

## PAPER

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Digital encoding of material structures using graph-based features combined with deep neural networks often lacks local specificity. Additionally, incorporating a self-attention mechanism increases architectural complexity and demands extensive data. To overcome these challenges, we developed a Center-Environment (CE) feature representation—a less data-intensive, physics-informed predefined attention mechanism. The pre-attention mechanism underlying the CE model shifts attention from complex black-box machine learning (ML) algorithms to explicit feature models with physical meaning, reducing data requirements while enhancing the transparency and interpretability of ML models. This CE-based ML approach was employed to investigate the alloying effects on the structural stability of Nb<sub>5</sub>Si<sub>3</sub>, guiding data-driven compositional design for ultra-high-temperature NbSi superalloys. The CE features leveraged the Atomic Environment Type (AET) method to characterize the local low-symmetry physical environments of atoms. The optimized CE<sub>AET</sub> models reasonably predicted double-site substitution energies in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>, achieving a mean absolute error (MAE) of 329.43 meV per cell. The robust transferability of the CE<sub>AET</sub> models was demonstrated by their successful prediction of untrained  $\beta$ -Nb<sub>5</sub>Si<sub>3</sub> structures. Site occupancy preferences were identified for B, Si, and Al at Si sites and for Ti, Hf, and Zr at Nb sites within  $\beta$ -Nb<sub>5</sub>Si<sub>3</sub>. This CE-based ML approach represents a broadly applicable and intelligent computational design method capable of handling complex crystal structures with strong transferability, even when working with small datasets.

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## 1 Introduction

Nb–Si-based superalloys with high melting points and low density are expected to overcome the working temperature barrier of Ni-based superalloys and have been extensively studied as a new generation of high-temperature structural materials.<sup>1</sup> It contains a large number of high-temperature intermetallic compounds, such as Nb<sub>5</sub>Si<sub>3</sub>, which have a high melting point (2520 °C), moderate density (7.16 g cm<sup>−3</sup>), high-temperature strength, and good creep resistance.<sup>2,3</sup> However, single Nb<sub>5</sub>Si<sub>3</sub> is brittle at room temperature, which seriously hinders its practical application.<sup>3,4</sup> Nb<sub>5</sub>Si<sub>3</sub> has both metal and

ceramic properties, and its alloying elements can improve its intrinsic brittleness at room temperature. Numerous experimental works have shown that adding alloying elements is an effective way to improve the comprehensive performance of Nb–Si alloys.<sup>5–10</sup> The alloying elements that have been reported to be incorporated in NbSi-based alloys encompass a range of metals such as Ti,<sup>11</sup> Cr,<sup>12</sup> Al,<sup>13</sup> Hf,<sup>14</sup> Sn, Mo, W,<sup>15</sup> V, Ta, Fe, Zr, Ho,<sup>16</sup> Sr,<sup>17</sup> B.<sup>18</sup> It is time-consuming and labor-intensive, requiring trial-and-error experiments. Simultaneously, the calculation method based on first principles can effectively predict the types of alloying elements and guide alloy composition design.

Chen *et al.*<sup>19</sup> studied the atomic occupation positions of transition group metals in different sublattices of Nb<sub>5</sub>Si<sub>3</sub>. Their findings indicate that atoms with larger radii than Nb tend to occupy Nb<sub>II</sub> sites, whereas atoms with smaller radii than Nb tend to occupy Nb<sub>I</sub> sites in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>. Xu *et al.*<sup>20</sup> studied the effects of vacancy concentration and Al substitution on the structural, electronic, and elastic properties of Nb<sub>5</sub>Si<sub>3</sub> by first-principles calculation. Guo *et al.*<sup>21</sup> systematically studied the effect of Ag addition on the structure, mechanical, and thermodynamic properties of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>. Tsakiroopoulos *et al.*<sup>22</sup> investigated the stability and physical properties of Ti-doped  $\alpha$ -

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$\text{Nb}_5\text{Si}_3$ ,  $\beta\text{-Nb}_5\text{Si}_3$ , and  $\gamma\text{-Nb}_5\text{Si}_3$  alloys at different temperatures and concentrations. Xu *et al.*<sup>23</sup> determined the temperature-dependent structural properties and anisotropic thermal expansion coefficients of  $\alpha\text{-Nb}_5\text{Si}_3$  phases by minimizing the nonequilibrium Gibbs free energy as a function of crystal deformation. Shi *et al.*<sup>24</sup> focused on the effect of alloying elements on the mechanical properties and electronic structure of  $\alpha\text{-Nb}_5\text{Si}_3$ . Kang *et al.*<sup>25</sup> investigated the energy, lattice parameters, electronic structure, and elastic constants of Ti-, Cr-, Al-, and Hf-doped in  $\beta\text{-Nb}_5\text{Si}_3$ . Until now, the first-principles calculations focus on only a few elements and single-site substitution of NbSi-alloys limited by cost. It is still far from adequate for screening alloying elements, considering the complex phase structure and wide range of alloying elements in multi-component NbSi-based superalloys.

Machine learning as an emerging data-driven research paradigm in materials science has proven to be effective and efficient in characterizing the complex structure–property relationships of materials.<sup>26–30</sup> It is well known that both the chemical composition and structure of a material determine its properties. Thus, ML features should comprehensively characterize both rather than focusing only on the composition itself. To this end, Liu's group<sup>31–36</sup> develops a Center-Environment (CE) feature model that integrates both compositional and structural information into machine learning (ML) features by mapping basic physicochemical properties onto a “core–shell” structural framework. The CE feature model considers the properties of the surrounding ambient atoms and quantifies the effect of the environment on the central atom. The CE feature models have been successfully applied to predict a variety of physicochemical properties of spinel oxides,<sup>31,36</sup> perovskite oxides,<sup>32,35</sup> metals,<sup>33</sup> and surface structures,<sup>34</sup> including formation energies, lattice parameters, band gaps, surface adsorption energies, and overpotentials for surface oxygen reactions.

In this study, the  $\text{Nb}_5\text{Si}_3$  crystal structure exhibits low symmetry, possessing four non-equivalent sites and a slightly distorted local environment. The traditional method of defining nearest neighbor (NN) environment atoms encounters difficulties for local, low-symmetry, distorted configurations, as these environment atoms are not easily predetermined under different truncation conditions. Simply increasing the number of NN environment atoms does not necessarily improve the accuracy of the prediction; instead, it may introduce redundant information with adverse effects. This is because CE is essentially a localized feature representation, and an extensive truncation range may interfere with the accuracy of other localized CE atom sets. Therefore, a proper general definition of the environment atoms becomes particularly important when constructing CE features, especially for complex crystal structures. This is the primary driver of the methodological development in this work. The broader impact of this work is that it provides an alternative to current graph-based neural network methods, which have been limited in their application in materials science due to their complex architecture and the need for large amounts of training data.<sup>37–40</sup>

The conventional attention mechanism refers to the different weight parameters in the deep neural networks of

large language models. The optimization of weights requires a large amount of data during the pre-trained stage that is usually not feasibly available in materials science. The CE feature model utilizes a novel pre-attention mechanism that defines attention through explicit feature models with physical meaning, rather than relying on the optimization of weights in complex black-box machine learning algorithms. This strategy can decrease data requirements and increase the transparent interpretability of ML models.

Aiming to accelerate the extended studies of new alloying elements and structures, the ML methods were developed in this work based on the previous first-principles computational data<sup>41</sup> to investigate the structural stability properties of the alloyed  $\alpha\text{-Nb}_5\text{Si}_3$  phases. First, we developed an improved CE feature model, adapted specifically for low-symmetry crystals, by examining the different definitions of environment atoms and weights in the compound feature construction. Then, different ML algorithms were examined to obtain the optimal models of  $\alpha\text{-Nb}_5\text{Si}_3$  phases. The optimized ML models of  $\alpha\text{-Nb}_5\text{Si}_3$  were then used without modification to predict the substitution energies in new structures of the high-temperature phase  $\beta\text{-Nb}_5\text{Si}_3$ , which were not included in the original training dataset, and first-principles calculations partially confirmed this prediction.

