sup>46,47</sup> For vinyl ether polymers, the similar issue appears. Since poly(vinyl ether)s are promisingly employed as engineering materials due to their readily available feedstocks, studies on their stereoselective cationic polymerization become increasingly necessary. Recently, accompanied by considerable efforts having been made to circumvent the undesirable chain transfer, for some elaborately designed catalysts, poly(vinyl ether)s with high content of isotacticity were obtained. They showed similar catalysis performance to transition metal

complexes catalyzing coordination polymerization of olefins.<sup>48</sup> Leibfarth and coworkers recently developed an approach to conduct the catalyst-controlled stereoselective cationic polymerization of vinyl ethers (Scheme 1C).<sup>25</sup> Lewis acids such as  $\text{TiCl}_4$  as well as their complexes with tetrahydrofuran were employed. They proposed the chiral counterion strategy where they chose 1,1'-bi-2-naphthol (BINOL)-based phosphoric acids and leveraged the modularity of them, which can effectively tune the reactivity and chain-end interactions of chiral counterions. At  $-78^\circ\text{C}$  and in hexane/toluene mixed solvents, a few poly(vinyl ether)s, *e.g.* poly(iso-butyl vinyl ether), with number-average molecular weights from 25 to  $106\text{ kg mol}^{-1}$  and up to

93% degrees of isotacticity were made. The stereoenriched poly(iso-butyl vinyl ether) showed a melting transition around 138 °C and comparable thermomechanical strength to the commercial low-density polyethylene. There are also other studies to employ chiral catalysts to perform stereocontrolled cationic polymerization of vinyl ether monomers and to afford poly(vinyl ether)s with high stereoselectivity. After conducting intensive studies on stereoselective cationic polymerization,<sup>29,33,39</sup> Liao and the group discovered an asymmetric ion-pairing photoredox catalyst based on photoredox cations and the chiral anion *N,N'*-bis(triflyl)phosphoramidimidates.<sup>42</sup> Pyrylium and acridinium tetrafluoroborates were employed to access photoredox cations. *N,N'*-Bis(triflyl)phosphoramidimidates helped afford isotactic poly(vinyl ether)s with isotacticity up to 91% *m*. This strategy can be utilized for photocontrolled stereoselective cationic RAFT polymerization of a family of vinyl ethers such as iso-butyl vinyl ether, *n*-propyl vinyl ether, *n*-butyl vinyl ether, benzyl vinyl ether and so forth.

In principle, vinyl ether monomers are derived from an inexpensive and underused feedstock, and poly(vinyl ether)s feature a polar ether functionality in each repeat unit, which are rarely commercially used when compared to polyolefins and polyesters; therefore, extensive studies and efforts to develop simple preparation protocols are requested. Generally, when a polymeric material is subject to industrial production, besides the readily available feedstocks and the catalysts, the polymerization process should be easily conducted. The ideal protocol is to conduct the cationic polymerization under ambient conditions without an inert atmosphere, too low temperatures, or strict purification of reagents including monomers, solvents and other agents. To stabilize the active cationic species and thus to suppress the chain transfer, low temperatures such as <−60 °C are generally needed, but if RAFT agents were added to purposely make use of the chain transfer, the reaction temperatures can be a little higher. If the catalysts can be commercially acquired, it will greatly lower the production cost of poly(vinyl ether) materials. When some catalysts have to be elaborately synthesized, however, it is still practical if they are fed at a remarkably low catalyst loading.

We herein probed the trifluoromethyl sulfonate-catalyzed cationic polymerization of a series of vinyl ethers under moderately mild conditions (Scheme 1D). Even though there had been a few studies on cationic polymerization induced by trifluoromethyl sulfonates (triflates),<sup>49–53</sup> due to their explosive polymerization behaviors and uncontrolled chain transfer in bulk,<sup>49</sup> systematic studies especially explorations on how to obtain well-controlled polymerization, to the best of our knowledge, were not reported. We commenced our studies by conducting cationic polymerization at room temperature. Ethyl vinyl ether was chosen due to its much easier availability than other vinyl ethers. Trifluoromethyl sulfonates with up to 17 kinds of different ions and 15 kinds of solvents were employed. Most of the trifluoromethyl sulfonates can afford polymer products. To suppress the chain transfer, we also lowered the polymerization temperature *e.g.* −78 °C. Poly(vinyl ether)s with molecular weights which are close to theoretical values were obtained. *N*<sup>+</sup>*N*, *N*<sup>+</sup>*O*, and *O*<sup>+</sup>*O* type ligands were employed. It

was found that *N*<sup>+</sup>*N* and *N*<sup>+</sup>*O* type ligands cannot afford polymers under predetermined conditions. *O*<sup>+</sup>*O* type ligands facilitated the formation of homogeneous reactions, affording polymers with relatively narrow molecular weight distributions. For 1,1'-bi-2-naphthol (BINOL)-derived ligands, improvement of isotacticity of poly(ethyl vinyl ether) at −60 °C was realized. The resulting polymers with high isotacticity 81% *m* exhibited semicrystallization behavior with melting points. We also probed the preparation of poly(*n*-octadecyl vinyl ether) (P18VE) on an 80 g scale simply employing trifluoromethyl sulfonate and commonly used solvents. Due to its side chain crystallization, poly(*n*-octadecyl vinyl ether) can be used as plastic with ether units as functional components along the backbone.

