RSC Advances



View Article Online

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PAPER



Cite this: RSC Adv., 2025, 15, 20760

Received 19th January 2025 Accepted 9th June 2025

DOI: 10.1039/d5ra00457h

Introduction

Phenylenediamines (PDs) are important ingredients often present in permanent hair dyes and used by the polymer and textile industries.¹⁻³ Oxidative coupling of the PD dye precursors and dihydroxybenzene couplers are involved in the dying process.⁴ While the toxicity of these ingredients is well established,⁵ PDs are of particular concern.^{6–10} To mitigate their adverse effects on human health, PDs concentration in hair dye products is regulated by the European Council Directive (76-768-EEC).³ Moreover, *o*-phenylenediamine (*o*-PD) and *m*-phenylenediamine (*m*-PD) have been classified as banned

Influence of a spin crossover iron(III) complex on the detection of phenylenediamines of graphene-modified screen printed electrodes[†]

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We developed a sensitive voltammetric sensor for detecting aromatic phenylenediamine (PD) isomers: *para*-phenylenediamine (*p*-PD), *ortho*-phenylenediamine (*o*-PD), and *meta*-phenylenediamine (*m*-PD). This sensor uses a screen-printed graphene electrode (SPGE) modified with a new spin crossover (SCO) Fe^{III}-complex [Fe(salEen-5-I)₂]NCS **1**. The structure of $1 \cdot 0.3$ CH₂Cl₂ $\cdot 0.5$ H₂O has been determined by single crystal X-ray crystallography and confirmed by spectroscopic techniques. Magnetic susceptibility measurements reveal a gradual SCO around room temperature. SEM-EDX and XPS analysis confirm the smooth surface morphology and uniform distribution of the SCO molecule on the modified **1**-SPGE. Cyclic voltammetry (CV) shows that the modified **1**-SPGE exhibited higher sensitivity to PDs than the bare SPGE. Differential pulse voltammetry (DPV) provided linear responses for *p*-PD (0.3–150 μ M), *o*-PD (0.5–100 μ M), and *m*-PD (1–50 μ M), with corresponding limits of detection (LODs, S/N = 3) of 0.062 μ M, 0.20 μ M, and 0.41 μ M, respectively. Furthermore, we successfully employed **1**-SPGE to simultaneously detect a mixture of all three PD isomers. Remarkably, these isomers displayed distinct and well-defined electrochemical signals, with comparable electrochemical parameters to those observed in individual measurements, allowing us to successfully use the modified **1**-SPGE sensor to monitor PDs in real samples.

ingredients. These dyes, particularly *para*-phenylenediamine (*p*-PD), possess carcinogenic and mutagenic properties and can generate mutagenic and allergenic intermediates during the dyeing process.⁹ Therefore, determining the levels of toxic PDs in hair dyes is crucial for quality control, ensuring product reliability, and meeting legal requirements.

The complex composition of hair dyes presents a challenge for analytical chemists, as determining their components often requires separation techniques. Current methods for the determination of PDs include high-performance chromatography (HPLC),¹¹ mass spectrometry (MS),¹² capillary zone electrophoresis coupled with amperometric detection (CZE-AD),¹³ and gas chromatography-mass chromatography (GC-MS).¹⁴ However, these analytical methods are complex and suffer from issues like poor resolution and peak tailing and often cannot provide real-time analysis. Electrochemical sensors offer a compelling alternative due to their operational simplicity, low cost, ability to perform real-time qualitative and quantitative analysis, and, are suitable for determining multiple analytes, both individually and simultaneously.^{5,11,15-17}

Among electrochemical sensors, screen-printed carbon electrodes (SPCEs) have attracted increasing attention because of their multiple advantages.¹⁸ In recent years, many nanomaterials such as carbon nanotubes, nanoparticles and graphene have been extensively used for electrode modification.^{19,20}

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[†] Electronic supplementary information (ESI) available. CCDC 2417988. For ESI and crystallographic data in CIF or other electronic format see DOI: https://doi.org/10.1039/d5ra00457h

