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Surface properties and corrosion protection study of a poly(*N*-ethyl-4-vinylpyridine) polyelectrolyte-based coating on an electrochemically formed Ti|TiO₂ surface

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In this study, the surface properties and corrosion behavior of a titanium sample modified with an electrochemically formed oxide layer (Ti|TiO₂) and Ti|TiO₂ sample coated with poly(*N*-ethyl-4-vinylpyridinium) cations (PE4VP) were studied. It was shown, by means of atomic force microscopy and ellipsometry, that the Ti|TiO₂ surface is very flat with an average roughness of only 3.4 nm and an oxide layer thickness of 16.1 nm. The inner surface potential of the Ti|TiO₂ sample as a function of pH and concentration of sodium chloride was measured using the constructed Ti|TiO₂ electrode. In order to improve the corrosion protective effectiveness of the surface coating, the process parameter conditions for strong poly(*N*-ethyl-4-vinylpyridinium) cation optimal adsorption on the electrochemically formed TiO₂ oxide layer were determined using ellipsometry, tensiometry, and atomic force microscopy. The effect of adsorption of PE4VP cations on the inner surface potential and corrosion protection effectiveness of the TiO₂ and TiO₂-PE4VP coatings was examined. The electrochemical behaviour and corrosion properties of an unmodified titanium surface, titanium surface modified with an electrochemically formed TiO₂ and subsequently modified with a PE4VP polyelectrolyte-based coating were examined by means of electrochemical impedance spectroscopy. Increased polarization resistance values and high corrosion protection effectiveness after surface modification with the PE4VP coating indicate the formation of a highly protective coating with high corrosion resistance imparted to the underlying titanium. The results presented here provide an insight into the optimization of strong polyelectrolyte cation adsorption process parameters and demonstrate that application of a PE4VP coating is a suitable method for surface modification of titanium to enhance corrosion protection in an aggressive environment.

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Introduction

Titanium, a non-toxic, biocompatible metal, with low density, low thermal conductivity, and high specific strength has a wide range of applications in industries and medicine.^{1,2} It is used as a corrosion-resistant material. When titanium is exposed to oxidizing conditions (e.g. air, water or other oxygen-containing fluids), a thin oxide film is formed spontaneously on its surface. This oxide film determines the corrosion behaviour of the underlying metal. The formed passive oxide film mostly consists of TiO₂ with small amounts of titanium oxides of lower

valence, Ti₂O₃ and TiO.^{1–4} However, long-term contact with an aggressive (bio)environment, which contains a high concentration of corrosively aggressive chloride ions, may result in partial local destruction of the film and occurrence of material degradation, *i.e.* corrosion. Therefore, surface modification of titanium is necessary.^{5–7}

Anodic oxidation is a suitable electrochemical method for surface modification due to its simplicity and cost-effectiveness. It is an *in situ* electrochemical method for the formation of an oxide film on the metal sample serving as an anode. This method utilizes an electric field to facilitate the ionization of elements in the aqueous electrolyte and their diffusion to the metal.⁸ Adjusting the electrochemical process parameters (film formation potential, anodization time, current density, electrolyte composition and concentration, bath temperature, *etc.*) leads to the formation of a thick TiO₂ layer possessing unique properties.^{8,9} Obtaining a thicker layer of oxide protective film is

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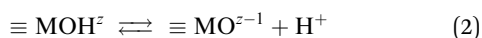
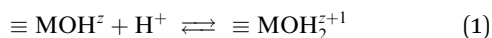


usually done potentiostatically at an appropriate voltage and current density,¹⁰ since the potentiostatically grown film is thicker, rougher, and more crystalline than the films formed under galvanostatic or potentiodynamic conditions and in combined modes.^{11,12} During oxide film growth, metal ions react with oxygen (or oxygen-containing) anions from the electrolyte forming an oxide film on the metal surface. For subsequent growth, the metal cations, produced at the metal|film interface, need to react with the oxygen-containing anions, injected in the film at the film|electrolyte interface.^{8,9} Hence, the oxide film growth mechanism involves both inward and outward growth (transport of metal cations and/or O²⁻ anions with some possible contribution of OH⁻ ions as well across the film) because of field-assisted ion migration.^{8,9} The oxide film formed possesses a duplex structure, *i.e.*, a bi-layered structure of oxide film is a well-established description of the oxide films formed on valve metals, including titanium.^{9,12-14} The duplex structure is confirmed by XPS measurements showing that oxide films on titanium consist predominantly of TiO₂ with small amounts of suboxides TiO and Ti₂O₃ closer to the metal|oxide interface, while the outer part of the film is hydrated.^{9,10,12,15,16}

