



Cite this: *Nanoscale Adv.*, 2025, 7, 1318

Controlled bioreduction of silver ions to nanosized particles on a porous magnetic-biopolymer of carboxymethyl cellulose, $\text{Fe}_3\text{O}_4/\text{CMC}$ -Ag NPs, serving as a sustainable nanocatalyst

Mojtaba Azizi,* Mahdi Jafari and Sadegh Rostamnia 

A magnetic-biopolymer composite of carboxymethyl cellulose (CMC), designated as $\text{Fe}_3\text{O}_4@\text{CMC}$, was synthesized featuring remarkable stability and an active surface with a green biosynthetic method. This composite was engineered to serve as a substrate for stabilizing silver nanoparticles (Ag NPs) with enhanced functional properties. The catalytic efficacy of the nanocatalyst, incorporating Ag NPs at concentrations of 3%, 7%, and 10%, was evaluated for the reduction of the toxic compound 4-nitrophenol to the beneficial 4-aminophenol. Among the tested configurations, the formulation containing 10% silver nanoparticles, in conjunction with Euphorbia plant extract as a bioreducing agent, exhibited the highest reduction efficiency and favorable reaction kinetics, rendering it the optimal choice. The apparent rate constant (K_{app}) was assessed by fine-tuning the catalyst parameters, while the reaction mechanism was further elucidated by adjusting the concentrations of NaBH_4 and 4-nitrophenol. Notably, the catalyst demonstrated good stability over five consecutive reduction cycles and could be easily retrieved from the reaction mixture using an external magnet.

Received 19th October 2024
Accepted 11th December 2024

DOI: 10.1039/d4na00866a
rsc.li/nanoscale-advances

1 Introduction

4-Nitrophenol is a nitroaromatic pollutant utilized as an intermediate in various industries, including dyes, pharmaceuticals, polymers, insecticides, and agriculture. Its presence poses risks to human and animal cells as well as natural ecosystems. To address this environmental issue, numerous methods such as absorption, ion exchange, electrochemical techniques, and catalytic reduction have been employed, with catalytic reduction being particularly effective due to its cost-efficiency and high efficacy.¹ This method often involves the use of metal nanoparticles such as AuNPs, AgNPs, PdNPs, PtNPs, Co-NiNPs, CeO_2 NPs, NiNPs, and CuNPs in the presence of NaBH_4 to convert 4-nitrophenol (4-NP) into 4-aminophenol (4-AP), a valuable, non-toxic product used in pharmaceuticals, dyes, and lubricants.²⁻⁸ Thus, developing eco-friendly technologies for treating such compounds in aquatic environments is essential.⁹

Silver nanoparticles (Ag NPs) are recognized for their advantageous properties, including affordability, varied crystal facets, tunable plasmon resonance, and a high surface-to-volume ratio. They exhibit diverse functions such as catalysis,¹⁷⁻¹⁹ dye degradation,³ photocatalysis,²⁰ antibacterial activity,²¹ anti-cancer properties,^{22,23} biological applications,²⁴

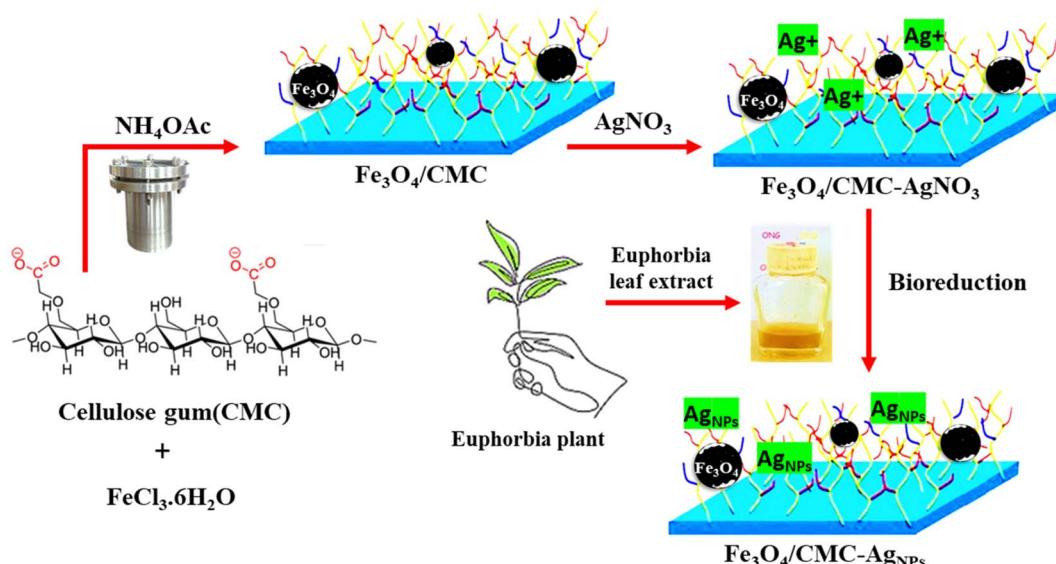
electrochemical uses,²⁵ and drug delivery.²⁶ However, challenges arise from difficulties in recovery, comparatively larger particle sizes, the formation of surface oxide layers, and self-aggregation, which diminish the active surface area and catalytic efficacy. Consequently, efforts have been directed towards enhancing environmental compatibility,²⁷ controlling size,²⁸ improving substrate stability,^{18,29} employing green synthesis methods,¹⁹ boosting performance,³⁰ increasing accessibility,³¹ and conducting optimization studies. The utilization of robust substrates for the stabilization of nanoparticles constitutes a viable approach to addressing these challenges.

