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Fluorine-containing macrocyclic peptides and peptidomimetics

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Fluorination plays a vital role in medicinal chemistry due to the unique properties of the fluorine atom. Macrocyclic peptides offer advantageous properties compared to linear peptides in drug discovery. In recent years, the development of fluorinated macrocyclic peptides and peptidomimetics, such as voxilaprevir, MK-0616 and ulimorelin, has highlighted the growing interest in the combination of fluorination and cyclization for tuning the properties of peptidic drug leads. In this review, the effects of fluorination on biological properties of macrocyclic peptides will be discussed. The use of the fluorine atom as a ^{19}F NMR spectroscopy probe for conformational studies of macrocyclic peptides will be reviewed. Finally, macrocyclic peptides containing the radionucleotide ^{18}F as PET imaging agents will be highlighted.

Introduction

Over the last 30 years, there has been continuously increasing interest in macrocyclic peptides. This is driven by their ability to improve many biophysical properties of peptides, such as

binding affinity, specificity and proteolytic stability.^{1,2} Macrocyclic peptides are predominantly peptidic structures bearing one or more rings containing multiple natural or non-natural amino acid residues. Examples include the antibiotic linopristin and the immunosuppressant cyclosporine. Of the more than 100 peptidic drugs that have reached the market, more than half are macrocyclic.^{3,4} Cyclic peptides generally display improved pharmacokinetic and pharmacodynamic properties relative to their linear counterparts, making them promising leads in drug discovery.^{5,6} Macrocyclization of peptides decreases the entropic cost of bonding, which can increase the affinity of peptides to their target.⁷ A variety of

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macrocyclization strategies have been developed over the years, including backbone cyclization, side-chain to side-chain cyclization, synthesis of lariat peptides, and many other methods, which have been reviewed elsewhere.^{1,8–10} Macrocyclic peptides and peptidomimetics occupy a unique chemical space, and work has been done to define these regions according to Principal Component Analysis (PCA).¹¹ Non-peptidic macrocycles derived from amino acids with diverse applications have also been reviewed elsewhere.¹²

Fluorinated small molecules play a vital role in the pharmaceutical and agrochemical industries. 20% of drugs currently on the market contain fluorine and 50% of “blockbuster” drugs are fluorinated.¹³ The introduction of fluorine into target molecules alters the pK_a , metabolic stability, binding affinities and other physicochemical properties, as well as conformational properties.^{14,15} The unique properties of the C–F bond have enabled the tuning of macro-molecule conformations through charge–dipole interactions, dipole–dipole interactions and hyperconjugation.¹⁶ The fluorine atom can act as a bioisostere of the hydroxyl moiety, and the difluoromethyl moiety can function as a hydrogen bond donor. The effects of replacing alkoxy or hydroxy groups with a fluorine atom on lipophilicity ($\log P$) have been reported, whereby a structure-dependent increase in $\log P$ was generally observed.¹⁷ The incorporation of fluorine into small molecule drugs can increase hydrophobicity, reduce metabolic degradation and initiate novel interactions with protein targets.¹⁸ Synthetic methods of introducing a fluorine atom include electrophilic,¹⁹ nucleophilic²⁰ and radical fluorination^{21,22} as well as trifluoromethylation reagents.^{23,24} Balz–Schiemann and Swarts halogen exchange processes are widely used for the production of fluoroaromatic and trifluoromethyl aromatic pharmaceuticals, respectively.²⁵ Over the last decade, numerous fluorine-containing building blocks have become commercially available, enabling *de novo* synthetic approaches.

The pharmaceuticals approved by the FDA between 2013 and 2024 included a number of fluorine-containing macrocyclic peptides, such as voxilaprevir, glecaprevir and motixafortide, which will be discussed in detail in this review.²⁶ Fluorine-containing peptides and proteins have increased enzymatic stability.⁵ The effects of fluorine on conformations of side chains, folding kinetics and activity of linear peptides and proteins have been discussed elsewhere.^{27–29} Unnatural fluorinated amino acids are useful building blocks for the introduction of fluorine atoms into peptide structures.³⁰ The incorporation of fluoroaromatic linker groups provides an efficient macrocyclization strategy. In this review, we will discuss the strategies employed to alter the biological properties of macrocyclic peptides through fluorination. We will highlight examples where fluorine enabled the analysis of macrocycle conformation as well as the use of fluorine as a ^{19}F NMR reporter. Where relevant, we will include methods of fluorine incorporation into macrocyclic peptides. Ring sizes will be shown in blue at the center of structures. Finally, we will cover examples of macrocyclic peptides labeled with the

radionucleotide ^{18}F for positron emission tomography (PET) imaging.

Altering biological properties using fluorine substitution

NS3/4A HCV protease inhibitors

Several fluorine-containing macrocyclic peptidomimetic drugs and lead compounds have been reported that target the hepatitis C virus (HCV) non-structural (NS) protein 3/4A protease. HCV causes chronic liver disease, cirrhosis, and hepatocellular carcinoma. Voxilaprevir (**1**, GS-9857), developed by Gilead Sciences, was the first fluorinated peptide drug on the market, approved in 2017 (Fig. 1a).³¹ The key macrocyclic bond forming step involved ring-closing metathesis with Zhan 1b catalyst followed by reduction of the double bond. The difluoromethyl group at the P2 benzopyrazine resulted in improved genotype 3 potency through hydrophobic interactions between the difluoro group and R155, a resistance associated substitution (RAS) (Fig. 1a). A non-natural amino acid at P1 bears a further difluoromethyl group, which contributed toward improved metabolic stability.

Glecaprevir (**2**, ABT-493) is a next-generation, orally bioavailable drug for the treatment of HCV infections, developed by AbbVie and Enanta.³² Marketed as Mavyret™, it is co-formulated with pibrentasvir (**3**), an NS5A inhibitor (Fig. 1b).³³ Sales of Mavyret™ reached \$2.89 billion in 2019.³⁴ Glecaprevir contains four fluorine atoms as well as several amino acid moieties, including *tert*-Leu, Pro and ACC (1-aminocyclopropane-

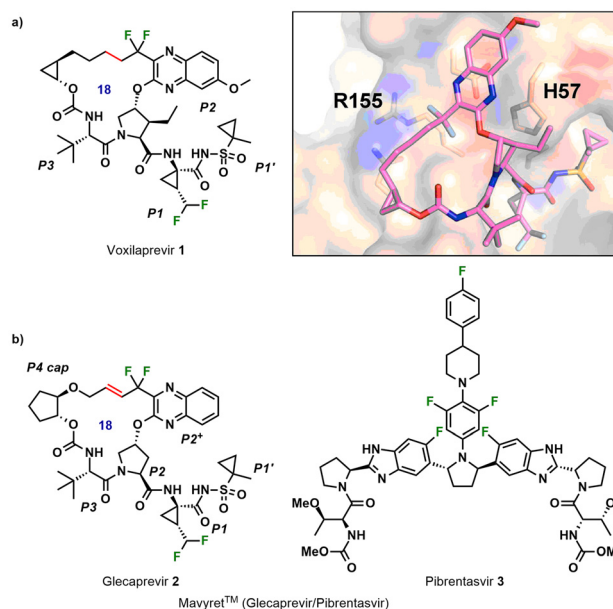


Fig. 1 (a) Structure of voxilaprevir **1** and its interaction in crystal structure bound to GT3 surrogate NS3/4A protease. Adapted with permission from ref. 31. Copyright 2019 Elsevier. (b) Structures of glecaprevir **2** and pibrentasvir **3**, marketed as Mavyret™, an HCV drug.



carboxylic acid). While structurally similar to voxilaprevir, glecaprevir's macrocycle contains an *E*-alkene, and the quinoxaline is unsubstituted at the C7-position. The medicinal route toward **2** comprised the synthesis of three key building blocks, including the preparation of the difluoromethylene containing quinoxaline derivative **7** (Scheme 1a) and the introduction of fluorine atoms using DAST to construct the difluorocyclopropylene moiety (Scheme 1b).³⁵ Macrocyclization was achieved by a ring-closing metathesis (RCM) reaction using a Ru catalyst (Scheme 1c). A scale up route to glecaprevir has also been reported.³⁶ Glecaprevir has *in vitro* EC₅₀ values in the low nanomolar range (0.85 to 2.8 nmol L⁻¹) across HCV genotypes 1–6.³⁷ In both voxilaprevir and glecaprevir, the difluoromethylene moiety is responsible for two orthogonal multipolar fluorine-specific interactions.³⁸ The highly electronegative fluorine atom promotes the formation of a caged fluorine-induced hydrogen bond between the hydrogen atom of the difluoromethyl moiety, the backbone carbonyl oxygen of the protease, and the carbonyl oxygen of the P1 group. Thus, the inhibitor is pre-organized for binding. Susceptibility to degradation is decreased through the incorporation of fluorine atoms in benzylic position within the macrocycle backbone. The resultant fluorine-specific interactions improve potency against all proteases genotypes.³⁹

Resistance-associated substitutions (RAS) around the NS3/4A protease active site can affect the efficacy of antiviral agents by altering the shape and electrostatic properties of the S4 pocket. In the case of voxilaprevir (**1**) and glecaprevir (**2**), it has been shown that the fluorine atoms contribute toward the improved potency and antiviral activity across genotypes and resistant variants compared to the non-fluorinated HCV inhibitor grazoprevir (**13**, MK-5172, Fig. 2a).^{31,40} To this end, a series of fluorinated analogs of **13** were synthesized, although the macrocycle was relocated from P2–P4 to P1–P3, to investigate the impact of modifications at the P2⁺ quinoxaline moiety and the P4 capping group (Fig. 2b). The incorporation of fluorine near sites of RASs was found to improve antiviral activity

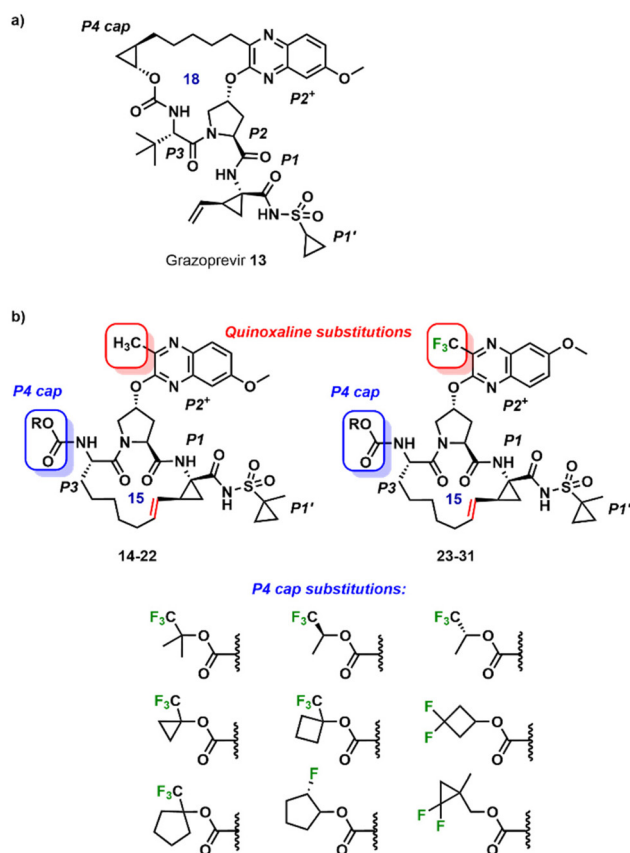
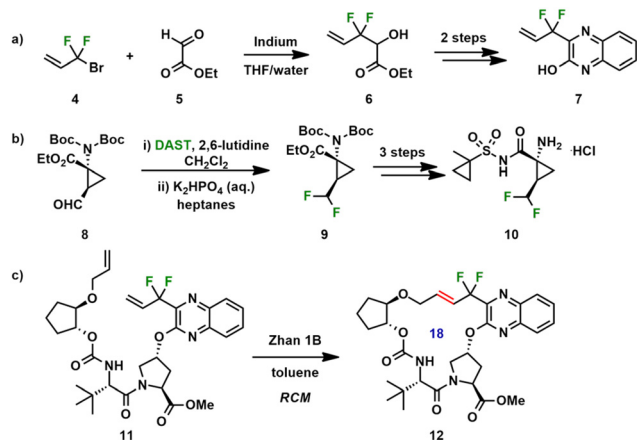


Fig. 2 (a) Structure of grazoprevir (**13**). (b) P1–P3 analogs of grazoprevir with quinoxaline and P4 cap substitutions.

across several HCV genotypes and resistance variants, due to its unique electronic properties and larger van der Waals radius.⁴¹ Against the D168A protease variant, greater potency was retained in analogs fluorinated at P4 caps. Through analysis of co-crystal structures, it was revealed that fluorinated P4 caps could sample alternate binding conformations that enabled adaptation to structural changes induced by the D168A substitution.

