


 Cite this: *RSC Adv.*, 2025, 15, 7869

Synthesis of Mo₂C nanoparticles on N-doped carbon as an electrocatalyst for efficient electrocatalytic hydrogen evolution†

 Zheng Chen,  Shuting Wang, Hongyan Zhou and Suyuan Zeng *

Molybdenum carbide (Mo₂C) has emerged as a subject of considerable research interest as an intrinsically Pt-like electronic and cost-effective alternative to platinum-based catalysts for the sustainable hydrogen evolution reaction (HER). However, a high carbonization temperature can easily cause the agglomeration of nanoparticles. Therefore, we employed a zeolitic imidazolate framework (ZIF)-assisted synthesis strategy, obtaining Mo₂C/CN-T nanoparticles by calcining the precursor Mo-ZIF at high temperature and low pressure. Utilizing the carbon defects, nitrogen doping, and nanosized active sites provided by ZIFs, the as-prepared electrocatalyst enables swift catalytic reaction kinetics and superior activity stability. The as-prepared Mo₂C/CN-850 manifests a high HER catalytic activity in acid and alkaline media with a small overpotential of 97 and 117 mV at 10 mA cm⁻², respectively and good stability at the industrial current density above 200 mA cm⁻².

Received 23rd December 2024

Accepted 3rd March 2025

DOI: 10.1039/d4ra08969c

rsc.li/rsc-advances

1 Introduction

Hydrogen energy, characterized by its high energy density and zero carbon emissions, holds tremendous potential as an ideal candidate to solve the challenges of energy scarcity and environmental pollution.^{1–3} However, the majority of hydrogen is currently produced from fossil fuels rather than water electrolysis, which is apparently unsustainable in the long term.^{4–6} The electrocatalytic hydrogen evolution reaction (HER) represents the most promising approach for industrial hydrogen production because of the extensive variety of feedstocks, the minimal level of product impurities, and the exceptional purity of the resulting hydrogen.^{7,8} It is well-known that Pt-based materials are currently the most efficient catalysts for hydrogen evolution, however, their high cost and limited availability pose significant constraints on their large-scale application.^{9,10} Consequently, in HER research, a critical challenge is to develop cost-efficient and accessible electrocatalysts, prioritizing the creation of non-precious metal catalysts with Pt-like performance to promote sustainable and economical hydrogen production.^{11–13}

Among various alternatives, transition metal carbides (TMCs), which are primarily composed of earth-abundant transition metal elements and carbon, have attracted substantial attention in the scientific community. Incorporating carbon

into the molybdenum lattice will result in an expanded d-band in the catalyst, which exhibits an electronic configuration akin to platinum, thus showing Pt-like catalytic activity in HER.^{14,15} Consequently, Mo₂C has emerged as a highly promising noble metal-free catalyst with the potential to replace Pt.^{16,17}

The conventional synthetic methods for nanosized carbides can be categorized into two types: solid–solid thermal reduction and gas–solid reaction. The former uses carbon-containing solid compounds such as, carbon nanotubes, active carbon, or organics as the carbon source, while the latter involves gaseous carbon sources such as CH₄, C₄H₁₀, C₂H₆, C₃H₈, and aromatic compounds^{14,18,19} as the starting materials. Despite the tremendous progress using the two methods mentioned above, the HER properties of the materials are still greatly influenced by the excessive carbon during the synthetic process. This phenomena may be associated with the scattered carbide phase nestled within a carbon matrix exhibits which limited the accessibility of reactants to the catalytic sites.²⁰ Meanwhile, the excess carbon derived from the gaseous carbon source tends to accumulate on the surface of the carbide, envelope the active sites and consequently diminishes the HER electrocatalytic activity.²¹ Recently, numerous approaches to the synthesis of carbides to further improve the HER performance have been consistently put forward. Nguyen *et al.*²² utilized a solution process and electrospinning technique to achieve a liquid–solid–solid reaction, resulting in the production of nano-coral W₂C with a uniform distribution of active sites. Qiang *et al.*¹⁹ have reported a different gas–solid–solid–solid reaction for the synthesis of Mo₂C nanowires, wherein the carbon cloth acts as the solid carbon source, and NaCl-assisted sublimable MoO₃ serves as the vapor phase molybdenum precursor, promoting

School of Chemistry and Chemical Engineering, Liaocheng University, Liaocheng, 252059, PR China. E-mail: drzengsy@163.com; Fax: +86-635-8230196; Tel: +86-635-8230614

† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4ra08969c>



the formation of active sites and preventing the aggregation of gaseous carbon. However, the methodologies reported for nanosized carbide synthesis tend to be intricate and expensive, which restricted their large-scale application. Therefore, identifying a scalable and straightforward method to enhance the hydrogen evolution performance and mitigate the agglomeration of Mo_xC-based electrocatalysts is crucial.

In this study, we propose a solution to address this challenge by employing the calcination of non-volatile, crystalline, pre-formed Mo-ZIF nanoparticles under high-temperature, low-pressure conditions. During the synthetic process, ZIFs are chosen as the solid carbon precursor due to their unique structural properties, abundant organic ligands, and controllable frameworks, which will slow the diffusion rate of carbon atoms from ZIFs to the molybdenum lattice, thereby not only suppressing the sintering of carbide nanoparticles but also preventing excessive carbon deposition on their surfaces. In this manner, we can accomplish the synthesis of nanosized and phase-pure Mo₂C particles, exhibiting excellent HER catalytic activity together with long-term HER stability in both acid and alkaline electrolyte. Our research introduces a scalable and straightforward approach for the synthesis of high-quality nanostructured Mo₂C using ZIFs, providing a valuable strategy for the design and fabrication of other high-performance TMCs catalysts for energy conversion applications beyond water electrocatalysis.