Due to the presence of oxide film defects and non-uniform oxide thickness, the additional corrosion protection of titanium can be improved by coating the formed Ti|TiO₂ surface with polyelectrolytes.¹⁷ The polyelectrolytes form an adherent and low porosity nanofilm limiting access of oxidants and inhibiting metal corrosion. The determined upgraded anticorrosion properties were ascribed to polyion adsorption on metal surfaces, including titanium.¹⁷⁻²²

In this paper, we distinguish between the surface of titanium covered with a spontaneously formed TiO₂ layer, the electrochemically formed TiO₂ layer on the titanium surface, and surface coated by poly(*N*-ethyl-4-vinylpyridinium) layer, PE4VP.

Processes at metal oxide surfaces in aqueous electrolyte solution are complex. The atomic-scale structure of the interface between a metal oxide and aqueous electrolyte controls the interfacial chemical reactions, formation of a charged electrical interfacial layer (EIL),²³ ion distribution within the interface and the surface phenomena such as adsorption, catalysis and surface transformation, dissolution and many others. Metal oxide surfaces in the aqueous electrolyte solution could be positively or negatively charged due to the interactions with potential determining ions.²⁴ For metal oxide surfaces, surface charge is developed by protonating or deprotonating the amphoteric surface sites:



where $\equiv \text{MOH}^z$, $\equiv \text{MOH}_2^{z+1}$ and $\equiv \text{MO}^{z-1}$ denote the surface sites of charge number z , $z + 1$, and $z - 1$, respectively. The charge numbers of surface groups are related to the coordination of metal atoms in the crystal structure of the metal oxide.²⁵ The charged surface sites are located at the 0-plane, which is characterized by the inner surface potential, Ψ_0 . The inner

surface potential, Ψ_0 , is an important property of the EIL, which depends on the metal oxide crystal structure as well on the composition of the electrolyte solution. The hydronium ion is a potential determining ion for metal oxide surfaces. Due to surface protonation or deprotonation, the surface concentration of the positive $\{\equiv \text{MOH}_2^{z+1}\}$ or negative $\{\equiv \text{MO}^{z-1}\}$ groups change, and thus the value of the inner surface potential:

$$\Psi_0 = \frac{RT \ln 10}{2F} \lg \left(\frac{\{\equiv \text{MO}^{z-1}\}}{\{\equiv \text{MOH}_2^{z+1}\}} \right) - \frac{RT \ln 10}{F} (\text{pH} - \text{pH}_{\text{eln}}) \quad (3)$$

The pH at which the surface is uncharged and all electrical properties diminish (surface potentials and surface charge densities) is the electroneutrality point (pH_{eln}). In the case of no preferential, or symmetrical, association of cations or anions, the electroneutrality point corresponds to the isoelectric point and point of zero charge ($\text{pH}_{\text{eln}} = \text{pH}_{\text{iep}} = \text{pH}_{\text{pzc}}$).²⁶ The $\Psi_0(\text{pH})$ function (eqn (3)) is often approximated as a linear function defined analogously to a Nernstian equation:

$$\Psi_0 = -\alpha \frac{RT \ln 10}{F} (\text{pH} - \text{pH}_{\text{eln}}) \quad (4)$$

However, in the case of a low concentration of charged surface sites or low values of the equilibrium constants of surface reactions (1) and (2), deviation of the $\Psi_0(\text{pH})$ function from linearity is possible.²⁶ The parameter α represents the deviation of $d\Psi_0/d\text{pH}$ from the Nernstian slope ($-RT \ln 10/F$), and it is usually less than 1 since the ratio of surface concentrations of positive to negative surface groups is pH dependent and different from 1.

The inner surface potential could be determined experimentally²⁷ by measuring the open circuit potential (OCP) of the electrode potential of the metal oxide electrode with respect to the reference electrode.²⁸ The response of the metal oxide electrode is determined using surface reactions (1) and (2). Knowing the electroneutrality point (pH_{eln}), and measuring the OCP (E) at pH_{eln} , one can evaluate the value of the inner surface potential,

$$\Psi_0 = E - E(\Psi_0 = 0) = E - E(\text{pH}_{\text{eln}}) \quad (5)$$

As mentioned before, the electroneutrality point could be approximated by the isoelectric point if the counterion association is negligible or symmetric. Using the OCP method, the inner surface potential was determined for different metal oxide surfaces.²⁸⁻³¹ An additional benefit of determining the surface potential using a crystal electrode and the OCP technique is the possibility of determination of the influence of ion or polyion adsorption on the properties of the observed metal oxide surface.^{17,32,33} Adsorbed ions that are located in the inner part of the EIL, affect the measured value of the inner surface potential, unlike ions in the diffuse part of the EIL, which do not affect the inner surface potential but greatly affect the electrokinetic potential.