## 2 Models and methods

### 2.1 Training dataset

The training dataset is built based on first-principles calculations on the alloyed  $\alpha\text{-Nb}_5\text{Si}_3$ .<sup>41</sup> Fig. 1 depicts the experimental structures of  $\alpha\text{-Nb}_5\text{Si}_3$  (body-centered tetragonal, BCT) crystals with the lattice parameters taken from the Materials Platform for Data Science (MPDS).<sup>42</sup> The conventional cell of  $\alpha\text{-Nb}_5\text{Si}_3$  has two inequivalent Nb sites (dubbed  $\text{Nb}_\text{I}$  and  $\text{Nb}_\text{II}$ ) and two inequivalent Si sites (dubbed  $\text{Si}_\text{I}$  and  $\text{Si}_\text{II}$ ) for substitutions with

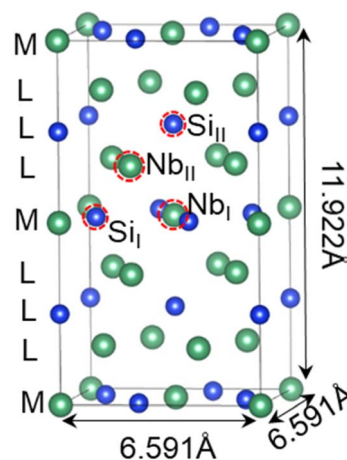


Fig. 1 Conventional cells of  $\alpha\text{-Nb}_5\text{Si}_3$  (BCT) crystal structures. The lattice parameters and inequivalent atom types are labeled. The stacking order of the atomic layers of  $\alpha\text{-Nb}_5\text{Si}_3$  is MLLL–MLLL along the longest axis, where M and L indicate more closely packed and less closely packed layers, respectively.



alloying elements. In total, the 32-atom conventional cell consists of 20 Nb atoms and 12 Si atoms with four Nb<sub>I</sub>, 16 Nb<sub>II</sub>, 4 Si<sub>I</sub>, and 8 Si<sub>II</sub> atoms, respectively.

Considering the double-site substitutions at the non-equivalent site pairs with 14 alloying elements, we collected 3528 double-site substitution energies ( $E_{\text{DS}}$ ) data in the  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> phase from the literature.<sup>41</sup> We also calculated the incremental single-site substitution energy ( $E_{\text{SS}}$ ) in the cases of double-site substitution and the local bond length change ( $\Delta d$ ) as defined in Text S1 of ESI.† The term “substitution energy” denotes the energy change associated with the replacement of alloying constituents. It is characterized by an incremental formation energy, which measures the stabilities of the site and phase occupancy of alloying elements. The configurations of the studied substitution pair sites were depicted in Fig. S1† for  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>. The statistics of the numbers of corresponding substitution systems are listed in Table S1.† Fig. S2(a–c)† shows the statistical distributions of the target property data in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> that all satisfy the Gaussian distributions. Fig. S3† indicates the 14 substitution alloying elements in the periodic table.

## 2.2 Center-environment feature model

The CE features, which encode local structural and compositional information, have been proven effective in the study of alloys, oxides, and surface catalysis reactions.<sup>31–34</sup> Considering the complex substitutional structure and lower symmetry of Nb<sub>5</sub>Si<sub>3</sub> alloys, this study employs a CE feature model based on composition-structure characteristics. The CE feature model can be described as an  $(n + 1)$ -dimensional composite feature vector, as follows:

$$D = [D_1, \dots, D_i, \dots, D_n, f], \text{ (e.g., } n = 20 \text{ in this work)} \quad (1)$$

$D$  consists of a set of  $n$  elementary features of element ( $D_i$ ) and the target property  $f$ .  $D_i$  is a two-dimensional vector of the  $i$ th elementary property, including the center and environment components defined as follows:

$$D_i = [d_{\text{C},i}, d_{\text{E},i}], i = 1, 2, \dots, n \quad (2)$$

$$d_{\text{C},i} = p_{\text{C},i} \quad (3)$$

$$d_{\text{E},i} = \sum_{j=1}^N \omega_{\text{E},j} p_{\text{E},j,i} \quad (4)$$

$$\omega_{\text{E},j} = \frac{r_j^m}{\sum_{j=1}^N r_j^m} \left( m = -1, -\frac{1}{2} \right), \quad (5)$$

where C and E represent the center atoms and environment atoms, respectively;  $i$  is the elementary property index, and  $j$  is the index of environment atoms.  $p_{\text{C},i}$  is the  $i$ -th elementary property of the center atom;  $p_{\text{E},j,i}$  is the  $i$ -th property of the  $j$ -th environment atom around the center atom; and  $\omega_{\text{E},j}$  denotes the normalized weight of elementary properties as functions of distance  $r_j$  between the center atom and the  $j$ -th environment atom. The weight is inversely proportional to the distance as

$r_j^m$  ( $m = -1, -1/2$ ) where different powers  $m$  were studied and compared in this work.

It is well known that feature engineering determines the accuracy of ML modeling.<sup>31,43–46</sup> The CE features were compound features consisting of an assembly of elementary property features encoded with local structural information specified by the center and environment atoms: (1) elementary property features are various elementary physicochemical properties readily available from the fundamental database,<sup>47</sup> e.g., atomic mass, radius, electronegativity, and the number of valence electrons of elements as well as density, melting temperature, and bulk modulus of pure substance among others. In total, 40 elementary properties were adopted in the feature construction, as listed in Table S2.† (2) Compound property features are constructed by a linear combination of the elementary properties of the center atom or the environment atoms with weights inversely proportional to the distance between the center atom and the environment atom ( $r_j^m$ ,  $m = -1, -1/2$ ). The exponent  $m$  in the decay function measures how quickly environmental effects diminish with distance. In this way, CE features can encode the elementary properties with local composition and structure information, providing a general digital representation of the material structure.

The design concepts of the CE model include the following:

(1) Localized focus: CE features explicitly define the interaction weights between the central atom and its neighboring environment through the Atomic Environment Type (AET) method. The predefined attention, achieved through a “core-shell” configuration, enables accurate local representation without requiring a large amount of data for global representation.

(2) Distance-weighted interactions: by employing decay functions based on interatomic distances, the CE method predefines the weight allocation process reflecting center-environment interactions. The reciprocal distance-dependent decay function can be attributed to the electrostatic interaction of Coulomb's law.

In contrast to the CE feature models, the Chemical Composition (CC) feature models focus solely on chemical composition without considering structural information. The construction of the CC feature is similar to that of CE except that the weight  $r_j^m$  ( $m = 0$ ) is independent of distance (see more details in Text S2†).

## 2.3 Machine learning algorithms and evaluation

For this study, machine learning uses the Support Vector Regression (SVR) algorithm with an isotropic Radial Basis Function (RBF)<sup>48</sup> kernel and the Random Forest algorithm (RF),<sup>49</sup> both efficiently implemented *via* Python's Scikit-learn library. To enhance model performance, we meticulously fine-tuned the hyperparameters of both SVR and RF using a grid search approach. The optimized hyperparameters are listed in Table S3,† with corresponding discussions and analyses elaborated in Text S3.†

First, we executed a randomized split of the entire original dataset into a training set and a test set with an 8 : 2 ratio. The



training set then underwent 20 iterations of 5-fold cross-validation, with each fold adhering to the 8 : 2 partition ratio. The test set, comprising 20% of the original data, was independently retained to evaluate the performance of the trained ML models, ensuring it was not utilized during the training stage. To evaluate the performance of the regression models, the statistical metrics used were the correlation coefficient ( $R^2$ ), mean absolute error (MAE), and root mean square error (RMSE). These evaluation metrics are defined below:

$$R^2 = 1 - \frac{\sum_{j=0}^{n-1} (\hat{y}_j - y_j)^2}{\sum_{j=0}^{n-1} (\bar{y}_j - y_j)^2} \quad (6)$$

$$E_{\text{MAE}} = \frac{1}{n} \sum_{j=1}^n |y_j - \hat{y}_j| \quad (7)$$

$$E_{\text{RMSE}} = \sqrt{\frac{1}{n} \sum_{j=1}^n (y_j - \hat{y}_j)^2}, \quad (8)$$

### 3 Results and discussion

#### 3.1 Machine learning models

**3.1.1  $\text{CE}_{\text{NN}}$  and  $\text{CE}_{\text{AET}}$  feature models.** The CE feature model provides a central and environmental framework for encoding the local composition and structure information of materials. The center atoms are typically the focused atoms, *e.g.*, the substitution alloying elements at the non-equivalent sites  $\text{Nb}_{\text{I}}$ ,  $\text{Nb}_{\text{II}}$ ,  $\text{Si}_{\text{I}}$ , and  $\text{Si}_{\text{II}}$  of  $\alpha\text{-Nb}_5\text{Si}_3$  in this work. It is physically necessary to consider the effects of environment atoms on the center atoms. The definition of atomic environments is critical to the accurate representation of local chemical and structural information. To explore the impact of environmental atoms on the performance of ML-CE models, we developed two construction methods for environmental atoms, described as follows.