2 Experimental methods

2.1 Materials

2-Methylimidazole (C₄H₆N₂, 98%), Nafion solution (5 wt%) and molybdenum(v) chloride (MoCl₅, 99.6%) were purchased from Shanghai Aladdin Reagent Co., Ltd., methanol anhydrous (CH₃OH, ≥99.8%), ethanol anhydrous (C₂H₆O, ≥99.7%) were purchased from Tianjin Kemiou Chemical Reagent Co., Ltd., 20% Pt/C were purchased from MACKLIN Reagent Co., Ltd. All reagents were used directly without further purification.

2.2 Preparation of electrocatalysts

2.2.1 Preparation of Mo-ZIF nanoparticles. Typically, 0.41 g of MoCl₅ and 1.32 g of 2-methylimidazole were dissolved separately in 40 mL of mixed solvents containing 20 mL of methanol and 20 mL of ethanol. Subsequently, the 2-methylimidazole solution was gradually added dropwise into the MoCl₅ solution under stirring. After 12 hours, the resulting orange precipitate was collected, washed with ethanol, and vacuum dried overnight.

2.2.2 Preparation of Mo₂C/CN-T. To obtain Mo₂C/CN-T, a quartz tube containing synthesized Mo-ZIF nanoparticles was evacuated to a vacuum (0.0015 Pa). Then the samples were subjected to calcination at temperatures of 750 °C, 800 °C, 850 °C, 900 °C and 950 °C for 6 h, with a heating rate of 5 °C per minute. After cooling naturally to ambient temperature, the as-synthesized products were collected and designated as Mo₂C/CN-750, Mo₂C/CN-800, Mo₂C/CN-850, Mo₂C/CN-900 and Mo₂C/CN-950.

2.3 Electrochemical measurements

For the electrochemical tests, 8.5 mg of the as-fabricated catalyst powder was dispersed in 1 mL of Milli-Q water, at room temperature under slightly ultrasonicated for 40 min to obtain a homogenous catalyst ink. Then, 20 μL of the ink was applied to a mirror-polished glass carbon electrode with a diameter of 5 mm. After air-drying, 5 μL of 0.5 wt% Nafion aqueous solution was dripped to the electrode and allowed to dry at room temperature, serving as a binder.

In the HER test, the working electrode was placed into a three-electrode cell setup. In this setup, either an Ag/AgCl/KCl (3.3 M) electrode or a Hg/HgO electrode was selected as the reference electrode, while a platinum sheet served as the counter electrode in a cell filled with electrolyte (0.5 M H₂SO₄ or 1 M KOH). All measured potentials were converted to the reversible hydrogen electrode (RHE) scale using the equations: $E_{\text{RHE}} = E_{\text{Ag/AgCl}} + (0.2046 + 0.0592\text{pH})$ for the Ag/AgCl reference electrode, and $E_{\text{RHE}} = E_{\text{Hg/HgO}} + 0.098 + 0.0592\text{pH}$ for the Hg/HgO reference electrode. The polarization curves were corrected with 100% iR compensation.

The data were recorded using an electrochemical analysis station, (References 3000, Gamry Instruments, USA). Cyclic voltammetry (CV) and linear sweep voltammetry (LSV) test were conducted using a glassy carbon rotating disk electrode (RDE). The LSV was employed in 1 M KOH and 0.5 M H₂SO₄ solutions at a scan rate of 5 mV s⁻¹ to obtain the polarization curves, respectively. The double-layer capacitances (*C*_{dl}) using CV measurements were performed in the potential ranges of 0.075 to 0.125 V (vs. RHE, 1 M KOH) and 0.185 to 0.235 V (vs. RHE, 0.5 M H₂SO₄) utilizing scan rates varying from 10 to 100 mV s⁻¹. Electrochemical impedance spectroscopy (EIS) was performed with the frequency from 10⁵ Hz to 0.1 Hz to assess the resistance of the synthesized materials. The long-term stability was assessed through amperometric *i*-*t* curves recorded at overpotentials corresponding to current densities of 10 and 240 mA cm⁻².

3 Results and discussion

3.1 Synthesis and characterizations of Mo₂C/CN-T

As shown in Fig. 1, the preparation of Mo₂C/CN-T begins with the self-assembly of 2-methylimidazole and molybdenum chloride to form Mo-ZIF at room temperature, followed by a simple carbonization reaction. During the synthetic process, the XRD peaks of MoO₂ becomes weaker and weaker until it disappears at 850 °C. Meanwhile, the XRD peaks of Mo₂C became stronger and stronger (Fig. S1a†). This indicates that during the carbonizing process, the precursor firstly

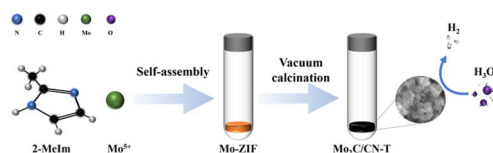


Fig. 1 Schematic illustration for the synthesis of Mo₂C/CN-T.



transformed into MoO₂ because of the residual oxygen in the quartz tube. Meanwhile, the 2-methylimidazole molecules will gradually carbonize to form the N doped carbon. As the temperature increased further, the as-formed MoO₂ will be reduced by carbon and further react with carbon to form Mo₂C. When the temperature continues to rise after the complete formation of molybdenum carbide, the plane of (002) will transform into (101) because the peak intensity ratio of (101) to (002) becomes larger and larger (Fig. S1b†), and the weak and broad peak of graphitic carbon (at approximately 25°) will become smaller and smaller.