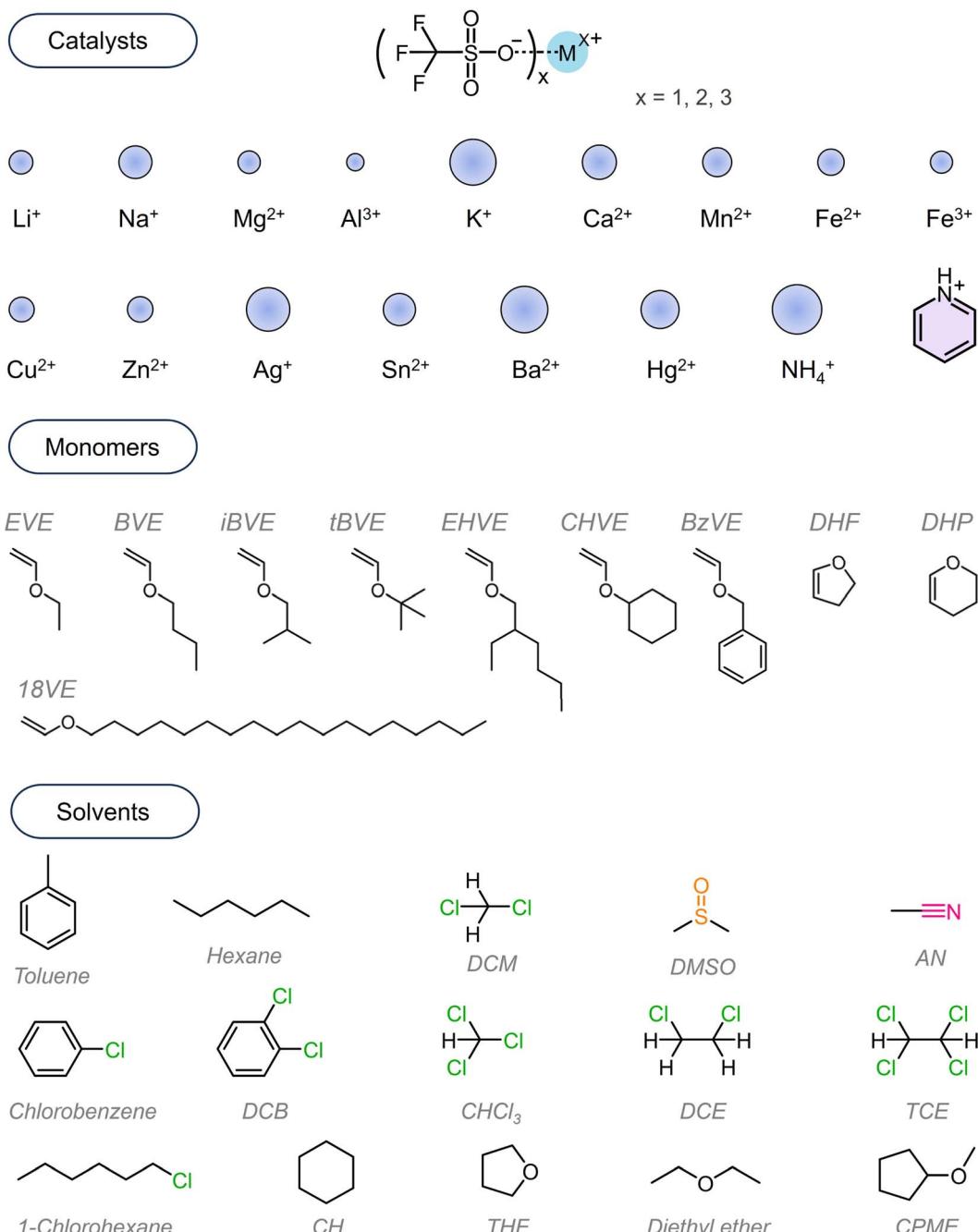
## 2. Results and discussion

### 2.1 Probing the polymerization conditions

All chemicals employed in this work are commercially available without further synthesis, modification or purification. The synthesis route is presented in Scheme 1D. All trifluoromethyl sulfonates (MOTfs) were used as purchased. To intuitively learn the performance in catalysis, we herein showed the structures and the difference between the ionic diameters in these chemicals in Scheme 2.<sup>54</sup> It can be seen that the Al<sup>3+</sup> exhibits the smallest diameter while K<sup>+</sup>, Ag<sup>+</sup>, Ba<sup>2+</sup> and NH<sub>4</sub><sup>+</sup> show much larger diameters than other ions. The pyridinium cation is an arylene-based ion; thus it is of little significance to compare its diameter with that of others. We chose monomers based on their commercial availabilities. The solvents used in this work are presented in the scheme including commonly used reagents such as toluene, hexane, halogenated alkanes and aromatic hydrocarbons, ethers, dimethyl sulfoxide (DMSO), acetonitrile (AN), *etc.*

We added the trifluoromethyl sulfonates *e.g.* 5 μmol into the solvent *e.g.* 10 mL and dissolved them by stirring at room temperatures for a while and then removed the insoluble components by filtration. After recalculation, the filtrate afforded the catalyst concentration ranging from 0.47 mM to 0.5 mM. The filtrate was taken into flasks according to predetermined volume and molar ratio followed by dropwise addition of the monomers (molar ratio of 500:1 to catalyst). Initially, the reaction temperature was set at room temperature (RT) by placing the reaction flasks into a water bath. Ethyl vinyl ether (EVE) was employed as the monomer, and different trifluoromethyl sulfonates and solvents were chosen and collated. The polymerization was proceeded for 6 h to enable monomers to react as fully as possible. Diethylamine or methanol was employed to quench the reaction. Subsequently, the mixture was added dropwise into methanol to precipitate the polymer products. The product was collected and characterized by NMR and GPC. It should be noted that iso-butyl vinyl ether (iBVE) has been extensively studied, and a few literature studies revealed that it is more difficult to afford well-controlled PEVE including its molecular weights and molecular weight distributions and the stereoselectivity of EVE during polymerization,<sup>27,55</sup> so we herein concentrate our attention first on cationic





Scheme 2 Structures of the catalysts, monomers and solvents employed in this work.

polymerization of EVE. Then the optimal polymerization conditions were extended to other monomers.

The polymerization results were collected as shown in Tables 1 and S1–S16.† We also showed the GPC curves illustrating the monomodal features with medium polydispersity indices *e.g.* 2.0 (ESI Fig. S1–S14†). Not all trifluoromethyl sulfonates/solvents/EVE can afford polymer products under the conditions mentioned above. For the solvent DMSO used (Scheme 2), we found that all trifluoromethyl sulfonates showed no catalytic activities. The problems should not be attributed to trifluoromethyl sulfonates since we also did the experiment

employing them to catalyze the bulk polymerization of EVE (Table S1†) and the polymers with broad molecular weights and low isotacticities ( $\sim 50\% m$ ) were obtained. To probe the reason, we removed the solvents and unreacted monomers after the polymerization. And then we determined the catalyst residue and found that they were the trifluoromethyl sulfonates themselves. We utilized it to catalyze the bulk polymerization of EVE and also obtained the polymers. Therefore, it can be concluded that DMSO, a strong Lewis base, presumably turned them into a dormant state. It was found that LiOTf, NaOTf, KOTf, Mg(OTf)<sub>2</sub>, Ca(OTf)<sub>2</sub>, and Ba(OTf)<sub>2</sub> cannot initiate the



polymerization of EVE in the monomer's bulk state and in solvents except in 1,1,2,2-tetrachloroethane (TCE) (Table S11†). However, if they were exposed to aqueous vapor for a while, then EVE was added, the solutions became dark and almost explosive polymerization occurred. A few brown viscous polymer products were observed after precipitating into methanol. We attributed the occurring reaction to the newly generated trifluoromethanesulfonic acid (HOTf) from the partial hydrolysis of MOTfs in an aqueous vapor atmosphere. More experiments concerning this need to be conducted to present accurate conclusions in a separate study.

Fortunately, a few trifluoromethyl sulfonates showed good catalytic activities and afforded high monomer conversions. Viscous colorless polymers with low molecular weights *i.e.* several thousands of Dalton and polydispersity indices ( $D_s$ ) ranging from 1.38 to  $\sim 2.20$  were obtained. We presented the representative polymerization results in Table 1. Given the initial molar ratio between monomers and catalysts (500 : 1) and the theoretical molecular weights, it is believed that serious chain transfer occurred. These low-molecular-weight PEVEs may find their applications in lubricants and adhesives due to the high monomer conversions and good fluidity.

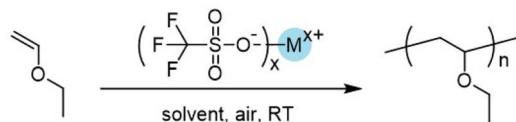
Based on these results, in the following studies, we paid our attention to how to suppress chain transfer and aimed to control the polymerization process to obtain lowly dispersed polymers. The first strategy was to lower the polymerization temperature. We selected a few trifluoromethyl sulfonates and solvents that had exhibited good catalysis performance *i.e.*  $(CF_3SO_3)_3Al$ ,  $(CF_3SO_3)_2Fe$ ,  $CF_3SO_3Ag$ , and  $CF_3SO_3Py$ . Toluene, hexane, DCM, and diethyl ether were employed as solvents. The solvents were used without further purification. At low

temperature *i.e.*  $-20\text{ }^{\circ}\text{C}$  and  $-60\text{ }^{\circ}\text{C}$ , the trifluoromethyl sulfonates became decreasingly soluble even with  $5\text{ }\mu\text{mol}$  in  $10\text{ mL}$  solvent. To resolve the problem, a few molecules containing  $\text{O}^{\wedge}\text{O}$ ,  $\text{N}^{\wedge}\text{O}$ , and  $\text{N}^{\wedge}\text{N}$  type groups were utilized to improve their solubility as shown in Scheme 3.

