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Sustainability Spotlight

View Article Online
DOI: 10.1039/D5FB00781J

The valorization of underutilized black cardamom via SFE addresses greener and more energy-efficient food processing technologies. The conventional methods of solvent extraction are energy-intensive, generate chemical waste, and cause the deterioration of heat-sensitive bioactives. This study illustrates that SFE enhanced the yield, reduced the use of organic solvent, minimized thermal degradation, and allowed for full recovery of the solvent used in the process, hence promoting circular resource usage. Improving the extraction efficiency and maintaining food-grade purity will help attain sustainability in industrial practices and develop high-value products within the food, nutraceutical, and cosmetic industries. The work is related to UN SDGs 9 (Industry, Innovation, and Infrastructure), 12 (Responsible Consumption and Production), and 13 (Climate Action) by improving eco-friendly extraction technology for natural bio resources.



Supercritical Fluid Extraction of Black Cardamom (*Amomum subulatum*) Oleoresin: A Sustainable Approach for Enhanced Yield, Phytochemical Composition, and Antioxidant Potential

View Article Online
DOI: 10.1039/D5FB00781J

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Abstract

Oleoresin extraction from black cardamom is highly valuable due to its richness in bioactive compounds, yet it remains underexplored, with no industrial-scale or systematic studies, leaving a critical gap in the valorisation of this underutilised spice. This study addresses the need for an advanced technique by investigating the potential of supercritical fluid extraction (SFE) to efficiently extract high-quality oleoresin. The primary aim is to optimise the SFE process parameters by systematically varying the pressure (15–40 MPa), temperature (30–50°C), and CO₂ flow rate (3–50 g/min), with ethanol used as a cosolvent. The highest oleoresin yield (8.80±0.12%) was achieved at 30 MPa, 50°C, and 50 g/min, with increased energy efficiency (2.93±0.03 g/kWh) and a favourable solvent-to-feed ratio (3:1). GC–MS profiling revealed superior retention of aroma-active volatiles (1,8-cineole, terpineol, and α -terpinyl acetate) under SFE, whereas GC-FID analysis revealed a nutritionally beneficial fatty acid profile dominated by oleic and linoleic acids. FTIR analysis confirmed the presence of esters, phenolics, and terpenoids. The extracts obtained under optimal conditions presented the highest total phenolic content (90.61±2.25 mg GAE/g), total flavonoid content (124.96±0.24 mg QE/g), and antioxidant activity (DPPH-88.63±0.02%, ABTS-63.28±0.15%, and FRAP-79.02±0.24 μ mol Fe²⁺/g), significantly outperforming those obtained under all other conditions ($p < 0.05$). The residual ethanol concentration was within regulatory limits (<12.53 mg/kg), confirming food-grade applicability. The total volatile and non-volatile contents, colorimetric attributes, and extraction efficiency were significantly influenced by pressure. This green extraction approach offers a sustainable method to increase the bioactive and sensory value of black cardamom oleoresin for food, nutraceutical, and cosmetic applications.

Keywords: Extraction efficiency, Fatty acid, Oleoresin, Phytochemical profiling, Supercritical CO₂ extraction



1. Introduction

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DOI: 10.1039/D5FB00781J

Spices have played a vital role throughout human history, serving as key ingredients in culinary, medicinal, food, and pharmaceutical applications. Derivatives of various plant parts, such as seeds, bark, roots, and leaves etc., are highly valued for their distinctive flavours, aromas, and bioactive properties.¹ They are rich in essential oils, phenolic compounds, and flavonoids, enhance taste, impart fragrance, and offer potential health benefits. In addition to their culinary appeal, spices exhibit antimicrobial, antioxidant, and anti-inflammatory properties, making them valuable in food preservation and pharmaceutical applications.² Among the different spices, black cardamom (*Amomum subulatum*) holds greater significance. It is distinct from green cardamom (*Elletaria cardamom*), a 'queen of spices' with a different flavour. Black cardamom is a perennial herbaceous plant belonging to the *Zingiberaceae* family.³ It is native to the Eastern Himalayas and cultivated extensively in regions such as India, Nepal, and Bhutan. Known for its smoky, earthy aroma and robust flavour, black cardamom holds a significant place in culinary traditions, particularly in South Asian and Middle Eastern cuisines. In addition to its culinary uses, black cardamom has been traditionally valued in herbal medicine because of its rich composition of bioactive compounds and essential oils.⁴

The use of extracted oleoresin from black cardamom is essential in various food and pharmaceutical applications. Essential oils, which primarily consist of volatile compounds, are typically obtained through steam or hydrodistillation. In contrast, oleoresins are extracted via food-grade solvents, yielding concentrated, semi-solid spice extracts containing both volatile and non-volatile components that together contribute to the overall flavour. These extracts capture the full spectrum of flavour and aroma compounds, offering a more consistent and shelf-stable alternative to whole or ground spices.⁵ The efficiency and quality of oleoresin extraction largely depend on the method used.⁶ Traditional techniques such as cold extraction, Soxhlet extraction, and hydrodistillation, are widely used but have notable limitations. Cold extraction, performed at low temperatures, helps to retain heat-sensitive bioactive compounds but results in lower yields. Soxhlet extraction, which uses continuous solvent reflux, improves yield but exposes oleoresin to prolonged heat, risking volatile compound degradation. These conventional methods often suffer from limitations such as solvent residue, thermal degradation, and lower extraction yield.⁷ As these drawbacks raise sustainability concerns related to energy consumption, solvent waste, and environmental impact, necessitating the development of greener extraction alternatives.

In response to these limitations, advanced techniques such as supercritical fluid extraction (SFE), microwave-assisted extraction (MAE), pulsed electric field (PEF), and ultrasound-assisted extraction (UAE) are other reasonable alternatives. Among these, SFE is an advanced and eco-friendly technique that efficiently extracts temperature-sensitive compounds using supercritical CO₂ as a solvent.⁷ Under controlled high-pressure and high-temperature conditions, CO₂ has both liquid and gas-like properties, allowing it to efficiently penetrate the plant matrix and dissolve bioactive compounds. SFE offers significant advantages over conventional methods, including higher selectivity, minimal thermal degradation, and solvent-free extraction, making it particularly suitable for food and pharmaceutical applications.⁸ However, the widespread adoption of SFE remains limited due to the high cost of equipment and the need for process optimization to achieve maximum yield and bioactive compound retention. Conventional techniques such as Soxhlet extraction are still regarded as standard methods for evaluating the effectiveness of newly developed approaches. However, non-conventional methods are



increasingly gaining attention because of their eco-friendliness, faster processing times, and enhanced extraction efficiency.⁹ Although SFE has been successfully applied to various spices such as black pepper and turmeric^{10,11}, its application to black cardamom remains underutilised and relatively unexplored, especially in the context of value-added and industrial applications. This study addresses this gap by performing a systematic evaluation of SFE alongside multiple conventional methods for black cardamom oleoresin. This research also evaluated extraction performance on the basis of yield, bioactive compound profile, antioxidant activity, and functional properties, providing insights into the efficiency and industrial relevance of SFE for black cardamom.

Therefore, this study aims to optimise SFE process conditions for improving the yield of black cardamom oleoresin by systematically evaluating the effects of pressure and temperature, while keeping the CO₂ flow rate, extraction time, and co-solvent flow rate constant. The oleoresin yield obtained from optimised SFE was compared with that from various conventional extraction methods, this research provides insights into extraction efficiency, sustainability metrics, and product quality. Furthermore, GC-MS profiling is conducted on all high-yielding oleoresins to analyse and compare their volatile and semi-volatile bioactive compound profiles. The highest-yielding oleoresin obtained from SFE is further evaluated for residual solvent content, physicochemical properties, fatty acid composition, and functional attributes to determine its potential application in food and pharmaceutical formulations.

2. Materials and methods

2.1 Materials

Authentic black cardamom (*Amomum subulatum*) pods were obtained from the Indian Cardamom Research Institute, Sikkim, India. Food-grade ethanol (99% pure), n-hexane, acetone, Folin-Ciocalteu's reagent, gallic acid, DPPH, ABTS, and FRAP were purchased from Sigma-Aldrich, Bangalore, India.

2.2 Methods

2.2.1 Sample preparation

Black cardamom samples with a moisture content of 8.5±0.3% (w.b) were pulverized and sieved to obtain a uniform particle size of <1000 µm using a sieving machine (Vibratory Sieve Shaker, AS 200 Basic, Jayant Scientific India, Mumbai, India). Each trial was carried out with 100 g of sieved black cardamom. Ethanol was selected as the solvent across all methods because of its GRAS (Generally Recognized as Safe) status, food safety, and lower toxicity than hexane and ensuring suitability for food applications.