This study was conducted to determine the process parameter conditions for optimal adsorption of poly(*N*-ethyl-4-vinylpyridinium) cations on the electrochemically formed



TiO₂ oxide layer on titanium to achieve enhanced corrosion protection effectiveness.

N-heterocycle compounds, such as polyvinylimidazoles, polyvinylpyrrolidone, polyvinylpyridine, and quinoxaline, have been tested as corrosion inhibitors due to the fast adsorption on the metal surface connected to their coordination and contribution of N-atoms in heterocyclic rings to electron density.^{34–39} Poly(4-vinyl pyridine) and its derivatives, linear vinyl polymers containing polar substituent pyridine, were previously tested as corrosion inhibitors under acidic conditions for metallic materials, such as Fe and steels,^{40–45} or as a polymer matrix for corrosion inhibitor systems.^{46–48} Poly(4-vinyl pyridine) and its derivatives can also be used in electrochemical sensors, production of antibacterial surfaces, and development of pH-sensitive systems.^{49–53} Rarely published studies include the adsorption of PE4VP on negatively charged liposomes,⁵⁴ formation of PE4VP-sodium dodecyl sulfate complexes,⁵⁵ and stabilization of palladium nanoparticles with PE4VP.⁵⁶ Adsorption of PE4VP on a solid surface is primarily achieved by electrostatic interactions between the quaternized nitrogen atom and oppositely charged surface. PE4VP adsorption on a TiO₂ surface is generally poorly investigated.

The aim of this study was to deposit poly(*N*-ethyl-4-vinylpyridinium) cations on the electrochemically formed TiO₂ oxide layer, characterize the TiO₂ layer and PE4VP coating, and estimate the corrosion protection effectiveness after surface modification. Our intention was to compare the adsorption properties and corrosion protection effectiveness with our previous studies.^{17,32} In this work, the TiO₂ layer was formed potentiostatically on titanium in phosphate buffer solution. The thickness of the oxide and polyelectrolyte layers, surface roughness, and contact angle were measured. The influence of sodium chloride concentration on the inner surface potential of the oxide TiO₂ layer on titanium was also investigated by means of the open circuit potential measurement using the constructed Ti|TiO₂ electrode. As part of this research, the influence of the adsorbed poly(*N*-ethyl-4-vinylpyridinium) cations on the Ti|TiO₂ surface potential was examined. The results of surface potential measurements support the other findings.

Materials and methods

In all performed experiments, MilliQ water was used.

Ti|TiO₂ sample preparation

Titanium samples for surface modification by TiO₂ oxide film and PE4VP coating were prepared by slicing a titanium sheet (99.9%, Alfa Aesar, Germany) into round disks. Prior to surface

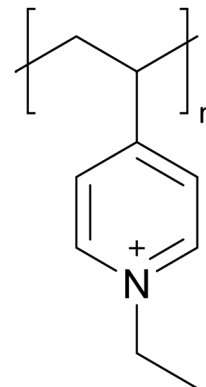


Fig. 1 Repeating unit in poly(*N*-ethyl-4-vinylpyridinium) cation (PE4VP).

modification, the titanium samples were abraded using wet SiC emery papers (#240–#1200 grit), and were successively polished with Al₂O₃ suspensions (particle size: 1, 0.3 and 0.05 μm), degreased in acetone and doubly distilled water in an ultrasonic bath, and thereafter dried in a nitrogen flow (99.999%, Messer, Germany). The samples obtained accordingly were labelled as Ti|TiO₂(spn) (as shown in Table 1).

The titanium samples coated with a spontaneously formed TiO₂ layer were electrochemically treated to thicken an oxide layer (oxide layer thickening by potentiostatic anodization).

For anodic oxidation Solartron 1287 potentiostat/galvanostat (Solartron Analytical, UK) was employed with a 3-electrode cell K47 (PAR/Ametek, USA). The samples were mounted in a Teflon holder with a surface of 1 cm² and subjected to an electrolyte solution acting as the working electrode. The reference electrode utilized was Ag|AgCl|3 mol dm^{−3} KCl (*E* = 0.210 V vs. SHE) and 2 graphite rods were used as the counter electrode. The oxide film on the Ti was potentiostatically formed at 2.5 V for 24 hours in a phosphate buffer solution (pH = 7.4; mixture of 75 mmol dm^{−3} Na₂HPO₄ × 7H₂O and 25 mmol dm^{−3} NaH₂PO₄ × 2H₂O). After film formation, the samples were rinsed in doubly distilled water, and then dried in a nitrogen flow and labelled as Ti|TiO₂.

