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Recent progress in Copper Nanomaterials: Catalysis, Energy^{39/D5MA00484E} Biomedicine, and Environmental applications

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Abstract

Copper-based nanocomposites have gained growing attention due to their high stability, reusability, biocompatibility, and antimicrobial properties, including antibacterial, antifungal, and antiviral activity. They serve as efficient and cost-effective alternatives to noble metal catalysts in a wide range of organic transformations, particularly in C–C, C–N, C–O, and C–S bond-forming reactions. In addition to coupling processes, these catalysts have shown strong potential in oxidation, reduction, and other related transformations, underlining their versatility and functional significance. This review presents a comprehensive overview of recent advances (2019-2024) in copper-based nanomaterials, with emphasis on their catalytic applications and broader roles in biomedical fields, environmental remediation, photocatalysis, sustainable energy, agriculture, and the food industry.

Keywords: Copper nanocatalysts, coupling reactions, nanocomposites, remediation, organic transformations

1. Introduction

Nanoparticles find extensive applications in numerous fields such as catalysis, biomedical uses, environmental remediation, energy conversion, sensing, imaging, and nanomedicine, all due to their diverse physical and chemical properties.¹ Copper plays a crucial role in organic synthesis for two main reasons. Firstly, its ability to stabilize various oxidation states (from 0 to +3) enables it to facilitate both radical and polar pathways through one- and two-electron transfers. Secondly, the strong affinity of copper for binding with heteroatoms enhances both σ - and π -interactions with unsaturated functional groups.^{2,3} The increasing interest in this area has resulted in the development of highly specialized nanoparticles, enhancing catalysis across a broad range of applications.⁴ Copper nanoparticles serve as excellent alternatives to pricier noble metals such as platinum, palladium,

gold, and silver, commonly used in conventional chemical processes.⁵ Although copper plays a key role in cross-coupling reactions, its relatively low catalytic activity and tendency to promote side reactions such as homo-coupling limit its wider applicability. The use of copper in heterogenized molecular catalytic systems, as well as in both supported and unsupported nanoparticle forms, enabling efficient catalyst recovery and reuse. Due to their high activity, selectivity, large surface area, and stability under diverse conditions, copper-based nanomaterials are employed in a range of chemical transformations, including organocatalytic and photocatalytic reactions.⁷ These nanoparticles have improved both the physicochemical properties of the particles and the interface between the metal and its support. 8 Each component of the nanocomposite plays a role in creating a synergistic effect, functioning as a Lewis acid and boosting catalytic efficiency.9

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Cu-based nanocatalysts find widespread applications in nanotechnology owing to their unique properties, particularly their efficiency in organic transformations, electrocatalysis, photocatalysis. 10,11 These nanoparticles offer advantages such as low loading, high atom economy, cost effectiveness, and recyclability, making them ideal for sustainable chemical processes.¹² In recent years, copper-based nanocatalysts have played an important role in multicomponent reactions (MCRs), leading to rapid developments in synthetic methodologies.¹³ Furthermore, the magnetically separable copper nanocatalysts have also gained interest in synthetic chemistry due to their easy recovery and reuse, contributing to the development of greener and more efficient synthetic protocols.¹⁴ Supported copper-based nanocomposites, including CS-TDI-PMDA-TS-Cu(II)¹⁵, Fe₃O₄@SiO₂bis(aminopyridine)-Cu(II)¹⁶, Cu²⁺/Mesoporous carbon nanocatalyst17, CuI nanoparticle-modified IRMOF-3/PSTA¹⁸, UiO-66-NH₂@SA-PS/CuI,¹⁹ and Cu@TMU-16-NH₂-Gl²⁰ have been utilized in a variety of organic transformations. Copper-based HKUST-1/TiO2 composite has also been utilized for efficient photocatalytic hydrogen production using water and methanol, demonstrating remarkable activity, highlighting copper's potential as a noble-metal-free alternative in photocatalysis.²¹ Additionally, copper-based nanoparticles have significant biomedical applications, including antifungal, antimicrobial, antibacterial, anticancer activities as well as roles in cancer imaging and therapy.²² Due to their unique properties along with their compatibility with living tissue, copper nanoparticles are also employed in treatments such as photothermal and photodynamic therapy.²³ Nanoparticles are utilized in biosensing applications to detect biological components such as DNA strands, enzymes, antibodies, and even whole cells, primarily for medical and biological purposes.²⁴ The incorporation of nanoparticles into biosensors enables the connection of the bioreceptors and transducer at the nanoscale, thereby enhancing sensitivity and detection capabilities.²⁵ Pd-CuO/rGO have been synthesized by Dhara et al. using a single-step reduction process for glucose detection in blood serum.²⁶ Zou et al. have prepared CuO/g-C₃N₄ nanocomposites for electroche recapitation of the control of the c detection of dopamine with a 1.00×10^{-10} mol L⁻¹ detection limit.²⁷ Furthermore, copper nanocatalysts are being investigated for a range of environmental remediation applications because of their catalytic activity, surface properties, and potential to improve the efficiency of pollutant degradation. For example, Kaboudin et al. synthesized Cu-NPs stabilized with β -cyclodextrin (Cu 2- β -CD), which have been effectively used for the reduction of nitroaromatic compounds and dye degradation, highlighting their potential in wastewater treatment and the removal of toxic pollutants from the environment.28 Additionally, copper-based nanoparticles have attracted attention as potential fertilizers at lower concentrations, demonstrating their capacity to enhance plant growth and yield.²⁹ In the field of sustainable energy, they are essential for converting carbon dioxide into valuable chemicals and fuels, making a significant contribution to efforts aimed at combating climate change.³⁰ However, due to the chemical inertness of CO₂, its electrochemical reduction requires highly effective catalysts, and Cu-based systems have been widely explored for this purpose. Recent research highlights that tuning the crystallinity of Cu nanoparticles significantly influences their catalytic activity and selectivity in CO₂ reduction reactions.³¹ Previous literature studies have highlighted the importance of understanding the effects of copper nanoparticles in exploring their potential for disease management while minimizing any negative impact on plant growth.32 This encompasses their application in agrochemicals for the efficient delivery and controlled release of pesticides and fertilizers.³³ Further, the potential use of Cu-based nanoparticle-infused biopolymer preserving fresh food and the impact of nanoparticle migration on food safety were explored. The addition of Cu-based nanoparticles enhances the properties of the film and improves its functional performance.³⁴ Different types of Cu-based nanoparticles, such as copper oxide, copper sulfide, copper ions, and copper alloys, affect biopolymer films in distinct ways.

In the following sections of this review, we have examined applications of copper-based

nanocatalysts in organic transformations, including reduction, oxidation, coupling reactions, and some miscellaneous reactions. We have also investigated their uses in biomedical, environmental, photocatalytic, energy, agriculture, and food industries. By reviewing the latest research findings, we aimed to offer a comprehensive overview of the progress and future potential of copper-based nanocatalysts in modern science and technology.

2. Synthesis of Cu-Based Nanomaterials

A lot of research has gone into making copperbased nanomaterials because they have great catalytic, electrical, and biological capabilities. Recent years have seen a considerable advancement in the synthesis of copper-based nanomaterials due to the need for versatile, affordable, and sustainable catalysts.35 The two methods commonly used to produce these nanomaterials are top-down and bottom-up. While bottom-up methods, chemical reduction, sol-gel, hydrothermal, coprecipitation, and green synthesis-allow for finegrained control over particle size, shape, and surface functionality, top-down methods use physical or mechanical means to break down bulk materials into nanoscale structures.³⁶ Ball milling, laser ablation, electrochemical etching, and arc discharge are examples of popular top-down methods. Although these techniques are simple and scalable, they may have problems with surface imperfections and particle uniformity.³⁷ The synthesis strategy selected has a significant impact copper-based nanomaterials' the final physicochemical properties, surface reactivity, and catalytic activity.³⁸ In catalytic systems, optimal activity and stability are ensured by a carefully selected technique that is adapted to the intended use.39

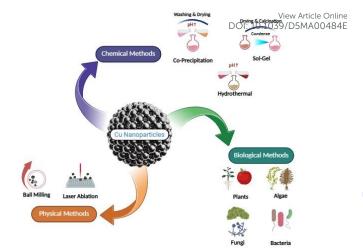


Figure 1: General Methods for the synthesis of Cu Nanoparticles

2.1. Physical Methods

Copper-based nanomaterials are physically synthesized using methods such as arc discharge, chemical vapor deposition (CVD), sputtering, laser ablation, pulsed laser deposition (PLD), and electrodeposition. Because of its scalability, excellent purity, and capacity to create a consistent thin coating for electronics and sensors, CVD is frequently used. By depositing copper atoms onto substrates via sputtering and PVD, the thickness and composition of films may be precisely controlled. PLD and laser ablation create controlled crystallinity nanostructures by vaporizing copper targets with high-energy lasers. Reducing copper ions on electrode surfaces allows for the economic growth of nanowires and coatings through electrodeposition. For use in 3D printing and catalysis, bulk copper is mechanically reduced to nanoscale particles via ball milling. 40 Nanoparticles for conductive and antibacterial materials are produced by vaporizing copper in liquid media using spark and pulsed wire discharge techniques.⁴¹ Arc discharge creates high-purity CuNPs with adjustable size and shape under an inert atmosphere, which are perfect for biomedical applications and catalysis. Because they are versatile and allow for control over the properties of nanomaterials, CVD, sputtering, and laser ablation are the most often used methods.⁴² The required particle size, shape, crystallinity, and end-use application of the copper nanomaterial are taken into consideration while choosing these techniques.

2.2. Chemical Methods

Copper-based nanomaterials have been synthesized using a variety of chemical approaches, such as solgel, hydrothermal, chemical reduction, electrochemical deposition. Among these, chemical reduction is still frequently employed to turn Cu²⁺ ions into nanoparticles by using reducing agents such as sodium borohydride or hydrazine.⁴³ The solgel technique is perfect for specialized applications because it provides exact control over morphology through variables like precursor concentration and gelation conditions.44 Crystalline CuNPs with regulated growth and little agglomeration can be produced by hydrothermal synthesis, which is carried out at high temperatures and pressures. By varying the deposition potential, electrolyte composition, and duration, electrochemical deposition allows precise control over nanoparticle size and homogeneity.⁴⁵ Cu-based nanostructures with certain physicochemical characteristics that are appropriate for catalytic, electrical, and sensing applications can be synthesized using these techniques.⁴⁶ Excellent scalability and structural control are provided by the sol-gel hydrothermal processes, whereas very uniform and surface-specific nanomaterials are produced by electrochemical technique.47 These methods are for developing Cu-based functional materials because they allow for the fine-tuning of size, shape, and crystallinity.

2.3. Biological Methods

The production of copper-based nanomaterials using biological synthesis has drawn interest as an economical and environmentally beneficial method that provides exact control over the size, shape, and functionality of the particles. 48,49 Plant extract-based synthesis, enzyme-assisted techniques, microorganism-mediated synthesis, and biomimetic or bio-inspired approaches are some examples of biological pathways. Because of its adaptability, scalability. and biocompatibility, synthesis is the one that has been investigated the most among them.⁵⁰ Cu²⁺ ions can be converted to CuNPs by enzymatic action, mostly through reductases, in bacteria like Pseudomonas and Bacillus, and fungi like Fusarium and Aspergillus. 51,52 Additionally, the proteins secvicited online by these bacteria serve as natural capping agents, improving the stability of nanoparticles and inhibiting their aggregation. The microbes are cultivated in media rich in copper, reduction is started, and then the nanoparticles are harvested and purified by centrifugation and filtration. Growthsecreted proteins and extracellular polymeric materials aid in stabilization. TEM, SEM, and XRD are some of the methods used to characterize the biosynthesized CuNPs.53 For specific uses in biomedicine⁵⁴, catalysis, and environmental remediation, this green synthesis pathway is constantly being improved.

3. Copper-based nanocatalysed organic reactions

3.1. Coupling Reactions including C-C, C-N, C-O, and C-S bond formation

Copper nanocatalysts are employed in coupling reactions because of their high surface area and cost-effectiveness, which enhance activity, selectivity, and stability compared to traditional catalysts. Their versatility and reusability make them suitable for various bond-forming reactions, including C-C, C-N, C-O, and C-S. Recent advancements in the synthesis and functionalization of copper nanoparticles have significantly improved their catalytic performance.⁵⁵

3.1.1. Suzuki-Miyaura Coupling Reaction

The Suzuki-Miyaura cross-coupling is traditionally catalyzed by palladium.⁵⁶ However, due to the high cost and toxicity of palladium, researchers have investigated alternative copper-based catalysts, which are cost-effective and sustainable.⁵⁷

Scheme 1: Suzuki-Miyaura cross coupling reaction

In 2019, Anuma *et al.* developed a heterogeneous copper Schiff base complex catalyst, which was used to synthesize a biphenyl product with 94%

yield. The catalyst was recycled and the efficiency of its active metal centre was retained 87.5% even after 5 cycles⁵⁸ Akbarzadeh and colleagues prepared a non-toxic CNT-Fe₃O₄-PTh-Cu(I) catalyst in 2020 for catalyzing the Suzuki-Miyaura coupling reaction in a short time. In 2021, Metkazini et al. synthesized Ni₄Cu@CNOs nanoparticles, achieving the first Pd-free Suzuki reaction under light irradiation, which resulted in a 98% yield within six hours. ⁵⁹ Sun et al. reported the synergistic effect of bimetallic catalyst with minimal precious metal loading by synthesising Cu/C-700/Pd nanocomposite. This catalyst exhibited 99.73% activity and 98.87% selectivity in Suzuki reaction.60

Feng's research group synthesised the COF-based Cu catalyst (Cu-TAPB-BTDA-COF) by binding 4,4'-(benzothiadiazole-4,7

diyl)dibenzaldehyde(BTDA) with 1,3,5-tris-(4aminophenyl)-benzene (TAPB) and evaluated its catalytic activity for Suzuki reaction which was attributed to the "single-atom" catalytic sites and the unique porosity of the COF carrier, which allowed the reactant substrates to access the active sites.⁶¹ In 2024, Abdullaev et al. employed the Hummers method to synthesise graphene oxide nanosheets, loaded with metallic copper, resulting in a cathode catalyst known as GO@Cu. The approach significantly enhanced catalytic activity, improving yields from 87% to 93%, while also notably selectivity electro-oxidation increasing for synthesis in Suzuki coupling reactions. 62,63

In this coupling, the cycle began with the oxidative addition of the aryl halide 1 to Cu(0), generating the intermediate I. Next, trans metalation took place with the arylboronic acid derivative 2a, which led to the formation of the diaryl–Cu species II. Finally, reductive elimination from intermediate II afforded the desired biaryl product 3, while regenerating the Cu NPs catalyst. Throughout the process, Cu NPs not only mediated the oxidative additiontransmetalation-reductive elimination sequence but also enhanced electron transfer and stabilized the reaction intermediates under ligand-free heterogeneous conditions. This contributed to higher reactivity and a broader substrate scope of Suzuki-type couplings in nanocatalysis.

