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Multifunctional carbon-modified MoS₂ with expanded interlayer spacing and multiple exposed sulfur active sites for high-capacity Hg(II) adsorption

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A novel multifunctional carbon-modified MoS₂ material (C-W-D-MoS₂-x) was synthesized through a solvothermal method, exhibiting expanded interlayer spacing, a large surface area ($\sim 47.03\text{ m}^2\text{ g}^{-1}$), and abundant exposed sulfur (S) active sites that enabled efficient adsorption of Hg²⁺ from wastewater. Among the prepared variants, C-W-D-MoS₂-0.03 showed the highest adsorption performance, achieving an exceptional distribution coefficient (K_d) of $2.0 \times 10^5\text{ mL g}^{-1}$. The adsorption kinetics were best described by the pseudo-second-order model, while the adsorption isotherms were well-fitted to the Langmuir model, with a maximum adsorption capacity (q_m) of 1974.0 mg g^{-1} . This remarkable adsorption capability of C-W-D-MoS₂-0.03 can be attributed to the synergistic effect of carbon functional groups and the high density of S active sites. Furthermore, an alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03 was successfully assembled into a device, demonstrating a dynamic removal process that reduced 50 mg L^{-1} of Hg²⁺ to below 0.1 mg L^{-1} .

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1 Introduction

The contamination of water sources by mercury ions (Hg²⁺) has attracted worldwide attention.^{1,2} Hg²⁺ poses serious health risks by damaging the liver, brain, kidney, immune system, and nervous system due to its strong affinity for the enzymes and proteins containing sulfhydryl groups. More seriously, the human body cannot excrete Hg²⁺, leading to its accumulation in biological organisms, which causes irreversible damage.³⁻⁵ Consequently, the removal of Hg²⁺ from water has become an important concern.

Among the various technologies developed for mercury removal from wastewater, adsorption has emerged as one of the most effective strategies due to its simplicity, recyclability, low production cost, and commercial feasibility.⁶⁻⁹ Conventional adsorbents such as graphene,¹⁰ kaolin,¹¹ activated carbon,¹² metal-organic frameworks (MOFs),¹³ and biomaterials¹⁴ have been extensively studied. However, their performance is limited by the small number of physical adsorption sites with affinity for Hg²⁺, resulting in low adsorption capacities and slow kinetics.^{15,16} In recent years, guided by the theory of strong soft-soft interactions between mercury and sulfur, sulfide-containing compounds (S²⁻) have emerged as highly effective

adsorbents for mercury removal, including CdS,¹⁷ CuS,¹⁸ Co₃S₄,¹⁹ and MoS₂.²⁰

MoS₂ is composed of S-Mo-S layers, characterized by strong intralayer chemical bonds and weak van der Waals forces between adjacent layers. Owing to its high sulfur content, MoS₂ theoretically offers an adsorption capacity for Hg²⁺ of up to 2506 mg g^{-1} .^{21,22} However, bulk MoS₂ demonstrates limited adsorption efficiency because its narrow interlayer spacing restricts Hg²⁺ ions from accessing the internal sulfur anions. Thus, increasing the number of exposed sulfur atoms is a key strategy to enhance the efficiency of Hg²⁺ removal from contaminated water. Expanding the interlayer spacing and introducing structural defects have proven effective for exposing more active sulfur atoms.²³⁻²⁵ Previous studies have shown that when ammonium molybdate is employed as the raw material, the insertion of ammonium ions (NH₄⁺) ions can widen the interlayer spacing of MoS₂.^{26,27} Nonetheless, due to the relatively low concentration of NH₄⁺ ions in such precursors, the widening effect remains limited. To address this, ammonia is used in the present work as the solvent, supplying a sufficient concentration of NH₄⁺ ions to achieve more effective interlayer expansion.

Recently, coupling MoS₂ with carbon functional groups or biochar has also been regarded as a promising strategy for further enhancing its adsorption performance. The introduced carbon functional groups synergistically enhance the adsorption of Hg²⁺ in multiple ways. First, these groups provide additional adsorption sites that attract Hg²⁺ ions through

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Fig. 1 The process diagram of C-W-D-MoS₂-x.

electrostatic interactions. Second, certain functional groups, particularly $-\text{COOH}$, can act as Lewis bases and coordinate with the Lewis acidic Hg^{2+} to form stable surface complexes or $\pi-\pi$ interactions.^{21,28,29} Citric acid, a widely used organic acid, often serves as a complexing or capping agent capable of altering product morphology and introducing defects.^{30,31} Under hydrothermal conditions, citric acid decomposes into carbon-containing byproducts (*i.e.*, carbon functional groups), which adsorb onto the surface of MoS₂ and further enhance its capacity to bind heavy metal ions.³⁰

In this work, we aimed to design a carbon-modified MoS₂ with enlarged interlayer spacing and abundant exposed sulfur active sites for efficient Hg²⁺ adsorption. MoS₂ was synthesized *via* a simple one-step solvothermal process, where NH₄⁺ ions in the mixed solvent served as intercalation agents to widen the interlayer spacing. Citric acid, used as a complexing agent, introduced structural defects, reduced particle size, and increased the specific surface area. Moreover, its decomposition during the hydrothermal reaction produced multifunctional carbon groups that anchored onto the MoS₂ surface. The combined effects of these modifications significantly enhanced the Hg²⁺ adsorption performance. Finally, MoS₂ was grown on an alumina inorganic membrane to evaluate its adsorption efficiency under dynamic flow conditions.

2 Materials and methods

2.1 Materials

Ammonium molybdate tetrahydrate ($(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$), thiourea ($\text{CH}_4\text{N}_2\text{S}$), hydrochloric acid (HCl), sodium hydroxide (NaOH), ethanol ($\text{C}_2\text{H}_5\text{OH}$), citric acid ($\text{C}_6\text{H}_8\text{O}_7$), and ammonia solution ($\text{NH}_3 \cdot \text{H}_2\text{O}$) were purchased from Aladdin Reagent Co., Ltd (China). All the reagents were of analytical grade and used without further purification.

2.2 Preparation of MoS₂

MoS₂ was synthesized *via* a one-step solvothermal method. Briefly, 0.002 mol of ammonium molybdate ($(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$), 0.035 mol of $\text{CH}_4\text{N}_2\text{S}$, and varying amounts of citric acid (0.01, 0.02, 0.03, and 0.04 mol) were dissolved in

40 mL of a mixed solvent consisting of 35 mL deionized water and 5 mL NH_4OH . The solution was magnetically stirred at room temperature (27 °C) at 200 rpm until fully homogeneous. After stirring for 30 min, the resulting precursor solution was transferred into a 100 mL hydrothermal reactor and heated at 200 °C for 24 h, followed by natural cooling to room temperature. The obtained products were washed three times with deionized water and $\text{C}_2\text{H}_5\text{OH}$ by filtration, dried at 75 °C for 5 h, and denoted as C-W-D-MoS₂-x (carbon-modified, widened, defect-rich), where x represents the molar amount of citric acid. For comparison, traditional MoS₂ (T-MoS₂) was synthesized by dissolving 0.002 mol of $(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$ and 0.035 mol of $\text{CH}_4\text{N}_2\text{S}$ in 40 mL of deionized water under the same reaction conditions described above. The schematic diagram of the synthesis process is shown in Fig. 1.