Magnetic Fe_3O_4 nanoparticles demonstrate remarkable magnetic and field-dependent optical properties, rendering them suitable for diverse applications such as catalysis, removal of heavy metal ions,¹⁰ dye removal,¹¹ biodiesel,¹² electro-catalysis,¹³ and drug delivery.^{14,15} Additionally, they function as substrates for material growth, aiding in separation processes. However, unmodified nanoparticles are prone to self-aggregation due to oxidation from air and moisture exposure, coupled with their inherent magnetism, which adversely affects their uniformity. To mitigate this challenge, nanoparticle surfaces are frequently coated with polymers or surfactants to diminish magnetic interactions and regulate their magnetic behavior, thereby inhibiting surface reactions.^{15,16}

This study explores the integration of carboxymethyl cellulose (CMC), a biopolymer, with Fe_3O_4 magnetic nanoparticles to serve as a substrate for regulating the growth of AgNPs, as

Organic and Nano Group (ONG), Department of Chemistry, Iran University of Science and Technology (IUST), PO Box 16846-13114, Tehran, Iran. E-mail: rostamnia@iust.ac.ir; srostamnia@gmail.com





Scheme 1 Preparation of biopolymer-magnetic $\text{Fe}_3\text{O}_4/\text{CMC}$ -AgNP nanocomposite.

illustrated in Scheme 1. The structural identity of the $\text{Fe}_3\text{O}_4/\text{CMC}$ -AgNP nanocomposite was confirmed through structural determination analyses. Additionally, UV-visible absorption spectroscopy was employed to achieve optimal catalytic activity in minimal time and to evaluate key optimization parameters, including the dosage of the catalyst and its recyclability. Ultimately, this research highlights the advancement of eco-friendly biopolymer-based catalysts, proposing a solution to mitigate environmental pollution while demonstrating significant effectiveness.

2 Experimental

2.1 Materials

All chemicals were utilized in their received state without any additional purification processes. Sodium carboxymethyl cellulose (average molecular weight = $90.00 \text{ kg mol}^{-1}$) was obtained from Sigma Aldrich, serving as a source of natural polymers. Iron(III) chloride hexahydrate ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) from Merck was employed as a precursor for the synthesis of iron oxide nanoparticles (Fe_3O_4). Silver nitrate (from Merck) was used as a precursor for the fabrication of silver nanoparticles (Ag-NPs).

2.2 Preparation of $\text{Fe}_3\text{O}_4/\text{CMC}$

The composite of magnetic nanoparticles, coated with the biopolymer carboxymethyl cellulose (CMC), was successfully synthesized using an *in situ* solvothermal method. Initially, ammonium acetate (0.385 g, 5 mmol) was incorporated into a solution composed of ethylene glycol (7 mL) and iron(III) chloride hexahydrate (135 mg, 0.5 mM), while being continuously stirred. Subsequently, CMC ($M_w = 90.0 \text{ kg mol}^{-1}$ and purity = 99.5%) was added to the resulting brown mixture, which was stirred vigorously for 45 minutes. The homogeneous solution was then transferred to a stainless-steel autoclave lined

with Teflon and subjected to heating at 200°C for 12 hours. Following the cooling process, the resultant precipitate was isolated using an external magnetic field and thoroughly washed multiple times with deionized water and ethanol. Finally, the dark $\text{Fe}_3\text{O}_4/\text{CMC}$ precipitate was dried at a temperature of 60°C .

2.3 Preparation of the Euphorbia plant extract

The aerial parts at the flowering stage were thoroughly dried and subsequently ground to produce an extract from the Euphorbia plant. The resulting powder was then immersed in ethanol, and the solution was subjected to filtration three times following a 36 hour period.

2.4 Preparation of $\text{Fe}_3\text{O}_4/\text{CMC}$ -AgNPs

A total of 0.1 g of $\text{Fe}_3\text{O}_4/\text{CMC}$ was suspended in 25 milliliters of deionized water. Subsequently, 100 mL of a silver nitrate solution, with a concentration of 10 mg L^{-1} , was introduced into the mixture and agitated for a period of 30 min. Following this, the Euphorbia plant extract solution was added gradually, and the mixture was stirred for 8 h at room temperature. The resulting magnetic precipitate was then rinsed with deionized water and ethanol and subsequently dried at a temperature of 60°C .

2.5 Reduction of 4-nitrophenol using the $\text{Fe}_3\text{O}_4/\text{CMC}$ -AgNP nanocomposite

To evaluate the catalytic activity of the synthesized nanocatalyst, a solution containing 0.072 mM of 4-nitrophenol was prepared, to which 10 mg of NaBH_4 was added to generate nitrophenolate ions. Subsequently, 8 mg of the catalyst was introduced, and the catalytic reduction process was monitored using a UV-vis spectrophotometer over a wavelength range of $200\text{--}500 \text{ nm}$ at various time intervals. The reusability of the $\text{Fe}_3\text{O}_4/\text{CMC}$ -AgNP nanocatalyst was also assessed; it was magnetically separated

from the reaction mixture post-use, washed with ethanol and distilled water, and dried for future applications. The catalytic reduction efficiency of 4-NP to 4-AP was calculated using formula (1):

$$\text{Conversion efficiency of 4-NP}(\%) = \frac{A_0 - A_t}{A_0} \times 100 \quad (1)$$

A_0 is the initial absorption of nitrophenolate anions and A_t is the absorption in different time intervals (t).

3 Results and discussion

The Fe_3O_4 /CMC-AgNP composites were synthesized according to the method previously reported by our own group through an *in situ* modification strategy (Scheme 1). In summary, CMC was included among the components of magnetic Fe_3O_4 and CMC-modified Fe_3O_4 was synthesized in one step using the solvothermal method. The presence of the CMC shell on the Fe_3O_4 core, in addition to preventing the reduction of magnetic energy due to agglomeration, also contributes to the next step of better stabilizing silver nanoparticles. In conclusion, the process of immobilizing silver nanoparticles (AgNPs) onto magnetic carboxymethyl cellulose, facilitated by the extract of the *Euphorbia* plant, has been identified as a sustainable and environmentally friendly method for the reduction of Ag ions.