Adsorption of poly(*N*-ethyl-4-vinylpyridinium) cations on Ti|TiO₂

Poly(*N*-ethyl-4-vinylpyridinium) bromide was synthesized by ethylating the commercially available poly(4-vinylpyridine) (*M_w* ≈ 60 000 g mol^{−1}, Sigma Aldrich, USA) as described by Jukić *et al.*⁵⁷ The PE4VP functionalization degree *f* (number of ionically charged monomers divided by the total number of monomers) was determined by potentiometric titration with a standardized AgNO₃ solution to be 0.91. The estimated number

Table 1 The symbols and terms used for the examined systems

Description of system	Term	Symbol
1 Surface of titanium coated with a spontaneously formed TiO ₂ layer	Unmodified Ti surface	Ti TiO ₂ (spn)
2 Surface of titanium coated with an electrochemically formed TiO ₂ layer	Electrochemically formed TiO ₂ layer	Ti TiO ₂
3 Polyelectrolyte-coated TiO ₂ layer that was electrochemically formed on titanium	PE4VP-coated electrochemically formed TiO ₂ layer	Ti TiO ₂ PE4VP



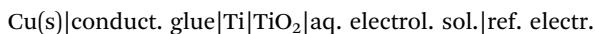
of repeating monomeric units (Fig. 1) in one PE4VP chain is 450, and the maximum chain length in flat conformation is around 138 nm.

The polyelectrolyte aqueous solution was prepared by dissolution of solid PE4VP in sodium chloride solution. The polyelectrolyte solution concentration was corrected according to the f -value and calculated with respect to the monomer repeating unit. The pH values of the polyelectrolyte solutions were adjusted using 0.1 mol dm^{-3} hydrochloric acid (Merck, Germany) and 0.1 mol dm^{-3} sodium hydroxide solution (Merck, Germany).

The Ti|TiO₂|PE4VP sample was prepared by immersing the Ti|TiO₂ sample in PE4VP solution at pH = 10 for 10 minutes. After adsorption of the polycation, the prepared Ti|TiO₂|PE4VP sample was rinsed by immersion in water three times for two minutes.

Construction of the Ti|TiO₂ electrode

The Ti|TiO₂ electrode for OCP measurements was assembled as previously outlined.^{28,58} The polished sample of pure titanium, $1 \text{ cm} \times 1 \text{ cm} \times 0.1 \text{ cm}$ (Ti, 99.9%, Alfa Aesar, Germany) with an electrochemically formed TiO₂ oxide layer (Ti|TiO₂) was fixed on a plexiglas holder. The electrode potential (OCP) of the Ti|TiO₂ electrode, with respect to the reference Ag|AgCl electrode, in the aqueous electrolyte (or polyelectrolyte) solution was measured:



After construction, the Ti|TiO₂ electrode was kept in a dry environment.

Methods

The Ti|TiO₂ and Ti|TiO₂|PE4VP systems were characterized by means of ellipsometry, tensiometry, and atomic force microscopy (AFM). The barrier properties of the TiO₂ layer and TiO₂-PE4VP coating were studied by electrochemical impedance spectroscopy (EIS). The pH-dependency of the inner surface potential and the effect of the ionic strength and concentration of PE4VP on the inner surface potential of the Ti|TiO₂ were investigated by means of the constructed Ti|TiO₂ electrode measuring the open circuit potential.

Ellipsometry. A L116B-USB ellipsometer (Gaertner Scientific, USA) was used to determine the thicknesses of the TiO₂ film and PE4VP coating. Measurements were performed at $(24 \pm 1)^\circ\text{C}$ and relative humidity between 40 and 55%. A He-Ne laser ($\lambda = 632.8 \text{ nm}$) was used as a light source. The incident angle between the source and the detector was 70° . For data collection and analysis GEMP software (Gaertner Scientific, version 8.071) was utilized. All thicknesses were calculated based on the measured change in phase and amplitude of reflected beam. For the calculation, a three-box model was used comprising of air ($n = 1.000$),⁵⁹ TiO₂ film ($n = 2130$),⁶⁰ and titanium metal ($n = 2.704$ and $k = 3.765$).⁶¹ Similarly, the thickness of the polyelectrolyte coating was determined with the refractive index of PE4VP ($n = 1.590$) taken into consideration.⁶² In addition, to simplify the ellipsometric measurements in this case, the

Ti|TiO₂ sample was regarded as a one-phase system. All film thickness values shown in this paper are an average of ten measurements taken at different positions on the sample surface with the reported standard error of the mean.

