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Probiotics selection for low-lactose fermented goat milk products

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The consumption of fermented goat milk products can reduce the risk of developing various non-communicable diseases, which is critical for people with lactose intolerance living in low- and middle-income countries. The present study aims to determine the most appropriate probiotic microorganism for effective low-lactose goat milk fermentation. Twelve industrial strains were evaluated for their ability to efficiently ferment lactose residues, free galactose, and glucose. The strains were evaluated for technological and kinetic parameters of biomass cultivation in low-lactose goat milk obtained by β -galactosidase processing. The comparative analysis revealed the needed carbohydrate fermentation ability of *Bifidobacterium bifidum* strains BB01 and AC-1579; they both demonstrated the fastest carbohydrate consumption onset of 6.5 and 5.5 h, respectively, in the following order: lactose, galactose, and glucose. Carbohydrate metabolism in the other studied *B. bifidum* strains started significantly later, not earlier than 11.5 h, and proceeded more slowly. The highest specific growth rate of 0.81 h^{-1} was found for *B. bifidum* BB01. *B. bifidum* BB01 exhibited the highest fermentation rate to a pH of 4.94 within 7 h and a significant increase in biomass of $2.47\text{ log}_{10}\text{CFU ml}^{-1}$, providing more than 10^9 viable probiotic cells in 1 ml of the fermented product. Other strains fermented milk to a pH of 4.59–4.97 within 11–14 h. The product was safe after refrigerated storage at $4 \pm 2\text{ }^{\circ}\text{C}$ for 28 days with 99.5% of viable probiotic cells remaining ($9.17\text{ log}_{10}\text{CFU ml}^{-1}$). The resulting product is widely available and may be highly recommended for people with lactose intolerance.

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Sustainability spotlight

Our work aligns with the UN's Sustainable Development Goals, specifically targeting good health and well-being through improved nutritional access and sustainable consumption patterns. The detailed analysis of probiotic strains facilitates the creation of novel functional products with significant health benefits, implementing advancements in bioeconomy within the locally available small-scale dairy producers. Furthermore, the identification of efficient starter cultures for low-lactose goat milk fermentation is needed for expanding the availability of functional dairy products to lactose-intolerant populations. The focus on efficient fermentation also aids in maintaining probiotic viability throughout processing and storage, which is critical in developing stable dairy-based probiotic foods. Additionally, increasing process intensiveness and reducing production duration contribute to achieving the tasks of sustainable production goals.

1 Introduction

Probiotic-enriched food products are known to positively affect the digestive system by restoring intestinal microflora, which is crucial for human health. Probiotics can significantly benefit human health by enhancing resistance to cancer, boosting immune function, offering protection against allergies, and positively influencing cholesterol levels in the blood.^{1–5} The review of observational cohort studies showed that one of the possible ways to reduce the risk of developing type 2 diabetes mellitus may be the consumption of fermented milk products.⁶ The consumption of fermented dairy products is associated

with the decrease in food intake and increase in satiety, improvement of glycemic and insulin resistance, altered gut hormone response, substitution of less healthy foods, change in gut microbiota, and an increase in body fat reduction.⁷ Fermented dairy products may be particularly beneficial when using goat milk, as they were shown to improve glucose homeostasis, pancreatic conditions and insulin sensitivity.^{8,9} Possible mechanisms for the antidiabetic effect of goat milk include activation of pancreatic protein kinase B (AKT) and hepatic and skeletal muscle adenosine monophosphate activated protein kinase (AMPK).^{10,11} In addition, goat breeding is currently popular worldwide in low-income countries and in dry areas.

Although milk is a staple food in many countries¹² lactose intolerance affects 68% of the global population, including low- and middle-income countries (LMICs).¹³ At the same time, self-

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perceived lactose-intolerant respondents had a significantly higher rate of diagnosed diabetes mellitus.¹⁴ Thus, it seems relevant to enrich the human diet with low-lactose fermented products based on goat milk. Producing lactose-free and low-lactose dairy products involves several methods designed to reduce or eliminate lactose content while maintaining the nutritional and sensory properties of the food. The physical removal of lactose from milk is achieved with membrane filtration techniques such as ultrafiltration (UF) and nanofiltration (NF); however, these require high-tech and expensive equipment.¹⁵ Enzymatic hydrolysis is a common method involving adding β -galactosidase enzyme to milk or milk products and breaking down lactose into glucose and galactose which are easier to metabolize.¹⁶ The use of fermentation can also reduce lactose content by adding lactic acid bacteria and bifidobacteria fermenting lactose into lactic acid. Probiotic lactic acid bacteria and bifidobacteria in fermented milk products improve lactose digestion and eliminate symptoms of intolerance in lactose maldigesters. Active microbial β -galactosidase in fermented milk products survives gastric passage and is released by bile salts into the small intestine, where it supports lactose digestion.¹⁷

Despite the developments in the use of probiotics in goat yogurt and fermented dairy drinks, it is difficult to predict which strains will be the most effective.¹⁸ Not much research has been conducted on the selection of strains for the production of a fermented drink based on low-lactose goat milk. Pawlos *et al.* determined a significantly lower amount (about $0.3 \log_{10} \text{CFU g}^{-1}$) of *Bifidobacterium animalis* ssp. *lactis* Bb-12 in low-lactose fermented milk in comparison to the control sample. The lactose hydrolysis of goat milk resulted in a higher hardness and more distinct sweet and goaty taste than the control.¹⁹ Araújo *et al.* developed a lactose-free goat milk beverage with bioactive rich jambo pulp using *Lactocaseibacillus paracasei* BGP-1, *Lactobacillus delbrueckii* subsp. *bulgaricus* and *Streptococcus thermophilus*.²⁰ Viable probiotic *Lactocaseibacillus paracasei* counts reduced significantly from $8.23\text{--}8.58$ to $7.38\text{--}7.85 \log_{10} \text{CFU ml}^{-1}$ during 28 days of refrigerated storage. The global acceptance decreased significantly over the storage time and was satisfactory during the 21 days of storage. However, the information on the choice of microorganism strains for the production of probiotic low-lactose fermented goat milk products is still scarce.

Probiotics in fermented dairy products, for example yogurt, can interact with starter cultures, affecting their survival and activeness in the product.^{21,22} When probiotics are added to fermented foods, there are several factors to consider, as they may influence the ability of probiotics to survive in a product and become active when entering the consumer's gastrointestinal tract due to possible synergetic or antagonistic interactions of probiotics with the starter cultures. The interactions of probiotics with the food matrix may be even more intensive when probiotics are used as a component of the starter culture.²³ Co-inoculation with yogurt cultures may suppress the initial growth of bifidobacteria but does not significantly affect their survival during storage.²⁴ It is worth noting that a possible solution is to add a free or preferably encapsulated form of

probiotic microorganisms in the required quantity to the product after fermentation.²⁵ However, this method requires more complex technological equipment and also increases the overall requirements for the enterprise level, which may be difficult within the framework of organizing local sustainable production in LMICs. Another approach is to use a single microorganism, which provides a stable and controlled fermentation process, allowing for high levels of active bacteria in the product, as well as predictable high product quality characteristics. Co-cultivation with traditional yogurt starters can indeed create a competitive environment that often suppresses the growth of *B. bifidum* during fermentation due to the higher acidification rate of yogurt starters and competition for nutrients.²⁶ Monoculture fermentation avoids this antagonistic effect. Furthermore, and most critically for a probiotic product, the viability of *B. bifidum* during storage remains stable and does not fall below the recommended probiotic threshold.^{27,28} The development and implementation of sustainable production protocols for probiotic fermented goat milk products will improve the quality of local sources of nutrients and thereby address adverse health outcomes, including in LMICs.

The aim of this work is to determine a probiotic microorganism for the effective fermentation of lactose residues, free galactose and glucose in low-lactose goat milk obtained by hydrolysis with β -galactosidase to ensure that the content of live probiotics is over 10^9CFU ml^{-1} and high quality indicators of the finished product. For this purpose, 12 promising and widely available microorganisms have been evaluated for milk carbohydrate fermentation ability, kinetics of biomass, and organic acid accumulation during milk fermentation. For the selected microorganism, the physicochemical and quality indicators of the fermented beverage have been studied during refrigerated storage for 28 days.

2 Materials and methods

2.1 Materials

Goat milk was obtained from the CJSC “breeding complex Pri-nevskoe”, Leningrad region, Russia. The milk had the following physico-chemical characteristics: a mass fraction of fat of $3.9 \pm 0.1\%$, protein mass fraction of $3.1 \pm 0.1\%$, nonfat milk solids of $8.6 \pm 0.1\%$, pH of 6.7 ± 0.05 , and titratable acidity of 19.5 ± 0.1 °T. Low-lactose goat milk was obtained by fermentation with $0.08\% \text{ v/v}$ β -galactosidase from *Kluyveromyces lactis* (Lactasis 6500K, LLC “Kaprina”, Russia) at a temperature of 40°C for 4 h to a lactose content of less than 0.1% .

This study used well-known and widely available in Russia probiotics *Lactobacillus acidophilus* strains AT-41, H9, 57S, and 8 (VKPM, Russia), *Bifidobacterium bifidum* strains BB01 (Alce International s.r.l., Italy), AC-1579 (VKPM, Russia), No. 1 (LLC “ProBioPharm”, Russia), BF3 DSM 29040 (LLC “BioVid”, Russia), and 791 (CJSC “Ecopolis”, Russia). In addition, we studied *Streptococcus thermophilus* TA 40 (DuPont Nutrition & Health, Denmark), *Lactobacillus delbrueckii* subsp. *bulgaricus* 19 (VKPM, Russia) and yogurt starter YF-L811 (*Lactobacillus delbrueckii* subsp. *bulgaricus* and *Streptococcus thermophilus* from Chr.



Hansen Holding A/S, Denmark) commonly used with these probiotics. A yoghurt starter and individual microorganisms included in its composition were selected to evaluate the effect on lactose, and various strains of *L. acidophilus* and *B. bifidum* were used as they are promising and beneficial for the gastrointestinal tract when used in the manufacture of functional foods. All microorganisms were obtained in a pure lyophilized form.

For the cultivation of microorganisms, nutrient media produced by HiMedia (India) were used. The ingredient concentrations of the MRS-broth were as follows (g l^{-1}): proteose peptone – 10.0, HM peptone B# – 10.0, yeast extract – 5.0, dextrose (glucose) – 20.0, polysorbate 80 (Tween 80) – 1.0, ammonium citrate – 2.0, sodium acetate – 5.0, magnesium sulphate – 0.1, manganese sulphate – 0.05, and dipotassium hydrogen phosphate – 2.0. The ingredient concentrations of the *Bifidobacterium*-broth were as follows (g l^{-1}): tryptone – 20.0, yeast extract – 10.0, peptone – 10.0, dextrose (glucose) – 20.0, tomato juice (solids) – 16.65, polysorbate 80 (Tween 80) – 2.0, and agar – 1.0. The ingredient concentrations of the M17 medium were as follows (g l^{-1}): peptone – 2.5, tryptone – 2.5, soya peptone – 5.0, yeast extract – 2.5, HM peptone B# – 5.0, lactose – 5.0, ascorbic acid – 0.5, and disodium- β -glycerophosphate – 19.0.