2.3 Preparation of alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03

A single cleaned alumina inorganic membrane ($\varphi = 5 \times 1$, $L = 50$ mm; Fig. S1) was immersed in the C-W-D-MoS₂-0.03 seed solution for 0.5 h. The membrane together with the solution was then placed in a hydrothermal reactor and reacted at 200 °C for 24 h. After the reaction, the membrane was removed, thoroughly washed with deionized water and $\text{C}_2\text{H}_5\text{OH}$, and dried at 75 °C for 10 h. The schematic illustration of the process is presented in Fig. 2.

2.4 Characterization

XRD analysis of the samples was carried out using a Rigaku D/max-(β) diffractometer with a scanning rate of 5° min⁻¹. The morphology of the samples was examined using SEM (JEOL JSM-6700F, Japan), TEM, and HRTEM (Titan G260-300). Raman spectra were recorded with a Raman spectrometer (HR800, Horiba Jobin Yvon). XPS spectra were obtained on a Thermo Scientific K-Alpha instrument equipped with an Al K α X-ray source. The specific surface area and porosity were measured using nitrogen adsorption-desorption isotherms on a Micromeritics TriStar II 3020 analyzer. FT-IR spectra were collected using a Nicolet Nexus 470 FT-IR spectrometer. The



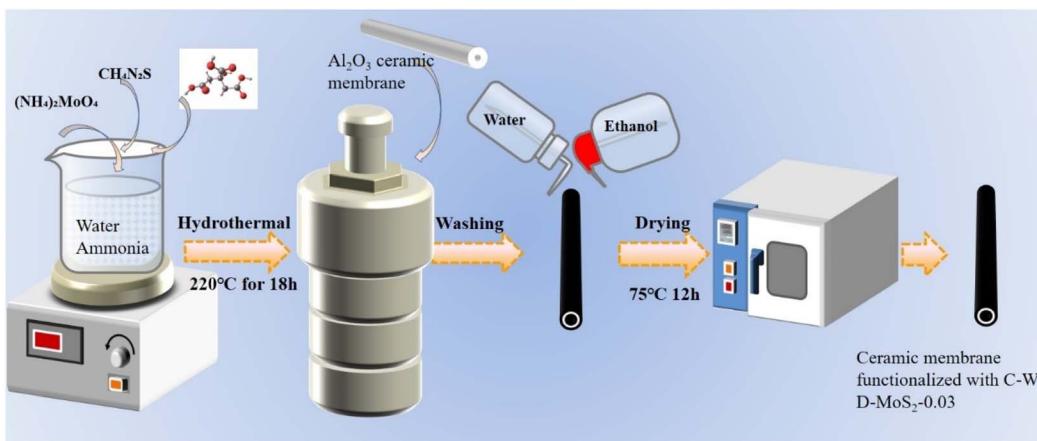


Fig. 2 The process diagram of alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03.

concentration of Hg²⁺ ions in solution was determined by ICP-MS (iCAP Q, Thermo Fisher Scientific, USA).

2.5 Batch experiments of Hg²⁺ adsorption

The adsorption of Hg²⁺ was evaluated through batch experiments. A stock solution of Hg(NO₃)₂ (1000 mg L⁻¹) was diluted to the desired concentration, and the pH was adjusted using 1 M HNO₃ or 1 M NaOH. A measured amount of adsorbent was then added to the Hg²⁺ solution under controlled concentration and pH conditions. The suspension was magnetically stirred at 200 rpm at room temperature for a predetermined period. Subsequently, 3 mL of the solution was withdrawn, filtered through a 0.22 µm membrane, and analyzed for residual Hg²⁺ concentration. For adsorption kinetics, experiments were conducted in 50 mL of 200 mg L⁻¹ Hg²⁺ solution using 20 mg of adsorbent over different contact times (0–180 min). The adsorption capacity of Hg²⁺ was calculated according to eqn (1):

$$q_e = \frac{(C_0 - C_e)V}{m} \quad (1)$$

where C_0 (mg L⁻¹) is the initial concentration of Hg²⁺, C_e (mg L⁻¹) is the equilibrium concentration, V (L) is the volume of the solution, and m (g) is the mass of the adsorbent. The isotherm experiments were performed in 50 mL solutions with Hg²⁺ concentrations of 150, 200, 300, 400, and 500 mg L⁻¹, respectively.

2.6 Selectivity test experiments

Mixed solution consisting Hg²⁺, Na⁺, K⁺, Pb²⁺, Cu²⁺, Mn²⁺ of 10 mg L⁻¹ for each metal ion was used for investigating the relative selectivity of adsorbents at pH 5. Metal ions all came from their nitrates. After mixing an adsorbent with the solution for a certain period of time, 3 mL of the solution was filtered through a 0.22 µm membrane filter, and the concentration of metal ions were measured by ICP-MS.

2.7 Application device

Dynamic adsorption experiments were performed using a self-assembled test device consisting of a diaphragm pump and

an alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03, connected by flexible hoses. The diaphragm pump maintained a constant flow rate of 8 L min⁻¹, and the pure water flux of the functionalized membrane was measured as 10 m³ (m² h). The filtrate was collected in a receiving tank and analyzed by ICP-MS. The device was continuously tested with 300 mL to 1 L of Hg²⁺-contaminated wastewater (50 mg L⁻¹). To assess reusability, adsorption tests were carried out with 300 mL of wastewater at the same Hg²⁺ concentration (50 mg L⁻¹). For adsorption–desorption cycling, the functionalized alumina membrane was soaked and rinsed in 2 M HCl solution for 2 h, thoroughly washed with deionized water until neutral, and then dried at 70 °C for 12 h.

3 Results and discussion

3.1 Structure of MoS₂ materials

The morphology of MoS₂ plays a critical role in the adsorption process. As illustrated in Fig. 3 and S2, the SEM and TEM images reveal distinct morphological differences between T-MoS₂ and C-W-D-MoS₂- x ($x = 0.01, 0.02, 0.03$, and 0.04). In T-MoS₂ (Fig. 3(a) and (c)), the nanoflakes are stacked into flower-like structures, with each flake exhibiting an average thickness of ~ 5 nm and a lateral size of ~ 250 nm. By contrast, the morphology of C-W-D-MoS₂- x (Fig. 3(b), (d) and S2) evolves with increasing citric acid content, transitioning from flower-like assemblies to stacked structures and finally to fine nanoparticles. At $x = 0.03$, C-W-D-MoS₂-0.03 displays loosely aggregated microparticles with an average size of ~ 10 nm. This morphological transformation is mainly attributed to the chelating ability and steric hindrance of citric acid,³¹ which increase porosity, expose more edge sites, and enhance the surface area of MoS₂. At higher citric acid concentrations, particularly in C-W-D-MoS₂-0.04, strong complexation results in densely stacked nanoparticles. The HRTEM images (Fig. 3(e) and (f)) further highlight these differences: T-MoS₂ exhibits a well-defined layered structure with an interlayer spacing of 6.5 Å, corresponding to the (002) plane,²⁴ whereas C-W-D-MoS₂-0.03 shows disordered or even missing layers in the yellow-circled regions due to the multifunctional carbon groups generated