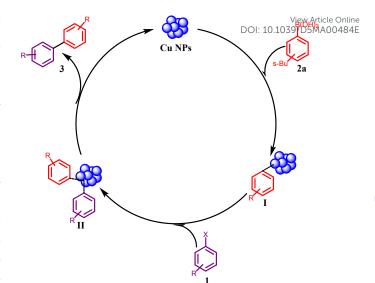
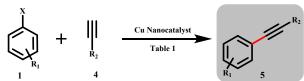


Figure 2: Plausible mechanism for copper nanoparticle catalysed Suzuki-Miyaura Coupling reaction.

3.1.2. Sonogashira Coupling catalysed by copper nanocomposite

The Sonogashira coupling is a widely used reaction in organic synthesis, involving the reaction of terminal alkynes with aryl or vinyl halides in the presence of a Pd (0) catalyst and a copper(I) salt.⁶⁴ To minimize the use of expensive metals, researchers have focused on identifying cost-effective, eco-friendly, and sustainable alternatives. So, copper nanocatalysts have emerged as promising substitutes.⁶⁵



Scheme 2: Sonogashira cross-coupling reaction

In a 2019 study, Elazab and his team synthesized a Pd/CuO nanocatalyst by doping active Pd nanoparticles onto the surface of copper oxide using a straightforward and environmentally friendly one-pot method, and its catalytic activity was evaluated for Sonogashira coupling reaction.⁶⁶ In 2020, Olekszyszen *et al.* developed a bimetallic PdCu nanocatalyst, facilitating product formation of the coupling reaction *via* a quasi-homogeneous pathway.⁶⁷ In 2021, Yang *et al.* synthesized a copper-containing Au₁₃ nanocomposite, [Au₁₃Cu₂(PPh₃)₆(SC₂H₄Ph)₆]⁺ [NO₃]⁻ (Au₁₃Cu₂),

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through an anti-galvanic reaction between Au₂₅ and Cu(PPh₃)₂NO₃. This innovative system exhibited high selectivity and catalytic activity, achieving a 93% product yield under air.⁶⁸ Nasresfahani et al. successfully demonstrated that Ni/Cu-MCM-41 nanocomposite was the most effective bimetallic catalyst for the Sonogashira coupling of various aryl halides with phenylacetylene, under Pd-free conditions.⁶⁹ Zhou and colleagues conducted a study highlighting the effective use of visible light to perform Sonogashira transformations by Cu_xO/CNTs nanocomposite. They showed that the active species for the Sonogashira coupling under visible light is the copper(I) phenylacetylide intermediate. The interaction between Cu_xO and iodobenzene under light irradiation facilitates the coupling reaction. Both the light-activated aromatic iodide on Cu_xO nanoparticles and the light-excited copper phenylacetylide play key roles in achieving high selectivity for the Sonogashira product.⁷⁰ Another method by Sarmah et al. used an ecofriendly solvo-thermal method to produce Cu₂O/Cu nanoparticles, found to serve as highly effective

catalysts in the Sonogashira coupling reaction Vierhagicle Online Coupling Photography 10,1039/D5MA00484E efficiency of the catalyst was due to the interaction between Cu(0) and Cu(I). Both copper species underwent reversible oxidation and reduction via electron transfer between Cu(0) and the Cu₂O surface, leading to a synergistic enhancement of catalytic activity within the reaction system.⁷¹ The Fe₃O₄@SiO₂@Cyt-Ni/Cu system, designed by Nasseri and group, denoted the first example of a π conjugated bridge between two metals supported on reusable magnetic materials. This interesting nanocatalyst showed high catalytic performance in Sonogashira cross-coupling reactions under solvent-free conditions. The Cu-Ni bimetallic system leveraged the cooperative interaction between the conjugated 4-ABPT ligand and the Cu/Ni centres, showcasing the synergistic effects inherent in the Fe₃O₄@SiO₂@Cyt-Ni/Cu structure.46

Table 1: Sonogashira coupling reaction using copper-based nanocatalysts

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5	Pd/Cu@MCC-	K ₂ CO ₃ , DMSO, 80	4 h	96	2.5	Vie DOI: 1 0.1039/I	v Article Online D5MA00484E
3.	PAMAM-PEI	°C, 4 h, under N ₂	7 11	70			$al.^{76}$
		H ₂ O, KOH,			0.2	6 cycles	Kargar
6.	Fe ₃ O ₄ @CNF@Cu	ultrasonic irradiation,	6 h	98			et al. ⁷⁷
		40 °C					ei ai.

Table 1 summarises recent advancements in copper-based nanocatalysts for the Sonogashira coupling reaction. A variety of support materials, including magnetic nanoparticles, mesoporous clay, dendrimeric frameworks, and carbon nanofibers, have been explored to enhance catalyst stability, dispersibility, and reusability. The CuNPs/MK-10 catalyst reported by Stabile et al. showed 100% yield at 80 °C triethylamine base, while as the Fe₃O₄@SiO₂@Cyt-Ni/Cu system offered comparable 94% yield in just 2 hours with good recyclability over 7 cycles.^{46,47} Catalysts functionalized with dendrimers and polyethylene glycol required minimal catalyst loading (as low as 0.8 mol%) while maintaining high activity and recyclability. 48,49 Fan et al. incorporated a bimetallic species Pd/Cu@MCC-PAMAM-PEI, exhibited 96% yield under environment and just 20 mg loading.⁵⁰

In the Sonogashira coupling, the reaction began with the activation of the terminal alkyne 4a, where Cu NPs assisted in its deprotonation to generate the copper acetylide intermediate III. This intermediate then reacted with the aryl halide 1 to produce the organocopper species IV. Subsequent coupling yielded the $C(sp^2)$ –C(sp)product 5 through reductive elimination, passing via intermediate V. Throughout the catalytic cycle, Cu NPs not only mediated deprotonation and coupling steps but also stabilized the reactive intermediates, thereby enhancing the efficiency of the reaction under mild conditions. Regeneration of the active Cu species closed the catalytic cycle, enabling multiple turnovers.

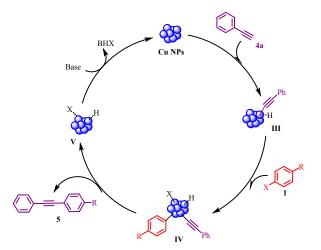
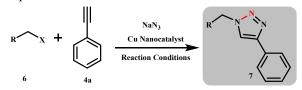


Figure 3: Plausible mechanism for copper nanoparticle catalysed Sonogashira Coupling reaction.

3.1.3. Click Reaction for the synthesis of 1,2,3-triazole derivatives

Khalili *et al.* synthesized 1,4-disubstituted (β-hydroxy)-1,2,3-triazoles with 96% yield using CuAl₂O₄ nanoparticles. This green, additive-free process utilizes cost-effective sodium azide for *in situ* azide generation, avoiding hazardous intermediates, reducing waste, and simplifying reactions.⁷⁸ Pourhassan *et al.* synthesized triazole and tetrazole using a thioamide-based ligand mesoporous SBA-15 catalyst. The catalyst SBA15/-ThioamideCu-(I) efficiently facilitated the synthesis of triazole and tetrazoles under mild aqueous conditions.⁷⁹



Scheme 3: General Click reaction

Akbarzadeh *et al.* developed an affordable heterogeneous catalyst by incorporating Cu(II) nanoparticles onto triethylamine-functionalized magnetic carbon nanotubes (Fe₃O₄-CNT-TEA-Cu(II)). This catalyst efficiently promoted the

one-pot synthesis of 5-substituted 1H-tetrazole derivatives, achieving high yields and accommodating a wide range of substrates. Key advantages include low catalyst loading, easy magnetic separation, and rapid reaction times (**Scheme 4**).80

Scheme 4: Catalytic synthesis of heterocyclic derivatives using Fe₃O₄-CNT-TEA-Cu(II) nanoparticles (Akbarzadeh *et al.*)

Eisavi *et al.* coated magnesium ferrite magnetic nanoparticles (MgFe₂O₄) on copper nanoparticles to prevent oxidation and aggregation. The MgFe₂O₄/Cu catalyst was employed for the regioselective synthesis of 1,2,3-triazoles from thiiranes, alkynes, and sodium azide in water, achieving high efficiency under optimized conditions. The procedure was tested with various thiiranes (bearing electron-donating/withdrawing groups and cyclic forms) and different alkynes using the Cu nanocomposite, yielding triazoles in 80–96% within 2–4 h. (Scheme 5).81

Other Derivatives

Scheme 5: MgFe₂O₄/Cu catalysed synthesis of β -thio[ev]. 4ticle Online DQI: 10.1039/D5MA00484E disubstituted-1,2,3-triazoles from thiiranes. (Eisavi *et al.*)

separable magnetically Fe₃O₄@poly(mphenylenediamine)@Cu₂O nanocatalyst synthesized and characterized for efficient catalysis in the synthesis of 5-phenyl-[1,2,3]triazolo[1,5-c]quinazolines from (E)-1bromo-2-(2-nitrovinyl)benzenes, aldehydes, and sodium azide under mild conditions. The nanocatalyst exhibited high catalytic activity, recyclability over six runs with negligible loss, low metal ion leaching, and favourable green chemistry metrics, including low E-factor, process mass intensity, and high reaction mass Under optimized efficiency. conditions, Fe₃O₄@PmPDs@Cu₂O catalyzed the synthesis 5-phenyl-[1,2,3]triazolo[1,5-c]quinazolines from diverse aldehydes and substituted (E)-1bromo-2-(2-nitrovinyl)benzenes, generally giving good to excellent yields.

Electron-donating and halo groups were favourable, while electron-withdrawing groups on the phenyl ring hindered the reaction. (**Scheme 6**).82

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Scheme 6: Fe₃O₄@Poly(m-phenylenediamines)@Cu₂O catalysed synthesis of quinazolines (*Rawat* et al.)

Hajizadeh *et al.* synthesized 5-substituted 1*H*-tetrazoles derivatives using Cu(II) immobilized on Fe₃O₄@HNTs-tetrazole (CFHT) nanocomposite. The nanocomposite efficiently catalyzed the multicomponent reactions of aromatic aldehydes, malononitrile, and sodium azide, yielding high productivity in short reaction times, and could be reused five times with maintained efficiency (**Scheme 7**).⁸³

Scheme 7: Catalytic synthesis of 5-substituted 1*H*-tetrazole derivatives. (Hajizadeh *et al*)

Sajjadi et al. prepared 5-amino-1H-tetrazole derivatives using a magnetic chitosan-supported Cu(II)-N-benzyl-amino-1*H*-tetrazole complex (MCS-BAT-Cu(II)) as the catalyst. The reactioninvolved C-N coupling of 5-amino-1Htetrazole with various aryl iodides/bromides. The catalyst was efficiently separated using an external magnet and reused five times with minimal loss of activity.84 Moghaddam et al. synthesized 1,2,3-triazole derivatives using copper(II)-coated magnetic core-shell nanoparticles $(Fe_3O_4@SiO_2)$ modified isatoic anhydride as a catalyst. The reactions were carried out in mild conditions. The catalyst exhibited high efficiency and could be reused for

Valiey *et al.* synthesized the Cu@APS-TDU-PMO nanocomposite, which incorporates a ureabridged periodic mesoporous organosilica. This composite exhibited high catalytic activity, thermal stability, and reusability for the synthesis of 2-(1*H*-tetrazol-5-yl)acrylonitrile derivatives under solvent-free conditions.⁹¹ Kodasi and his group developed a green, one-pot synthesis of

up to six consecutive cycles.85 Arefi et al. synthesized 1,2,3-triazole derivatives using a core-shell magnetic metal organic framework (MOF) catalyst based on Fe₃O₄ magnetic coated nanoparticle with copper frameworks. The reactions were conducted in water as a green solvent, and the catalyst exhibited good to excellent yields and high reusability due to its superparamagnetic properties.86 The Cu-Kojic acid complex on silica-MCM-41 was synthesized by Aghbash and his group and was found to be an efficient catalyst for the synthesis of 1,2,3-triazoles under green conditions. This catalyst offered easy synthesis, short reaction time, high stability, and simple purification.87 Anvari et al. performed one-pot synthesis of 1,4disubstituted 1,2,3-triazoles in water using Cu@KCC-1-NH-CS2 nanoreactor, demonstrated high efficiency with very short reaction time (5-20 min), excellent yields, easy workup without toxic solvents can be reused up to five times with minimal activity loss.88 Chetia et al. developed polyaniline-supported Cu (Cu/PANI) catalysts via interfacial polymerization, efficiently catalyzing regioselective triazole synthesis through azidealkyne cycloaddition and click reactions in water at room temperature.⁸⁹ Wang et al. synthesised in copper nanoparticles/poly(ionic liquid) (CuNPs/poly-IL) composites, and their catalytic activity was investigated for click reaction.90

1,2,3-triazoles using Cu microcrystals (CuMCs) via 1,3-dipolar cycloaddition. This method achieved high yields (87-90%) with excellent purity and regioselectivity. 92 Moeini et al. synthesized efficient CuFe2-xYxO4 nanoparticles (x = 0.00, 0.25, 0.50, 0.75, 1.00), which exhibited enhanced catalytic properties in click chemistry, yielding high amounts (82-97%) of triazole derivatives.93 Cu anchored poly[3-(carboxypropyl)thiophene-2,5-diyl]-modified multi-walled carbon nanotubes

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(Cu@PCT@CNT) efficiently catalyzed synthesis of 1,4-disubstituted 1,2,3-triazoles in a three-component one-pot system. The process emphasized aqueous conditions, the use of nonhazardous azides, easy catalyst recovery, and high reusability. 94 The Fe₃O₄@SiO₂@BHA-Cu(II) nanocomposite, synthesized by Norouzi and his group, efficiently catalyzed the synthesis of tetrazoles and polyhydroquinolines with high yields under mild conditions in an ethanol/PEG mixture. 95 Singh et al. fabricated the CuO-NrGO nanoparticles, which exhibit high catalytic activity for synthesizing 5-substituted-1*H*tetrazole and 1,2,3-triazole derivatives with 92% and 95% yield, respectively. 96 Fe₃O₄@AG/AP-Cu(I) nanocatalyst was developed by Khaleghi et al. for efficient synthesis of 1,2,3-triazole derivatives via click chemistry, achieving 95% yield under mild conditions.⁹⁷

Kwak et al. synthesized Fe₃O₄@PDA@Cu nanocatalyst, which effectively catalyzes the synthesis of 1,2,3-triazoles via three-component click reactions in water.98 A novel rGO/PANI/Cu nanocomposite, synthesized via interfacial polymerization, an efficient catalyst for 1,4disubstituted-1,2,3-triazole synthesis via click chemistry. 99 A new Cu@NH2GO nanocatalyst was synthesized by Sharma et al. via Schiff's base functionalization of graphene oxide, it exhibited

Two novel heterogeneous copper catalysts based on dehydroacetic acid chitosan Schiff base (DCSB-Cu and DCSB-CuO nanoparticles) were synthesized and characterized by Asadi et al. The catalytic activity of these catalysts was evaluated for click reactions in water, showing DCSB-Cu exhibits superior catalytic activity due to a smaller particle size and uniform distribution. 104

The highly regioselective copper(I)-catalyzed azide-alkyne cycloaddition (CuAAC) reaction excellent stability and reusability (up to 5 cyclesticle Online O with significant dye degradation (99% in 90 min), highlighting its potential for green chemistry applications. 100 Sahoo et al. prepared stable copper(I)-coordination polymers (CPs), [Cu(4-ABPT)Cl] (CP-1), [Cu(4-ABPT)Br] (CP-2), and $[Cu_2(4-ABPT)_{0.5}I_2]$ (CP-3), and these were evaluated as catalysts for click reactions. CP-1 demonstrated quantitative conversion phenylacetylene, benzyl bromide, and sodium azide into 1,4-cycloaddition products within 2 hours under neat conditions. 101 Cu(II)-loaded phosphorylated cellulose nanofibers (Cu-PCNFs) synthesised by Bahsis et al., serve as efficient and recyclable heterogeneous catalysts for click These bio-based catalysts enable reactions. regioselective synthesis of 1,4-disubstituted-1,2,3-triazoles in water at room temperature, demonstrating high catalytic activity, stability over multiple cycles, and ease of separation, contributing to sustainable click chemistry applications. 102 Fe₃O₄@CG/CPTMS/OL-Cu, a novel magnetic catalyst, investigated for the synthesis of 1,2,3-triazole attached phenylacetamides, offers eco-friendly advantages like solvent-free conditions, high yields, quick reactions, minimal waste, easy work-up, and magnetic separation.¹⁰³

yields 1,4-disubstituted 1,2,3-triazoles. A copper acetylide is created when Cu(I) coordinates with the terminal alkyne. This copper acetylide then reacts with the azide to produce a metalacyclic intermediate X.

