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Polymer-based solid electrolyte interphase for stable lithium metal anodes[†]

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The uncontrolled formation of a heterogeneous solid electrolyte interphase (SEI) and the growth of dendrites prevent the use of lithium metal anodes in Li-ion batteries. Possible strategies addressing these problems involve the formation of passivation surface coatings on the electrode. This study introduces a surface passivation strategy based on a covalently attached polymer coating to a hydroxide-modified lithium metal surface. The designed layer establishes a homogeneous and ion-permeable artificial SEI layer that is more stable than the untreated lithium metal anode, effectively preventing dead lithium aggregates and dendritic growth.

Introduction

It has long been established that lithium metal is the optimal anode for lithium-ion batteries (LIBs). Specifically, the low density, 0.534 g cm^{-3} , and low atomic weight, combined with the lowest reduction potential, $3.044 \text{ V vs. standard calomel electrode (SCE)}$, optimize the energy-to-weight ratio. The light weight and the specific capacity of 3860 mA h g^{-1} maximize the stored energy per unit mass.^{1–3} Therefore, metallic lithium is identified as the quintessential candidate driving the research of high energy density electrode materials.^{4–6}

Despite the advantages, the intrinsically irreversible phenomena that occur during electrochemical cycling can lead to uncontrolled heating of the organic liquid electrolyte. The resulting thermal runaway promotes the evaporation of the organic liquid electrolyte, greatly accelerating capacity fading, and poses a serious risk of self-ignition and explosion. In addition, factors such as the effect of deep charge–discharge cycles on the cyclable capacity and the influence of current density further exacerbate these safety concerns. Taken together, these issues critically compromise the large-scale operational safety of lithium metal anode batteries and present significant barriers to their commercialization.^{7,8} The leading explanation for this phenomenon is the morphological instability of lithium stripping and plating during the electrochemical cycling of the battery, leading to dendrite formation

at locations where the electrolyte is in direct contact with the lithium metal.^{9–13} However, irreversible chemical side reactions form a solid electrolyte interphase (SEI), separating lithium metal from the organic electrolyte. While SEI formation can, in principle, prevent dendrite formation, these layers are often brittle and fracture during electrochemical cycling, caused by the substantial volume fluctuations arising from the repetitive lithium stripping and plating. The emerging cracks in the SEI expose lithium metal and may enhance the formation of dendritic structures. Alternatively, the perpetual generation of new SEI at crack locations consumes the electrolyte and gradually thickens the passivation layer, impeding the diffusion of lithium ions to the metal anode. The accumulation of inactive lithium deposits leads to the capacity fading of the electrochemical cell over time.^{14,15}

One approach to enable the employment of lithium metal anodes in rechargeable batteries relies on forming a robust SEI that is stable during the electrochemical cycling of the electrode. The main approaches to achieve this rely on the composition of the liquid electrolyte through the design of the carrier liquid electrolyte, the choice of lithium salts, or electrolyte doping with additives.^{16–22} Electrolyte additives can neutralize the byproducts formed when the salt-doped electrolyte solution breaks down. Since the degradation products are directly tied to the corrosion of the lithium metal at the electrode interface, giving rise to the above-described SEI formation, suppression of the SEI chemistries stabilizes an initially formed, thin SEI during electrochemical cycling, avoiding the problems caused by unstable SEIs. Despite this strategy's apparent simplicity and ease, controlling the homogeneity of the SEI during its natural formation is complex.

In a second approach, improved control over the SEI composition is achieved by forming an artificial SEI layer on the

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electrode surface before the battery is assembled. This thin SEI layer protects the electrode by regulating ion diffusion and preventing electrolyte contact, ensuring electrochemical stability. The produced layer should not thicken during electrochemical cycling, as this hampers ion transport, causing capacity fading. Although the mechanism and composition of SEI formation remain unresolved due to the complexity of the reduction reactions during the electrolyte degradation, the formation of an artificial, controlled SEI on the electrode surface promotes homogeneity in the chemical composition, enhancing the stability of the layer and its cyclability.^{23,24} Several strategies were explored, ranging from the use of inorganic layers,²⁵⁻²⁹ to organic-based passivation films,³⁰⁻³⁶ and more complex artificial SEI (ASEI) layers synthesized at the surface of the lithium metal anode.³⁷⁻⁴¹ Inorganic-based SEI layers possess better compatibility with the lithium metal anode. They prevent volume expansion upon plating of lithium ions. However, their characteristic rigidity can cause cracks during charge-discharge cycling, which can lead to the above-mentioned problems. Polymer-based films enhance elasticity and self-healing properties, promoting long-lasting passivation layer protection. However, their low modulus fails to prevent dendrite formation and protrusion.^{42,43} Controlling the lithium plating⁴⁴ by structuring the electrode with a porous,⁴⁵ hierarchical,⁴⁶⁻⁴⁸ or lithiophilic^{49,50} layer is promising to improve the electrochemical performance and safety. This method efficiently prevents the formation and growth of dendritic morphologies.

This study explores an alternative approach to passivate the lithium metal surface by covering it with a statistical copolymer brush. Our protocol entails a two-step process. First, an lithium hydroxide inorganic layer is created on the metal surface. Next, a poly(styrene-*r*-methyl methacrylate) P(S-*r*-MMA) statistical block copolymer brush is covalently bonded to the lithium hydroxide, serving as an artificial SEI layer.

The selection of the statistical brush is driven by the ability of the methyl methacrylate monomer unit to assist in lithium-ion diffusion by acting as a lithium-ion bridge, allowing their migration through the interfacial layer into the electrolyte.^{51,52} Moreover, the brush's high T_g of 81 °C aims to provide rigidity of this SEI layer, and the presence of a carboxylic acid end group allows for a library of end group modifications, enabling the control of interfacial interaction of the brush with the electrode. Our study focuses on the isocyanate chemistry to anchor the organic molecule to the lithium surface. The advantage of employing isocyanate chemistry lies in the selective reaction between the polymer and the lithium substrate, which proceeds without generating byproducts. In contrast, the commonly employed protocols for surface functionalization, for instance, siloxane chemistry, produce byproducts that can react with the lithium metal surface, affecting the homogeneity of the artificial SEI layer. Our protocol does not rely on sterically hindered intermediates acting as linkers for selective brush attachment and does not necessitate catalysts either to promote the attachment reaction or to initiate the *in situ* polymerization of the polymer onto the surface.⁵³⁻⁵⁵

Results and discussion

We investigated the isocyanate-driven reaction of a P(S-*r*-MMA) copolymer brush ($M_n = 4 \text{ kg mol}^{-1}$, $M_w = 6 \text{ kg mol}^{-1}$, PDI = 1.50, PS molar fraction = 58%) with hydroxide surfaces of metallic lithium electrodes.