2.2.2 SFE extraction procedure

Black cardamom oleoresin was extracted using SFE as described by Abdullah et al. (2022)¹². The prepared sample was wrapped in a muslin cloth to ensure consistent flow and prevent channelling and loaded into the laboratory scale SFE (SFE 500, Thar Technologies, USA). A schematic diagram of the SFE extractor with major components are shown in Fig. S1. CO₂ (99.99% purity) was used as the primary extraction solvent. Ethanol was used as a co-solvent at 1 mL/min to increase the solubility of moderately polar compounds such as flavonoids and phenolics, which have limited solubility in pure CO₂.¹³ The selected low concentration was optimized to balance selectivity while avoiding significant solvent residue. A six-zone temperature controller and automated backpressure





regulator controlled the conditions inside the extractor. The extraction time was fixed at 60 min, as preliminary trials indicated no significant improvement in yield beyond this duration. Therefore, 60 min was considered the optimal extraction time for this study.

2.2.3 Single-factor optimization of SFE parameters on oleoresin yield

To optimize the SFE extraction conditions, a single-factor experimental design was conducted by systematically varying individual process parameters while keeping others constant. The experimental parameters are presented in Table 1. Temperature and CO₂ flow rate (g/min) variations were conducted independently at different pressures to evaluate their interactive effects on extraction efficiency.

Table1. Single-factor experimental design for SFE optimization

Parameters	Level 1	Level 2	Level 3	Level 4	Level 5	Level 6
Pressure (MPa)	15	20	25	30	35	40
CO ₂ flow rate (g/min)	30, 40, 50	30, 40, 50	30, 40, 50	30, 40, 50	30, 40, 50	30, 40, 50
Temperature (°C)	30, 40, 50	30, 40, 50	30, 40, 50	30, 40, 50	30, 40, 50	30, 40, 50

2.2.4 Extraction Kinetics of oleoresin yield

To evaluate extraction kinetics, periodic sampling was performed at 10 min intervals throughout a 60 min extraction period. Each collected fraction was immediately subjected to rotary evaporation (IKA RV 10, Bangalore, India) under reduced pressure ($\leq 40^{\circ}\text{C}$) to remove residual ethanol and moisture prior to yield determination. Final yields were calculated on the basis of oleoresin weight after complete solvent removal. After a sufficient volume of oleoresin was obtained, the extract was stored in amber bottles at 4°C for further analysis.

2.2.5 Energy and solvent utilization efficiency of SFE

The energy and solvent utilization efficiencies of the supercritical CO₂ (SC-CO₂) extraction system were evaluated based on operational parameters, including the CO₂ flow rate, extraction time, and system components' power ratings. Energy consumption (kWh), the solvent-to-feed ratio (kg CO₂/kg raw material), energy efficiency (g.oil/kWh) and energy consumption per kilogram of CO₂ were calculated to assess the overall process sustainability and performance.

2.2.5.1 Energy consumption, Solvent-to-feed ratio, and process efficiency analysis

The energy and solvent utilization efficiencies of the supercritical CO₂ (SC-CO₂) extraction system were evaluated based on operational parameters, including CO₂ flow rate, extraction time, and system components' power ratings. Energy consumption (kWh), solvent-to-feed ratio (kg CO₂/kg raw material), energy efficiency (g oil/kWh) and energy consumption per kilogram of CO₂ were calculated to assess the overall process sustainability and performance.

2.2.5.2 CO₂ Solvent-to-feed ratio

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DOI: 10.1039/D5FB00781J

The solvent-to-feed ratio was determined by calculating the total mass of CO₂ consumed per kilogram of raw material. The CO₂ mass was calculated based on the formula (1) & (2).

$$CO_2 \text{ consumption (Kg)} = \frac{CO_2 \text{ flow rate (g/min)} \times \text{Extraction time (min)}}{1000} \quad (1)$$

$$\text{Total } CO_2 \text{ consumption (Kg } CO_2 \text{ /Kg raw material)} = \frac{CO_2 \text{ flow rate (kg/h)}}{\text{Raw material used (Kg)}} \quad (2)$$

This metric indicates the volume of solvent required to extract oleoresin from 1 kg of feedstock under each conditions.

2.2.5.3 Energy consumption estimation

Total energy consumption was estimated by summing the individual power inputs of the major components of the SFE apparatus, including the CO₂ pump, heaters (two zones), chiller, and control system are shown in Table 2. The power ratings represent the manufacturer-specified nominal values for each component. Actual power consumption during operation may vary depending on operational load and efficiency. These nominal values were used to establish relative energy consumption patterns across different extraction conditions within the laboratory-scale system. The total energy consumption (kWh) for each experimental condition was calculated using the relation (3).

$$\text{Energy consumption (kWh)} = \sum (P_i \times t) \quad (3)$$

Where, P_i is the power rating (kW) of each component and t is the extraction time (h)

2.2.5.4 Energy efficiency

Energy efficiency and consumption per kilogram of CO₂ was calculated based on the formula (4) and (5):

$$\text{Efficiency of energy (g/kWh)} = \frac{\text{oleoresin extracted (g)}}{\text{Energy consumption (KWh)}} \quad (4)$$

$$\text{Efficiency of energy consumption per kg of } CO_2 = \frac{\text{oleoresin extracted (g)}}{\text{total mass of } CO_2 \text{ (kg)} \times \text{energy (KWh)}} \quad (5)$$

2.2.5.5 CO₂-specific extraction efficiency per unit solvent

$$\text{Oil yield per kg } CO_2 \text{ (g/kg)} = \frac{\text{mass of oleoresin extracted (g)}}{\text{total mass of } CO_2 \text{ (kg)}} \quad (6)$$





Table 2. Estimated power rating and energy consumption of laboratory-scale supercritical CO₂ extraction system components

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Component	Power rate	Energy consumption
CO ₂ pump	~1.5 kW	1.5 kWh
Heater (2 zones)	~0.5-1.0 kW each	1.0-2.0 kWh
Chiller	~0.5 kW	0.5 kWh
Control system	~0.1 kW	3.0-4.0 kWh

2.2.6 Comparison with other methods on oleoresin yield

To understand the effectiveness of SFE, and to show general performance differences, black cardamom oleoresin was also extracted using hydrodistillation, Soxhlet extraction, cold extraction, and ultrasound-assisted solvent extraction (UASE). Hydrodistillation was performed using a Clevenger-type apparatus with 100 g of powdered sample and 1.5 L of distilled water (solid-to-liquid ratio 1:15, w/v), heated at 0.8-1.0 kW to maintain 95-100 °C for 3-4 h.⁴ Soxhlet extraction was carried out using 500 mL of ethanol (1:5, w/v), with the heating mantle operated at 350–400 W to maintain 60–80 °C for 6 h (12–14 cycles h⁻¹).¹⁴ Cold extraction involved soaking 100 g of sample in 200 mL of ethanol (1:2, w/v) at 25 °C for 1 h with mild magnetic stirring at 150 rpm, without external heating.¹⁵ For UASE, the sample was mixed with 300 mL of ethanol (1:3, w/v) and subjected to ultrasonic treatment at 250 W power and 40% amplitude, operating at 50 Hz for 20-30 min while maintaining the temperature between 30 and 50 °C.¹⁶ All extracts were subsequently filtered and the solvents were removed using a rotary evaporator (RV 10 digital V, IKA, India) under reduced pressure at ≤40 °C. These conventional methods were not intended for direct comparison with SFE, as they differ significantly in extraction time, temperature, and solvent-feed ratios, and they were included to provide a practical benchmark of relative extraction performance.

2.3 Analytical techniques

2.3.1 Gas chromatography-mass spectrometry (GC–MS) analysis

GC–MS analysis was performed using a Shimadzu GC-MS-QP2010 SE with an HP5-MS column. Helium was used as the carrier gas (1 mL/min). The oven temperature was programmed from 50 °C to 250 °C at 4 °C/min. The injector and detector were set at 210 °C and 230 °C, respectively, with a 1:10 split ratio and 70 eV ionization. The compound identification was performed by matching mass spectra with the NIST and Wiley spectral libraries, using a minimum similarity index threshold of ≥80%. Retention indices (RI) were calculated using a homologous series of n-alkanes (C8-C30) analyzed under identical chromatographic conditions and were further confirmed by comparison with reported literature values from established databases.¹⁷

2.3.2 Residual Solvent Analysis by Headspace Gas Chromatography (HS-GC)

Residual solvent analysis was carried out using headspace gas chromatography (HS-GC) on an Agilent 7890B GC-FID system with a G1888 headspace sampler. For each analysis, 20 mg of oleoresin was placed in a 20 mL

headspace vial, and 1 mL of hexane was added as the diluent. The vial was sealed and equilibrated at 80°C for 30 minutes. Headspace vapors were injected onto a DB-624 column (30 m × 0.32 mm, 1.8 µm) using helium as the carrier gas at 1.0 mL/min. The oven temperature was programmed from 40°C (5 min hold) to 200°C at 10°C/min. Solvents were identified by comparing retention times with those of ethanol as standards and quantified using external calibration.

2.3.3 GC-FID

Fatty acid profiling of black cardamom oleoresin was conducted using gas chromatography coupled with a flame ionization detector (GC-FID) (GC-17, Shimadzu, Japan), following the protocol described by Subtain et al. (2024)¹⁸. A DB-WAX (30 m, 0.25 mm) column was used, with nitrogen gas as the mobile phase at a flow rate of 30 mL/min. The initial oven temperature was set at 140°C for 5 min, and then gradually increased to 240°C at a rate of 4°C/min. After maintaining 240°C for 30 min, the temperature was further increased to 250°C before sample injection. The samples were analyzed against 36 fatty acid standards, and by calculating retention indices (RI) using homologous series of n-alkane standards (C8-C24) was analyzed under identical chromatographic conditions. The calculated RIs were compared with literature values from the NIST Chemistry WebBook for polar columns (DB-WAX equivalent), with acceptance criteria of ±10 RI units, and the detected fatty acids were quantified as percentages.