2.2 Methods

2.2.1 Bacterial strains and culture conditions. Each lyophilized culture was separately reactivated in a sterile medium for 24 h. Incubation of *L. delbrueckii* subsp. *bulgaricus* 19 and *L. acidophilus* strains AT-41, H9, and 57S was carried out in MRS-broth at a temperature of 37 °C. *B. bifidum* strains BB01, AC-1579, No. 1, 791, and BF3 DSM 29040 were incubated in *Bifidobacterium*-broth at a temperature of 37 °C. The incubation temperature for *S. thermophilus* TA 40 in the M17 medium and yogurt starter YF-L811 in MRS-broth was 42 °C; for *L. acidophilus* 8 the incubation temperature in MRS-broth was 30 °C. The strains were rejuvenated and generated three times before use. Then the strains were washed from the nutrient medium with NaCl 0.9% and concentrated 10 times by volume using centrifugation at 3000g for 10 min and the supernatant was removed.

2.2.2 Milk carbohydrate fermentation by bacteria. Each studied microorganism was cultured in a nutrient medium containing peptone (10 g l^{-1}), NaCl (5 g l^{-1}) and one of the carbohydrates: glucose, galactose, lactose, or lactulose at an amount of 10 g l^{-1} . This nutrient medium was subsequently used in tests on fermentation ability with bromocresol purple and tests on identification of the beginning of carbohydrate intake without staining.

To determine the fermentation ability of milk carbohydrates, the prepared microorganism concentrates at an amount of 5 μL were introduced into 10 ml of the nutrient medium stained with bromocresol purple (20 mg l^{-1}) and incubated for 72 h at the temperature specific to each strain similar to that in Section 2.1. The ability to ferment carbohydrates was determined by the colour change, and the pH level was measured at the same time.^{29,30}

To identify the beginning of carbohydrate intake of *B. bifidum* strains, the prepared *B. bifidum* concentrates in the amount of 0.2 μL were introduced into 0.2 ml of the prepared nutrient medium and placed in a 96-well plate. The plates were incubated in the plate reader SPECTROstar Nano (BMG LAB-TECH, Germany) for 72 h at a temperature of 37 °C. The optical density was determined at 600 nm every 30 min. The beginning of carbohydrate intake was determined by identifying the first time point at which the optical density value is significantly different from the initial value.

2.2.3 Obtaining an active and viable starter culture. The composition of the nutrient medium and the duration of cultivation were determined to obtain the most active and viable starter culture. The method consisted of *B. bifidum* submerged cultivation in *Bifidobacterium*-broth at a temperature of 37 °C and measurement of the optical density at 600 nm every 1 h for 50 h. Using *Bifidobacterium*-broth with the addition of lactulose 6.7 g l^{-1} either or both with processing of the nutrient medium with ultrasound (10 min, 40 kHz) was considered an alternative to conventional cultivation in nutrient media.³¹ Ultrasound treatment, particularly at low frequencies, was shown to affect the growth and activity of probiotic bacteria in fermented milk.³²

2.2.4 Titratable acidity. The titratable acidity (TA) of milk and low-lactose drinks was determined using the indicator method, which is acid–base titration of a sample by determining the equivalence point in the presence of a phenolphthalein indicator. The titratable acidity was recalculated and expressed as % lactic acid according to the official AOAC International 947.05, Acidity of Milk Titrimetric Method.³³

2.2.5 Active acidity. Active acidity was determined by the potentiometric method using a Mettler Toledo SevenCompact pH meter with a combined pH electrode with a built-in temperature sensor.

2.2.6 Number of bifidobacteria. The number of bifidobacteria was determined by submerged seeding in TOS propionate agar, followed by counting after incubation for 72 h at a temperature of 37 ± 1 °C under anaerobic conditions. The results of the study are expressed as the number of colony-forming units (CFUs) in 1 ml of product or as the decimal logarithm of this value.

2.2.7 Acidification kinetics. The maximum acidification rate (V_{max} , unit pH min^{-1}) was calculated based on the measured values of active acidity (pH) and fermentation duration (τ):

$$V_{\text{max}} = \max \left(\frac{\text{dpH}}{\text{d}\tau} \right) \quad (1)$$

The duration at which the maximum acidification rate was observed (τ_{m}) and the duration at which the pH of 5.0 was reached (τ_{e}) were considered responses that characterized the process kinetics.³⁴

2.2.8 Fermentation characteristics. The specific growth rate, doubling time of colony-forming units, and multiplication rate were calculated using the following formulae.³⁵ The specific growth rate (μ_{G} , h^{-1}):



$$\mu_G = \frac{\ln X - \ln X_0}{\tau} \quad (2)$$

where X is the number of colony-forming units at the end of fermentation and X_0 is the initial content of microorganisms.

The doubling time (t_d , h) of the concentration of colony-forming units:

$$t_d = \frac{\ln 2}{\mu_G} \quad (3)$$

The multiplication rate (MR):

$$MR = \frac{1}{t_d} \quad (4)$$

2.2.9 Organoleptic evaluation. Organoleptic evaluation was conducted by 30 untrained panel members (60% women and 40% men) between 20 and 45 years old. The triangular test was used to verify each evaluator's ability to discriminate. Samples were brought to room temperature (20–25 °C) for organoleptic evaluation. The sensory panel was provided with 3 random number-coded plastic cups (100 ml) with a product at one time and gargled before tasting each new sample. The samples were evaluated on a 9-point scale where 0 does not match the attribute definition and 9 matches the attribute definition. The samples were presented to panel members in random order to assess flavour and odour.^{19,36} Details are shown in Table 1.

2.2.10 *In vitro* gastric survival of *B. bifidum*. Determination of *in vitro* survival of *B. bifidum* in concentrate and in low-lactose drinks was carried out by comparing the original sample with a sample kept in a solution of simulated gastric juice in a ratio of 1 : 9.^{37,38} The gastric juice model consisted of 0.9% saline with pepsin added to a content of 2000 U ml⁻¹ and hydrochloric acid to pH = 2.5. The sample was maintained at 37 °C and constantly stirred at 170 rpm on an orbital shaker. The survival rate (SR, %) was calculated using the next formula:

$$SR = \frac{\log_{10} X}{\log_{10} X_0} \times 100\% \quad (5)$$

where X is the number of colony-forming units after incubation in model gastric juice and X_0 is the initial content of microorganisms.

2.2.11 Microbiological safety. Determination of yeasts, molds and coliform bacteria in low-lactose drinks was carried out by seeding in nutrient media with subsequent counting after incubation.³⁹

2.2.12 Viscosity of fermented dairy products. The viscosity of fermented dairy products was measured using a rotary viscometer RN 4.1 (Rheotest Medingen GmbH, Germany). The measurement was carried out at a temperature of 4 ± 2 °C with a coaxial cylindrical measuring system (rotor H1) using the equipment manufacturer's guidelines. 30 ml of the product at storage temperature were placed in a measuring cup and thermostated for 10 min. The measurement consisted of three stages. At the first (preparatory) stage, the product was subjected to shear deformation for 60 s at a constant shear rate of 1 s⁻¹. At the second stage, the dynamic viscosity was measured every 5 s for 300 s with an increase in the shear rate (sample deformation rate) from 1 to 100 s⁻¹. At the third stage, a constant shear rate of 100 s⁻¹ was maintained for 60 s.

2.2.13 Statistical analysis. All assays were performed with three independent experiments and each measurement was carried out at least in triplicate. Mean differences were analyzed using Jamovi version 2.3.18.0 (Jamovi project, Sydney, Australia), by one-way analysis of variance (ANOVA, $p \leq 0.05$), followed by the *post hoc* Tukey test ($p \leq 0.05$) and independent samples *t*-test ($p \leq 0.05$). Graphing was performed using OriginPro version 2024 (OriginLab Corporation, Northampton, MA, USA). All results were presented as a mean \pm standard deviation and $p \leq 0.05$ was used to indicate a significant difference.

3 Results and discussion

3.1 Milk carbohydrate fermentation by bacteria

To assess the effect of microorganisms on the carbohydrate composition of milk, each studied microorganism was cultured in nutrient media containing one of the studied milk carbohydrates: glucose, galactose, or lactose. The studied microorganism concentrate was added to the stained nutrient medium and incubated for 72 h at the temperature specific to each strain. The milk carbohydrate fermentation ability was determined after 72 h by colour change and pH measurement. All studied microorganisms can process lactose to varying degrees (Fig. 1). This is typical for lactic acid bacteria of the species *Lactobacillus* and *Streptococcus*^{40,41} and also for *B. bifidum*.^{42,43} *S. thermophilus* TA 40, *L. delbrueckii* subsp. *bulgaricus* 19 and *B. bifidum* strains BB01, AC-1579, No. 1, BF3 DSM 29040, and 791 have an obvious ability to ferment glucose. *L. acidophilus* strains AT-41, H9, 57S, and 8 have not shown the ability to actively metabolize glucose. Some strains of *L. acidophilus* utilize glucose more actively than other carbohydrates^{41,44} and at the same time are extremely sensitive to their own acidic products

Table 1 Definitions of attributes evaluated in descriptive organoleptic analysis of fermented milk

Attribute	Definition (from none to intensive)
Fermented flavour	The taste stimulated by lactic acid
Sweet flavour	The taste stimulated by milk carbohydrates
Goaty flavour	Animal-like, lingering, associated with a sharp taste; caprylic acid
Fermented odour	The intensity of odour associated with sour milk, <i>i.e.</i> lactic acid
Goaty odour	Animal-like, lingering, associated with a harsh odour; caprylic acid