(I) Nearest neighbor (dubbed  $\text{CE}_{\text{NN}}$ ) feature model. For crystalline materials with high symmetry, such as FCC or BCC

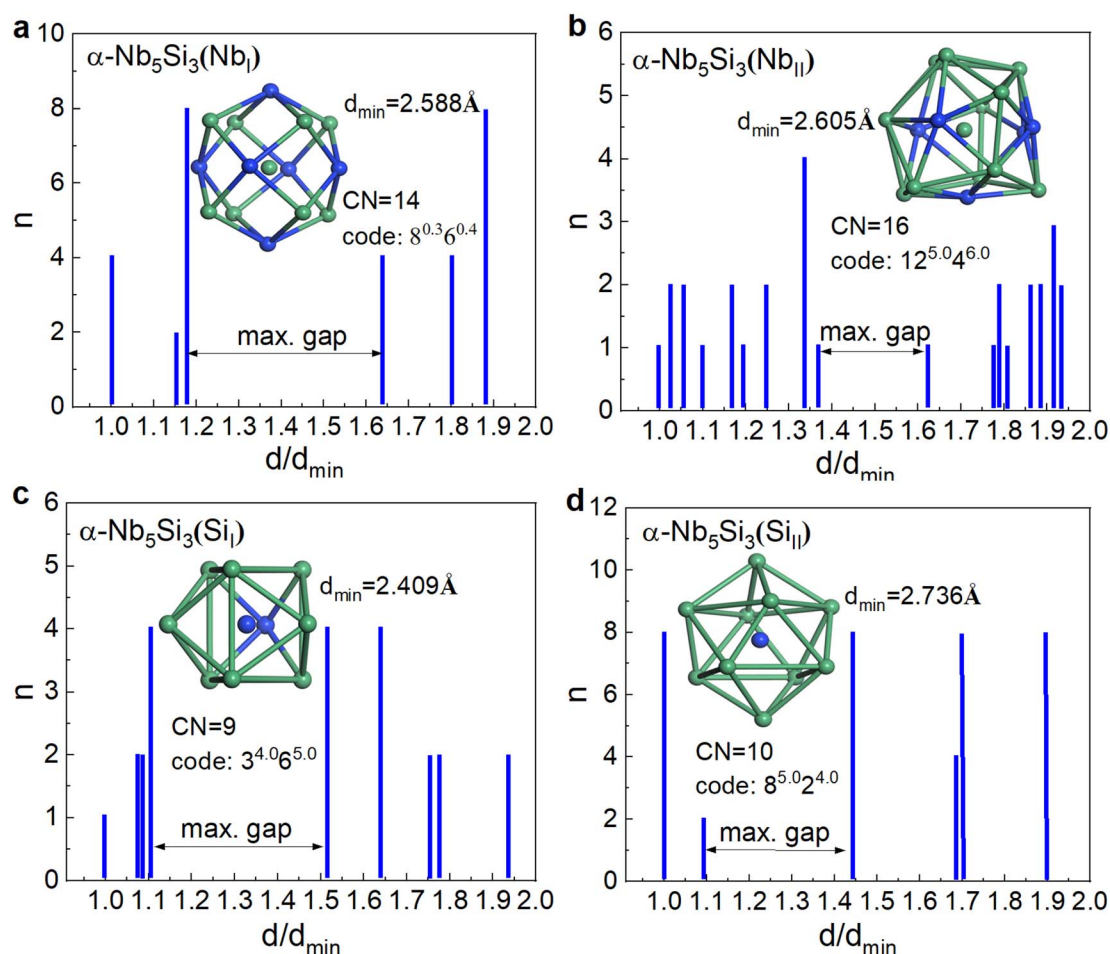


Fig. 2 Nearest-neighbor histogram (NNH) of  $\alpha\text{-Nb}_5\text{Si}_3$  around the four non-equivalent sites: (a)  $\text{Nb}_{\text{I}}$  (CN = 14, code:  $8^{0.3}6^{0.4}$ ), (b)  $\text{Nb}_{\text{II}}$  (CN = 16, code:  $12^{5.0}4^{6.0}$ ), (c)  $\text{Si}_{\text{I}}$  (CN = 9, code:  $3^{4.0}6^{5.0}$ ), (d)  $\text{Si}_{\text{II}}$  (CN = 10, code:  $8^{5.0}2^{4.0}$ ). The insets are the Atomic Environment Type (AET) cluster models (Nb atoms in green and Si atoms in blue).





structures, the selection of environment atoms based on the distances from the center atom to its surroundings is inherently straightforward. In this model, environmental atoms are defined as the  $n$ th-nearest neighbors to the central atom. The environmental atoms in the alloyed  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> systems were identified up to the fifth nearest neighbors, with a distinction at the Nb<sub>II</sub> center atom of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>, where the inclusion extended to the 10th nearest neighbors.

(II) Atomic Environment Type (dubbed CE<sub>AET</sub>) feature model. For crystal structures with low symmetry, *e.g.*,  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>, the distance-based cutoff definition is no longer appropriate to describe the environment. Therefore, this work employs a physics-based definition of the atomic environment to construct the CE features, utilizing the concept of AET proposed by Villars<sup>50</sup> for the classification of inorganic compounds. The AET represents a completely enclosed physical shell surrounding the central atom based on the geometric topology rather than just distance cutoffs. To qualify as AET environmental atoms, two rules must be satisfied: the maximum distance gap (MDG) and the convex volume (CV). The MDG rule requires that AET atoms have the maximum gap in the nearest-neighbor histogram (NNH), which is a plot of the number ( $n$ ) of certain interatomic distances ( $d$ ) as a function of the normalized distances ( $d/d_{\min}$ ) between the central atom and surrounding atoms. The second CV rule mandates that AET atoms must enclose a convex polyhedral shape. Fig. 2 depicts the AET cluster models and their NNHs with the centers of non-equivalent sites in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>. Fig. 2 shows the AET cluster models around the four non-equivalent sites of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>: Nb<sub>I</sub> (CN = 14, code: 8<sup>0.3</sup>6<sup>0.4</sup>), Nb<sub>II</sub> (CN = 16, code: 12<sup>5.0</sup>4<sup>6.0</sup>), Si<sub>I</sub> (CN = 9, code: 3<sup>4.0</sup>6<sup>5.0</sup>), and Si<sub>II</sub> (CN = 10, code: 8<sup>5.0</sup>2<sup>4.0</sup>) where CN represents coordination number. The AET code encodes the structure's topology by listing the counts of polygons (triangles, squares, pentagons, hexagons) at each vertex. For example, in Fig. 2(a), a CN of 14 is the sum of 8 and 6, indicating 8 vertices connected to 3 squares and 6 to 4 squares, with no triangles. This scheme effectively quantifies local polygonal arrangements and coordination environments, offering a detailed topological characterization. The local atomic structures of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> exhibit low symmetry, as indicated by the distorted polyhedron. For example, the AET cluster around the Nb<sub>II</sub> site has up to the 9th nearest neighbor atoms with a maximum distance gap from the

10th nearest neighbor atoms by counting the distributions in the nearest-neighbor histogram (NNH) in Fig. 2(b). The number of AET atoms varies depending on the local symmetry, so it is hard to predefine the  $n$ th nearest neighbors without a careful check in advance. The inappropriate choice of the  $n$ th nearest neighbors as the environment atoms will lead to incomplete or redundant shell atoms and physically less meaningful features in the CE feature construction. The performance of ML models using CE<sub>NN</sub> and CE<sub>AET</sub> features will be evaluated and compared later.