Lithium hydroxide on the surface of lithium metal electrodes was formed by exposure to water vapors. Exposing lithium metal to a carefully adjusted water partial vapor pressure enables control over the exothermic reaction leading to the formation of the hydrated lithium hydroxide, $\text{Li}_{(s)} + \text{H}_2\text{O}_{(g)} \rightarrow \text{LiOH}\cdot n\text{H}_2\text{O}_{(s)} + \text{H}_2\text{g}.$ ⁵⁶ Fourier transform infrared (FT-IR) spectroscopy confirms the hydroxide formation on lithium metal, Fig. 1. Lithium hydroxide formation is characterized by the stretching mode of LiOH, ν_{OH} , which corresponds to the peak at 3676 cm^{-1} (ref. 57) and persists across all FT-IR spectra. Table 1 compares the peaks of the FT-IR spectra of all substrates after reaction with water, deuterated water, and after thermal treatment. The peak at 3566 cm^{-1} arises from the hydration of the lithium hydroxide layer caused by its hygroscopic nature. Interestingly, deuterated water as a reagent provides insights into the hydration composition. Hydration

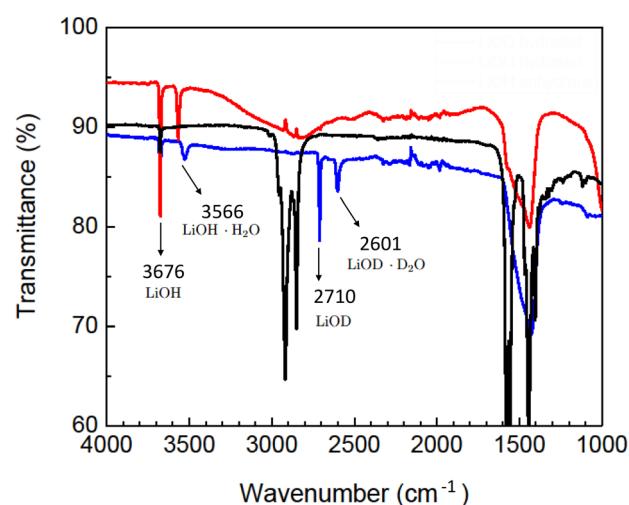


Fig. 1 FT-IR spectra of lithium hydroxide on lithium metal substrates after reaction with hydrogenated (red trace) and deuterated (blue trace) water, and the anhydrous LiOH layer after thermal treatment (black trace).

Table 1 Stretching signals, ν_{OH} , and ν_{OD} , of lithium metal after reaction with hydrogenated and deuterated water, and the thermally treated sample, compared with literature data. The vibration signals in the table are given in cm^{-1}

Sample	LiOH	LiOH·H ₂ O	LiOD	LiOD·D ₂ O
Li metal + H ₂ O	3676	3566	—	—
Li metal + D ₂ O	3676	3527	2710	2601
LiOH anhydrous	3676	—	—	—
Reference study ⁵⁷	3676	3564	2709	2630



traces are present in both hydrogenated and deuterated water treated lithium substrates but are absent in the thermally treated samples, confirmed by the suppression of the peak at 3566 cm^{-1} . Reacting the lithium metal surface with deuterated water gives rise to the appearance of a new set of peaks at 2710 cm^{-1} and 2601 cm^{-1} , the stretching modes of LiOD and LiOD-D₂O, respectively.⁵⁷ The minor deviations of the measured FT-IR signals from the literature reference stem

from inhomogeneities in the surface chemical composition, giving rise to competing reactions with the lithium metal substrate.

X-ray diffraction (XRD) analysis was employed to characterize the formation of the crystalline LiOH layer. Fig. 2 shows the scattering angles, 2θ , of 31.9° , 35.32° , 49.6° , 51.04° , and 61.48° in agreement with the tabulated values for the LiOH phase.⁵⁸

Scanning electron microscopy (SEM) allows the comparison of the pristine lithium metal surface with the water-treated substrate, as shown in Fig. 3. After water treatment, the hydroxide layer was *ca.* $40\text{ }\mu\text{m}$ thick.

The galvanostatic cycling (GC) experiment enables the assessment of the Li^+ permeability and electrochemical stability of the LiOH-covered electrode with respect to metallic lithium. GC traces of pristine and LiOH-covered lithium electrodes in symmetric cells are shown in Fig. 4. The symmetric cell utilizing LiOH-covered lithium electrodes exhibits a lower polarization response in comparison to the cell employing pristine lithium electrodes, indicating a reduced resistance for the bidirectional diffusion of lithium ions into and out of the lithium electrodes during the cycling lifetime.¹⁴ The observed increase in potential during galvanostatic cycling stems from the deposition of electrolyte decomposition byproducts on the electrode surface, which form a solid electrolyte interface. This layer obstructs ion diffusion, impedes the movement of dissolved species, and promotes the establishment of concentration gradients, adversely affecting the overall electrochemical behavior. The altered kinetics of charge transfer reactions consequently influence the electrode's working potential. Furthermore, mechanical stresses induced by cycling can lead to structural changes such as cracking, causing potential fluc-

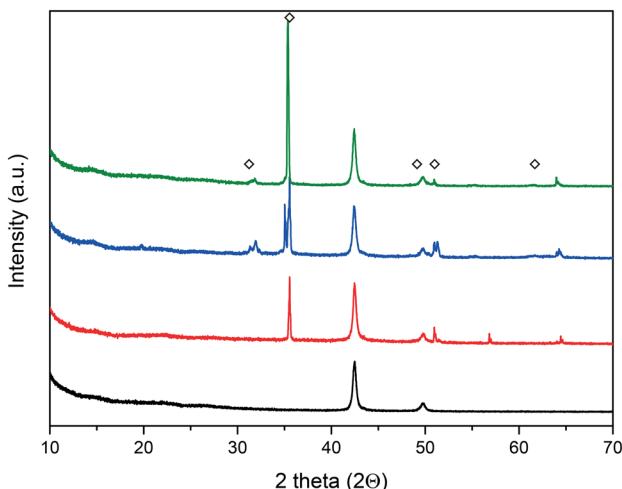


Fig. 2 XRD patterns of the various steps involved in forming the lithium hydroxide layer. Commercial lithium metal surface (red trace), LiOH layer formation after reaction with water vapor (blue trace), and after thermal treatment to obtain the anhydrous LiOH layer (green trace). The black trace is the background signal of the Kapton sample holder. The diamond symbols represent the scattering angles of the lithium hydroxide layer.