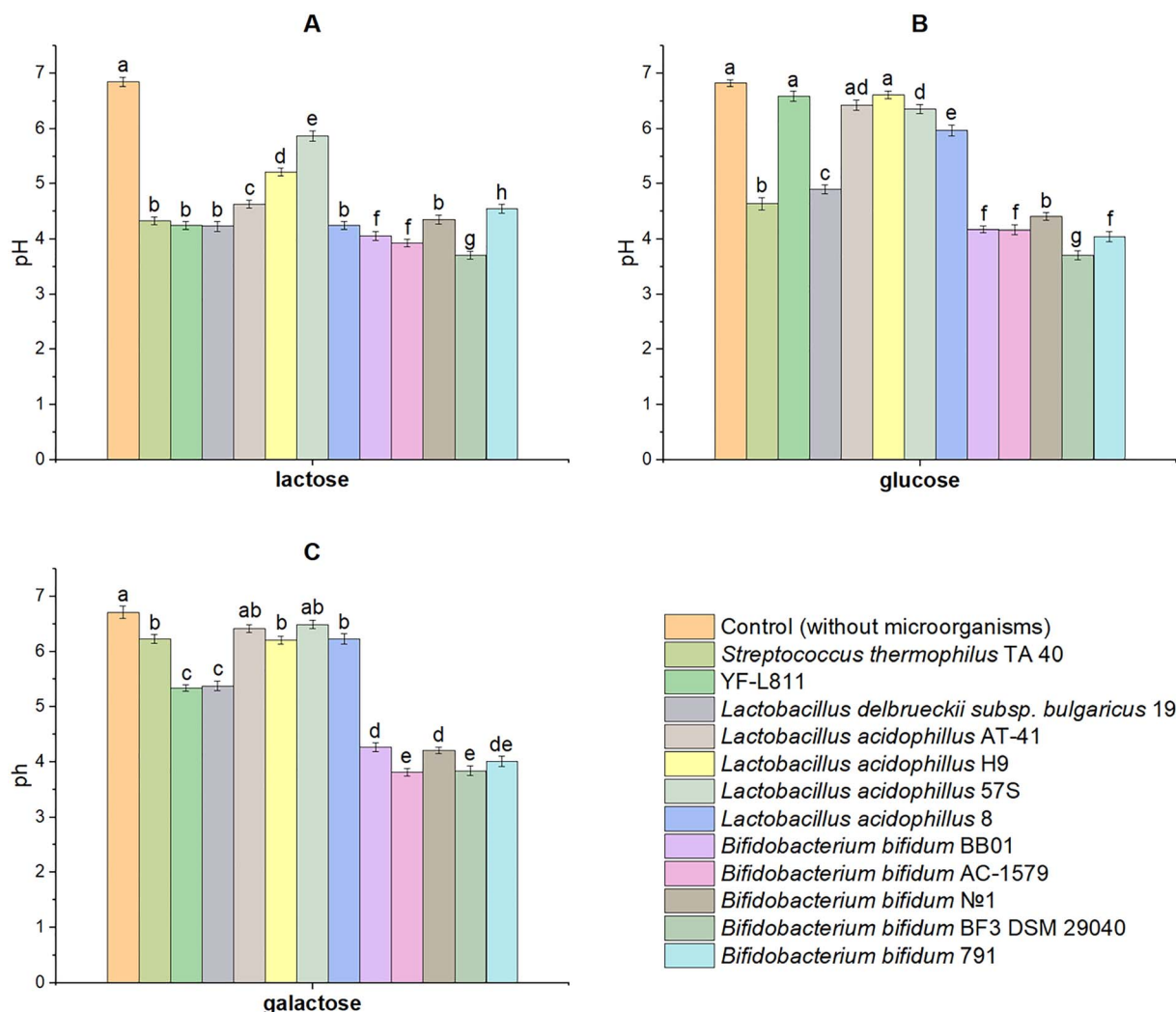


Fig. 1 Milk carbohydrate fermentation ability of the studied bacteria: (A) – lactose; (B) – glucose; (C) – galactose. Small letters refer to significant differences ($p < 0.05$).

Table 2 Beginning of carbohydrate intake of *B. bifidum* strains

<i>B. bifidum</i> strain	Beginning of carbohydrate intake, h		
	Lactose	Glucose	Galactose
BB01	6.5	9.0	8.0
AC-1579	5.5	6.5	6.0
No. 1	13.5	12.0	15.0
BF3 DSM 29040	12.5	11.5	13.0
791	14.5	13.5	16.5

of glucose utilization.⁴⁵ *B. bifidum* strains BB01, AC-1579, No. 1, BF3 DSM 29040, and 791 actively utilize galactose, which is consistent with the results of *B. bifidum* carbohydrate metabolism pathway studies.^{42,46,47} Galactose-negative *Streptococcus* and *Lactobacillus* strains metabolize the glucose moiety and excrete galactose into the extracellular medium.⁴⁰

In low-lactose milk obtained by enzymatic hydrolysis, the main part of carbohydrates is monosaccharides; therefore, milk

becomes sweet due to the presence of approximately 25 g l^{-1} of free glucose.^{48–50} Low-lactose milk also poses potential health risks to consumers because it contains free galactose that increases neuroinflammatory diseases, contributes to metabolic disorders, and can potentially affect the liver and kidneys.^{51–53} *B. bifidum* strains can ferment a range of carbohydrates including glucose, lactose, galactose, mannitol, and xylose, producing acetate, lactate, ethanol, and formate as fermentation products.⁴² The ability of the studied strains to ferment galactose is confirmed by the presence of the corresponding enzymes for *B. bifidum* No. 1 and 791⁵⁴ and AC-1579,⁵⁵ the available research on *B. bifidum* BF3 DSM 29040,^{56–58} and promotion of the growth of *B. bifidum* BB01 with stachyose and galactooligosaccharides.^{59–61} Next *B. bifidum* strains were selected for further study: BB01, AC-1579, No. 1, BF3 DSM 29040, and 791 as capable of fermenting both glucose and galactose in higher quantities. The strain selection allows sweetness suppression and complete fermentation of glucose and galactose in low-lactose milk.



Three of the selected strains of bifidobacteria (No. 1, BF3 DSM 29040, and 791) utilize milk carbohydrates in the following order: glucose, lactose, and galactose (Table 2). This confirms the information about the frequent accumulation of galactose during milk fermentation.^{62,63} However, lactose and galactose are undesirable carbohydrates in low-lactose dairy products: lactose due to lactase deficiency,^{62,64} and high levels of galactose lead to a number of serious health and functionality problems in some fermented dairy products.^{65,66} Thus, for the fermentation of low-lactose milk, it is preferable for microorganisms to

utilize primarily the remains of lactose, then free galactose, and then glucose. The *B. bifidum* strains that consume carbohydrates in this order are BB01 and AC-1579.

3.2 Obtaining an active and viable starter culture

Before introduction into milk, *B. bifidum* cells underwent submerged cultivation at 37 °C in *Bifidobacterium*-broth-based media with and without additional ultrasonic treatment and with and without additional lactulose, to obtain the most active and viable starter culture.

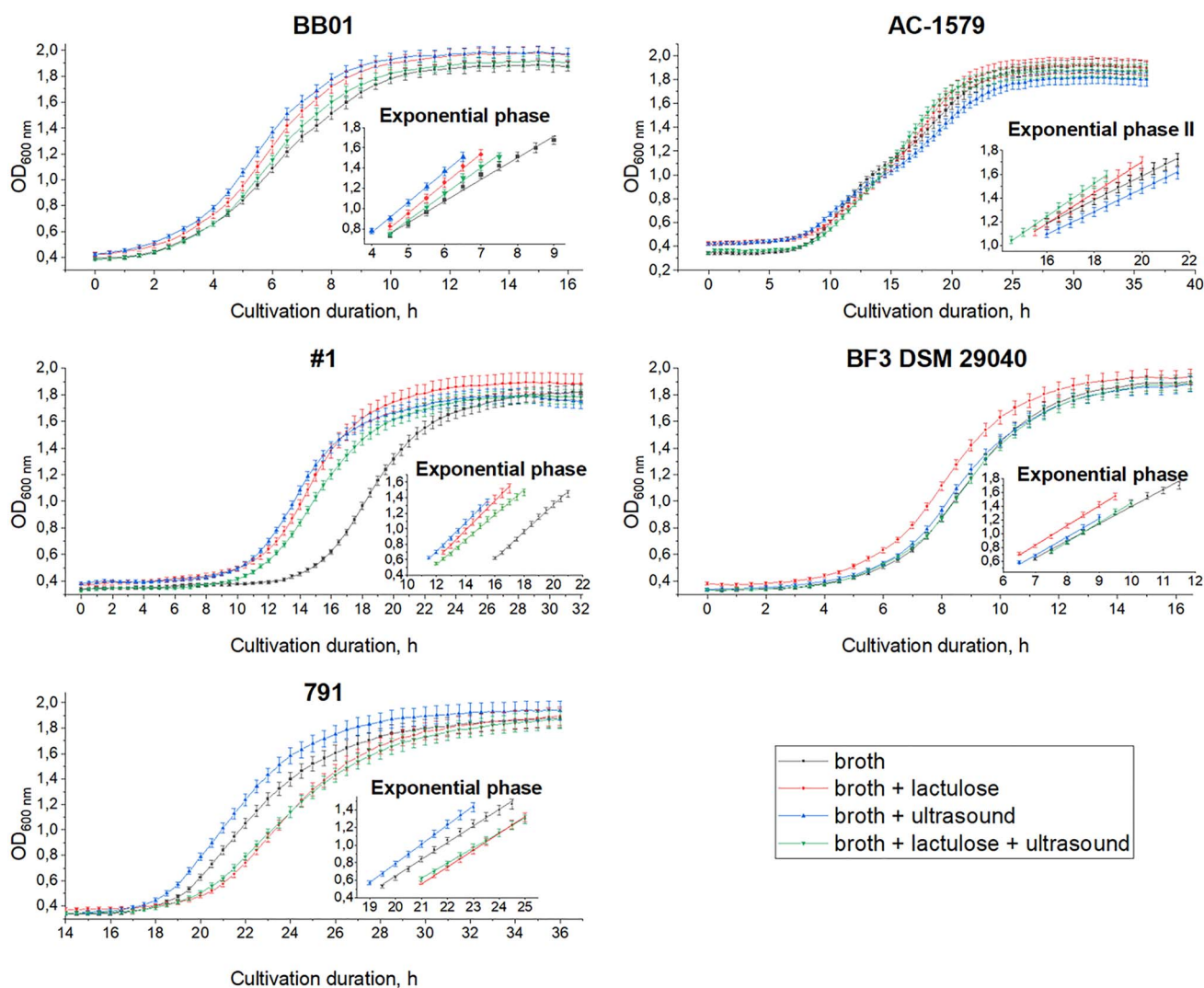


Fig. 2 Growth curves of *B. bifidum* strains.

Table 3 Best achieved cultivation conditions for *B. bifidum* strains

<i>B. bifidum</i> strain	Lactulose, 6.7 g l ⁻¹	Ultrasonic processing	Duration of cultivation, h	Number of viable cells in concentrate, log ₁₀ CFU ml ⁻¹
BB01	—	+	6.5	9.75 ± 0.25
AC-1579	+	+	18.5	9.95 ± 0.23
No. 1	+	—	16.5	9.93 ± 0.24
BF3 DSM 29040	+	—	9.5	10.92 ± 0.25
791	—	+	23.0	11.07 ± 0.22



The composition and method of the nutrient medium processing were selected by comparing the kinetic curves of *B. bifidum* growth at optical density (OD) at 600 nm in the prepared nutrient media (Fig. 2). The identified exponential growth phases are also shown in Fig. 2. The AC-1579 strain exhibited diauxic growth, so exponential phase II data were used to

identify the best conditions. The values for the best culture media (cultivation time to achieve the highest optical density) differ significantly ($p < 0.05$) from those of the other culture media studied.