**3.1.2 Performance evaluation of various ML models.** To compare the prediction accuracy of different ML models, we present the performance metrics of the CE<sub>NN</sub>, CE<sub>AET</sub>, and CC feature models with various weights and parameter settings of different algorithms for  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> in Tables S4–S10 and Fig. S4–S7.†

The SVR algorithm (Fig. 3) generally exhibited more accurate predictions by  $\sim 100$ – $200$  meV per cell than the RF algorithm, using all studied features; therefore, the SVR results were primarily used for discussion. The CE feature models (Tables S4 and S5†) performed much better than the composition CC models (Table S6†), indicating that the inclusion of structural information into the feature construction *via* CE framework is critical to describing the complex crystal structures by ML methods. Furthermore, the CE<sub>AET</sub> models using the AET environment atoms had better prediction accuracy than the CE<sub>NN</sub> models using the nearest-neighbor atoms, even though more atoms may be included in the latter cases (Fig. 3). This suggests that the physically closed shell is more appropriate to define ML features than the distance-based cutoff selection possibly with either insufficient or redundant environment atoms. Comparison among the CE<sub>AET</sub> feature models, the weight  $r_j^{-1}$  performs mostly better than  $r_j^{-1/2}$  (Fig. 3), indicating that the linear combination of elementary property features with the weight of reciprocal distance is a reasonable choice probably due to the scaling law of long-range electrostatic interactions in Coulomb's law. Based on the comparisons above, the CE<sub>AET</sub>-SVR models with weight  $w_j = 1/r$  were mainly used to predict the target properties ( $E_{\text{SS}}$ ,  $E_{\text{DS}}$ , and  $\langle \Delta d \rangle$ ) of new datasets in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> hereafter. Although other algorithms, such as GBR, LGBM, and XGB, achieve high accuracy with limited samples (Table S11†), their predictions are still less precise than those of SVR. In cross-validation, SVR exhibits better generalization, likely due

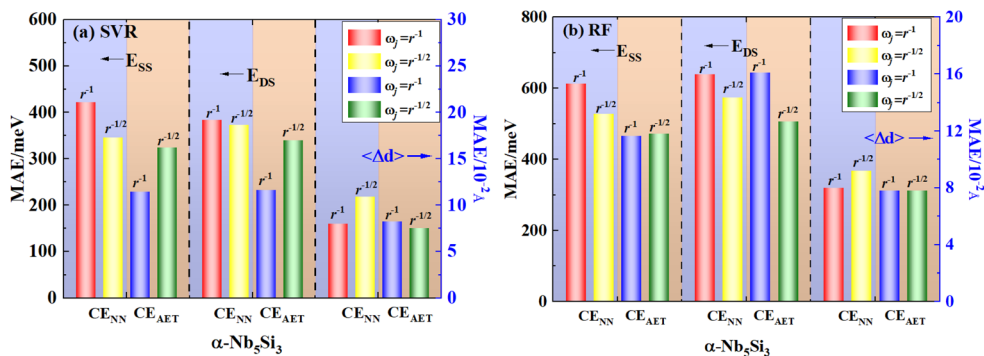


Fig. 3 MAE of prediction of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> by the (a) SVR and (b) RF methods using CE<sub>NN</sub> and CE<sub>AET</sub> feature models with different weights  $r_j^m$  ( $m = -1, -1/2$ ).



**Table 1** Prediction performances of substitution energies of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> alloys using CE features model and other deep machine learning models in the literature

Models	Performance metric	Non-equivalent sites				All sites
		Nb <sub>I</sub>	Nb <sub>II</sub>	Si <sub>I</sub>	Si <sub>II</sub>	
GCN <sup>32</sup>	$\langle R^2 \rangle$	0.64	0.49	0.67	0.52	—
	$\langle \text{RMSE} \rangle$ (meV)	943.60	999.01	956.80	973.30	—
	$\langle \text{MAE} \rangle$ (meV)	644.80	513.00	625.10	681.00	—
GAT <sup>33</sup>	$\langle R^2 \rangle$	0.27	0.45	0.04	0.04	—
	$\langle \text{RMSE} \rangle$ (meV)	1321.40	1031.70	1620.20	1377.20	—
	$\langle \text{MAE} \rangle$ (meV)	1059.70	727.01	1330.31	1108.82	—
ALIGNN <sup>34</sup>	$\langle R^2 \rangle$	−0.03	0.10	0.12	0.11	—
	$\langle \text{RMSE} \rangle$ (meV)	1573.30	1317.90	1553.01	1334.10	—
	$\langle \text{MAE} \rangle$ (meV)	1275.50	1075.60	1264.32	1040.50	—
3D-ELAN	$\langle R^2 \rangle$	0.96	0.93	0.94	0.90	—
	$\langle \text{RMSE} \rangle$ (meV)	336.50	394.70	584.10	428.30	—
	$\langle \text{MAE} \rangle$ (meV)	248.80	307.60	419.20	301.20	—
CE <sub>AET</sub> -RF	$\langle R^2 \rangle$	0.85	0.82	0.95	0.92	0.81
	$\langle \text{RMSE} \rangle$ (meV)	591.56	574.10	449.18	459.25	780.35
	$\langle \text{MAE} \rangle$ (meV)	391.11	454.11	347.70	359.95	578.16
CE <sub>AET</sub> -SVR	$\langle R^2 \rangle$	0.96	0.97	0.98	0.99	0.93
	$\langle \text{RMSE} \rangle$ (meV)	263.89	271.01	268.80	115.34	465.83
	$\langle \text{MAE} \rangle$ (meV)	137.95	177.35	174.86	71.39	329.43

to the suitability of its kernel function for high-dimensional datasets with small sizes.

Table 1 shows the prediction results of different ML models for the substitution energies at the four non-equivalent sites (Nb<sub>I</sub>, Nb<sub>II</sub>, Si<sub>I</sub>, and Si<sub>II</sub>) of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> in the independent test datasets. Comparing the ML results of four non-equivalent site substitutions, it is found that the graph-based deep learning model, 3D-ELAN, and the non-deep learning model, CE<sub>AET</sub>-SVR, achieved  $\langle R^2 \rangle$  values both higher than 0.9. Specifically, the  $\langle \text{MAE} \rangle$  values predicted by the 3D-ELAN model for the substitution energies of the four non-equivalent sites of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> are 248.80 meV, 307.60 meV, 419.20 meV, and 301.20 meV per supercell, respectively. The prediction had substantial errors using the other popular graph-based feature models, including GCN, GAT, and ALIGNN. In contrast, the optimal non-deep machine learning model, CE<sub>AET</sub>-SVR, has the best performance with  $\langle \text{MAE} \rangle$  values of 137.95, 177.35, 174.86, and 71.39 meV per cell for the same substitution energies.

Based on the prediction of the four non-equivalent sites, we further modeled and predicted the substitution energies for all sites in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>. The results indicated that the non-deep machine learning model CE<sub>AET</sub>-SVR outperformed CE<sub>AET</sub>-RF, with predicted  $\langle \text{MAE} \rangle$  values of 329.43 and 578.16 meV per cell, respectively. Notably, the errors for the four inequivalent sites are larger than any single substitution site because of the different center-environment configurations. The hundreds of meV of MAE are larger than conventional formation energies of bulk crystals because the prediction of diverse local substitutions in this work is much more challenging than traditional studies of global substitution in bulk crystals.

### 3.2 Construction of machine learning models for $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>

In the crystal structure of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>, the four non-equivalent sites, Nb<sub>I</sub>, Nb<sub>II</sub>, Si<sub>I</sub>, and Si<sub>II</sub>, have different AET environment

atoms, so we constructed the machine learning models for the substitution systems at the four non-equivalent sites, respectively.

Fig. 4 shows the  $E_{\text{SS}}$ ,  $E_{\text{DS}}$ , and  $\langle \Delta d \rangle$  of the  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> substitution systems at the four non-equivalent sites Nb<sub>I</sub>, Nb<sub>II</sub>, Si<sub>I</sub>, Si<sub>II</sub>, and all sites predicted by the optimal CE<sub>AET</sub>-SVR models compared with the DFT results.

The predictive performance across different sites in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> shows high accuracy, with  $R^2$  values generally above 0.9 and low  $\langle \text{MAE} \rangle$  and  $\langle \text{RMSE} \rangle$ , indicating reliable energy predictions (Fig. 5). The models trained on a standard feature set, incorporating different AET environments, demonstrate the broad applicability of the CE approach. However, accuracy diminishes with increased system complexity. Overall, the substitution elements have minimal impact on local bond distances, with  $\langle \Delta d \rangle$  remaining below  $10^{-2}$  Å, suggesting that local structural variations are subtle across different substitution scenarios.

To understand the site dependence of substitution energies, we plot the heat maps of the double-site substitution energy  $E_{\text{DS}}$  projection on the substitution pair sites. The distribution patterns of substitution energy predicted by the ML are very similar to those of DFT, confirming the reliability of the ML predictions. Such site-energy heat maps help identify stabilized element pairs quickly and efficiently. Fig. S8–S11† show the heat maps of the  $E_{\text{DS}}$  projection on different site pairs containing the non-equivalent sites Nb<sub>I</sub>, Nb<sub>II</sub>, Si<sub>I</sub>, and Si<sub>II</sub> in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>, respectively. The ML-predicted distribution patterns are consistent with those obtained from DFT. The B, Al, and Si elements preferred to occupy the Si sites, while Ti, Nb, Hf, and Zr tend to occupy Nb sites in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>. Overall, the machine learning method was validated against DFT and can be used to identify new, favorable, and stabilized alloying elements in NbSi-based superalloys.