Paper

Graphene, a two-dimensional material, is particularly prominent due to its high surface-to-volume ratio and excellent electrical conductivity, making it a favored electrode modification material.21 While simple drop-casting is a common method for modifying screen-printed electrodes, it often leads to poor reproducibility and is unsuitable for large-scale production. Inkjet printing offers a promising alternative as it is a rapid and straightforward manufacturing process that enables low-cost, high-volume production of sensors with improved precision and reproducibility.22-24 However, bare screenprinted electrodes, including SPCEs, have limitations in certain applications due to their fixed surface area and limited catalytic activity. Screen-printed graphene electrodes (SPGEs) have demonstrated superior electrochemical performance compared to SPCEs.25 Moreover, the electrocatalytic performance of graphene-based electrodes can be further improved by incorporating materials like metal nanoparticles, conducting polymers, and ionic liquids.26 These modifications increase the active surface area and the number of electrocatalytic sites on the electrode, facilitating interactions with the analyte molecules, which ultimately leads to stronger electrical signals.

Spin crossover (SCO) materials are well-known bistable molecular systems. Their ability to abruptly switch spin states in response to external stimuli like temperature, pressure, electric fields, or light makes them promising for a variety of applications.²⁷ The accompanying changes in structural, magnetic, dielectric, and optical absorption properties make them attractive candidates for data storage, optoelectronics, and sensors.²⁸ However, like many molecular compounds, SCO materials are typically non-conductive, which hinders their integration into electrical devices.²⁹ In contrast, graphene is a highly conductive material that is very sensitive to its surrounding environment.³⁰

Combining the unique properties of SCO materials and graphene, we prepared a modified a screen-printed graphene electrode (SPGE) by blending it with a novel SCO complex, $[Fe(salEen-5-I)_2]NCS$ (salEen-5-I = 2-{[(2-(ethylamino)ethyl]-imino)methyl}-4-iodophenolate; 1). This modified electrode is referred to as 1-SPGE. Complex 1 shows a gradual spin crossover around room temperature. The resulting 1-SPGE demonstrated improved sensitivity for all three phenylenediamine isomers compared to unmodified SPGE. Notably, this work is the first to use a molecular SCO complex to modify an electrochemical electrode and achieve quantitative electrochemical detection of PD isomers, both individually and simultaneously.

Experimental section

Materials

All reactions were carried out in aerobic conditions using commercial grade solvents for the synthesis of all compounds. All chemicals were purchased from TCI Chemicals or Sigma-Aldrich and used as received. A 0.1 M phosphate buffer saline (PBS) of pH 7 was prepared by mixing the solutions of NaH₂-PO₄·2H₂O (0.042 M) and Na₂HPO₄ (0.058 M) with 0.1 M KCl in 1 L distilled water. The pH was adjusted by using diluted HCl or NaOH if required followed by autoclaving at 120 °C. Deionized distilled water was used to prepare standards and regents by diluting appropriate quantities for voltammetry experiments. Three hair dyes (HC-1, HC-2 and HC-3; low to high price) were chosen for real sample analysis which were purchased from local market, "Saveone Night Market", Nakhon Ratchasima, Thailand.

Synthesis of [Fe(salEen-5-I)₂]NCS 1

A solution of 5-iodosalicylaldehyde (0.496 g, 2 mmol) in ethanol (6 mL) was charged with N-ethylethylenediamine (0.210 mL, 2 mmol) and stirred at ambient condition for 2 h to produce HsalEen-5-I. Triethylamine (0.278 mL, 2 mmol) was then added and left for 15 minutes for deprotonation. To this mixture, a mixture of iron(III) chloride (0.170 g, 1.0 mmol) and potassium thiocyanate (0.296 g, 3.0 mmol) in ethanol (6 mL) was added through a Celite® pad. The reaction was stirred at room temperature for 48 h. A blue tint characteristic of 1 gradually appeared. The solution was filtered and reduced to dryness in vacuo to give a black residue. The residue was dissolved in 20 mL CH₂Cl₂ and washed twice with water (20 mL). The resulting CH₂Cl₂ solution was dried with MgSO₄ and filtered. Hexane (10 mL) was added to the blue solution and volume slowly reduced under vacuum to give black microcrystals. The crystals were filtered, rinsed with cold Et₂O (5 mL) and dried in air. 1 was collected as a black microcrystalline solid (576 mg, 73%). IR spectroscopy: 3130 (vN-H), 2945, 2939, 2872 (vC-H), 2044 ($\nu C \equiv N$), 1608 ($\nu C = N$). UV-visible absorption (DMF): 367 nm (7293 M^{-1} cm⁻¹), 544 nm (2676 M^{-1} cm⁻¹), 650 nm (2060 M^{-1} cm⁻¹). Elemental analysis: calcd (found) for C₂₃-H₂₈N₅O₂I₂SFe: C, 36.92 (37.23); H, 3.77 (3.93); N, 9.36 (9.28).