X-ray diffraction (XRD) analysis was employed to examine the crystal structure of Fe_3O_4 , Fe_3O_4 /CMC and the Fe_3O_4 /CMC-AgNP catalyst (Fig. 1a). The XRD pattern of pure Fe_3O_4 /CMC reveals eight peak indices corresponding to the synthetic

pattern of Fe_3O_4 , specifically at 30° (220), 35.47° (311), 37.23° (222), 42.93° (400), 53.5° (422), 57.11° (511), and 62.53° (440), signifying the high purity of Fe_3O_4 nanoparticles. Notably, CMC peaks are absent due to the amorphous nature of the broad peak at 22° . The presence of Fe_3O_4 peaks confirms the successful synthesis of the composite. Additionally, the diffraction pattern for the Fe_3O_4 @CMC@AgNP nanocomposite, which incorporates varying percentages of Ag nanoparticles, displays peaks at 38.25° (111), 44.86° (200), 64.37° (220), and 77.76° (311). An increase in the Ag percentage is associated with enhanced intensity of the Ag peak indicators. The fundamental pattern of Fe_3O_4 remains intact in the presence of Ag nanoparticles, though a slight reduction in peak intensity suggests partial structural degradation; overall, composites with differing Ag percentages have been effectively synthesized.

The FT-IR spectrum of pristine Fe_3O_4 and Fe_3O_4 /CMC, as depicted in Fig. 1b, reveals several key vibrational peaks. The Fe_3O_4 pattern demonstrates a peak at 586 cm^{-1} associated with Fe-O vibrations, 1577 cm^{-1} corresponding to O-H bending vibrations, and 3426 cm^{-1} linked to O-H stretching, all of which are also observed in the Fe_3O_4 /CMC composite. In the CMC spectrum, a peak at 2920 cm^{-1} indicates stretching vibrations, while the COO-carboxylate band at 1613 cm^{-1} represents asymmetric stretching. Additional peaks at 1422 cm^{-1} pertain to C-H stretching, 1077 cm^{-1} is related to ether groups on CMC surfaces, and 1384 cm^{-1} corresponds to O-H bending. This composition of the nanocatalyst is effectively illustrated in the composite and exhibits stability.²¹

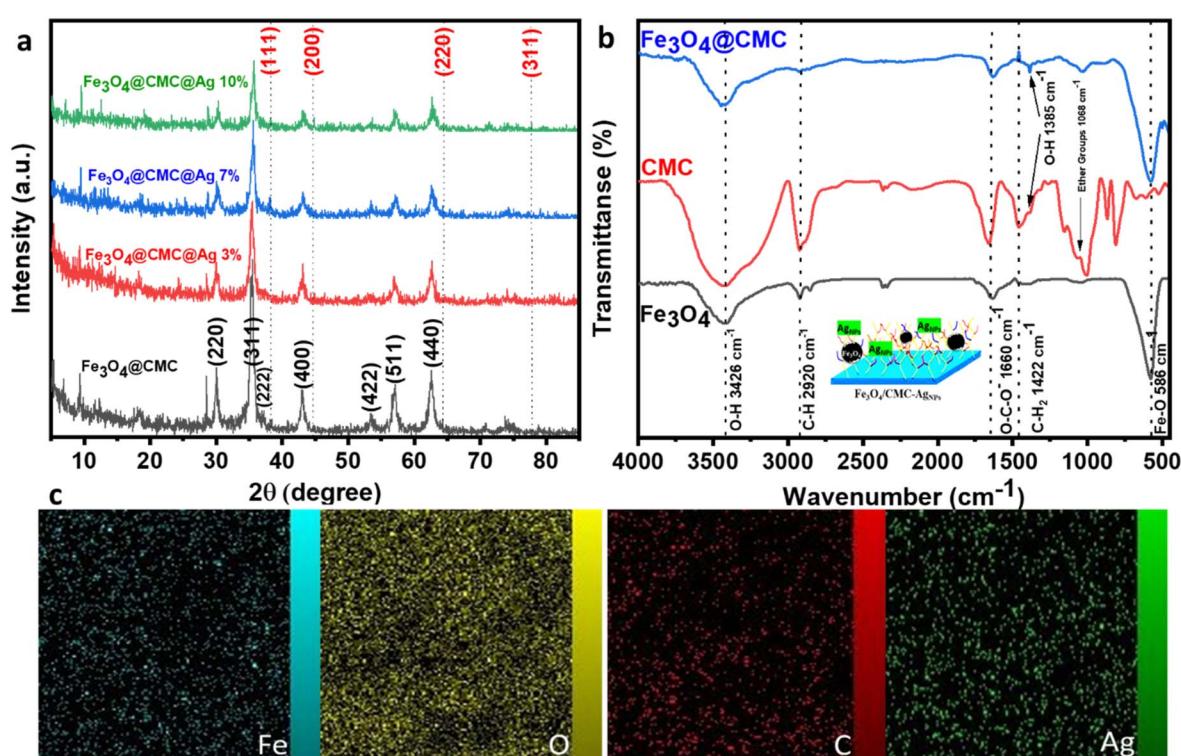


Fig. 1 (a) XRD patterns of Fe_3O_4 /CMC, Fe_3O_4 /CMC-Ag-3%, Fe_3O_4 /CMC-Ag-7% and Fe_3O_4 /CMC-Ag-10%. (b) FT-IR spectra of Fe_3O_4 , CMC and Fe_3O_4 /CMC. (c and d) EDX mapping image of Fe_3O_4 /CMC-Ag-7%.