The triazole product is efficiently produced by cyclization and reductive elimination. Using reducing chemicals, Cu(I) is frequently regenerated in situ from Cu(II) salts. Materials chemistry, bioconjugation, and the surface functionalization of Cu-based nanomaterials all make extensive use of this process.

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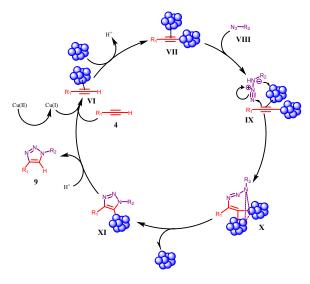


Figure 4: Plausible mechanism for copper nanoparticle catalyzed Click reaction.

3.1.4. Chan-Lam Coupling for C-N bond formation

Sanja Jeremic *et al.* synthesised Cu/BNC nanocatalyst for Chan-Lam coupling, which involves the reaction between benzyl amine and phenyl boronic acid, resulting in the formation of *N*-benzylaniline.¹⁰⁵ Graphene oxide-supported Cu(II) ligand complex (GO@AP/L-Cu) was synthesized and employed as a heterogeneous

catalyst for N-arylation and C–H activation reactions in aqueous medium, affording products in $\sim\!\!90\%$ yields. 106

Scheme 8: General Chan-Lam cross-coupling reaction

Table 2: Copper catalysed Chan-Lam coupling

S. No.	Catalyst	Reaction conditions	Time	Yield (%)	Catalyst Loading (mol%)	Recyclabili ty	Ref.
1.	PdCu@TiO ₂ - NSiO ₂ /PC- TNS	K ₂ CO ₃ , EtOH:H ₂ O, 60 °C	25 min	88	19	6 cycles	Kouser et al. 107
2.	Cell-ThP- Cu(II)	Water at RT	6 h	96	0.07	5 cycles	.Pharande et al. 108
3.	CuI	DMSO (1 mL), 110 °C	24 h	85	20	-	Kuliukhin

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4.	Cu@Phen@M GO	MeOH, RT	20 h	89	2	6 cycles	Ghasemi et al. 110
5.	Cu ₂ O/Cu	МеОН, 60 °С	7 h	90	10	3 cycles	Sarmahl et al. ¹¹¹
6.	Fe ₃ O ₄ @RF@v oid@PMO(IL) /Cu	K ₂ CO ₃ , EtOAc/H ₂ O (1:1, 10 mL), RT	5 h	97	0.9	7 cycles	Shaker et al. 112
7.	Cu-TAPB- TFP	CH₂Cl₂, 30 °C	18 h	97	2.6	5 cycles	Romero- Muñiz et al. ¹¹³
8.	CuCl ₂ @PAN- F	МеОН	3 h	98	8	5 cycles	Zhang ¹¹⁴ et al.
9.	Cu@KF- C/CoFe ₂ O ₄	Cs ₂ CO ₃ , EtOH 90 °C	2 h	85	2.2	5 cycles	Sharma et al. ¹¹⁵

Table 2 concludes that Mobina Kouser et al. reported a PdCu@TiO2-NSiO2/Pt-TNS catalyst that achieved 88% yield in just 25 min with recyclability up to 6 cycles.81 P.S. Pharande et al Cell-ThP-Cu(II) system gave 96% yield in water at room temperature with low catalyst loading (0.072 mol%) and 5-cycle reusability.82 D.S. Kuliukhina et al. used CuI, delivering 85% yield over 24 h with high catalyst loading (20 mol%) and reusability.83 Nastaran Ghasemi et al. demonstrated 89% yield at room temperature Cu@Phen@MGO, while Manashi using Sarmahal et al. employed Cu₂O/Cu, achieving 90% yield in 7 h with 3-cycle stability.84,85 Masoumeh Shaker's et al. Fe₃O₄-supported system reached 97% yield under ambient conditions with 0.89 mol% loading and 7-cycle reuse.86 Cu-TAPB-TFP by Ignacio Romero-Muñiz and peers also gave 97% yield in 18 h with 5-cycle recyclability.87 Chenlu Zhang et al. reported CuCl₂@PAN-F, which showed excellent 98% yield in just 3 h with 8 mol% catalyst and 5cycle use.88 Lastly, Sharma et al catalyst Cu@KF.C/CoFe₂O₄ produced 85% yield in 2 h with 0.1 g loading and stable performance over 5 cycles.89

Cu@Ag-TiO₂-NGO offers high catalytic activity, reusability, and shows excellent performance in Chan-Lam coupling¹¹⁶. Kouser et al. have synthesized PdCu@TiO2-NSiO2/PC-TNS catalyst and investigated its potential for the formation of C-N bond via Chan-Lam coupling. 117 CuO/t-ZrO₂ and CuI nanoparticles have been prepared and used as a catalyst in Chan-Lam coupling reactions to synthesize N-aryl imidazoles from imidazole and arylboronic acids under mild, additive-free conditions. 118 Yaduvanshi et al. synthesised an environmentally friendly Pd-Cu/KLR catalyst using KLE as a reducing agent, though it did not perform well in Suzuki C-C coupling reactions. However, bioactive heterocycles synthesized with Pd-Cu/KLR showed promising antibacterial activity, with one compound displaying effects similar to ciprofloxacin. 119

In this Chan–Lam coupling, the reaction began with the coordination of the amine 17 to the Cu species, giving rise to the Cu–amine intermediate XII. In parallel, the arylboronic acid 2 underwent transmetalation with the Cu catalyst, transferring the aryl group and forming intermediate XIII. Subsequent reductive elimination from XIII produced the desired C–N coupled product 18, while regenerating the active Cu catalyst. This

pathway proceeded under mild and aerobic conditions, without requiring strong bases or additional ligands. The Cu NPs not only stabilized the intermediates but also enhanced electron transfer, thereby increasing the reaction's efficiency. As a result, the method tolerated a wide range of nucleophiles and proved suitable for biocompatible and environmentally friendly C–N bond formations.

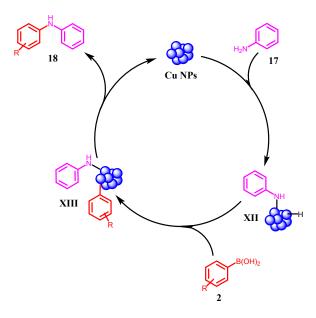


Figure 5: Plausible mechanism for copper nanoparticle catalysed Chan-Lam Coupling reaction.

3.1.5. A^3 coupling for the synthesis of propaggy icle Online amine derivatives

The aldehyde-alkyne-amine (A³) coupling (Scheme 9) is a multicomponent reaction that yields propargylamines¹²⁰, which are valuable intermediates in natural product synthesis and pharmaceuticals. Copper nanoparticles serve as highly effective catalysts for this reaction due to their large surface area and unique electrical properties, which facilitate the activation of both amine and alkyne substrates.¹²¹ The process begins with the formation of a copper-acetylide intermediate, followed by nucleophilic addition of the amine to the activated aldehyde. Copper nanocatalysts offer significant advantages, including excellent atom economy, selectivity, and mild reaction conditions, making them a promising choice for environmentally sustainable chemical synthesis. 122

Scheme 9: A³ coupling using copper nanocatalysts

Table 3: A³ coupling catalysed by copper nanocomposites

S. No.	Catalyst	Reaction conditions	Time	Yield (%)	Catalyst Loading (mol%)	Recycla bility	Ref.
1.	[CuCl{k1 (P)- 1b} ₂]	Neat, 100 °C	1.5 h	99	0.5	-	Guaramato et al. 123
2.	[Cu(BTA) ₂]n	Dioxane, 80 °C	4 h	95	3	6 cycles	Shahverdi et al. 124
3.	Fe ₃ O ₄ /PANI/CuI (10)	Neat, 80 °C	10 min	96	1.8	7 cycles	Kohli <i>et</i> al. ¹²⁵
4.	Cu-L4	Chloroform, 90 °C	24	90	1	-	Pandey <i>et</i> al. 126
5.	$Cu(NO_3)_2 \cdot 3H_2O$	DMSO, 80 °C	2 h	81	10	-	Wang et al. 127
6.	PANbis(Py)- Cu(II)F	Solvent free, 110 °C	12 h	>99	0.1	6 cycles	Cheng et al. 128

7.	CuI/Zn dust	Neat, 60 °C	18 h	98	20	-	Aghoview Article Online 1039/D5MA0048
8.	MMT-K10/ Fe ₃ O ₄ /CuO	Toluene, 80 °C	8 h	91	2	High	Bagheri <i>et</i> al. 130
9.	Fe ₃ O ₄ -NH ₂ -Cu	Neat, 80 °C	5 h	97	1.2	5 cycles	Banda et al. ¹³¹
10.	Fe ₃ O ₄ @Starch- Acr@Cu(II)	H ₂ O, Reflux	36 min	99	39.3	5 cycles	Tajbakhsh et al. ¹³²
11.	CuI	DMSO, 60- 65 °C	15 h	95	1.3	-	Grishchen ko <i>et al</i> . ¹³³
12.	Cu(BDC)@Cu(II) /CMC	Toluene, reflux	4 h	96	7.5	6 cycles	Huang et al. 134
13.	Cu ₃ NC(NHC)	DCM, RT	12 h	99	2.5	6 cycles	Jia et al. 135
14.	Co ²⁺ - Cu@SA(7.5)-600	Toluene, 110 °C	1 h	88	9.4	5 cycles	Kaur et al. 136
15.	Fe ₃ O ₄ –BIm– Pyrim–CuI	H ₂ O, reflux	3 h	98	0.15	8 cycles	Li et al. 137

Table 3 summarises that Shahverdi et al. employed a [Cu(BTA)₂]_n catalyst in dioxane at 80 °C, achieving 95% yield in 4 h using 3 mol% catalyst. 98 Kohli et al. reported Fe₃O₄/PANI/CuI which yielded 96% in just 10 minutes under neat conditions with only 10 mg of catalyst, and maintained recyclability over 7 cycles. 99 Cheng et al. used PANBis(Py)-Cu(I)DF under solvent-free conditions at 110 °C, obtaining >99% yield in 12 h with only 0.1 mol% catalyst. 102 Bagheri et al. nanocomposite MMTsynthesized a of K10/Fe₃O₄/CuO, yielding 91% in 8 h using 30 mg of catalyst, with high reusability. 104 Banda et al. used Fe₃O₄-NH₂-Cu at 80 °C (neat), achieving 97% yield in 5 h with 15 mg catalyst. 105 Tajbaksh al. reported starch-based a nanocomposite Fe₃O₄@Starch-Acr@Cu(II), producing 99% yield in 36 h using only 0.020 g of catalyst. 106 Huang et al. applied Cu(BDC)@Cu(II)/CMC in a toluene reflux system to deliver 96% yield in 4 h using 7.5 mol% catalyst. 108 Jia et al. developed a CuI-NC(NHC) catalyst in DCM at room temperature, yielding 95% in 12 h with 2.5 mol% loading. 109 Kaur et al. used Co2+-Cu@SBA-15-600 and obtained 88% yield in 8 h with 0.05 g catalyst. 110 Li et al. demonstrated Fe₃O₄-Blue-Burke-CuI achieving

98% yield in 3 h under reflux with 20 mg catalyst and recyclability up to 8 cycles.¹¹¹

Cu(I) is used as a catalyst in the A3 coupling reaction, the process began with the activation of the terminal alkyne 4 by Cu, which generated the copper acetylide intermediate XIV. Simultaneously, the aldehyde 8 reacted with the amine 19 to form the iminium ion. The copper acetylide then combined with this iminium ion through nucleophilic addition, producing the Cupropargylamine intermediate bound Subsequent release from the Cu center yielded the desired propargylamine product 20, while regenerating the Cu catalyst. Throughout the reaction, Cu NPs not only facilitated the formation of the copper acetylide but also stabilized the intermediates, thereby enhancing regioselectivity and overall efficiency. The method proved to be atom-economical and was widely employed in the synthesis of pharmacologically relevant scaffolds.

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3.1.6 C-O Coupling Reactions

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Diaryl ethers are crucial biologically active intermediates, and due to their significant biological activity, there is a strong demand for the development of practical and scalable synthetic methods. Over the past few decades, diaryl ethers have been synthesized through various protocols using copper and palladium catalysts under mild conditions. However, due to concerns over toxicity, metal contamination, and other drawbacks, copper nanoparticles have garnered attention as catalysts for C-O coupling reactions. This is because they offer low toxicity, excellent catalytic activity, and cost-effectiveness.