The X-ray diffraction (XRD) pattern of the as-synthesized Mo-ZIF is depicted in Fig. S2,† showing consistency with the results reported previously.²³ As illustrated in Fig. 2a, the XRD patterns of Mo₂C/CN-850, Mo₂C/CN-900 and Mo₂C/CN-950 display typical peaks centering at 34.3, 37.9, 39.3, 52.1, 61.5, 69.5, 72.3, 74.6, and 75.5°, which can be designated to be the (100), (002), (101), (102), (110), (103), (200), (112), and (201) planes of Mo₂C (JCPDS 35-0787), respectively. This outcome indicates that all the three samples have the same crystalline phase, and simultaneously confirms the successful synthesis of β-Mo₂C,²⁴ whose Fermi level energy aligns more closely to the corresponding value of Pt. Meanwhile, it can be inferred from the peak

intensity of the (101) planes in the XRD pattern that the crystallinity of Mo₂C/CN-T increases with the rise of temperature. Additionally, the sample of Mo₂C/CN-850 has a better ratio of Mo₂C (002) and (101) crystal planes, thereby contributing to excellent HER performance due to their synergistic effects.^{15,25}

Raman spectroscopy was employed to further prove the existence of carbon in Mo₂C/CN-T. As shown in Fig. 2b, two distinct carbon bands can be observed: the D band at 1343 cm⁻¹ and the G band at 1600 cm⁻¹, which is related to the defective carbon and ordered graphitic carbon, respectively. With a peak intensity ratio (*I_D/I_G*) of approximately 0.98, Mo₂C/CN-850 exhibits a significant degree of graphitic carbon amidst its structure, indicative of a carbonization process that has taken place under vacuum conditions. The *I_D/I_G* ratio for Mo₂C/CN-900 is 0.91, while Mo₂C/CN-950 exhibits almost no peak intensity, suggesting that higher temperatures are not favorable for the formation of defective carbon or the carbonization process. Such partial graphitization is beneficial to the enhancements in catalytic conductivity and can bring more electrons transport channels, which is consistent with the XRD analysis.^{26,27}

The N₂ adsorption/desorption isotherm reveals the specific surface and porous characteristics of samples Mo₂C/CN-850, Mo₂C/CN-900 and Mo₂C/CN-950 (Fig. 2c and S3a, S3b†). Sample Mo₂C/CN-850 exhibits a type IV isotherm with an H3-type hysteresis loop, which is typical for mesoporous materials. Samples Mo₂C/CN-900 and Mo₂C/CN-950 have type III isotherms. The Brunauer–Emmett–Teller (BET) specific surface areas of the three samples are determined to be 20.2 m² g⁻¹, 22.3 m² g⁻¹ and 26.2 m² g⁻¹, respectively. Further analysis of the pore size distribution, as illustrated in the inset of Fig. 2c and S3a, S3b,† confirms the mesoporous properties of the three as-synthesized samples. The smaller pore size of Mo₂C/CN-850, which offers the advantages of higher internal space utilization and shorter ion diffusion paths, facilitates the rapid diffusion of ions and the efficient transport of substances, benefiting from ZIFs having controllable frameworks and can suppress the sintering of carbide nanoparticles. According to the thermogravimetric analysis (TGA) in oxygen (Fig. 2e), in the sample of Mo₂C/CN-850 is approximately 87 wt%. (More detailed TGA analysis are shown in Fig. S4†). This finding is crucial for enhancing HER performance, as it represents about 6.7 times the content of the carbon matrix, which is beneficial with an increased exposure of active sites.

The surface chemical information of chemical state and valence of the prepared catalysts was studied by X-ray photoelectron spectroscopy (XPS). As revealed in Fig. 2f, the typical survey spectrum indicates that sample Mo₂C/CN-850 is primarily comprised of elements Mo, C, O, and N. The high resolution Mo 3d spectrum of Mo₂C/CN-850 could be deconvoluted into three double peaks (Fig. 2g). The binding energy peaks centering at 228.6/231.7 eV are associated with Mo²⁺, indicating the existence of Mo₂C species, which are highly active for the electrocatalytic HER process.²⁸ The double peaks centering at 229.1/232.1 eV and 232.1/235.8 eV rare related to Mo⁴⁺ (MoO₂) and Mo⁶⁺ (MoO₃), respectively, originate from the Mo₂C species.²⁹ The presence of the Mo–O_x peaks is attributed to the inevitable surface oxidation of Mo₂C upon exposure to the

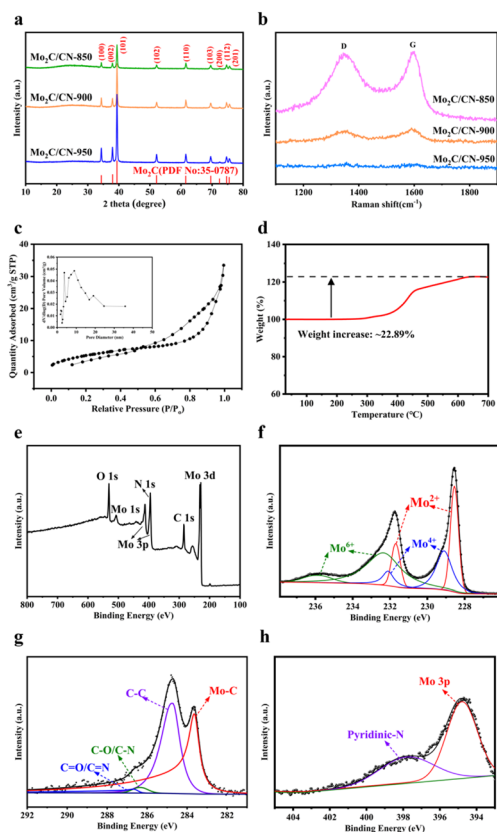


Fig. 2 (a) XRD pattern, (b) Raman spectrum of Mo₂C/CN-850, Mo₂C/CN-900 and Mo₂C/CN-950 (c) N₂ adsorption/desorption isotherms curve, the inset is pore size distribution, (d) TGA curve, (e) XPS survey spectrum, and (f) Mo 3d, (g) C 1s, (h) N 1s XPS high-resolution spectra of Mo₂C/CN-850.