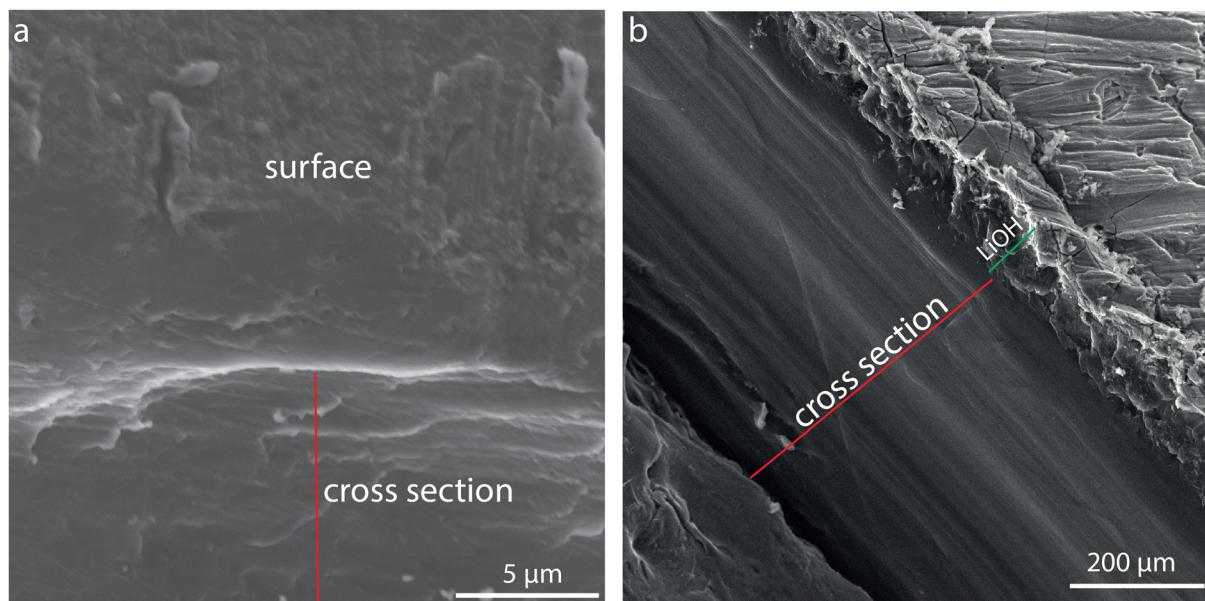


Fig. 3 Cross-sectional SEM images of an as-received lithium metal substrate (a) and after forming a LiOH layer (b). The red line marks the cross-section, and the green line indicates the LiOH layer.



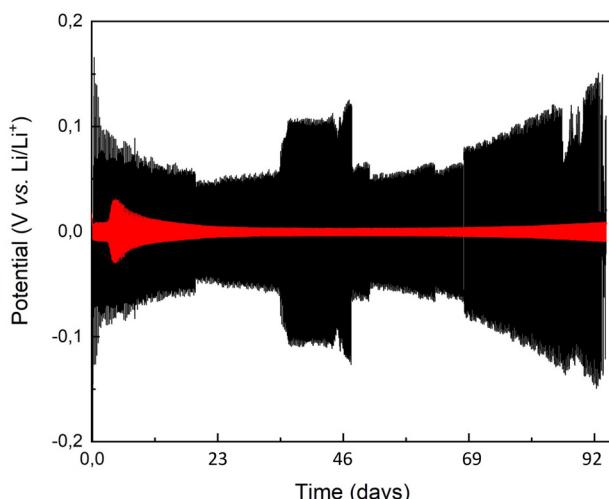


Fig. 4 Galvanostatic cycling of symmetrical pristine (black trace) and lithium hydroxide covered (red trace) electrodes, using the EC-DMC liquid electrolyte, at ambient temperature with a constant current density of 0.2 mA (0.1 mA cm⁻²).

tuations during electrochemical cycling. Achieving precise control over the thickness of the LiOH layer remains a challenge, with the formation of extremely thin layers proving difficult using the proposed method. However, the observed electrode performance indicates that this limitation is not critical. The synergistic effects of the mechanical stiffness provided by the thicker layer and the sufficient diffusion of lithium ions through it do not seem to adversely affect the functionality.

Next, a statistical P(S-*r*-MMA) copolymer brush was grafted onto the hydroxide-modified lithium substrate. Prior to the branching reaction, the copolymer end group was converted from a carboxylic acid to an isocyanate. The protocol is

described in the Experimental section, and the characterization of the end group is shown in Fig. S1 and S2.† The presence of the polymer coating was demonstrated by XRD, as shown in Fig. S3.† The observed attenuation of the scattering peaks in the diffractogram of the brush-covered lithium metal can be attributed to the presence of both the brush layer and the surface layer. The latter is not exclusively composed of the pure LiOH crystalline phase but likely includes a new mixed organic-metallic phase that interacts with and potentially interferes with the underlying structure. The resulting urethane bond was characterized by FT-IR spectroscopy, as shown in Fig. 5. The isocyanate end-group stretching signal, ν_{NCO} , at 2262 cm⁻¹ is absent after the reaction with the lithium hydroxide surface, indicating the complete conversion of the isocyanate reagent, Fig. 5a. The formation of the urethane group after the reaction appears in the amide region of the FT-IR spectrum, Fig. 5b. The carbonyl stretching signal is mainly seen in the amide I region, 1600–1700 cm⁻¹. Between 1480 and 1580 cm⁻¹, the amide II region combines the N–H in-plane bending and C–N stretching signals. The amide III region combines various vibrational modes and covers signals between 1300 and 1450 cm⁻¹.⁵⁹

The covalent bond was confirmed by comparison of the amide region of the carbonyl stretching signal at 1732 cm⁻¹, the N–H bending and C–N stretching signals at 1579 cm⁻¹ and 1556 cm⁻¹, respectively, and the amide III signals from 1474 cm⁻¹ to 1379 cm⁻¹. The overlap of the signals confirms the progress of the conversion. Moreover, the high selectivity of the reaction is indicated by the ubiquitous presence of the urethane carbonyl signal, without traces arising from parasitic reactions leading to allophanate or biuret-type side products.