Physical measurements

Infrared spectra (4000–400 cm⁻¹) were recorded as KBr pellets on a Bruker Tensor 27 FT-IR spectrometer with OPUS data collection program (Table S1; Fig. S1†). Absorption spectra was collected on PG Instruments T80+ UV/Vis spectrometer from a solution of 1 in CH₂Cl₂ (Fig. S2†). Elemental analyses were carried out by using a Eurovector EA3000 analyzer. ESI-MS were carried out on a Bruker AmaZon X LCMS mass spectrometer. Thermogravimetric analyses were performed on Mettler Toledo TGA/DSC1 in the range of 35–300 °C (Fig. S4†). The magnetic susceptibility data of 1 was collected with Microsense EZ7 Vibrating Sample Magnetometer under applied field of 10 kOe, sweeping from 220 to 430 K in the rate of 10 K min⁻¹. The powdered sample was placed in a sealed aluminum capsule and attached to a 3 mm diameter quartz rod.

X-ray crystallography

The diffraction data of $1 \cdot 0.3$ CH₂Cl₂ $\cdot 0.5$ H₂O was collected at 150 K on a Bruker Nonius Kappa CCD diffractometer using MoK α radiation ($\lambda = 0.71073$ Å; Table S2†). The structure was solved, and the space group $P2_1/c$ was determined by intrinsic phasing using ShelXT and refined by full matrix least-squares minimization on F^2 using SHELXL.^{31,32} All non-hydrogen atoms were refined anisotropically. Disorder was found in the NCS anion,

and this was modelled in two parts with appropriate SADI and RIGU restraints. CH_2Cl_2 and H_2O with partial occupancies of 0.3 and 0.5 were also found in the asymmetric unit and modelled in their appropriate parts. Hydrogen atoms were included in calculated positions and refined with isotropic thermal parameters, which were $1.2 \times$ or $1.5 \times$ the equivalent isotropic thermal parameters of their parent carbon or oxygen atoms. All pictures were generated with OLEX2.³³ Crystallographic data for the structure have been deposited with the Cambridge Crystallographic Data Centre (CCDC) 2417988. Powder X-ray diffraction data were measured on a Rigaku SuperNova diffractometer with a HyPix 3000 detector using Cu α radiation ($\lambda = 1.54184$ Å). The samples were ground and then suspended in Fomblin Y oil, and the data were collected between $2\theta = 5-80^{\circ}$.



Scheme 1 Synthesis of 1.



Fig. 1 Asymmetric unit of 1 at 150 K.

Fabrication of 1-SPGE

In this work, we used a screen-printed electrode (SPGE), developed based on previous reports by W. Kamsong and coworkers. The electrode fabrication involved a carbon ink to graphene to [Fe(salEen-I)₂]NCS (1) ratio of 94 : 5 : 1% (w/w). This composited ink was mixed by using a ball-milling machine at 800 rpm for 1 h. A homogeneous conductive ink was then screened by using an automatic screen-printing machine. Briefly, the homogeneous conductive ink was screened on polyethylene terephthalate (PET) substrates to obtain working and counter electrodes. Next, Ag/AgCl paste ink was screened on the same substrates to create reference electrodes. Afterward, insulating ink was screened to define the working area of the electrodes. Each fabrication step of the electrodes was baked in an oven at 60-100 °C for 15-20 min. Finally, this modified electrode is referred to as 1-SPGE. The studied parameters included a viscosity range of 4.0–7.0 Pa s, a thickness range of 20–25 μm, a resistance of 347.53 \pm 30.50 Ω , and a conductivity of 261.67 \pm 64.33 Ω^{-1} .