air.³⁰ The high-resolution C 1s XPS spectrum (Fig. 2h) shows four fitted peaks. The binding energy peak centering at 283.6 eV is attributed to the Mo–C bonds,³¹ indicating the formation of Mo₂C along with the ZIF-aided carbonization of Mo₂C/CN-850. The primary peak at 284.8 eV and two weaker peaks at 286.3 and 286.7 eV are assigned to the C–C, C–O/C–N and C=O/C=N bonds, respectively. The deconvolution of the N 1s XPS spectrum (Fig. 2i) reveals the characteristic peak of pyridinic-N at 397.8 eV, indicating the N doping into Mo₂C/CN-850. The N element in Mo₂C/CN-850 material may originate from 2-methylimidazole which can promote electrochemical performance of carbon-based molybdenum carbide by increasing the material's conductivity and the stability of the carbon matrix.^{26,32}

Field emission scanning electron microscopy (FESEM) was also employed for the characterization of the fabricated catalysts. As presented Fig. S5,† the Mo-ZIF intermediate is consisted of nanoparticles ranging from approximately 200 to 400 nm in diameter, which could mitigate the agglomeration after carbonization. The series of Mo₂C/CN-T samples were prepared by changing the temperature of carbonization. After carbonization, Mo₂C/CN-850 still retains its 3D architecture but becomes smaller and loosely stacked (Fig. 3a and b), indicating that the original polyhedral morphology of the precursor was well preserved after the annealing process. The FESEM images show that Mo₂C/CN-900 and Mo₂C/CN-950 have a certain degree of agglomeration in contrast to Mo₂C/CN-850, which is not conducive to the exposure of active sites (Fig. S6†).

The microstructure of Mo₂C/CN-850 catalyst was further characterized by the Transmission electron microscopy (TEM). As demonstrated in Fig. 3c, a rough surface can be observed, which originated from the phase generation of the newly formed Mo₂C and generated amorphous carbon wrapped around the bulk surface. From Fig. 3d, the enlarged image exhibited a structure which was consistent with the SEM results,

showing large number of active sites embedded in carbon matrix. The carbon matrix may not only help limit the coalescence and agglomeration of heterogeneous structure but also protect the active site from leaching in the harsh corrosive environments. Fig. 3e shows high-resolution TEM (HRTEM) image with clear lattice fringes of 0.26 nm, corresponding to the (100) crystal planes of Mo₂C, consistent with other samples (Fig. S7†), indicating the excellent crystallinity of the as-prepared catalyst. Moreover, the Energy Dispersive Spectroscopy (EDS) mapping images in Fig. 3f suggest that Mo₂C/CN-850 is composed of Mo, C and trace N elements, which is consistent with the XPS analysis.

3.2 Electrochemical measurements

To demonstrate the electrocatalytic performance, the sample powders were loaded onto the glassy carbon electrode and the HER performance was measured in 0.5 M H₂SO₄ using a standard three-electrode configuration. As shown in Fig. 4a, the commercial Pt/C catalyst exhibits the excellent electrocatalytic properties, consistent with ref. 4 and 19, with an onset

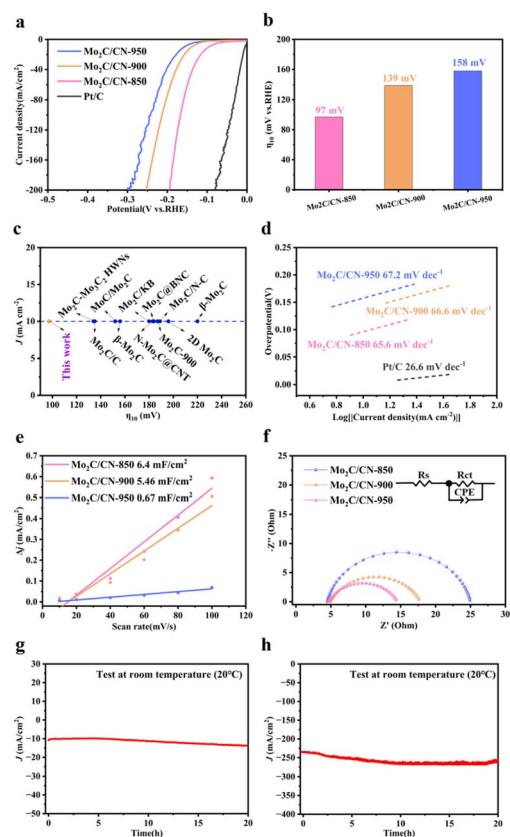


Fig. 4 (a) Polarization curves of Mo₂C/CN-850, Mo₂C/CN-900, Mo₂C/CN-950 and Pt/C in 0.5 M H₂SO₄ solution. (b) HER activity (overpotentials at 10 mA cm⁻²). (c) Comparison of overpotential values of the HER with previous reports. (d) Tafel plots of Mo₂C/CN-850, Mo₂C/CN-900, Mo₂C/CN-950 and Pt/C. (e) Estimated C_{dl}, and (f) Nyquist plots of Mo₂C/CN-850, Mo₂C/CN-900 and Mo₂C/CN-950, the inset is the equivalent circuit model. (g) and (h) Chronopotentiometry test of Mo₂C/CN-850 at current densities 10 and 240 mA cm⁻².