2.3.4 FTIR-ATR measurement of black cardamom oleoresin

The spectra of the extracted oleoresin were measured using attenuated total reflectance (FTIR-ATR, Bruker Vertex 70v, USA) within the wavenumber range of 400 to 4000 cm⁻¹.

2.4 Quality attributes

2.4.1 Total volatile and non-volatile content

The total volatile and non-volatile contents of the oleoresins were determined using a modified protocol based on Subtain et al. (2024)¹⁸ with modification. A total of 1 g of each independent replicates was taken from the homogenized batch oleoresin sample and placed in a hot air oven (LabTech, LDO-150 N, Gyeonggi-do, Korea) at 100°C for 45 min. After heating, the sample was reweighed; and the weight loss was recorded as the total volatile content, while the remaining weight represented the total non-volatile content. Both values are expressed as percentages.

2.4.2 Color measurement

The surface color characteristics of the oleoresin were evaluated using a colorimeter (ColorQuest XE, Hunter Lab, Virginia, USA). Measurements were performed in triplicate to ensure accuracy, and the results of *L** (lightness), *a** (red-green axis), *b** (yellow-blue axis), and dE values were expressed in triplicate.



2.5 Phytochemical analysis

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DOI: 10.1039/D5FB00781J

2.5.1 Total phenol content (TPC)

The total phenolic content (TPC) was determined using the Folin-Ciocalteu method with slight modifications, as outlined by Madhusankha et al. (2023)¹⁴. In brief, oleoresin was dissolved in methanol to a concentration of 1 mg/mL. From this, 200 µL of the solution was mixed with 1 mL of 10% Folin-Ciocalteu reagent, followed by the addition of 3 mL of 75% sodium carbonate (Na₂CO₃). The mixture was then incubated at 20°C for 30 min. Absorbance was measured at 765 nm using a spectrophotometer. TPC was quantified using gallic acid calibration curve as shown in Fig. S3 A and TPC was expressed in mg GAE/g.

2.5.2 Total Flavanoids content (TFC)

Initially, 1 mL of oleoresin (diluted in methanol at 1 mg/mL) was mixed with 4 mL of deionized water and 0.3 mL of 5% sodium nitrite (NaNO₃). After 5 min, 0.3 mL of 10% aluminium chloride hexahydrate (AlCl₃·6H₂O) and 2 mL of 1 M sodium hydroxide (NaOH) were added, following the method described by Madhusankha et al. (2023)¹⁴. The absorbance was measured at 510 nm using a spectrophotometer. TFC was quantified using a quercetin calibration curve as shown in Fig. S3 B and expressed in mg QE/g.

2.6 Antioxidant properties

Antioxidant activity of the oleoresins was assessed using three different assays, following the procedure outlined by Madhusankha et al. (2023)¹⁴ with minor modifications. To mitigate the potential precipitation issue typical in antioxidant assays involving oleoresin, all samples were first dissolved in methanol and vortexed thoroughly to ensure homogeneity prior to reagent addition.

2.6.1 DPPH assay

DPPH radical scavenging activity was evaluated by preparing a 0.1 mM methanolic solution of 2,2-diphenyl-1-picrylhydrazyl (DPPH), and 900 µL of this solution was mixed with 100 µL of a 1 mg/mL sample. The mixture was then vortexed and incubated in the dark for 30 min. After incubation, the absorbance was measured at 517 nm. The antioxidant potential was calculated by the following equation (4):

$$\text{Antioxidant activity, \%} = \frac{\text{Absorbance Control} - \text{Absorbance sample}}{\text{Absorbance control}} \times 100 \quad (4)$$

2.6.2 ABTS assay

The ABTS assay involved preparing a radical solution by dissolving 7.4 mM ABTS in water and reacting it with 2.6 mM potassium persulfate. This mixture was kept in the dark for 12–16 h to facilitate radical formation. The resulting ABTS⁺ solution was then diluted with methanol to obtain an absorbance of 0.700 at 734 nm. For the test, 100 µL of the sample was combined with 900 µL of the ABTS⁺ solution and incubated at 20°C in the dark for 30 min. The absorbance was measured at 734 nm and calculated using equation (5):



$$ABTS, \% = \frac{Absorbance\ control - Absorbance\ sample}{Absorbance\ control} \times 100 \quad (5)$$

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DOI: 10.1039/D5FB00781J

2.6.3 Ferric reducing antioxidant power (FRAP) assay

The FRAP reagent was freshly prepared before each experiment by mixing 300 mM acetate buffer (pH 3.6), 10 mM 2,4,6-tris-(2-pyridyl)-s-triazine (TPTZ) in 40 mM HCl, and 20 mM FeCl₃ in a 10:1:1 (v/v) ratio. For the assay, 90 µL of sample (1 mg/mL) was mixed with 270 µL of methanol and 2.7 mL of FRAP reagent, followed by incubation at 37°C for 30 min. The absorbance was measured at 595 nm, and the antioxidant capacity was quantified using a Trolox calibration curve quantified using a Trolox standard curve (Fig S3 C), with values expressed as µM Fe²⁺/g.

2.7 Statistical analysis

All experiments were conducted as three independent extractions (n=3), with each sample analyzed in triplicate (technical replicates). Values are presented as means ± standard deviations (SD). Statistical differences among groups were assessed using one-way analysis of variance (ANOVA) followed by Duncan's multiple range test at a significance level of $p < 0.05$. Statistical analyses were performed using SPSS software (IBM SPSS Statistics, Version 27, Chicago, IL, USA). Different superscript letters indicate significant differences between means ($p < 0.05$).

3. Results and discussion

3.1 Single-factor optimization of SFE parameters and other extraction methods on oleoresin yield

The extraction yield of black cardamom oleoresin using SFE was influenced by single-factor experimental design on pressure, temperature, and CO₂ flow rate as described in the methods section and shown in Table 3. The pressure, which is crucial for solute solubility and SCCO₂ density, was optimized first, followed by temperature and CO₂ flow rate. With increasing pressure from 15 to 40 MPa, oleoresin at 30 MPa, 50 g/min, and 50°C, SFE yielded 8.80±0.12% with superior selectivity for aroma-active monoterpenes, which aligns with findings of Nagavekar and Singhal, (2018)¹⁰ on pepper oleoresin extraction. The yield varied between 1.80±0.03% and 8.80±0.12%, with the highest yield occurring at 30 MPa, 50 g/min CO₂ flow rate, and 50°C, and the lowest (1.80±0.03%) at 40 MPa, 30 g/min CO₂ flow rate, and 30°C. This variation is attributed to the optimal balance at 30 MPa, while excessive pressure at 40 MPa may reduce efficiency by decreasing CO₂ diffusivity.

Pressure is a critical parameter in SFE, and directly influences the CO₂ density and solvating power. Increased pressure generally enhances solubility and mass transfer.¹⁹ At lower pressures (15-25 MPa), the extraction yield was relatively low (1.98±0.17% to 3.50±0.20%), which is consistent with the findings of Nagavekar and Singhal, (2018)¹⁰. At 30 MPa, the yield improved significantly to 4.20±0.02%, achieving the maximum yield (8.80±0.12%), indicating an optimal pressure for oleoresin extraction, similar to findings of Soldan et al. (2021)²⁰ for capsicum oleoresin. The increased solvent strength at higher densities facilitated compound dissolution and diffusion, which favored the recovery of both volatile and non-volatile constituents. Nagavekar and Singhal, (2019)¹¹ reported increased oil yields up to 30 MPa, beyond which matrix compaction occurred, restricting solvent penetration and reducing mass transfer. At 40 MPa, reduced CO₂ diffusivity and matrix compaction reduced mass





transfer, lowering extraction efficiency. Excessive pressure above 30-35 MPa reduces matrix permeability and solute transport due to higher viscosity and diffusivity, a similar trend also observed by Soldan et al. (2021)²⁰. Prolonged exposure to high pressure may degrade phenolic compounds and flavonoids, negatively impacting their antioxidant properties. Thus, 30 MPa is optimal for maximizing yield and bioactive retention.

Temperature has a dual effect on SFE, influencing its solubility and SCCO₂ density. At constant pressure, increased temperature enhances the solute vapor pressure and extraction efficiency, although excessively high temperatures reduce the solvent power. The yield consistently increased with temperature (30°C to 50°C) across all pressures, which is consistent with the findings of Nagavekar and Singhal, (2018)¹⁰, and is likely due to improved mass transfer and CO₂ vapor pressure. In this study, the highest yield was obtained at 50°C, indicating an optimal balance of solvating capacity and solute volatility, in agreement with the findings of Martinez-Correa et al. (2017)¹⁷, who reported that 60–65°C was optimal for the extraction of curcuminoid-rich oleoresin.