Developed by Array BioPharma and InterMune Inc. and licensed to Roche, danoprevir (**32**) is a 15-membered macrocyclic peptidomimetic inhibitor of the NS3/4A HCV protease, containing a fluoroisindoline (Fig. 3a).^{42,43} This moiety lies in a lipophilic part of the protease's S2 pocket. Crystal structures have shown two equi-energetic conformations of danoprevir, with the fluorine atom either facing the P3 *tert*-butyl carbamate group or rotated 180° away from it (Fig. 3b). Danoprevir was identified as a clinical candidate due to its favorable potency profile against HCV genotypes 1–6 and key mutants, with IC₅₀ values between 0.2 and 0.4 nM. Clinical trials have recently been conducted to determine the effectiveness of danoprevir, in combination with ritonavir, against COVID-19.⁴⁴ Patients treated with danoprevir achieved negative nucleic acid test results in fewer days compared with those treated with other antivirals: an average time of 8 days to achieve a negative



Scheme 1 (a) and (b) Synthesis of key fluorinated building blocks toward glecaprevir **2**. (c) Macrocyclization via RCM.

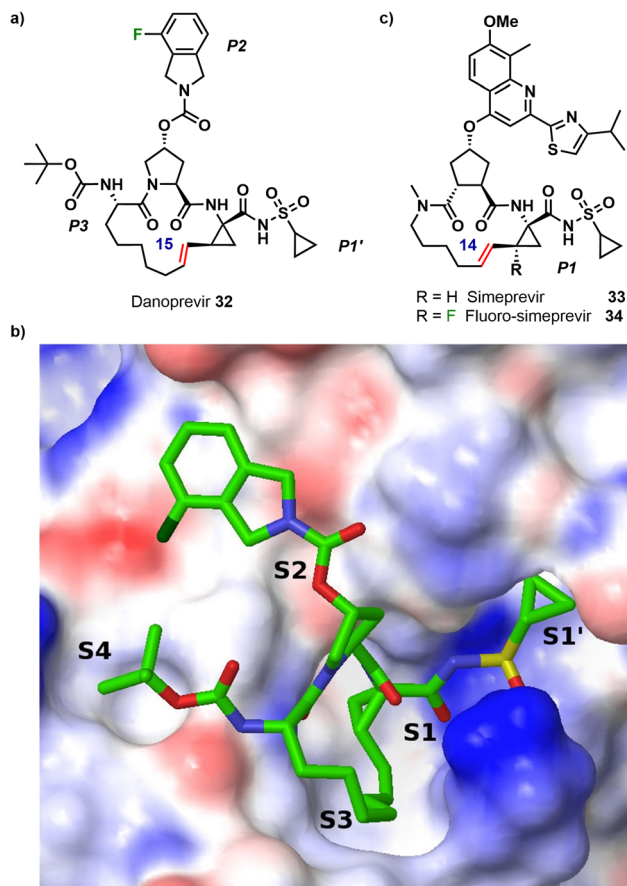
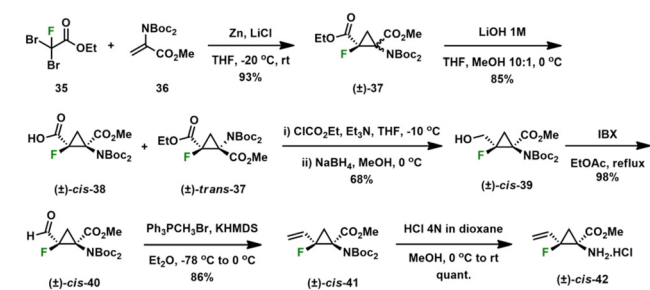


Fig. 3 (a) Structure of danoprevir (**32**). (b) X-ray crystal structure of **32** bound to NS3 protease active site. Adapted with permission from ref. 42. Copyright 2013 American Chemical Society. (c) Structure of simeprevir (**33**) and its fluorinated analog **34**.

test result compared with 12.5, and average hospital stay days of 11.4 compared with 16.7, were statistically significant.⁴⁵

Simeprevir (**33**, TMC-435), a macrocyclic peptidomimetic, was developed by Janssen Pharmaceuticals Inc. and Medivir AB.⁴⁶ Milanole *et al.* reported the synthesis of a fluorinated analog of **33**, fluoro-simeprevir (**34**), a second-generation HCV NS3/4A serine protease inhibitor, containing a fluorocyclopropyl building block (Fig. 3c).⁴⁷ The synthesis of the unnatural amino acid is outlined in Scheme 2. In the fluorinated analog, the 1-amino-1-carboxyl-2-vinylcyclopropane core is essential for optimal fit in the hydrophobic S1 pocket of the NS3 protease. Installation of a single fluorine to the P1 cyclopropyl moiety in **33**, resulted in an 1800-fold increase in EC_{50} , from 8.1 nM to 15 μ M. Modelling studies suggested some distortion in the P1–P2 conformation in which repulsion between the fluorine atom and the P2 carbonyl moiety led to a slight rotation that may also disturb the preferred orientation of the acylsulfonamide pharmacophore to the enzyme.

Fluorinated analogs of the peptidomimetic HCV NS3/4A protease inhibitor paritaprevir (**43**, ABT-450) have been reported (Fig. 4).^{48,49} Analogs included variants with different heteroaryl substituents at P2⁺ and the P4 cap, such as com-



Scheme 2 Synthesis of fluorocyclopropane moiety **42**, a key structural component of fluoro-simeprevir **34**.

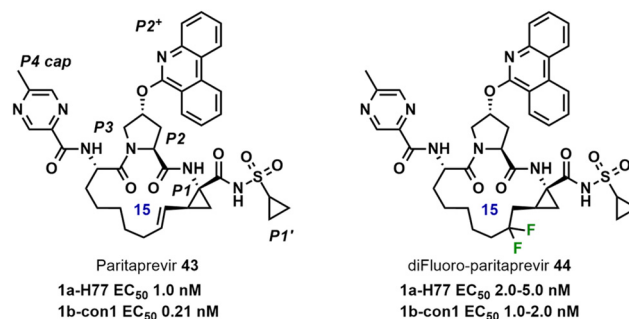


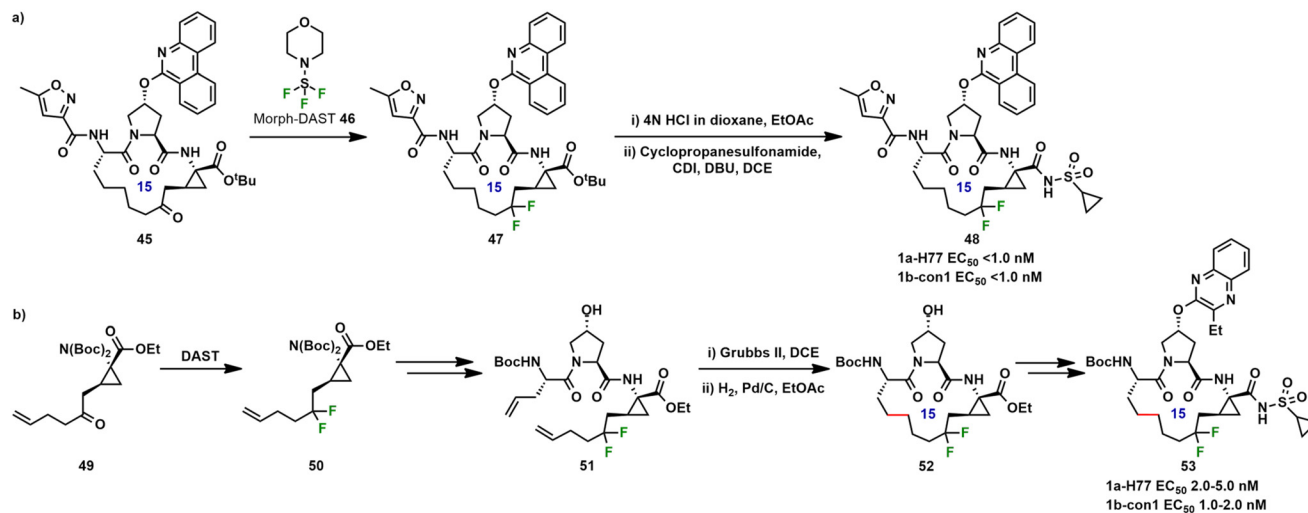
Fig. 4 Structures of paritaprevir **43** and CF₂-containing paritaprevir **44**.

pounds **48** and **53**. Two general strategies were used to incorporate the difluoromethylene moiety. Direct fluorination of the macrocycle **45** using the fluorinating reagent Morph-DAST (**46**) selectively converted a ketone into a difluoromethylene moiety (Scheme 3a). Alternatively, fluorine incorporation was achieved using unnatural amino acid **50** (Scheme 3b). Potencies of inhibition were measured against the HCV strains 1a-H77 and 1b-con1 and were reported to show low nanomolar EC_{50} values.

BMS-986144 (**56**) is a pan-genotypic HCV NS3/4A protease inhibitor based on a P1–P3 macrocyclic tripeptide motif, developed as the next generation to the NS3 inhibitor asunaprevir (**54**) by Bristol Myers Squibb (BMS) (Fig. 5a and b).⁵⁰ Introduction of the P1–P3 macrocyclic tether to the structure of asunaprevir gave an 8-fold improvement in NS3/4A protease inhibitory potency, and selective functionalization of the tether with alkyl groups optimized both the enzyme inhibitory activity and the metabolic stability. An essential contributor toward higher stability was the trifluorinated Boc group, which addressed the issue of metabolism occurring at this moiety in asunaprevir.⁵¹ Thus, the half-life in human liver microsomes (HLM) was increased from 6.4 min for macrocyclic asunaprevir (**55**) to 33 min for BMS-986144 (**56**). The isoquinoline moiety bearing a fluorine atom and a deuterated methoxy group (CD₃O) further improved the metabolic stability while preserving inhibitory potency.

MK-8831 (**58**) is a spiro-proline macrocycle developed by Merck as a pan-genotypic HCV NS3/4A protease inhibitor (Fig. 5c).⁵² P1–P3 macrocyclization of the acyclic analog **57** improved the potency profile against several mutant variants





Scheme 3 (a) Fluorination of macrocycle **45** using Morph-DAST **46**. (b) Incorporation of CF_2 -moiety into unnatural amino acid **49** and macrocyclization strategy.

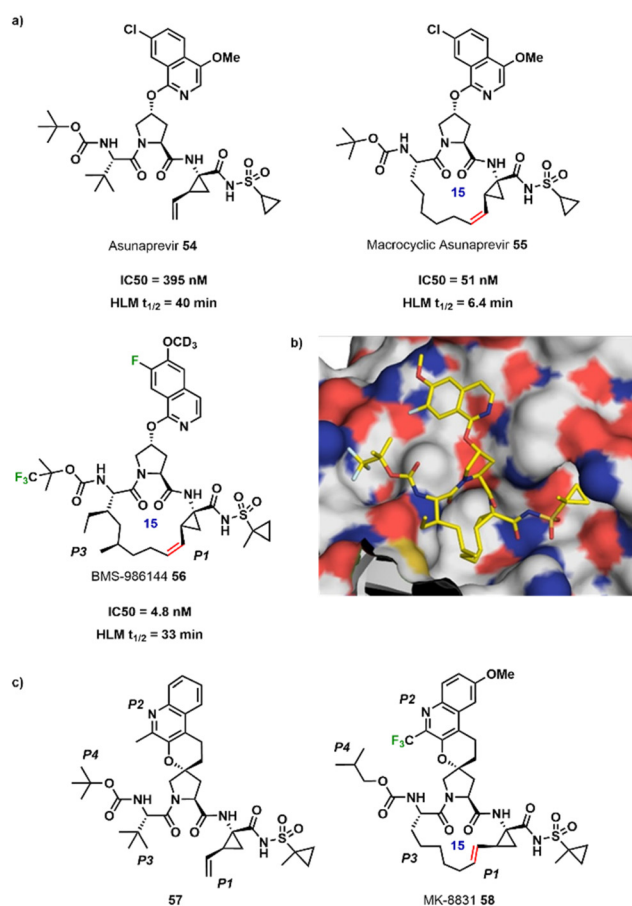


Fig. 5 (a) Structures of asunaprevir (**54**), macrocyclic analog **55**, and fluorinated macrocycle BMS-986144 (**56**); HLM = human liver microsomes. (b) Structure of **56** bound to GT-1a NS3/4A protease showing the surface of the enzyme. Adapted with permission from ref. 50. Copyright 2020 American Chemical Society. (c) MK-8831 (**58**) and its acyclic precursor **57**.

of genotype 1b, and with the introduction of a trifluoromethyl group to the quinoline, improved genotype 3a activity was also obtained. Following desirable pharmacokinetic profile and safety data, **58** was selected as a preclinical candidate and entered Phase 1 studies.