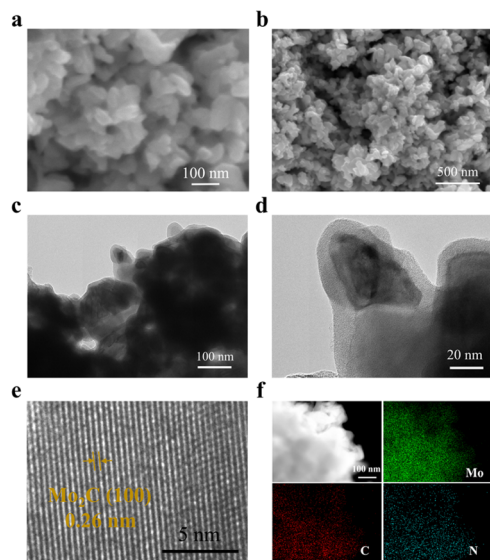
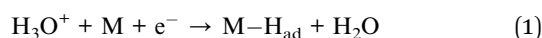


Fig. 3 (a) and (b) FESEM images, (c–e) TEM and HRTEM images and (f) EDS color mapping images of Mo₂C/CN-850.

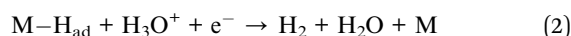


overpotential of nearly zero. The LSV curves revealed that Mo₂C/CN-850 has a low overpotential of 97 mV at a current density of 10 mA cm⁻² (η_{10}), in the Fig. 4b, which is lower than the corresponding values of samples Mo₂C/CN-900 (139 mV) and Mo₂C/CN-950 (158 mV), indicating that the degree of agglomeration of Mo₂C/CN-T can affect catalytic activity. The outstanding HER properties is comparable to those of other reported molybdenum carbide-based catalysts such as Mo₂C-Mo₃C₂ HWNs (η_{10} = 134 mV)³³ MoC/Mo₂C (η_{10} = 152 mV),³⁴ Mo₂C-900 (η_{10} = 187 mV),¹⁹ β -Mo₂C (η_{10} = 220 mV),³⁵ Mo₂C@BNC(η_{10} = 184 mV),³⁶ and many others^{37–42} (Fig. 4c). The Tafel slope is crucial for evaluating the performance of HER, identifying the rate-limiting step, and serves as a valuable tool in studying the mechanism of HER. The three reaction equations in acid medium as an example are shown as follows,⁴³

Volmer step (discharge step):



Heyrovsky step (electrochemical atom + ion reaction step):



or

Tafel step (atomic combination step):



The Tafel slopes for the Volmer reaction, Heyrovsky reaction, and Tafel reaction are 120, 40, and 30 mV dec⁻¹, respectively. In the Fig. 4d, the Tafel slope of Mo₂C/CN-850 is 65.6 mV decade⁻¹, smaller than those of Mo₂C/CN-900 (66.6 mV decade⁻¹) and Mo₂C/CN-950 (67.2 mV decade⁻¹). This exhibits that the hydrogen evolution on Mo₂C/CN-850 follows the Volmer–Heyrovsky reaction mechanism, with the rate-limiting step being determined to be Heyrovsky reaction. Additionally, the exchange current density (j_0) is another important parameter obtained by extrapolating of the Tafel plot to zero overpotential, which can be calculated to evaluate the intrinsic catalytic activity and reflects the inherent rate of electron transfer between the catalyst and the electrolyte. The j_0 values, as shown in Fig. S8,† indicate that Mo₂C/CN-850 (0.3406 mA cm⁻²) is larger than those for Mo₂C/CN-900 (0.087 mA cm⁻²) and Mo₂C/CN-950 (0.0454 mA cm⁻²). Obviously, the results indicate that Mo₂C/CN-850 exhibits superior inherent activity for HER performance. The electrochemical double-layer capacitance (C_{dl}), which is equivalent to the electrochemical active area (ECSA), reflects the active sites of the catalysts. To estimate the C_{dl} values of the as-prepared electrocatalysts from the linear relationship between the current density and scan rate, CV curves were collected with scan rates ranging from 10 to 100 mV s⁻¹ (Fig. S9†). As shown in Fig. 4e, the C_{dl} values for samples Mo₂C/CN-900 and Mo₂C/CN-950 are determined to be 5.46 and 0.67 mF cm⁻². Notably, Mo₂C/CN-850 shows the higher C_{dl} value (6.4 mF cm⁻²), indicating there are more exposed electroactive sites and larger ECSA.

To further analyzed the intrinsic property of Mo₂C/CN-850 and investigate the electron transfer kinetics, the charge

transfer resistance (R_{ct}) of the HER process was analyzed using the electrochemical impedance spectroscopy (EIS). A smaller value indicates a faster electron transfer rate for HER. As shown in Fig. 4f, compared to the R_{ct} values of samples Mo₂C/CN-900 (12.84 Ω) and Mo₂C/CN-950 (20.44 Ω), the corresponding value of sample Mo₂C/CN-850's R (9.852 Ω) is much smaller, revealing a faster charge-transfer process. More intuitive EIS fitting parameters are shown in Table S2.† This result is consistent with the trend observed in their HER activities. For the purpose of practical use, stability is a crucial parameter for the evaluation of a newly designed catalyst. The chronopotentiometric curves were conducted at constant current densities of 10 and 240 mA cm⁻² in 0.5 M H₂SO₄ (Fig. 4h and i). The continuous i - t test for 20 hours showed no obvious change at the industrial current density (larger than 200 mA cm⁻²), indicating the high electrochemical stability.