The conditions presented in Table 3 were selected for the cultivation of *B. bifidum* strains. At the end of cultivation under

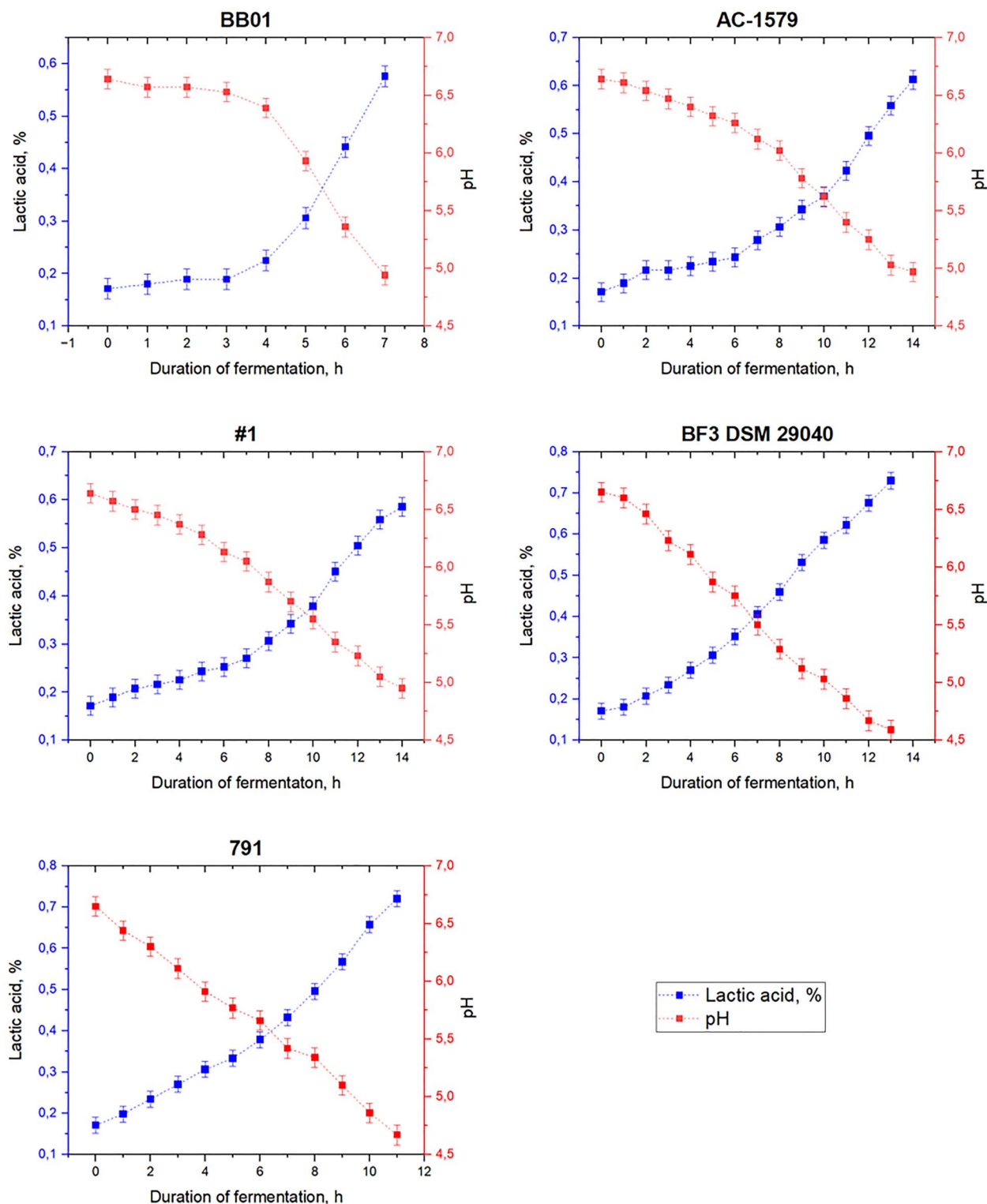


Fig. 3 Lactic acid content and pH during low-lactose milk fermentation with *B. bifidum* concentrates.



the specified conditions, the strains were washed from the nutrient medium with a physiological solution of 0.9% NaCl and concentrated 10 times and the number of viable cells was determined. The number of viable bifidobacteria in 1 ml of the obtained microorganism concentrate was in the range from 9.75 (*B. bifidum* BB01) to 11.07 (*B. bifidum* 791).

For *B. bifidum* strains AC-1579, No. 1 and BF3 DSM 29040 *Bifidobacterium* nutrient medium with the addition of lactulose increased the number of viable cells. Lactulose is available for culture media and has properties that promote the growth of some bacteria and enhance fermentation processes.^{67–69}

Ultrasonic treatment of the nutrient medium promoted accumulation of more biomass for *B. bifidum* strains BB01, AC-1579 and 791. Low frequency (20–100 kHz) and low-intensity ($<1 \text{ W cm}^{-2}$) ultrasonication can enhance microorganism growth and metabolite production, suggesting that it could be very beneficial for the fermentation industry.^{70,71} Ultrasound generates pores on the cell membrane, which provide and promote the release of intracellular enzymes from the cells through the effect of acoustic cavitation.^{72,73} When treating microorganisms in nutrient broth, ultrasound can not only induce the permeability of substances through the microbial membrane, but also modify the ingredients of fermentation broth to accelerate the nutrient supply, thereby promoting microbial growth.^{74,75} Studies suggest that nutrient media ultrasonic treatment can enhance lactic acid bacteria fermentation processes and increase peptide content and viable cell count,^{76–78} as well as ultrasound treatment of bifidobacteria enhances galactose utilization.⁷²

3.3 Titratable acidity and pH of fermented goat milk

Typically, liquid starters prepared using skim milk in an amount of 5% of the volume of raw materials or lyophilized starters for direct addition are used in the fermented milk

product technology.⁷⁹ A *B. bifidum* concentrate is used to obtain a fermented milk drink based on low-lactose goat milk, since the use of starters in standard form can increase the total lactose content.⁸⁰ Concentrates of each selected *B. bifidum* strain (BB01, AC-1579, No. 1, BF3 DSM 29040, and 791) were added to low-lactose milk in an amount of 0.1% (v/v) at a temperature of $37 \pm 2 \text{ }^{\circ}\text{C}$. Fermentation was carried out at $37 \pm 1 \text{ }^{\circ}\text{C}$ to achieve the organoleptic characteristics corresponding to the decrease of the excessive sweetness of β -galactosidase fermented milk and a pH of 4.6–4.9.

The graphs featuring the increase of lactic acid content and pH decrease during low-lactose milk fermentation are shown in Fig. 3. The low-lactose goat milk before the addition of bifidobacteria concentrate had a titratable acidity of $19 \pm 1.24 \text{ }^{\circ}\text{T}$ ($0.17 \pm 0.02\%$ lactic acid) and pH of 6.65 ± 0.07 .

When low-lactose milk was fermented with *B. bifidum* BB01 concentrate, the active acidity reached a value of 4.94 ± 0.07 during fermentation for 7 h, while the titratable acidity was $64 \pm 1.24 \text{ }^{\circ}\text{T}$ ($0.58 \pm 0.02\%$ lactic acid). For strains *B. bifidum* AC-1579 and No. 1, the fermentation duration until the desired organoleptic characteristics were achieved was 14 h. At the end of fermentation, the product with the addition of *B. bifidum* AC-1579 had a pH of 4.97 ± 0.07 and the product with the addition of *B. bifidum* No. 1 had a pH of 4.95 ± 0.07 , and titratable acidity (TA) values were $68 \pm 1.24 \text{ }^{\circ}\text{T}$ ($0.61 \pm 0.02\%$ lactic acid) and $65 \pm 1.24 \text{ }^{\circ}\text{T}$ ($0.59 \pm 0.02\%$ lactic acid), respectively. Excessive sweetness of the β -galactosidase fermented milk in the product with *B. bifidum* BF3 DSM 29040 concentrate was suppressed only at an active acidity of 4.59 ± 0.07 and a TA of $81 \pm 1.24 \text{ }^{\circ}\text{T}$ ($0.73 \pm 0.02\%$ lactic acid), which took 13 h. The product with *B. bifidum* 791 corresponds to the specified organoleptic characteristics after 11 h of fermentation, exhibiting a pH of 4.67 ± 0.07 and TA of $80 \pm 1.24 \text{ }^{\circ}\text{T}$ ($0.72 \pm 0.02\%$ lactic acid).

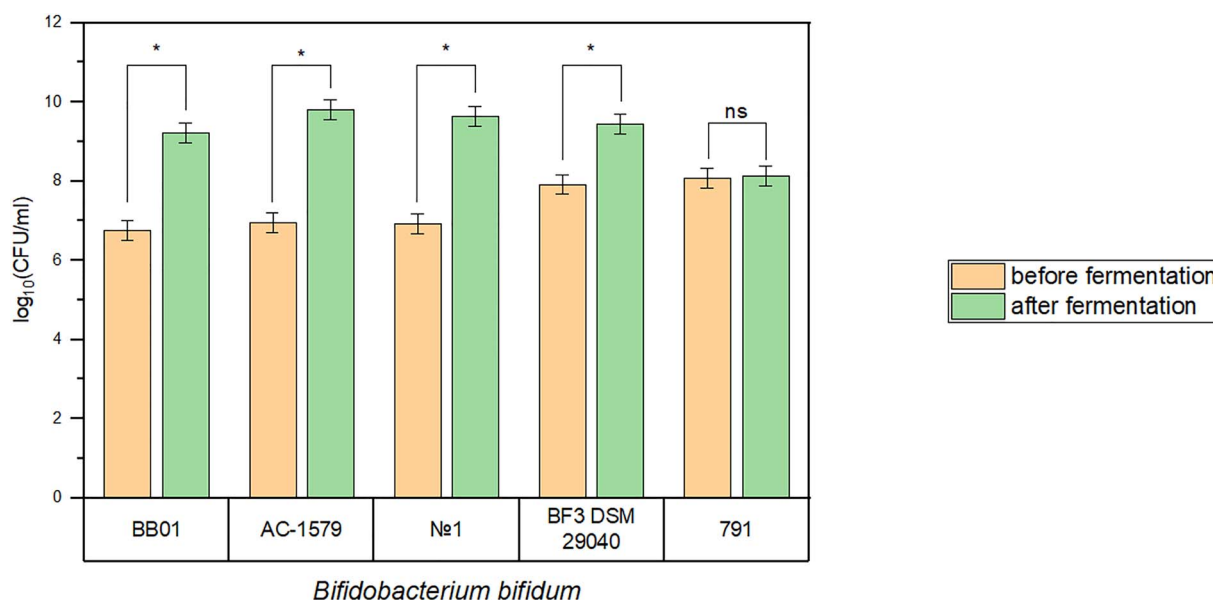


Fig. 4 The number of live *B. bifidum* in the products before and after fermentation and cooling. (*) significant difference; (ns) non-significant difference ($p < 0.05$).