Generally, homogeneous catalyst systems can provide a stable, controlled and predictive catalysis environment. Conversely, heterogeneous catalysts such as  $MgCl_2$ -supported Ziegler–Natta catalysts may afford quite polydisperse products.<sup>56</sup> It is believed that the molecules in Scheme 3 can be viewed as ligands to coordinate the ions in trifluoromethyl sulfonates, thus improving their solubility in poor solvents *e.g.* hexane. Trifluoromethyl sulfonates (5  $\mu\text{mol}$ ) and ligands (>5  $\mu\text{mol}$ ) were weighed and dissolved into the solvent (25 mL) by stirring at room temperatures for a while. Then the mixture was placed into a low temperature bath ( $-78\text{ }^\circ\text{C}$ ). After it was cooled to the preset temperature, monomer EVE was added dropwise *via* a syringe. During the polymerization, an aliquot was acquired for monomer conversion and molecular weight information every 0.5 h by  $^1\text{H}$  NMR and GPC. After 6 h, the polymerizations were quenched and precipitated to obtain polymers. We collected the results in Tables 2 and S17–S19.†

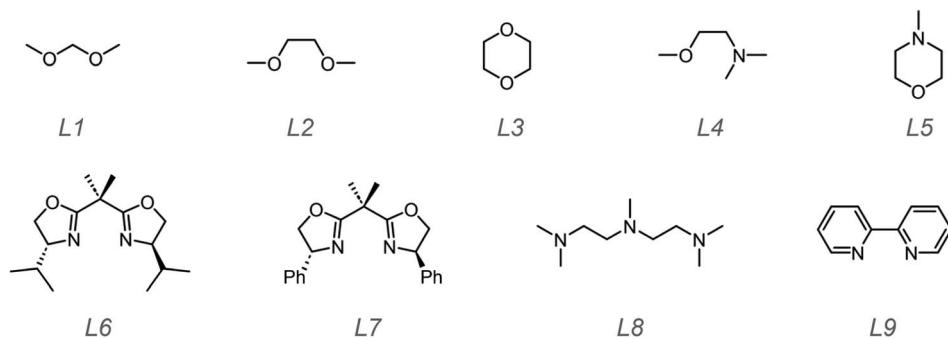
For O<sup>+</sup>O type ligands **L1-L3** (Scheme 3), polymer products were obtained. Their molecular weights showed 31 kDa to 40 kDa which were very close to the theoretical value (35.7 kDa) with narrow molecular weight distributions ranging from 1.09 to 1.19. We employed <sup>13</sup>C NMR to measure the isotacticities and found no remarkable improvement compared to that of polymers obtained at RT. For N<sup>+</sup>O type ligands **L4** and **L5** and N<sup>+</sup>N<sup>+</sup> type ligands **L6-L9**, we did not obtain polymer products. The mixtures remained clear after quenching. We then conducted

**Table 1** Representative cationic polymerizations of ethyl vinyl ether catalyzed by trifluoromethyl sulfonate<sup>a</sup>

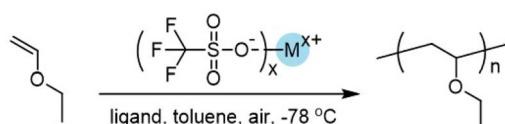


Ion ( $M^{x+}$ )	Solvent	Conversion <sup>b</sup> (%)	$M_n^{\text{theo}c}$ (kDa)	$M_n^{\text{GPC}c}$ (kDa)	$D^d$	$m\%e$
Fe <sup>2+</sup>	Toluene	99	35.7	3.6	2.10	56
Zn <sup>2+</sup>	Toluene	99	35.7	6.3	1.99	59
Fe <sup>2+</sup>	Hexane	99	35.7	6.4	1.75	61
Al <sup>3+</sup>	DCM	99	35.7	3.6	1.97	59
Ag <sup>+</sup>	AN	99	35.7	1.7	1.42	59
Fe <sup>2+</sup>	Chlorobenzene	99	35.7	7.4	1.96	62
Ag <sup>+</sup>	DCB	99	35.7	9.9	1.87	60
Cu <sup>2+</sup>	CHCl <sub>3</sub>	99	35.7	3.7	2.10	54
Py <sup>+</sup>	DCE	78	28.1	1.9	1.38	62
NH <sub>4</sub> <sup>+</sup>	TCE	73	26.3	11.6	1.75	55
Hg <sup>2+</sup>	CH	99	35.7	1.7	1.90	56
Py <sup>+</sup>	THF	87	31.4	1.8	1.54	59
Zn <sup>2+</sup>	Diethyl ether	99	35.7	4.5	1.91	62
Py <sup>+</sup>	CPME	92	33.2	4.1	1.57	60

<sup>a</sup> Polymerization conditions: trifluoromethyl sulfonate, 5  $\mu$ mol; solvent, 10 mL; monomer, 2.5 mmol; 6 h, 23 °C (RT). <sup>b</sup> Determined via  $^1$ H NMR spectroscopy in CDCl<sub>3</sub>. <sup>c</sup> Theoretical molecular weights calculated as [monomer/trifluoromethyl sulfonate feed ratio]  $\times$  MW of monomer  $\times$  conversion. <sup>d</sup> Determined via GPC (1 mL min<sup>-1</sup> in tetrahydrofuran), 3% concentration, using polystyrene calibration. <sup>e</sup> Determined via  $^{13}$ C NMR.



Scheme 3 Structures of the ligands employed in this work. All of them are commercially available.

Table 2 Representative cationic polymerizations of ethyl vinyl ether catalyzed by trifluoromethyl sulfonate/ligand in toluene at  $-78\text{ }^{\circ}\text{C}$ <sup>a</sup>

Ion ( $\text{M}^{x+}$ )	Ligand	Conversion <sup>b</sup> (%)	$M_n^{\text{theo}}\text{ (kDa)}$	$M_n^{\text{GPC}}\text{ (kDa)}$	$D^d$	$m\%^e$
$\text{Al}^{3+}$	<b>L1</b>	99	35.7	33.1	1.17	55
$\text{Al}^{3+}$	<b>L2</b>	99	35.7	30.5	1.15	57
$\text{Al}^{3+}$	<b>L3</b>	99	35.7	31.4	1.12	57
$\text{Fe}^{2+}$	<b>L1</b>	99	35.7	35.6	1.18	62
$\text{Fe}^{2+}$	<b>L2</b>	99	35.7	39.5	1.15	62
$\text{Fe}^{2+}$	<b>L3</b>	99	35.7	32.0	1.23	64
$\text{Ag}^+$	<b>L1</b>	99	35.7	40.2	1.13	57
$\text{Ag}^+$	<b>L2</b>	99	35.7	33.5	1.19	62
$\text{Ag}^+$	<b>L3</b>	99	35.7	31.8	1.17	60
$\text{Py}^+$	<b>L1</b>	77	27.8	34.6	1.10	62
$\text{Py}^+$	<b>L2</b>	80	28.8	35.3	1.14	59
$\text{Py}^+$	<b>L3</b>	83	29.9	36.4	1.09	57

<sup>a</sup> Polymerization conditions: trifluoromethyl sulfonate, 5  $\mu\text{mol}$ ; ligand,  $>5\text{ }\mu\text{mol}$ ; toluene, 25 mL; monomer, 2.5 mmol; 8 h,  $-78\text{ }^{\circ}\text{C}$ . <sup>b</sup> Determined via  $^1\text{H}$  NMR spectroscopy in  $\text{CDCl}_3$ . <sup>c</sup> Theoretical molecular weights calculated as [monomer/trifluoromethyl sulfonate feed ratio]  $\times$  MW of monomer  $\times$  conversion. <sup>d</sup> Determined via GPC (1  $\text{mL min}^{-1}$  in tetrahydrofuran), 3% concentration, using polystyrene calibration. <sup>e</sup> Determined via  $^{13}\text{C}$  NMR.

this polymerization at RT; however, still no polymer products were prepared. This is presumably due to that  $\text{N}^{\text{+}}\text{N}^{\text{-}}$  type ligands inhibited the catalytic activities of  $(\text{CF}_3\text{SO}_3)_3\text{Al}$ ,  $(\text{CF}_3\text{SO}_3)_2\text{Fe}$ ,  $\text{CF}_3\text{SO}_3\text{Ag}$ , and  $\text{CF}_3\text{SO}_3\text{Py}$ , given that polymers can be made without these ligands (Table 1). We had attempted to prepare single crystals using the ligands and MOTfs to learn the possible structures of the complexes formed, but it failed probably due to the stringent growth requirements. We will continue to probe the optimized conditions for formation of single crystals. Since tetrahydrofuran can be ring-opened using TfOH and triflate esters to afford linear polyethers based on the cationic polymerization mechanism,<sup>57</sup> we employed NMR to trace whether ring-opening polymerization of the ligand **L3** occurred or not. However, no signals in  $^1\text{H}$  NMR were detected for the polymer *i.e.* linear polyether. To reconfirm that trifluoromethyl sulfonates cannot induce polymerization of these cyclic ethers under the conditions in this work, we also conducted the bulk polymerization of **L3** using all trifluoromethyl

sulfonates in Scheme 2. Like before, no polymer products were obtained under the conditions in this work. Therefore, these cyclic ethers *e.g.* **L3** did not act as polymerizable monomers; instead, they only assisted in the solubility of MOTfs.