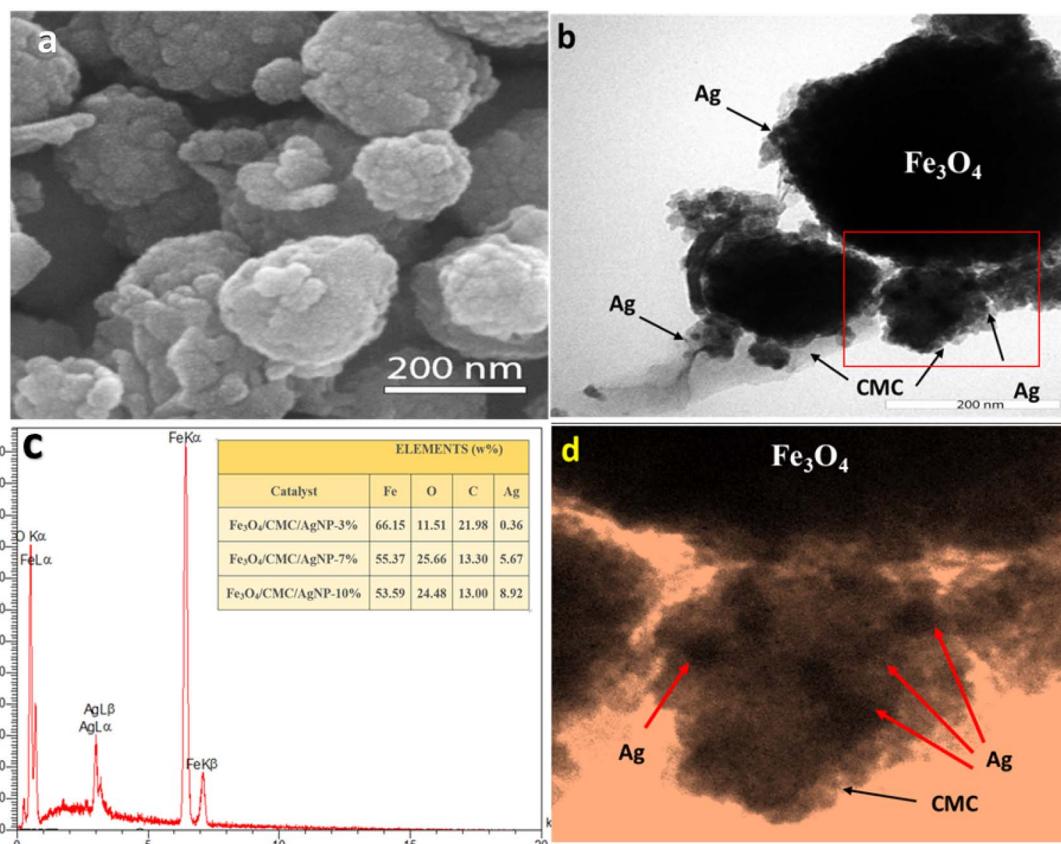


Fig. 2 (a) SEM image of Fe₃O₄/CMC-Ag-7%. (b and d) TEM image of Fe₃O₄/CMC-Ag-7%. (c) EDX spectrum of Fe₃O₄/CMC-Ag-7%.

A scanning electron microscopy (SEM) analysis was conducted to evaluate the morphology and surface characteristics of the nanocatalyst. The observed magnetic Fe₃O₄ nanoparticles exhibited a spherical shape, averaging 300 nm in size with a uniform dispersion. This irregular surface enhances the adsorption of 4-NP molecules (Fig. 2a). Transmission Electron Microscopy (TEM) revealed a composite core-shell structure

featuring Fe₃O₄ and CMC, displaying a low-contrast substrate with uniformly dispersed silver nanoparticles, thereby preventing their aggregation (Fig. 2b). Energy Dispersive Spectroscopy (EDS) mapping confirmed the uniform distribution of C, O, Fe, and Ag elements (Fig. 1c). EDS analysis indicated elements percentage (Fig. 2c and d). The data showed that the iron content decreased with increasing Ag percentages and

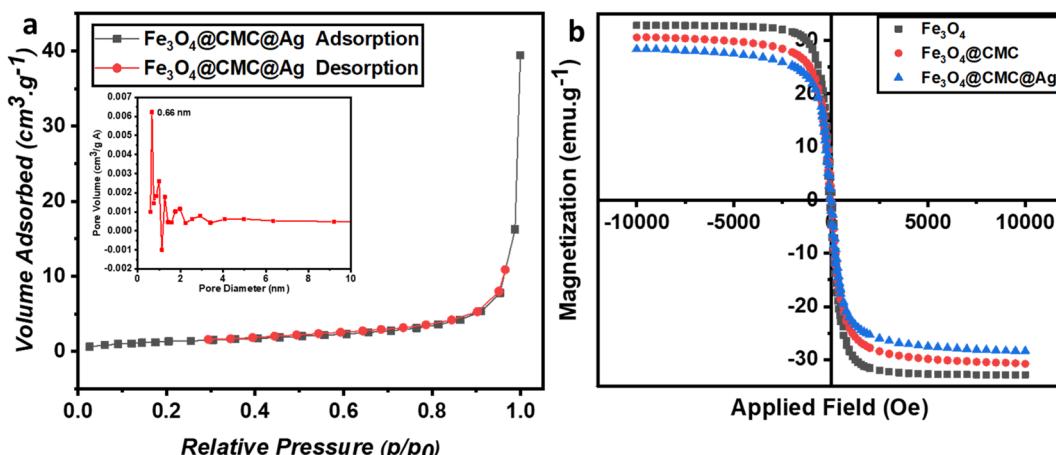


Fig. 3 (a) N₂ adsorption–desorption isotherms and pore diameter of Fe₃O₄/CMC-Ag-7%. (b) Magnetic hysteresis loops for pristine Fe₃O₄, Fe₃O₄/CMC, and Fe₃O₄/CMC-Ag-7%.

Euphorbia plant reduction, resulting in iron proportions of 66.15%, 55.37%, and 53.6% for composites with 3%, 7%, and 10% Ag, respectively. After washing, the Ag percentage diminished, indicating the nanoparticles' confinement within structural cavities. The final composite percentages for Ag nanoparticles were recorded as 0.36%, 5.67%, and 8.92%, reflecting the effective synthesis and dispersion of the nanoparticles with minimal hysteresis.