The hydrogen evolution performances of the as-prepared samples were also investigated in 1 M KOH electrolyte (Fig. 5a). Fig. 5b illustrates that sample Mo₂C/CN-850 exhibits a lower overpotential of 117 mV at a current density of 10 mA cm⁻², which is much lower than the corresponding values of

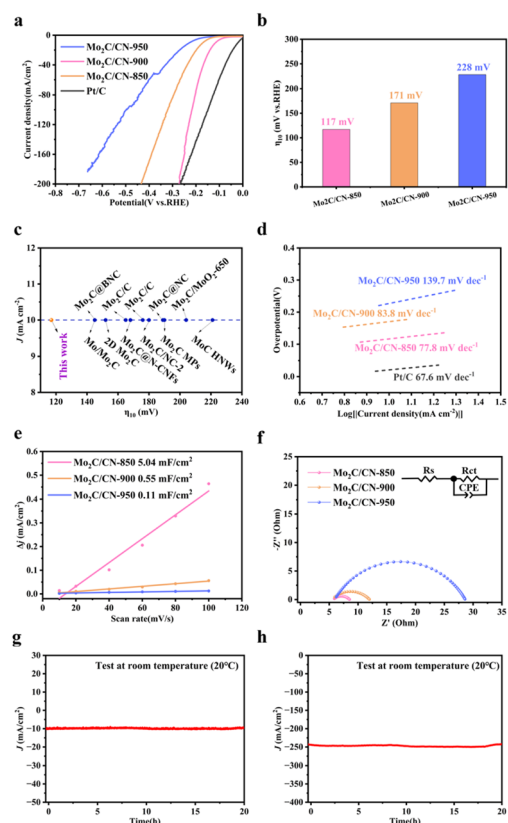


Fig. 5 (a) Polarization curves of Mo₂C/CN-850, Mo₂C/CN-900, Mo₂C/CN-950 and Pt/C in 1 M KOH solution. (b) HER activity (overpotentials at 10 mA cm⁻²). (c) Comparison of overpotential values of the HER with previous reports. (d) Tafel plots of Mo₂C/CN-850, Mo₂C/CN-900, Mo₂C/CN-950 and Pt/C. (e) Estimated C_{dl} , and (f) Nyquist plots Mo₂C/CN-850, Mo₂C/CN-900 and Mo₂C/CN-950, the inset is the equivalent circuit model. (g) and (h) Chronopotentiometry test of Mo₂C/CN-850 at current densities 10 and 240 mA cm⁻².



samples Mo₂C/CN-900 (171 mV) and Mo₂C/CN-950 (228 mV). As shown in Fig. 5c, Mo₂C/CN-850 displays an excellent HER activity and outperforms most previously reported values for carbide-based electrocatalysts, such as Mo₂C@BNC (145 mV),³⁶ 2D Mo₂C (152 mV)³⁸ Mo₂C@N-CNFs (168 mV),⁴⁴ Mo₂C/NC-2 (180 mV),⁴⁵ and many others.^{46–50}

Tafel slopes for the as-prepared samples were also calculated, with Mo₂C/CN-850 displaying the smallest value of 77.8 mV dec⁻¹ compared to Mo₂C/CN-900 (83.8 mV dec⁻¹) and Mo₂C/CN-950 (139.7 mV dec⁻¹), indicating the Volmer–Heyrovsky kinetic mechanism (Fig. 5d). Fig. S10† indicates that the j_0 of sample Mo₂C/CN-900 and Mo₂C/CN-950 are 0.087 and 0.0454 mA cm⁻², respectively, which are lower than the corresponding value of Mo₂C/CN-850 (0.3406 mA cm⁻²). The electrochemical C_{dl} of Mo₂C/CN-T materials was obtained by the CV (Fig. S11†). As shown in Fig. 5d, Mo₂C/CN-850 (5.04 mF cm⁻²) shows the larger C_{dl} value than Mo₂C/CN-900 (0.55 mF cm⁻²) and Mo₂C/CN-950 (0.11 mF cm⁻²), indicating there are more exposed electroactive sites and larger ECSA. The Nyquist plots of the Mo₂C/CN-T are shown in Fig. 5f. Clearly, the R_{ct} of Mo₂C/CN-850, Mo₂C/CN-900 and Mo₂C/CN-950 are 2.812, 6.563 and 22.68 Ω, respectively. These results indicated that Mo₂C/CN-850 have obviously advantage in HER. Fig. 5g and h demonstrate the excellent stability of Mo₂C/CN-850 at constant current densities of 10 and 240 mA cm⁻² over a period of 20 hours.

We found that Mo₂C/CN-850 is a better electrocatalyst in both acidic and basic solutions. The high activity can be attributed to the carbon structures with a superior I_D/I_G ratio, which facilitate a better conductive environment, coupled with a more complete morphology that effectively exposes more active sites. At the same time, the sample's suitable ratio of Mo₂C facets, (101) and (002), synergistically contributes to its excellent HER performance. The results implies that the carbonization temperature affects the morphology and crystallinity of molybdenum carbide, and high temperatures are detrimental to the HER performance of molybdenum carbide, which is detrimental to the catalytic conductivity and the peak intensity ratio of (101) to (002).^{15,25}

4 Conclusion

In this study, we introduced a straightforward and adjustable ZIFs-assisted strategy that employs the carburization of non-volatile, crystalline, pre-formed Mo-ZIF nanoparticles under high-temperature, low-pressure conditions. Those nanosized ZIFs prevent Mo₂C nanoparticles agglomeration and enhance their electron-transfer ability. The characteristics of the N-doped β-Mo₂C were analyzed using different techniques, such as XRD, XPS, TG, BET, Raman spectroscopy, SEM and TEM. All data indicated the successful preparation of the Mo₂C/CN-850 material. Electrochemical HER results indicate that Mo₂C/CN-850 exhibited superior catalytic performance and stability, and it was found that calcination temperatures significantly influence the electrocatalytic activities of the materials. Hence, the as-prepared Mo₂C/CN-T demonstrates providing insights into the role of TMCs electrocatalysts synthesized from ZIF precursors.