In Fig. 1, we showed kinetic studies on the polymerization. The monomer conversion exhibited nearly linear dependence on the polymerization time (Fig. 1A). With the increase of monomer conversion, molecular weights of the PEVEs increased linearly and agreed well with the theoretical values (Fig. 1B); meanwhile, the molecular weight distributions remained around 1.10–1.19, suggesting the characteristics of a living polymerization process. The GPC traces also revealed that molecular weights increased with polymerization time and always showed monomodal features (Fig. 1C). Representative  $^1\text{H}$  and  $^{13}\text{C}$  NMR spectra are presented in Fig. 1D. It was found that there were no significant changes in isotacticity with or without the ligands as shown in Scheme 3, indicating that these ligands displayed no influences on the propagating fashion.



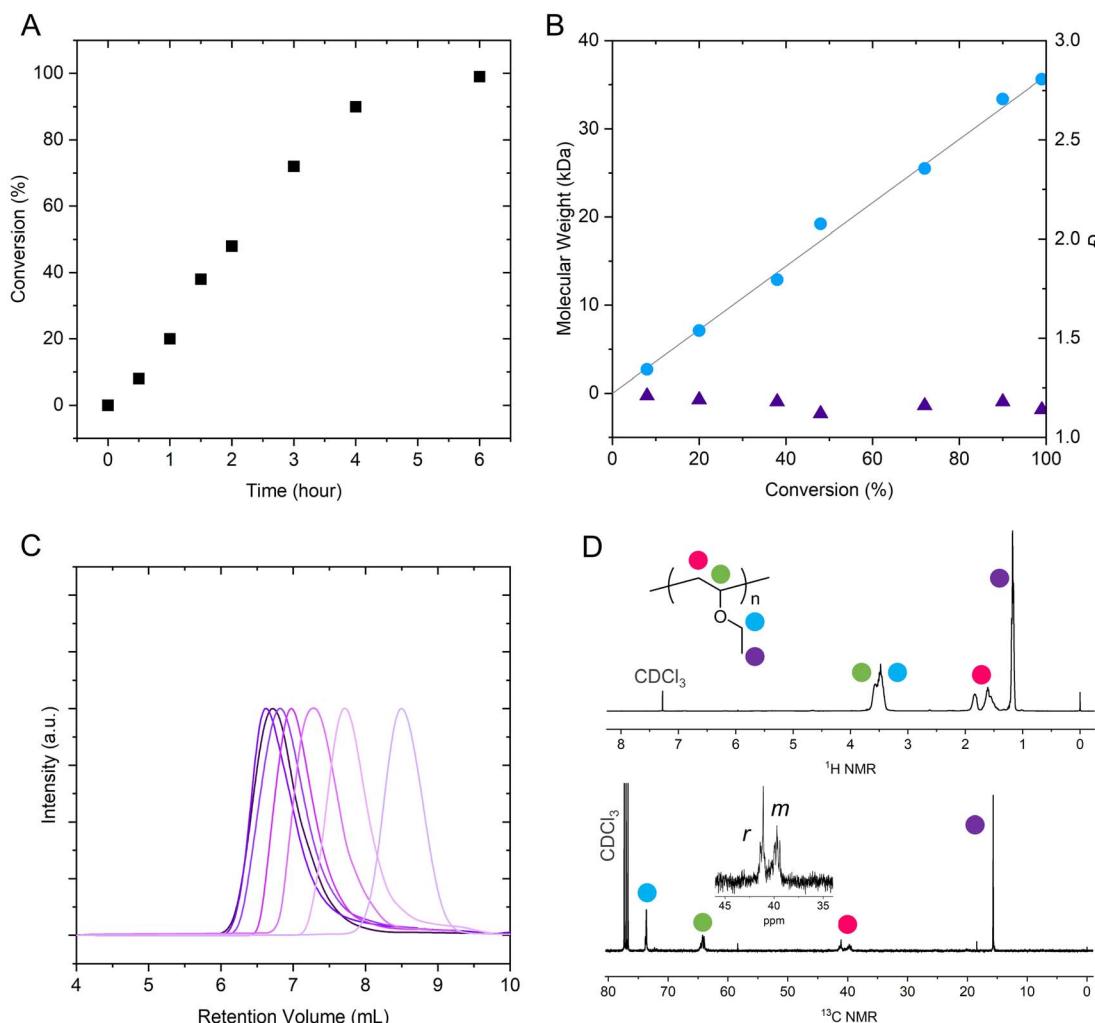


Fig. 1 (A) Monomer conversion-time for the polymerization of EVE catalyzed by  $(CF_3SO_3)_2Fe$  in toluene at  $-78\text{ }^\circ\text{C}$ . (B) Increase in molecular weight with monomer conversion. The line refers to the theoretical molecular weight. (C) GPC traces of PEVE at different monomer conversions as shown in (B). (D) <sup>1</sup>H and <sup>13</sup>C NMR spectra of PEVE obtained.  $CDCl_3$  as deuterated solvent ( $25\text{ }^\circ\text{C}$ ).

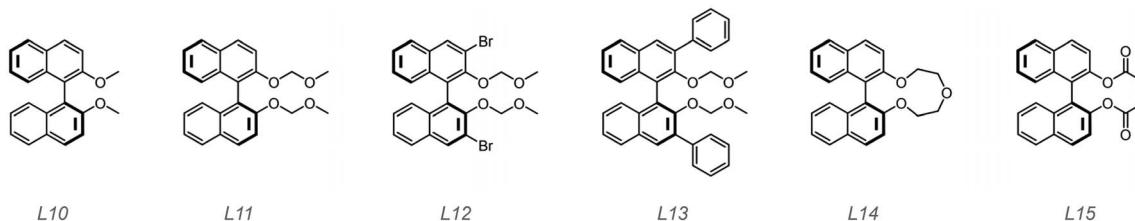
## 2.2 Chiral ligands assist to afford well-controlled poly(vinyl ether)s

Polymers with high isotacticities have more applications; for instance, isotactic PP is a commercially and widely used material in plastic, packaging, structural materials and engineering fields while syndiotactic PP and atactic PP show limited applications. In this section, we focused our attention on improvement of isotacticities. In the work reported before, it has been revealed that transition metal catalysts can catalyze the stereoselective polymerization of olefins.<sup>58,59</sup> Organic ligands play a vital role in regular chain propagation. Therefore, organic ligands are worth employing to assist stereoselective polymerization of vinyl ethers.<sup>60</sup> In the last section, we showed that **L1–L3** can promote solubility of trifluoromethyl sulfonates but showed no effects on the chain propagating fashion. This encouraged us to probe other organic molecules structurally based on them. It is reported that 1,1'-bi-2-naphthol (BINOL)-derived Lewis acids can initiate the stereoselective polymerization of vinyl ethers and produce PVEs with high

isotacticities.<sup>25,29,30,33</sup> Inspired by these studies, we herein employed BINOL-derived molecules with ether substituents as ligands to probe whether they can assist to afford stereocontrolled PVEs. The structures of BINOL O<sup>+</sup>O type ligands are shown in Scheme 4.