Electrochemical measurements

Electrochemical measurements were conducted with a SPELEC-RAMAN bipotentiostat (Metrohm Dropsens, Oviedo, Asturias, Spain). An unmodified and modified (1-SPGE) working electrode, a Ag/AgCl reference electrode, and a SPGE counter electrode were used for all measurements. Inert gas was purged to remove dissolved oxygen for a couple of minutes before each experiment. The deaerated electrolyte solution (14 mL) and the desired concentration of analyte was added to the electrochemical cell before performing cyclic voltammetry (CV) or differential pulse voltammetry (DPV) analysis and then electrochemically cleaned by running 3 CV/DPV cycles to remove contaminants on the electrode surface. CV experiments were performed at a scan rate of 50 mV s^{-1} , by selecting a potential window suitable for the corresponding analyte. DPV experiments were conducted at a scan rate of 10 mV s⁻¹, E_{pulse} step of 2 mV s⁻¹ and t_{pulse} of 50 ms within the appropriate potential range of each analyte. The electrochemical stability of modified 1-SPGE was tested in a 5.0 mM K₃[Fe(CN)₆] solution with 0.1 M KCl. All other electrochemical experiments for selected PDs and real sample analysis were examined in 0.1 M PBS buffer (pH 7)



Fig. 2 Schematic illustration of the 1D chain in [Fe(salEen-5-I)₂]NCS 1 at 150 K (right) and the arrangement of the 1D chains into 2D planes (left).



in aq. 0.1 M KCl electrolyte. All peaks from raw data were extracted using DropView SPELEC software and figures were drawn in OriginPro-8.5.

Results and discussion

Synthesis and characterization

The synthesis of $[Fe(salEen-5-I)_2]NCS 1$ involved the reaction of $Fe(NCS)_3$, prepared by anion metathesis, with the ligand HsalEen-5-I prepared *in situ*^{34,35} in the presence of NEt₃ (Scheme 1). Long reaction times of not less than 48 h were required to isolate the targeted bis-tridentate complex which appeared as an intense blue solution. Washing the crude mixture with water and recrystallizing from CH_2Cl_2 : hexane gave 1 as black crystals in good yield. This reaction procedure is highly scalable up to 1.5 mmol. The complex was fully characterized by IR and UV-visible spectroscopy, mass spectrometry, elemental analysis and thermogravimetric analysis.

The IR spectrum of **1** reveals peaks corresponding to the amino group, aromatic rings, aliphatic backbone, coordinating imine and the thiocyanate anion. The imine stretch is comparable to the reported value for $[Fe(salEen-5-I)_2]ClO_4$ (ref. 36) consistent with the proposed structure. The absorption spectrum in dimethylformamide (DMF) exhibits strong peaks at



Fig. 4 SEM images of SPGE (A) and 1-SPGE (B); EDX, elemental mapping of 1-SPGE (C); SPGE vs. 1-SPGE XPS spectra comparisons of C 1s (D) and O 1s (E); XPS spectra of other elements in complex 1 of 1-SPGE (F–I) as indicated in the inset of each figure.

approximately 544 nm and 650 nm, matching the LMCT band reported for [Fe(salEen-5-I)₂]ClO₄,³⁶ [Fe(salEen-5-Br)₂]ClO₄ (ref. 37) and [Fe(salMeen-5-Br)₂]ClO₄ (salMeen = *N*-methyl-*N*-(2-aminoethyl)salicylaldiminate).³⁸ The λ_{max} of 544 nm and 650 nm is also consistent with HS and LS state Fe(m) as found in a range of [Fe(naphRen)₂]⁺ (naphRen = 1-{[2-(alkylamino)ethylimino]-methyl}-2-naphtholate) complexes respectively, demonstrated by [Fe(naphEen)₂]halide (naphEen = 1-{[2-(ethylamino)ethylimino]-ethylimino]-methyl}-2-naphtholate; halide = Cl, Br).³⁹