The obtained pH values and duration of fermentation of goat low-lactose milk by the *B. bifidum* strains BB01, AC-1579, No. 1, BF3 DSM 29040 and 791 are within the range of values previously known for bifidobacteria. The pH value of fermented milk and duration of fermentation vary depending on the specific *Bifidobacterium* strain and milk used.^{36,81–83} At the same time, adding the *Bifidobacterium* strain to the starter culture can reduce the duration of fermentation, compared to fermentation with the yogurt starter alone.⁸²

3.4 *Bifidobacterium bifidum* strain growth and acidification kinetics parameters in fermented milk

Cooling to a storage temperature ($4 \pm 2^\circ\text{C}$) was performed after fermentation for 1 ± 0.25 h. While cooling, residual fermentation and acid accumulation occur. The number of live *B. bifidum* in the products was evaluated before and after fermentation and cooling (Fig. 4).

The greatest increase in biomass was observed for *B. bifidum* strains AC-1579, No. 1 and BB01 from 6.95 to $9.80 \log_{10}\text{CFU ml}^{-1}$, from 6.93 to $9.65 \log_{10}\text{CFU ml}^{-1}$, and from 6.75 to $9.22 \log_{10}\text{CFU ml}^{-1}$, respectively. *B. bifidum* BF3 DSM 29040 showed an increase in the number of live bifidobacteria from 7.92 to $9.45 \log_{10}\text{CFU ml}^{-1}$. Changes in the number of *B. bifidum* 791 during cooling were insignificant ($p > 0.05$). The calculated values of biomass increase and the values of pH and TA after cooling to the storage temperature are shown in Table 4.

Some authors report that bifidobacteria are more active during goat milk fermentation compared with cow milk fermentation due to the specific composition and structure of goat milk. Namely, goat milk is distinguished by its higher content of some mineral compounds and short-chain fatty acids and better bioavailability of proteins.^{81,84–87} The viable cell count of bifidobacteria in fermented goat milk can reach up to $10.3 \log_{10}\text{CFU ml}^{-1}$,^{36,88} showing varying biomass gains.⁸³

The growth kinetics of each *B. bifidum* strain was characterized by the specific growth rate, doubling time and multiplication rate (Fig. 5).

The highest specific growth rate (h^{-1}) was found for *B. bifidum* BB01, almost two times lower values were found for *B. bifidum* strains AC-1579 and No. 1, a three times lower value was found for *B. bifidum* BF3 DSM 29040, and a 62 times lower value was found for *B. bifidum* 791. The value of the doubling time of the number of colony-forming units (h) correlates with the same values, but in the opposite direction. The multiplication rate for

the studied strains is within the range from 0.019 (*B. bifidum* 791) to 1.172 (*B. bifidum* BB01), and the value of 0.676 is reached by *B. bifidum* AC-1579, 0.646 – by *B. bifidum* No. 1, and 0.392 – by *B. bifidum* BF3 DSM 29040.

Acidification kinetics parameters of the studied *B. bifidum* strains are given in Table 5. The maximum acidification rate was within the range from $2.5 \text{ unit pH min}^{-1}$ by *B. bifidum* No. 1 to $9.5 \text{ unit pH min}^{-1}$ by *B. bifidum* BB01. The acidification rate values of $4.0 \text{ unit pH min}^{-1}$ were reached by *B. bifidum* strains AC-1579 and BF3 DSM 29040; $3.5 \text{ unit pH min}^{-1}$ by *B. bifidum* 791. The slow pH reduction rate by some *B. bifidum* strains can be advantageous for the generation of bioactive peptides during milk fermentation.⁸⁹

Considering the microbiological and physicochemical parameters described above, as well as organoleptic characteristics, *B. bifidum* BB01 was selected as the most promising strain for the production of low-lactose beverages. *B. bifidum* BB01 successfully carries out fermentation of low-lactose goat milk in 7 h at $37 \pm 1^\circ\text{C}$.

3.5 Fermentation of low-lactose milk and milk without enzymatic hydrolysis

To identify possible differences in the production cycle, a low-lactose fermented milk drink was compared with the one made of milk fermentation without enzymatic hydrolysis, which is more often used to produce fermented milk products from goat milk. The difference in fermentation duration and acid accumulation in both types of milk has been established (Fig. 6).

The initial low-lactose and natural milk before adding the bifidobacteria concentrate had the same TA of $19 \pm 1.24^\circ\text{T}$ ($0.17 \pm 0.02\%$ lactic acid) and pH of 6.65 ± 0.07 . During fermentation of low-lactose milk, pH reached a value of 4.94 ± 0.07 during fermentation for 7 h , while TA was $64 \pm 1.24^\circ\text{T}$ ($0.58 \pm 0.02\%$ lactic acid). Fermentation of natural milk that did not undergo an enzymatic hydrolysis with β -galactosidase took 9 h until the required organoleptic characteristics were achieved with pH equal to 4.92 ± 0.07 , and the TA value was significantly higher than that of low-lactose milk – $75 \pm 1.24^\circ\text{T}$ ($0.68\% \pm 0.02\%$ lactic acid). After cooling to the storage temperature of $4 \pm 2^\circ\text{C}$, TA of the product from low-lactose milk ($75 \pm 1.24^\circ\text{T}$) was significantly lower than that of regular milk ($88 \pm 1.24^\circ\text{T}$). The product from low-lactose milk had a significantly lower pH level of 4.58 ± 0.07 compared to that of the product from goat milk

Table 4 Characteristics of fermentation of low-lactose milk by *B. bifidum* strains

<i>B. bifidum</i> strain	Fermentation duration, h	Biomass growth, $\log_{10}\text{CFU ml}^{-1}$	Acidity at $4 \pm 2^\circ\text{C}$	
			pH	TA, $^\circ\text{T}$
BB01	7	2.47 ± 0.23	4.58 ± 0.07	75 ± 1.24
AC-1579	14	2.85 ± 0.24	4.84 ± 0.07	76 ± 1.24
No. 1	14	2.72 ± 0.24	4.82 ± 0.07	70 ± 1.24
BF3 DSM 29040	13	1.54 ± 0.25	4.57 ± 0.07	75 ± 1.24
791	11	Insignificant	4.67 ± 0.07	80 ± 1.24



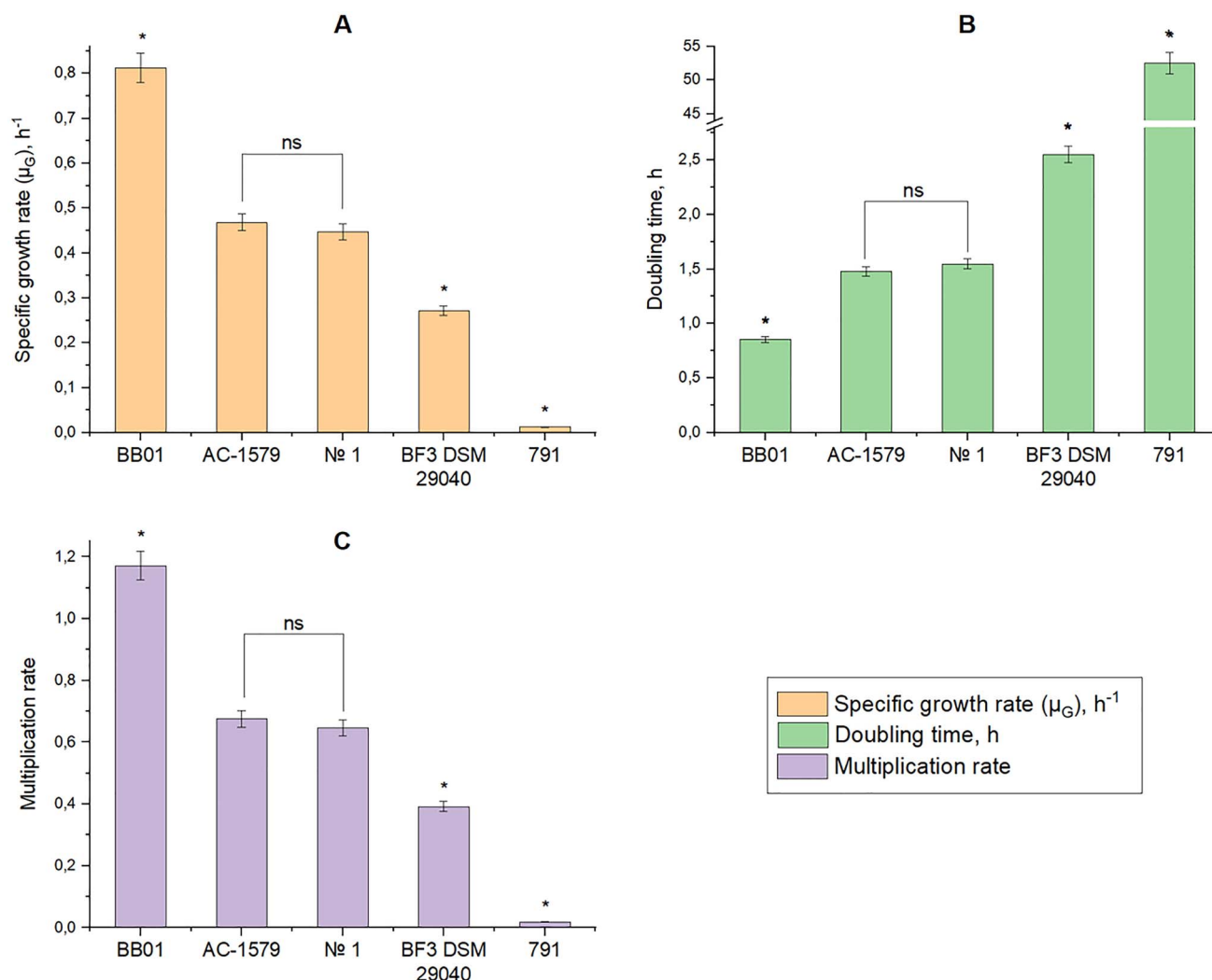


Fig. 5 Growth kinetics of *B. bifidum* strains during the fermentation of low-lactose goat milk: (A) – specific growth rate; (B) – doubling time; (C) – multiplication rate. (*) significant difference; (ns) non-significant difference ($p < 0.05$).