Table 3. Effect of extraction conditions on pressure, CO₂ flow rate, and temperature on oleoresin yield, and energy efficiency

Pressure (MPa)	CO ₂ flow rate (g/min)	Temperatures (°C)	Yield (%)	Amount of oil extracted per kg of CO ₂ (g/kg)	Energy efficiency (g/kWh)	Efficiency of energy consumption per kg of CO ₂ (g/kg. kWh)
15	30	30	1.98±0.17 ⁱ	1.10±0.02 ^{fg}	0.83±0.01 ^k	2.64±0.02 ^k
15	40	40	2.01±0.17 ⁱ	0.84±0.02 ^{gh}	0.74±0.02 ^l	2.26±0.01 ⁿ
15	50	50	2.50±0.04 ^{hi}	0.83±0.01 ^{gh}	0.83±0.02 ^k	2.50±0.01 ^l
20	30	30	2.50±0.05 ^{hi}	1.39±0.01 ^f	1.04±0.02 ^j	3.33±0.02 ⁱ
20	40	40	2.20±0.17 ^{hi}	0.92±0.02 ^{gh}	0.81±0.02 ^k	2.50±0.02 ^l
20	50	50	3.20±0.17 ^g	1.07±0.02 ^e	1.07±0.01 ^{ij}	3.20±0.02 ^j
25	30	30	3.00±0.15 ^{fg}	1.67±0.01 ^e	1.25±0.01 ^g	4.00±0.01 ^g
25	40	40	3.00±0.10 ^{fg}	1.25±0.02 ^{fg}	1.11±0.02 ^j	3.46±0.01 ^h
25	50	50	3.50±0.20 ^f	1.17±0.01 ^{fg}	1.17±0.01 ^h	3.50±0.01 ^h
30	30	30	8.20±0.10 ^c	4.56±0.02 ^a	3.42±0.03 ^a	10.93±0.03 ^a
30	40	40	8.50±0.05 ^b	3.54±0.03 ^b	3.15±0.03 ^b	9.62±0.03 ^b
30	50	50	8.80±0.12 ^a	2.93±0.02 ^c	2.93±0.03 ^c	8.80±0.03 ^c
35	30	30	3.80±0.02 ^d	2.11±0.02 ^d	1.58±0.02 ^d	5.06±0.02 ^d
35	40	40	4.10±0.05 ^e	1.71±0.01 ^e	1.52±0.01 ^e	4.61±0.01 ^e
35	50	50	4.20±0.02 ^e	1.40±0.02 ^{ef}	1.40±0.01 ^f	4.20±0.01 ^f
40	30	30	1.80±0.03 ^j	1.00±0.01 ^{gh}	0.75±0.02 ^l	2.40±0.01 ^m
40	40	40	1.90±0.02 ⁱ	0.79±0.03 ^h	0.70±0.02 ^m	2.14±0.02 ^o
40	50	50	2.10±0.10 ^{hi}	0.70±0.02 ⁱ	0.70±0.01 ^m	2.10±0.01 ^o

Values are expressed as means ± SD (n=3 independent experiments). Different superscript letters within the same column indicate statistically significant differences (*p* < 0.05).

3.2 Extraction kinetics of oleoresin yield

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The extraction kinetics of BCO under SCCO₂ at various pressures (15–40 MPa), flow rates (30, 40, and 50 g/min) and temperatures (30, 40, and 50 °C), are shown in Fig. 1. Across all pressure conditions, the yield increased progressively with time and increased toward the end of 60 min extraction period, indicating near-equilibrium solute recovery. A consistent enhancement in extraction yield was observed with increasing CO₂ flow rate and temperature, which was attributed to improved solubility and faster mass transfer of solutes under elevated thermodynamic conditions. The extraction followed a biphasic kinetic profile with an initial rapid solubility-driven phase followed by a diffusion-limited phase.¹³

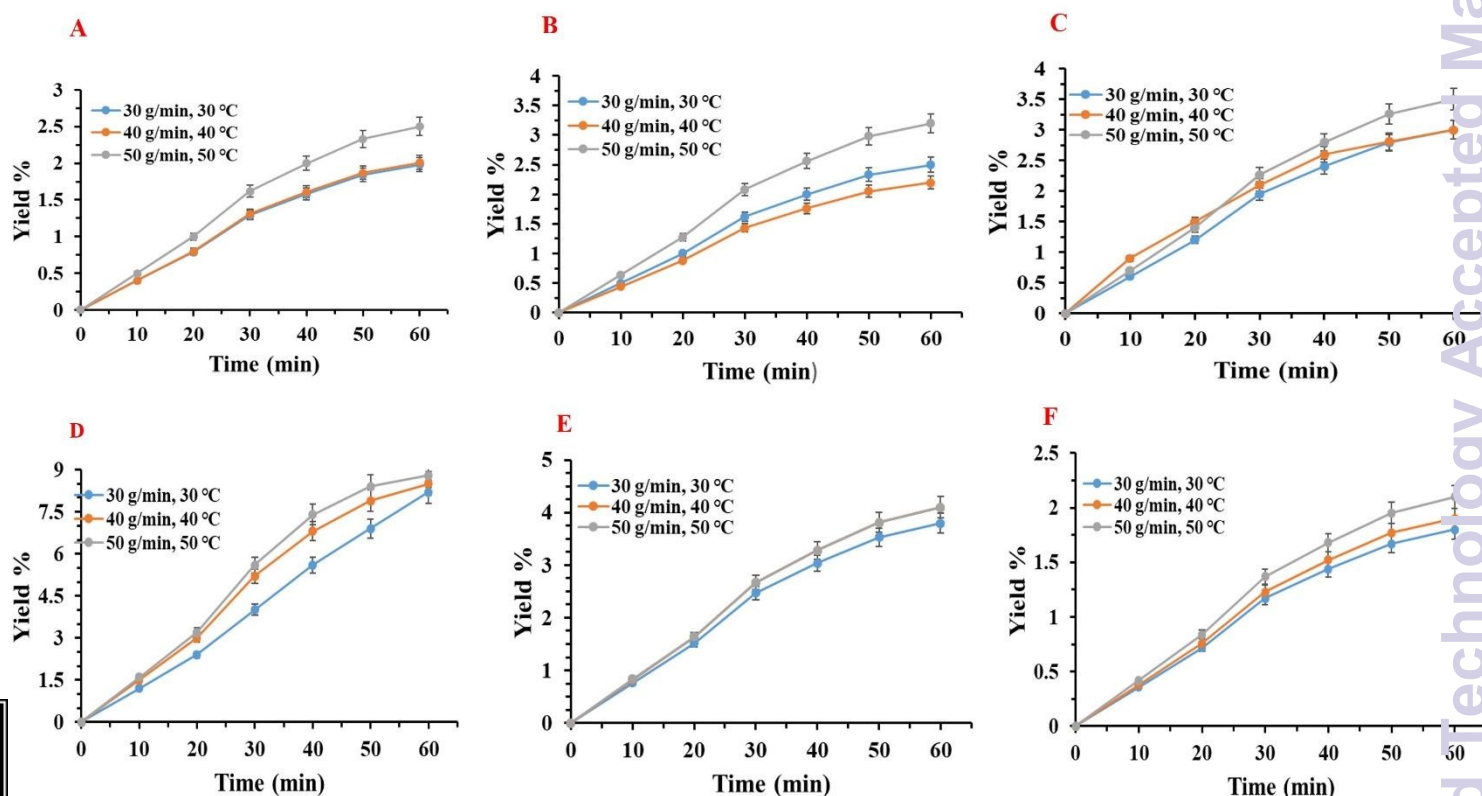


Fig 1. Extraction curve of SFE versus time and yield at A) 15 MPa, B) 20 MPa, C) 25 MPa, D) 30 MPa, E) 35 MPa, F) 40 MPa at CO₂ flow rates of 30, 40, 50 g/min and temperatures of 30, 40, and 50 °C

3.3 Energy and solvent utilization efficiency of SFE

Fig. 2A, shows the direct relationship between the CO₂ flow rate and total solvent consumption. The influence of the solvent flow rate on the extraction yield was evident at CO₂ flow rates of 30, 40, and 50 g/min, with corresponding solvent-to-feed (S:F) ratios of 1.8:1, 2.4:1, and 3:1, respectively. Higher CO₂ flow rates (up to 50 g/min, S:F 3:1) accelerated the extraction kinetics but reduced the extraction efficiency per unit CO₂ due to the oversupply of solvent. The energy consumption in the SFE system is calculated based on the estimated power rating, as shown in Table 2. The energy consumption is associated with different pressures as shown in Fig 2B, which are overlaid on a color-coded energy gradient. The increase in pressure reached > 3.0 kWh at 40 MPa. Notably, the highest yield was achieved at 30MPa with moderate energy input (~2.75–2.85 kWh), indicating that this is the most energy-efficient condition. Beyond this pressure, increased energy did not result in increased

extraction yield, reflecting decreases in extraction efficiency. These values correspond to the energy efficiency as shown in Table 3. These values represent estimated energy use at the laboratory scale, which is calculated from the equipment's power rating and extraction conditions, which helps in comparing different SFE settings under controlled conditions. However, It is important to note that the energy consumption estimates presented in this study are based on laboratory-scale equipment power ratings and do not reflect industrial-scale energy demand. The values serve as comparative indicators among experimental conditions rather than absolute energy requirements for commercial implementation. Future work should incorporate real-time energy monitoring systems, comprehensive life cycle assessment (LCA) modeling, and pilot-scale validation to accurately assess the industrial feasibility and environmental impact of SFE for black cardamom oleoresin extraction.

