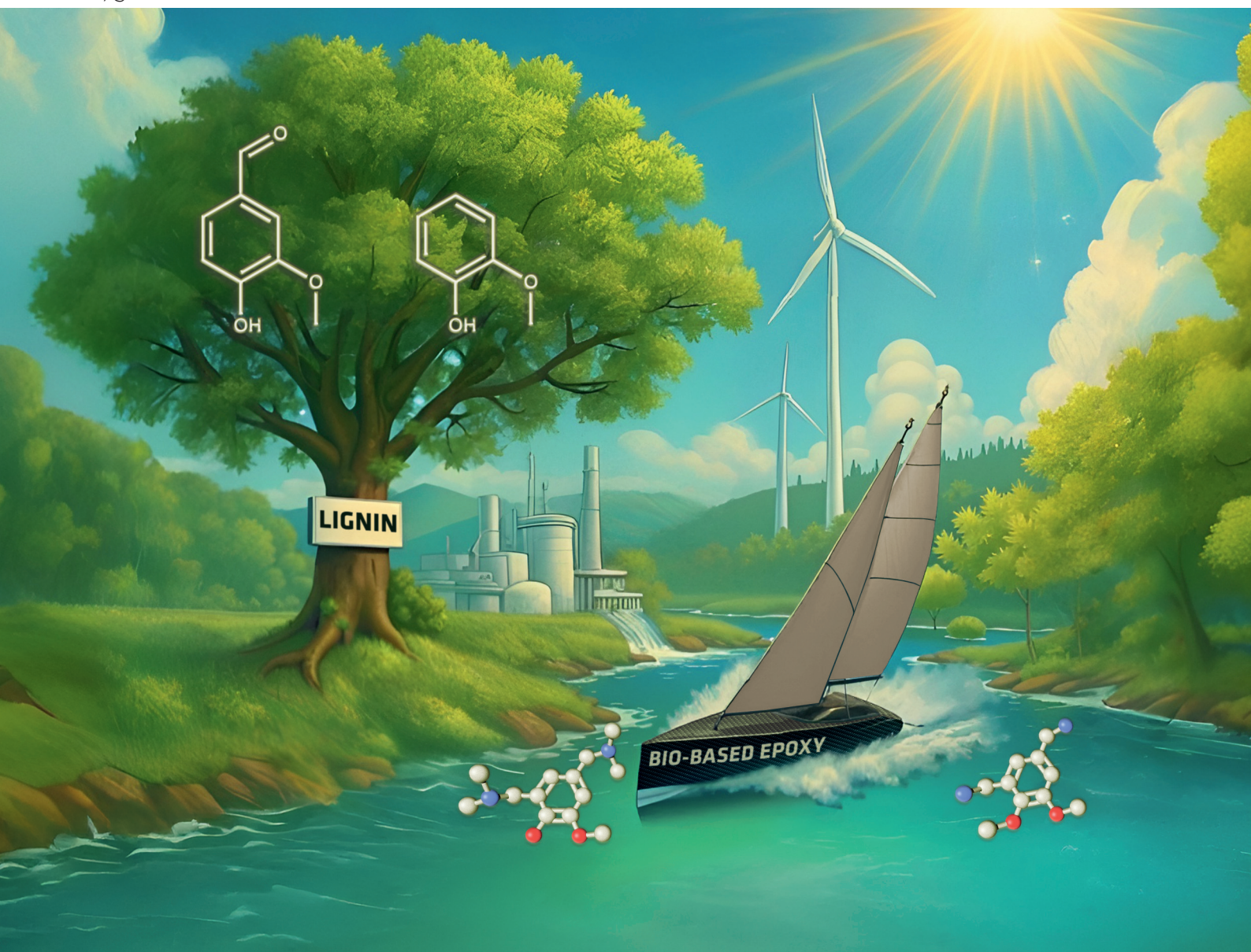


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**PAPER**

Michael Peter Huber *et al.*  
Synthesis of novel bio-based amines from vanillin and  
guaiacol for high performance epoxy thermosets