Table 5 Acidification kinetics parameters

Parameters	Low-lactose milk + <i>B. bifidum</i>					Milk + <i>B. bifidum</i> BB01
	BB01	AC-1579	No. 1	BF3 DSM 29040	791	
V_{max} (unit pH min^{-1})	9.5	4.0	2.5	4.0	3.5	6.2
τ_m (min)	360	540	360	300	420	420
τ_e (min)	411	810	810	611	565	525

without hydrolysis of lactose – 4.78 ± 0.07 . Acids formed by bifidobacteria during fermentation of raw materials with varying carbohydrate compositions dissociate differently;^{72,90,91} this changes the relationship between pH and TA.^{90,92–94}

Microbial fermentation was found to increase acid production in hydrolysed milk, resulting in accelerated acid-induced coagulation.^{95,96} Due to the acceleration of fermentation in low-lactose milk, possible changes in its carbohydrate composition are suggested. In this work, high temperature treatment pasteurisation at 90 ± 2 °C was used to inactivate β -galactosidase. This temperature is sufficient to inactivate the enzyme β -

galactosidase obtained from *Kluyveromyces lactis*.⁹⁷ In milk subjected to high-temperature treatment for inactivation of β -galactosidase, transformation occurs.^{98,99} The glucose residue of lactose is transformed into fructose, which together with the galactose residue, forms a stereoisomer of lactose–lactulose.^{98,100} The amount of lactulose formed in hydrolysed-lactose milk samples after heat inactivation can reach 77.9–130 mg l^{-1} .^{101,102} Lactulose is a prebiotic that can theoretically stimulate the growth and development of lactic acid microflora, including bifidobacteria, and contributes to their viability.^{67,103} *Bifidobacterium* strains show different growth rates and



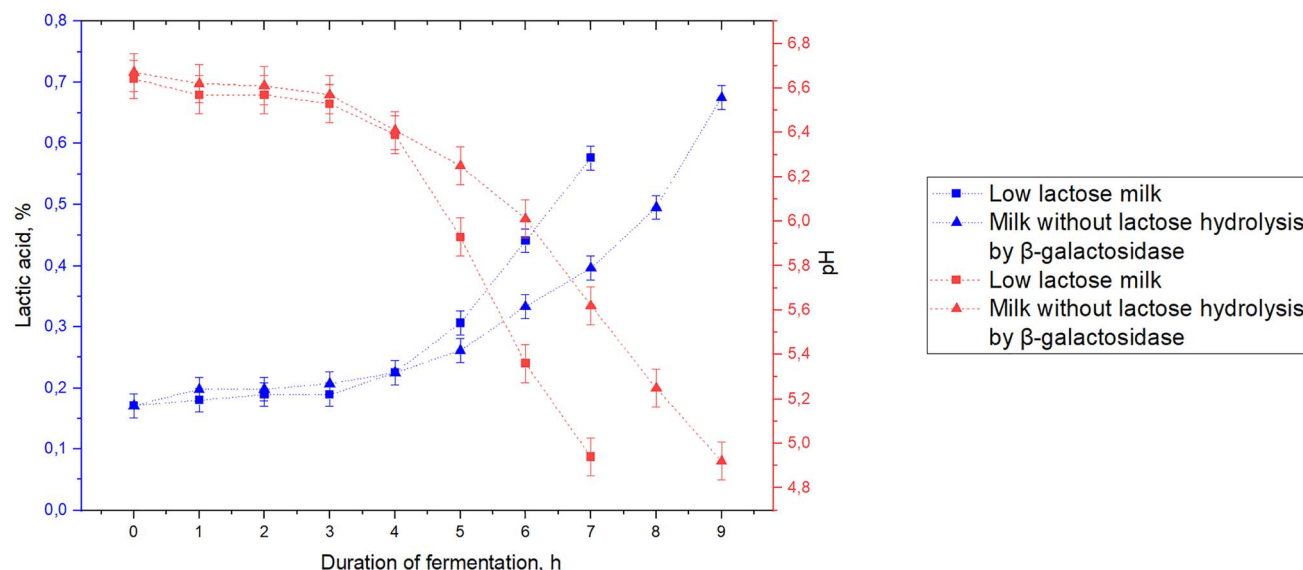


Fig. 6 Lactic acid content and pH during milk fermentation by *B. bifidum* BB01.

Table 6 Organoleptic evaluation of fermented goat milk products

Attribute	Fermented goat milk product	
	Low-lactose milk	Milk without enzymatic hydrolysis
Fermented flavour	6.30 ± 0.83	6.80 ± 0.78
Sweet flavour	6.40 ± 0.77 ^a	2.87 ± 0.80
Goaty flavour	2.47 ± 0.82 ^a	4.67 ± 0.77
Fermented odour	6.77 ± 0.81	7.03 ± 0.92
Goaty odour	3.17 ± 0.88 ^a	5.43 ± 0.86

^a Significantly different ($p < 0.05$) in comparison with the control group (fermented goat milk product from milk without enzymatic hydrolysis)

acidification patterns in milk with added prebiotics and some strains may perform better.¹⁰⁴

The results of the organoleptic evaluation of the fermented products are shown in Table 6. Significant differences between the samples were observed for sweet flavour, goaty flavour and odour ($p < 0.05$). There were no significant differences in fermented flavour and odour ($p > 0.05$). Unpleasant goaty taste characteristics were significantly reduced in fermented low-lactose milk and sweet taste characteristics were significantly higher.

Using *B. bifidum* and other starters can improve the sensory and functional properties of fermented milk, such as reducing undesirable flavours and increasing the content of beneficial organic acids.^{36,105} Using low-lactose milk improved the sensory, physicochemical, and technological properties of fermented goat milk, reducing goaty flavour and odour.

3.6 Viscosity of fermented dairy products

Dynamic viscosity was measured in low-lactose fermented milk drinks and drinks from goat milk without lactose hydrolysis

produced by thermostatic and tank methods. These are the two main methods of producing fermented dairy products and the end products differ in consistency and viscosity. In the tank method (stirred fermented dairy), the product is mechanically treated gently in large-volume containers at the end of the fermentation process and then packaged in consumer containers. In the thermostatic method (set fermented dairy), fermentation takes place in sealed consumer containers; thus, the product is not mechanically destroyed until the packaging is opened by the consumer.¹⁰⁶

Viscosity values of fermented milk products from milk without lactose hydrolysis were significantly higher than those of low-lactose fermented milk products (Fig. 7A). As seen from the figure, the viscosity of the natural dairy product ranged from 2947 to 116 mPa s for the thermostatic method of production and from 1230 to 73 mPa s for the tank method within an increase in the shear rate from 1 to 100 s⁻¹ in 300 s. The viscosity of low-lactose fermented milk products was from 2305 to 104 mPa s for the thermostatic method and from 334 to 24 mPa s for the tank method within the same increase in the shear rate and duration. The dynamic viscosity for a thermostatic product made from natural milk decreased by 25.4 times with the shear rate increase, for a tank product – by 16.9, for a thermostatic low-lactose product – by 13.9, and for a tank low-lactose product – by 22.2.

Previous studies reported that various factors influence the viscosity and the texture profiles of fermented milk products, including acidity, pH, and protein contents.^{107,108} Lactose-reduced milk was reported to result in a more fluid consistency after fermentation; in addition, the viscosity depends on the composition of the milk, especially the protein/lactose ratio.^{109,110}

The viscosity of the samples produced by the thermostatic method decreased by 12 mPa s from 103 to 91 mPa s for the low-lactose product and by 15 mPa s from 115 to 100 mPa s for the



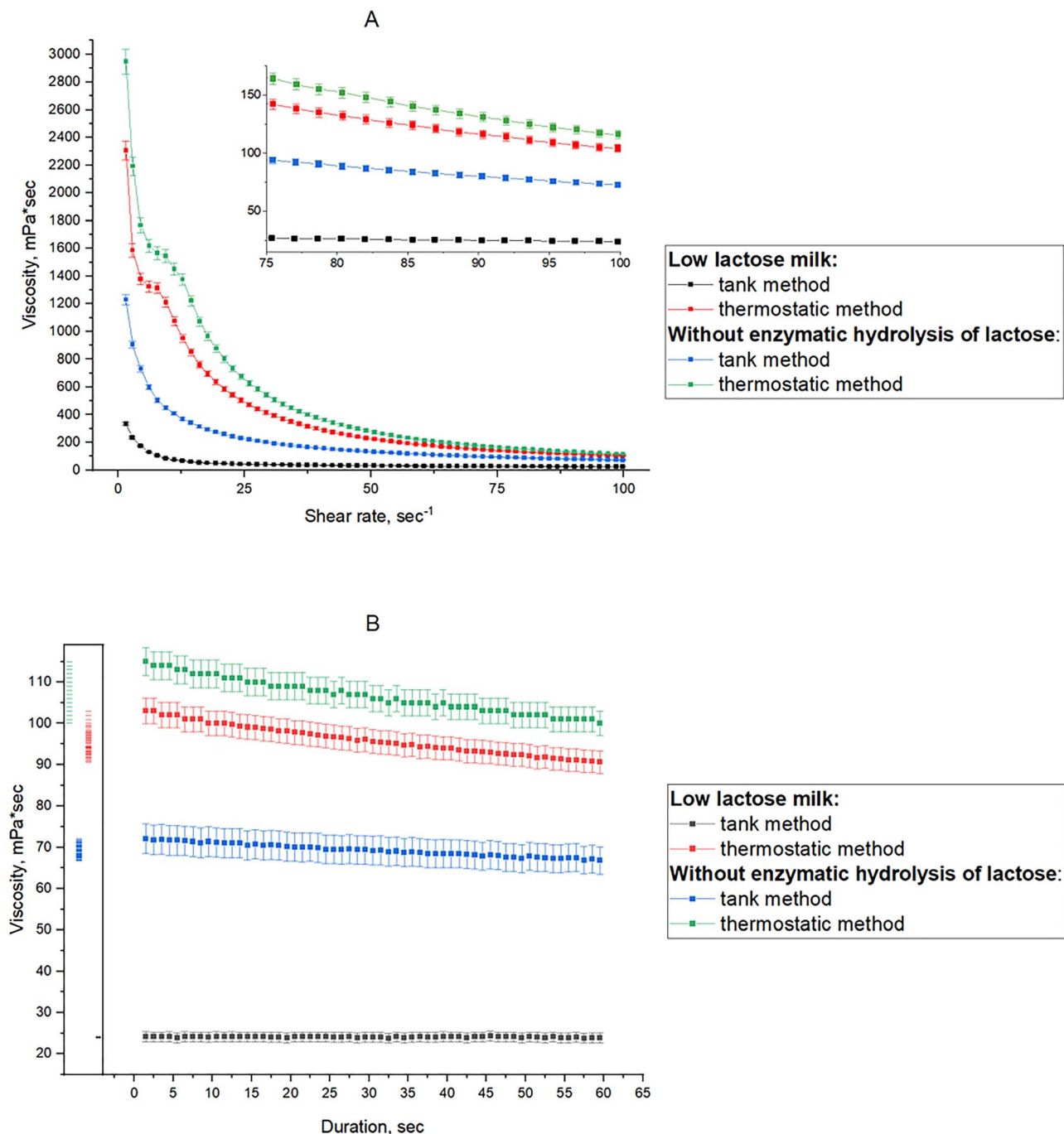


Fig. 7 Dynamic viscosity of fermented goat milk products: (A) – dependence of viscosity on the shear rate; (B) – dynamic viscosity at a constant shear rate of 100 s⁻¹.

product from milk without lactose hydrolysis at a constant shear rate of 100 s⁻¹ for 60 s after the previous 300 s of shear deformation (Fig. 7B). No significant decrease in viscosity was observed in products produced by the tank method under the same shear deformation conditions. Thus, the viscosity changed insignificantly from 72 to 67 mPa s in the product from milk without lactose hydrolysis. The viscosity also remained at the level of 24 mPa s in the low-lactose product. The fermented low-lactose products showed similar rheological behavior

depending on the production method, but their viscosity was lower compared to the fermented products from milk without lactose hydrolysis.