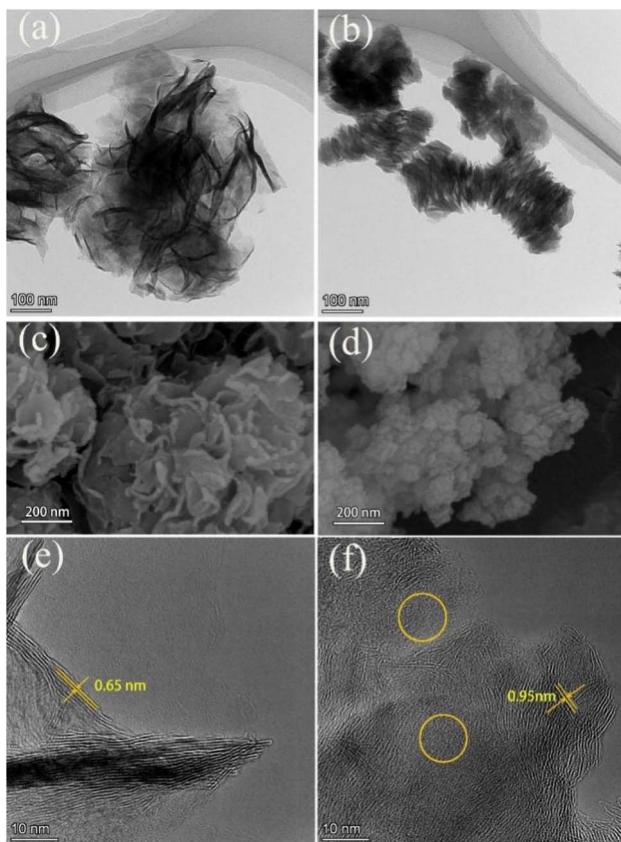


Fig. 3 TEM images of (a) T-MoS₂, (b) C-W-D-MoS₂-0.03, SEM images of (c) T-MoS₂, (d) C-W-D-MoS₂-0.03, HRTEM images of (e) T-MoS₂, (f) C-W-D-MoS₂-0.03.

during the hydrothermal decomposition of citric acid. This disorder provides multiple exposed S active sites, thereby strengthening the interaction between sulfur and Hg²⁺. Moreover, the intercalation of NH₄⁺ ions (radius = 1.49 Å) expands the interlayer spacing of C-W-D-MoS₂ to 9.5 Å.^{32,33}

Fig. 4(a) and S3(a) show the XRD patterns of T-MoS₂ and C-W-D-MoS₂-x. Four diffraction peaks at $2\theta = 14.3^\circ$, 33.4° , 39.5° , and 58.8° correspond to the (002), (100), (103), and (110) planes of T-MoS₂, respectively.⁶ For C-W-D-MoS₂-x, the characteristic (002) peak at 14.2° shifted to a lower angle of 9.2° , indicating an increase in interlayer spacing from 6.5 Å to 9.5 Å according to Bragg's law. This result is consistent with the interlayer distance observed in the HRTEM images and can be attributed to the intercalation of NH₄⁺^{32,33} and carbon functional groups.^{36,37} In addition, the decreased intensity of diffraction peaks in C-W-D-MoS₂-x suggests that citric acid reduces crystallinity. These findings confirm that both the crystallinity and interlayer spacing of C-W-D-MoS₂-x can be intentionally regulated, thereby tuning the ratio of exposed unsaturated coordination sulfur sites. The FT-IR spectra of T-MoS₂ and C-W-D-MoS₂-x are shown in Fig. 4(b) and S3(b). The vibrational bands at 1403 cm^{-1} , 1207 cm^{-1} , 912 cm^{-1} , and 455 cm^{-1} correspond to $-\text{NH}_3$, $\text{C}-\text{OH}$, $\text{Mo}-\text{O}$, and $\text{Mo}-\text{S}$ groups, respectively. Moreover, peaks at 1708 cm^{-1} and 1035 cm^{-1} in C-W-D-MoS₂-x are assigned to $\text{C}=\text{O}$ and $\text{C}-\text{H}$ stretching vibrations,^{21,38} confirming

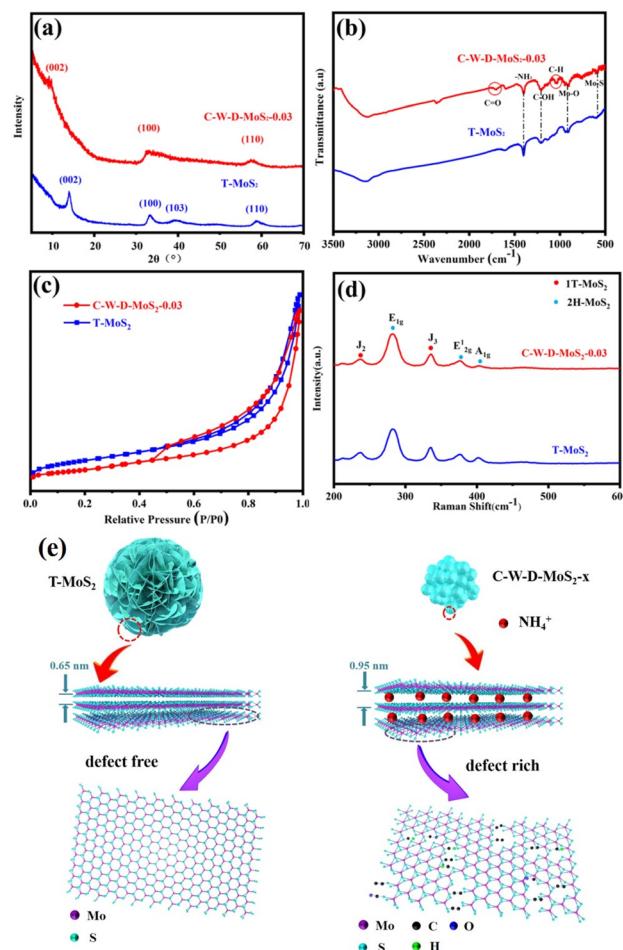


Fig. 4 XRD patterns (a), FT-IR spectra (b), N₂ adsorption–desorption isotherm (c), and Raman spectra (d) of T-MoS₂ and C-W-D-MoS₂-0.03, (e) structural diagrams of T-MoS₂ and C-W-D-MoS₂-x.

Table 1 Detailed analysis results obtained from N₂ adsorption–desorption of T-MoS₂ and C-W-D-MoS₂-x

Samples	SSA _{BET} (m ² g ⁻¹)	Pore volume (cm ³ g ⁻¹)	Pore size (nm)
T-MoS ₂	5.67	0.027	19.72
C-W-D-MoS ₂ -0.01	13.81	0.086	13.35
C-W-D-MoS ₂ -0.02	5.52	0.043	19.72
C-W-D-MoS ₂ -0.03	30.21	0.103	9.55
C-W-D-MoS ₂ -0.04	13.05	0.078	12.87

the incorporation of carbon functional groups. The peak at 2353 cm^{-1} is attributed to CO₂ adsorbed on the sample surface.