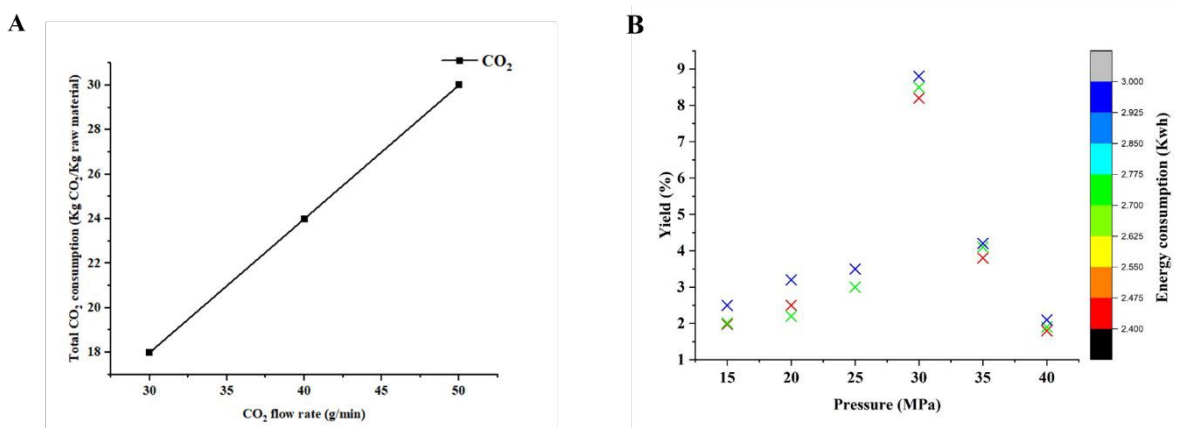


Fig 2. A) Total consumption of CO₂ (kg), and **B)** Energy consumption for different extraction pressures; the color gradient indicates the energy consumed.

3.4 Comparison with other extraction methods

The extraction efficiency of SFE was evaluated against other extraction methods to assess its relative performance in recovering black cardamom oleoresin. SFE achieved the highest oleoresin yield, significantly outperforming Soxhlet extraction ($5.43 \pm 0.18\%$), UASE ($2.47 \pm 0.09\%$), cold extraction ($2.54 \pm 0.11\%$), and hydrodistillation ($2.07 \pm 0.08\%$). The superior performance of SFE can be attributed to the unique mass transfer properties of supercritical CO₂, which exhibits gas-like diffusivity and liquid-like density, enabling superior penetration into the plant matrix compared to conventional solvents.¹² The substantial difference between SFE and UASE aligns with Chemat et al. (2017)¹⁶, who reported 40-60% lower yields with ultrasound-assisted methods due to limited penetration depth and potential degradation under intense cavitation conditions. The low yield from cold extraction ($2.54 \pm 0.11\%$) reflects the fundamental limitations of room-temperature extraction, as noted by Kulal et al. (2025), who reported yields 50-70% lower due to reduced solubility at ambient temperatures and insufficient mass transfer. Hydrodistillation produced the lowest yield (2.07%), which is expected as this method is designed primarily for volatile oil extraction rather than comprehensive oleoresin recovery.¹² SFE proved to be a superior technique for black cardamom oleoresin extraction, delivering higher yields, better retention of bioactive compounds, and improved product quality compared to other methods. This advantage arises from the tunable solvating power of supercritical CO₂, which enhances the recovery of thermolabile constituents while minimizing degradation. In contrast, conventional techniques suffer from heat-induced losses and lower solvent efficiency. The variation in extraction yield is attributed to changes in solvent density, solubility, and mass transfer effects.

However, it is important to recognize that traditional methods vary significantly in extraction time and solvent-to-feed ratios, making direct comparisons with SFE inherently unequal and potentially misleading. Hence, the comparisons are indicative of relative performance trends rather than exact equivalence under uniform conditions.

3.5 Analytical techniques

3.5.1 GC–MS and HS-GC analysis

The evaluation of various extraction techniques, such as SFE, Soxhlet extraction, UASE, cold extraction, and hydrodistillation, revealed notable differences in the qualitative profiles of extracted oleoresin as analyzed by GC–MS (Fig. 3 and Table 4). This study focused on major volatile components and highlighted each method's efficiency and selectivity toward aroma-active compounds. Among them, SFE showed the highest efficiency in isolating volatiles such as 1,8-cineole ($64.99 \pm 2.13\%$), terpineol ($16.06 \pm 0.82\%$), and α -terpinyl acetate ($5.61 \pm 0.28\%$), demonstrating strong selectivity for monoterpenes and aroma-active compounds. These findings are consistent with those of Abdullah et al. (2021)²², who reported high concentrations of similar volatiles in cardamom oils. These bioactive compounds are known for their potent antioxidant, antimicrobial and anti-inflammatory properties. Soxhlet extraction, known for its deep solvent penetration, results in the recovery of a broad range of volatiles and non-volatiles compounds, including 1,8-cineole and α -terpinyl acetate, confirming its effectiveness for accessing polar and semi-polar constituents. UASE selectively extracts lipophilic, non-volatile compounds like ethyl iso allocholate, sitosterol, and nerolidol, aided by ultrasound-induced cell disruption.¹⁵ Cold extraction preserved heat-sensitive volatiles such as 1,8-cineole and α -terpinyl acetate, which are ideal for retaining oxygenated monoterpenes. Hydrodistillation yields lower levels of major volatile compounds due to thermal degradation, but it still enables the detection of other volatiles, indicating the presence of essential oils. However, the primary focus remains on the major volatile constituents. Similar trends were reported by Morsy (2015)²³, who reported significant levels of α -terpinyl acetate and 1,8-cineole in hydrodistilled green cardamom oil. In summary, each method offers unique selectivity, guiding extraction choices on the basis of application needs in the food, pharmaceutical, and cosmetic industries.



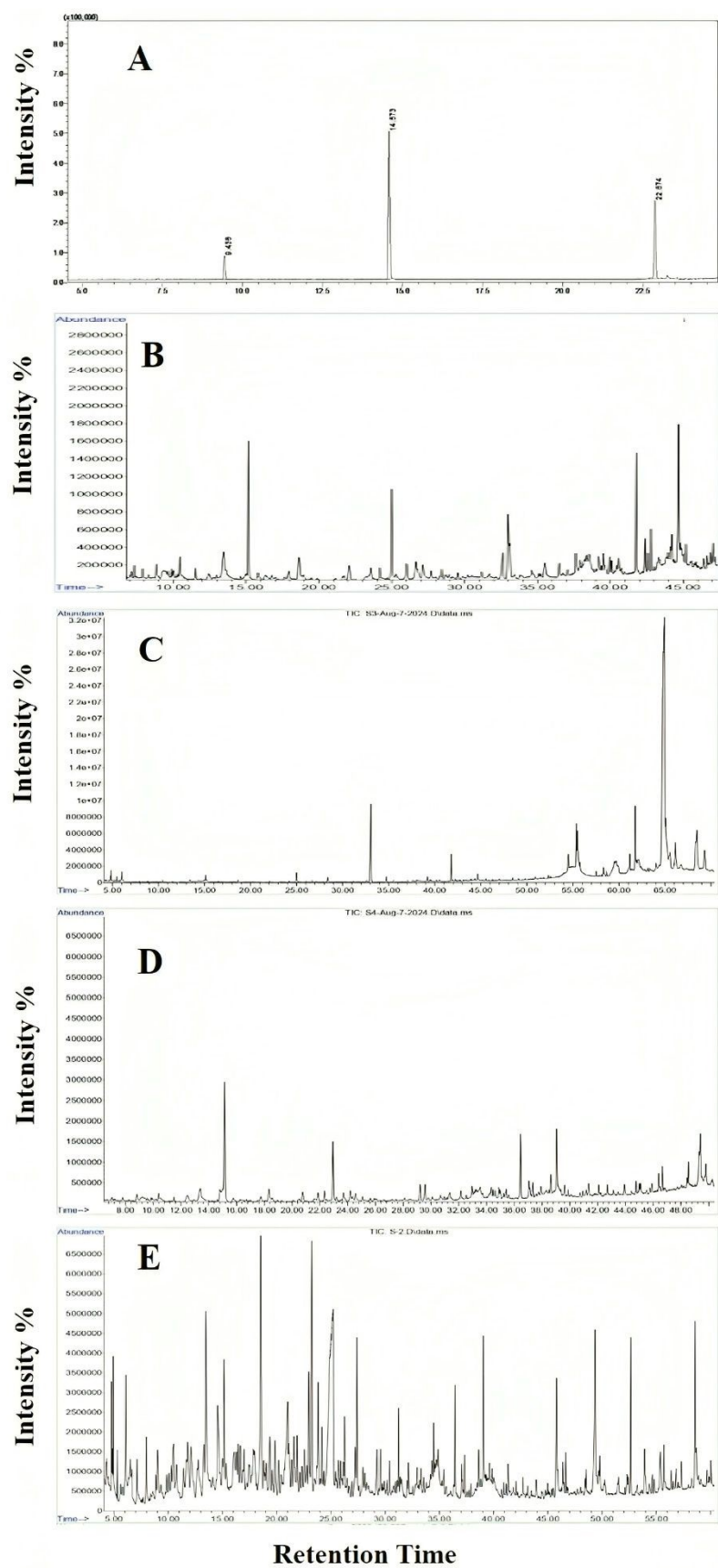


Fig. 3 Chromatogram of GC-MS analysis of black cardamom oleoresin extracted using A) SFE, B) Soxhlet extraction, C) UASE, D) Cold extraction, and E) Hydrodistillation