Solid-state structure and packing

Suitable black crystals of **1** were grown by slow diffusion of a CH₂Cl₂ solution of the complex into hexane. At 150 K the structure is found in monoclinic $P2_1/c$ (Fig. 1). The asymmetric unit reveals one cationic complex with an octahedral Fe(m) center exhibiting a *mer* geometry, a disordered thiocyanate anion and CH₂Cl₂ and water molecules. Despite the disorder, the thiocyanate forms strong N–H···N hydrogen bonds as is well documented for this class of complexes.^{34,40,41} The Fe–N/O distances are typical of the LS state, supported by the octahedral distortion parameters Σ and θ .^{40,42}

Solid-state packing of **1** reveals a 1-D ladder coincident with the *c*-axis composed of pairs of cationic complexes, with the counteranion and solvent layers connected to this layer *via* amine N–H···NCS, S···Cl and C–H···I interactions. These chains are linked into 2-D planes within the *ab* plane through multiple C–H···I, C–H···S and C–H···N interactions (Fig. 2). While there are extensive interactions these are not unusually short and suggest that the overall cooperativity in the complex is weak.

Magnetic studies

Temperature dependent solid-state magnetism of $[Fe(salEen-I)_2]$ NCS **1** was studied by vibrating sample magnetometry (VSM) and is displayed as a plot of magnetic susceptibility ($\chi_M T$) and temperature (K) in Fig. 3. It's important to note that the sample on which magnetic studies were conducted did not contain solvent as shown by elemental analysis. The magnetic susceptibility increased from 0.60 cm³ K mol⁻¹ to 3.50 cm³ K mol⁻¹ upon heating from 220–430 K, indicating an incomplete SCO from the LS to a mostly HS state (*ca.* 80% HS), indicating gradual SCO and hence weak cooperativity. The magnetic profile upon cooling is similar to that above, with a slight increase in the magnetic susceptibility to approximately 0.75 cm³ K mol⁻¹ at 220 K, indicating no noticeable thermal hysteresis.

Surface morphology and elemental composition

The surface morphology of SPGE and 1-SPGE electrodes was analysed by SEM-EDX (Fig. 4) at 15 kV. Fig. 4A and B shows the



Fig. 5 (A) 20 CV-cycles of modified 1-SPGE at the scan rate of 50 mV s⁻¹ in 5.0 mM in K₃[Fe(CN)₆] solution added with 0.1 M KCl from -0.4 V to 0.7 V potential range. (B) calculated peak to peak potential separation (ΔE_p) of 10 different 1-SPGEs with 3.38% relative standard deviation and *y*-bar error represents the standard deviation in ΔE_p of 20 CV-cycles for each 1-SPGE electrode. (C) and (D) Different scan rates and linear fitting, respectively.

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This article is licensed under a Creative Commons Attribution-NonCommercial 3.0 Unported Licence. Open Access Article. Published on 19 June 2025. Downloaded on 7/30/2025 11:21:48 AM. (cc) BY-NC SEM images of both electrodes and EDX elemental mapping analysis of 1-SPGE. From the surface morphology images, regular dispersed surface of the working electrode area was conformed for SPGE (Fig. 4A) and 1-SPGE (Fig. 4B). Elemental color mapping confirms that 1 is evenly distributed in 1-SPGE as shown in Fig. 4C. X-ray photoelectron spectroscopy (XPS) using Al-K radiation was employed to determine the chemical states and elemental composition of elements in the SPGE and 1-SPGE electrodes, as shown in Fig. 4D-I. The XPS scans confirm that the two main elements, are carbon (C 1s, Fig. 4D) and oxygen (O 1s, Fig. 4E) with C:O atomic compositions of 87.5:5.3 and 71.4:23.5 for SPGE and 1-SPGE, respectively. It suggests that 1-SPGE has a slightly higher concentration of oxygen as it contains 1 and the decrease in carbon composition is due to the presence of other atoms in the SCO compound. From the C 1s core level in Fig. 4D the spectra of SPGE and 1-SPGE could be deconvoluted into six Gaussian components and their main peaks at 285.1 and 285 eV that are assigned to sp² C-C bonding of graphitic lattice. While, minor peaks are assigned to C=O, C-O and C-OH surface carbon function groups as indicated in the inset of Fig. 4D, respectively.⁴³ Fig. 4E displays the core level O 1s spectra of SPGE and 1-SPGE, with the signals deconvoluted into four Gaussian peaks centered 531.2-535.1 and 532.1-535.4, respectively (see inset of Fig. 4E for detailed surface functional groups). It could be observed that the XPS peaks of 1-SPGE were positively shifted compared with those of SPGE, presumably due to the presence of 1.43 Furthermore, the XPS spectra of the other elements (Fig. 4F-I, N, S, I and Fe) were also confirmed with their corresponding Gaussian peaks. It was very difficult to locate Fe peaks (Fig. 4I) due to their relatively very low atomic percentile compositions in the blended complex. Collectively, SEM-EDX and XPS analysis are broadly consistent with the calculated and observed compositions of the corresponding elements in the modified 1-SPGE.