To examine properties such as specific surface area, volume, and pore size, N_2 physical adsorption analysis was conducted on the Fe_3O_4 /CMC-AgNP composite (Fig. 3a). The adsorption-desorption isotherm displayed a type IV characteristic, indicating a mesoporous structure. The specific active surface area of Fe_3O_4 /CMC-AgNPs was measured to be $4.95\text{ m}^2\text{ g}^{-1}$, significantly lower than that of pristine Fe_3O_4 reported in other studies, suggesting that the cavities of Fe_3O_4 were completely filled during the composite synthesis. The average pore diameter was approximately 27 nm, with a pore volume of $0.66\text{ cm}^3\text{ g}^{-1}$. Consequently, the arrangement of composite components within the pores and on the magnetic substrate was validated.

To evaluate the magnetic properties, which are the defining characteristic of the synthesized composite and facilitate its separation after each use, VSM analysis was conducted (Fig. 3b). The magnetic saturation (Ms) values for Fe_3O_4 , Fe_3O_4 /CMC, and

Fe_3O_4 /CMC-AgNPs were found to be 32.82 emu g^{-1} , 30.54 emu g^{-1} , and 28.35 emu g^{-1} , respectively. The incorporation of the non-magnetic components CMC and AgNPs leads to a reduction in magnetic strength compared to pure Fe_3O_4 . Nonetheless, these composites retain sufficient magnetic properties for reusability and effective separation in solution, as well as for the reduction of nitroaromatic compounds.

The catalytic efficacy of the Fe_3O_4 /CMC-AgNP nanocomposite was evaluated in the reduction of the nitroaromatic compound 4-nitrophenol (4-NP) using sodium borohydride ($NaBH_4$) as the reducing agent. Ultraviolet-visible (UV-vis) spectroscopy was utilized to monitor the reaction progression. Initially, 4-NP exhibited an absorption peak at 317 nm. Following the introduction of $NaBH_4$, a color transition from light yellow to dark yellow occurred, indicating the transformation of 4-NP to 4-nitrophenolate, which corresponded to an enhanced absorption peak around 400 nm linked to the nitrophenolate product. Moreover, the kinetics of the reduction of 4-NP to 4-AP in the presence of $NaBH_4$ were also analyzed to further elucidate the catalyst's performance. According to formula (2):

$$\ln\left(\frac{C_t}{C_0}\right) = -k_{app} \times t \quad (2)$$

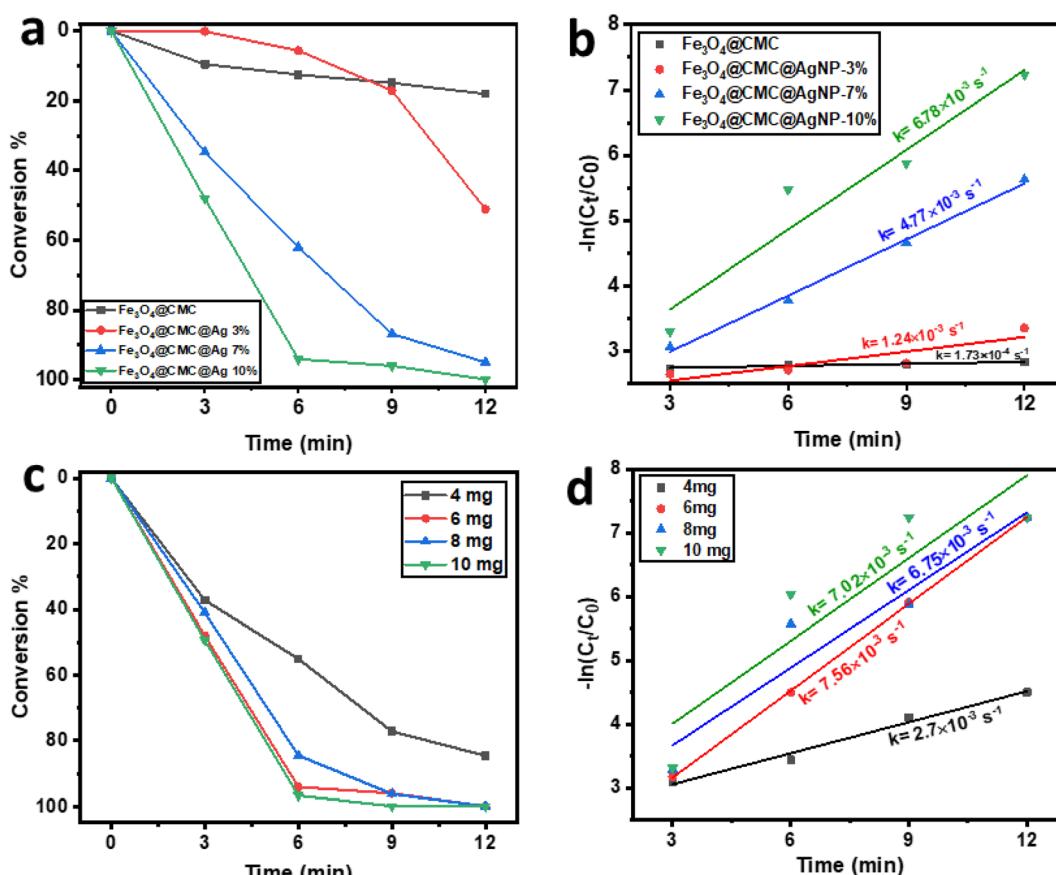


Fig. 4 (a) Plots of conversion vs. reaction time and (b) plots of $-\ln(C_t/C_0)$ vs. reaction time of 4-NP with Fe_3O_4 /CMC, Fe_3O_4 /CMC-Ag-3%, Fe_3O_4 /CMC-Ag-7% and Fe_3O_4 /CMC-Ag-10%. (c) Plots of conversion vs. reaction time and (d) plots of $-\ln(C_t/C_0)$ vs. reaction time of 4-NP with Fe_3O_4 /CMC, Fe_3O_4 /CMC-Ag-3%, Fe_3O_4 /CMC-Ag-7% and Fe_3O_4 /CMC-Ag-10% with different dosages.