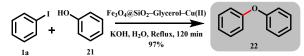
Table 4: Copper catalysed reactions for C-O bond formation

S. No	Catalyst	Reaction conditions	Time	Yiel d (%)	Catalyst Loading (mg)	Recyclability	View Article Onli : 10.1039/D5MA00484 Ref.
1.	β-CD-CuNPs	DMF, 100 °C, Cs ₂ CO ₃	12 h	91	-	5 cycles	Zhou et al. ¹³⁸
2.	CuO/mGO- TA-Me-BTA	H ₂ O, Cs ₂ CO ₃ , reflux	6 h	89	20	5 cycles	Eslami <i>et</i> al. 139
3.	Cellulose- based NCL- Cu(II)@PA	MeCN, K ₂ CO ₃ , 70 °C	1.5 h	99	32	7 cycles	Rahman <i>et</i> al. 140
4.	Fe ₃ O ₄ supported [Cu(II) met(II) (Pro- H) ₂]	H ₂ O, Cs ₂ CO ₃ , reflux	1 h	98	8	8 cycles	Ali et al. ¹⁴¹
5.	Cu(II)-MP- bis(AMP)@b oehmite.	DMSO, KOH, 130 ℃	1 h	98	30	6 cycles	Jabbari <i>et</i> al. ¹⁴²
6.	CuNPs@Q- POP	K ₂ CO ₃ , DMF, 110 °C	48 h	97	75	5 cycles	Gorginpour et al. 143

Table 4 indicates that Yongsheng Zhou et al. reported β -CD-CuNPs, which delivered 91% vield in 12 h under basic conditions with 5-cycle recyclability.¹¹² Mohammad Eslami et al. employed CuO/mGO-TA-Me-BTA in aqueous reflux to achieve 89% yield in 6 h, also recyclable for 5 cycles. 113 Md Lutfor Rahman et al. developed a cellulose-supported Cu(II) catalyst that achieved 99% yield in just 1.5 h at 70 °C with excellent reusability (7 cycles). 114 Ahmed Talal Ali et al. used a Fe₃O₄-supported Cu(II) metallocomplex, which reached 98% yield in 1 h under aqueous reflux with 8-cycle stability. 115 Arida Jabbari et al. reported a Cu(II)-AMP@boehmite system that also yielded 98% in 1 h at 130 °C, reusable up to 6 cycles. 116 Forough Gorginpour et al. used CuNPs@O-POP, achieving 97% yield despite a long reaction time (48 h), maintaining 5cycle reusability.¹¹⁷

Forough Gorginpour *et al.* synthesized CuNPs@Q-POP nanoparticle and investigated its catalytic acitivity for C-O coupling reaction using iodobenzene and phenol.¹⁴⁴ Ashraf *et al.* prepared a copper(II) complex supported on surface-modified Fe₃O₄/SiO₂ nanoparticles

(Fe₃O₄@SiO₂—Glycerole— Cu(II)), employed as an effective catalyst for C—O cross-coupling reactions of aryl halides with phenol (**Scheme 10**).¹⁴⁵



Scheme 10: Fe₃O₄@SiO₂—Glycerol—Cu(II) catalysed synthesis of di-aryl ethers (Ashraf *et al.*)

Keihanfar et al. developed a novel eco-friendly Fe₃O₄@nanoalmond catalyst, shell@ (CH₂)/NHCH₂pyridine/Cu^{II}(FNAOSiPAMP/Cu^{II}, efficiently catalyzed the synthesis naphtho[1,2-e][1,3]oxazines (Scheme 11) under solvent-free conditions, with advantages including high yields, easy workup, and thermal stability. They synthesized a naphtho[1,2-e][1,3]oxazine derivatives from various amines, β -naphthol, and formaldehyde,

achieving good to excellent yields within short reaction times. 146

 Other derivatives

 %Yield
 95

 Time(min)
 30

 95
 50

 C2Hs

 %Yield
 90

 Time(min)
 60

 30

Scheme 11: FNAOSiPAMP/Cu^{II} catalysed synthesis of naphtho[1,2-e][1,3]oxazine. (Keihanfar *et al.*)

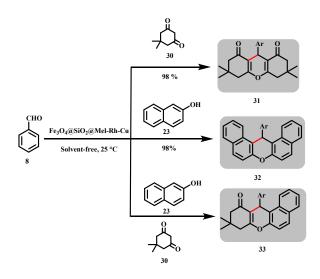
A remarkably recyclable Cu(II)-Schiff base-TCT-APTES@SiO₂@Fe₃O₄ core-shell magnetic nanocatalyst was synthesized by Kalantar *et al.*,

which efficiently catalyzes the one-pot synthesicicle Online of chromene derivatives, showing minimal copper leaching. (Scheme 12).¹⁴⁷

Scheme 12: Cu(II)-Schiff base-TCT-APTES@SiO₂@Fe₃O₄ catalysed synthesis of Chromene derivatives (Kalantar *et al.*)

Catalyst: Cu(II)-Schiff base-TCT-APTES@SiO2@Fe3O4

Peiman *et al.* carried out the one-pot synthesis of xanthene and spirooxindole-pyran derivatives under mild, solvent-free conditions, yielding excellent results in terms of both reaction speed and product yield. (**Scheme 13**). ¹⁴⁸



Scheme 13: Fe₃O₄@SiO₂@NTMPThio-Cu catalysed synthesis of Xanthenes. (Peiman *et al.*)

Li *et al.* developed an efficient method for the synthesis of imidazo[1,2-a]pyridine and pyranopyrazole derivatives, catalyzed by a novel nanocatalyst, Fe₃O₄@Dop/amide-benzImid-CuBr₂. This nanocatalyst was synthesized by immobilizing copper on magnetic iron nanoparticles modified with dopamine and 1*H*-benzo[d]imidazole-2-carboxylic acid. (**Scheme 14**)¹⁴⁹

Scheme 14: Fe₃O₄@Dop/amide-benzimid-CuBr₂ catalysed synthesis of 6-amino-3-methyl-4-phenyl-1,4-dihydropyrano[2,3-c]pyrazole-5-carbonitrile (Li *et al.*)

3.1.7 C-S Coupling catalysed by copper nanocomposite

Ashraf et al. synthesized Fe₃O₄@SiO₂-Glycerole-Cu(II) nanocomposite and effectively catalyzed C-S cross-coupling reactions between aryl halides with thiourea, achieving high yields and recyclability for six cycles using an external magnet. This magnetic nanocatalyst offered advantages such as short reaction times, simple work-up, and ease of separation. C-S coupling of various aryl halides with thiols using the catalyst in water under reflux, gave di-aryl sulfides in 47-96% within 10 240 yields to min.

Aryl iodides and bromides generally gave higher icle Online yields and shorter reaction times than chlorides. (Scheme 15). 150

Scheme 15: Fe₃O₄@SiO₂—Glycerol—Cu(II) catalysed synthesis of sulfides (Ashraf *et al.*)

A novel CuMoO₄ bimetallic nanocatalyst exhibits superior efficiency compared to Cu(II) catalysts at room temperature for C-S cross-coupling reactions. It achieves high yields and recyclability even in the absence of ligands, highlighting its potential for a wide range of thiols and haloarenes (Scheme 16).¹⁵¹

Nanocatalyst	Reaction conditions	Yield	Ref
CuMoO ₄	Cs ₂ CO ₃ , DMSO, rt	90 %	Panigarhi <i>et al.</i> ¹²⁵
Fe ₃ O ₄ @SiO ₂ -di(py ridi-2-yl)metanimine -Cu	K ₂ CO ₃ , PEG, 120 °C	98 %	Ahmad et al. ¹²⁶

Scheme 16: CuMoO₄ catalysed synthesis of diphenylsulfane (Panigrahi *et al.*) (Ahmed *et al.*)

Ahmad *et al.* synthesised another well-dispersed, magnetically separable copper nanocatalyst Fe₃O₄@SiO₂-di(pyridin-2-yl) amine-Cu, and its catalytic activity was evaluated for the synthesis of diphenylsulfane as shown in (**Scheme 16**). 152

Feng *et al.* developed a similar catalyst, a copper complex supported on magnetic nanoparticles modified with an imine-thiazole ligand (Fe₃O₄@SiO₂-(imine-thiazole)-Cu(OAc)₂), which was employed in the synthesis of diaryl sulfides and benzothiophenes, achieving good to excellent yields. This catalyst could be easily recovered magnetically and reused for at least seven cycles without significant loss of activity. (**Scheme** 17).¹⁵³

Scheme 17: Fe₃O₄@SiO₂-(Imine-Thiazole)-Cu(OAc)₂ catalysed synthesis of 2-substituted benzothiazoles (Feng *et al.*)

Abdelbasset and his team developed a novel, magnetically recoverable copper catalyst, Fe₃O₄@SiO₂-Imine/Thio-Cu(II), demonstrated high efficiency in synthesizing biologically active diaryl sulfones *via* sulfonylative Suzuki-Miyaura cross-coupling reactions and maintained reusability for seven cycles without significant loss of activity (**Scheme 18**).¹⁵⁴

Scheme 18: Fe₃O₄@SiO₂-Imine/Thio-Cu(II) catalysed synthesis of diaryl sulfones (Abdelbasset *et al.*)

The Fe₃O₄@ABA-Aniline-CuI nanocomposite, was synthesized by Sun *et al.*, catalyzed one-pot three-component reactions of 2-iodoaniline with carbon disulfide and aryl/heteroaryl iodide to furnish benzothiazole-sulfide aryls and heteroaryls. This catalyst, composed of cost-effective materials, can be easily separated magnetically and reused for at least seven cycles without a significant loss of activity. (**Scheme 19**).¹⁵⁵

Scheme 19: Fe₃O₄@ABA-Aniline-CuI catalysed synthesis of 2-(phenylthio)benzo[d]thiazole (Sun *et al.*)

Ichie *et al.* prepared a magnetically separable CuFe₂O₄ nanocatalyst was synthesized, exhibited high efficiency in C-S coupling reactions using S8 in PEG 400 at 40 °C. The catalyst, easily recovered *via* filtration, maintained catalytic activity over five cycles (**Scheme 20**).¹⁵⁶

Scheme 20: Cu₂Fe₂O₄ catalysed synthesis of diphenylsulfane (Ichie *et al.*)

Fan al.synthesised an eco-friendly et Fe₃O₄@AMBA-CuI nanocatalyst for synthesis diaryl sulfides containing imidazo[1,2-a]pyridine, benzoazole, pyrimidine, and oxadiazole scaffolds through C-H bond sulfenylation of imidazopyridines. The Fe₃O₄@AMBA-CuI catalyst exhibited excellent reusability, maintaining its activity and magnetic properties for up to eight cycles. This method efficiently accommodated a wide variety of substituted iodobenzene derivatives, consistently affording the target products in good to high Electron-donating substituents iodobenzene or heterocyclic derivatives notably enhanced the reaction efficiency, producing higher yields compared to electron-withdrawing groups. Demonstrating its scalability, the model three-component reaction of phenylimidazo[1,2-a]pyridine, sulfur (S₈), and 4methyl iodobenzene was successfully performed on a 50-fold scale under optimized conditions,

delivering an impressive 88% yield. (Scheme 21).¹⁵⁷

Scheme 21: Fe₃O₄@AMBA–CuI catalysed synthesis of 2-phenyl-3-(*p*-tolylthio)imidazo[1,2-a]pyridine (Fan *et al.*)

3.2. Oxidation Reactions

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Leili Heidari al.developed CoFe₂O₄@SiO₂-CPTES-Guanidine-Cu(II), which offers an efficient method for the oxidation of sulphide, achieving 95% yield under solvent-free conditions at 40 °C (Scheme 22). 158 A magnetic nanocatalyst ZnFe₂O₄@SiO₂@APTES@DHBS-Cu was synthesised in a green and mild environment by Arash Ghorbani-Choghamarani et al. for the oxidation of sulfides under green conditions, exhibiting excellent catalytic activity. 159

Scheme 22: Cu(II) catalysed oxidation of sulphides into sulphoxides (Heidari *et al.*)

Mdletshe et al. synthesized spinel CuFe₂O₄ nanostructures using a surfactant-assisted method for the oxidation of pinene to renewable aroma oxygenates such as verbenone, verbenol, and pinene oxide. The prepared CuFe₂O₄

nanoparticles converted 80% of pinene to the sticle Online renewable oxygenates in 20 h. (Scheme 23)¹⁶⁰

Scheme 23: Oxidation of pinene catalysed by copper ferrite nanoparticles (Mdletshe *et al.*)

A recyclable and efficient Cu nanocatalyst has been used for the selective oxidation of benzene to *p*-benzoquinone. Notably, the addition of water to the reaction significantly increased the selectivity for *p*-benzoquinone, achieving 84% selectivity and increasing the conversion efficiency to 98%. (**Scheme 24**).¹⁶¹

Scheme 24: Oxidation of benzene into phenol and benzoquinone catalysed by copper nanoparticles (Wanna *et al.*)

CuOx–ZrO₂–CeO₂ composites with varying Cu/Zr ratios were easily and efficiently prepared using a simple solid-state chemical method for CO oxidation into CO₂ with 100 % conversion.¹⁶²

Alamgholiloo *et al.* synthesized Fe₃O₄/Cu-BDC/GO with TEMPO as a co-catalyst for the aerobic oxidation of alcohols. This catalyst achieved good conversion and excellent selectivity, regardless of whether the alcohols had electron-withdrawing or electron-donating substituents. (**Scheme 25**)¹⁶³

Scheme 25: Oxidation of phenol to benzaldehyde catalysed by Fe₃O₄/Cu-BDC/GO catalyst (Alamgholiloo *et al.*)

A highly magnetic nanocatalyst, Fe₃O₄@PVA-Cu, was synthesized by Jamal Rahimi *et al.* for the oxidation of alcohols to ketones. As seen in (Scheme 26), the highest product yields were obtained from alcohols bearing electron-donating groups at the ortho or meta positions of the phenyl ring. These substituents increase the negative charge on the benzylic carbon, facilitating the hydrogen removal from the intermediate complex.¹⁶⁴

Mir Saeed Esmaeili *et al.* employed raffinose waricle Online oligosaccharide polymer, to synthesize Fe₃O₄@raffinose-Cu₂O, an efficient nanocatalyst for the oxidation of primary benzyl alcohols to benzaldehyde derivatives, enhancing both yields and reaction time. Magnetic Fe₃O₄@SiO₂/Cu was synthesised *via* a co-precipitation method and exhibited excellent catalytic activity for the oxidation of benzyl alcohol to benzaldehyde. (Scheme 27)¹⁶⁶

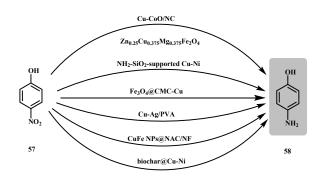
Scheme 26: Oxidation of alcohol to ketone catalysed by copper-based nanocomposite (Rahimi *et al.*)