Electrochemical stability of modified 1-SPGE

The electrochemical stability of the modified 1-SPGE electrode was investigated in the presence of 5 mM redox probe $K_3[Fe(CN)_6]$ in aqueous 0.1 M KCl as a supporting electrolyte solution by cyclic voltammetry between -0.4 to 0.7 V at a scan rate of 50 mV s⁻¹ in an inert environment. Fig. 5A shows that the redox peak positions and current response are virtually identical for all 20 voltammograms. Further studies on 10 different 1-SPGEs reveal that the calculated average peak to peak potential separation was $\Delta E_p = 0.164$ V with 3.38% relative standard deviation between the electrodes (Fig. 5B), signifying that 1-SPGE is extremely stable.⁴⁴⁻⁴⁶ As expected varying the scan rate (Fig. 5C) results in a corresponding change in the peak current, which is proportional to the scan rate, indicating a diffusion controlled redox process (Fig. 4D).

Electrochemical performance of 1-SPGE versus SPGE

The performance of 1-SPGE and SPGE against the PD isomers, p-PD, o-PD and m-PD was examined by cyclic voltammetry. Three CVs were performed by adding 100 μ M of each analyte in deaerated 0.1 M PBS buffer (pH 7) in aq. 0.1 M KCl electrolyte at



Fig. 6 Cyclic voltammograms of 1-SPGE vs. SPGE added 100 μ M concentration of indicated analyte in 0.1 M PBS buffer (pH 7) in aq. 0.1 M KCl at 50 mV s⁻¹, (A) *p*-PD (B) *o*-PD and (C) *m*-PD.

50 mV s⁻¹ for both electrodes (Fig. 6). The modified **1**-SPGE shows enhanced redox peak currents as compared to bare SPGE for *p*-PD. In addition, the modified electrode also reveals a slightly smaller peak potential separation ($\Delta E_p = 40 \text{ mV}$) compared with the bare electrode ($\Delta E_p = 49 \text{ mV}$), although both are typical of a reversible redox couple (Fig. 6A).^{17,44-47} This reversibility is mirrors previous reports.⁴⁸ Similarly, **1**-SPGE also



Fig. 7 Electrochemical response of the 1-SPGE for (A) p-PD, (C) o-PD, and (E) m-PD at different concentrations and the calibration curve (horizontally parallel), error bars represent the standard deviation among three replicates (SD, n = 3) (B) p-PD, (D) o-PD, and (F) m-PD respectively.

revealed better electrochemical activity for irreversible oxidation of *o*-PD and *m*-PD under identical CV conditions as the peak current increased for both analytes compared to the unmodified SPGEs (Fig. 6A and B). The *o*-PD isomer in Fig. 6B shows two distinct oxidation–oxidation process peaks at around 0.25 and 0.36 V, respectively. Hereafter, only the first oxidation peak at 0.25 V will be discussed. The voltammograms in Fig. 6C, show irreversible oxidation of *m*-PD, and again show a welldefined oxidation peak at ≈ 0.51 V in 1-SPGE with enhanced oxidation current compared to bare SPGE. Fig. S6[†] reveals that the peak current is proportional to the scan rate, indicating diffusion controlled redox processes.¹⁶ Overall, 1-SPGE demonstrated significantly better electrochemical performance toward all three PD isomers compared to bare SPGE suggesting