Similar procedures were followed.  $(CF_3SO_3)_2Fe$  ( $5\text{ }\mu\text{mol}$ ) and ligands **L10–L15** ( $>5\text{ }\mu\text{mol}$ ) were weighed and dissolved into toluene ( $25\text{ mL}$ ) by stirring at RT for 20 minutes. The mixture was placed into the low temperature bath ( $-60\text{ }^\circ\text{C}$ ), and then the monomer EVE ( $2.5\text{ mmol}$ ) was added dropwise *via* a syringe pump. After 8 h, the polymerization was quenched and the polymer product was collected by purification through a short silica plug, precipitating into methanol and drying to constant weight. Polymer's structure and molecular weight information determined by NMR and GPC were collected and are shown in Table 3, Fig. 2 and S15.<sup>†</sup>

The molecular weights were close to the theoretical values ( $36\text{ kDa}$ ), and molecular weight distributions remained similarly low compared to those in Tables 1 and 2. Determined by



Scheme 4 Structures of the 1,1'-bi-2-naphthol (BINOL)-derived O<sup>+</sup>O type ligands employed in this work. All of them are commercially available.

Table 3 Cationic polymerizations of EVE catalyzed by (CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub>Fe/ligands<sup>a</sup>

Ligand	Conversion <sup>b</sup> (%)	<i>M</i> <sub>n</sub> <sup>theoc</sup> (kDa)	<i>M</i> <sub>n</sub> <sup>GPCd</sup> (kDa)	<i>D</i> <sup>d</sup>	<i>m%</i> <sup>e</sup>
<b>L10</b>	99	35.7	32.3	1.16	73
<b>L11</b>	99	35.7	35.8	1.14	75
<b>L12</b>	99	35.7	37.6	1.13	79
<b>L13</b>	99	35.7	34.4	1.12	81
<b>L14</b>	99	35.7	31.9	1.14	75
<b>L15</b>	99	35.7	33.3	1.19	69

<sup>a</sup> Polymerization conditions: (CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub>Fe, 5 μmol; ligand, >5 μmol; toluene, 25 mL; EVE 2.5 mmol; 8 h, -60 °C. <sup>b</sup> Determined via <sup>1</sup>H NMR spectroscopy in CDCl<sub>3</sub>. <sup>c</sup> Theoretical molecular weights calculated as [monomer/trifluoromethyl sulfonate feed ratio] × MW of monomer × conversion. <sup>d</sup> Determined via GPC (1 mL min<sup>-1</sup> in tetrahydrofuran), 3% concentration, using polystyrene calibration. <sup>e</sup> Determined via <sup>13</sup>C NMR.

<sup>13</sup>C NMR, the tacticities of these polymers were specified. By comparing the *m%* values in Tables 2 and 3, it was found that isotacticities increased from 62% up to 81%. This significant improvement in tacticity transformed the polymer from a viscous state into a solid substance. We employed DSC to measure their thermal properties and presented the results in Fig. S16.† Poly(ethyl vinyl ether) with 62% *m* exhibited a glass transition at ~40 °C; however, PEVE with 81% *m* by (CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub>Fe/L13 showed several melting temperatures around 51 °C and 28 °C, respectively. These results indicated that these BINOL ligands exhibited significant influence on the chain propagating fashion, thus emerging as a useful scaffold to develop stereoselective cationic polymerizations. As shown in Fig. 2, we found that all BINOL ligands can increase the isotacticities to a certain degree. For instance, L10 with methoxy and L15 with ester units in 2,2'-positions promoted a few improvements to 73% *m* and 69% *m*, respectively. L11, L12 and L14 with different groups in 2,2'-positions and 3,3'-positions exhibited similar promotions of tacticity up to 75% *m* and 79% *m*. We had tried to learn the structure of the possible complex according to crystallography but it was difficult to get the crystals. Further efforts will be made for that. In addition, due to the limited numbers of these commercially available BINOL molecules, more of them would be needed to conclude on the specific influences of different functional groups in 2,2'-positions and 3,3'-positions including steric and electronic effects on the isotacticities. Nevertheless, the present work provides more evidence and experimental demonstrations for further development of coordination ligands used for cationic polymerization and

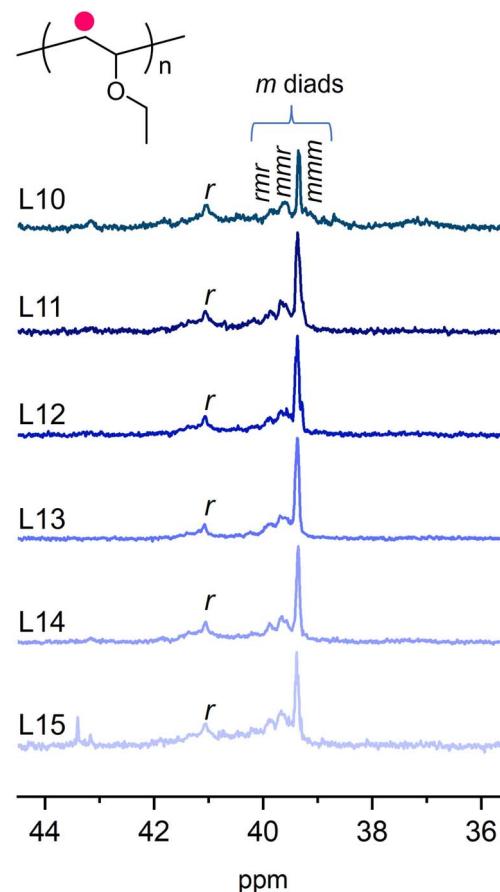


Fig. 2 <sup>13</sup>C NMR spectra around 35–45 ppm of PEVEs obtained using (CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub>Fe/ligands (L10–L15) in toluene at -60 °C. CDCl<sub>3</sub> as deuterated solvent (25 °C).

motivates the discovery of synthetic methods to access stereoregular derivatives of trifluoromethyl sulfonates, thus creating an opportunity for effectively preparing isotactic poly(vinyl ether) materials.

### 2.3 Block copolymers by the cationic copolymerization

To suppress the chain transfer reaction and to obtain lowly dispersed polymer products, trifluoromethyl sulfonate-catalyzed cationic polymerization is generally needed to be conducted at low temperature *i.e.* -78 °C. It sometimes required cryogenic equipment. Accordingly, we herein turned our attention to cationic RAFT polymerization under relatively mild conditions. (CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub>Fe and the RAFT chain transfer



agent, *i.e.* methyl piperidine-1-carbodithioate, were utilized to conduct cationic RAFT polymerization and then to prepare block copolymers.  $(CF_3SO_3)_2Fe$  (5  $\mu$ mol) was weighed and dissolved into toluene (10 mL) by stirring at RT for 5 minutes. Then the mixture was placed into the low temperature bath ( $-48^\circ C$ ). After 20 minutes methyl piperidine-1-carbodithioate (10  $\mu$ mol) in toluene (5 mL) was injected and the monomer EVE (2.5 mmol) in toluene (10 mL) was added dropwise *via* a syringe pump. For block copolymerization, EVE and 18VE were dissolved in toluene/DCM (7/3 v/v) mixed solvent and added in sequence. The addition of DCM was to inhibit precipitation of 18VE due to its strong crystallization at low temperature. The polymerization was quenched with methanol and then polymer products were further purified and dried. 18VE as the second monomer following EVE was added to synthesize block copolymers. We characterized the polymers by NMR and GPC and presented the results in Table 4, Fig. 3A and B.