Water contact angle measurements were used to characterize the presence of the brush, providing insight into the surface polarity of the lithium substrate. The intrinsic reactiv-

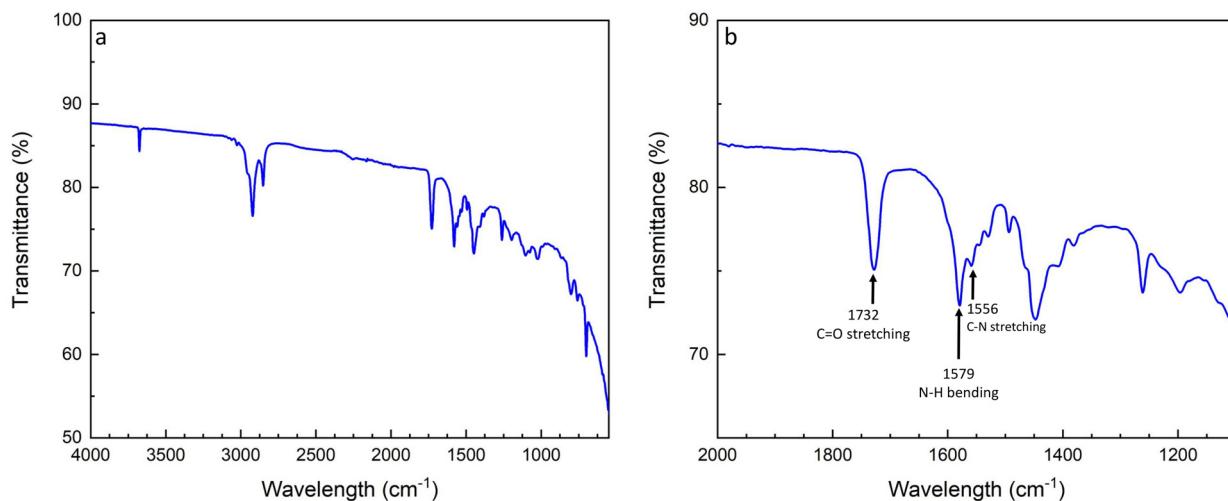


Fig. 5 FT-IR spectra of the P(S-*r*-MMA) isocyanate reaction to the lithium hydroxide substrate (a) and zoom into the amide characterization region to confirm the conversion reaction (b).





Fig. 6 Contact angle images of a water droplet placed on a pristine metallic lithium surface (a) and the P(S-r-MMA) copolymer brush-coated lithium surface (c), demonstrating its improved stability. For reference, the P(S-r-MMA) copolymer coated lithium surface is shown without a water droplet (b).

ity of lithium metal posed a challenge to the use of many polar solvents that are typically effective for the brush. To maintain the integrity of the electrode, benzene was chosen as the solvent during the casting process and no further rinsing was performed. In addition, the stability of the brush-covered lithium substrate to water (Fig. 6c) compared to the high reactivity of metallic lithium to water (Fig. 6a) serves as a powerful illustration of the presence of the brush.

To demonstrate that the reactivity of the substrate does not affect the measurement of Fig. 6c, a similar measurement was performed on a P(S-r-MMA) brush grafted onto an inert, oxide-covered silicon wafer. The similar contact angle values observed on the P(S-r-MMA) brush-coated silicon wafer of $89.7^\circ \pm 3.08^\circ$ and the brush-coated lithium surface of $89.7^\circ \pm 2.15^\circ$ show the passivating effect of the brush, which completely inhibits surface reactivity. The water contact angle measurements thus served a dual purpose, by (1) quantifying the brush formation on the lithium substrate and (2) demonstrating the enhanced stability of the electrode against polar molecules.

Fig. 7, shows the pristine and the copolymer-covered lithium electrode plating and stripping CV signals, permitting insights into the polymer layer properties and its function as an artificial SEI with a commercial liquid electrolyte.

The oxidation and reduction peaks migrate to higher and lower voltages, respectively, compared to the pristine lithium substrate. The change in potential caused by the polymer layer is related to the different energies required to insert or extract electrons into/from of the corresponding molecular orbital. The representation and evolution of the highest occupied molecular orbital (HOMO) and the lowest unoccupied molecular orbital (LUMO) energy levels for both pristine and brush-covered lithium chips are shown in Fig. S4†.

EIS analysis of the copolymer-covered lithium substrates was also performed. Fig. 8 shows a Nyquist plot of the copolymer-covered electrode, red trace, with a resistance of $880\ \Omega$. The interfacial resistance of the polymer brush-covered Li-metal substrate is increased compared to the pristine Li-metal electrode (*ca.* $200\ \Omega$, *cf.* Fig. S5†). After electrochemical cycling of the same sample, the Nyquist plot shows a further increase in surface resistance to $1800\ \Omega$.

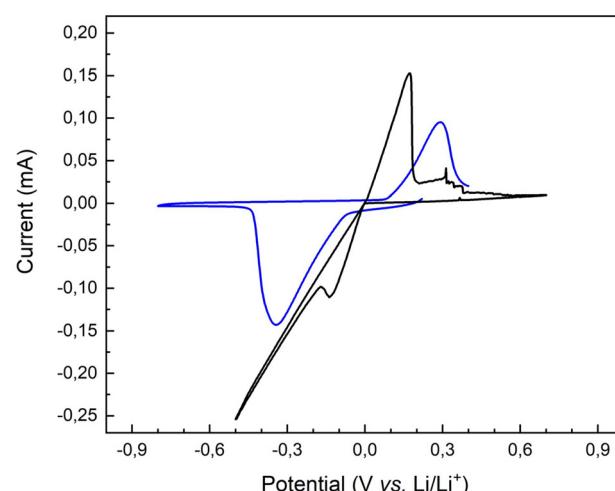


Fig. 7 Cyclic voltammetry traces of a pristine lithium surface (black trace) and a P(S-r-MMA)-covered lithium substrate (blue trace).