To enhance the interpretability and physical significance of the machine learning (ML) model, we employed SHAP (SHapley



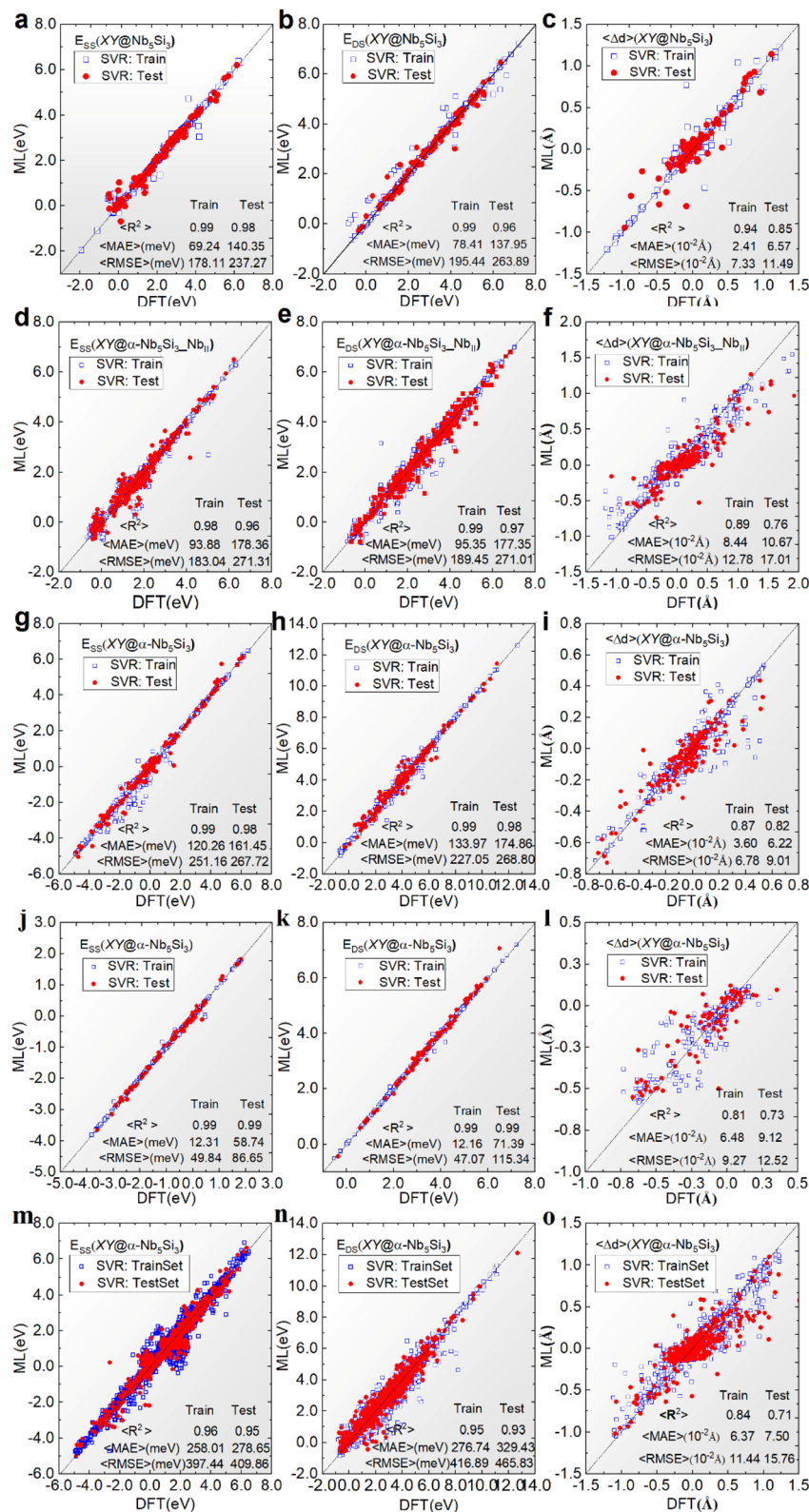


Fig. 4  $E_{SS}$ ,  $E_{DS}$ , and  $\langle \Delta d \rangle$  of the  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> substitution systems at the four non-equivalent sites (a–c) Nb<sub>I</sub>, (d–f) Nb<sub>II</sub>, (g–i) Si<sub>I</sub>, (j–l) Si<sub>II</sub>, and (m–o) all sites predicted by the CE<sub>AET</sub>-SVR models compared with the DFT results.

Additive exPlanations) methodology to analyze the contribution levels and influence trends of critical features in the optimal ML model predicting dual-site substitution energy ( $E_{DS}$ ) for Nb<sub>5</sub>Si<sub>3</sub>

superalloys. Fig. S12† presents the SHAP analysis of  $E_{DS}$  in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>. The feature importance ranking by SHAP values [Fig. S12(a)†] reveals the top five most influential features:



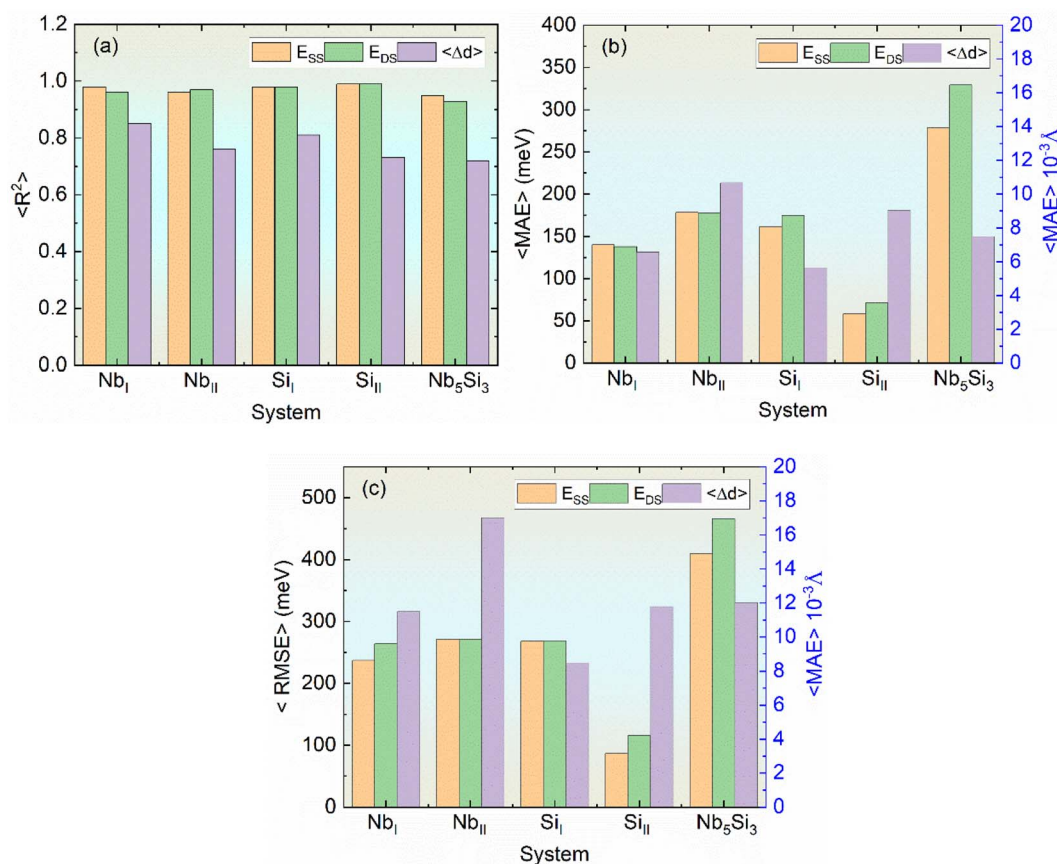


Fig. 5 Comparison of ML errors at different sites in  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub>: (a)  $\langle R^2 \rangle$ , (b)  $\langle \text{MAE} \rangle$ , and (c)  $\langle \text{RMSE} \rangle$ .

PN\_C, BM\_C, TN\_C, EC\_E, and DV\_E. As detailed in Table S2,<sup>†</sup> these features correspond to cohesive energy (EC), bulk modulus (BM), period number (PN), distance-valence moment (DV), and thermal neutron capture cross-section (TN), demonstrating their critical roles in the  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> model. Notably, all significant features originate from the contributions of both central and environmental atoms. For fundamental properties of the same type, environmental atomic features depend simultaneously on elemental identity and spatial distance.