The specific surface area and porosity directly influence adsorption efficiency. As shown in Fig. 4(c) and (d) and S3(c), the slit-shaped pores formed by stacked nanosheets give rise to type IV physisorption isotherms with H3 hysteresis loops in T-MoS₂ and C-W-D-MoS₂-x ($x = 0.01, 0.02, 0.04$). In contrast, C-W-D-MoS₂-0.03 exhibits an H4 hysteresis loop, suggesting the coexistence of both micropores and mesopores. The porosity and specific surface area of T-MoS₂ and C-W-D-MoS₂-x are

summarized in Table 1. As shown, T-MoS₂ exhibits a smaller specific surface area and pore volume, which can be attributed to the larger size of its individual MoS₂ nanosheets. Upon the introduction of citric acid, the nanosheet size decreases, leading to a significant increase in both specific surface area and pore volume. Notably, C-W-D-MoS₂-0.03 achieves the highest values, with a specific surface area of 30.21 m²·g⁻¹ and a pore volume of 0.103 cm³·g⁻¹. However, the finer stacking of nanosheets in this sample results in a slight reduction in pore size.

The Raman spectra of T-MoS₂ and C-W-D-MoS₂-x are shown in Fig. 4(d) and S3(d). For both T-MoS₂ and C-W-D-MoS₂-x, characteristic Raman peaks of the 2H phase (E_{1g} , E_{2g}^{-1} , A_{1g}) and the 1T phase (J_2 , J_3) are clearly observed.³⁹⁻⁴¹ These results are consistent with the XPS analysis, confirming the coexistence of both 1T and 2H phases in T-MoS₂ and C-W-D-MoS₂-x.^{42,43} The corresponding structural diagrams are illustrated in Fig. 4(e). As shown, the intercalation of NH₄⁺ ions leads to expansion of the

MoS₂ interlayer spacing, while the strong chelating effect of citric acid alters the morphology of MoS₂ and introduces additional defects. At the same time, carbon functional groups generated from the hydrothermal decomposition of citric acid are adsorbed on both the inner and outer surfaces of MoS₂, thereby creating abundant adsorption sites.

XPS was employed to investigate the phase composition of the synthesized T-MoS₂ and C-W-D-MoS₂ materials. The full survey spectrum is presented in Fig. S5, while the high-resolution spectra of each element for T-MoS₂ and C-W-D-MoS₂-0.03 are shown in Fig. 5(a-f). In Fig. 5(a), the characteristic peaks of Mo 3d_{5/2} and Mo 3d_{3/2} for 1T-MoS₂ are observed at 227.89 eV and 231.13 eV, respectively, whereas the peak at 231.53 eV corresponds to Mo 3d_{3/2} in 2H-MoS₂.³⁴ Similarly, in Fig. 5(b), two peaks at 160.68 eV and 162.08 eV are attributed to S 2p_{3/2} and S 2p_{1/2} of the 1T phase, while the peak at 161.83 eV is assigned to S 2p_{1/2} of the 2H phase.³⁵ These results confirm the coexistence of both 1T and 2H phases in T-MoS₂.

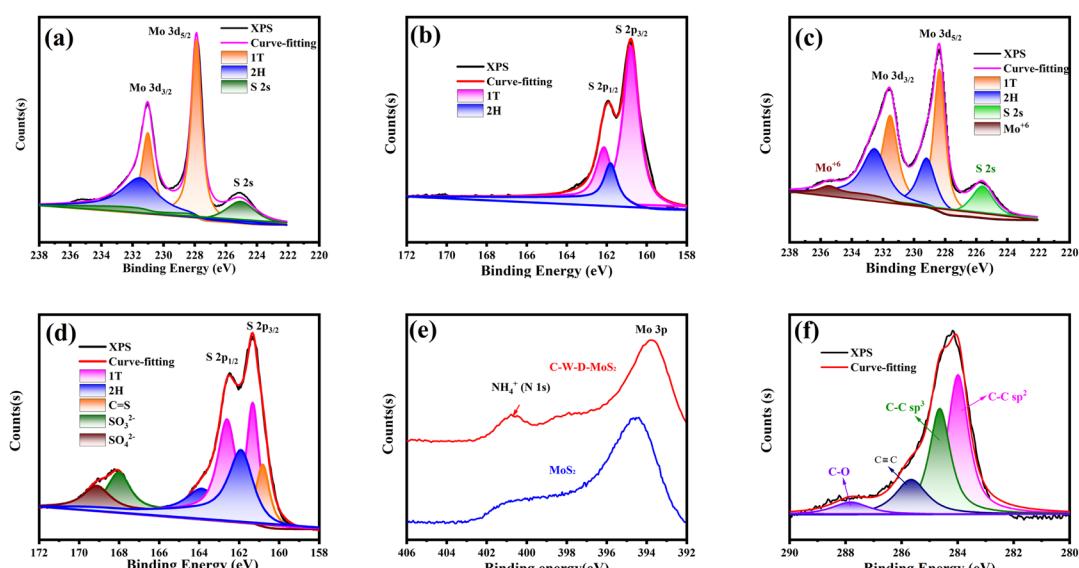


Fig. 5 High resolution XPS spectra and the fitting curves of T-MoS₂ and C-W-D-MoS₂-0.03 for Mo 3d (a and c), S 2p (b and d), N 1s (e) and C 1s (f).

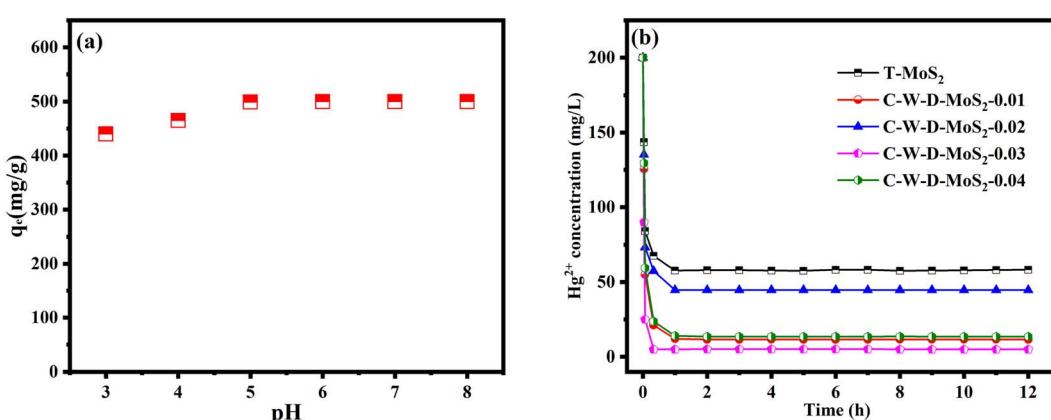


Fig. 6 (a) The influence of pH on the adsorption of Hg²⁺ by C-W-D-MoS₂-0.03, (b) Hg²⁺ adsorption curves of C-W-D-MoS₂-x adsorbents.