The monomer conversions were still high and the molecular weights were very approximate to the theoretical values (17.8 kDa). For radical RAFT polymerization, polymers with narrow molecular weight distributions are generally prepared. As for cationic RAFT polymerization of vinyl ethers, it also afforded lowly dispersed polymers ( $D = 1.13$  and  $1.18$ ). The UV-detected GPC curve in Fig. 3A confirmed that PEVE contained the RAFT agent terminals. After addition of the second monomer 18VE, the molecular weight increased a lot (Fig. 3A). The RAFT agent cannot assist in improvement of isotacticity since both the PEVE homopolymer and PEVE-*b*-P18VE exhibit low isotacticities (55%  $m$  and 59%  $m$ ) (Table 4 and Fig. S17 $\dagger$ ). According to similar cationic RAFT polymerization studies, $^{18}$  no driving forces creating a chain-end stereochemical environment during the chain propagation should be the critical reason to afford lowly isotactic polymers. For the block copolymer, the RAFT

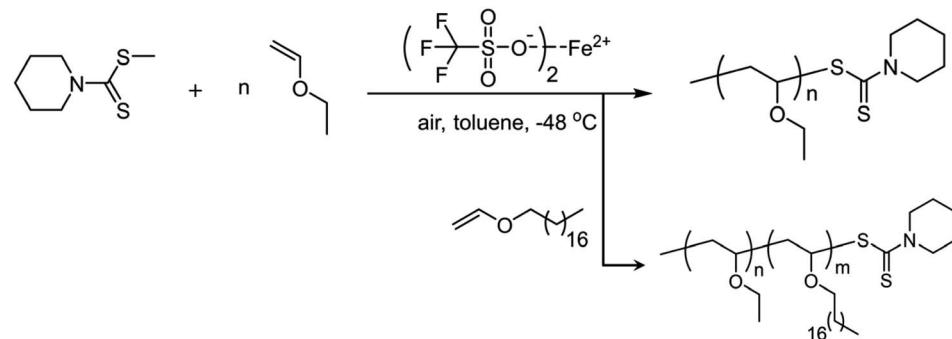
agent terminal can be detected by  $^1H$  NMR as shown in Fig. 3B. The methine adjacent to O and S atoms at the chain terminal was found at 6.1–6.2 ppm whereas methylene adjacent to the N atom of the RAFT agent was at  $\sim$ 4.0 ppm. The other peaks assigned to terminal groups were overlapped by that of monomer units. DOSY spectra were acquired and reconfirmed both units *i.e.* EVE and 18VE that resided in the block copolymer backbone by comparing the DOSY spectrum of PEVE-*b*-P18VE and that of the PEVE and P18VE mixture (Fig. S18 $\dagger$ ).

The block copolymer has an amorphous block and a crystalline block; therefore, we thought it would be suitable for crystallization-driven self-assembly (CDSA). We previously performed CDSA using semicrystalline diblock copolymers and prepared many nanomaterials. $^{61-64}$  Crystallization provides a strong force to induce formation of regular structures. Following the corresponding procedures, we then performed the self-assembly in hexane. 0.5 mg PEVE-*b*-P18VE was placed into 5 mL hexane and the mixture was sealed and heated to  $70^\circ C$  for 30 minutes. Subsequently, it was cooled to RT and aged for 24 hours. TEM was employed to observe the structures formed after being stained using ruthenium tetroxide. The image is presented in Fig. 3C and S19. $\dagger$  The nanoscale assemblies formed, suggesting that the block copolymers *via* cationic RAFT polymerization can find applications in nanomaterials and drive innovations in method development using poly(vinyl ether)s. Further studies focusing on preparation of regular and well-controlled nanostructures will be made.

#### 2.4 Other poly(vinyl ether)s from more vinyl ether monomers

Since vinyl ethers can only be effectively initiated and polymerized *via* the cationic mechanism, cationic polymerization

Table 4 Cationic RAFT polymerizations of vinyl ethers catalyzed by a  $(CF_3SO_3)_2Fe$ /RAFT agent<sup>a</sup>



Monomer	Conversion <sup>b</sup> (%)	$M_n^{\text{theor}}$ (kDa)	$M_n^{\text{GPCd}}$ (kDa)	$D^d$	$m^e$
EVE	99	17.8	17.3	1.13	55
EVE + 18VE	93	52.3	41.6	1.18	59

<sup>a</sup> Polymerization conditions:  $(CF_3SO_3)_2Fe$ , 5  $\mu$ mol; RAFT agent, 10  $\mu$ mol; toluene, 25 mL, for 18VE, 30 v/v% DCM is needed to keep it soluble at low temperature; monomer(s), 2.5 mmol for EVE and 1.25 mmol for 18VE; 6 h + 6 h,  $-40^\circ C$ . <sup>b</sup> Determined *via*  $^1H$  NMR spectroscopy in  $CDCl_3$ .

<sup>c</sup> Theoretical molecular weights calculated as [monomer/trifluoromethyl sulfonate feed ratio]  $\times$  MW of monomer  $\times$  conversion. <sup>d</sup> Determined *via* GPC (1 mL min $^{-1}$  in tetrahydrofuran), 3% $_{\text{v/v}}$  concentration, using polystyrene calibration. <sup>e</sup> Determined *via*  $^{13}C$  NMR.



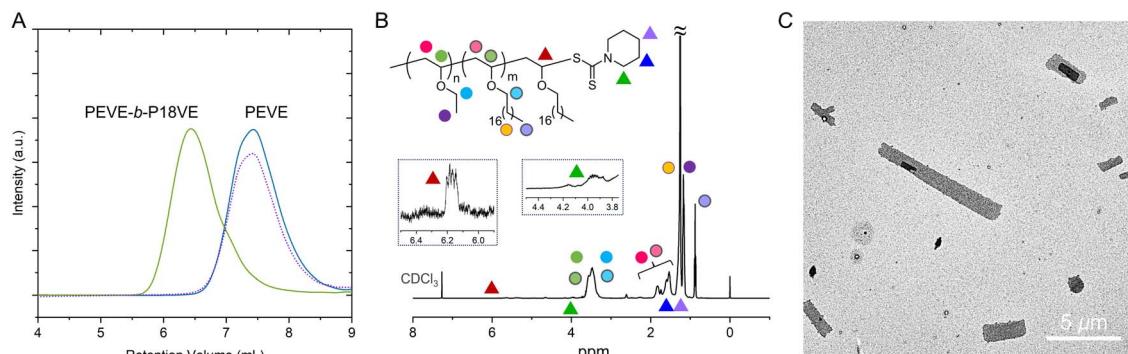


Fig. 3 (A) GPC traces of the block copolymer PEVE-*b*-P18VE (RI signal) and PEVE (RI (blue) and UV (purple) signals). (B)  $^1\text{H}$  NMR spectrum of PEVE-*b*-P18VE obtained using cationic RAFT polymerization.  $\text{CDCl}_3$  as deuterated solvent (25 °C). (C) TEM image of assemblies formed by crystallization-driven self-assembly (CDSA) of PEVE-*b*-P18VE in hexane (0.1 mg  $\text{mL}^{-1}$ ).

Table 5 Cationic polymerizations of other vinyl ethers catalyzed by  $(\text{CF}_3\text{SO}_3)_2\text{Fe}/\text{L13}$  in toluene at  $-60\text{ }^\circ\text{C}$ <sup>a</sup>

Monomer	Conversion <sup>b</sup> (%)	$M_n^{\text{theo}}\text{c}$ (kDa)	$M_n^{\text{GPC}}\text{d}$ (kDa)	$D^d$	$m\%^e$
BVE	99	49.6	45.2	1.17	72
iBVE	99	49.6	47.3	1.21	79
tBVE	99	49.6	42.8	1.16	77
EHVE	99	77.4	63.1	1.13	75
CHVE	99	62.5	58.3	1.10	78
BzVE	99	66.4	56.5	1.15	75
DHF	99	34.7	33.4	1.29	—
DHP	13	5.4	7.8	1.33	—
18VE	90	133.4	112.3	1.14	75

<sup>a</sup> Polymerization conditions: trifluoromethyl sulfonate, 5  $\mu\text{mol}$ ; ligand,  $>5\text{ }\mu\text{mol}$ ; toluene, 25 mL; monomer, 2.5 mmol; 8 h,  $-60\text{ }^\circ\text{C}$ ; for 18VE, 30 v/v% DCM is needed to keep it soluble at low temperature, and 80 g scale polymerization (catalyst/ligand/monomer 1:1:500) was made. <sup>b</sup> Determined via  $^1\text{H}$  NMR spectroscopy in  $\text{CDCl}_3$ . <sup>c</sup> Theoretical molecular weights calculated as [monomer/trifluoromethyl sulfonate feed ratio]  $\times$  MW of monomer  $\times$  conversion. <sup>d</sup> Determined via GPC (1  $\text{mL min}^{-1}$  in tetrahydrofuran), 3% concentration, using polystyrene calibration. <sup>e</sup> Determined via  $^{13}\text{C}$  NMR. <sup>f</sup> Not applicable.