Bimetallic Ni-Cu NPs supported on reduced quantum dots have been prepared via an electrochemical method for methanol oxidation¹⁶⁷. Bimetallic Pt₃Cu nano dendrites (NDs) with a multibranched structure on a Wmodified TiO₂ support have been synthesized by Hau Quoc Pham et al. using a microwave-assisted technique, providing an efficient technique for methanol oxidation¹⁶⁸. A Schiff base ligand immobilized on magnetic-supported copper nanocatalyst (Fe₃O₄@SiO₂/Schiff base/Cu(II)) has been synthesized, and its catalytic activity for olefin oxidation has been investigated. The catalyst exhibited excellent activity, with advantages such as easy separation, short reaction times, and high conversion rates¹⁶⁹. Pradyut Kumar Behera et al. have synthesized a bimetallic CuMoO₄ nanocatalyst that efficiently catalyzes the dehydrogenative oxidation of benzyl alcohol. A DFT study reveals that dehydrogenation predominantly occurs at the copper center rather than the molybdenum site. 170 Asma Ghazzy synthesized a trimetallic Cu_{0.5}Zn_{0.5}-Fe catalyst using an eco-friendly method with Tilia plant extract. This catalyst demonstrated excellent catalytic activity for the oxidation of various benzylic alcohols, achieving 99% yield and 98% selectivity toward aldehydes.¹⁷¹ CuNPs@LDH was synthesized using a chemical reduction method and exhibited excellent catalytic activity in the liquid-phase oxidation of cyclohexane with tert-butyl hydroperoxide. It also demonstrated six cycles of recyclability without any loss in catalytic performance.¹⁷²

CuO@GO nanocatalyst was synthesized using a wet chemical method by Maqsood Ahmad Malik *et al.*, while the Pt-Cu/C catalyst was prepared by Xiang Zhang *et al.* Both catalysts demonstrated excellent catalytic activity for the oxidation of alcohols. Fe₃O₄@PectinImidazoleSO₃H-Cu (II) an efficient biopolymer based magnetic nanocatalyst has been reported for oxidation of benzyl free alcohol to aldehyde under neat conditions. Fe₃O₄@PectinImidazoleSO₃H-Cu (II)

3.3 Reduction Reactions

Zeynizadeh *et al.* synthesized a copper nanoparticle-immobilized superparamagnetic montmorillonite (MMT@Fe₃O₄@Cu) composite, which catalysed reduction of nitroarenes to arylamines and acetanilide's in water. The catalyst facilitated easy magnetic recovery and demonstrated good reusability, maintaining its activity over six cycles with minimal loss in activity.¹⁷⁵



Scheme 28: Various copper-catalysts used in reduction reaction

Dey et al. synthesized copper ferrite magnetic nanoparticles (CFNC) via a wet chemical method. this catalyst demonstrated high catalytic efficiency in reducing 4-nitrophenol to 4-aminophenol, with first-order kinetics. The

catalyst also facilitated easy magnetic separation, allowing for reuse and making it highly cost-effective. The DFNS/PEI/Cu nanocatalyst, which incorporated copper nanoparticles within fibrous silicate nanospheres, demonstrated high

catalytic activity and reusability for reducing nitro-aromatic compounds in aqueous solutions. This design offered a sustainable and efficient solution for pollution, water preventing nanoparticle aggregation and maintaining. The catalyst remained effective for at least 10 reuse cycles without any loss in performance. 177 Patil et al. demonstrated that Cu-Mg substituted zinc ferrite $(Zn_{0.25}Cu_{0.375}Mg_{0.375}Fe_2O_4)$ serves as an efficient photocatalyst under natural sunlight, achieving >99% efficiency in converting carcinogenic 4-nitrophenol into useful aminophenol.¹⁷⁸ NH₂-SiO₂-supported Cu-Ni nanocatalyst designed by Sarkar et al., achieved 98.5% conversion of 4-nitrophenol to 4aminophenol within 15 minutes at pH 6, followed pseudo-first-order kinetic model.179 Fe₃O₄@CMC-Cu nanocatalyst, synthesized via hydrothermal and in-situ deposition methods, demonstrated as highly efficient for reduction of various organic pollutants such as p-nitrophenol, o-nitrophenol, methylene blue, and methyl orange with short reaction times (3-8 min), superior stability, reusability over six cycles, and magnetic retrievability. 180 Wang et al. designed a Cu-Ag bimetallic nano-catalyst anchored on polyvinyl alcohol sponge (Cu-Ag/PVA) impregnation and reduction method. It exhibited excellent catalytic efficiency (rate constant of 0.54 min⁻¹) and recyclability (>98% conversion of 4nitrophenol maintained over twelve cycles). 181 Zarei et al. synthessied a biochar@Cu-Ni bimetallic nanocatalyst using Pistachio shell biochar via hydrothermal method, showing robust catalytic performance for the reduction of 4-NP and aldehydes using NaBH₄.182 Shen et al. developed a Cu-CoO/NC nanocatalysts via solgel method using EDTA and urea as carbon and nitrogen sources, retaining its catalytic activity over 5 cycles for 4-NP reduction. 183 He et al. designed a CuFe NPs@NAC/NF cathode, via solgel and in-situ carbothermic reduction methods, featured Cu and Fe nanoparticles enclosed in Ndoped graphitized carbon on nickel foam. It exhibited high NO₃⁻ reduction efficiency (75.2%) and maintained stability over 15 cycles. 184

3.4. Miscellaneous reactions

View Article Online DOI: 10.1039/D5MA00484E Multi-component reactions (MCRs) are especially efficient for synthesizing heterocyclic compounds because of their simplicity, high atom economy, and minimal by-product formation. These reactions allow the creation of complex molecules in a single step by combining three or more reactants, providing a streamlined and efficient synthetic method. 185 Kumari et al. described a simple synthesis of magnetically separable copper-loaded L-DOPA functionalized magnetite (Fe₃O₄-DOPA-CuNPs), nanoparticles exhibited remarkable catalytic performance, especially in the Biginelli reaction under microwave irradiation. This catalyst demonstrated exceptional efficiency in four multicomponent reactions, including the synthesis of DHPMs, imidazoles, 2-amino-4H-chromenes, and 1,2,3triazole derivatives.¹⁸⁶ CuNPs grafted on carbon microspheres catalyze an efficient one-pot synthesis of spirooxoindole derivatives from isatin, malononitrile, and enolizable ketones, offering high yields, easy separation, and reusable catalytic efficiency in an aqueous-alcoholic medium.¹⁸⁷ Alinezhad et al. reported the green synthesis of CuO nanoparticles using Euphorbia maculata extract, demonstrated high catalytic activity in the solvent-free Biginelli reaction, and achieved the best yields 95% at 90 °C for 90 minutes catalysed via CuO NPs. The catalyst, effective with various aldehydes and active methylene compounds, maintained yields of 95% over three cycles. 188 Bendi et al. represented in their study a robust, efficient, and reusable cobalt ferrite magnetic nanocomposite [CoFe₂O₄/Cu(OH)₂] as a heterogeneous catalyst for synthesizing biologically active DHPMs via the Biginelli reaction, under thermal and solventfree conditions, offering high yields, easy workup, and excellent catalyst reusability, with DFT calculations conducted to analyze the molecular properties of the DHPM derivatives. 189 Nasseri et al. synthesised Fe₃O₄@Cu-Mn NPs, served as an efficient and recyclable catalyst for the solventfree, mild Biginelli reaction, yielding diverse dihydropyrimidinone derivatives with advantages

including catalyst stability, low metal leaching,

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and maintained catalytic activity over five cycles, showing its potential for sustainable synthesis in green chemistry protocols. 190 Rezayati et al. developed a Fe₃O₄@SiO₂@GP/Picolylamine-Cu(II), which served as an efficient magnetically recoverable nanocatalyst for the Biginelli condensation, yielding 3,4-dihydropyrimidinones high conversions under solvent-free conditions. 191 Azizi et al. reported the synthesis and characterization of CuFe₂O₄@PEO-SO₃H, an eco-friendly magnetically recoverable solid acid catalyst, catalysed Biginelli condensation reaction to produce dihydropyrimidine derivatives with high yields. 192 Nazzar et al. heterogeneous magnetic catalyst, Fe₃O₄ coated with silicate and modified with graphene quantum dot-copper (GQD/Cu), its catalytic activity was investigated for Biginelli and Hantzsch reactions, producing DHPM and DHP derivatives with high yields. 193 Patil et al. presented in their study a utilization of the Online Patil et al. cotton waste-derived lignin as a low-cost, recyclable, and environmentally friendly catalyst for the Biginelli reaction, which furnished high yields of 3,4-dihydropyrimidinone derivatives in short reaction time. 194 Sharma et al. reported a new catalytic approach using CuFe₂O₄/CuO-CeO₂ nanoparticles under microwave irradiation efficiently catalysed synthesis the of dihydropyrimidinones (DHPMs) with high yields of 80-95 %.195

$$H_2N$$
 H_2
 H_2
 H_2
 H_3
 H_4
 H_5
 H_5
 H_5
 H_6
 H_7
 H_7

Scheme 29: Synthesis of DHPMs using copper based nanocatalyst

Table 5: DHPMs catalysed by copper-based nanocomposites

S.No.	Catalyst	Reaction conditions	Time	Yield (%)	Catalyst Loading (mol%)	Recyclability	Ref.
1.	Fe ₃ O ₄ @AAPA-AP- CuCl ₂	PEG, 180 °C	8 h	96	0.36	7 cycles	Fajer et al. 196
2.	Fe ₃ O ₄ @Diol/Phen- CuCl ₂	PEG, 100 °C	2 h	94	5	7 cycles	Jiang et al. 197
3.	Fe ₃ O ₄ @SiO ₂ @NTMP Thio-Cu	Solvent free, 25 °C	12 min	97	15	8 cycles	Peiman et al. 198
4.	Fe ₃ O ₄ @Dop/Amide- BenzImid-CuBr ₂	Water, Reflux	90 min	98	8	8 cycles	Li et al. 199
5.	Cu(II)-Schiff base- TCT- APTES@SiO2@Fe ₃ O	EtOH, Reflux	20 min	96	6	7 cycles	Kalantari et al. ²⁰⁰
6.	Fe ₃ O ₄ NPs	Neat, 80 °C	50 min	91	30	5 cycles	Thrilokraj et al. ²⁰¹
7.	SBA-15@ELA	EtOH, Reflux	6 h	96	10	6 cycles	Yazdi et al. ²⁰²

Table 5 summarises that Fajer *et al.* developed Fe₃O₄@AAPA-AP-CuCl₂, which gave 96% yield in 8 h at 180 °C using PEG, with 7-cycle reusability.170 Jiang et al. used Fe₃O₄@Diol/Phen-CuCl₂ milder under conditions (100 °C, 2 h), achieving 94% yield and 7-cycle recyclability. 171 Peiman et al. reported Fe₃O₄@SiO₂@NTMPThio-Cu for solvent-free synthesis at room temperature, obtaining 97% yield in just 12 minutes with 8-cycle reuse. 172 Li et introduced a CuBr₂-based Fe₃O₄@Dop/Amide-BenzImid system that yielded 98% in 90 min under reflux in water, while Kalantari et al. synthesized a Cu(II)-Schiff base@SiO₂@Fe₃O₄ catalyst that reached 96% vield in 20 min in EtOH with 7-cycle stability. 199,200 Thrilokraj et al. used simple Fe₃O₄ NPs (30 mol%) for 91% yield in 50 min, and Mohassel Yazdi et al. reported SBA-15@ELA delivering 96% yield in 6 h with only 0.01 g of catalyst and 6-cycle recyclability. 201,202

The synthesis of a Schiff base-Cu(II) complex supported on Fe₃O₄ was reported to occur via in situ ligand generation and subsequent metal complexation. The catalyst was employed at 8 mol% loading. It exhibited high efficiency in facilitating multicomponent cyclocondensation reactions for the synthesis of pyrano[2,3-c]pyrazoles and preserved its catalytic activity after eight cycles. The catalyst efficiently synthesized 2-amino-3-cyanopyridines from various aromatic and heteroaromatic aldehydes, with electron-withdrawing groups showing higher reactivity.

The method was also effective on a 50-fold scale, delivering a 93% yield under the same conditions. (Scheme 30).²⁰³

Scheme 30: Synthesis of pyrano[2,3-c]pyrazoles using copper-based nanocatalyst (Ali *et al.*)

The study by Badbedast and his peers developed magnetite polydopamine-supported copper nanoparticles for the efficient synthesis of benzimidazoles and benzothiazoles in an aqueous medium, offering high yields, short reaction times, and catalyst recyclability. The catalyst demonstrated excellent activity and stability, with a TON of up to 3233 and TOF of up to 38,800 h⁻¹ under mild, green conditions.²⁰⁴ The catalyst loading was 0.03 g, and a marginal decline in catalyst activity was observed over the course of five consecutive reactions, with a yield of 94%.

Scheme 31: Fe₃O₄@PDA/CuCl₂ for synthesis of benzimidazole (Badbedast *et al.*)

Rawat *et al.* presented a green, additive-free synthesis of 2-aminonicotinonitriles from oxime acetate, aldehyde, and malononitrile using 10mg of CuI@Al₂O₃ nanocatalyst under solvent-free conditions achieving high yields and superior

green chemistry metrics (**Scheme 32**).²⁰⁵ Catalyst was recovered using ethanol followed by centrifugation, and reused several times without loss of catalytic activity.

Scheme 32: CuI@Al₂O₃ catlysed synthesis of 2-aminonicotinonitrile (Rawat *et al.*)

According to the proposed mechanism, the CuI@Al₂O₃ nanocatalyst facilitated several steps in synthesis of 2crucial the aminonicotinonitriles. In the presence of copper(I) species supported on alumina, the oxime acetate 64 became activated, which generated the copper-bound enamide intermediate XVII and promoted the elimination of acetic acid. Simultaneously, a Knoevenagel condensation between the aromatic aldehyde 8 and malononitrile 15 produced the α,β unsaturated nitrile intermediate XVI. The copperbound enamide intermediate then added to this activated alkene in a michael-type fashion, the adduct XVIII. forming Subsequent intramolecular cyclization occurred when the enamide nitrogen attacked the nitrile group, leading to the formation of the dihydropyridine intermediate XIX. Finally, oxidation-most likely assisted by trace Cu(II) species or molecular oxygen—caused aromatization. yielding the desired 2-aminonicotinonitrile product 66. Throughout the cycle, CuI@Al₂O₃ not only activated the substrates and stabilized the intermediates but also improved selectivity and efficiency under mild reaction conditions.

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Figure 7: Plausible mechanism for synthesis of 2 aminonicotinonitrile using CuI@Al₂O₃ nanocatalyst

Also, a novel CuO@NiO nanocatalyst was developed and characterized by this group for the green synthesis of indenoisoquinolines, using 0.08 mol% of catalyst and achieving high yields, wide substrate scope, excellent green chemistry metrics, and recyclability upto six cycles with minimal leaching. CuO@NiO-catalyzed synthesis of various indenoisoquinoline derivatives from 2iodobenzamide and 1,3-indanedione at 90 °C, giving vields between 65-92%. A broad range of aromatic, heteroaromatic, and aliphatic substituents was tolerated, with many products obtained in yields above 80%. (Scheme 33).²⁰⁶

Scheme 33: CuO@NiO catalysed synthesis of idenoisoquinoline (Rawat *et al.*)

The CuO@NiO nanocatalyst increases the electrophilicity of phthalic anhydride by activating it through surface coordination in this reaction. After that, the amine is nucleophilically added to form a monoamide intermediate that stays attached to the surface. After condensation at the active amide site, there is an intramolecular cyclization reaction with 2-acetylbenzoic acid. Following the creation of a fused heterocyclic ring, the catalyst surface is renewed for more turnover and the final product is released.