In this context, C_0 denotes the initial concentration of 4-NP, C_t signifies the concentration of 4-NP at time t , and k_{app} refers to the apparent rate constant.

To evaluate the reduction process, the reaction mixture was stirred at room temperature without a catalyst, resulting in no change in the intensity of the 400 nm nitrophenolate peak after 60 min due to electrostatic repulsion between the compounds. The impact of a catalyst was examined using pristine Fe_3O_4 /CMC and Fe_3O_4 /CMC-AgNPs containing 3%, 7%, and 10% Ag NPs. The catalyst without Ag NPs exhibited minimal activity, converting only 17% of the 4-NP compound in 12 min. This reduction was evidenced by a decrease in the 400 nm absorption peak for 4-NP and an increase at 300 nm for 4-AP. Subsequently, the reduction process was studied with Fe_3O_4 /CMC-AgNP catalysts, and the kinetics of each reaction was assessed (Fig. 4a and b). The findings indicated that increasing the percentage of composite Ag NPs enhances the reaction kinetics, thereby accelerating the reduction process, attributed to the superior electron-donating capability of the metal nanoparticles on the catalyst's surface. Following an analysis of the reaction kinetics, it was determined that the Fe_3O_4 /CMC-AgNP-10% nanocatalyst exhibited the highest reduction efficiency. Consequently, the

optimization of catalyst dosage was investigated as illustrated in Fig. 4c and d, where the amounts of 4, 6, 8, and 10 mg of Fe_3O_4 /CMC-AgNPs-10% were tested against a constant concentration of 4-NP (0.072 mM) and NaBH_4 (10 mg). The induction period for the 4, 6, and 8 mg catalyst dosages was less than 12 min, concluding the regeneration process. However, when the catalyst dosage was increased to 10 mg, this period decreased to 9 min, yet this was accompanied by a decrease in the reaction kinetics, yielding a rate constant of $7.02 \times 10^{-3} \text{ s}^{-1}$, which is lower than the kinetic value of $7.56 \times 10^{-3} \text{ s}^{-1}$ observed with the 6 mg catalyst. This decline in reaction kinetics may be attributed to the saturation of the catalyst's active sites by equal amounts of BH_4^- and 4-NP. To further assess the catalytic activity of the synthesized catalyst in comparison with other catalysts, the turnover frequency (TOF, $\text{mmol mg}^{-1} \text{ s}^{-1}$) was calculated using eqn (3):

$$\text{TOF} = \frac{N_{\text{4-AP}}}{m_{\text{AgNP}} \times t} \quad (3)$$

In this equation, $N_{\text{4-AP}}$ is the mmol of 4-NP reduced, m_{AgNP} (mg) is the immobilized amount of AgNP on the Fe_3O_4 /CMC

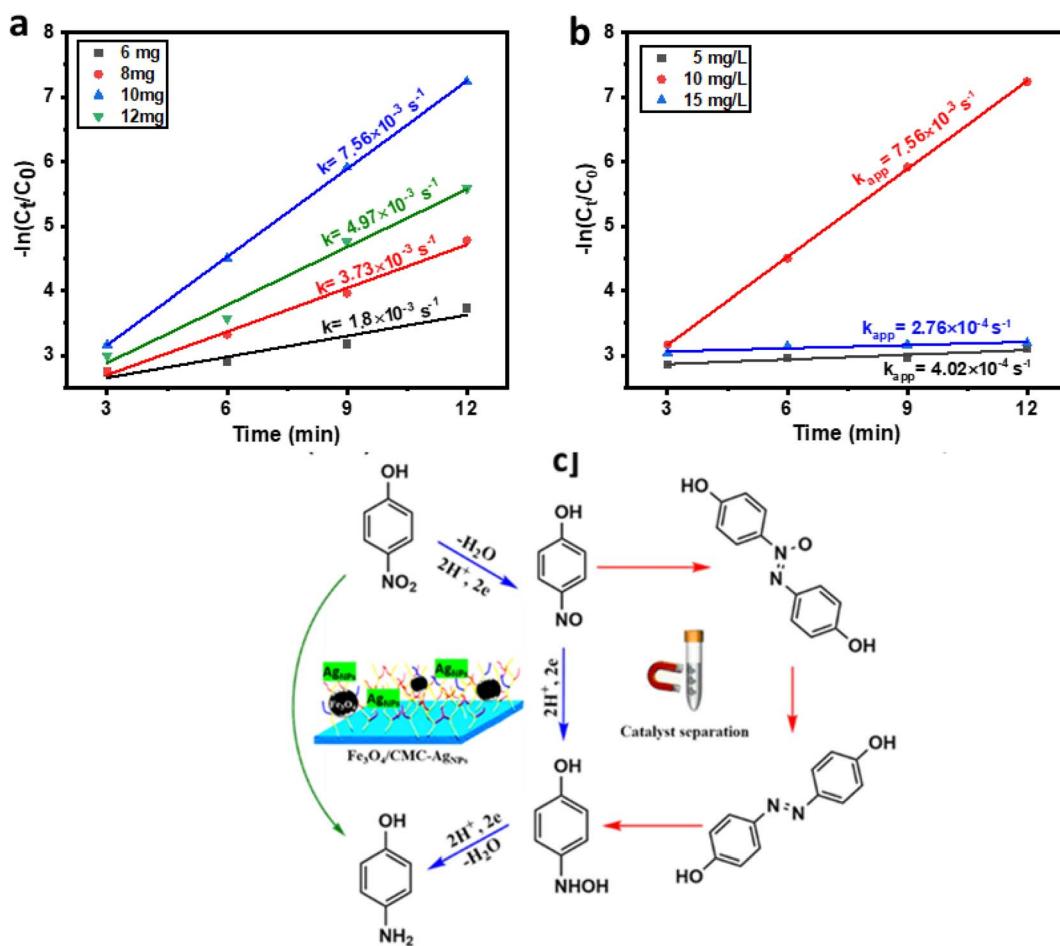


Fig. 5 (a) Plots of $-\ln(C_t/C_0)$ vs. reaction time of NaBH_4 optimization. (b) plots of $-\ln(C_t/C_0)$ vs. reaction time of concentration optimization of 4-NP. (c) Plausible mechanism for 4-NP reduction to 4-AP.