In contrast, central atomic features in the CE framework solely depend on the element type. This highlights the necessity of differentiating central and environmental atomic characteristics in feature construction for complex crystal structures. Furthermore, the  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> system requires structure-dependent environmental atomic features beyond elemental chemical composition.

The SHAP value distributions [Fig. S12(b)<sup>†</sup>] qualitatively illustrate the qualitative trends of feature impacts on substitution energy. In the  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> model, PN\_C, BM\_C, and TN\_C exhibit positive correlations with substitution energy, whereas EC\_E and DV\_E show negative correlations. The inverse relationship between cohesive energy (EC) and substitution energy implies that higher cohesive energies correspond to more negative substitution energies. This correlation aligns with fundamental thermodynamic principles, as both increased cohesive energy and negative substitution energy values

indicate enhanced system stability. The SHAP analysis in Fig. S12<sup>†</sup> reveals that the primary features influencing the substitution energy of  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> with dual-site substitution (*e.g.*, PN\_C, BM\_C) originate from the synergistic contributions of the central and surrounding atoms. Notably, environmental atom features depend on both element type and spatial distance, whereas central atom features are exclusively determined by element type. These findings underscore the critical importance of differentiating atomic roles when constructing features for complex crystal structures.

### 3.3 Applications of machine learning models

After the construction, comparison, and validation of the ML models discussed above, the optimal CE<sub>AET</sub>-SVR models with  $w_j = 1/r$  were selected to study unknown systems, including new alloying elements and matrix alloys not included in the training datasets. The ML applicability would significantly extend the prediction capability and efficiency beyond expensive first-principles computations.

**3.3.1 Leave-*p*-out prediction of new alloying elements.** To examine the capability of the ML models to predict the energy and structure of the new alloying elements, we predicted the  $E_{SS}$ ,  $E_{DS}$ , and  $\langle \Delta d \rangle$  for each of the 14 substituted alloying elements in the  $\alpha$ -Nb<sub>5</sub>Si<sub>3</sub> phases using the Leave-*p*-out cross-validation method. The “Leave-*p*-out” tests mean that the *p*





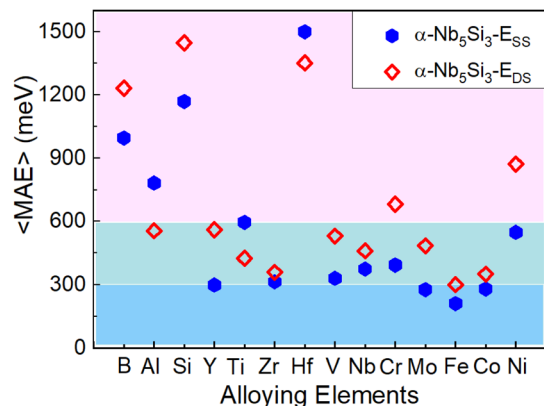


Fig. 6  $\langle \text{MAE} \rangle$  of the substitution energies in the Leave- $p$ -out prediction of each of the 14 alloying elements in the  $\alpha\text{-Nb}_5\text{Si}_3$  phase using  $\text{CE}_{\text{AET}}\text{-SVR}$  models, respectively. The alloying elements are sorted by the number of valence electrons.

configurations containing the specified type of element are used for independent tests while the others are used for training. The value of  $p$  is 486, corresponding to 18 sites with 27 configurations at each site in this work. Specifically, the completed datasets containing the 14 elements were split into test datasets

for a target element and training datasets for the remaining 13 elements. In other words, the ML model trained with the 13-element dataset was used to predict the properties of the 14th element. Such leave-one-out validation procedures were performed for each of the 14 substitution elements. The  $R^2$  and MAE metrics of the leave-one-out ML prediction for the 14 alloying elements in  $\alpha\text{-Nb}_5\text{Si}_3$  phases are shown in Fig. S13† and 6.

Fig. S13† shows the performance metrics of  $E_{\text{DS}}$  in the  $\alpha\text{-Nb}_5\text{Si}_3$  phase predicted by the  $\text{CE}_{\text{AET}}\text{-SVR}$  models. The  $\langle R^2 \rangle$  of Al, Co, Fe, Mo, Nb, Ti, V, and Y reached 0.86, 0.90, 0.92, 0.87, 0.91, 0.93, 0.86, and 0.86, respectively. The corresponding  $\langle \text{MAE} \rangle$  were 555.94, 351.43, 301.23, 483.88, 460.88, 425.88, 518.86, and 648.72 meV per cell, respectively. The other elements had larger  $\langle \text{MAE} \rangle$  with  $\langle R^2 \rangle$  less than 0.85.

Fig. 6 summarizes the  $\langle \text{MAE} \rangle$  of the substitution energies of  $\alpha\text{-Nb}_5\text{Si}_3$  in the Leave- $p$ -out prediction of each of the 14 alloying elements using  $\text{CE}_{\text{AET}}\text{-SVR}$  models. In the case of  $\alpha\text{-Nb}_5\text{Si}_3$  phase, the  $\langle \text{MAE} \rangle$  of Fe elements were less than 300 meV per cell, and the  $\langle \text{MAE} \rangle$  most elements were in 300~600 meV per cell, e.g., Y, Ti, Zr, V, Nb, Mo, Al, and Co. While the  $\langle \text{MAE} \rangle$  of B, Si, Hf, Cr, and Ni elements were greater than 600 meV per cell. It is crucial to consider the prediction errors associated with new elements when applying ML models. Specifically, larger

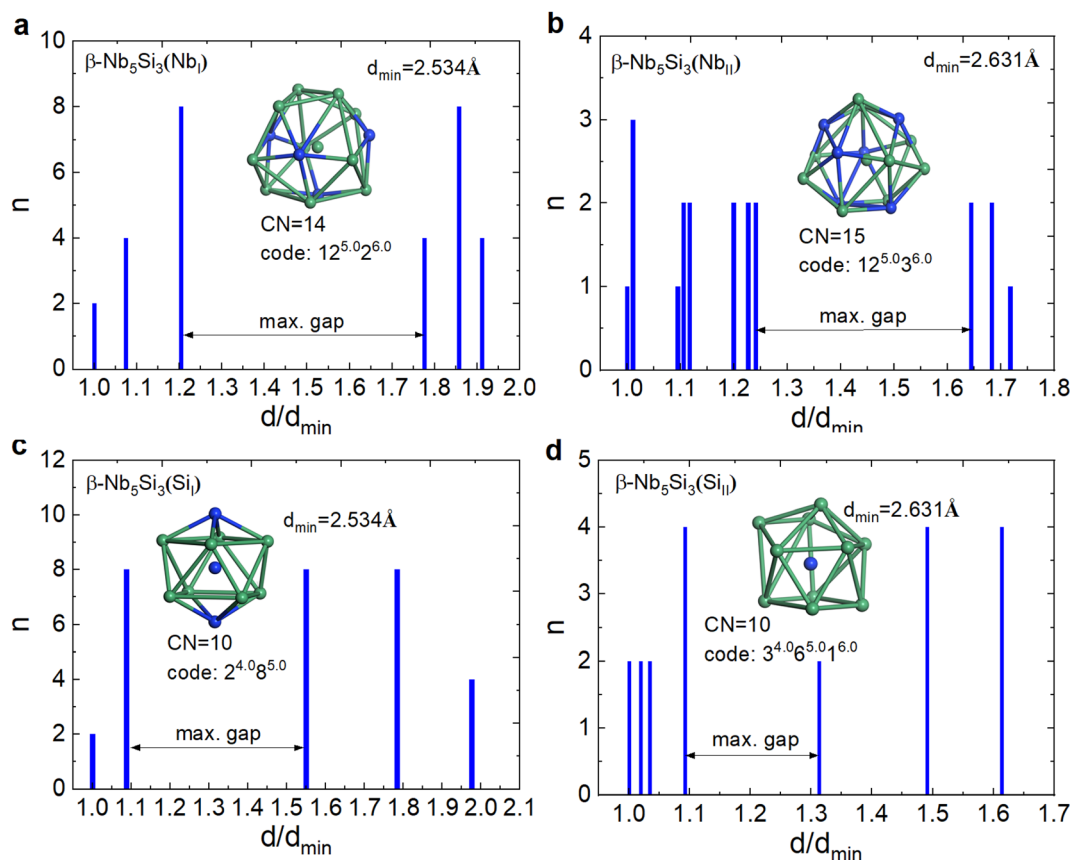


Fig. 7 Nearest-neighbor histogram (NNH) of  $\beta\text{-Nb}_5\text{Si}_3$  around the four non-equivalent sites; (a)  $\text{Nb}_\text{I}$  (CN = 14, code:  $12^{5.0}2^{6.0}$ ), (b)  $\text{Nb}_\text{II}$  (CN = 15, code:  $12^{5.0}3^{6.0}$ ), (c)  $\text{Si}_\text{I}$  (CN = 10, code:  $2^{4.0}8^{5.0}$ ), and (d)  $\text{Si}_\text{II}$  (CN = 10, code:  $3^{4.0}6^{5.0}1^{6.0}$ ). The insets are the Atomic Environment Type (AET) cluster models (Nb atoms in green and Si atoms in blue).



prediction errors primarily involve the leading group of non-metals (B, Si) and elements with larger metallic radii, such as Hf, highlighting their distinct characteristics compared to transition metals. The magnitude of the  $\langle \text{MAE} \rangle$  inversely correlates with the compatibility between substitution elements and host sites—smaller MAE values indicate reduced discrepancies in physicochemical properties between substituents and their host lattice positions. The divisions of three error bands are used to cover the entire range, which can serve as a quantitative metric of similarities among the various alloying effects.