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Figure 8: Plausible mechanism for synthesis of indenoisoquinolines using CuO@NiO nanocatalyst

A marigold hollow alumina microsphere nanocatalyst decorated with Cu₂O was developed and characterized for the efficient synthesis of isoquinolones from 2-bromobenzonitriles and ketones under solvent-free conditions using 5 mg catalyst for 3 mmol model reaction. The catalyst exhibited outstanding catalytic performance, showing high recyclability over five cycles while maintaining activity. It also demonstrated favourable green chemistry metrics, including a low E-factor and high reaction mass efficiency (Scheme 34).²⁰⁷

Scheme 34: Cu₂O@MHAM catalysed synthesis o isoquinolones (*Rawat* et al.)

A mesoporous CuO@MgO nanocomposite synthesized *via* sugar-blowing induced confined method demonstrated efficient catalysis for the synthesis of 3-substituted isocoumarins from 2-iodobenzoic acids and terminal alkynes using 10 mg catalyst for 4mmol model reaction. The catalyst exhibited broad substrate scope, high yield under mild conditions, exceptional recyclability over five cycles with minimal activity loss, and favourable green chemistry metrics, highlighting its potential for sustainable synthetic applications in medicinal chemistry (Scheme 35).²⁰⁸

Scheme 35: CuO@MgO catalysed synthesis of isocumarins (Rawat *et al.*)

Rashtiani *et al.* developed a novel Fe₃O₄@MgCuAl-LDH@CS/Cu(II) nanocatalyst

using chitosan as a non-toxic biopoly/imparticle Online successfully applied for the high-yield synthesis of BIMs via ultrasonic-assisted condensation of aromatic aldehydes and indole. The catalyst was characterized by various techniques, showed enhanced performance with sonication. The catalyst used in the reaction was 25mg and was easily recyclable up to nine times with maintained activity. Using Fe₃O₄@MgCuAl-LDH@CS/Cu(II) under ultrasonic conditions at 40 °C for 5 min gave the best yields of bis(indolyl)methanes from indoles and aromatic aldehydes. Electron-withdrawing substituents on aldehydes, such as nitro or halogen, led to higher conversions than electron-donating (Scheme36).²⁰⁹

Scheme 36: *Bis*(indolyl)methanes synthesis in the presence of Fe₃O₄@MgCuAl-LDH@CS/Cu(II) (Rashtiani *et al.*)

The Fe₃O₄@SiO₂-bis(aminopyridine)-Cu(II) nanocatalyst, developed by Mahmood and his team through a post-synthetic method, showed remarkable efficiency in synthesizing benzothiazoles polyhydroquinolines, and achieving excellent yields in environmentally friendly solvents using 1 mmol% of the catalyst. It also exhibited strong reusability, retaining its catalytic activity over six cycles, indicating its potential for wider use in metal-catalyzed reactions. The catalyst enabled the synthesis of diverse benzothiazoles from 2-aminobenzenethiol and various nitriles in ethanol under reflux, giving

high isolated yields of 83-98%. A wide variety of aromatic, heteroaromatic, and aliphatic nitriles with electron-donating or electron-withdrawing groups were well tolerated.²¹⁰

$$R_1 \xrightarrow{SH} \bullet \bigoplus_{\substack{K_2 \\ K_2 \\ 77}} \underbrace{K_2CO_3, EtOH,}_{reflux, 5 \text{ h}} R_1 \xrightarrow{S} R_2$$

$$77 \qquad 78 \qquad \qquad 79$$

$$Catalyst: Fe_3O_4@SiO_2-bis(aminopyridine)-Cu(II)$$

Other Derivatives

Scheme 37: Reaction between 2-aminobenzenethiol and benzonitrile catalyzed by Fe₃O₄@SiO₂-bis(aminopyridine)-Cu(II) nanocomposite. (Mahmood *et al.*)

The Cu-ZnO hollow sphere nanostructures were used as catalysts to synthesize 1*H*-pyrazolo[1,2-b]phthalazine-5,10-diones and pyrazolo[1,2-a][1,2,3]triazole-1,3-diones. These reactions were optimized under solvent-free conditions at 100°C and 80 °C, respectively using 0.02g of the catalyst. The Cu-ZnO catalyst showed outstanding reusability and high efficiency over multiple cycles.²¹¹

Scheme 38: Catalytic synthesis of heterocyclic derivatives using Cu-ZnO nanoparticles (Maleki *et al*)

The one-pot synthesis of α -aminonitriles via the Stecker reaction was achieved using Fe₃O₄@SiO₂@Im[CN]Cu(II) nanoparticles as a

magnetic nanocatalyst. The 10 mg of catalyst wasticle Online used in the model reaction, and it effectively promoted the reaction between aldehydes, aniline, or benzylamine, and NaCN in water, resulting in high to excellent yields. It demonstrated excellent activity, selectivity, and turnover frequency, and could be easily recovered and reused for at least seven cycles with minimal loss of efficiency. The nanocomposite efficiently catalyzed the synthesis of α -amino nitriles from a wide range of aldehydes, including acid-sensitive, aromatic, and aliphatic types. Aromatic aldehydes gave higher yields and faster reactions, while aliphatic ones showed slightly lower conversions and longer times.²¹²

Scheme 39: Catalytic synthesis of α -aminonitriles derivatives using Fe₃O₄@SiO₂@Im[CN]Cu(II) nanoparticles (Kazemnejadi *et al.*)

Bahadorikhalili et al. proposed a green and efficient approach for synthesizing N-(alkyl)-2phenylimidazo[1,2-a]pyridin-3-amine derivatives via copper-catalyzed oxidative cyclization. They developed a novel copper nanocatalyst by immobilizing Cu onto β -Cyclodextrin(β CD)functionalized magnetic graphene oxide nanosheets (Cu@βCD@MGO). This catalyst oxidizes benzylic alcohols aldehydes, which then react with pyridine-2amine and isocyanides to produce the desired derivatives.²¹³ 25 mg of catalyst was used for the model reaction. The catalyst shows excellent

recyclability upto 10 times, and no loss in the reaction performance was observed.

Scheme 40: Catalytic synthesis of *N*-(alkyl)-2-phenylimidazo[1,2-a]pyridin-3-amine derivatives using Cu@β-CD@MGO nanoparticles (Bahadorikhalili *et al.*)

Cu-based nanoparticles help activate benzyl alcohol **86** in this transition, forming a reactive benzylic intermediate most likely by the creation of a Cssu-alkoxide molecule **XXII**. Secondly, 2-aminopyridine nucleophilically attacks this intermediate, forming an imine **XXIII** that interacts with another aminopyridine equivalent. For a fused triazolopyridine derivative, intramolecular condensation and cyclization are required. Overall, the process is aided by moderate circumstances, and the catalyst surface controls its strong regioselectivity.

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Cu NPs

XXIII

R-N-N-P

XXIII

XXIII

XXIII

XXIII

XXIII

XXIII

XXIII

Figure 9: Plausible mechanism for synthesis of *N*-(alkyl)-2-phenylimidazo[1,2-a]pyridin-3-amine derivatives using $Cu@\beta$ -CD@MGO nanoparticles.

Ebrahimiasl *et al.* synthesized a Fe₃O₄-supported clicle Online copper(II) Schiff base complex by modifying Fe₃O₄ with 1,3-phenylenediamine, followed by coordination with salicylaldehyde and Cu(II). The resulting Fe₃O₄@SiO₂-imine/phenoxy-Cu(II) nanoparticles proved to be an effective catalyst for the one-pot, three-component synthesis of 2-amino-4*H* chromene derivatives using 0.02g for the model reaction. The catalyst demonstrated excellent reusability over five cycles with minimal loss of efficiency. ²¹⁴

$$\begin{array}{c} \text{CHO} \\ + \overset{CN}{CN} \\$$

Scheme 41: Catalytic synthesis of 2-amino-4*H* chromene derivatives using Fe₃O₄@SiO₂-imine/phenoxy-Cu(II) nanoparticles (Ebrahimiasl *et al.*)

The process starts with ammonium acetate being converted to ammonia in situ, which then combines with a cyclic diketone to generate an amino-substituted intermediate. Meanwhile, an electrophilic alkene species is produced by a Knoevenagel condensation between the diketone and arylidene β -ketoester. Hydrogen bonds and catalyst stabilization propel these intermediates through a series of nucleophilic addition, condensation, and annulation processes. Through a sequence of carefully planned bond-forming processes, this results in a highly substituted polycyclic system.

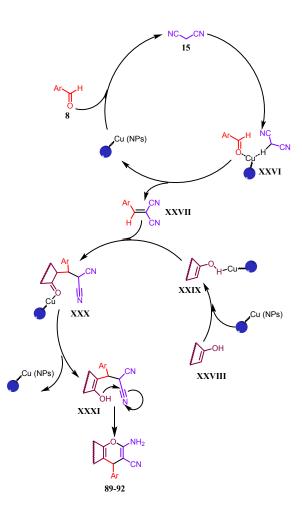


Figure 10: Plausible mechanism for synthesis of 2-amino-4*H* chromene derivatives using Fe₃O₄@SiO₂-imine/phenoxy-Cu(II) nanoparticles (Ebrahimiasl *et al.*)

The synthesis 5-phenyl-5,10dihydropyrido[2,3-d:6,5-d']dipyrimidine 2,4,6,8(1H,3H,7H,9H)tetraone derivatives was achieved using a Cu(II) catalyst immobilized on functionalized magnetic mesoporous MCM-41 (Fe₃O₄@MCM-41-GPTMS-Gu). The 4.45 mol % of catalyst was used, and it efficiently facilitated a one-pot, multicomponent condensation reaction under environmentally friendly conditions, yielding excellent results. It demonstrated high activity and could be effectively reused for at least five cycles with strong stability and minimal loss of efficiency.215

Scheme 42: Catalytic synthesis of heterocyclic derivatives using Fe₃O₄ @MCM-41-GPTMS-Gu-Cu nanoparticle. (Farsi *et al.*)

M. Kamalzare *et al.* synthesized 4*H*-Pyran derivatives using a bionanocatalyst derived from starch combined with magnetic nanoparticles. The catalyst (0.03g) proved to be excellent in multicomponent reaction, offering advantages such as mild conditions, easy recovery, low cost, and non-toxicity. The catalyst maintained its high activity and reusability for at least six cycles without significant loss of performance.²¹⁶

Scheme 43: Catalytic synthesis of 4*H*-pyran derivatives using CuFe₂O₄@starch nanoparticles (Kamalzare *et al.*)

Sarkar *et al.* synthesized biologically active 1,5-benzodiazepine *via* sequential addition of acyl chloride, terminal alkyne and *o*-phenylenediamines using CuO@rGO (0.8 mol%) under mild conditions. The process starts with the *in-situ* formation of ynones, which then react with o-phenylenediamines in the presence of ethanol, yielding a variety of benzodiazepines with high product yield.²¹⁷ The catalyst showed excellent recyclability up to seven consecutive runs.

Scheme 44: Catalytic synthesis of 1.5-benzodiazepines derivatives using CuO@rGOnanocomposite. (Sarkar *et al.*)

12-Aryl-8,9,10,12-tetrahydrobenzo[a] xanthene-11-one derivatives have been synthesized by Sonei *et al.* using a Cu(II)-immobilized Fe₃O₄@APTMS-DFX nanoparticle catalyst. The reaction has been efficiently carried out using 0.02g of catalyst, aromatic aldehyde, 2-naphthol, and dimedone under solvent-free condition offering high activity, easy separation with an external magnet, and the ability to be reused for six cycles without significant copper leaching Various derivatives with Br, CN, NO₂, and N(Me)₂ substituents were obtained in high yields (80-97%) within short reaction times (20-90 min). (Scheme 45)²¹⁸

Scheme 45: Catalytic synthesis of heterocyclic derivatives using Cu(II)/Fe₃O₄@APTMS-DFX nanocomposite (Sonei *et al.*)

Salem et al. prepared hexahydroquinoline derivatives using a nanomagnetic catalyst with a nano Fe₃O₄ core. The reaction has been carried out under solvent-free conditions at 65 °C with 0.05g of the catalyst, providing high efficiency, high yields, and short reaction times.²¹⁹ The catalyst was recovered using a magnet and reused upto 4 cycles with minimal loss in its catalytic activity. Under optimal conditions, various derivatives were synthesized in 50-96% yields within 3-15 min using dimedone, acetoacetate, ammonium acetate, and aryl aldehydes with the catalyst. (Scheme 46)

Scheme 46: Catalytic synthesis of Hexahydroquinoline derivatives using Fe₃O₄@SiO₂@Si-(CH₂)@HMAT@Cu nanocomposite (Salem. *et al.*)

The catalytic cycle started when the aldehyde 30 and malononitrile 101 were activated by Cu nanoparticles, which enabled their Knoevenagel condensation to form the α,β -unsaturated nitrile intermediate XXXII. This activated species was then subjected to conjugate addition by a nucleophile that had been coordinated and activated by Cu, producing intermediate **XXXIV**. Subsequently, the adduct underwent cyclization through tautomerization and nucleophilic attack on the cyano group, generating intermediate XXXV (Path B) or XXXIII (Path A). These intermediates converged via intramolecular transformations to yield XXXVI, which further rearranged to give the fused benzofuran derivative 102 with high selectivity. Throughout the process, Cu coordination not only activated the reactants but also stabilized the key intermediates and transition states, thereby improving regioselectivity and efficiency of the overall transformation.

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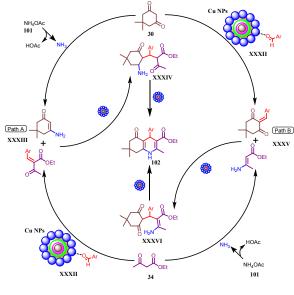


Figure 11: Plausible mechanism for synthesis of Hexahydroquinoline derivatives using Fe₃O₄@SiO₂@Si-(CH₂)@HMAT@Cu nanocomposite.