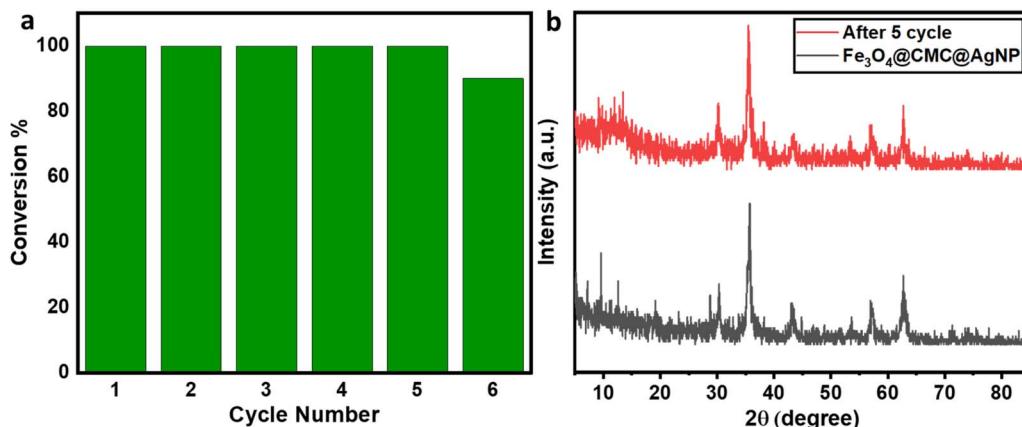


Fig. 6 (a) The reusability cycles of Fe₃O₄/CMC-Ag-10%. (b) XRD patterns of Fe₃O₄/CMC-Ag-10% before and after 5 cycles.

substrate, and t is the reaction time (s). In order to assess the synthesized catalyst in relation to other catalysts, the turnover frequency (TOF, mmol mg⁻¹ s⁻¹) was calculated using eqn (3) to provide a more thorough evaluation of its catalytic performance. This calculation included determining the amount of 8.92% silver nanoparticles in 6 mg of the catalyst and measuring 7.2×10^{-3} mmol of 4-NP, which is equal to 99.9% conversion to 4-AP, along with the duration of the reaction. The TOF value obtained from these calculations is 2.24×10^{-4} s⁻¹.

The catalytic reduction mechanism of 4-NP in the presence of sodium borohydride (NaBH₄) can be elucidated using the Langmuir–Hinshelwood model. Initially, BH₄⁻ ions adsorb onto the surface of the nanocatalyst, resulting in the formation of a metal hydride. As illustrated in the accompanying diagram, it is evident that, while maintaining a constant concentration of 4-nitrophenol, the reaction kinetics enhance with an increase in the amount of NaBH₄ utilized as an auxiliary regenerator. However, when the concentration of NaBH₄ becomes excessively high, the active sites on the catalyst surface become saturated with BH₄⁻ ions, thereby impeding the adsorption of nitrophenolate ions onto the catalyst's active surface. Notably, the addition of 10 mg of NaBH₄ yielded the highest reduction rate for the 4-NP compound, which is deemed optimal (Fig. 5a). Concurrently, as hydrogen species are absorbed, nitrophenolate ions also adhere to the catalyst surface through π–π stacking interactions. In the diagram presented in Fig. 5b, it is observed that the reaction kinetics significantly enhance as the concentration of 4-NP increases from 5 to 10 mg L⁻¹. However, a notable decline in kinetics occurs with a further increase in concentration from 10 to 15 mg L⁻¹. This phenomenon clearly indicates that the active site of the catalyst is becoming saturated by nitrophenolate ions, thereby hindering the interaction of BH₄⁻ ions with the catalyst surface. Subsequently, an electron is transferred from the catalyst surface to 4-NP, leading to the reduction of the nitro group to a nitroso group, followed by conversion to an amino hydroxyl group and ultimately to the amino group. Finally, the resultant 4-AP is desorbed from the catalyst surface, allowing the catalyst to be ready for subsequent cycles (Fig. 5c).

In order to evaluate the resistance, reusability, and strength of nanoparticles on the nanocatalyst substrate, the nanoparticles were employed repeatedly in the reduction process of 4-nitrophenol. The stability of the catalyst was preserved even after five consecutive applications, and it was easily separable using a magnet for each instance (Fig. 6a). After each use, the catalyst underwent washing with distilled water, followed by ethanol, and was subsequently dried to ensure its readiness for the next cycle. The crystal structure stability was assessed through X-ray diffraction (XRD) analysis (Fig. 6b). The results obtained demonstrate the exceptional catalytic efficiency of Fe₃O₄/CMC-AgNPs.

4 Conclusion

In conclusion, carboxymethyl cellulose (CMC) biopolymer was synthesized to form a hybrid structure on Fe₃O₄ magnetic nanoparticles. This enhancement was aimed at increasing the surface area and preventing nanoparticle agglomeration. Subsequently, silver nanoparticles were incorporated onto this structure to facilitate the reduction of 4-nitrophenol. The resulting Fe₃O₄/CMC-AgNP nanocomposite exhibited significant magnetic properties, as indicated by its VSM measurements, and the amount of silver deposited on the substrate was confirmed through energy-dispersive X-ray (EDX) analysis following multiple washes. The optimal quantities of catalyst, sodium borohydride (NaBH₄), and 4-nitrophenol concentration were identified, and the reaction mechanism was elucidated. Furthermore, the catalyst exhibited commendable stability over five consecutive cycles. Collectively, the Fe₃O₄/CMC-AgNP nanocomposite has proven to be an effective catalyst for the catalytic reduction of organic pollutants in wastewater treatment, yielding promising results.

Data availability

All data generated or analysed during this study are included in this published article.



Conflicts of interest

There are no conflicts to declare.