**3.3.2 Prediction of new  $\beta\text{-Nb}_5\text{Si}_3$  structure beyond training dataset.** In the previous Section 3.3.1, we examined the ML predictions on the new substitution alloying elements of the same structures. Now, we will examine the predictive capability of ML models on new structures substituted with the same alloying elements without requiring expensive DFT calculations.

The Nb–Si binary phase diagram shows that  $\alpha\text{-Nb}_5\text{Si}_3$  is the stable phase at ambient conditions while  $\beta\text{-Nb}_5\text{Si}_3$  is more stable at the high-temperature.<sup>51</sup> Prompting  $\alpha$ – $\beta$  phase transition at high-temperature operating conditions may improve the mechanical properties of Nb–Si alloys. Therefore, it is also interesting to find the alloying elements that can stabilize the  $\beta$ –

$\text{Nb}_5\text{Si}_3$  phase. The conventional cell of  $\beta\text{-Nb}_5\text{Si}_3$  crystal structure has the lattice constants of  $a = b = 10.06 \text{ \AA}$ ,  $c = 5.07 \text{ \AA}$  (Fig. S14†). The  $\beta\text{-Nb}_5\text{Si}_3$  exhibits the body-centered tetragonal structure with four non-equivalent sites:  $\text{Nb}_\text{I}$  (CN = 14, code:  $12^{5.0}2^{6.0}$ ),  $\text{Nb}_\text{II}$  (CN = 15, code:  $12^{5.0}3^{6.0}$ ),  $\text{Si}_\text{I}$  (CN = 10, code:  $2^{4.0}8^{5.0}$ ), and  $\text{Si}_\text{II}$  (CN = 10, code:  $3^{4.0}6^{5.0}1^{6.0}$ ). Fig. 7 shows the NNH and AET cluster models of  $\beta\text{-Nb}_5\text{Si}_3$  around the four non-equivalent sites. The local structures of  $\beta\text{-Nb}_5\text{Si}_3$  are also complex, *e.g.*, up to the 9th nearest-neighbor atoms are necessary to enclose the first physical shell around the  $\text{Nb}_\text{II}$  site. The AET type definition of the environment atoms is generally applicable to both  $\alpha\text{-Nb}_5\text{Si}_3$  and  $\beta\text{-Nb}_5\text{Si}_3$  even though their crystal structures are different.

The optimal  $\text{CE}_{\text{AET}}\text{-SVR}$  models were trained using all  $E_{\text{DS}}$  of  $\alpha\text{-Nb}_5\text{Si}_3$  substituted with the 14 alloying elements: B, Al, Si, Ti, V, Cr, Fe, Co, Ni, Y, Zr, Nb, Mo, and Hf. Then, we applied these ML models directly to predict the  $E_{\text{DS}}$  of 784 double-site substitution systems of  $\beta\text{-Nb}_5\text{Si}_3$  doped with the same set of alloying elements. Fig. 8 shows the heat map of  $E_{\text{DS}}$  projection on the four non-equivalent site pairs of  $\beta\text{-Nb}_5\text{Si}_3$ :  $X_{\text{NbI}}Y_{\text{NbII}}$ ,  $X_{\text{NbI}}Y_{\text{SiII}}$ ,  $X_{\text{NbII}}Y_{\text{SiI}}$ , and  $X_{\text{NbII}}Y_{\text{SiII}}$  where X, Y = B, Ni, Co, Fe, Si, V, Mo, Al, Ti, Nb, Hf, Zr and Y, sorted in the increasing order of metal radii.

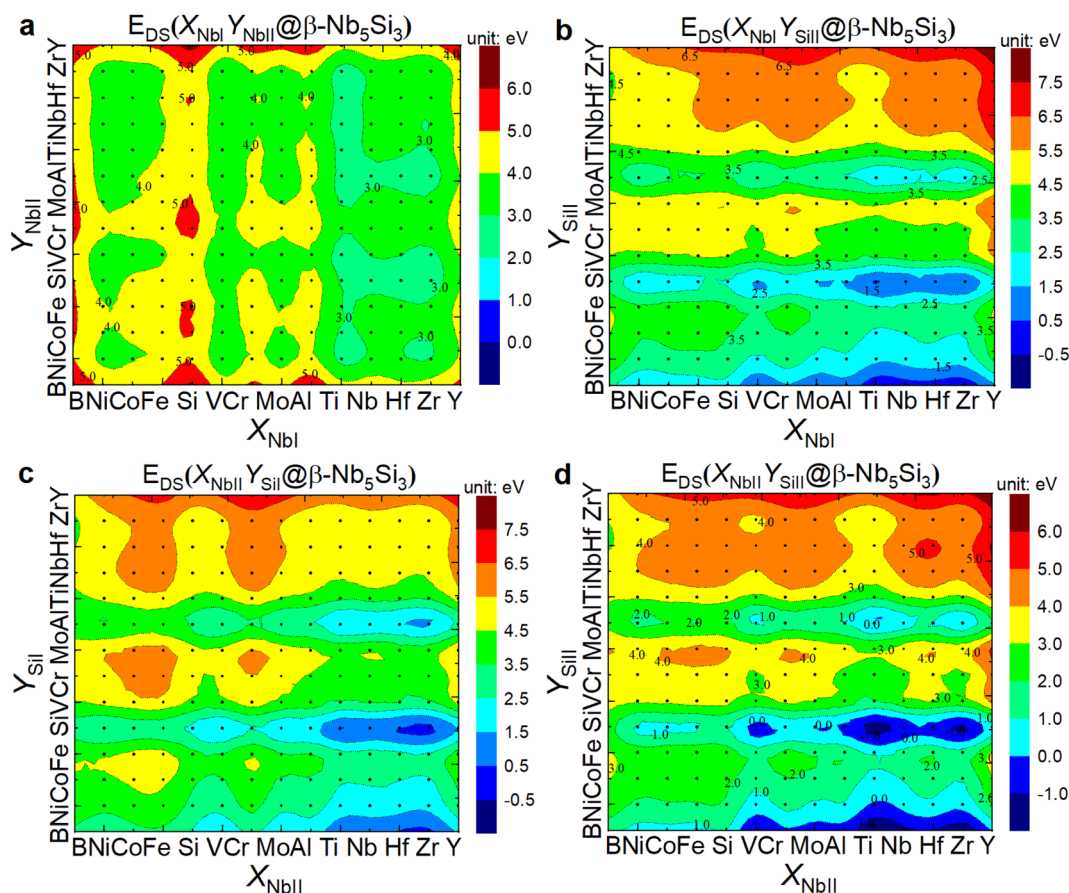


Fig. 8 Double-site substitution energies ( $E_{\text{DS}}$ ) of  $\beta\text{-Nb}_5\text{Si}_3$  predicted by the  $\text{CE}_{\text{AET}}\text{-SVR}$  models that were initially trained for  $\alpha\text{-Nb}_5\text{Si}_3$ . The heat map of  $E_{\text{DS}}$  projection on the four non-equivalent site pairs of  $\beta\text{-Nb}_5\text{Si}_3$ : (a)  $X_{\text{NbI}}Y_{\text{NbII}}$ , (b)  $X_{\text{NbI}}Y_{\text{SiII}}$ , (c)  $X_{\text{NbII}}Y_{\text{SiI}}$ , and (d)  $X_{\text{NbII}}Y_{\text{SiII}}$  where X, Y = B, Ni, Co, Fe, Si, V, Mo, Al, Ti, Nb, Hf, Zr and Y, sorted in the increasing order of metal radii.