Table 4: Compounds identified through GC-MS analysisView Article Online
DOI: 10.1039/D5FB00781J

RT	Compound	RI*	RI**	SFE	Soxhlet extraction	UASE	Cold extraction	Hydro-distillation
13.478	Bornyl acetate	975	961	4.44±0.21 ^b	6.96±0.34 ^a	ND	17.85±0.82 ^c	17.11±0.76 ^c
15.154	1,8-Cineole	1031	1030	64.99±2.13 ^a	27.33±1.45 ^b	0.37±0.02 ^d	10.30±0.58 ^c	8.31±0.44 ^c
17.753	Nerolidol	1177	1175	ND	2.07±0.11 ^b	8.17±0.41 ^a	ND	8.93±0.52 ^a
18.340	Terpinene	1189	1190	4.82±0.23 ^c	4.10±0.19 ^c	0.06±0.01 ^d	24.18±1.12 ^a	25.34±1.34 ^a
22.946	α-Terpinyl acetate	1285	1287	5.61±0.28 ^c	13.32±0.67 ^b	0.83±0.04 ^d	15.42±0.73 ^{ab}	7.40±0.41 ^c
29.394	L-terpineol	1349	1367	16.06±0.82 ^a	ND	ND	12.94±0.65 ^b	18.02±0.91 ^a
36.447	6-epi-Shyobunol	1495	1561	2.96±0.14 ^c	12.38±0.62 ^a	ND	6.38±0.31 ^b	ND
39.447	Triethyl citrate	1563	1589	1.11±0.06 ^c	13.12±0.68 ^a	ND	8.91±0.45 ^b	ND
49.307	Cisvaccenic acid	1591	1659	ND	8.91±0.43 ^a	ND	ND	ND
49.389	Pregna	1794	1792	ND	11.81±0.59 ^a	ND	ND	8.17±0.42 ^b
41.860	Sabinene	1968	2105	ND	ND	1.60±0.08 ^c	4.03±0.21 ^b	6.73±0.35 ^a
64.932	Ethyl iso allocholate	2103	NA	ND	ND	73.73±3.42 ^a	ND	ND
66.118	2,3 Dihydroxy propyl elaidate	2187	NA	ND	ND	3.98±0.19 ^a	ND	ND
68.441	Sitosterol	2245	3187	ND	ND	8.37±0.41 ^a	ND	ND
69.303	3-pinane-benzyl sulfone	2312	NA	ND	ND	2.90±0.14 ^a	ND	ND

ND -Not Detected; NA-Not Available; RI-Retention Indices; RI*- Experimental; RI**- Literature; SFE-Supercritical Fluid Extraction; UASE-Ultrasound Assisted Solvent Extraction. Values are expressed as means ± SD (n=3 independent experiments). Different superscript letters within the same row indicate statistically significant differences ($p < 0.05$).

The residual ethanol content in the oleoresin extracted using SFE was 12.53 mg/kg, as determined by headspace gas chromatography (HS-GC) analysis (Fig. S2). This value is well below the ICH Q3C guideline limit for ethanol as a Class 3 solvent (5000 mg/kg), indicating efficient solvent removal during processing. In addition, the residual ethanol level complies with multiple regulatory standards, including the FDA limit for food-grade products ($\leq 2\%$, equivalent to 20,000 mg/kg) and Codex Alimentarius recommendations for spice extracts, which typically require residual solvent levels below 50 mg/kg for direct food use. Similar studies on *Cinnamomum burmannii* oleoresins have reported substantially higher ethanol residues, ranging from 2.27% to 11.98%, which were attributed to inefficient solvent evaporation or inadequate vacuum control during post-extraction processing. These findings highlight the importance of optimized post-extraction handling, particularly effective vacuum evaporation and temperature control, in minimizing residual solvent levels. Overall, the very low residual ethanol content achieved in this study confirms the food-grade quality and regulatory compliance of the oleoresin, making it suitable for food, pharmaceutical, and nutraceutical applications without the need for additional solvent removal steps.





3.5.2 GC-FID

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DOI: 10.1039/D5FB00781J

The GC-FID analysis of high yielded black cardamom oleoresin extracted at 30 MPa, 50 g/min CO₂ flow rate, and 50°C revealed a diverse fatty acid profiles, including SFAs, MUFAs, and PUFAs, and the chromatograms are shown in Table S1 and Fig. 4, contributing to its physicochemical and bioactive properties. Oleic acid (C18:1n-9) was predominant (38.29±1.35 g/100g), and linoleic acid (C18: 2n-6) (6.83±0.28 g/100g), contributed to a high unsaturated fatty acid content. The predominance of oleic acid and linoleic acids enhances the nutraceutical potential of oleoresin, contributing to cardiovascular benefits and anti-inflammatory effects. Additionally, the high MUFA content, particularly oleic acid, imparts oxidative stability, making the extract suitable for developing functional foods with extended shelf-life. Among the SFAs, palmitic (4.03±0.15 g/100g) and stearic (1.10±0.06 g/100g) acids were present in moderate amounts, supporting structural integrity and emulsification. The PUFA fraction mainly composed of linoleic (6.83±0.28 g/100g) and alpha-linolenic (0.96± 0.05 g/100g) acids, whereas smaller amounts of eicosatrienoic (0.73±0.04g/100g) and other acids were detected below the quantification levels. These essential fatty acids (EFAs) are known for their anti-inflammatory and cardioprotective benefits. The omega-6 to omega-3 ratio highlights the potential of oleoresin for functional foods. Trace trans fatty acids, including trans-9 elaidic acid (0.27±0.02 g/100g), indicate minimal lipid isomerization under controlled extraction conditions. Compared with ginger oleoresin ¹⁷, black cardamom oleoresin has a higher MUFA concentration, which supports lipid metabolism.

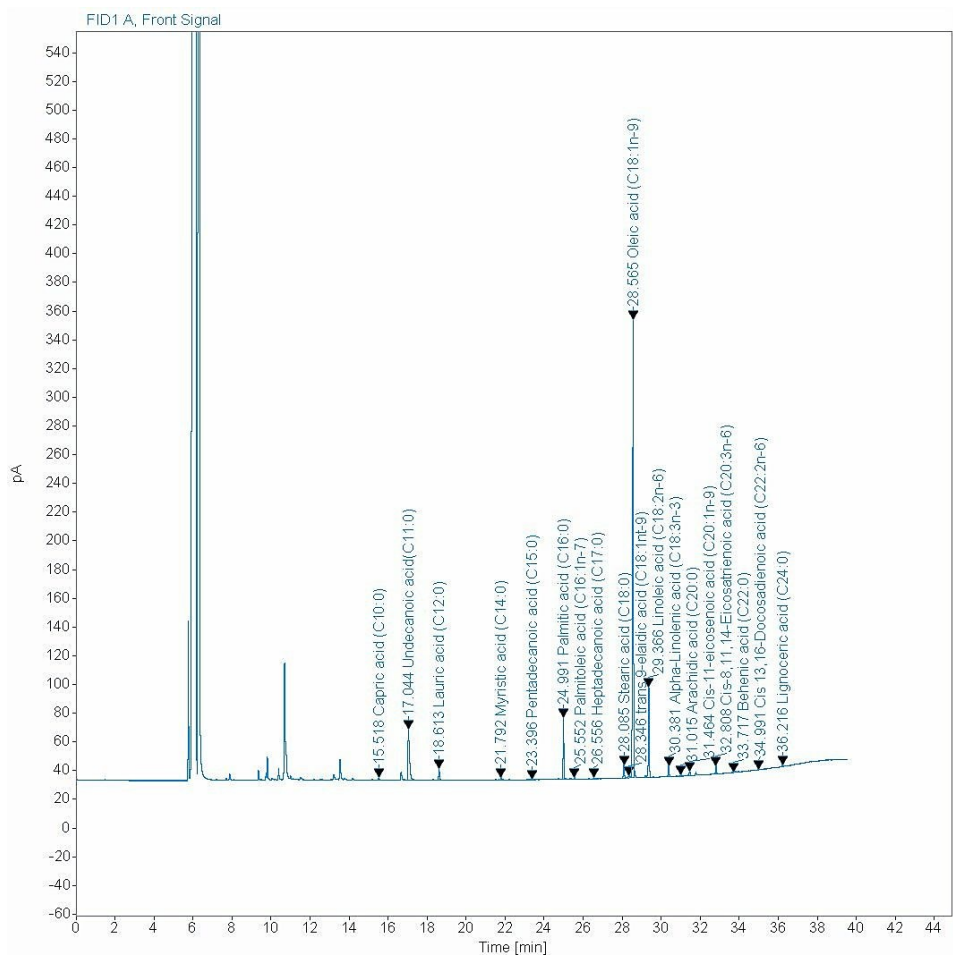


Fig. 4 GC-FID chromatogram of fatty acid composition of SFE extracted oleoresin at 30MPa, 50 g/min CO₂ flow rate, and 50°C