References

- J. Li, X. Sun, S. Subhan, W. Gong, W. Li, W. Sun, Y. Zhang, M. Lu, H. Ji, Z. Zhao and Z. Zhao, *Chem. Eng. J.*, 2022, **446**, 137314.
- R. Yan, Y. Zhao, H. Yang, X.-J. Kang, C. Wang, L.-L. Wen and Z.-D. Lu, *Adv. Funct. Mater.*, 2018, **28**, 1802021.
- H. M. A. Sharif, A. Mahmood, H.-Y. Cheng, R. Djellabi, J. Ali, W.-L. Jiang, S.-S. Wang, M. R. Haider, N. Mahmood and A.-J. Wang, *ACS Appl. Nano Mater.*, 2019, **2**, 5310–5319.
- H. Mohtasham, B. Gholipour, S. Rostamnia, A. Ghiasi-Moaser, M. Farajzadeh, N. Nouruzi, H. W. Jang, R. S. Varma and M. Shokouhimehr, *Colloids Surf., A*, 2021, **614**, 126187.
- S. Oh, S. Lee and M. Oh, *ACS Appl. Mater. Interfaces*, 2020, **12**, 18625–18633.
- H. Zhao, X. Pang, Y. Huang, C. Ma, H. Bai and W. Fan, *Inorg. Chem.*, 2022, **61**, 19806–19816.
- S. Vivek, P. Arunkumar and K. S. Babu, *RSC Adv.*, 2016, **6**, 45947–45956.
- M. Ebrahimi Farshchi, N. Madadian Bozorg, A. Ehsani, H. Aghdasinia, Z. Chen, S. Rostamnia and B.-J. Ni, *J. Environ. Manage.*, 2023, **345**, 118842.
- M. Bagheri, A. Melillo, B. Ferrer, M. Y. Masoomi and H. Garcia, *ACS Appl. Mater. Interfaces*, 2022, **14**, 978–989.
- R. Foroutan, S. J. Peighambardoust, S. Hemmati, A. Ahmadi, E. Falletta, B. Ramavandi and C. L. Bianchi, *RSC Adv.*, 2021, **11**, 27309–27321.
- A. Kianfar and M. A. Arayesh, *J. Environ. Chem. Eng.*, 2019, **8**, 103640.
- N. Ghosh, S. Prasad Gouda, S. Lalthazuala Rokhum and G. Halder, *Chem. Eng. J.*, 2024, **495**, 152998.
- G. Aguilera, C. C. Berry, R. M. West, E. Gonzalez-Monterrubio, A. Angulo-Molina, Ó. Arias-Carrión and M. Á. Méndez-Rojas, *Nanoscale Adv.*, 2019, **1**, 671–685.
- Z. Yang, L. Wang, Y. Liu, S. Liu, D. Tang, L. Meng and B. Cui, *Mater. Sci. Eng., C*, 2020, **107**, 110256.
- J. Mistral, K. T. Ve Koon, L. Fernando Cotica, G. Sanguino Dias, I. Aparecido Santos, P. Alcouffe, N. Milhau, D. Pin, O. Chapet, A. Serghei, G. Sudre, C. Ladavière, P. Nunes De Oliveira and L. David, *ACS Appl. Nano Mater.*, 2024, **7**, 7097–7110.
- S. Paryoto, Y. Romdoni, I. Kurnia, O. Muraza and M. Khalil, *Inorg. Chem. Commun.*, 2023, **155**, 111125.
- C. Kästner and A. F. Thünemann, *Langmuir*, 2016, **32**, 7383–7391.
- A. I. El-Tantawy, S. M. Elsaeed, R. R. Neiber, W. H. Eisa, A. A. H. A. Aleem, A. A. El-Hamalawy and M. S. Maize, *Surf. Interfaces*, 2023, **40**, 103006.
- Y. R. Mejia and N. K. Reddy Bogireddy, *RSC Adv.*, 2022, **12**, 18661–18675.
- K. Varghese Alex, P. Tamil Pavai, R. Rugmini, M. Shiva Prasad, K. Kamakshi and K. C. Sekhar, *ACS Omega*, 2020, **5**, 13123–13129.
- M. H. Pourrafsanjan, R. Taghavi, A. Hasanzadeh and S. Rostamnia, *Int. J. Biol. Macromol.*, 2024, **277**, 134227.
- M. Srisaisap and P. Boonserm, *Sci. Rep.*, 2024, **14**, 15544.
- B. Pucelik, A. Sułek, M. Borkowski, A. Barzowska, M. Kobielsz and J. M. Dąbrowski, *ACS Appl. Mater. Interfaces*, 2022, **14**, 14981–14996.
- J. Singh, T. Dutta, K.-H. Kim, M. Rawat, P. Samddar and P. Kumar, *J. Nanobiotechnol.*, 2018, **16**, 84.
- M. Zahran, Z. Khalifa, M. A.-H. Zahran and M. Abdel Azzem, *Mater. Adv.*, 2021, **2**, 7350–7365.
- A. Tanwar, P. Kalode, V. Roshni, B. K. Prema, P. Doshi and D. Ottoor, *Mater. Today Commun.*, 2023, **35**, 105922.
- N. S. Alahmadi, J. W. Betts, T. Heinze, S. M. Kelly, A. Koschella and J. D. Wadhawan, *RSC Adv.*, 2018, **8**, 3646–3656.
- C. Kästner and A. F. Thünemann, *Langmuir*, 2016, **32**, 7383–7391.
- M. M. Solomon, H. Gerengi and S. A. Umoren, *ACS Appl. Mater. Interfaces*, 2017, **9**, 6376–6389.
- P. Prema, S. Thangapandian and G. Immanuel, *Carbohydr. Polym.*, 2017, **158**, 141–148.
- A. A. Hebeish, M. H. El-Rafie, F. A. Abdel-Mohdy, E. S. Abdel-Halim and H. E. Emam, *Carbohydr. Polym.*, 2010, **82**, 933–941.