GS-9256 (**59**) is a HCV NS3/4A protease inhibitor reported by Gilead Sciences (Fig. 6a).⁵³ The macrocyclic structure features a phosphinic acid pharmacophore and a 2,6-difluorobenzyl group. In structure-activity relationship (SAR) studies, it was found that the 2,6-difluorobenzyl group modulated the low pK_a of the phosphinic acid group which was responsible for poor absorption of the non-fluorinated analog. The macrocyclic analogs were seven times more potent NS3 protease

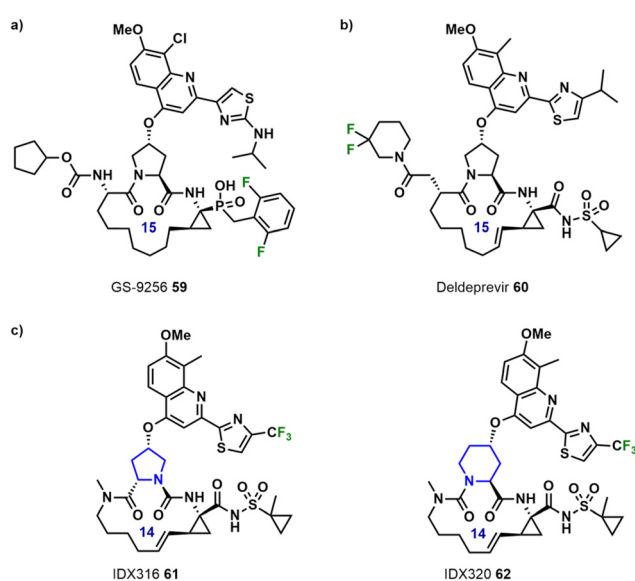


Fig. 6 Structures of (a) GS-9256 (**59**), (b) deldeprevir (**60**) and (c) IDX316 (**61**) and IDX320 (**62**).

inhibitors than non-macrocyclic derivatives. Following modification of the C-8 substituent with a chlorine atom which gave increased bioavailability, the compound with the best potency and pharmaceutical properties, GS-9256 (**59**), was selected for clinical trials. After a Phase IIB study, 95% of 42 patients treated with GS-9256 in combination with the antivirals tegobuvir, ribavirin and pegylated interferon achieved no detectable levels of HCV twelve weeks post-treatment.⁵⁴

Deldeprevir (**60**) (neceprevir, ACH-2684) is a macrocyclic peptidomimetic inhibitor of NS3/4A protease containing a 3,3-difluoropiperidine moiety, developed by Achillion Pharmaceuticals (Fig. 6b).^{55,56} In Phase Ib clinical trials, it was found to be well-tolerated and reduced the plasma HCV RNA levels in all groups. However, no further developments were reported since 2014.

The development route for the synthesis of macrocyclic trifluoromethylated thiazole structures IDX316 (**61**) and IDX320 (**62**) was reported by Idenix Pharmaceuticals Inc., including scale-up to half-kilogram cGMP batches of IDX320 (Fig. 6c).^{57,58} Single- and multiple-dose studies on IDX320 demonstrated dose-dependent antiviral activity in HCV genotype 1 infected patients.⁵⁹ However, further development of IDX320 was halted due to the adverse occurrence of increased liver enzymes.

Examples for other therapeutic conditions

MK-0616 (**63**) is a macrocyclic peptide containing a fluoro-Trp moiety, developed by Merck for the treatment of hypercholesterolemia (Fig. 7).^{60–62} **63** is currently in Phase III clinical trials as an oral inhibitor of proprotein convertase subtilisin/kexin type 9 (PCSK9).⁶³ Initially, a series of potent, orally bioavailable tricyclic PCSK9 inhibitors were reported, including compound **64**.⁶⁴ However, this was synthesized by an inefficient linear process and the sulfides were susceptible to oxidation. The redesigned structure **63** was synthesized through a convergent fragment-based strategy, where replacement of the thiol-based linker and central triazole reduced susceptibility to oxidation while maintaining high potency (**64** $K_i = 2$ pM vs. **63** $K_i = 5$ pM). **63** was found to inhibit PCSK9 in human plasma ($IC_{50} = 2.5 \pm 0.1$ nM), had low transcellular permeability, and no off-target activity in screening assays.

Fluorine-containing macrocyclic peptides have recently been identified for cancer treatment (Fig. 8). Motixaforide (**65**), sold under the name Aphexda™, has been approved for the treatment of pancreatic cancer and acute myeloid leukemia.⁶⁵ LUNA18 (**66**), reported by Chugai Pharmaceutical, is a highly bioavailable fluorinated macrocyclic peptide that acts as an inhibitor of Kirsten rat sarcoma viral oncogene homolog (KRAS), a common oncogene in numerous cancers.^{66,67} The 4-CF₃-3,5-F₂-substituted aryl ring contributed toward improved PPI inhibitory activity, and LUNA18 showed significant efficacy against cancer cell lines with KRAS genetic alterations ($IC_{50} = 0.17$ – 2.9 nM).

Ulimorelin (TZP-101, **67b**) is a macrocyclic peptidomimetic ghrelin receptor agonist, developed by Tranzyme Pharma as a first-in-class treatment for postoperative ileus and diabetic gas-

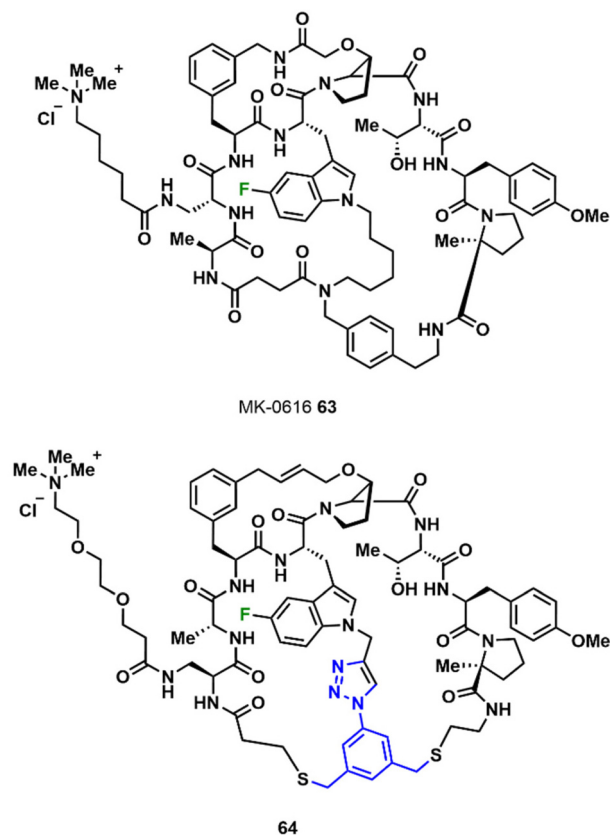


Fig. 7 Structure of MK-0616 (**63**) and related analog **64**.

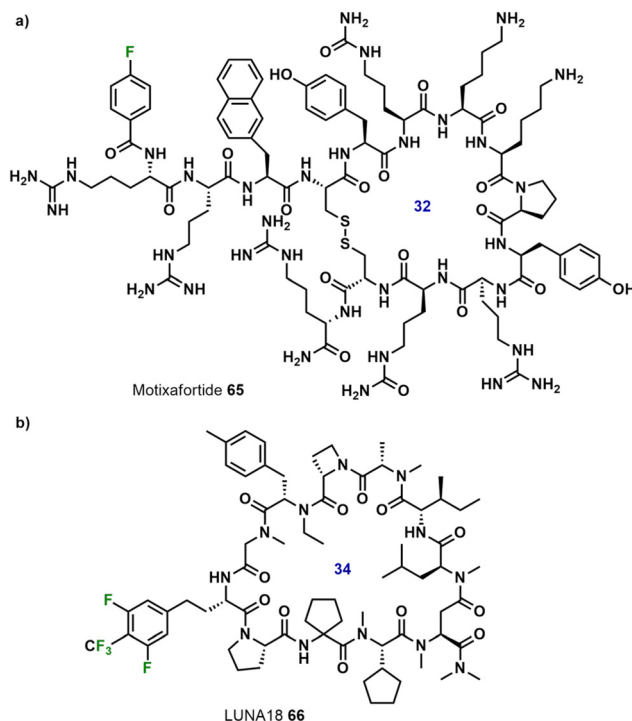


Fig. 8 Structures of (a) motixaforide (**65**) and (b) LUNA18 (**66**).



troparesis (Fig. 9).⁶⁸ Compound **67a** was initially identified as a lead GRLN agonist, and after further development, **67b** was selected as the clinical candidate. A key modification was the *para*-fluoro substituted Phe residue, the choice of which was supported by ligand lipophilicity efficiency (LLE) trends. SAR studies on the phenoxy ring substitution pattern showed a 2-fold improvement in binding potency, K_i , upon fluoro-substitution at the R_2 position compared to the unsubstituted derivative **67c**. On the other hand, R_3 fluoro-substitution in **67e** resulted in a 22-fold reduction in potency. PK profiling in rats highlighted desirable properties for **67b** and **67d**; however, PK profiling in monkeys revealed that the systemic clearance rate (CL) and absolute oral availability (%F) of ulimorelin (**67b**) were superior to those of **67d**, leading to its selection for clinical development.

MDL-104168 (**69**) is a macrocyclic human immunodeficiency (HIV) protease inhibitor containing a difluorostatone peptide mimetic, developed by Marion Merrell Dow (Fig. 10).⁶⁹ The original acyclic HIV-protease inhibitor, MDL-73669 (**68**), was cyclized *via* the P1 and P3 side chains, and the resulting macrocyclic peptide **69**, still retained good biological activity ($K_i = 20$ nM, $IC_{50} = 2$ nM). Such inhibitors are known to bind *via* the central hydrated difluorostatone by positioning the fluorine atoms within hydrogen bonding distance from catalytic aspartyl residue carboxylates, thus mimicking a key intermediate formed during the rate limiting step of normal hydrolysis of a substrate.⁶⁹

A series of peptidic macrocycles bearing *N*-linked peptoid groups were developed targeting CXCR7, a chemokine receptor.⁷⁰ Building upon previously reported macrocyclic hexapeptide **70** with low nanomolar CXCR7 modulating activity,⁷¹ significant structural alterations were made to improve the potency, selectivity and reduced off-target activity (Fig. 11). The potency was increased by addition of a 2,4-difluoro-substituted *N*-phenylpropyl side chain at the peptoid position. Peptide-peptoid hybrid **71** had the best overall balance between potency (K_i), polarity (EP_{SA}) and passive permeability (P_{app}); therefore, it was progressed for *in vivo* oral absorption poten-

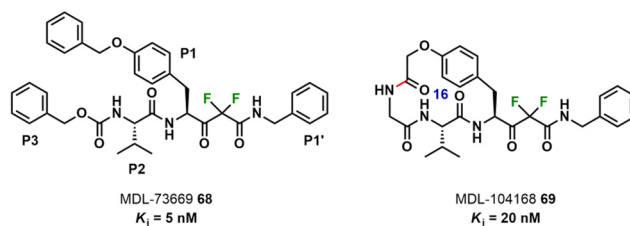


Fig. 10 Structures of linear (**68**) and macrocyclic (**69**) peptides containing a difluorostatone peptide mimetic.

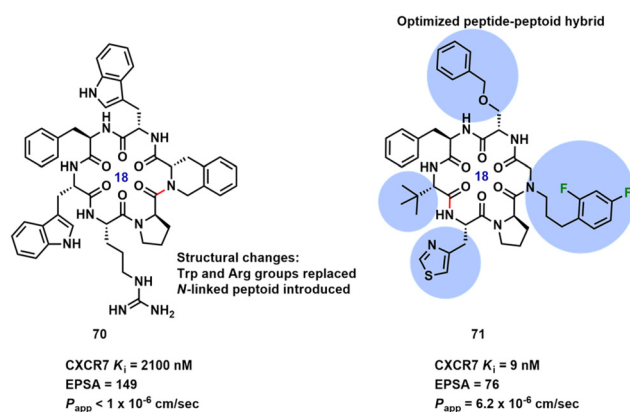


Fig. 11 Native macrocyclic hexapeptide structure **70** and structure of optimized peptide-peptoid hybrid **71**.

tial studies. A 3-fold improvement in the activity was obtained for **71** ($EC_{50} = 15$ nM) compared to the initial peptide **70** ($EC_{50} = 46$ nM).

A study reported that the binding affinity of a bicyclic FXIIa inhibitor **72** was enhanced ten-fold by replacing Phe with 4-fluorophenylalanine.⁷² FXII is a serine protease involved in blood coagulation. A Trp was appended to the C-terminus of bicyclic peptide **72** for quantification by absorption spectrometry to determine K_i values shown in Fig. 12a. Fluorine substitution at the *ortho*-position reduced the activity approximately 2.5-fold. In contrast, *meta*- and *para*-substitution resulted in increased activities by 2- and 11-fold, respectively. The resulting peptide with 4-fluoro-Phe **72i** (without C-terminal Trp) had a K_i of 0.84 ± 0.03 nM. Structural modelling of the interactions between the bicyclic peptide and FXIIa showed that the side chain of the 4-fluoro-Phe residue was buried in an aromatic pocket formed by two surface loops (Fig. 12b). It was hypothesized that the short distance between the fluorine atom and both the polarized carbonyl and the α -hydrogen could result in polar interactions. In addition, the fluorine atoms could also perturb the electronic properties of the aromatic ring, thus enhancing the π - π stacking interactions between 4-fluoro-Phe and proximal His393 and Tyr439. Additional replacement of the terminal arginine residues by nor-arginine was found to increase the target selectivity 27 000-fold.