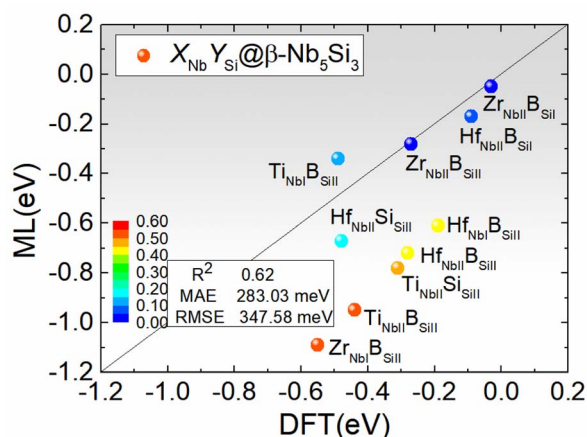


Fig. 9 Double-site substitution energies ( $E_{DS}$ ) of the stable double-site substitution systems  $X_{Nb}Y_{Si}@β-Nb_5Si_3$  predicted by the ML models (CE<sub>AET</sub>-SVR) and DFT. The colored scale bar indicates the absolute errors from low (in blue) to high (in red).

The  $E_{DS}$  of the  $X_{NbI}Y_{NbII}@β-Nb_5Si_3$  systems were all positive [Fig. 8(a)], indicating that the substitutions at the  $Nb_I Nb_{II}$  site of  $β-Nb_5Si_3$  were energetically not favorable. The relative preference of occupation in  $β-Nb_5Si_3$  was similar to those of  $α-Nb_5Si_3$ : Ti, Hf, and Zr were more readily to occupy  $Nb_I Nb_{II}$  sites than B, Si, Al, and Y. The alloying elements exhibit similar occupancy tendencies at the other three substitution sites of  $β-Nb_5Si_3$ , including all Nb–Si pairs:  $X_{NbI}Y_{SiII}$ ,  $X_{NbII}Y_{SiI}$ , and  $X_{NbII}Y_{SiII}$  [Fig. 8(b)–(d)]. Specifically, B, Si, and Al prefer to occupy  $Si_I$  or  $Si_{II}$  sites, while Ti, Hf, and Zr tend to occupy  $Nb_I$  or  $Nb_{II}$  sites. The occupancy tendency at the NbSi sites of  $β-Nb_5Si_3$  is consistent with that of  $α-Nb_5Si_3$ . The substitution pairs that stabilized  $β-Nb_5Si_3$  with negative substitution energies were  $Hf_{NbI}B_{SiII}$  (−0.61 eV),  $Ti_{NbI}B_{SiII}$  (−0.34 eV), and  $Zr_{NbI}B_{SiII}$  (−1.09 eV) at  $X_{NbI}Y_{SiII}$  sites;  $Zr_{NbII}B_{SiI}$  (−0.05 eV) and  $Hf_{NbII}B_{SiI}$  (−0.17 eV) at  $X_{NbII}Y_{SiI}$  sites;  $Hf_{NbII}B_{SiII}$  (−0.72 eV),  $Hf_{NbII}Si_{SiII}$  (−0.67 eV),  $Ti_{NbII}B_{SiII}$  (−0.95 eV),  $Ti_{NbII}Si_{SiII}$  (−0.78 eV), and  $Zr_{NbII}B_{SiII}$  (−0.28 eV) at  $X_{NbII}Y_{SiII}$  sites. These results suggest that Ti, Zr, and Hf are stabilizing elements at the Nb sites of  $β-Nb_5Si_3$  and may be better co-doped with B at the Si sites.

To validate the  $E_{DS}$  of  $β-Nb_5Si_3$  predicted by the ML models that were initially trained for  $α-Nb_5Si_3$ , we performed DFT calculations on the stabilized  $β-Nb_5Si_3$  systems suggested by the ML models. The  $E_{DS}$  of  $β-Nb_5Si_3$  calculated by DFT were  $Hf_{NbI}B_{SiII}$  (−0.19 eV),  $Ti_{NbI}B_{SiII}$  (−0.49 eV), and  $Zr_{NbI}B_{SiII}$  (−0.55 eV) at  $X_{NbI}Y_{SiII}$  sites;  $Zr_{NbII}B_{SiI}$  (−0.03 eV) and  $Hf_{NbII}B_{SiI}$  (−0.09 eV) at  $X_{NbII}Y_{SiI}$  sites;  $Ti_{NbII}B_{SiII}$  (−0.44 eV),  $Ti_{NbII}Si_{SiII}$  (−0.31 eV),  $Hf_{NbII}B_{SiII}$  (−0.28 eV), and  $Hf_{NbII}Si_{SiII}$  (−0.48 eV), and  $Zr_{NbII}B_{SiII}$  (−0.27 eV) at  $X_{NbII}Y_{SiII}$  sites. Fig. 9 shows the  $E_{DS}$  of stable  $X_{Nb}Y_{Si}@β-Nb_5Si_3$  predicted by DFT and ML. The comparison shows that the trends predicted by the ML models were qualitatively consistent with those of DFT. The MAE and RMSE of  $E_{DS}$  of  $β-Nb_5Si_3$  are 283.03 meV and 347.58 meV, respectively, comparable with those of  $α-Nb_5Si_3$ . Notably, the prediction results for the  $Hf_{NbI}B_{SiII}$ ,  $Ti_{NbI}B_{SiII}$ ,  $Ti_{NbII}B_{SiII}$ , and  $Zr_{NbI}B_{SiII}$  systems exhibit significant discrepancies. The larger atomic

radii of Hf and Zr atoms tend to favor occupying the  $Nb_{II}$  sites, whereas the smaller atomic radius of Ti favors occupancy of the  $Nb_I$  sites. Additionally, the smaller B atoms tend to occupy the densely packed  $Si_I$  sites. These atomic site preferences in the  $Nb_5Si_3$  phases are consistent with the reported first-principles calculations.<sup>41</sup> The reliability of prediction is acceptable given that the trained ML models were directly applied across the different crystal structures without any modification of parameters.

## 4 Conclusions

To develop a general feature model for complex crystal structures in machine learning studies, we introduced a Center-Environment feature model with Atomic Environment Type (CE<sub>AET</sub>) to define the environment of atoms. The ML-CE<sub>AET</sub> models proved to be effective, efficient, and transferable in predicting the alloying effects on the structural stability of  $α/β-Nb_5Si_3$  in NbSi-based superalloys. Comparisons between various CE construction methods revealed that: (1) the AET definition of environment atoms (CE<sub>AET</sub>) outperforms the nearest neighbor-based approach (CE<sub>NN</sub>). (2) The reciprocal distance weighting function improved the performance of linear combinations of elementary features. (3) The SVR algorithm slightly outperformed RF in predicting substitution energies.

The optimized CE<sub>AET</sub>-SVR models predicted the  $E_{DS}$  of  $α-Nb_5Si_3$  with an MAE of 329 meV. Direct predictions on untrained  $β-Nb_5Si_3$  indicated that Ti, Zr, and Hf prefer to occupy Nb sites, while B and Al tend to occupy Si sites. These machine-learning predictions were further validated by first-principles calculations, demonstrating the reliable transferability of ML predictions using CE feature models.

This study demonstrated that non-deep machine learning models using CE feature representations based on a small computational dataset possess predictive capability for studying complex crystal structures with low symmetry and exhibit good transferability to new elements and structures. The achievement of CE feature models can be attributed to the predefined attention mechanism in feature engineering, leading to improved accuracy with reduced data requirements. Unlike traditional feature engineering, the CE feature employs a form of attention-driven information filtering through physical structure constraints rather than simple empirical feature concatenation. Compared with deep learning attention, in scenarios with limited data, physical priors serve as substitutes for data-driven weight learning, enhancing model reliability and interpretability. This CE-based ML approach provides an efficient computational tool for the compositional design of multi-component engineering alloys.

## Data availability

Data for this paper are available at <https://doi.org/10.1007/s11661-022-06868-y>. The processing scripts are available at GitHub ([https://github.com/Don-sugar/ML\\_script/tree/main](https://github.com/Don-sugar/ML_script/tree/main)).



## Author contributions

Yuchao Tang: methodology, software, investigation, data curation, visualization, writing – original draft; Bin Xiao: methodology, software; Shuizhou Chen: software, validation; Quan Qian: supervision, validation; Yi Liu: conceptualization, methodology, funding, resource, supervision, writing – review & editing.

## Conflicts of interest

The authors declare no conflicts of interest.

## Acknowledgements

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