promisingly becomes a prominent complement to other polymerization approaches and could contribute more polymeric materials that cannot be prepared by other means. Based on the studies made above, we then turned to cationic polymerization of other vinyl ether monomers using trifluoromethyl sulfonate *i.e.*  $(\text{CF}_3\text{SO}_3)_2\text{Fe}$ . Ligand **L13** was chosen to improve the isotacticity and toluene was employed to ensure that the ligand and polymer products can dissolve well.  $(\text{CF}_3\text{SO}_3)_2\text{Fe}$  and **L13** were added into toluene and dissolved to afford a clear mixture by stirring for 10 min, and the solution was cooled to  $-60\text{ }^\circ\text{C}$ . Then the monomer was added dropwise. Similar quenching and purifying steps to prepare PEVE were followed. NMR, GPC and DSC were used to characterize the polymers and the data are collected in Table 5, Fig. 4 and S20–S38.†

Nine poly(vinyl ether) polymers were successfully prepared, suggesting that trifluoromethyl sulfonates in this work can be applicable to the family of vinyl ethers. The monomer conversions show nearly complete stoichiometry except for the monomer DHP and 18VE. DHP is a stable six-membered ring

and displays low activity in ring-opening polymerization. 18VE is semicrystalline as well as poorly soluble at low temperatures, which implies that it is difficult to keep the active chain ends throughout the whole polymerization process. However, for most monomers employed, they can form polymers with high molecular weights, ensuring the realization of properties especially mechanical performance. The molecular weights were acquired from GPC, which may account for that they show a little lower than theoretical values. The molecular weight distributions ( $D$ s) also were maintained at narrow ranges, suggesting that the chain transfer was significantly suppressed. We employed  $^{13}\text{C}$  NMR to calculate the isotacticities of these PVEs, which displayed up to 79%  $m$ . Then we measured their thermal properties using DSC. All the samples obtained were processed through a heating–cooling–heating procedure to eliminate thermal history. The DSC nonisothermal crystallization curves at a cooling rate of  $10\text{ }^\circ\text{C min}^{-1}$  and the subsequent melting curves are collected. We showed the second heating run *i.e.* melting curves in Fig. 4A and B. It showed that polymer PEVE (81%  $m$ ), PiBVE, PtBVE and P18VE exhibited melting points at  $51\text{ }^\circ\text{C}$  ( $28\text{ }^\circ\text{C}$ ),  $83\text{ }^\circ\text{C}$ ,  $-2\text{ }^\circ\text{C}$ , and  $49\text{ }^\circ\text{C}$  respectively. Other PVEs are amorphous with glass transition temperatures at  $-55\text{ }^\circ\text{C}$  for PBVE,  $-30\text{ }^\circ\text{C}$  for PEHVE,  $54\text{ }^\circ\text{C}$  for PCHVE,  $59\text{ }^\circ\text{C}$  for PBzVE,  $120\text{ }^\circ\text{C}$  for PDHF, and  $103\text{ }^\circ\text{C}$  for PDHP. For appearance of multiple melting peaks for PEVE and hysteresis of the melting endotherm for PiBVE, we attributed that to the uneven distributions of mmm diads along the backbone. The *r* diads would restrict regular chain packing and afford various lamellae with different thicknesses, leading to multiple or broad melting behaviors.

Semicrystalline poly(vinyl ether) polymers may find their applications in fields of packaging materials, self-assembly, additive manufacturing and engineering materials. We chose P18VE to learn its tensile mechanical properties and crystallization behavior, since the polymerization of 18VE was conducted on an 80 g scale which thus allowed its macroscopic mechanical performance to be learnt. The specimens were made by subjecting materials to hot compression using a plate vulcanizing machine and stainless-steel die molds to prepare dog bone samples. The compression was made at  $150\text{ }^\circ\text{C}$  under 10 MPa pressure for 15 min. Then we cooled the specimens to

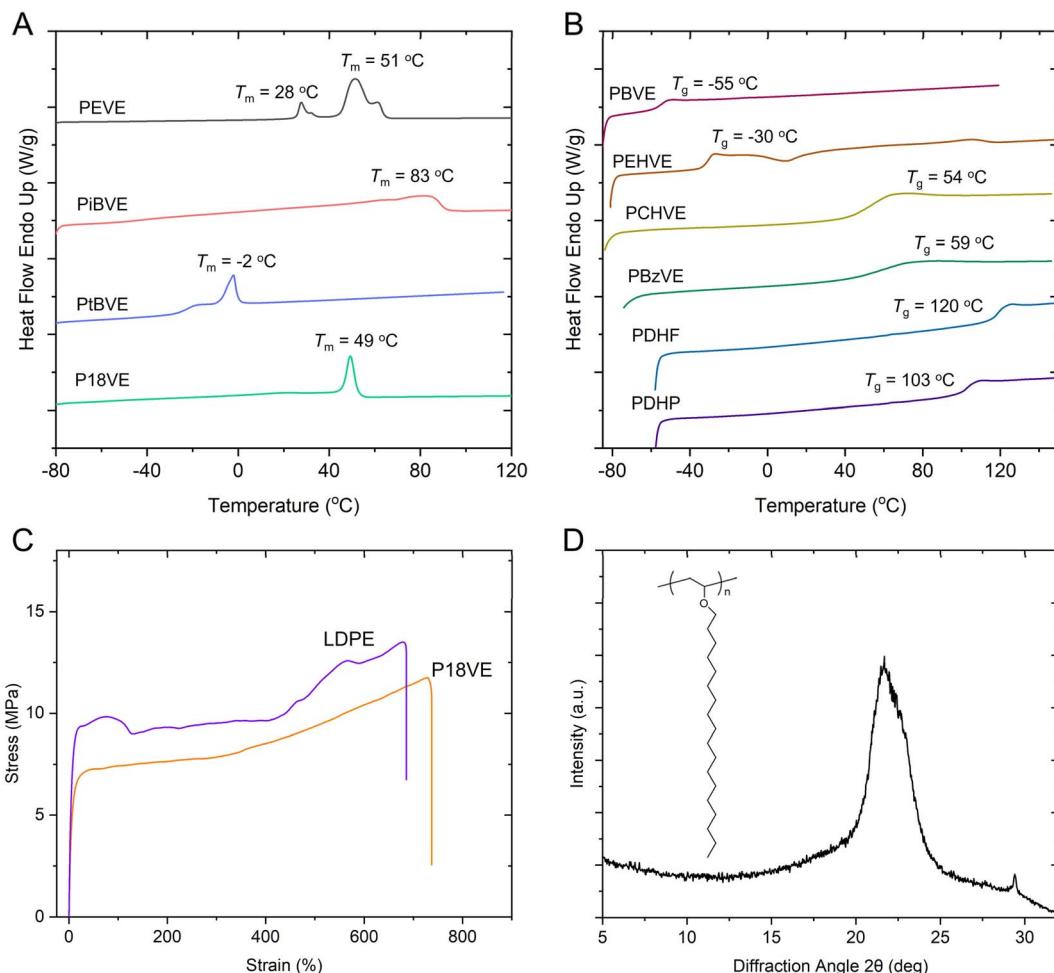
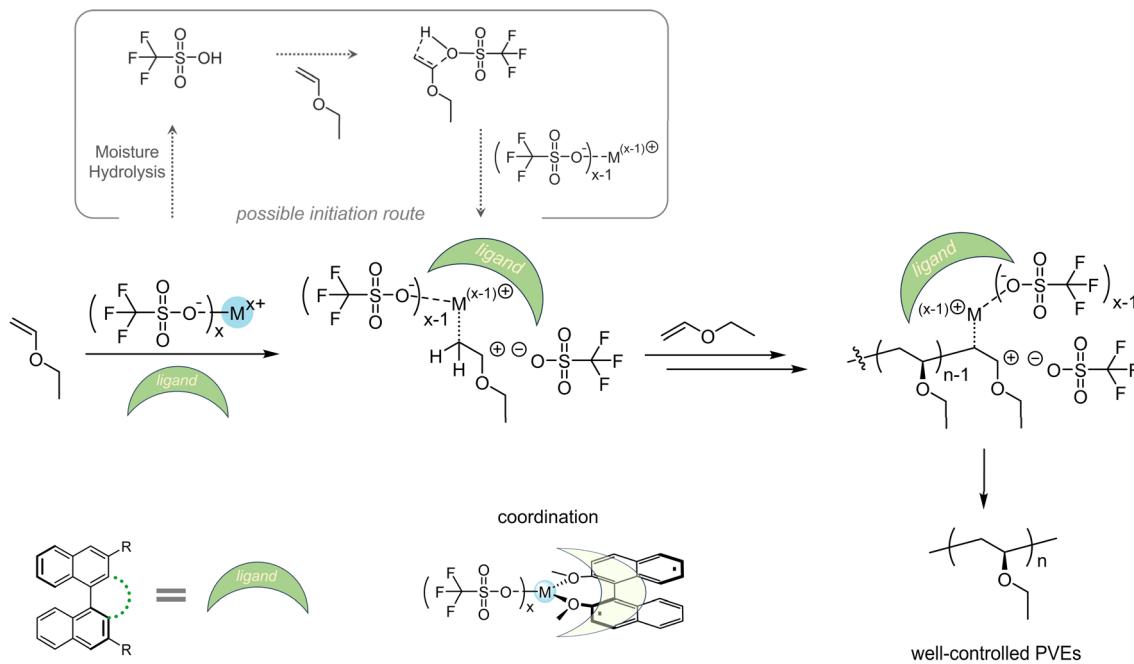