Flopristin (**73b**) is a semi-synthetic antibiotic of the streptogramin class (Fig. 13).^{73,74} It is a fluorinated derivative of the

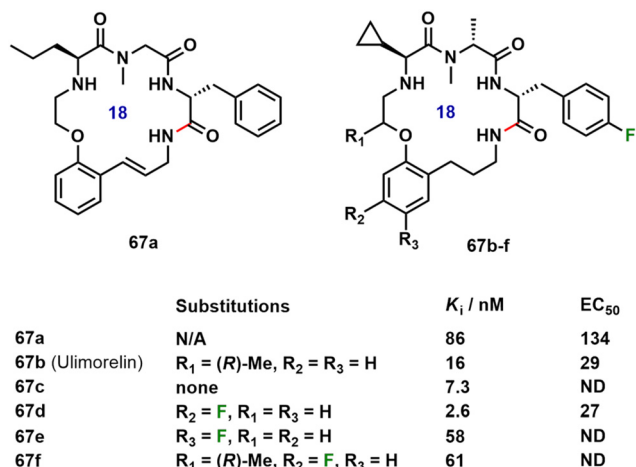


Fig. 9 Structure of ulimorelin (**67b**) and its analogs.

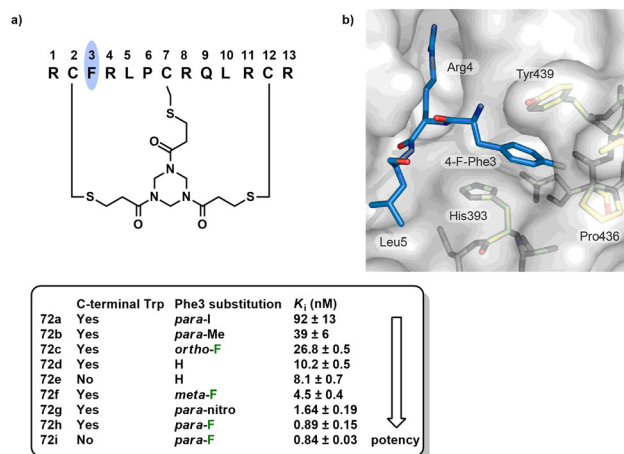


Fig. 12 (a) Structures and activities of bicyclic FXIIa inhibitors 72a–i. (b) Structural model for the three key amino acids 4-F-Phe3, Arg4 and Leu5 of bicyclic peptide 72i bound to FXIIa. Adapted with permission from ref. 72. Copyright 2017 American Chemical Society.

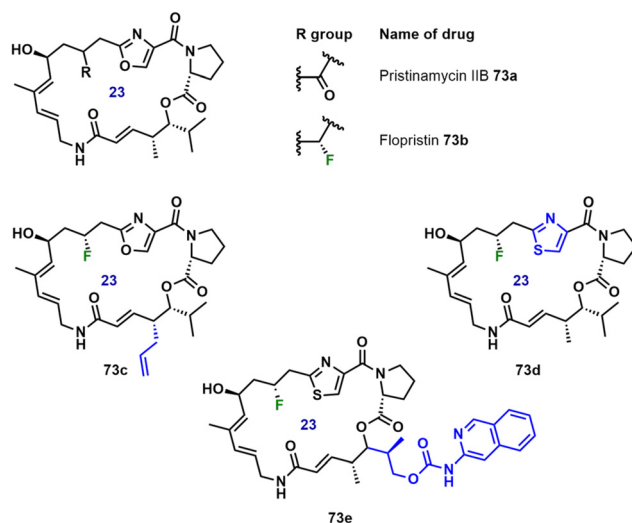


Fig. 13 Structures of pristinamycin IIB 73a and flopristin 73b and structures of flopristin analogs 73c–e.

peptidic macrolactone pristinamycin IIB (73a, also known as virginiamycin M2) and is one of the components of the drug candidate NX103, along with linopristin. Flopristin exhibited lower minimum inhibitory concentrations (MIC) than pristinamycin against *H. influenzae* and *H. parainfluenzae*.⁷³ NX103 completed Phase II trials but no further progress has been reported. Analogs of flopristin containing the C16-fluoro group were described (73c–e), with the C4-allyl analog 73c displaying up to a 128-fold improvement in MIC compared to the parent compound 73a.⁷⁵ This compound had moderate activity (32 $\mu\text{g mL}^{-1}$) against ABC-F-expressing *E. faecalis* and Gram-negative *E. coli* (16 $\mu\text{g mL}^{-1}$), strains highly resistant to streptogramins. 73c also showed greater activity compared to flopristin in multi-drug-resistant *S. aureus*. Furthermore, flopristin and

other fluorinated analogues were found to be more potent than the non-fluorinated lead compounds for inhibition of mitochondrial translation of glioblastoma stem cells. Higher cell membrane permeability was also demonstrated for the fluorinated macrocyclic peptides.⁷⁶

Zhou *et al.* developed the macrocyclic peptidomimetic MCP-1 (74f, R = *meta*-di-F, Fig. 14), the most potent of a series of fluorinated analogs.⁷⁷ MCP-1 was found to bind to menin, an essential oncogenic cofactor for mixed lineage leukemia. Fluorine substituents at *ortho*, *meta* and *para* positions were introduced. Due to the acidic residues present along the phenyl binding site in the protein wall, it was proposed that the strong electronegativity of the fluorine atom could enhance polarization of the ring, leading to better binding affinities. *meta*-F substitution of MCP-1 gave a K_i value of 6.8 nM for binding to menin; hence, the molecule was 4-times more potent than the non-fluorinated derivative. Given the improved binding affinity to menin with F-substitution at the *meta* position, a new analog with two fluorine substituents at both *meta* positions was found to bind to menin with a K_i value of 4.7 nM, thus, showing a 6-fold improvement in potency compared to the non-fluorinated derivative. Macrocyclic MCP-1 was determined to be >600 times more potent than the corresponding linear peptide.

Tsunemi *et al.* reported macrocyclization through successive vinylic substitutions *via* reactions of octafluorocyclopentene (OFCP) with small peptides (Fig. 15) containing combinations of Cys, Tyr, His and Ser residues.⁷⁸ The macrocyclic peptidomimetics were stable upon storage, except Ser-linked 75a, which underwent ring-opening over several weeks in deuterated DMSO solution. OFCP-linked macrobicyclic peptides such as 75e were synthesized from the linear, unprotected precursors in polysubstitution cascades. Several of the OFCP-derived macrobicycles showed passive permeability in parallel artificial membrane permeability assays (PAMPA).⁷⁹

Installation of a trifluoroacetyl (Tfa) moiety on the ϵ -amino group of lysine (K^{Tfa}) was found to be an effective method for the generation of peptide inhibitors of the human sirtuin (SIRT) family.⁸⁰ Of the three isoforms present, SIRT2 is involved in cell regulation by the deacetylation of ϵ -N-acetylated lysine residues (K^{Ac}) within α -tubulin and histone H4K16.⁸¹ The macrocyclic structure of the peptide inhibitors, such as S2iL8 (76) shown in Fig. 16, led to a two-fold increase

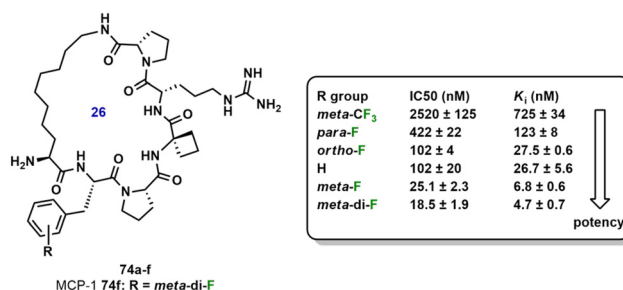


Fig. 14 MCP-1 (74f) and its analogs including their potencies.



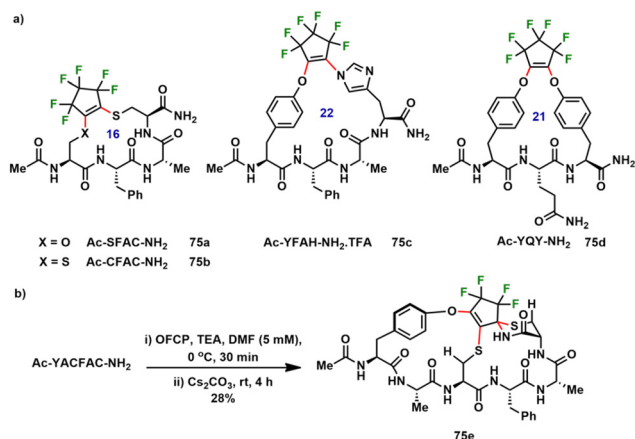


Fig. 15 (a) and (b) OFCP-derived macrocyclic peptides 75a–e.

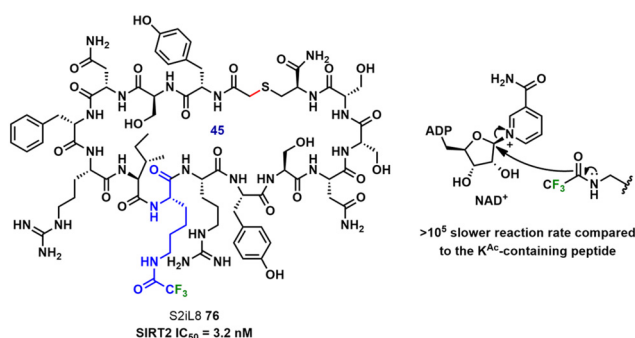


Fig. 16 Structure of the SIRT2-selective CF₃-containing macrocyclic peptide S2iL8 (76); the K^{Tfa} unit is highlighted.

in the inhibitory effect toward SIRT2 compared to linear analogs. Substitution of K^{Ac} with K^{Tfa} led to a slower reaction rate between the Tfa group and NAD⁺, resulting in an unproductive intermediate and thus inhibition of sirtuin activity.

Fluorinated cyclic pentapeptide analogs of endomorphin-2 (EM-2, 77) have been reported (Fig. 17).⁸² Endomorphins are endogenous opioid neuropeptides that have attracted attention as pain relief drugs; however, linear EM peptides have suffered from poor receptor selectivity, rapid *in vivo* degradation, poor blood–brain barrier delivery and toxic side effects. Hence, the structure of EM-2 was modified by both cyclization and fluorination to improve biological activity. Twelve cyclic analogs 78a–l were synthesized by individually replacing Phe residues with fluorinated amino acids (4-fluoro-Phe, 2,4-difluoro-Phe and 4-trifluoromethyl-Phe). Firstly, resistance toward *in vivo* enzymatic degradation was tested by incubating the cyclic pentapeptides with rat brain homogenate for 90 min and analyzing the amount of remaining peptide by RP-HPLC. 78a–l all displayed less than 7% degradation, while EM-2 was almost completely digested. Next, pharmacological profiles of the analogs were investigated at three opioid receptors: μ -, δ - and κ -opioid peptides (MOP, DOP and KOP). Analogs containing mono- and di-fluorinated Phe residues were full MOP and

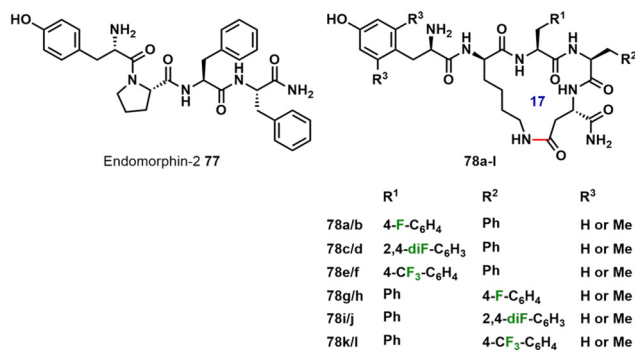


Fig. 17 Structures of fluorine-containing cyclic pentapeptides 78a–l based on the linear opioid peptide EM-2 (77).

partial KOP agonists, while showing lower potency and efficacy at the DOP receptor. Analogs containing 4-trifluoromethyl-Phe showed selectivity toward the KOP receptor. Finally, the most potent analogs, 78h and 78j produced a dose-dependent antinociceptive effect after both intracerebroventricular and intraperitoneal injection in mice, indicating that they were able to cross the blood–brain barrier.

The influence of a fluorine substituent was explored in a monocyclic analog of the trypsin inhibitor SFTI-1, in which the Lys5 in the substrate-specific P1 position of the wild-type SFTI-1 was replaced by 4-F-Phe to form analog 79 (Fig. 18).⁸³ The addition of the *para*-fluorine increased the inhibitory activity 15-fold compared to the non-fluorinated Phe analog. It was proposed that additional interactions of the *para*-substituent with chymotrypsin were responsible for the enhanced inhibitory activity of analog 79. Furthermore, no significant difference in the chymotrypsin hydrolysis pattern was observed between analogs containing 4-F-Phe and Phe. Upon hydrolysis of the P1–P1' bond, an equilibrium was reached between intact and hydrolyzed forms, where no further proteolysis was observed. This is notable due to the strict structural requirements for inhibitor–enzyme P1–P1' interactions.