At a constant shear rate, a denser network of protein and fat globules results in higher apparent viscosity, and it takes longer to reduce to a stable value.^{110,111} When lactose is hydrolysed before or simultaneously with fermentation, a reduction in viscosity and gel strength is observed in the fermented product, despite the fact that lactose increases protein hydration,¹¹² but it



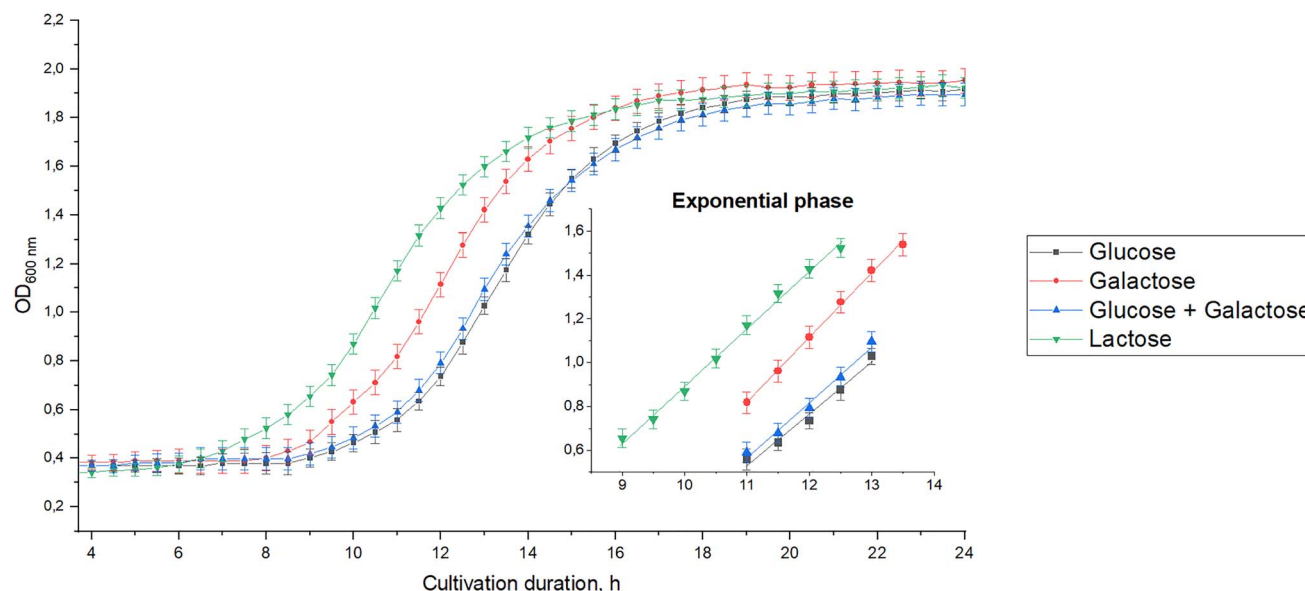


Fig. 8 Growth curves of *B. bifidum* BB01 during carbohydrate fermentation.

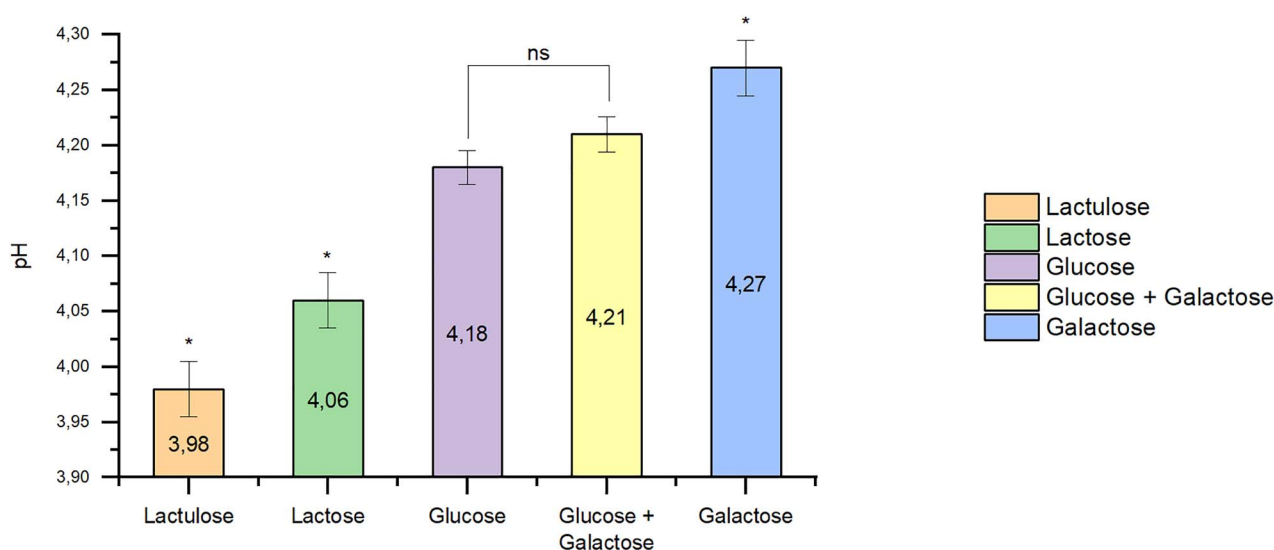


Fig. 9 pH changes during carbohydrate fermentation by *B. bifidum* BB01. (*) significant difference; (ns) non-significant difference ($p < 0.05$).

also depends on the microbial culture used.^{96,113} The acidification properties of *B. bifidum* in milk are linked to its ability to produce exopolysaccharides, which can influence the texture, viscosity and pH of milk-based products.^{83,114} In general, bifidobacteria are known to synthesize heteropolysaccharides (HePSs) as their primary form of exopolysaccharides. These HePSs are characterized by their complex chemical structure, being built from repeating units that incorporate multiple different monosaccharide residues. Literature data indicate that the most frequently identified constituent HePSs include hexoses, such as glucose and galactose, and deoxy sugars such as rhamnose.^{115–117} The specific monosaccharide ratio and linkage patterns are strain-dependent and directly influence the rheological properties of the final fermented product. The

composition of carbohydrates in milk significantly affects the synthesis and structural properties of EPSs produced by bifidobacteria¹¹⁸ and lactose hydrolysis can increase exopolysaccharide production.¹¹³

3.7 Carbohydrate fermentation ability of *B. bifidum* BB01

B. bifidum BB01 was cultured in nutrient media containing one of the studied milk carbohydrates: glucose, galactose, or lactose also in a mixture of free glucose and galactose. Kinetic growth curves at optical density (OD) at 600 nm and identified exponential growth phases are shown in Fig. 8. The kinetic growth analysis in defined media revealed a clear hierarchy in carbohydrate preference by *B. bifidum* BB01. The kinetic data

demonstrate that lactose was, in fact, the most efficient substrate, supporting the highest growth rate. Galactose alone supported faster growth than glucose. The kinetics of glucose compared to a glucose–galactose mixture were insignificant ($p > 0.05$). This quantitative profile provides a mechanistic basis for the strain's performance in low-lactose milk, where the residual lactose and products of its hydrolysis (especially galactose) become the primary drivers of the rapid fermentation which we observed. The concomitant changes in pH values (Fig. 9) at the end of the fermentation period corroborated the optical density data, confirming active consumption of the preferred carbohydrates.

Lactulose may appear in low-lactose milk due to the isomerization during high-temperature processing for β -galactosidase inactivation.^{67,98–100,103} Our studies also revealed differences in acid accumulation, organoleptic and rheological properties of *B. bifidum* BB01 fermented products obtained from low-lactose milk and milk without enzymatic hydrolysis. Therefore, it was decided to begin testing the hypothesis about the positive effect of the possible lactulose formed on accelerating the fermentation process. Data on pH changes during lactulose fermentation by *B. bifidum* BB01 were obtained and compared with those of the fermentation of other milk carbohydrates (Fig. 9).

The pH levels after milk carbohydrate fermentation by *B. bifidum* BB01 were significantly different ($p < 0.05$). Lactulose showed a higher value of fermentation ability compared to other milk carbohydrates. The pH in the nutrient medium with lactulose was 3.98, with glucose – 4.18, and with galactose – 4.27. The pH value in the nutrient medium with lactose, which simulated the composition of milk without enzymatic hydrolysis of lactose by β -galactosidase, was 4.06.

Previously, a positive effect on the growth of *B. bifidum* BB01 was found for some prebiotics, namely: fructo-oligosaccharides, xylo-oligosaccharides, inulin, and galacto-oligosaccharides.^{61,119} Lactulose also significantly increases the growth of various *B. bifidum* strains.^{67,68,120–122} The addition of lactulose to infant formulas and fermented milk products enhances the growth and acidification profiles of *Bifidobacterium* species.^{68,123}

3.8 *In vitro* gastric survival of *B. bifidum* BB01

The effect of the fermented milk product matrix on the *in vitro* gastric survival of *B. bifidum* BB01 was studied in comparison with the pure strain concentrate (Fig. 10). After 1.5 h of incubation with constant stirring in model gastric juice at 37 °C the *B. bifidum* BB01 concentrate showed a survival rate of 56% while maintaining a viable cell number of 5.92 ± 0.27 out of $10.64 \pm 0.22 \log_{10}\text{CFU ml}^{-1}$. The viability of *B. bifidum* BB01 cells in the fermented milk product matrix was 89%, which is significantly higher than that of the concentrate. The number of viable cells in the fermented milk product during the test decreased from 9.21 ± 0.25 to $8.16 \pm 0.24 \log_{10}\text{CFU ml}^{-1}$. Therefore, the consumption of *B. bifidum* BB01 can be more effective as part of a fermented milk product.