Fig. 4 (A) and (B) DSC results of poly(vinyl ether) polymers obtained. PEVE with 81%  $m$  was tested. Data are rescaled and shifted vertically for clarity. (C) Stress vs. strain curves for P18VE with 75%  $m$  and LDPE. (D) XRD pattern of the P18VE film.

23 °C. Uniaxial tensile elongation testing was carried out at 20 °C and with a tensile rate of 50 mm min<sup>-1</sup>. As shown in Fig. 4C, we found that the tensile behaviors of P18VE were similar to those of low-density polyethylene (LDPE), with yield points at approximately 7 MPa and a strain at break of 740%, suggesting a polar thermal plastic material. The wide angle X-ray diffraction (WAXD) pattern of P18VE is shown in Fig. 4D. It exhibited a single diffraction peak at  $2\theta$  21.68°, corresponding to the orthorhombic crystal structure. The polyethylene oligomer-like side chains of P18VE let it display similar diffraction behavior to linear polyethylene.<sup>65</sup> The difference was that the crystal growth along the (200) direction in P18VE was severely suppressed, which should be attributed to obstacles from the main chains on side molecular chain's packing.

Last but not least, we would like to present the possible polymerization mechanism using trifluoromethyl sulfonate/solvent/ligand, especially to depict the role ligands may play. As discussed before, solvent exhibited no significant influences on the molecular weights and isotacticities at the same polymerization temperatures (Tables S1–S16†) except for some strong Lewis bases such as DMSO. This should be attributed to

that solvents cannot effectively prevent chain transfer. When the trifluoromethyl sulfonates were well soluble in the solution, temperatures dominated the stabilities of active cationic species. At lower temperature *i.e.*  $-60^{\circ}\text{C}$ , cationic species can remain in a controlled state and induce polymerization in a determinable fashion. Unlike catalysts containing chiral counterions providing stereoselective polymerizations,<sup>25,29,30,33</sup> trifluoromethyl sulfonates themselves cannot afford well-controlled isotactic poly(vinyl ether)s, since no driving forces create a chain-end stereochemical environment during cationic polymerization. Drawing inspiration from the concept of chiral counterion catalysis and coordination polymerization using transition metals and organic ligands to prepare isotactic polyolefins, we herein chose a series of BINOL-derived molecules as ligands to assist formation of a chain-end stereochemical environment and then afford poly(vinyl ether)s with increased isotacticities. For now, even though we have no more details on the precise structures including single crystals formed by the catalysts and ligands, the sure thing is that BINOL ligands showed unignorable effects on the propagating process. We summarize the mechanism in Scheme 5 and



**Scheme 5** Proposed mechanism of cationic polymerization of EVE initiated by trifluoromethyl sulfonates/BINOL ligands. L10 was employed as an instance for coordination.

present the mechanistic hypothesis to reveal the polymerization process. At the beginning, trifluoromethyl sulfonate induced monomers to form active cationic species, where the process may be assisted by the HOTf from hydrolysis of trifluoromethyl sulfonate. HOTf reacted with a vinyl ether forming an ionization complex promoted by the same trifluoromethyl sulfonate after hydrolysis. Then in the chain-end stereochemical environment provided by coordination between BINOL ligands and trifluoromethyl sulfonate, other monomers inserted and promoted the chain growth and finally formed high-molecular-weight well-controlled polymers. Of note, given the commercially available chemicals including solvents in this work, the trace of moisture inherent in these reagents would possibly facilitate the hydrolysis of trifluoromethyl sulfonates into HOTf. However, it also should not be excluded that the trifluoromethyl sulfonate can induce the direct initiation process.<sup>49</sup> Due to the potentially complex process, a more systematic study will be needed.

### 3. Summary and conclusions

The cationic polymerization of vinyl ethers by employing trifluoromethyl sulfonates, which are commercially available, air-stable and applicable in many solvents, was successfully conducted. At room temperature, low-molecular-weight polydisperse poly(vinyl ether) (PVE) polymers were obtained due to chain transfer led by active cationic species. By lowering the polymerization temperatures and employing  $O^+O^-$  type ether ligands, lowly dispersed polymers were prepared. With BINOL ligands, well-controlled PVEs with high isotacticities up to 81%  $m$  were acquired. Highly isotactic PVEs would exhibit

semicrystallization behaviors with melting behaviors. Then this work turned to subjecting these trifluoromethyl sulfonates to cationic RAFT polymerization, which can effectively access lowly dispersed PVEs and block copolymers. The resulting crystalline block copolymer found its application in crystallization-driven self-assembly (CDSA) to afford nanomaterials. After probing the optimal combinations of trifluoromethyl sulfonate/solvents/ligands and polymerization conditions, it was found that more vinyl ethers can be catalyzed to form more PVEs. Preparation of some crystalline PVEs was realized. We made poly(*n*-octadecyl vinyl ether) (P18VE) on an 80 g scale and found its similar mechanical performance to LDPE, the commonly used plastic packaging material.

In conclusion, trifluoromethyl sulfonates, with the assistance of solvents and ligands, can be widely used to prepare PVE materials from inexpensive and underused feedstocks. Highly isotactic semicrystalline vinyl ether homo- and copolymers are synthesized and used for their applications. For PVEs, mechanical properties can be improved when both molecular weights and stereoselectivities are considered to be increased through well controlling chain transfer and stereoselective chain structures during polymerization of vinyl ethers. There are other valuable studies on the details of possible complexes formed by trifluoromethyl sulfonate/BINOL ligands and we are extending our scope to afford poly(vinyl ether)s under much milder conditions.

### Data availability

The data supporting this article have been included as part of the ESI.<sup>†</sup>



## Author contributions

L. C. and S. S. conceived the project and designed the experiments. L. C. carried out the experiments of synthesis and other characterization studies. Z. W. and E. F. conducted some characterization studies (DSC and TEM). S. S. and L. C. analyzed the data and co-wrote the manuscript with input from Z. F.; S. S. supervised the project. All authors discussed the results and commented on the manuscript.

## Conflicts of interest

The authors declare no competing financial interest.

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