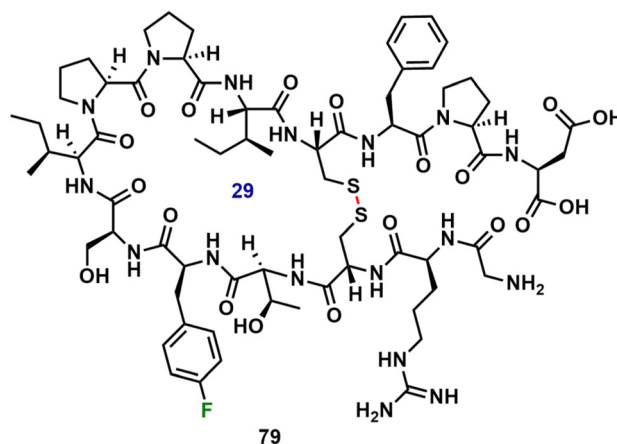


Fig. 18 Structure of 79, a monocyclic analog of SFTI-1, a trypsin inhibitor.



Another application of the RaPID and FIT systems was the incorporation of a Cys reactive electrophilic warhead, fluoroamidine, into macrocyclic peptide libraries.⁸⁶ Fluoroamidine is a small molecule inhibitor of peptidyl arginine deiminase 4 (PADI4), one of the enzymes that catalyze post-translational modification of peptidyl arginine residues to citrulline, which regulates cell signaling processes. Dysregulation of PADI4 is involved in diseases such as rheumatoid arthritis and lupus. In this report, an unnatural amino acid version of fluoroami-

A two-step combinatorial synthesis strategy was developed to synthesize a library of thioether-cyclized peptides, in which "*m*" random peptides were cyclized by "*n*" linkers followed by acylation at the peripheral amine with "*o*" carboxylic acids, to obtain "*m* × *n* × *o*" cyclic peptides (Scheme 4).⁸⁹ A number of fluorine-containing macrocyclic peptides were included in the library, although the specific effect of the fluorine atom was not investigated. A series of ten dithioether-linker macrocyclic peptides were incubated with liver microsomes and the metabolic stability was monitored by mass spectrometry. No correlation was found between oxidation rate and type of linker. A library of 8448 macrocyclic peptides was synthesized and screened against thrombin and, finally, multiple iterative cycles of library synthesis yielded peptides with oral bioavailability (%F) of up to 18% in rats.

The use of perfluoroaryl groups as reagents for peptide stapling through cysteine residues has been extensively investi-

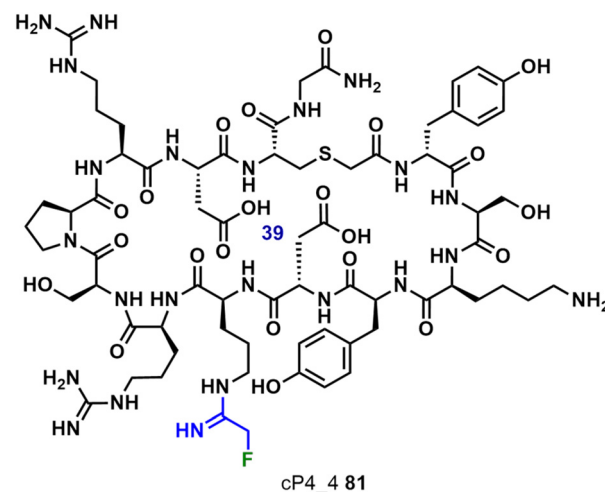
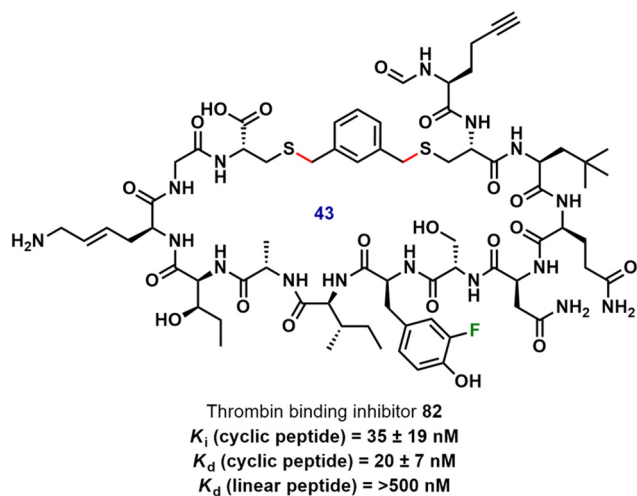
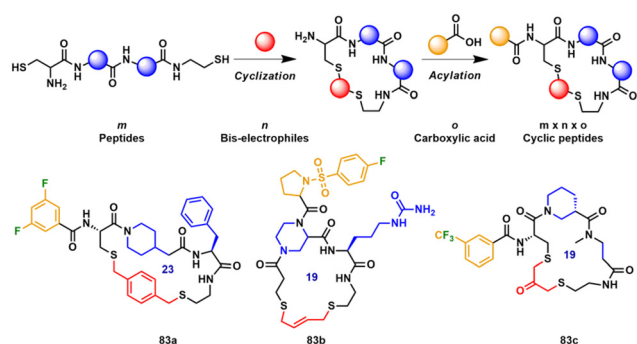


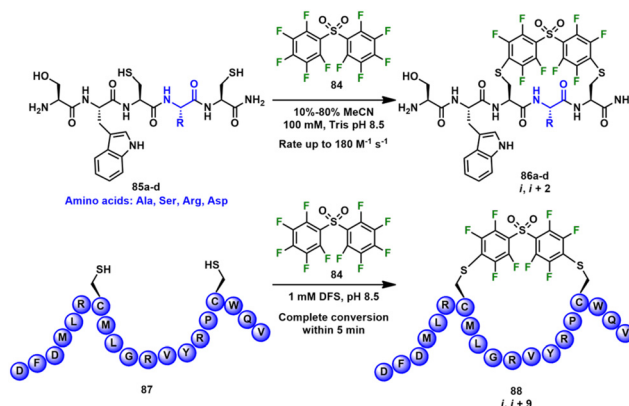
Fig. 20 Structure of fluoroamidine-containing macrocyclic peptide **81**.

Fig. 21 Structure of the thrombin inhibitor **82**.

Scheme 4 Combinatory synthesis of a library of thioether-cyclized peptides.

gated in recent years.^{90,91} The field of perfluoroaryl reagents for peptide modification has been reviewed by Brittain and Coxon.⁹² Perfluoroarylation can increase the lipophilicity of macrocyclic peptides as well as affecting their solubility and cellular penetration, however, the latter is also dependent on the physicochemical properties of the starting peptide.

Biocompatible macrocyclizations of peptides have been carried out using decafluoro-diphenylsulfone (DFS, **84**, Scheme 5).⁹³ Reaction rates for S_NAr at Cys residues with 12 different perfluoroarenes were measured *via* ^{19}F NMR spectroscopy in aqueous buffer, where reactions involving DFS were the fastest. The rates of macrocyclization correlated with the electronegativity of the substituents on the perfluoroarene ring. The rate enhancement was also attributed to the superior water solubility of DFS, compared to other perfluoroarenes such as hexafluorobenzene and perfluoronitrobenzene, which required an organic co-solvent. The reactivity of DFS was validated with model systems **85a–e**, with rate constants of up to $180\text{ M}^{-1}\text{ s}^{-1}$. DFS formed complex macrocyclic peptides of varying ring sizes, as demonstrated with six peptide-hormones: melanin-concentrating hormone **88** (MCH, Scheme 5), oxyto-

Scheme 5 Rapid biocompatible macrocyclization of peptides with DFS (**84**) between two cysteine residues.

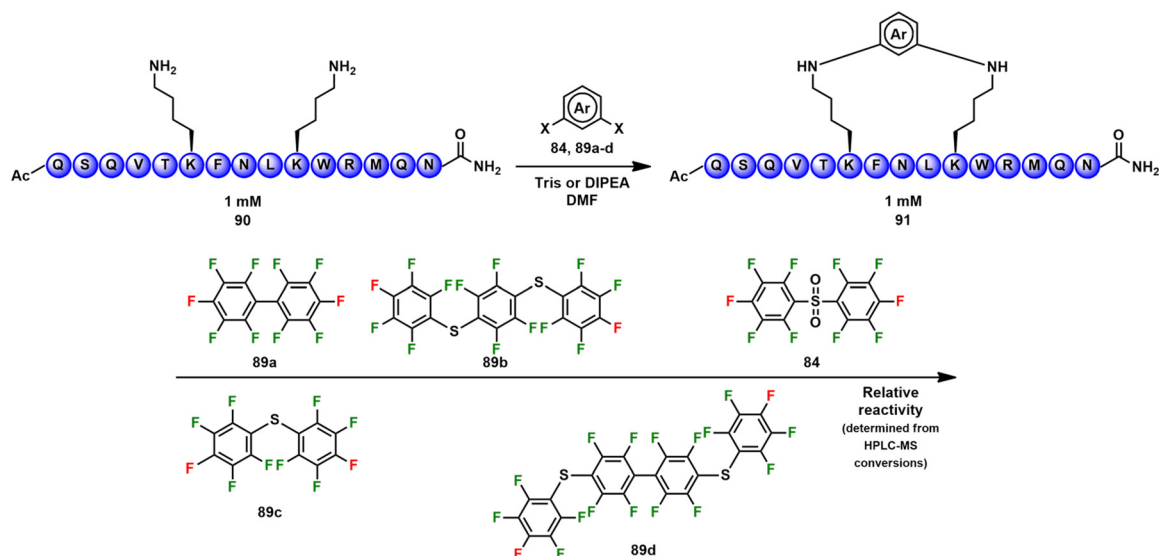
cin, urotensin II, salmon calcitonin, somatostatin-14, and atrial natriuretic factor (1–28), with ring sizes ranging from 6 to 19 amino acids. The rate of S_NAr was sequence dependent, with rate acceleration observed when positively charged Arg was present next to Cys. Conversely, negatively charged Asp reduced S_NAr rates. Advantages of the DFS framework over other perfluoroarene nucleophiles included biocompatibility with complex multiprotein complexes in aqueous solutions as demonstrated with bacteriophages, which otherwise would be degraded by organic solvents.

Independently to the previous report, Lautrette *et al.* reported the *N*-arylation of unprotected peptides using fluoroaromatic linker groups to synthesize stapled macrocyclic peptides.⁹⁴ The electrophilic linkers **84** and **89a–d** were ranked according to their relative reactivities with the unprotected linear peptide **90**, as determined by HPLC-MS analysis (Scheme 6). Oxidation of the perfluorosulfide to the perfluoro-sulfone resulted in a linker that was highly reactive, due to the promotion of the S_NAr by electron-withdrawing groups.

The “scanning approach” allows side-chain to side-chain macrocyclization irrespective of the sequence and position of the two amino acid residues.⁹⁵ A diversity-oriented synthetic (DOS) approach was taken to “scan” two cysteine residues positioned in sites ranging from $i, i + 1$ to $i, i + 14$ within 14 unprotected polypeptides.⁹⁶ Two complementary strategies were then developed for side-chain macrocyclization of the polypeptides. Cysteine cross-linking was performed either with perfluoroaryl-based linkers, or by first incorporating non-cross-linked perfluoroaryl-based moieties followed by macrocyclization with dithiol reagents. Using seven perfluoroaromatic linkers, 98 macrocyclic peptides were produced without the need for reaction optimization for each transformation.