3.5.3 FTIR-ATR analysis of black cardamom oleoresin

FTIR-ATR analysis of black cardamom oleoresin revealed key functional groups, reflecting its complex chemical composition (Fig. 5). The peaks at 2913 cm⁻¹, 2843 cm⁻¹, and 2999 cm⁻¹ correspond to the C–H stretching vibrations of alkanes, which are common in essential oils like terpenes and hydrocarbons. A similar peak at 2934 cm⁻¹ in ginger oleoresin also indicates C-H stretching bonds.¹³ The broadness of these peaks suggests the presence of hydroxyl (-OH) groups, indicating the presence of phenolic or alcohol compounds. The peaks at 2334 cm⁻¹, 2099 cm⁻¹, and 1991 cm⁻¹ likely correspond to C≡C or C≡N stretching vibrations, related to volatile compounds. A prominent peak at 1719 cm⁻¹ represents C=O stretching vibrations, indicating that carbonyl compounds such as esters, ketones, or aldehydes contribute to aroma and antioxidant properties.¹¹ The peaks at 1447 cm⁻¹ and 1334 cm⁻¹ reflect C=C stretching in aromatic rings, confirming the presence of flavonoids and terpenoids. The peak at 1015 cm⁻¹ corresponds to C–O stretching, typical of ethers, esters, and alcohols, suggesting oxygenated compounds like phenolic ethers, enhance flavor properties.²⁵ Overall, the FTIR confirmed the functional groups associated with the bioactive compounds, supporting the antioxidant, aromatic properties of black cardamom oleoresin and its potential for use in food applications.

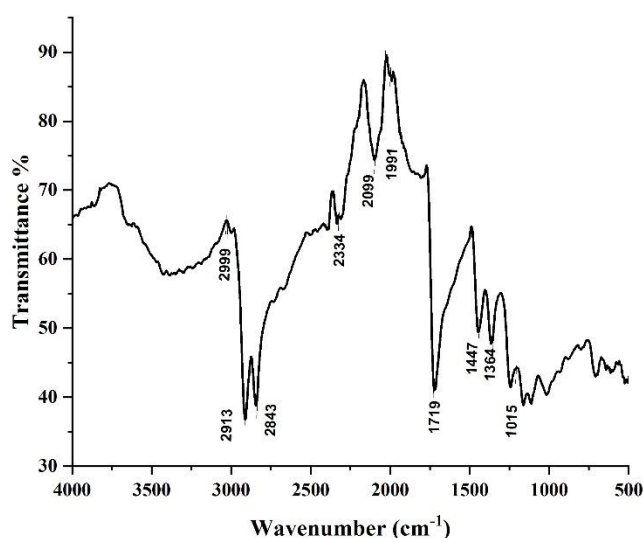


Fig. 5 FTIR-ATR analysis of SFE extracted black cardamom oleoresin at 30MPa.

3.6 Quality attributes of SFE extracted oleoresin

3.6.1 Effects of pressure on yield, volatile and non-volatile contents, and color of black cardamom oleoresin

The highest yield at each pressure was consistently achieved at 50°C and 50 g/min CO₂ flow rate, the conditions used for all subsequent quality analyses. The extraction pressure had a significant effect on the yield, total volatile



(TV) and non-volatile (NV) fractions, and color of black cardamom oleoresin ($p < 0.05$) as shown in Table 5. The yield of oleoresin increased with pressure up to 30 MPa, reaching a maximum of 8.8%, indicating that higher pressures enhance extraction efficiency up to a certain threshold, likely due to increased solubility of oleoresin in SCCO₂.²⁶ The lowest yield was observed at 15 MPa (1.2%), indicating that lower pressure conditions were insufficient for efficient oleoresin extraction. The significant drop in yield above 30 MPa suggests possible degradation or excessive compaction of the matrix, reducing the diffusion of extractable compounds.

3.6.2 Total volatile and non-volatile fractions

The total volatile (TV) and non-volatile (NV) components exhibited contrasting trends. Prior to the TV measurement, the samples were subjected to rotary evaporation and vacuum drying to remove ethanol and moisture. The loss in mass of oleoresin upon drying is expressed as TV on moisture-free basis. The highest TV content was recorded at 15 MPa ($28.03 \pm 0.15\%$), indicating that the content of essential oil was significantly greater than that at the other pressures ($p < 0.05$). The NV content was $71.96 \pm 0.15\%$, but it was relatively low compared with the other conditions. Moreover, with increasing SFE pressure, the extracted contents of TV and NV are inversely proportional to each other. This suggests that lower pressure (15 MPa) promotes volatile compound extraction, whereas high pressure (30 MPa) favors the extraction of non-volatile compounds. Additionally, excessively high pressure (>30 MPa) can suppress the desorption of volatile compounds from the matrix, limiting their extraction. This phenomenon aligns with the principles that SCCO₂ effectively extracts heavier and less volatile compounds at higher pressures.²⁶ Similarly, a study by Subtain et al. (2024)¹⁷ reported that the TV and NV in ginger oleoresin extracted at 30 MPa were $1.96 \pm 0.11\%$ and $98.04 \pm 0.11\%$, respectively.

3.6.3 Color properties

The color (L^* , a^* , b^*) was significantly influenced by pressure ($p < 0.05$), reinforcing the importance of selecting appropriate extraction parameters to balance yield, composition, and color stability. The lightness (L^*) values ranged from 38.74 to 56.16, with the highest value at 15 MPa (56.16 ± 0.33), indicating a lighter-colored extract. At this lower pressure, mainly volatile compounds were extracted, while fewer pigments were recovered, resulting in a pale oleoresin. As the pressure increased to 30 MPa, the L^* value decreased to 38.74 ± 0.43 , indicating a darker extract due to enhanced extraction of pigments such as carotenoids, chlorophyll derivatives, and phenolic compounds. This shows that moderate pressures improve the extraction of colored, non-volatile compounds. The redness (a^*) values remained relatively stable across the pressure range, suggesting minimal pressure-induced variation in red chromophores. Yellowness (b^*) values were highest at 15 MPa (-1.31 ± 0.18) and decreased at 30 MPa (1.42 ± 0.34), indicating a relative reduction in yellow carotenoid pigments at moderate pressures, likely due to differential solubility and competitive extraction of other pigment classes under supercritical conditions. The total color difference (dE) varied significantly with pressure ($p < 0.05$), with the lowest dE observed at 15 MPa (55.27 ± 0.44), reflecting minimal deviation in color attributes. At higher pressures (≥ 35 MPa), increased extraction of non-volatile resinous fractions and possible oxidative or pressure-induced degradation of labile chromophoric compounds may contribute to color stabilization or slight lightening, while also enhancing volatile recovery at the expense of non-volatile retention and overall yield. Collectively, these findings indicate that 30



MPa represents an optimal extraction pressure for maximizing oleoresin yield and non-volatile content while maintaining a stable, green–yellowish color profile suitable for functional and industrial applications.¹³

Table 5. Effects of pressure on oleoresin yield, total volatiles, non-volatiles, and color parameters during SFE of black cardamom

Pressure (MPa)	Yield (%)	TV %	NV %	Color			
				<i>L</i> *	<i>a</i> *	<i>b</i> *	dE
15	2.50%	28.03±0.15 ^a	71.96±0.15 ^e	56.16±0.33 ^a	-1.31±0.18 ^{ab}	2.98±0.05 ^b	37.80±0.33 ^c
20	3.20%	10.07±0.11 ^c	89.93±0.11 ^c	47.13±0.63 ^b	-1.40±0.37 ^b	2.17±0.34 ^b	46.85±0.63 ^d
25	3.50%	5.90±0.10 ^d	94.10±0.10 ^b	40.75±0.69 ^d	-1.13±0.42 ^{ab}	7.25±0.90 ^a	53.35±0.67 ^b
30	8.80%	4.03±0.57 ^e	95.97±0.05 ^a	38.74±0.43 ^e	-0.38±0.38 ^a	1.42±0.34 ^b	55.27±0.44 ^a
35	4.20%	6.10±0.17 ^d	93.90±0.17 ^b	39.02±0.16 ^c	-0.91±0.44 ^{ab}	2.71±1.15 ^b	54.96±0.14 ^a
40	2.10%	18.10±0.36 ^b	81.90±0.36 ^d	45.31±0.49 ^c	-1.12±0.24 ^{ab}	1.84±0.04 ^b	48.67±0.49 ^c

TV - Total Volatile content; NV - Total Non-Volatile content; *L** - Lightness (0 = black, 100 = white); *a** - Red-green axis (positive = red, negative = green); *b** - Yellow-blue axis (positive = yellow, negative = blue); dE - Total color difference. The values are expressed as the means ± standard deviations (n = 3). Mean values with different superscript letters within the same column indicate statistically significant differences ($p < 0.05$).