Data availability

The authors confirm that the data supporting the findings of this study are available within the article.

Author contributions

Zheng Chen: writing – original draft and investigation. Suyuan Zhen: supervision and writing – review and editing. Shuting Wang and Hongyan Zhou: discussing.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This research was funded by the Natural Science Foundation of Shandong Province (ZR2016BQ41).

References

- B. Yang, C. G. Wei, X. H. Wang, H. C. Fu, X. H. Chen, Q. Zhang, Y. H. Luo, H. Q. Luo and N. B. Li, *Mater. Today Nano*, 2023, **23**, 100350.
- X. Zhang, T. Liu, T. Guo, Z. Mu, X. Hu, K. He, X. Chen, V. P. Dravid, Z. Wu and D. Wang, *ACS Appl. Mater. Interfaces*, 2021, **13**, 40705–40712.
- J. Hao, K. Wu, C. Lyu, Y. Yang, H. Wu, J. Liu, N. Liu, W.-M. Lau and J. Zheng, *Mater. Horiz.*, 2023, **10**, 2312–2342.
- H.-Q. Chang, G.-H. Zhang and K.-C. Chou, *Electrochim. Acta*, 2021, **394**, 139119.
- K. Zhu, Y. Zhang, R. Jiao, Y. Zhai, D. Wei, S. Zeng and L. Wang, *CrystEngComm*, 2023, **25**, 2196–2203.
- R. Jiao, Z. Chen, S. Zeng, D. Wang and J. Li, *J. Environ. Chem. Eng.*, 2023, **11**, 111275.
- W. Han, L. Chen, B. Ma, J. Wang, W. Song, X. Fan, Y. Li, F. Zhang and W. Peng, *J. Mater. Chem. A*, 2019, **7**, 4734–4743.
- M.-I. Jamesh, H. Tong, S. P. Santoso, W. Niu, J.-J. Kai, C.-W. Hsieh, K.-C. Cheng, F.-F. Li, B. Han, J. C. Colmenares and H.-Y. Hsu, *Nanoscale*, 2024, **16**, 18213–18250.
- P. Zhang, Y. Liu, T. Liang, E. H. Ang, X. Zhang, F. Ma and Z. Dai, *Appl. Catal. B Environ.*, 2021, **284**, 119738.
- Q. Yu, H. Li, R. Li, S. Zeng, R. Li, Q. Yao, H. Chen, K. Qu and Y. Zheng, *Carbon*, 2022, **186**, 171–179.
- C. Yang, R. Zhao, H. Xiang, J. Wu, W. Zhong, W. Li, Q. Zhang, N. Yang and X. Li, *Adv. Energy Mater.*, 2020, **10**, 2002260.
- S. Sarwar, A. Ali, Z. Liu, J. Li, S. Uprety, H. Lee, R. Wang, M. Park, M. J. Bozack, A. J. Adamczyk and X. Zhang, *J. Colloid Interface Sci.*, 2021, **581**, 847–859.
- P. S. Kumar and P. Prakash, *J. Environ. Chem. Eng.*, 2023, **11**, 109045.
- Y. Ma, G. Guan, X. Hao, J. Cao and A. Abudula, *Renew. Sustain. Energy Rev.*, 2017, **75**, 1101–1129.
- X. Yang, J. Cheng, X. Yang, Y. Xu, W. Sun and J. Zhou, *Chem. Eng. J.*, 2023, **451**, 138977.