Macrocyclization by perfluoroarylation has been shown to increase peptide stability and delivery of exon-skipping antisense oligonucleotides to cells.⁹⁷ Two strategies were reported for the synthesis of arginine-rich bicyclic peptides. The first bicyclization method involved trithiol moiety **92** to link three perfluoroaryl groups on the unprotected peptide chain **93** within 2 h and 62% isolated yield after HPLC purification

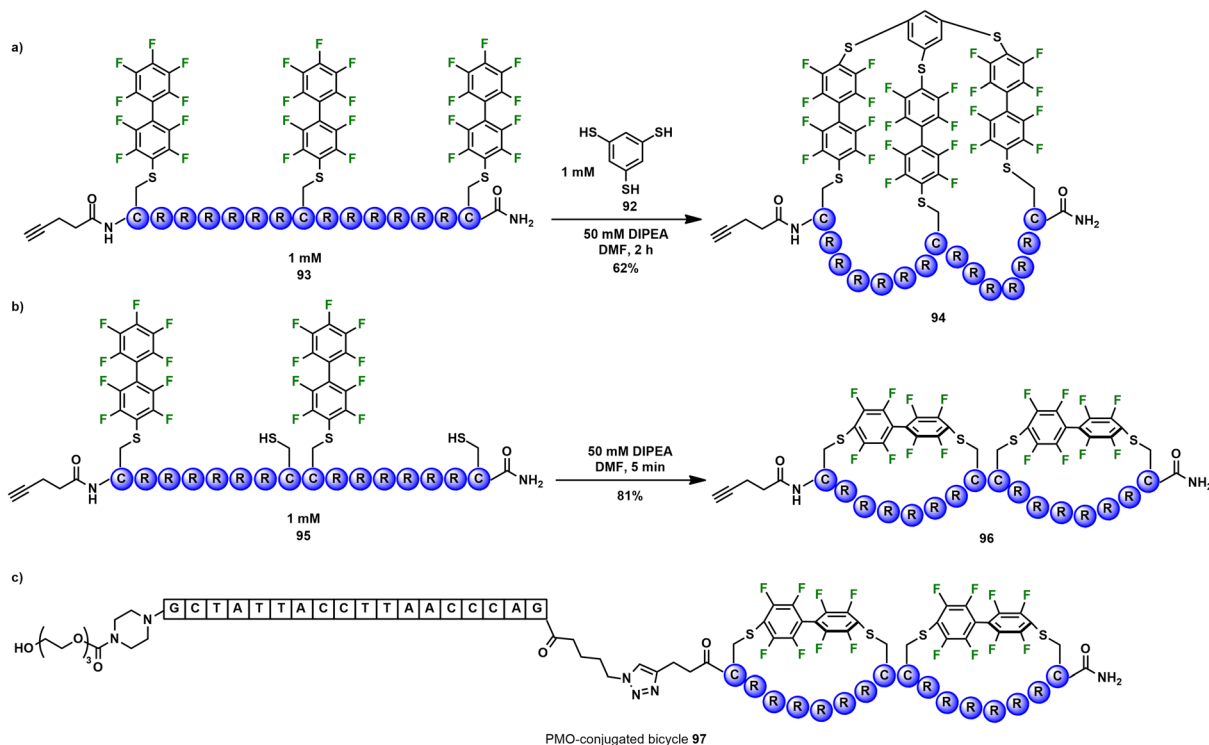




Scheme 6 N-Arylation of unprotected peptides and scale of reactivity for fluoroaromatic linker groups. Reactive fluorine atoms highlighted in red.

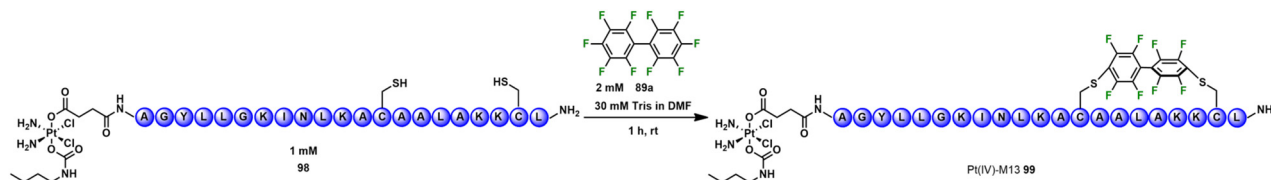
(Scheme 7a). In the second strategy, kinetically controlled bicyclization was carried out on the purified peptide **95** in DMF in the presence of DIPEA (Scheme 7b). This method took advantage of the slow rates of *i, i + 1* cyclization previously observed with decafluorobiphenyl⁹⁶ and gave complete conversion to the *i, i + 7* bicyclic peptide within 5 min. HPLC purification

gave the isolated bicycle **96** in 81% yield. The bicyclic peptide was then conjugated to phosphorodiamidate morpholino oligonucleotide (PMO) *via* a copper-catalyzed “click” reaction (Scheme 7c). PMOs are antisense oligonucleotides, such as eteplirsen, an FDA-approved therapy for the treatment of Duchenne muscular dystrophy (DMD).⁹⁸ The exon-skipping



Scheme 7 (a) Peptide bicyclization via S_NAr reactions of decafluorobiphenyl modified cysteine residues with 1,3,5-benzenetrithiol. (b) High-yielding kinetically controlled bicyclization via intramolecular S_NAr at *i, i + 7* positions. (c) Bicyclic peptide conjugated to phosphorodiamidate morpholino oligonucleotide (PMO).





Scheme 8 Pt(IV)-prodrug peptide **98** cyclized via perfluoroaryl linker **89a**.

activity of the PMO-conjugated perfluoroaryl bicyclic peptide was greater than that of the non-fluorinated bicyclic peptide. Furthermore, the proteolytic stability of both bicycles **94** and **96** were greater than the corresponding *i*, *i* + 13 monocyclic peptide; after 1 h of incubation with trypsin, 70% of bicycle **94** and 45% of bicycle **96** remained undigested compared to only 5% of the monocyclic peptide.

Perfluoroaryl macrocyclic peptides were found to have greater penetration into brain endothelial cells, which, coupled with their increased serum stability, improved the delivery of small molecules across the blood-brain barrier.⁹⁹ This could improve the properties of new drugs for the treatment of brain tumors in diseases such as glioblastoma. Current cancer treatments include Pt(II) complexes, such as cisplatin, carboplatin and oxaliplatin, which have a narrow therapeutic index due to off-target toxicities.¹⁰⁰ A possible solution to widen the therapeutic index is administration as the Pt(IV) prodrugs, whereby, following cell internalization, the Pt(IV) prodrug is reduced *in situ* to the active Pt(II) species. To demonstrate improved delivery of Pt(IV) prodrugs across the blood-brain barrier, a Pt(IV) prodrug-perfluoroaryl macrocyclic peptide conjugate (Pt(IV)-M13, **99**) was synthesized (Scheme 8).¹⁰¹ The peptide-prodrug conjugate **98** was prepared by coupling a Pt(IV) prodrug carboxylate to resin-bound peptide TP10 M13. A linear control conjugate, Pt(IV)-L13 conjugate, was also synthesized, in which Cys residues were replaced by Ser. The Pt(IV)-M13 conjugate **99**, Pt(IV)-L13 conjugate and cisplatin had IC₅₀ values of 4 μM, 29 μM and 2 μM, respectively.

Fluorine atom as a ¹⁹F NMR reporter and a tool for conformational analysis of macrocyclic peptides

Fluorine-containing analogs **100a–f** of the cyclic decapeptide gramicidin S (GS) were developed by Wadhvani *et al.* (Fig. 22).¹⁰² The highly NMR sensitive ¹⁹F-reporter was attached to the GS backbone, through which the structure and dynamics of GS in its biologically relevant membrane-bound state were studied using solid-state ¹⁹F and ¹⁵N NMR spectroscopy.¹⁰³ The antimicrobial properties of GS were attributed to its destabilizing effect on lipid membranes. The alignment of the peptide in the bilayer and its temperature-dependent mobility were determined by analyzing the anisotropic chemical shift of the ¹⁹F-labels in macroscopically oriented membranes. A narrowing of the ¹⁹F NMR chemical shift dispersion was observed upon raising the temperature to the liquid crystalline state, due to the onset of global rotation of the peptide.

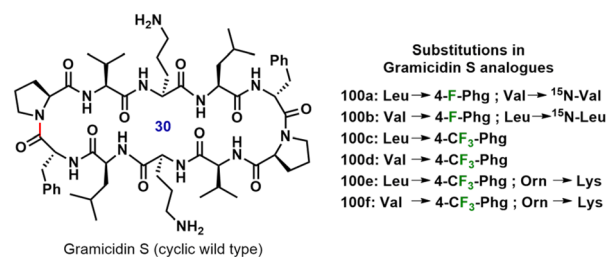
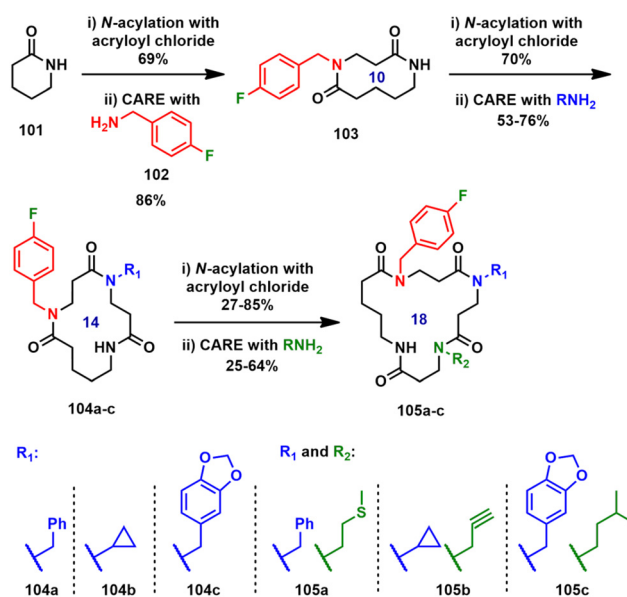


Fig. 22 Gramicidin S analogs **100a–f** functionalized with ¹⁵N and ¹⁹F NMR reporter groups.

It was proposed that the information elucidated from this study could be used to develop an analog more selective toward bacterial membranes.

Iterative conjugate addition/ring expansion (CARE) reactions were reported for the synthesis of macrocyclic peptide mimetics based on β-peptoid linkages.¹⁰⁴ *N*-Acylation of δ-valerolactam **101** with acryloyl chloride followed by CARE with *p*-fluorobenzylamine **102** afforded the 10-membered bis-lactam **103** (Scheme 9). The *p*-fluorobenzylamine **102** provided a convenient handle for reaction monitoring using ¹⁹F NMR spectroscopy. A further *N*-acylation/CARE sequence was performed on **103** using three different amines (shown in blue) to

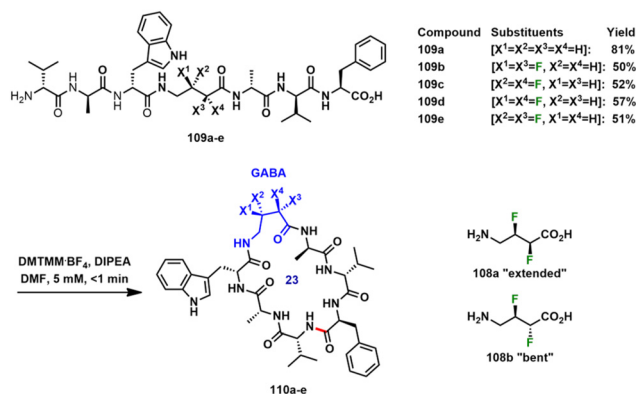


Scheme 9 Iterative *N*-acylation and CARE reactions.

synthesize 14-membered macrocycles **104a–c**. Compounds **104a–c** were iteratively expanded using different amines (shown in green) to afford 18-membered β -peptoid-derived tetrapeptide mimetics **105a–c**. A limitation of the CARE methodology is that it can only promote 4-atom ring expansions, hence, cyclic peptides with proteinogenic amino acids cannot be targeted.

To extend the *in vivo* circulation half-life of peptide therapeutics, a phage-displayed library was reported consisting of albumin-binding macrocyclic peptides modified with decafluoro-diphenylsulfone (DFS, **84**) to afford octafluoro-diphenyl-sulfone-cross-linked macrocycles **106** (Fig. 23).¹⁰⁵ Non-specific reactivity of OFS-macrocyclic peptides was observed with thiol nucleophiles, such as glutathione, at basic pH. Hence, the DFS was replaced with the less reactive pentafluorophenyl sulfide, to afford perfluorophenylsulfide (PFS) macrocycles which were unreactive toward free thiol on human serum albumin (HSA). The fluorine handle in the perfluoroaryl macrocyclic peptides allowed the determination of binding constants using ¹⁹F NMR spectroscopy, whereby the broadening and disappearance of ¹⁹F signals corresponding to fluoroaromatic groups indicated the binding of the macrocyclic peptide to HSA. The measured *K_D* values indicated that both the amino acid sequence and the perfluoroaromatic linker could affect binding. The main function of the perfluoroaromatic linchpin was to constrain the macrocyclic peptide in a productive albumin-binding conformation. The half-lives of PFS-SICRFFCGGG **107** and its analogs were evaluated in mouse plasma, where the concentration of the former was constant after 60 min, while the latter were rapidly cleared. Replacement of the PFS linker with hexafluorobenzene (HFB) and decafluorobiphenyl (DFB) reduced the concentration of the resulting macrocyclic peptides in plasma 10-fold compared to macrocycle **107**. This highlights that both the amino acid sequence and the albumin-binding conformational constraints imposed by the PFS linker are crucial for short-term retention in circulation.