Pawar *et al.* prepared *N*-sulfonyl amidines using a magnetically separable nanoparticles-decorated *N*-heterocyclic carbene complex with copper (MNP[1-Methyl benzimidazole] NHC@Cu) as the catalyst. The synthesis of N-sulfonyl amidines has been conducted via a one-pot multicomponent reaction of phenylacetylene, tosyl azide-, and amines using 50 mg catalyst at room temperature. The catalyst was recovered and used for six cycles without a significant loss in the yield.²²⁰

Scheme 47: Synthesis of *N*-sulfonyl amidine derivatives in presence of catalyst MNP[1Methylbenzimidazole]NHC@Cu.(Pawar *et al.*)

In a study by Hu *et al.*, a novel Fe₃O₄@bis(phenylimine)-CuI nanocomposite was successfully fabricated and characterized, demonstrating high catalytic efficiency in the synthesis of 2-substituted benzoselenazoles. The one-pot, three-component reaction of 2-iodoanilines, selenium powder, and aryl acetic acids, and 7 mmol% of catalyst in CHCl-urea solvent provided products with good to excellent yields.²²¹ Catalyst was recovered and reused upto 7 runs with minimal loss in its catalytic activity.

$$\begin{array}{c} \text{Bill} & \text{Hooc} \\ & \text{NH}_2 \end{array} \xrightarrow{\text{Fe}_3O_4 @ \text{bis}(\text{phenyt-iminie})-\text{Cul}, \text{ Se} (\emptyset)} \\ & \text{KOAc, cholinechloride-urea, 100 °C, 12 h} \end{array} \xrightarrow{\text{Se}} \\ \text{Bir} & \text{Bir} & \text{Bir} \end{array}$$

Scheme 48: Fe₃O₄@bis(phenyl-imine)-CuI catalysed synthesis of 2-phenylbenzo[d][1,3]selenazole (Hu *et al.*)

Zeebaree *et al.*²²² have synthesised copper nanoparticles using *Trifolium resupinatum* leaf extract as both a reducing and capping agent, generating active catalysts. The 5 mol% catalyst were employed in a one-pot, three-component reaction at ambient temperature, condensing thiocarbohydrazide, acetophenone, and chalcone to produce 1,3,4-thiadiazole derivative compounds. The catalyst was recycled up to six cycles without significant loss in its catalytic activity.

Scheme 49: Copper nanoparticles catalysed synthesis of 1,3,4-thiadiazole derivative compounds (Zeebaree *et al.*)

Mallick et al. synthesised copper(I) iodide nanoparticles supported on starch (CuI-NPs@Starch) in an aqueous medium. The nanocatalyst proved to be effective for the regioselective 3-allylation of indoles including both N-substituted and ring-substituted variants using various allyl alcohols under conditions that are tolerant to air and moisture using 30 mg of the catalyst. However, the catalyst showed poor recyclability, with significant copper leaching (1.6% w/w) as confirmed by AAS, leading to a marked loss in activity after one use.²²³

Scheme 50: Copper nanoparticles catalysed 3-allylation of indoles(Mallick *et al.*)

Suresh et *al.* used starch-supported cuprous iodide nanoparticles (CuI-NPs@starch) as an efficient heterogeneous catalyst for C-C bond cleavage

reactions involving carbon-based leaving groups such as malononitrile, ethyl cyanoacetate, acetylacetone, and Meldrum's acid. The reaction was performed under air and moisture-insensitive conditions using 20 mol% of the heterogenous catalyst, enabling the synthesis of biologically important bisindolylmethanes in good yields. The catalyst. ²²⁴

Scheme 51: Copper nanoparticles catalysed synthesis of bisindolylmethane (Suresh et *al.*)

A novel ZnO/CuI/PPy nanocomposite was synthesized and employed as a catalyst for the synthesis of 2,4,5-trisubstituted imidazole via a multicomponent reaction using benzil, aromatic aldehydes, and ammonium acetate under solvent-free (neat) conditions. The nanocatalyst exhibited excellent catalytic activity, yielding high yields using 10-30 mg of the catalyst. Notably, the ZnO/CuI/PPy catalyst demonstrated remarkable reusability, retaining high activity over six consecutive cycles with minimal loss in yield.²²⁵

Scheme 52: ZnO/CuI/PPy catalyzed synthesis of 2,4,5-trisubstituted imidazole (Kohli et *al.*)

A copper-based magnetic nanocatalyst, combined with activated zinc dust, was utilized for the one-pot synthesis of novel β -hydroxy-1,4-disubstituted-1,2,3-triazole derivatives by Hazra and group, in high yields, using mild conditions. The catalyst employed in the reaction has demonstrated excellent catalytic activity when using 0.2 mmol of CuFe₂O₄ and 3 mmol of activated zinc dust, with recyclability observed up

to five cycles, exhibiting minimal declines fittle Online Continue Continue

Scheme 53: Copper nanoparticles catalysed one-pot synthesis of 1,4-disubstituted 1,2,3-triazole derivatives. (Hazra *et al.*)

Selvaraj et al. synthesized azithromycin-mediated copper nanoparticles (Azi-Cu NPs) and employed them as effective catalysts for the one-pot synthesis of anthraquinone-linked xanthene derivatives through a grindstone-assisted multicomponent reaction. The reaction, catalyzed using 30 mol%, yielded the highest efficiency of 91% and the reusability of the Azi-Cu NPs catalyst was tested, which showed its catalytic activity over five consecutive cycles without notable performance loss after recovery and drying at 80 °C.227

Scheme 54: Azi-Cu NPscatalysed one-pot synthesis of xanthene. (Selvaraj *et al.*)

4. Biomedical applications of copper nanocatalysts

Copper-based nanocomposites have significant interest in biomedical applications due to their unique properties and potential benefits. Some key biomedical applications include antibacterial, antiviral, anticancer and drug (Figure 12). delivery etc. Metal-based nanomaterials, including various metal ions, nanoparticles, and composites, offer a promising alternative. These materials can exhibit antibacterial properties through mechanisms such as the production of reactive oxygen species (ROS) like hydrogen peroxide (H₂O₂), hydroxyl radicals (OH), and singlet oxygen, as well as ion leaching. 228, 229, 230, 231 Among the most potent nanocatalysts for combating bacteria, fungi, and viruses when used at optimal concentrations, CuO is remarkably non-toxic and cost-effective.²³²

Their various types include copper sulfide²³³, copper oxide, copper selenide-based compound nanomaterials²³⁴, copper coordination compound nanomaterials and nanocomposites.^{235,236} Cu nanomaterials are cost-effective, easier to

produce, and can be biosynthesized offering icle Online improved biocompatibility and lower cytotoxicity compared to gold or silver nanomaterials.²³⁷

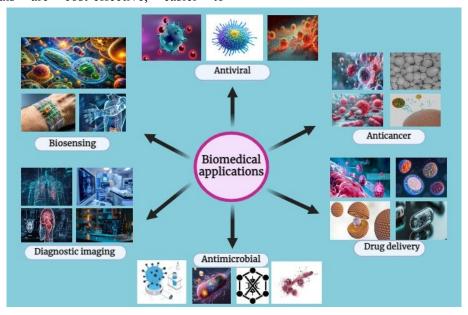


Figure 12: Biomedical applications of copper nanocatalysts

4.1. Anticancer

Ganesan al. developed GO-CuO et nanocomposites by decorating graphene oxide copper oxides nanoparticles. The over nanoparticles exhibited a cytotoxic activity of 70% against HCT-116 human colon cancer cell lines at a concentration of 100 µg/ml.²³⁸ They can act as catalysts for generating reactive oxygen species (ROS) under specific conditions, which can induce oxidative stress and selectively target cancer cells while sparing healthy tissue.²³⁹ This approach is being explored for photodynamic therapy²⁴⁰ and other forms of cancer treatment.²⁴¹ Huang et al. developed a customized ROSactivable prodrug nanomedicine, Cu-SK@DTC-PPB, designed for highly selective antitumor therapy. This nanocomposite was engineered to trigger a self-amplifying feedback loop in the tumor microenvironment, where a small amount of ROS initiates the formation of bioactive Cu(DTC)₂ and the release of SK.²⁴² Mukherjee et al. synthesized a copper-plumbagin complex (Cu-PLN) and evaluated its antiproliferative effects on various cancer cell lines. Notably, Cu-PLN exhibited significantly higher toxicity towards breast carcinoma and skin melanoma cells compared to noncancerous breast epithelial and skin fibroblast cells, highlighting its selective cytotoxicity for cancer cells.²⁴³

4.2. Antiviral

Mazukow et al. developed a spray using alumina granules coated with CuO nanoparticles for filtering viruses from water, and they studied the impact of copper oxidation states on virus removal efficiency. Similarly, Domagala et al. explored the antiviral efficacy of Cu₂O nanostructures encapsulated on multi-walled carbon nanotubes (MWCNTs) filters, focusing on their stability in removing viruses from water.²⁴⁴ Ahmad Tavakoli et al. demonstrated that co-culturing CuO NPs with HSV-1-infected cells at a specific concentration resulted in significant anti-HSV-1 activity, achieving an 83% increase in cellular disinfection.²⁴⁵ Hang et al. found that HCV also demonstrated resistance to Cu₂O NPs. The research indicated that Cu₂O NPs exerted inhibitory effects on virus infection in target cells by preventing virus attachment and entry stages.²⁴⁶For instance, Borkow et al. showed that This article is licensed under a Creative Commons Attribution 3.0 Unported Licence

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CuO impregnated masks can effectively reduce the risk of pathogen transmission in the air without modifying the mask's standard filtration procedure. They proposed that these masks, containing CuO NPs, offer protection against a wide range of pathogens.²⁴⁷

4.2.1. Copper-based nanoparticles vs. SARS-CoV-2

During the covid pandemic, Hosseini et al. investigated the effects of a Cu₂O coating on a solution containing disseminated SARS-CoV-2 virus in aqueous droplets. This CuO coating effectively reduced SARS-CoV-2 infectivity by 99.8% within 30 minutes and by 99.9% within an hour.²⁴⁸ Recently, Delumeau et al. showed that thin-film coatings of Cu and Cu₂O deposited on glass exhibited a potent antiviral effect against human coronavirus HCoV-229E.²⁴⁹ Carabineiro et al. used the CuFe₂O₄ magnetic nanoparticles as a heterogenous catalyst in the Biginelli reaction to quickly and efficiently synthesize substituted dihydropyrimidinone (DHPM) derivatives. They investigated the potential of these DHPM derivatives as inhibitors of three key SARS-CoV-2 proteins and found that DHPM derivatives had better binding properties than hydroxychloroquine, taken as reference.²⁵⁰

4.3. Antimicrobial

Copper based nanocatalyst can be used to develop antimicrobial coatings for medical devices, surfaces in hospitals, and wound dressings. Nasrollahzadeh et al. reported the synthesis of Fe₃O₄/SiO₂-Thiotet-Cu(II) nanocatalyst which showed excellent antimicrobial activities against E. coli and S. aureus 251. Ali et al. synthesized Cu-Ag bimetallic nanoparticles (BmNPs) using extract of beetroot which exhibited antimicrobial activity against Salmonella typhimurium and Bacillus subtilis. 252 Zhang et al. proposed a new approach to advancing the development of responsive biomaterials based on nanocatalysts for the treatment of bacterial infections by developing Cu-SA@BCNW/PNI hybrid nanogels incorporating high POD-mimicking activity and GSH-depleting functionality for antibacterial icle Online purposes. 253

4.4. Drug delivery

Copper nanoparticles can be utilized as carriers for drug delivery due to their small size and surface properties. They can encapsulate drugs and deliver them to specific tissues or cells.^{254, 255} Recently, Zhang et al. Developed straightforward method to create nanocatalyst with multiple enzyme-like activities using selfassembling peptides with ATCUN copperbinding motifs.²⁵⁶ Wang et al. developed a selfassembled copper-based nanoplatform, TCCHA, for enhanced chemodynamic, photodynamic and antiangiogenic tritherapy against hepatocellular carcinoma. In vivo, TCCHA effectively inhibited tumor angiogenesis and growth with minimal systemic toxicity.²⁵⁷ Wei *et al.* recently, developed an advanced nanodrug delivery system, Cu/ZIF-8@GOx-DOX@HA (CZGDH), combining Cu-doped zeolite imidazolate framework-8, glucose oxidase, doxorubicin, and hyaluronic acid for targeted tumor therapy, targeting tumor cells through hyaluronic acid and degrading in acidic conditions, releasing GOx, DOX, and Cu²⁺ in the tumor microenvironment $(TME)^{.258}$

4.5. Diagnostic imaging

encompasses various Diagnostic imaging techniques, including ultrasound, X-ray, and computed tomography $(CT)^{.259}$ Copper nanoparticles have potential applications in diagnostic imaging^{260,261}, such as contrast agents for magnetic resonance imaging (MRI)²⁶² or computed tomography (CT) scans.²⁶³ Their magnetic and optical properties can be tuned to improve imaging contrast and sensitivity.²⁶⁴

Zhang *et al.* developed ultrasmall PEGylated Cu₂-xSe NPs with strong near-infrared absorption using a simple aqueous method. These water-soluble, biocompatible nanoparticles proved to be effective nanotheranostic agents for various

imaging techniques, including deep-tissue photoacoustic imaging, computed tomography, single-photon emission computed tomography. 265 Zhu et al. developed well-defined $Au@Cu_2-xE$ (E=S, Se) core@shell plasmonic supraparticles (SPs) using an aqueous fabrication method for multimodal imaging and tumor therapy. Using a modified self-limiting self-assembly strategy, they created monodisperse spherical and rod-like Au@Cu2-xS and Au@Cu2xSe SPs.²⁶⁶ Zhang et al. later adjusted the nearinfrared absorption of Cu₂-xSe NPs by doping them with magnetic ferric ions (Fe³⁺), which also provided these semiconductors with magnetic resonance imaging (MRI) capabilities.²⁶⁷ By adjusting the size and shape of Cu nanocrystals, their localized surface plasmon resonance (LSPR) peaks can be shifted to the near-infrared region, enhancing their potential for optical imaging and photodynamic therapy.²⁶⁸

4.6. Biosensing

Also, copper nanocatalysts can be employed in biosensors for the detection of biomolecules such as glucose^{269, 270}, proteins ^{271, 272}, enzymes ^{273, 274}, 276 cholesterol²⁷⁵, DNA.277 and Surface modifications of copper nanoparticles can enhance their biocompatibility and enable specific binding to target biomolecules, improving the sensitivity and selectivity of biosensing platforms.²⁷⁸ Zhang et al. described an easy method to prepare a Cu/Ni-CMWCNTs bimetallic electrocatalyst, deposited on carboxylated multiwalled carbon nanotubes (CMWCNTs) and mounted on an indium tin oxide glass sheet, for glucose sensing and electrooxidation. The sensor, based on AuCu nanobramble, showed significant potential for glucose detection, featuring a linear working range from 0.25 to 10 mM, a sensitivity of 339.3 µA mM-1cm-2, and a limit of detection (LOD) of 16.62 µM.²⁷⁹ Jain et al. investigated the multifunctional properties catalytic Cu₃V₂O₇(OH)₂.2H₂O nanoribbons, examining their ability to mimic peroxidase, oxidase, and laccase activities. 280 Singh et al. developed a novel nanocatalyst, FeCu@2-DG, designed as

mimetic enzyme for detecting and treating cancer ticle Online cells in vitro. The nanocatalyst's peroxidase activity was effectively used as a selective colorimetric sensor for liver cancer cells (HepG2), with a detection range of 50-1000 cell/mL and a limit of detection of 20 cells/mL.²⁸¹.