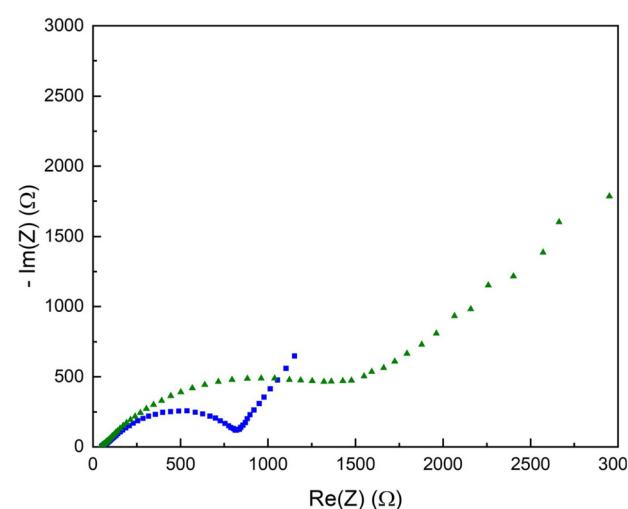


Fig. 8 Nyquist plot of the P(S-r-MMA) copolymer covered lithium substrate before (blue squares) and after (green triangles) electrochemical cycling.



The rise in the resistance is related to changes in the electrode interfacial layer, namely the growth in thickness and changing composition. The resistance increase is rooted in the instability of the liquid electrolyte relative to the electrochemical cell's low working potential, even though the metallic lithium electrode has been passivated. The breakdown of the liquid electrolyte produces insoluble byproducts that accumulate on the electrode surface, altering the electrochemical properties of the artificial SEI layer.

Fig. 9 shows several charge and discharge cycles of the pristine lithium anode and the copolymer-covered electrode. The GC plots illustrate the diffusion of lithium ions across both the pristine lithium and brush-covered electrode surfaces. The increase in potential compared to the pristine and brush-covered electrodes is attributed to the increased resistive interfacial layer, which is consistent with the Nyquist plots in Fig. 8 and S5.[†]

The dynamic evolution of the lithium-ion concentration directly affects the interfacial kinetics and results in changes in the cell polarization due to the lithium surface morphology evolution, *i.e.*, dendrite formation, and dead lithium aggregates. The variation of the heterogeneous kinetic rate constant, which depends on the electrode morphology along the electrode/electrolyte interphase polarization, is the determining factor in the shape of the potential response, creating a well-peaked profile.⁹

In contrast, the brush coverage of the lithium electrode creates a tortuous path for lithium ions to diffuse across the electrode/electrolyte interfacial region, resulting in a variation in the diffusion coefficient.

A significant concentration gradient must be established when using brush-covered electrodes to sustain lithium ion transport across the interfacial layer. As the interfacial Li concentration changes, the electrode overpotential increases,

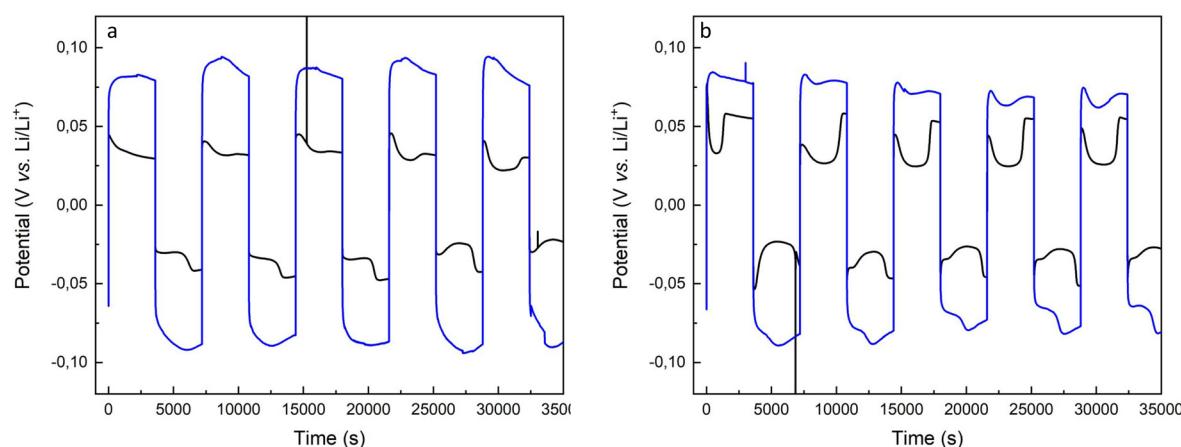


Fig. 9 Galvanostatic cycling traces of pristine lithium electrode (black trace) and P(S-r-MMA)-covered lithium electrode (blue trace) at a current of 0.095 mA (0.047 mA cm⁻²) (a) and 0.19 mA (0.095 mA cm⁻²) (b).