- 16 Z. Zhou, Z. Liu, Q. Wang, Y. Jia, L. Zhang, J. Xiao and L. Guo, *ACS Appl. Energy Mater.*, 2023, **6**, 12084–12094.
- 17 I. H. Sajid, M. Z. Iqbal and S. Rizwan, *RSC Adv.*, 2024, **14**, 6823–6847.
- 18 Q. Gong, Y. Wang, Q. Hu, J. Zhou, R. Feng, P. N. Duchesne, P. Zhang, F. Chen, N. Han, Y. Li, C. Jin, Y. Li and S.-T. Lee, *Nat. Commun.*, 2016, **7**, 13216.
- 19 M. Qiang, X. Zhang, H. Song, C. Pi, X. Wang, B. Gao, Y. Zheng, X. Peng, P. K. Chu and K. Huo, *Carbon*, 2022, **197**, 238–245.
- 20 Q. Du, R. Zhao, T. Guo, L. Liu, X. Chen, J. Zhang, J. Du, J. Li, L. Mai and T. Asefa, *Small Methods*, 2021, **5**, 2100334.
- 21 D. Geng, X. Zhao, Z. Chen, W. Sun, W. Fu, J. Chen, W. Liu, W. Zhou and K. P. Loh, *Adv. Mater.*, 2017, **29**, 1700072.
- 22 T. V. Nguyen, Q. V. Le, C. C. Nguyen, T. P. Nguyen, D. V. Dao, J. H. Cho, S. H. Ahn and S. Y. Kim, *Int. J. Energy Res.*, 2022, **46**, 13089–13098.
- 23 S. Gong, Y. Niu, X. Teng, X. Liu, M. Xu, C. Xu, T. J. Meyer and Z. Chen, *Appl. Catal. B Environ.*, 2022, **310**, 121333.
- 24 C. Wan, Y. N. Regmi and B. M. Leonard, *Angew. Chem., Int. Ed.*, 2014, **53**, 6407–6410.
- 25 X. Chen, A. Jiang, X. Cao, S. Tao, L. Chen, H. Liu, L. Liu, X. Li and J. Xiao, *J. Colloid Interface Sci.*, 2025, **680**, 53–65.
- 26 D. Wang, X. Bai, H. Yang, G. Du, Z. Wang, J. Man, F. Du and P. Zhang, *J. Energy Storage*, 2024, **99**, 113302.
- 27 Y. Xiang, M.-Q. Li, P. Li, Y.-T. Ren, H.-G. Hao, J.-M. Dou, H.-Y. Ma, S.-N. Wang and Y.-W. Li, *ACS Appl. Nano Mater.*, 2024, **8**, 613–621.
- 28 C. Shi, X. Li, W. Yang, X. Liu, Y. An, L. Zhou and L. Mai, *Chem. Commun.*, 2022, **58**, 5269–5272.
- 29 N. Malone, H. Fiedler, D. R. G. Mitchell, J. V. Kennedy, G. I. N. Waterhouse and P. Gupta, *ACS Appl. Eng. Mater.*, 2023, **1**, 2377–2385.
- 30 W. Liu, X. Wang, J. Qu, X. Liu, Z. Zhang, Y. Guo, H. Yin and D. Wang, *Appl. Catal. B Environ.*, 2022, **307**, 121201.
- 31 J. Dong, Q. Wu, C. Huang, W. Yao and Q. Xu, *J. Mater. Chem. A*, 2018, **6**, 10028–10035.
- 32 B. Yu, D. Yang, Y. Hu, J. He, Y. Chen and W. J. S. m. He, *Small Methods*, 2019, **3**, 1800287.
- 33 L. Jia, C. Li, Y. Zhao, B. Liu, S. Cao, D. Mou, T. Han, G. Chen and Y. Lin, *Nanoscale*, 2019, **11**, 23318–23329.
- 34 P. Chen, L. Ouyang, C. Lang, H. Zhong, J. Liu, H. Wang, Z. Huang and M. Zhu, *ACS Sustain. Chem. Eng.*, 2023, **11**, 3585–3593.
- 35 B. Deng, Z. Wang, W. Chen, J. T. Li, D. X. Luong, R. A. Carter, G. Gao, B. I. Yakobson, Y. Zhao and J. M. Tour, *Nat. Commun.*, 2022, **13**, 262.
- 36 S. Wu, M. Chen, W. Wang, J. Zhou, X. Tang, D. Zhou and C. Liu, *Carbon*, 2021, **171**, 385–394.
- 37 J. Fan, X. Wu, A. Piñero-García, N. Boulanger, Y. Panecat-Bernal, A. Ashok, S. Koroidov and E. Gracia-Espino, *ACS Appl. Nano Mater.*, 2021, **4**, 12270–12277.
- 38 R. Liu, Q. Du, R. Zhao, X. Nie, L. Liu, J. Li and J. Du, *ChemCatChem*, 2020, **12**, 3195–3201.
- 39 Y. Wang, R. A. Senthil, J. Pan, Y. Sun, S. Osman, A. Khan and X. Liu, *Ionics*, 2019, **25**, 4273–4283.
- 40 M. Ji, S. Niu, Y. Du, B. Song and P. Xu, *ACS Sustain. Chem. Eng.*, 2018, **6**, 11922–11929.
- 41 D. Wang, J. Wang, X. Luo, Z. Wu and L. Ye, *ACS Sustain. Chem. Eng.*, 2017, **6**, 983–990.
- 42 J. Guo, J. Wang, Z. Wu, W. Lei, J. Zhu, K. Xia and D. Wang, *J. Mater. Chem. A*, 2017, **5**, 4879–4885.
- 43 J. Hu, C. Zhang, X. Meng, H. Lin, C. Hu, X. Long and S. Yang, *J. Mater. Chem. A*, 2017, **5**, 5995–6012.
- 44 Z.-Y. Wu, B.-C. Hu, P. Wu, H.-W. Liang, Z.-L. Yu, Y. Lin, Y.-R. Zheng, Z. Li and S.-H. Yu, *NPG Asia Mater.*, 2016, **8**, e288.
- 45 S. Li, B. Dong, Z. Yuanyuan and P. Xu, *ChemistrySelect*, 2020, **5**, 14307–14311.
- 46 Y. Liu, B. Huang, X. Hu and Z. Xie, *Int. J. Hydrogen Energy*, 2019, **44**, 3702–3710.
- 47 X. Nie, T. Guo, Q. Du, R. Liu, L. Liu, R. Zhao, J. Zhang, J. Du and J. Li, *ChemistrySelect*, 2020, **5**, 5974–5980.
- 48 M. Liu, Y. Yang, X. Luan, X. Dai, X. Zhang, J. Yong, H. Qiao, H. Zhao, W. Song and X. Huang, *ACS Sustain. Chem. Eng.*, 2018, **6**, 14356–14364.
- 49 X. Zhu, X. Zhang, B. Huang, J. Li and E. Wang, *J. Mater. Chem. A*, 2019, **7**, 18304–18310.
- 50 H. Lin, Z. Shi, S. He, X. Yu, S. Wang, Q. Gao and Y. Tang, *J. Chem. Sci.*, 2016, **7**, 3399–3405.