Bifidobacterium strains behave very differently when exposed to an *in vitro* simulated gastric environment.¹²⁴ Some *Bifidobacterium* strains show high survival rates of over 90% after being treated at pH 2.5 for 3 h.⁸² Moreover, they can survive in the stomach for up to 90 min, when ingested with fermented milk products, affecting the number of bacteria that enters the small intestine.¹²⁴ Studies show that in healthy adults, *Bifidobacterium* strains survive transit through the gastrointestinal tract when consumed as a component of fermented milk products.¹²⁵

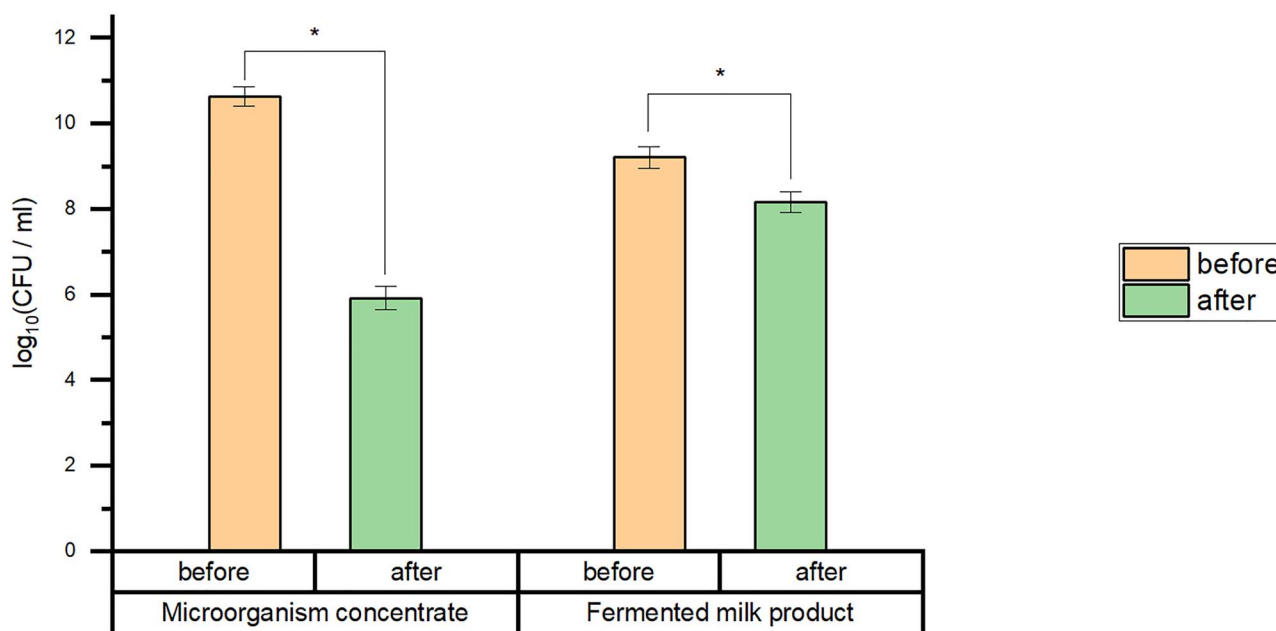


Fig. 10 *In vitro* gastric survival of *B. bifidum* BB01 in the fermented milk product and in the form of a concentrate. (*) significant difference ($p < 0.05$).



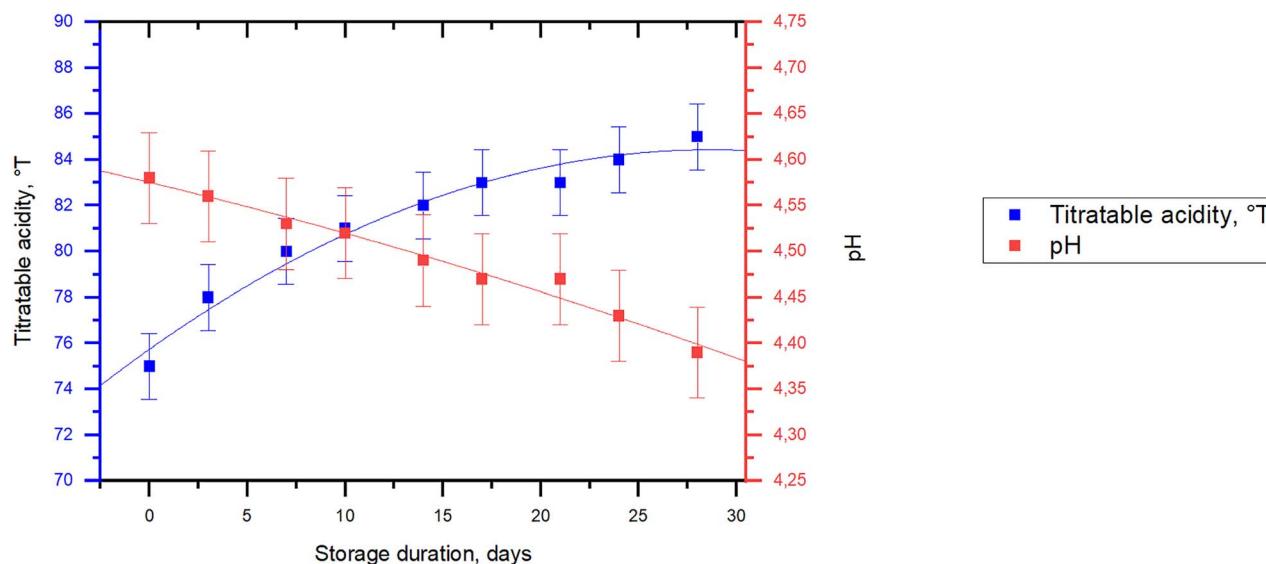


Fig. 11 Low-lactose fermented milk product post-acidification characteristics during storage for 28 days at 4 ± 2 °C.

Table 7 Average characteristics of several fermented milk product batches after 28 days of storage at a temperature of 4 ± 2 °C

Indicator	Value
Protein, g	3.1 ± 0.1
Fat, g	3.9 ± 0.1
Carbohydrates, g	4.7 ± 0.1
Including lactose, no more than, g	0.1 ± 0.03
pH	4.39 ± 0.07
TA, °T	85 ± 1.89
Coliform bacteria, mass of the product in which they are not detected, g	10
Yeasts and molds	Not found
<i>B. bifidum</i> BB01, log ₁₀ CFU ml ⁻¹	9.17

3.9 Post-acidification and characteristics of fermented milk products during storage

Post-acidification allows evaluating the activity of fermenting microorganisms and the product food matrix stability during the shelf life. Measurements of post-acidification (TA and pH)

were made during the storage of a low-lactose fermented milk product obtained by the tank method for 28 days at 4 ± 2 °C (Fig. 11). Over 28 days, the TA significantly increased by 10 °T and the pH significantly decreased by 0.19. This is consistent with the results for other *Bifidobacterium* strains, which demonstrate the TA value increase and the pH values decrease by 0.1–0.4 over fermented goat milk storage time.^{36,81,82,107,126}

There were no significant changes in the physicochemical properties and microbiological indicators of the product during 28 days (Table 7). Foreign microorganisms, yeasts, molds and coliform bacteria were absent by the end of the storage period, which allows us to assume that a decent shelf life for this product is 22 days with a reserve factor of 1.3 at a storage temperature of 4 ± 2 °C.

The appearance of the low-lactose fermented milk product from goat milk is shown in Fig. 12 and its organoleptic characteristics are given in Table 8.

The amount of bifidobacteria in the product on the 28th day was not less than $9.17 \log_{10}\text{CFU ml}^{-1}$. Thus, 99.5% of *B. bifidum* BB01 cells remained viable. This corresponds to various known



Fig. 12 Low-lactose fermented milk product obtained by the tank method after storage for 28 days at 4 ± 2 °C.



Table 8 Organoleptic characteristics of the resulting fermented goat milk product

Indicator	Characteristic
Flavour and odour	Clean, fermented milk taste, without foreign tastes and smells, and moderately sweet taste
Colour	Milky white
Consistency and appearance	Homogeneous, with a broken clot, and moderately viscous

survival rates of bifidobacteria and lactic acid bacteria in fermented milk.^{81,126–128} Some *Bifidobacterium* strains may be used in the manufacture of fermented goat milk products that comply with the therapeutic minimum for probiotic bacteria of $6.0 \log_{10}$ -CFU g^{-1} , as specified by FAO/WHO, within 28, 21 or 14 days of cold storage.^{36,81,129} The resulting product from low-lactose goat milk contains quite a high content of bifidobacteria; therefore, with its regular use, it can be considered a probiotic product with the potential to have beneficial effects on human health in a regular diet.

4 Conclusions

The combination of enzymatic lactose hydrolysis and low-lactose milk fermentation with *B. bifidum* BB01 allows obtaining a low-lactose fermented milk product. This production technology is advantageous as it requires inexpensive equipment and involves simple processes that can be implemented by a wide range of users, including both researchers and small businesses. *B. bifidum* BB01 and β -galactosidase from *Kluyveromyces lactis* are produced by industrial companies in a ready-to-use form and require no additional preparation operations before application. This makes this product technology widely available, including for people living in LMICs.

The fermented goat milk product produced with *B. bifidum* BB01 exhibited faster fermentation and a maximum acidification rate and specific growth rate out of 12 studied microorganism strains. The finished product contains more than $9 \log_{10}$ CFU g^{-1} probiotic cells, which retain their viability for 28 days under refrigerated storage at 4 ± 2 °C. Looking forward, the defined and predictable fermentation kinetics of *B. bifidum* BB01 in low-lactose milk make it an ideal candidate for its potential integration into functional foods with probiotic consortia. For instance, it could be used in a sequential fermentation strategy, where *B. bifidum* BB01 is first added to ensure high final probiotic counts without competitive suppression, followed by the use of a traditional yogurt starter for rapid acidification. Alternatively, *B. bifidum* BB01 could be co-cultured with other well-compatible probiotic strains that share complementary metabolic pathways, creating products with enhanced microbial diversity. The study results also showed that this product is of high quality and safety and can be used as a supplementary source of nutrients for people with lactose intolerance. Our investigations contribute to the development of sustainable low-lactose fermented milk products and thereby address adverse health outcomes, including in LMICs.

Conflicts of interest

The authors confirm that they have no conflicts of interest with respect to the work described in this manuscript.

Data availability

All data supporting the findings of this study are available within the article. Raw data, including experimental protocols, analytical results, and characterization data, are available from the corresponding author upon reasonable request.

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