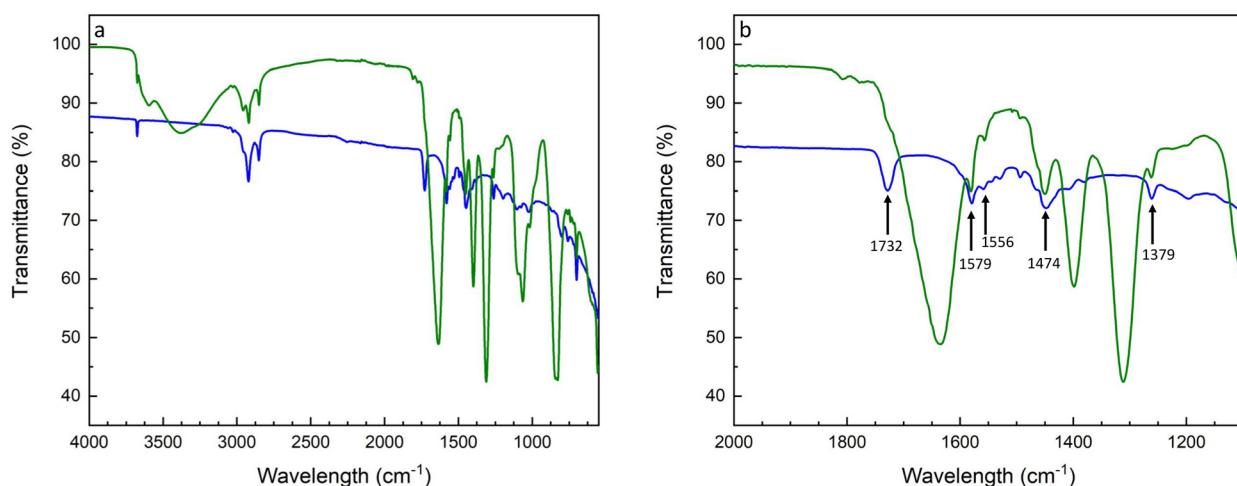


Fig. 10 FT-IR spectra of the P(S-r-MMA)-covered lithium substrate before (blue trace) and after (green trace) galvanostatic cycling (a). The zoom into the amide region (b) shows the peaks marked with arrows corresponding to the amides I, II, and III.



corresponding to the arc shape of the black trace in the voltage profile, Fig. 9a.

The arc behavior is lost upon an increase in the current intensity. Instead, a well-shaped pattern appears, arising from

the assisted diffusion of the ions. The potential drop of the well is less pronounced in brush-covered surfaces compared to pristine lithium electrodes, black *vs.* red traces in Fig. 9b.^{60,61} Further increases in current intensity are detrimental to the

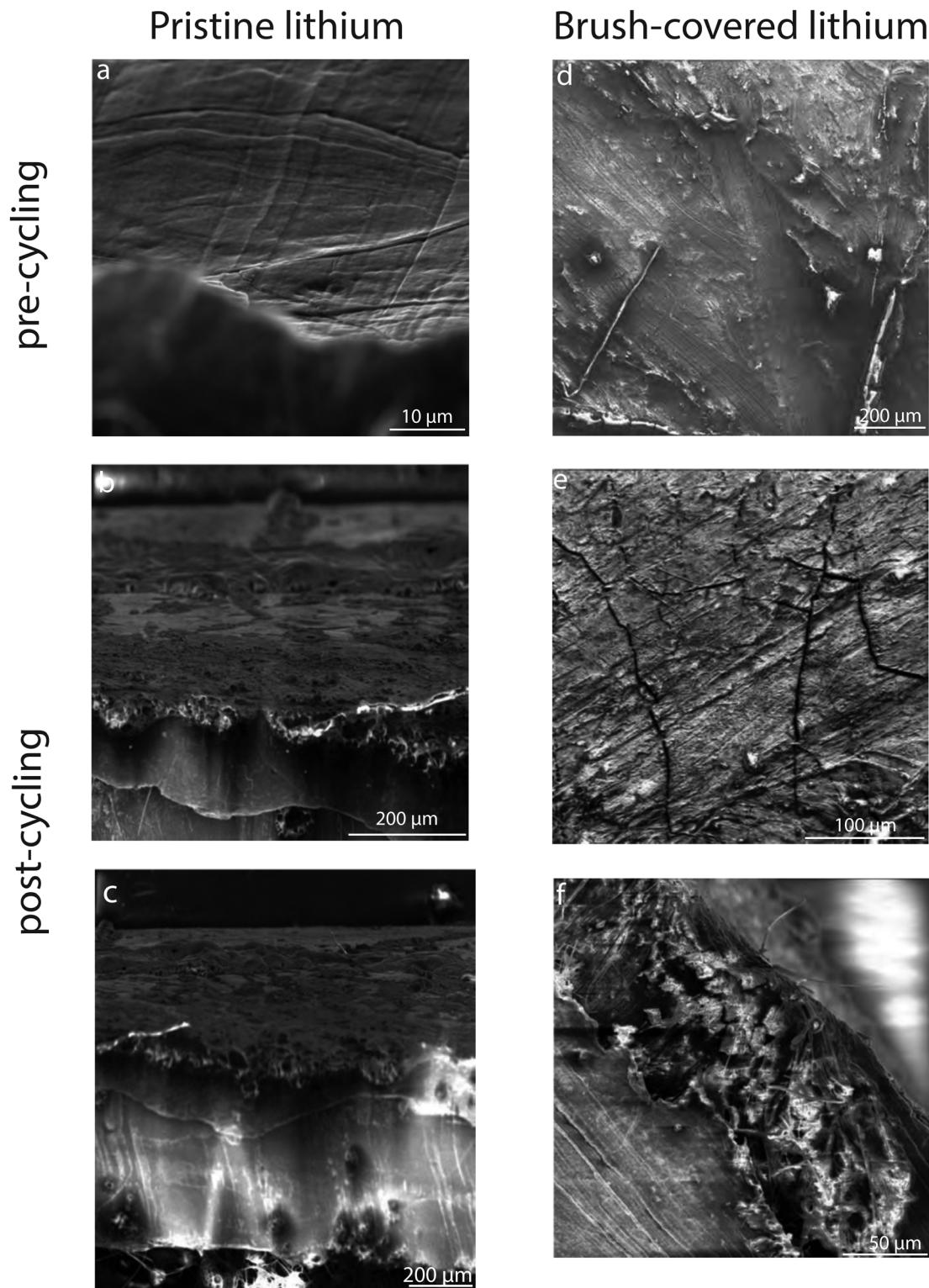


Fig. 11 SEM images of pristine lithium surfaces, pre-cycling (a), post-cycling (b), and cross-section (c). P(S-*r*-MMA) brush-covered lithium surfaces, pre-cycling (d), surface post-cycling (e), and cross-section (f).



stability of the brush-passivated lithium electrode, leading to an enhancement of the well-shape in the potential response, Fig. S6.† The datasets provided represent cycling experiments performed under conditions designed to reveal variations in cyclability with increasing current density. Although the current charge and discharge levels provide valuable insight into the enhanced stability of the SEI, we recognize that testing with deeper charge and discharge cycles would provide a more thorough assessment of its effectiveness. Future research will investigate the performance of the artificial SEI under higher capacity conditions and in full-cell configurations to further establish its durability and practical significance.