Table 2 Absorptivity of T-MoS₂ and C-W-D-MoS₂-x for Hg²⁺^a

Samples	C_e -12 h (mg L ⁻¹)	q_e -12 h (mg g ⁻¹)	Partition coefficient K_d (mL g ⁻¹)
T-MoS ₂	57.63	711.85	0.12×10^5
C-W-D-MoS ₂ -0.01	11.54	942.30	0.81×10^5
C-W-D-MoS ₂ -0.02	44.67	776.65	0.17×10^5
C-W-D-MoS ₂ -0.03	4.91	975.5	2.0×10^5
C-W-D-MoS ₂ -0.04	13.46	932.70	0.69×10^5

^a Experimental conditions: initial concentration Hg²⁺ 200 mg L⁻¹ at pH = 5, 20 mg sorbent, 100 mL solution.

The fitting curves of Mo 3d for C-W-D-MoS₂-0.03 are presented in Fig. 5(c). Compared with T-MoS₂, additional peaks appear at 229.23 eV and 235.53 eV, corresponding to Mo 3d_{3/2} in 2H-MoS₂ and Mo⁶⁺ species, respectively. The calculated ratio of 1T to 2H phases is 2.1 for T-MoS₂, whereas it decreases to 1.1 in C-W-D-MoS₂-0.03. This result demonstrates that the introduction of citric acid reduces the proportion of the 1T phase in MoS₂. Since the 1T phase plays a critical role in adsorption due to its higher electrical conductivity and abundant unsaturated coordination sites,^{6,26} regulating the 1T/2H phase ratio directly impacts the adsorption efficiency.

The S 2p spectrum of C-W-D-MoS₂-0.03 exhibits notable differences compared to that of T-MoS₂, as shown in Fig. 5(d). In particular, the peak at 160.78 eV is assigned to the C=S bond, confirming the interaction between carbon and sulfur. Additional peaks at 168.03 eV and 169.13 eV correspond to SO₃²⁻ and SO₄²⁻ species, respectively. The presence of Mo⁶⁺, SO₃²⁻, and SO₄²⁻ indicates partial surface oxidation of C-W-D-MoS₂-0.03 during the solvothermal process. The N 1s spectrum of C-W-D-MoS₂-0.03 (Fig. 5(e)) reveals a distinct peak associated with NH₄⁺ ions, which is consistent with the interlayer expansion observed in TEM analysis.

The C 1s spectrum of C-W-D-MoS₂-0.03 (Fig. 5(f)) is deconvoluted into four peaks: 284.03 eV and 284.68 eV correspond to C-C (sp²) and C-C (sp³) bonding, respectively; while the peaks at 285.68 eV and 287.78 eV are attributed to C≡C and C-O groups.²¹ These carbon functional groups originate from the decomposition of citric acid during hydrothermal synthesis, as well as subsequent oxidation of carbon species by O₂. The incorporation of these functional groups provides additional active sites, enhancing the adsorption affinity of C-W-D-MoS₂-0.03 toward Hg²⁺ ions.

3.2 Absorptivity of T-MoS₂ and C-W-D-MoS₂ for Hg(II)

The pH of the solution plays a crucial role in determining both the zeta potential of MoS₂ and the speciation of Hg(II). In this study, the solution pH was adjusted to a range of 3.0–8.0 using diluted NaOH and HNO₃. The zeta potential values of C-W-D-MoS₂-0.03 are presented in Table S1. The Zeta potential of C-W-D-MoS₂-0.03 remains negative across different pH values, indicating a negatively charged surface. A more negative surface charge enhances the electrostatic attraction between the adsorbent and Hg²⁺ ions, thereby promoting adsorption.^{6,25} The adsorption experiments were conducted by adding 20 mg of the adsorbent to 50 mL of Hg²⁺ solution with an initial concentration of 200 mg L⁻¹. As illustrated in Fig. 6(a), the adsorption capacity of C-W-D-MoS₂-0.03 increases with rising pH, reaching its maximum at pH 5.0, after which it remains relatively stable. Considering the possible precipitation of Hg²⁺ due to its reaction with OH⁻ at higher pH values, the solution pH was maintained at 5.0 for subsequent experiments.^{21,25}

The Hg²⁺ adsorption performance of various T-MoS₂ and C-W-D-MoS₂-x adsorbents was evaluated at room temperature. As illustrated in Fig. 6(b), the Hg²⁺ concentration decreases sharply in the initial stage, indicating rapid and effective adsorption. After 12 h, the removal efficiencies of T-MoS₂, C-W-D-MoS₂-0.01, C-W-D-MoS₂-0.02, C-W-D-MoS₂-0.03, and C-W-D-MoS₂-0.04 reached 70.89%, 94.23%, 77.67%, 97.55%, and 93.27%, respectively. Among these, C-W-D-MoS₂-0.03 demonstrated the most superior adsorption capacity. The corresponding adsorption parameters are summarized in Table 2. Notably, the maximum adsorption capacity (q_e) of C-W-D-MoS₂-0.03 is approximately 1.4 times higher than that of T-MoS₂. In contrast, the q_e value of C-W-D-MoS₂-0.02 is lower than those of C-W-D-MoS₂-0.01, C-W-D-MoS₂-0.03, and C-W-D-MoS₂-0.04, which may

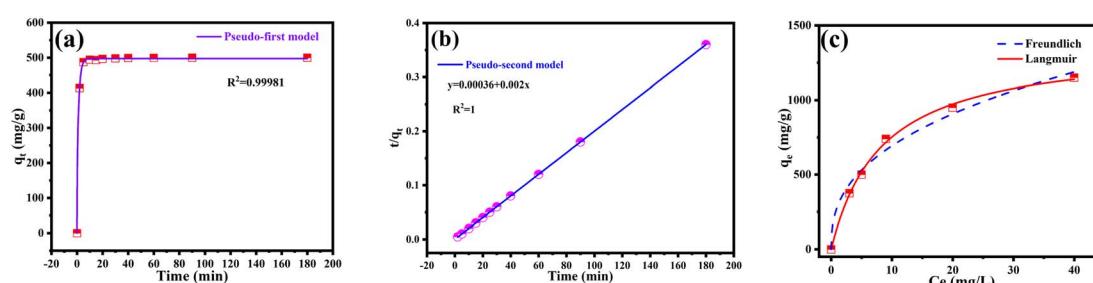


Fig. 7 Adsorption kinetics of C-W-D-MoS₂-0.03 (a) based on Pseudo first model, (b) based on Pseudo second model, (c) adsorption isotherm of C-W-D-MoS₂-0.03.



be attributed to the stacking of MoS_2 nanosheets. Furthermore, the distribution coefficient (K_d), calculated using eqn (2), reflects the adsorbent's affinity toward Hg^{2+} .

$$K_d = \frac{q_e}{C_e} \quad (2)$$

where C_e (mg L^{-1}) represents the equilibrium concentration and q_e (mg g^{-1}) denotes the amount adsorbed at C_e (mg L^{-1}).^{44,45} As presented in Table 2, the K_d values of the C-W-D- MoS_2 - x samples are consistently higher than that of T- MoS_2 . Remarkably, the K_d value of C-W-D- MoS_2 -0.03 is 16.5 times greater than that of T- MoS_2 , highlighting its superior affinity and adsorption efficiency toward Hg^{2+} . Beyond the effect of the 1T phase on adsorption performance, factors such as specific surface area, porosity, and adsorption energy also play critical roles.

Consequently, even though the 1T phase content in C-W-D- MoS_2 is reduced, its overall adsorption performance remains superior to that of T- MoS_2 .