Table 1	Electrochemical	comparison o	f the separate	and simultaneou	s detection o	of PDs
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	Separate detection of PDs			Simultaneous detection of PDs		
Parameters	p-PD	o-PD	<i>m</i> -PD	p-PD	o-PD	<i>m</i> -PD
Linear range (µM)	0.3-150	0.5-100	0.5-50	0.3-30	2-50	5-50
Detection limit (µM) Peak potential (V)	$\begin{array}{c} 0.062\\ 0.09\pm 0.01\end{array}$	$\begin{array}{c} 0.20\\ 0.24\pm 0.01\end{array}$	$\begin{array}{c} 0.41 \\ 0.48 \pm 0.02 \end{array}$	$\begin{array}{c} 0.08\\ 0.07\pm 0.01\end{array}$	$\begin{array}{c} 0.25\\ 0.24\pm 0.01\end{array}$	$\begin{array}{c} 0.55\\ 0.52\pm 0.02\end{array}$

^{*a*} Detection limit = $(3.3 \times \sigma)$ /slope (where, σ = standard deviation of the slope; and *n* = 3).

that the inclusion of the SCO complex in modified 1-SPGE enhances the sensitivity of the electrode to the analyte molecules.⁴⁹

The electrochemical response of the modified 1-SPGE was also investigated using DPV. Successive addition of calculated concentrations of *p*-PD (Fig. 7A), *o*-PD (Fig. 7C) and *m*-PD (Fig. 7E) allowed detection of all three analytes. The peak current of the modified 1-SPGE was found to exhibit a linear relationship with the concentration of the analyte, with the correlation coefficient and detection limit summarized in the insets of Fig. 7 and in Table 1. The limit of detection (LOD) was calculated using eqn (1) based on three replicates,⁵⁰

$$LOD = 3.3 \times \frac{\sigma}{\text{slope}}$$
(1)

where σ is the standard deviation of the linear regression plot.

For the determination of PDs isomers, the widest linear range of 0.3–150 μ M was achieved for *p*-PD with the lowest detection limit of 0.062 μ M. By comparison, the concentration range and detection limit of *o*-PD, was 0.5–100 and 0.20 μ M and *m*-PD, 1–50 and 0.41 μ M, respectively. These results indicate that **1**-SPGE possesses larger linear ranges and lower limit of detections than most reported PDs biosensors (Table S3.1†).^{2,3,16,17} Moreover, the peak potential of the three PD



Fig. 8 Electrochemical response of 1-SPGE in the presence of p-PD, o-PD, and m-PD (A) and their calibration curves (B), error bars represent the standard deviation among three replicates (SD, n = 3).

analytes varies sufficiently from each other (*p*-PD, *o*-PD, and *m*-PD; 0.09, 0.24 (first oxidation) and 0.48 V, accordingly) providing an opportunity for selective and simultaneous detection of a mixture of PDs isomers.

Simultaneous detection of phenylenediamine isomers

The simultaneous detection of the three PD isomers is shown in Fig. 8. As before, we used a deaerated saline PBS (0.1 M, pH 7) and chose a potential range from -0.2 to +0.65 V which contains the peak potential of all three analytes. Pleasingly, the oxidation peaks of p-PD, o-PD and m-PD were clearly separated at 0.07 V, 0.24 V and 0.52 V, respectively, with the peak current proportional to the concentration to the analyte. The linear concentration range of p-PD, o-PD and m-PD was 0.3-30 µM, 2-50 µM and 5-50 µM with an LOD of 0.08 µM, 0.25 µM and 0.55 μM, respectively. Simultaneous detection of the analytes results in a slightly lower peak current when compared with individual detection as shown in Fig. 9. This decrease may be due to the intermolecular interactions between the PD isomers which might hinder their mobility towards electrode surface. This is supported by the fact that this effect is very negligible at lower concentrations. Despite the lower current, the limits of detections are quite similar whether the analytes are detected individually or together (Table 1). We also note that the 1-SPGE is more sensitive for p-PD than o-PD and m-PD isomers, irrespective of the experimental conditions, presumably as the redox process is fully reversible in the case of *p*-PD.