The resilience of the copolymer brush on the lithium electrode after galvanostatic cycling (Fig. S7†) was confirmed by *postmortem* FT-IR analysis, Fig. 10. The spectrum of the brush-covered electrode after cycling in Fig. 10 shows pronounced peaks arising from degradation byproducts of the liquid electrolyte. The broad signal at 3379 cm^{-1} conforms with several functional groups, including amine stretching and hydroxyl groups associated with either carboxylic acid or alcohol. The sharp signals at 1637, 1397, and 1310 cm^{-1} are associated with alkene stretching, carbon–hydrogen bending, and alcohol bending.

Fig. 10b contains information about brush retention after cycling. The preservation of the peaks at 1732, 1579, 1556, 1474, and 1379 cm^{-1} , highlighted by arrows, stem from the urethane bond of the brush, confirming its stability during charge and discharge cycling.

Scanning electron microscopy imaging allows the evolution of the surface morphology of lithium electrodes before and after electrochemical cycling. A comparison of pre-cycling images of pristine and brush-covered lithium electrodes, Fig. 11a and d, respectively, shows the presence of a coating on the surface of the latter, revealing the presence of homogeneous coverage of the surface with the copolymer layer. Post-cycling imaging shows the coexistence of nucleation areas for parasitic morphologies such as dead lithium deposits and dendritic spikes on the cycled pristine electrode, Fig. 11b.

While the crack formation observed on the brush-covered surface, Fig. 11e, results from the brittle crystal lattice nature of the lithium hydroxide layer, post-cycling surface imaging revealed the absence of any parasitic structures. This suggests a stable surface morphology after electrochemical cycling, where the organic self-healing properties of the copolymer coating contribute to mitigate degradation under the applied current density. Future studies could focus on optimizing the composition and structure of the brush layer to improve its durability under more extreme cycling conditions. In addition, SEM imaging of the cross-section of the brush-covered lithium metal electrode after cycling shows no bulk aggregates on the surface. The observed increase in ASEI layer thickness is consistent with the tabulated SEI thickness of pristine and brush-covered lithium samples before and after galvanostatic cycling, Table 2, illustrating the evolution

Table 2 SEI layer thickness on metallic lithium anodes, before and after galvanostatic cycling

Metallic lithium electrode	Pre cycling	Post cycling
Pristine	N.A.	$35.1 \pm 4.7\text{ }\mu\text{m}$
Brush-covered	$18.4 \pm 0.7\text{ }\mu\text{m}$	$78.5 \pm 10.1\text{ }\mu\text{m}$

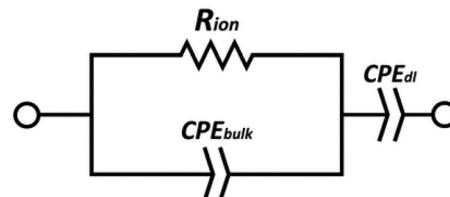


Fig. 12 Equivalent circuit used to fit the EIS data.

of the SEI layer and confirming the increase in impedance of the Nyquist plot, Fig. 8.

Postmortem FT-IR analysis further confirms the presence of signals from both the urethane and LiOH layers, indicating that these layers remain exposed and are not buried beneath the electroplated lithium. To gain a deeper understanding of the surface chemistry and to further validate the robustness of the brush after electrochemical cycling, future XPS analysis would provide comprehensive insight into the surface composition.

Conclusion

To develop high-energy-density batteries employing lithium metal anodes, it is essential to stabilize the anode–electrolyte interface during cycling to enable their safe utilization. This study develops a polymer-based passivation layer, functioning as an artificial solid electrolyte interface on the surface of a lithium metal electrode.

Since the polymer grafting reaction requires a metal oxide surface, the build-up of lithium hydroxide on the surface was first studied by FT-IR and XRD. The lithium hydroxide layer was electrochemically characterized by impedance analysis and cyclic voltammetry. Galvanostatic cycling was also used to examine the electrochemical properties. The hydroxide layer improved the stability during charge–discharge cycles while allowing lithium ions to diffuse through it. The surface was further modified using isocyanate chemistry to covalently attach a statistical P(S-*r*-MMA) copolymer brush.

While the combination of block-copolymer and lithium hydroxide coverage of the electrode increases the overall impedance, cyclic voltammetry analysis showed the reversibility of lithium plating and stripping. The combination of EIS Nyquist plots and SEM imaging established a correlation between the thickness and impedance of the natural and the artificial SEI layers covering metallic lithium. While the relatively thick artificial SEI layer (lithium hydroxide plus polymer brush) has an



increased resistivity compared to pristine lithium, the electrode surface remains more homogeneous during cycling and reduces the formation of dendritic morphologies, dead lithium, and nucleation sites for lithium deposition.

Long-term galvanostatic cycling demonstrated the stability of the brush-covered lithium electrode for 400 charge-discharge cycles after an initial potential loss. The persistence of the brush was confirmed by postmortem FT-IR analysis, which revealed the presence of peaks characteristic of the urethane bond, along with additional peaks indicating either degradation byproducts or residual electrolyte molecules absorbed at the interface.

Our study shows that lithium metal electrodes covered with a polymer brush have improved cycling stability compared to unmodified electrodes. Particularly, dendrite formation was suppressed. This opens up promising avenues for further improvement. While an oxide layer on metallic lithium is required for covalent brush formation, the LiOH thickness of more than 50 μm in our study was too thick. A LiOH thickness of a few Ångström should be sufficient to reduce the interfacial resistivity close to the value of pristine lithium. However, the primary objective of this study was to explore a new strategy for combining inorganic and organic artificial solid-electrolyte interfaces (ASEI). Further work is needed to optimize the balance between the ion transport resistance and the enhanced mechanical properties of the LiOH layer. The use of a monoatomic deposition of LiOH may provide an alternative strategy for exposing the Li surface to water vapor.

Brush-covered electrodes have also been employed to reduce the interfacial impedance in block-copolymer electrolytes, rendering the surface neutral with respect to the two polymer blocks.^{62–65} Our study, therefore, paves the way for using lithium metal anodes with block copolymer solid electrolytes.