3.3 Adsorption behavior and mechanism of C-W-D- MoS_2 -0.03

Adsorption kinetics and isotherms were investigated to clarify the adsorption mechanism of C-W-D- MoS_2 -0.03. As illustrated in Fig. 7(a), the adsorption capacity of C-W-D- MoS_2 -0.03 for Hg^{2+} increased rapidly during the first 5 minutes and gradually reached equilibrium within 20–30 minutes. The kinetic behavior was evaluated using both the pseudo-first-order and pseudo-second-order models, with the corresponding equations expressed as follows:^{20,46}

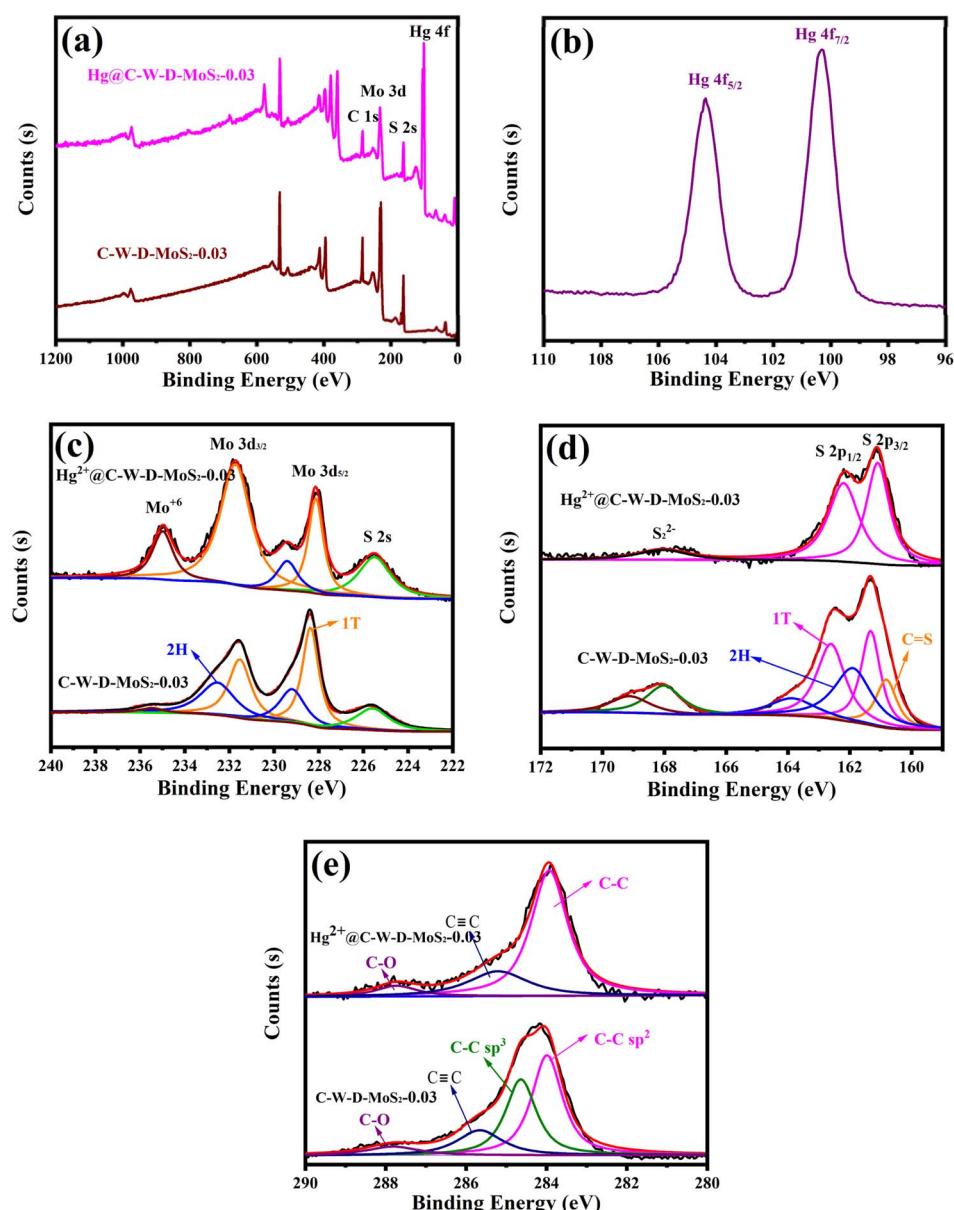


Fig. 8 XPS spectra of C-W-D- MoS_2 -0.03 before and after adsorption. Full XPS spectra (a), XPS spectra of Hg 4f (b), Mo 3d (c), S 2p (d) and C 1s (e).



$$\ln(q_e - q_t) = \ln(q_e) - k_1 t \quad (3)$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (4)$$

Here, q_e represents the equilibrium adsorption capacity, q_t denotes the adsorption capacity at time t (min), and k_1 (min^{-1}) and k_2 ($\text{g mg}^{-1} \text{min}^{-1}$) are the rate constants of the respective models. As shown in Fig. 7(a), the pseudo-first-order model demonstrates a strong correlation with an R^2 value of 0.999. However, the pseudo-second-order model, illustrated in Fig. 7(b), provides an even better fit with $R^2 = 1$, indicating that the adsorption kinetics of Hg^{2+} ions on C-W-D-MoS₂-0.03 are best described by the pseudo-second-order model. The rate constant k_2 was determined to be $0.11 \text{ g mg}^{-1} \text{ min}^{-1}$. Compared with other MoS₂-based adsorbents,^{21,25} C-W-D-MoS₂-0.03 exhibits a significantly faster adsorption rate, which can be attributed to its enlarged interlayer spacing, abundant sulfur sites, and the synergistic contribution of carbon-containing groups. The kinetic data and parameters for T-MoS₂ are provided in Fig. S6 and Table S2.

The adsorption isotherm of C-W-D-MoS₂-0.03, shown in Fig. 7(c), was employed to investigate its adsorption capacity for Hg^{2+} . As the concentration of Hg^{2+} increased, the equilibrium adsorption capacity correspondingly rose. The isotherm data were analyzed using both the Langmuir and Freundlich models:^{47,48}

$$\text{Langmuir isotherm: } \frac{C_e}{q_e} = \frac{C_e}{q_m} + \frac{1}{q_m K_L} \quad (5)$$

$$\text{Freundlich isotherm: } \ln q_e = \ln K_F + b_F \ln C_e \quad (6)$$

Here, q_m (mg g^{-1}) denotes the maximum adsorption capacity of the adsorbent, while K_L (L mg^{-1}) and K_F represent the Langmuir and Freundlich adsorption constants, respectively, and b_F is a constant reflecting adsorption intensity. The fitted parameter values are summarized in Table S3. The adsorption isotherm of C-W-D-MoS₂-0.03 is better described by the Langmuir model, with an R^2 value of 0.996, compared to 0.985 for the Freundlich model. The Langmuir model suggests chemisorption behavior

and monolayer adsorption, indicating strong adsorption capacity, particularly at low equilibrium concentrations. Based on the Langmuir isotherm model, the q_m value for Hg^{2+} adsorption on C-W-D-MoS₂-0.03 was calculated to be 1974.0 mg g^{-1} , confirming its high efficiency as an adsorbent for Hg^{2+} .^{21,49} The adsorption isotherm of T-MoS₂ is shown in Fig. S7.