The C–F bond as a conformational tool within peptides and proteins has been utilized to examine the α -fluoroamide effect and the F–C–C–N *gauche* effect.¹⁰⁶ Stereoselective fluorination has been demonstrated to alter the geometry of cyclic peptides. For their investigations, Hu *et al.* chose the marine-derived natural product, unguisin A, a cyclic heptapeptide bearing a γ -aminobutyric acid (GABA) residue (**109a**, Scheme 10).¹⁰⁷ The difluorinated amino acids **108a** and **108b**



Scheme 10 Structure of unguisin A (**109a**) and its fluorinated analogs **109b–e**.

have been shown to introduce different selectivity patterns in GABA binding assays.¹⁰⁸ By replacing the GABA unit with either **108a** or **108b** or their enantiomers, analogs **110b–e** were synthesized in 50–57% yield. Monitoring the macrocyclization by ¹H NMR spectroscopy at 0 °C showed completion of the reactions within one minute. To understand the effects of fluorination on the secondary structure, ³J_{HH}, ³J_{HF} and ⁴J_{HF} values were determined. For isomers **110b–e**, the fluorine atoms were *gauche* but exhibited *g*/*g*– disorder. Furthermore, energy minimizations showed that these fluoro-analogs displayed different geometries from that of **110a**. While **110a** was flat with a puckered seven-membered H-bonded ring (γ -turn), the *syn*-difluoro isomer **110b** displayed a planar geometry with no H-bonded turns. The other *syn*-difluoro isomer **110c** contained two overlapping H-bonded loops, an equatorial γ -turn and a distorted α -turn (a 13-membered H-bonded ring). **110d** and **110e** were both highly puckered, with a γ -turn and two β -turns (ten-membered H-bonded rings). Moreover, the role of flexibility in supramolecular interactions of unguisin A was studied using fluorine-containing macrocyclic peptides **110b–e** containing the GABA flexible spacer.¹⁰⁹ Fluorine substitution in molecules **110b–e** rigidified the structure and resulted in a 15–50% lower affinity toward chloride anions compared to unguisin A (**110a**). Finally, molecular dynamics (MD) simulations found that the difluorinated derivatives of unguisin A were flexible in DMSO solution which, depending on the fluorination pattern, adopted two or more conformations.¹¹⁰

Extending upon this work, a series of cyclic RGD tetrapeptides containing the fluorine-modified GABA moiety were reported to determine the effect of fluorine pattern on cyclization rates, as well as to assess the ability to tune molecular conformations and biological activities.¹¹¹ Both enthalpic and entropic contributions of the fluorinated segments were found to be significant for cyclization efficiencies. MD simulations showed substantial variation in conformations of the cyclic tetrapeptides, confirming that fluorination can alter secondary structures. Proof-of-concept studies on cell adhesion and cell spreading were performed, where significant differences were obtained depending on the position of fluorination.

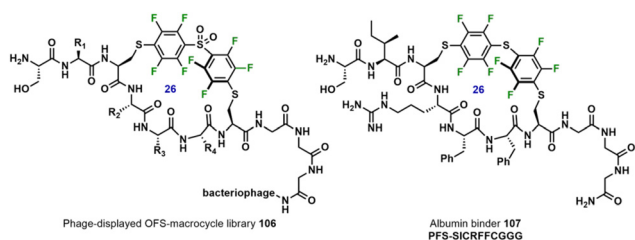


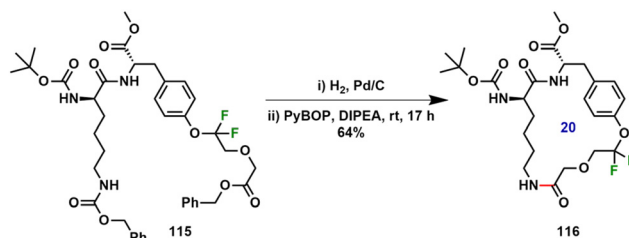
Fig. 23 Peptides modified with DFS and PFS linkers.



Burade *et al.* reported the role of fluorine as a reverse turn inducer in acyclic $\alpha\alpha$ tripeptides containing fluorinated furanoid groups, which have potential applications as anion channels through antiparallel self-assembly of U-shaped monomers.¹¹² This work was extended to the synthesis of fluorinated sugar amino acid derived $\alpha\gamma$ -cyclic tetra- and hexapeptides. Macrocyclization was achieved using 2-chloro-1-methylpyridinium iodide (CMPI) and *N,N*-diisopropylethylamine (DIPEA) in acetonitrile to afford α,γ -cyclic tetrapeptide **112** and α,γ -cyclic hexapeptide **114** (Scheme 11). Observed $^4J_{\text{H},\text{F}}$ values of 2.2–3.1 Hz in macrocycles **112** and **114** suggested *gauche* conformation between C–F and N–H groups, resulting in antiparallel alignments of C–F and adjacent amide C=O bonds. The F–C–C=O torsion angle of 172.28° and dipole repulsion further supported this alignment, leading to weak intramolecular fluorine-amine hydrogen bonding interactions. These interactions led to the folding of cyclic peptides **112** and **114** into β -strand structures, and further self-assembly into nanotubes in both solution and gas phase. The nanotubes formed by **114** were shown to facilitate anion-selective transport of nitrate ions.

Cogswell *et al.* reported the synthesis of a macrocyclic peptide containing an α -fluoroalkoxyaryl group ArOCF_2R , which has the potential to function as a tool for studying conformational properties (Scheme 12).¹¹³ A difluoroallylated tyrosine served as a building block to synthesize linear peptide **115** in three steps. Following hydrogenation to remove both Cbz and benzyl protecting groups, a macrolactamization reaction was performed to obtain the difluorinated macrocycle **116** in 64% yield. The ArOCF_2R group has been shown to reduce in-plane conformational preferences through hyperconjugation effects between low energy $\sigma^*\text{C-F}$ antibonding orbitals and oxygen lone pairs.^{18,114} Although not investigated further in the report by Cogswell *et al.*, it was noted that macrocyclic peptides such as **116** could be used to study the impact of the ArOCF_2R group on conformational and physiochemical properties.

Numerous tryptophan-derived natural products contain the pyrroloindoline motif. Rose *et al.* reported a synthetic method



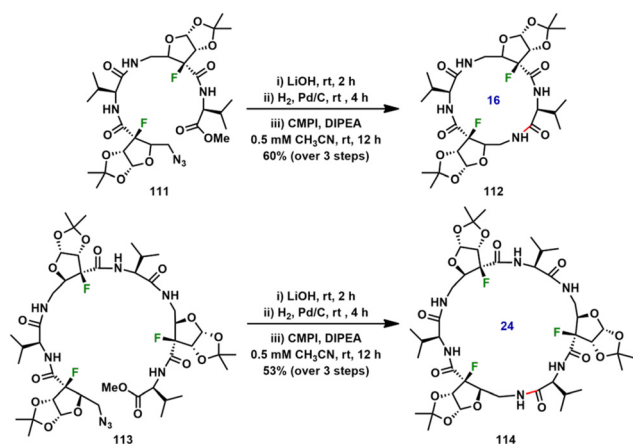
Scheme 12 Synthesis of a tyrosine-based difluoromethylene-containing macrocyclic peptide **116**.

where the indole activation step was, itself, the macrocyclization reaction.¹¹⁵ Substrates bearing 5-methyl- and 5-fluoro-L-tryptophan (**117–118**, Scheme 13a) were synthesized in order to block previously observed pathways of C5 alkylation and, instead, to favor macrocyclization *via* electrophilic substitution at indole C3.^{115,116} In an acid-promoted Friedel–Crafts alkylation, **117** and **118** were treated with triflimide in nitromethane to give full conversion to an isomeric product mixture. The electron-withdrawing fluorine substituent led to more effective suppression of reaction at the benzenoid ring than a methyl substituent. Although the Friedel–Crafts macrocyclization approach has the potential to generate libraries of macrocycle isomers that would otherwise be more time consuming to synthesize individually, it was demonstrated that specific isomers can also be prepared convergently (Scheme 13b). Intramolecular Pd⁰-catalyzed allylation of 5-fluoro-L-tryptophan methyl ester **122** and cinnamyl alcohol **121** gave *endo*-pyrroloindoline **123**. Two further amino acids were then introduced, followed by deprotection of acid labile protecting groups and lactamization with HBTU. Both products **120d** and **125** were spectroscopically identical.

¹⁸F labeling of macrocyclic peptides

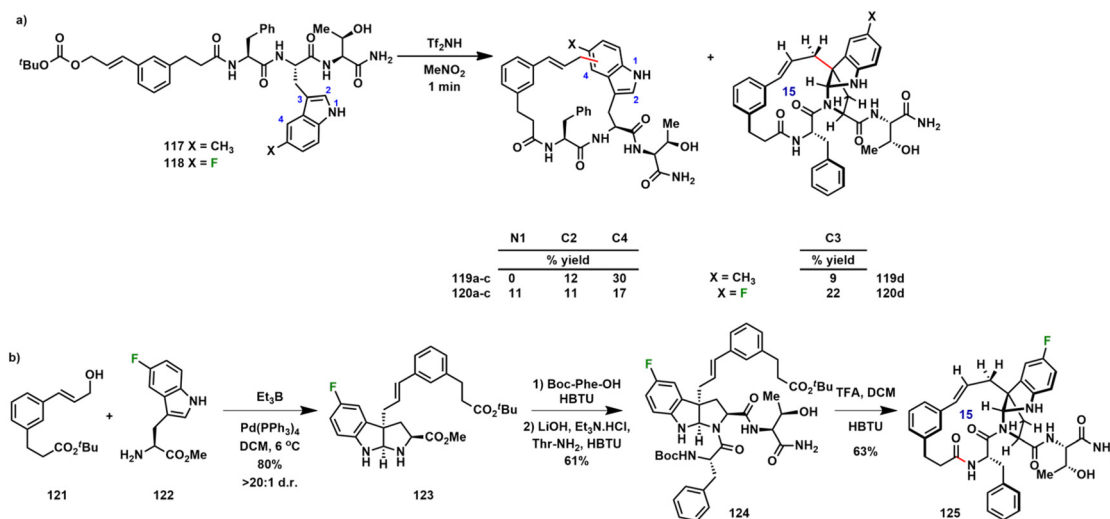
Positron emission tomography (PET) is a non-invasive medical diagnostic tool for the detection and diagnosis of diseases by visualizing metabolic processes. Receptor-targeting peptide-based imaging agents possess favorable properties such as high affinities and specificities for their targets, improved pharmacokinetic properties, and biosafety.¹¹⁷ Furthermore, the biological half-life of many peptides matches the half-life of radionuclide ¹⁸F (109.77 min). Linear Arg–Gly–Asp (RGD) peptides are often prone to enzymatic degradation, while cyclization has been demonstrated to improve *in vivo* stabilities. For instance, Davis *et al.* reported the on-resin head-to-tail cyclization and ¹⁸F-radiolabeling of a cyclic peptide, c(RGDyK), a ligand of integrin $\alpha_v\beta_3$ receptors.¹¹⁸ The acid-sensitive Novasyn® TGA resin was selected to maintain short cleavage times following the on-resin radiolabeling step. Radiolabeling was achieved using a 30 min coupling of [¹⁸F]fluorobenzoic acid ([¹⁸F]FBA, **126**) to the peptidyl-resin **127** (Scheme 14a). This was followed by a 30 min global deprotection and cleavage to obtain the labeled cyclic peptide **128**.

Chemoselective radio-deoxyfluorination with [¹⁸F]fluoride enabled the radiolabeling of peptides containing tyrosine resi-

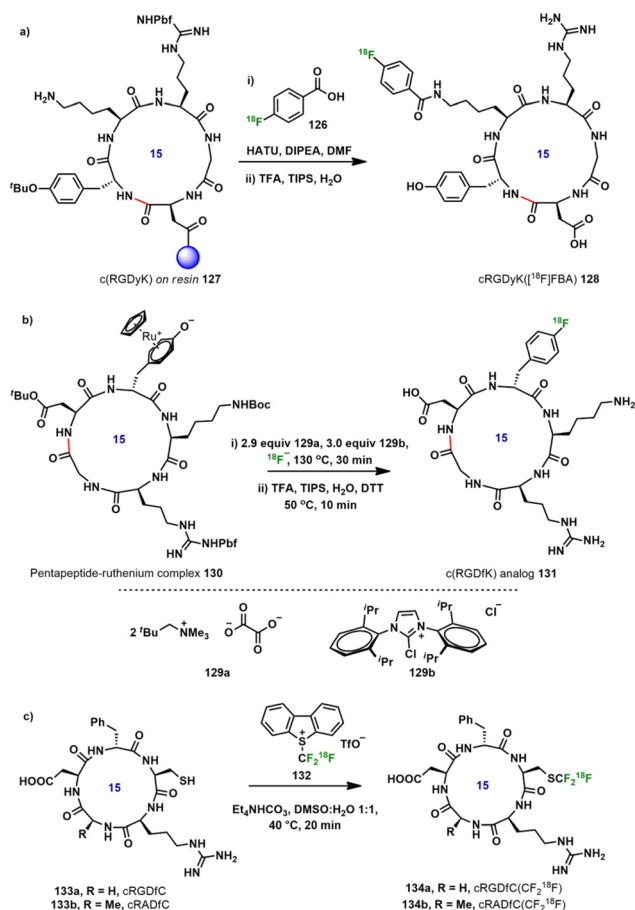


Scheme 11 Synthesis of fluorine-containing α,γ -cyclic peptides **112** and **114**.





Scheme 13 Pyrroloindoline-forming macrocyclization of 5-fluoro-L-tryptophan by (a) acidolysis to promote internal substitution at N1, C2, C3 or C4 and (b) convergent synthesis.