3.7 Phytochemical analysis of SFE black cardamom oleoresin

3.7.1 Total phenolic content (TPC) and total flavonoid content (TFC)

As shown in Fig. 6A, TPC and TFC of black cardamom oleoresin extracted using SFE were significantly dependent on pressure, with both reaching their highest values at 30 MPa. The maximum TPC (90.61 ± 2.25 mg GAE/g) and TFC (124.96 ± 0.24 mg QE/g) were recorded at this pressure, whereas lower pressures (15–20 MPa) and excessive pressure (40 MPa) led to a decline in bioactive compound recovery. This trend aligns with previous studies by Abdullah et al. (2022)¹², which demonstrated that increasing pressure enhances polyphenol and flavonoid solubility and mass transfer efficiency up to an optimal level, beyond which excessive matrix compression restricts solute diffusion. The decline at 40 MPa may be attributed to reduced CO₂ diffusivity and decreased matrix permeability due to high-pressure-induced densification, a phenomenon observed in other SCCO₂ extractions of cardamom and similar spices.¹⁰

Flavonoids, which are more hydrophobic than polyphenols, exhibit improved solubility in SCCO₂ at moderate pressures, allowing for enhanced extraction efficiency. However, at 40 MPa, the TFC significantly decreased to 92.31 ± 0.13 mg QE/g, likely due to solvent strength and density of CO₂ increase with pressure, potentially altering the selectivity toward different compound classes. This observation is consistent with findings from Subtain et al. (2024)¹⁷ on ginger oleoresin extracted at 30 MPa and 50°C, where flavonoid retention was maximized under similar conditions. Statistical analysis confirmed significant differences ($p < 0.05$) in both TPC and TFC across



pressure levels, further reinforcing 30 MPa as the optimal pressure for the extraction of polyphenol and flavonoid-rich oleoresin.

3.7.2 Antioxidant activity (DPPH, FRAP, ABTS)

The antioxidant activity of black cardamom oleoresin, as assessed through DPPH, FRAP, and ABTS assays, significantly influenced the pressure ($p < 0.05$) as shown in Fig. 6B. Increasing the pressure from 15 MPa to 40 MPa increased all the measured bioactive compounds, with maximum values at 30 MPa, which was correlated with the highest TPC and TFC. The observed antioxidant activity correlates with elevated phenolic compounds and oxygenated monoterpenes such as 1,8 cineole, α -terpinyl acetate, and terpineol. These compounds are known for their free radical scavenging potential, as the highest DPPH ($88.63 \pm 0.02\%$), FRAP ($79.02 \pm 0.24 \mu\text{mol Fe}^{2+}/\text{g}$), and ABTS inhibition ($63.28 \pm 0.15\%$) observed at 30 MPa indicate a synergistic effect between polyphenols and volatile antioxidants. These results align with previous research on polyphenol-rich extracts, where higher phenolic and flavonoid contents led to improved antioxidant properties.²⁷ Nagavekar and Singhal, (2018)¹⁰ reported an increase in antioxidant activity when the pressure increased from 10 MPa to 30 MPa. However, at 40 MPa, all the antioxidant activities decreased significantly, suggesting degradation or reduced solubility of bioactive compounds at high pressures, which is consistent with studies on SFCO₂ extraction from black pepper and black cumin.^{10,12} The decline at 35–40 MPa may result from pressure-induced matrix densification, limiting antioxidant release.²¹ These findings support the optimization of SFE pressure to increase antioxidant activity and bioactive isolation.²⁸ Overall, 30 MPa was confirmed to be optimal for extracting phenolics, flavonoids, and antioxidants from black cardamom oleoresin.

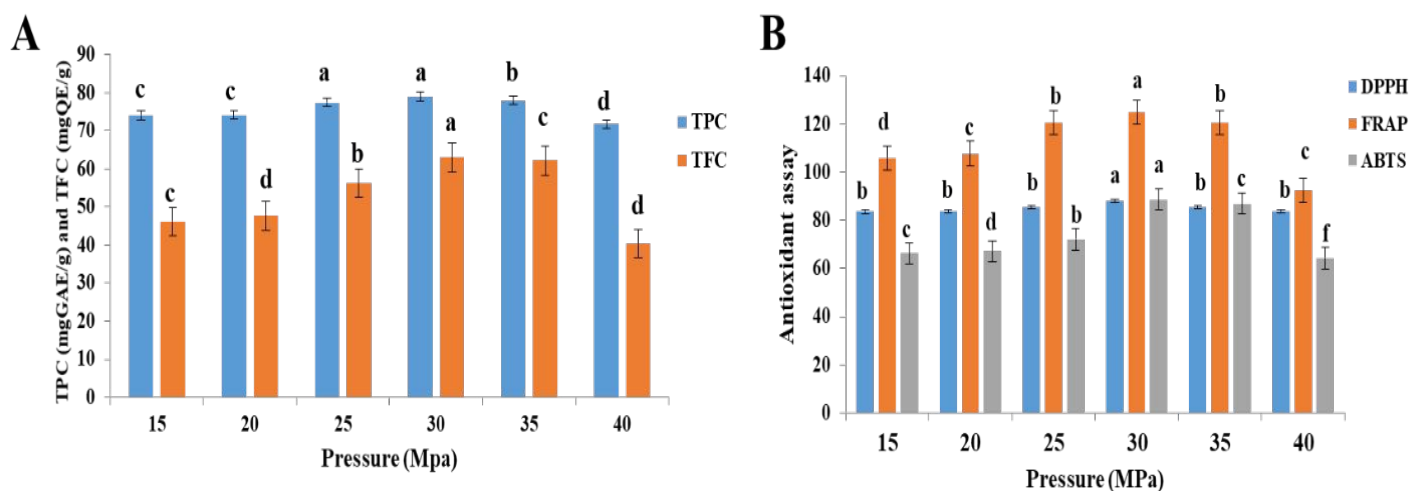


Fig. 6 A) Total phenol, total flavonoids, and B) antioxidant assay of SFE extracted black cardamom oleoresin.

4. Conclusion

This study confirms that SFE is an efficient and sustainable method for obtaining high-quality black cardamom oleoresin. By modulating the CO₂ pressure, optimal conditions were identified, resulting in the highest oleoresin output and enhanced retention of bioactive compounds. Among the other methods, SFE outperforms other multiconventional methods in preserving key aroma-active compounds and ensuring higher yields of non-volatile



content, total phenolics, flavonoids, and antioxidant activity. The optimized extracts retained a richer profile of volatile and bioactive compounds, including 1,8-cineole, α -terpinyl acetate, and terpineol. Additionally, SFE produced oleoresins with a favorable fatty acid profile and minimal solvent residues, reinforcing its eco-friendly and efficient nature. The efficiency of oil recovery per kilogram of CO₂ supports the sustainable and scalable nature of this process. While this study demonstrated the superior extraction performance and phytochemical profile achieved through SFE, it was limited to laboratory-scale observations. Industrial-scale implementation of SFE for black cardamom will require further studies on cost analysis, energy modeling, scalability of equipment, and techno-economic feasibility. These aspects are essential for validating the practical viability of SFE in commercial spice processing

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DOI: 10.1039/D5SF00781J

Declarations

Declaration of Generative AI and AI-Assisted Technologies in the Writing Process

During the preparation of this work, the author(s) used QuillBot v23.9.4 to assist with paraphrasing and improving the clarity and readability of the manuscript. Following the use of this tool, the author(s) thoroughly reviewed, revised, and edited the content to ensure accuracy, originality, and compliance with academic standards. The author(s) take full responsibility for the content of the publication

Competing Interests

The author declares that they have no competing interests

Data availability

The datasets generated during and/or analyzed during the current study are available from the corresponding author upon reasonable request.

Acknowledgment

The authors gratefully acknowledge the SRM Central Instrumentation Facility (SCIF), Nanotechnology Research Centre (NRC), Material Characterization Facility, and SRMIST for providing the instrumentation facilities. We also extend our sincere thanks to the ICAR-Central Institute of Fisheries Technology for permitting the use of their facilities to carry out the supercritical fluid extraction.

Author's contribution statement

AS: Conceptualization, Methodology, Validation, Formal analysis, Investigation, Data curation, Writing – Original Draft, Software; GP: Conceptualization, Supervision, Resources, Writing – Review & Editing; LRGK: Resources, Review & Editing. All the authors have reviewed and edited the manuscript.



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DOI: 10.1039/D5FB00781J



Data availability

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DOI: 10.1039/D5FB00781J

The datasets generated during and/or analyzed during the current study are available from the corresponding author upon reasonable request.