The adsorption mechanism of C-W-D-MoS₂-0.03 toward Hg^{2+} was further examined using XPS spectra obtained before and after adsorption.

From the full XPS spectra of C-W-D-MoS₂-0.03 after adsorption (Fig. 8(a)), distinct characteristic peaks of Hg^{2+} are clearly observed. The Hg 4f peaks at 100.35 eV and 104.35 eV (Fig. 8(b)) are close to those of Hg in HgS (100.7 eV, 104.8 eV),^{38,50,51} confirming a chemical reaction between C-W-D-MoS₂-0.03 and $\text{Hg}^{(\text{II})}$. The Mo XPS spectrum (Fig. 8(c)) shows an increase in the Mo^{6+} peak intensity after adsorption, suggesting partial oxidation of Mo during the process. Moreover, the peak area of Mo 3d in the 2H phase decreases, while that in the 1T phase increases. A similar pattern is observed in the S 2p XPS spectrum (Fig. 8(d)), where the 2H phase peak significantly diminishes and disappears following $\text{Hg}^{(\text{II})}$ adsorption. The enhancement of the 1T phase is attributed to the strong interactions between adsorbed Hg ions and Mo and S ions, which stabilize the 1T phase in MoS₂.⁵² Additionally, as shown in Fig. 8(e), the C-C sp^3 bonding peak vanishes, whereas the C-C sp^2 peak increases after $\text{Hg}^{(\text{II})}$ adsorption. The disappearance of the sp^3 peak indicates that synergistic $\pi-\pi$ interactions between carbon functional groups contribute to the efficient adsorption of Hg^{2+} .⁵³ These findings suggest that the carbon groups generated from citric acid hydrolysis play a pivotal role in enhancing the adsorption performance of C-W-D-MoS₂-0.03 through synergistic effects.

3.4 Sensitivity for Hg^{2+}

In actual industrial wastewater, there are generally competing metal ions coexisting with Hg^{2+} . Therefore, competitive adsorption tests were carried out to determine the specificity of C-W-D-MoS₂-0.03 toward Hg^{2+} ions. A variety of interfering cations were added to the experimental solution, including

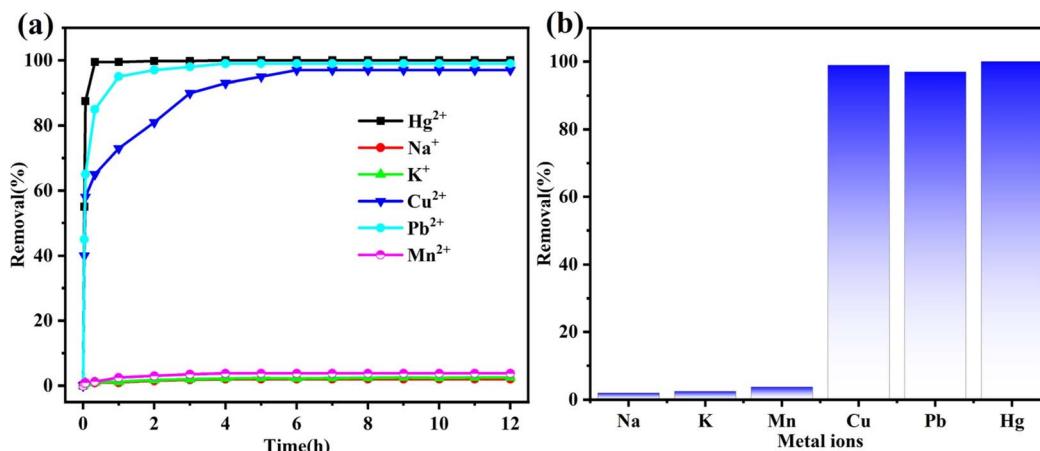
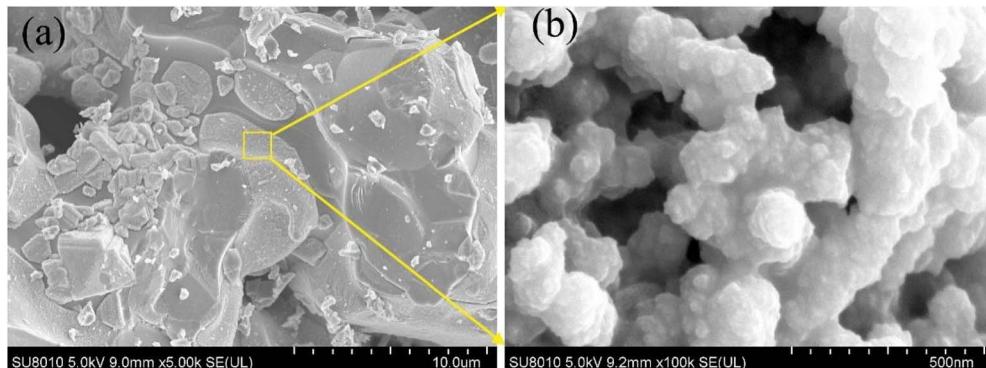
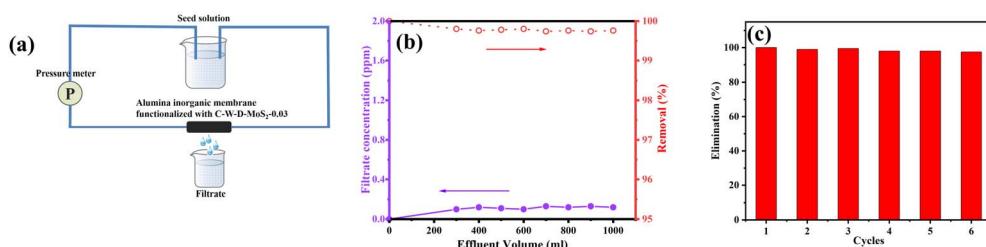


Fig. 9 (a) Time-dependent removal efficiency of various ions, (b) adsorption selectivity of C-W-D-MoS₂-0.03.



Table 3 The adsorption data of C-W-D-MoS₂-0.03 and other MoS₂-derived advanced sorbents for Hg(II)

Sorbent	M ²⁺	q_m (mg g ⁻¹)	Partition coefficient K_d	Ref.
Au/Fe ₃ O ₄ /MoS ₂ CAS	Hg ²⁺	1527	1.82×10^8 mL g ⁻¹	38
2D MoS ₂	Hg ²⁺	584.8	6.24×10^3 mL g ⁻¹	50
MoS ₂ /CNF ₂	Hg ²⁺	553.8	—	27
d-MoS ₂ /Fe ₃ O ₄	Hg ²⁺	425.5	2.97×10^7 mL g ⁻¹	25
3D-MoS ₂ -rGO	Hg ²⁺	400.0	1.9×10^4 mL g ⁻¹	51
3D-MoS ₂	Hg ²⁺	1527.0	0.5×10^5 mL g ⁻¹	49
C-MoS ₂	Hg ²⁺	1957.0	0.45×10^5 mL g ⁻¹	21
W-DR-N-MoS ₂	Hg ²⁺	2563	3.53×10^8 mL g ⁻¹	24
C-W-D-MoS ₂ -0.03	Hg ²⁺	1974.0	2×10^5 mL g ⁻¹	This paper