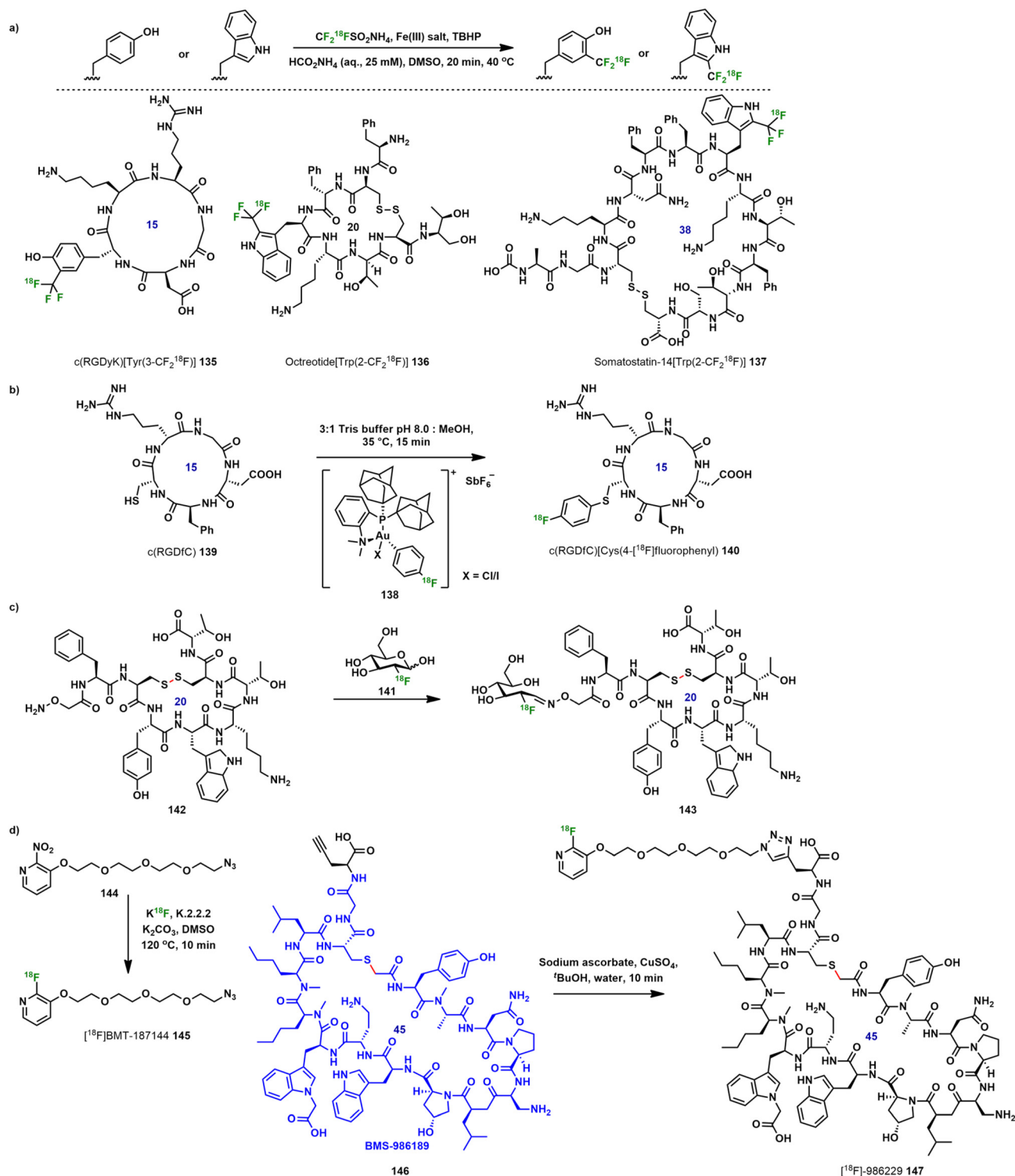
Scheme 14 (a) On-resin ¹⁸F-radiolabeling of macrocyclic RGD pentapeptide 127. (b) Direct ¹⁸F-radiolabeling of macrocyclic RGD-pentapeptide 130. (c) ¹⁸F-radiolabeling of macrocyclic peptides 133a,b using an ¹⁸F version of Umemoto's reagent (132).

dues bearing a traceless ruthenium activating group (Scheme 14b).¹¹⁹ Metal-mediated ¹⁸F-radiofluorination has been reviewed elsewhere.¹²⁰ A cyclic peptide containing the RGD motif was labeled in 25% decay-corrected radiochemical yield (RCY) after purification by HPLC. The source of [¹⁸F]fluoride in typical radiolabeling procedures is an aqueous solution of [¹⁸F]fluoride trapped on an anion exchange cartridge, with azeotropic drying of the fluoride. This report developed a strategy involving direct elution with the peptide-ruthenium complex in an ethanol-pivalonitrile solvent system, thereby avoiding the need for aqueous elution and azeodrying. The use of bis(trimethylneopentylammonium) oxalate 129a was vital for successful elution as it increased radiolabeling efficiency 1.7-fold.

¹⁸F-trifluoromethylation of peptides bearing cysteine residues was achieved using an ¹⁸F-labeled version of Umemoto's reagent (132) and commercial RGD or RAD pentapeptides (Scheme 14c).¹²¹ Radiolabeled cyclic peptides cRGDFC(CF₂¹⁸F) 134a and cRADfC(CF₂¹⁸F) 134b were purified and isolated in 19% ± 5% RCY and 33% ± 9% RCY, respectively.

Kee *et al.* reported the ¹⁸F-trifluoromethylation of native aromatic peptide residues using ¹⁸F-trifluoromethanesulfinate (CF₂¹⁸FSO₂NH₄).¹²² The ¹⁸F reagent was prepared in a single step from K¹⁸F/K₂₂₂, a difluorocarbene reagent, and a source of SO₂. After initial ¹⁸F-labeling of dipeptides, the substrate scope for C-H ¹⁸F-trifluoromethylation of Tyr and Trp residues was expanded to biologically active macrocyclic peptides (Scheme 15a). The integrin α_vβ₃ receptor ligand c(RGDyK) underwent ¹⁸F labeling at 33% radiochemical conversion (RCC). Octreotide, an octapeptidic mimic of somatostatin, underwent ¹⁸F-trifluoromethylation in 29% RCC. Somatostatin-14, a macrocyclic tetradecapeptide with broad antiseecretory activity on endocrine hormones, was Trp-selectively ¹⁸F-labeled in 20% RCY.^{122,123} An automated radio-





Scheme 15 (a) Synthesis of ^{18}F -labeled macrocyclic peptides **135–137**. (b) ^{18}F -radiolabeling of a cyclic RGD peptide **139** with organometallic gold (III) reagent **138**. (c) Radiolabeling of aminooxy-functionalized octreotide derivative **142** with ^{18}F FDG **141**. (d) Synthesis of ^{18}F -labeled BMS-986229 (**147**) via CuACC.

synthesis of octreotide[Trp(2- CF_2^{18}F)] **136** was also reported with 133 min total synthesis time from ^{18}F fluoride, which enabled an *in vivo* PET imaging experiment on rats.¹²²

^{18}F -labeling of unprotected peptides with an organometallic gold(III) reagent **138** in aqueous media was reported by McDaniel *et al.* (Scheme 15b).¹²⁴ A commercially available



cyclic RGD peptide **139** was ^{18}F -radiolabeled to demonstrate that *S*-arylation can be achieved when the Cys residue is in an interchain position. The product **140** was obtained in 94% RCY.

There are challenges associated with the radiolabeling of peptides with the short-lived ^{18}F isotope, due to the large amounts of peptide labeling precursors required as well as extended reaction times. To address these issues, a microfluidic methodology was reported for the radiosynthesis of a clinically relevant octreotate derivative.¹²⁵ Octreotate is a somatostatin analog, closely related to octreotide which has a terminal Thr reduced to the corresponding amino alcohol. High decay-corrected RCY values of greater than 82% were obtained for the radiolabeling of the aminooxy-functionalized octreotate derivative **142** with [^{18}F]fluorodeoxyglucose ([^{18}F]FDG, **141**) (Scheme 15c), compared with 76% RCY obtained *via* the conventional non-microfluidic method. The reaction time was shortened from 70 to 30 min, which included its HPLC purification. The microfluidic set-up could be tuned to the required radioactivity level for specific patient doses and, in principle, demonstrated the feasibility of this technology toward clinical applications.¹²⁶

BMS reported the discovery and evaluation of BMS-986229 (**147**), a novel ^{18}F -labeled macrocyclic peptide radioligand for PET imaging and measurement of PD-L1 expression in tumors (Scheme 15d).¹²⁷ The programmed death protein (PD-1) is a negative co-stimulatory receptor expressed on activated T- and B-cell surfaces, and PD-L1 is a surface glycoprotein ligand for PD-1.¹²⁷ Binding of PD-L1 and PD-1 enables immunosuppression on antigen-presenting cells and human cancers by down-regulation of T-cell activation and cytokine secretion. The macrocyclic peptide component of **147** was designed using BMS-986189 (highlighted in Scheme 15d), a fully optimized potent PD-L1 antagonist with picomolar affinity.¹²⁸ A propargyl glycine group was incorporated, which enabled copper-catalyzed azide-alkyne cycloaddition (CuAAC) between peptide **146** and [^{18}F]BMT-187144 (**145**) to rapidly label the macrocyclic peptide with ^{18}F . A non-decayed corrected RCY of 11% was obtained. *In vivo* PET imaging in xenograft models showed an increased uptake of BMS-986229 (**147**) compared to the control. Furthermore, **147** showed a long dissociation off-rate from PD-L1, rapid clearance from the blood and non-PD-L1 tissues, and the largest dynamic range within the non-human primate spleen compared to other PET imaging agents (adnectin and mAb platforms), emphasizing the advantages of using a macrocyclic peptide scaffold.

Conclusions

Fluorine-containing macrocyclic peptides have made a significant impact on medicinal chemistry. The largest category of therapeutic fluorinated macrocyclic peptides are the HCV protease inhibitors. These are 14–18-membered macrocyclic rings, and structures with up to four fluorine atoms have been reported. Other diseases targeted by fluorinated macrocyclic

peptides include hypercholesterolemia (MK-0616, **63**) and various types of cancer (motixafortide, **65**, LUNA18, **66**). Fluorine-specific interactions have led to improved enzyme inhibitory activity, increased metabolic stability and decreased susceptibility to degradation.

Fluorine-containing non-natural amino acids, such as fluoro-Trp, -Tyr and -Phe, have served as useful building blocks for incorporation into macrocyclic peptides. Structures including **63**, **72**, **82**, **125** and **135–137** have benefited from this synthetic strategy. More complex targets include fluorinated bicyclic peptides such as **72**, **75e** and **94**. A common strategy for bicyclization has involved the reaction of Cys residues with specific linkers. Fluoroaromatic linkers such as decafluorodiphenylsulfone (DFS) and decafluorobiphenyl (DFB) have enabled the construction of macrocyclic and bicyclic peptides, while the presence of perfluoroaryl has been shown to increase peptide stability and delivery of antisense oligonucleotides to cells, and to improve delivery of Pt(IV) prodrugs across the blood–brain barrier.^{97,99}

mRNA display technology has emerged as a tool for generating large libraries of macrocyclic peptides incorporating non-canonical amino acids.^{81,88} This technology allows for the rapid selection of high-affinity macrocyclic peptides containing modified backbones, based on target binding. Notable fluorine-containing examples that have been discovered include inhibitors of EphA2, SIRT2 and thrombin.^{80,85,87}

Macrocyclic peptide-based PD-L1 antagonists have been evaluated as PET imaging agents.¹²⁹ They are advantageous scaffolds for the design of potential PET ligands due to the opportunities for optimization toward high target affinity and rapid tumor uptake. Peptide-based imaging agents also show rapid clearance from blood and background tissues. Additionally, the site-specific modification of peptides enables facile incorporation of radionucleotides.

Despite the numerous benefits of fluorine incorporation into drug leads, it is important to consider the potentially unpredictable effects of fluorine within biological systems. Aromatic fluorination is a well-established strategy to slow metabolism, although aryl fluorides may still undergo oxidative defluorination by enzymes such as cytochrome P450, generating phenolic metabolites and fluoride. In BMS-986144 (**56**), the trifluorinated Boc group lowered the propensity toward metabolism which had afflicted the non-fluorinated, acyclic precursor asunaprevir.⁵⁰ Nevertheless, the gain in stability needs to be considered against the toxicity of metabolites from defluorination of macrocyclic peptides.¹³⁰ Appropriate and precise placement of the fluorine atom will avoid such issues. As noted in previous literature, the challenge within peptide chemistry lies in the ability to balance the specific properties of the fluorine atom with its behavior in its environment and the impact upon uptake and metabolism.²⁸

It is expected that, given their increased drug-likeness, improved proteolytic stability and unique effects on protein–protein interactions, macrocyclic peptides will continue to make an impact on peptide therapeutics. The remarkable and diverse effects of fluorine upon biological molecules have



forged a vital role within the pharmaceutical industry. We anticipate that the combination of these two fields will continue to strengthen the medicinal chemists' toolbox.

Author contributions

N. R. suggested the concept for this review article and designed its figures and schemes. N. R. and S. R. prepared, edited and reviewed the manuscript. All authors have read and approved the final version.

Data availability

No primary research results, software or code have been included, and no new data were generated or analyzed as part of this review.

Conflicts of interest

There are no conflicts to declare.

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