Experimental section

Materials

Lithium hexafluorophosphate solution in ethylene carbonate and dimethyl carbonate, 1 M LiPF₆ in EC/DMC = 50/50 (v/v) battery grade, ethyl chloroformate, triethylamine, sodium azide, benzene were purchased from Sigma Aldrich (Buchs, Switzerland). Poly(styrene-random-methyl methacrylate) was purchased from Polymer Source (Dorval, Canada). Metallic lithium chips were purchased from MTI (California, USA).

Methods

Lithium hydroxide layer formation. The surface of the lithium chip was polished with an abrasive brush until it was shiny; it was placed in a septum-sealed Erlenmeyer flask in an argon atmosphere. The flask was then placed over a heating plate at 100 °C, and droplets of water were inserted into the flask and evaporated. As the surface darkened, excess water vapor was removed with a syringe. The flask was then placed

into a vacuum oven at 80 °C overnight. It was then imported into a glovebox where the solution of the isocyanate-terminated brush in benzene was drop cast onto the surface several times. The flask was placed in a vacuum oven at 80 °C overnight.

P(S-*r*-MMA) end-group modification. An oven-dried flask was charged with P(S-*r*-MMA) (0.25 g) and dry THF (3 mL) under nitrogen and cooled to –10 °C in an ice salt bath. Ethyl chloroformate (0.125 mL) was added dropwise, followed by triethylamine (0.423 mL), and the mixture was stirred at –10 °C for 30 min to form a white solid suspension.

A solution of sodium azide (0.3154 g) in deionized water (1.5 mL) was added with a syringe, causing the precipitate to redissolve into the brownish-yellow solution, which was allowed to warm to room temperature for 1.5 h.

The solution was extracted with THF, the combined organic phases were washed with brine, and evaporated at 50 °C overnight in a vacuum oven.

Brush formation

Depending on the sample surface, either allyl isocyanate or the P(S-*r*-MMA) copolymer was employed as the brush molecule. The P(S-*r*-MMA) isocyanate-terminated polymer brush was dissolved in benzene in a glovebox at a weight-to-volume ratio of 1 to 10. Allyl isocyanate was either cast as received or diluted in benzene at volume ratios of 1 to 5, 1 to 10, and 1 to 15. 3 drops of the respective solution were cast onto the lithium metal substrate covered with the lithium hydroxide and allowed to dry. This process was repeated 4 times. The sample was placed in a sealed flask in a vacuum oven at 80 °C for 12 hours with an exhausting needle to allow the remaining solvent to evaporate. The sample was then imported into a glovebox.

Sample preparation for electrochemical testing

Liquid electrolyte samples were assembled in a coin half-cell (CR2032, MTI, USA) with a separator (Grade GF/B Glass, Healthcare Life Sciences) and 120 μL of liquid electrolyte (EC/DMC = 50/50 (v/v), 1 M LiPF₆).

Electrochemical impedance spectroscopy (EIS)

EIS data were acquired using a BioLogic SP-300 instrument, with single sine mode scanning in a frequency range between 5 MHz and 0.1 Hz, 100 mV amplitude, 10 points per decade. An average of 3 measurements per frequency were taken in the scanning range with a resolution of 333 μV per measurement. The cell temperature was controlled in a Binder oven with \approx 1 hour dwell time for temperature equilibration starting from room temperature to 90 °C. Measurements were taken at intervals of 15 °C.

The measured impedance was converted to ionic conductivity, σ , using the equation $\sigma = L/(R_{\text{ion}}S)$, where L and S are the thickness and the area of the films, respectively. The resistance values were obtained by fitting the data to an equivalent circuit, using the EC-Lab software, consisting of a constant-phase element CPE_{dl} of the double layer, a constant-



phase element CPE_{bulk} of the bulk electrolyte, and a resistance R_{ion} of the electrolyte. The equivalent circuit is shown in Fig. 12.

Cyclic voltammetry (CV)

Cyclic voltammetry data were acquired using a BioLogic SP-300 instrument. The samples were measured in through-plane configurations at a scan rate dE/dt of 0.5 mV s^{-1} . The temperature was controlled in a Binder oven.

Galvanostatic cycling (GC)

Constant current cycling tests were performed using a BioLogic SP-300 instrument. Parameters were 2 hours of constant-current charge–discharge cycles, and current densities varied from 0.095 mA (0.047 mA cm^{-2}), 0.19 mA (0.095 mA cm^{-2}), to 0.5 mA (0.25 mA cm^{-2}) in a voltage range of -0.5 to 0.8 V vs. Li/Li^+ at ambient temperature. Long-term GC cycling was carried out with a constant current of 0.2 mA (0.1 mA cm^{-2}).

X-Ray diffraction (XRD)

X-ray diffraction was performed on a Rigaku Ultima IV equipped with a copper target. The samples were measured in a Kapton sealed holder assembled in a glovebox and measured within 5 minutes.

Contact angle measurements

The contact angle of water on the prepared surfaces was measured using an OCA15pro contact angle goniometer. $2 \mu\text{L}$ of deionized water was employed in all cases to ensure a consistent drop size. The contact angles of the three-phase interface of sessile drops were determined by fitting a tangent to the drop profile using the SCA20 software.

Fourier-transform infrared spectroscopy (FT-IR)

Fourier-transform infrared spectroscopy spectra were recorded on a PerkinElmer Spectrum 65 spectrometer between 4000 and 450 cm^{-1} with a resolution of 8 cm^{-1} , averaging 16 scans per sample.

Scanning electron microscopy (SEM)

The pre-cycled lithium metal electrodes, both pristine and brush-coated, were mounted on SEM stubs with carbon tape and sealed in a vial in an argon-filled glovebox for transport. Exposure to ambient air was minimized during the transition from the inert atmosphere vial to the SEM chamber, with an air exposure time of approximately 20 seconds prior to starting the vacuum in the microscope. Scanning electron microscopy was performed using a Tescan Mira 3 LMH microscope. After electrochemical cycling, the cells were disassembled under inert conditions in an argon-filled glovebox. The post-cycled electrodes were dried in the glovebox at room temperature, and the identical procedure was used to transfer the samples into the SEM.

Data availability

Upon publication, the data for this article will be made available on Zenodo.

Conflicts of interest

There are no conflicts of interest to declare.

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