Fig. 10 (a) SEM image of alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03, (b) enlarged image.Fig. 11 (a) The diagram of test device in the laboratory, (b) the curves of adsorption efficiency, (c) the elimination of alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03 during six cycles.

common heavy metal ions (Pb²⁺, Cu²⁺, Mn²⁺) and alkali metal ions (K⁺ and Na⁺). From Fig. 9, the removal efficiency and adsorption kinetic of Hg²⁺ do not change in the presence of these competing ions, indicating that they do not interfere with the Hg²⁺. The absorption efficiency for Hg²⁺ can reach 100% within 5 minutes, whereas the time to reach adsorption equilibrium of Pb²⁺, Cu²⁺ are 4 h and 6 h, respectively. Hg²⁺ are preferentially adsorbed by C-W-D-MoS₂-0.03, that we may control the selectivity of these heavy metal ions (Pb²⁺, Cu²⁺) during Hg²⁺ uptake simply by adjusting contact time. The removal efficiency for K⁺, Na⁺ and Mn²⁺ is below 4%.

3.5 Comparison with other materials

Other MoS₂-based adsorbents reported in the literature have been compared with C-W-D-MoS₂ for their adsorption

performance, particularly in terms of maximum adsorption capacity (q_m) and partition coefficients (K_d) (Table 3). Among these, C-W-D-MoS₂-0.03 exhibits outstanding performance for Hg(II), with a q_m of 1974.0 mg g⁻¹—superior to most reported materials. Although slightly lower than the 2563 mg g⁻¹ reported by Kelong Ai *et al.*,²⁴ this difference can be attributed to the higher stacking degree of C-W-D-MoS₂-0.03 compared with W-DR-N-MoS₂ in the referenced study.²⁴ In C-W-D-MoS₂-0.03, agglomeration-induced overlapping partially hinders the interaction between S²⁻ and Hg²⁺ ions. Future research aimed at reducing MoS₂ agglomeration may further improve its adsorption efficiency.

In conclusion, C-W-D-MoS₂-0.03 demonstrates excellent adsorption performance and practical applicability, supported by its recyclability, straightforward preparation process, and scalability for large-scale production.

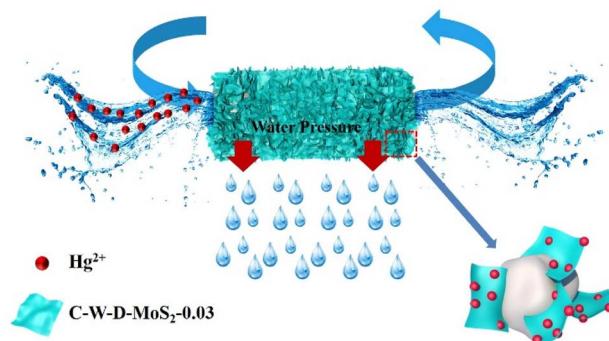


Fig. 12 Schematic illustrates the adsorption process of alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03.

3.6 Laboratory application

To simulate practical applications in a laboratory setting, an alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03 was fabricated and incorporated into a test device for Hg²⁺ adsorption. The corresponding photographs and SEM images of the functionalized membrane are shown in Fig. S8 and Fig. 10. As observed in Fig. S8, C-W-D-MoS₂-0.03 is uniformly distributed across both the inner and outer surfaces of the inorganic membrane. Moreover, Fig. 10 confirm that C-W-D-MoS₂-0.03 penetrates into the membrane pores. The loading capacity of C-W-D-MoS₂-0.03 per unit volume was determined to be 0.045 g cm⁻³.

The schematic diagram of the laboratory test is shown in Fig. 11(a) and S9. A diaphragm pump was employed to continuously extract wastewater through the adsorption unit at a constant flow rate. The C-W-D-MoS₂-0.03-functionalized alumina membrane was installed at the adsorption site. To generate a pressure difference, hoses of two different diameters were incorporated into the circulation loop, with a 10 mm diameter hose connected to the adsorption chamber.

As shown in Fig. 11(b), after circulating 300 mL of Hg²⁺-containing wastewater through the test device, the Hg(II) concentration in the filtrate was effectively reduced from 50 ppm to below 0.1 ppm, corresponding to a removal efficiency of more than 99.5% by the alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03. As the treated wastewater volume increased, the system continued to perform efficiently, maintaining high adsorption efficiency even when the total volume reached 1 L. This device enables continuous wastewater treatment by simply replacing the used alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03, thereby overcoming the challenges of recovering C-W-D-MoS₂-0.03 powder and avoiding the limitations of intermittent treatment. This approach demonstrates strong potential for continuous mercury-containing wastewater treatment in practical applications. Furthermore, Fig. 11(c) illustrates the recycling performance of the functionalized membrane; even after six adsorption cycles, the removal efficiency remained as high as 98%, confirming its excellent reusability.

Fig. 12 presents a schematic diagram of the adsorption process using the alumina inorganic membrane functionalized

with C-W-D-MoS₂-0.03. As illustrated, wastewater infiltrates from the inner surface to the outer surface of the inorganic membrane due to the applied pressure difference. During this process, intimate contact occurs between the wastewater and the C-W-D-MoS₂-0.03 grown on the membrane, ensuring that Hg²⁺ ions are effectively adsorbed. Traditional powder-based adsorption processes are primarily governed by electrostatic and chemical interactions; however, in this testing device, water pressure additionally facilitates the adsorption of Hg²⁺ onto the C-W-D-MoS₂-0.03 surface. Consequently, the overall adsorption efficiency is significantly enhanced.

4 Conclusions

Carbon-modified C-W-D-MoS₂-*x* with expanded interlayer spacing and multiple exposed sulfur active sites was synthesized *via* a facile solvothermal method. The incorporation of carbon functional groups derived from citric acid hydrolysis synergistically enhanced the adsorption of Hg²⁺. Among the prepared materials, C-W-D-MoS₂-0.03 exhibited outstanding adsorption performance for Hg²⁺, with a K_d of 2.0×10^5 mL g⁻¹. The adsorption kinetics followed a pseudo-second-order model, while the isotherm data were best described by the Langmuir model, yielding a q_{\max} of 1974.0 mg g⁻¹. For practical evaluation, an alumina inorganic membrane functionalized with C-W-D-MoS₂-0.03 was tested under dynamic conditions for Hg(II) removal from wastewater. The results showed that a removal efficiency of over 99% was maintained during continuous filtration of up to 1 L of Hg²⁺-contaminated water. This approach effectively resolved the issues of adsorbent recovery and process interruption, making it feasible to achieve continuous treatment of mercury-containing wastewater in practical applications.

Author contributions

Mingmin Bai: conceptualization, methodology, writing – original draft, data curation. Wenyuan Guo: investigation, methodology. Yiyang Zhang: investigation, methodology, software. Ruiqiang Yang: writing – review. Weixin Li: software, validation, formal analysis, visualization, writing – review & editing.

Conflicts of interest

The authors have no competing interests to declare that are relevant to the content of this article.

Data availability

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Supplementary information is available. See DOI: <https://doi.org/10.1039/d5ra04594k>.



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