Real sample determination of phenylenediamine isomers

To explore the potential of 1-SPGE for the detection of PDs we tested the electrode on three real hair dye (HD) samples. Firstly, 1 g of each HD was dissolved in 20 mL of water and then 10 μ L aliquots from that solution were added to the electrochemical cell containing PBS to give a total volume of 14 mL for DPV measurements. Then the solution was spiked with a known concentration of each PD isomer with three determinations per



Fig. 9 Comparison of the electrochemical response of **1**-SPGE for the separate and simultaneous detection of PD isomers. Error bars are hidden for clarity.

Α,

Hair dye	PDs	Found ^{<i>a</i>} (mM)	Added (µM)	Recovery (μM)	RSD (%)	Recovery (%)
HD-1	<i>p</i> -PD	32 ± 0.6	10	10.15	2.0	101.5
	o-PD	3.2 ± 0.1	10	9.97	2.9	99.7
	<i>m</i> -PD	7.5 ± 0.2	10	10.02	3.3	100.2
HD-2	<i>p</i> -PD	35 ± 0.2	10	9.17	0.2	91.7
	o-PD	2.2 ± 0.1	10	9.62	4.4	96.2
	<i>m</i> -PD	5.3 ± 0.3	10	9.53	4.5	95.3
HD-3	<i>p</i> -PD	14 ± 0.2	10	10.4	2.1	104
	o-PD	3.0 ± 0.3	10	10.41	5.0	104.1
	<i>m</i> -PD	0.0	_	_	_	_

sample. Comparison with standard analytical techniques reveals that **1**-SPGE was able to detect all three PDs very accurately (Fig. S7[†]). The calculated concentrations of PDs in the HDs and the percent recovery are summarized in Table 2 which clearly demonstrate the utility of **1**-SPGE as a sensor.

Conclusions

In summary, blending a Fe^{III}-based SCO complex with graphene allows fabrication of a modified 1-SPGE electrode for the reliable detection of three phenylenediamine isomers. Electrochemical studies reveal that the modified electrode exhibits better performance than the unmodified electrode. We are also able, for the first time, to demonstrate simultaneous detection of all three phenylenediamine isomers indicating that 1-SPGE is an excellent electrode for such aromatic amines. Finally, analysis of real samples highlights the applicability of 1-SPGE for electrochemical monitoring of these analytes in real-world applications. Future work will focus on determining whether this approach is more broadly applicable and develop a deeper understanding of how the inclusion of such metal complexes is able to enhance electrochemical performance.

Data availability

All underlying data for this work is available from the authors upon request. Data relating to the crystal structure is available from the CCDC, 2417988.

Author contributions

Basharat Ali: investigation, formal analysis, data curation, visualization, writing. Theerapoom Boonprab: investigation, formal analysis, data curation, visualization, writing. Warisa Thammasangwan: investigation, formal analysis, data curation. Sittipong Kaewmorakot: investigation, formal analysis, data curation. Chanpen Karuwan: investigation, formal analysis, data curation. Adisorn Tuantranont: investigation, formal analysis, data curation, formal analysis, data curation, Guillaume Chastanet: investigation, formal analysis, data curation, writing – review & editing. David J. Harding: conceptualization, resources, writing – review & editing, supervision. Phimphaka Harding: conceptualization,

resources, writing – review & editing, supervision, funding acquisition.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

We gratefully acknowledge the National Research Council of Thailand (NRCT) grant number NRCT5-RSA63019-02 for funding. This research has received funding support from the NSRF *via* the Program Management Unit for Human Resources & Institutional Development, Research and Innovation [grant number B13F660056]. The Development and Promotion of Science and Technology Talents Project (DPST) is thanked for scholarships to W. T. and S. K. The National Science Technology and Innovation Policy Office for Integrated Research and Innovation Plan (Grant No. 256113A3050001) is thanked for funds to purchase an X-ray diffractometer.

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