5. Other applications of copper based nanocatalysts

The advantageous characteristics of copper nanoparticles, including their affordability, low melting point, and excellent conductivity, position them for integration into emerging technologies like flexible electronics, including foldable and wearable devices.²⁸² Interestingly, nanoparticles also exhibit unique optical properties, such as localized surface plasmon resonance (LSPR)²⁸³, which can be exploited in optical sensors. Changes in the LSPR spectrum due to the interactions of copper nanoparticles with analytes enable label-free detection with high sensitivity. This makes copper nanocatalysts valuable in developing optical sensing platforms various applications.²⁸⁴ Also, nanocatalysts can be integrated into smart materials and wearable sensors for real-time monitoring of environmental or physiological parameters.^{285,286} Their catalytic and electronic properties allow them for the development of flexible, lightweight sensors capable continuous monitoring in diverse settings.²⁸⁷

5.1. Environmental

Copper nanocatalysts have emerged as pivotal agents in numerous industrial and environmental applications due to their unique properties and catalytic efficiency. Their use in selective oxidation reactions enables the production of fine chemicals and pharmaceuticals with enhanced efficiency and reduced environmental impact.²⁸⁸ Also, in the field of wastewater treatment, copper nanocatalysts exhibit remarkable capabilities in the degradation of organic pollutants, ensuring cleaner water resources.²⁸⁹ Cu nanoparticles are effective in gas sensing because of their catalytic activity and surface reactivity. They are used in catalytic oxidation or reduction of gases such as

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hydrogen (H_2), carbon monoxide (CO)²⁹⁰, nitrogen dioxide (NO₂)²⁹¹, and volatile organic compounds (VOCs)^{292,293}. For example, Zheng et al. developed Pd/Bi/Cu hierarchical nanoarchitectures (HNAs) for their use in H₂ sensing. The synthesized HNAs were capable of operating over a broad temperature range (approximately 156-418 K).²⁹⁴ It was observed that Cu₂O shows higher activity for CO oxidation compared to CuO among the two stable copper oxides, Cu(I) and Cu(II). These catalysts were prepared by controlled heating of precipitated copper hydroxide following activation in a redox environment.²⁹⁵ Xi et al. investigated the influence of CeO₂, MnO₂, and Fe₂O₃ on CuO/SiO₂ in CO oxidation reactions. CeO₂ exhibited the strongest promotional effects, enabling CuO/CeO₂-SiO₂ to achieve complete CO conversion at 150 °C, which was 120 °C lower than the reference catalyst CuO/SiO₂. This enhancement was attributed to CeO₂ facilitating the formation of Cu⁺ species and mobile lattice oxygen species on the catalyst surface.²⁹⁶ Cao et al. published a study for the synthesis of CuO-Fe₂O₃ mesoporous composite oxide catalysts with varying CuO contents. These catalysts demonstrated notable catalytic efficiency and durability in low-temperature CO oxidation.297 Zou et al.synthesized CuO/Ce1-xTixO₂ catalysts for low-temperature CO oxidation using a surfactant-assisted coprecipitation method. These demonstrated significantly enhanced oxidation activity and thermal stability due to strong interactions between the dispersed Cu species and the Ce1-xTi_xO₂ support.²⁹⁸ Similarly, Chen et al. synthesized a series of Ce₂₀Cu₅Ni_vO_x catalysts with varying nickel contents using the reverse coprecipitation method for low-temperature CO oxidation.²⁹⁹ Recently, Ziadi et al. developed a copper oxide nanowire (CuO NW) based CO sensing device fabricated with Pt nanoparticles. Upon heating the Pt NP-CuO NW system, the oxidation states of Pt increased, which slowed down charge processes.300 the transfer Sundarapandi et al. developed core-shell nanostructures of AuNC@Cu2O, stabilized with N-[3-(trimethoxysilyl)propyl] diethylenetriamine

(TPDT), and studied their electrocatal by the ticle Online DOI: 10:1039/05MA00484E properties for nitrite detection using cyclic voltammetry. Among the different Cu₂O shell thicknesses investigated, the TPDT-stabilized AuNC@Cu2O nanostructure with a core-shell ratio of 1:10 exhibited the highest electrocatalytic activity. The estimated detection limit for nitrite concentration was remarkably low, measured at 14.7 nM.³⁰¹ Deng *et al.* reported a simple synthesis of a CuO nanocatalyst supported on nickel foam (CuO@NF) for electrochemical nitrite detection. The nanocatalyst exhibited a broad linear detection range from 0.5 to 4250 M and maintained a stable current response even at a nitrite concentration as low as 0.5 M.³⁰² Recently, al. Developed Abbas poly(3,4ethylenedioxythiophene)-functionalized matrix-supported copper nanoparticles (PEDOT-C@Cu NPs) using a straightforward green synthesis method. They also applied machine learning (ML) to optimize experimental parameters such as pH, drying time, and concentrations to predict the current response of the electrochemical sensor. It also showed enhanced electrochemical sensing performance for real-time monitoring of pickled vegetable extracts.³⁰³ Zhang et al. examined the copper nanocatalyst (Cu_{19}) cluster) for hydrogenation, studying the impact of copper particle size on the adsorption energies of reactants and intermediates, as well as on the activation barriers of fundamental reaction steps. Their investigation utilized DFT calculations and microkinetic simulations, concluding medium sized Cu₁₉ clusters demonstrated the greatest activity in CO₂ hydrogenation. This heightened activity was attributed to the moderate coverage of CO₂ and lower dissociation barriers facilitated by these clusters. 304 Recently, Yan et al. atomically-ordered Cu₉Ga₄ Synthesized an intermetallic compound characterized catalytically inert gallium atoms arranged in a square binding configuration around copper atoms.305 Yang et al. introduced an active and selective single atom catalyst (SAC) for lowtemperature CO_2 hydrogenation. They synthesized a C₃N₄-suppported Cu SAC with a substantial loading of 12 wt.% and demonstrated

that by adjusting treatment parameters, such as those affecting Cu-N₄ and Cu-N₃ coordination structures, the coordination environment of Cu atoms in the SAC could be systematically modified, leading to significant variations in CO₂ hydrogenation efficiency. They concluded that Cu-N₄ SAC exhibited a remarkable CH₃OH productivity with selectivity of more than 95%. Mao *et al.* engineered a highly stable nickel oxygenate/Cu electrocatalyst through *in situ* electrochemical reconstruction, creating abundant NiOOH/Cu interfaces. Model of the superior of the super

5.2. Energy

Cheng et al. developed an efficient conductive ink for flexible electronics by dispersing copper nanoparticles in diethylene glycol. The resulting demonstrated film conductivity.²⁵² Liu et al. hydrothermally developed CuS/C-120@PANI nanocomposites for their application in supercapacitors. The optimal architecture of CuS/C-120@PANI enhances the interaction among its diverse components, offering many sites electrochemical reactions that facilitate diffusion and transfer of electrolyte ions during these reactions.³⁰⁸ The incorporation of nanometal oxide significantly increased the band gap of the Cu-MOF/rGO composite, shifting its light absorption capabilities from primarily visible light to include near and far UV light. These materials hold promise for applications as coatings on devices operating under UV light conditions.309

5.2.1 Batteries

Li *et al.* were able to synthesize MOF-derived *N,S* co-doped carbon matrix-encapsulated Cu₂S nanoparticles for their application as anodes of Li ion batteries. They investigated the mechanisms of alkali metal ion storage using DFT calculations. The Cu₂S@NCS anode-based batteries exhibited enhanced long cycling stability and better rate capacities. Their work shows the potential for efficient and precise co-doping of nanomaterials, to enhance their application in batteries.³¹⁰ Dong

et al. utilized Cu nanoclusters in activating Par Micle Online nanoparticles for their application in zinc-air batteries. The nanoclusters activated the iron nanoparticles by the Mott-Schottky effect, exhibiting spontaneous transfer of electrons.²⁹

5.2.2 Supercapacitors

Lately, Cu-based nanomaterials are finding their in designing more applications supercapacitors. Liu *et al*. hydrothermally developed CuS/C-120@PANI nanocomposites for their application in supercapacitors. The architecture of CuS/C-120@PANI optimal enhances the interaction among its diverse components, offering many sites electrochemical reactions that facilitate the diffusion and transfer of electrolyte ions during these reactions.311 Kamble et al. synthesized CuCo₂O₄ nanorods and further coated it with CuO nanoneedles, for their application supercapacitors. The synthesized nanostructure showed promising specific capacitance of 713 F g⁻¹ at 11 mA cm⁻², ~90% capacitance retention after 5000 cycles, indicating itself as a promising functional material for applications in capacitors and other energy devices.³¹² Also, Yang and his synthesized co-workers Cu-based heterostructures starting from Cu₂O nanocubes, their application in asymmetric for supercapacitors. The synthesized CuS₂@Cu₇Se₄@NC heterostructures exhibited great performance as an electrode supercapacitors, showing high specific capacitance of 660 F g-1 at 1 A g-1. They further coupled activated carbon (AC) with the designed heterostructures exhibiting excellent results in asymmetric supercapacitance and related energy applications.313

5.3. Photocatalysis

Dyes are one of the major pollutants of the environment, especially the water resources. Copper nanocomposites have been efficiently applied for their use in photocatalytic degradation of many dyes³¹⁴ like CV, Rosaniline hydrochloride, acid brown 14, acid red 14, EBT, ECR dyes etc. that are hazardous to environment

as well as to human beings.^{315,316} For instance, Rehman *et al.* synthesized CeZn. CuO nanocatalyst *via* coprecipitation method. The nanocatalyst degraded the MO dye by approximately 81%.³¹⁷ Mani *et al.* developed CuO NPs with *Musa acuminata* free tepal crop (MAFT-CuO). The developed MAFT-CuO NPs showed applications in decolorization of Coomassie brilliant blue G-250 dye (CBB G250) and aerobic oxidation, and were non-toxic as well as biodegradable.³¹⁸

5.4. Agriculture

Copper nanocatalysts are also utilized in environmental sensors to detect pollutants like heavy metals^{319,320}, pesticides³²¹ or industrial chemicals³²² present in the air, water, and soil.³²³ They catalyze the degradation of pollutants and participate in redox reactions which produce measurable changes in sensor signals. This capability makes copper nanocatalysts suitable for monitoring the environmental contaminants³²⁴

Copper nanoparticles can be utilized for the removal of contaminants from water sources.325 Manavi et al. synthesized a CuO-PP-MAH nanocomposite using environmentally friendly methods and evaluated its effectiveness in reducing chemical oxygen demand (COD) and biochemical oxygen demand (BOD) in industrial tannery wastewater, observed significant decrease in these parameters.326 Guo et al. developed hydrogel loaded with bimetallic peroxide (CeCuO_x) for disinfecting water. The CeCuO_x material can undergo in situ decomposition to generate H₂O₂ and bimetallic oxide when exposed to weakly acidic water. This process is followed by the direct generation of hydroxyl radicals (•OH) through a synergistic-enhanced Fenton-like catalytic reaction involving cerium (Ce) and copper (Cu).327,328 Copper nanocatalysts have shown promise in catalyzing the conversion of harmful gases like nitrogen oxides (NO_x) and volatile organic compounds (VOCs) into less harmful substances through oxidation reduction reactions.³²⁹ They can be integrated into catalytic converters for automobiles³³⁰ or used fricte Online air purification systems³³¹ to mitigate urban air pollution.³³² Copper nanoparticles can be applied in soil remediation efforts to degrade organic pollutants or immobilize heavy metals.³³³ They can catalyze the degradation of pesticides^{334,335}, herbicides³³⁶, and petroleum-derived contaminants in soil³³⁷, thereby reducing environmental contamination³³⁸ and improving soil quality.³³⁹

5.5. Food industry

Copper nanoparticles have been studied for their potential in catalyzing the conversion of carbon dioxide (CO₂) into value-added products, such as methane or methanol. Rossi et al. synthesized shape-controlled copper nanocrystals (Cu NCs) and investigated how the nanocatalyst's shape and size affect the CO₂ reduction reaction (CO₂RR).³⁴⁰ Kim et al. also synthesized branched CuO nanoparticles which were highly selective for the production of ethylene by CO₂RR, achieving Faradaic efficiency around 70%. Weng et al. reported a copper-porphyrin complex (copper (II)-5,10,15,20-tetrakis-(2,6-dihydroxyphenyl) porphyrin) as an electrocatalyst having high selectivity for CO₂ reduction to produce hydrocarbons like methane and ethylene.341 In another study, Yang et al. synthesized novel Cu₂nanocatalysts using the coordination molecular template method. They conducted CO₂ reduction experiments, achieving a methanol production with a Faradaic efficiency

6. Toxicity of Cu nanoparticles

(FE) of 77.6%.342

Although copper-based nanoparticles show more effectiveness and lesser toxicity than some other metal-based nanoparticles,^{343,344} the increase in accumulation and discharge of copper nanoparticles in the ecosystem can have adverse health effects on the lives of animals as well as humans, which makes it important to understand the toxicity mechanisms of metal-based nanoparticles. In 2020, Malhotra *et al.* reviewed

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the toxicity effects of copper and copper-based nanoparticles on fish of various water bodies. The study revealed that Cu and CuO NPs affected many species of fish by increasing toxicity and reducing Na+/K+-ATPase in gills, leading to necrosis of hepatocytes and an increase in oxidative stress markers in the liver and other organs.345 A study by Chen et al. showed that copper nanoparticles can have critical but sexdependent toxicological effects on the liver, kidney, and spleen, affecting the male organs more severely than the female ones.³⁴⁶ The homeostatic mechanisms that control copper metabolism are particularly vulnerable to disruption, especially in humans with genetic abnormalities. When toxicity arises, it leads to free-radical-induced oxidative damage, triggering a cascade of effects that commonly result in impaired liver function and reduced mitochondrial respiration.347 Torres et al. studied the impact of copper oxide nanoparticles on Mediterranean mussels (Mytilus galloprovincialis) was investigated, particularly when the mussels were simultaneously exposed to pathogenic bacteria. The researchers exposed the mussels to copper nanoparticle concentrations ranging from 100 to 450 µg/L while also infecting them with the pathogenic bacterium Vibrio tubiashii. 348 Rajput et al. investigated the effects of copper oxide nanoparticles on spring barley (Hordeum sativum) and found that the barley grown in the presence of Cu NPs exhibited reduced size, morphological changes, diminished roots, lower germination rate, and decreased yield.³⁴⁹ Due to the high toxicity of nanoparticles and the incomplete understanding of their mechanisms of action in the body, they should not be released into the environment or exposed to living organisms. Further investigations into the impact of copper nanoparticles on organisms are essential, given the potential for serious pathological processes they may initiate.³⁵⁰

7. Conclusion

The copper-based nanocomposites have shown exceptional versatility and made a substantial impact across various industries, leading to significant advancements in materials scienceticle Online Their multifunctional characteristics, such as stability, reusability, and biocompatibility, combined with outstanding catalytic, antimicrobial, and environmental remediation abilities, make them essential for tackling modern challenges. Copper-based nanocomposites are expected to play a pivotal role in driving technological advancements, offering promising solutions in fields such as environmental protection and healthcare.

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Data availability

The authors confirm that the data supporting the findings of this study are available within the article.

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