Tensiometry. The tensiometer used in this study was the *Attension Theta Lite* (Biolin Scientific, Sweden). The tensiometer was calibrated before every measurement set using a tungsten carbide ball with a 4.000 mm diameter. Experiments were performed at a temperature of $(24 \pm 1)^\circ\text{C}$ and a relative humidity of 45–50%. *OneAttension* software (version 4.2.0) was used for data collection and analysis. Experiments were performed using the sessile drop method.⁶³ A $5 \mu\text{L}$ drop of MilliQ water was deposited onto the sample surface using an automatic pipette. In the moment of contact between the drop and the sample a CCD camera started to record images ($1216 \text{ pixels} \times 800 \text{ px}$) at 30 fps for 10 s. The Young–Laplace equation was used to process the data of the images taken between the 3rd and 6th seconds of measurement.⁶⁴ As the software measures the contact angle on both sides of the water droplet, their average value was determined. Contact angle measurements of the Ti|TiO₂ samples were taken at five locations, while for Ti|TiO₂|PE4VP samples they were taken at ten locations to produce a representative result of the contact angle. All contact angle values are reported with their corresponding standard error of the mean.

Atomic force microscopy measurements. Sample surface properties (topography and surface roughness) were assessed under ambient conditions using a *Multimode 8* atomic force microscope by Bruker, USA. Tapping mode was utilised for all measurements using NCHV-A Value AFM probes (Bruker, USA). The cantilever length of the used probes was $117 \mu\text{m}$, their width was $33 \mu\text{m}$, resonance frequency was 320 kHz , and nominal spring constant was 40 N m^{-1} . The length of the tip was $10\text{--}15 \mu\text{m}$ and its nominal radius of curvature was 8 nm . $5 \times 5 \mu\text{m}^2$ area images were taken at the 1 Hz scanning rate at $512 \times 512 \text{ px}$ resolution. Data were processed in *NanoScope Scan 9.7*, while image correction for tilt and bow (second-order flattening) was conducted in *NanoScope Analysis 2.0*. In addition, the local root mean square roughness was also determined in *NanoScope Analysis 2.0*. All AFM determined parameters are reported as their values with the corresponding standard error of the mean derived from five different AFM images of the sample surface.

Electrochemical impedance spectroscopy. The electrochemical behavior of the prepared Ti|TiO₂(spn), Ti|TiO₂ and Ti|TiO₂|PE4VP samples was examined by employing Solartron 1287 potentiostat/galvanostat in combination with Solartron frequency response analyzer 1260 (Solartron Analytical, UK). The three-electrode cell K47 (PAR/Ametek, USA) was used and samples mounted in a Teflon holder with a surface of 1 cm^2 subjected to electrolyte solution were used as the working electrode. The reference electrode utilized was Ag|AgCl| 3 mol dm^{-3} KCl ($E = 0.210 \text{ V vs. SHE}$) and 2 graphite rods were used as the counter electrode.

Electric/dielectric properties were investigated by EIS experiments carried out in 0.1 mol dm^{-3} sodium chloride (p.a.,



Gram-Mol, Croatia) at the open circuit potential (E_{OC}) in the frequency range from 100 kHz to 5 mHz with a 5 mV ac amplitude. Prior to EIS measurements, the electrodes were stabilized for 1 hour at E_{OC} . The obtained EIS results were modelled in the framework of the electrical equivalent circuit (EEC) approach using ZView (Scribner, USA) for complex non-linear least-squares (CNLS) fitting procedure software.⁶⁵ The obtained errors in particular EEC element values below 5% and the overall χ^2 values below 0.005 indicate the good accordance between the experimental data and modelled data and justify the use of the proposed EEC for EIS data modelling.

Open circuit potential (OCP) measurements. The electric potentials of the Ti|TiO₂ electrode with respect to the reference electrode (Ag|AgCl|3 mol dm⁻³ KCl) were measured using a Metrohm 826 pH meter. The reference electrode was a part of the commercial pH-combined glass-reference electrode. The measured open circuit potential (E) was the result of the ion adsorption equilibrium within the TiO₂/aqueous electrolyte solution electrical interfacial layer. The potential differences of all other interfaces in the circuit are constant and independent of the composition of the aqueous solution. The inner surface potential was obtained from the measured electrode potential using eqn (5). It was assumed that the value of the point of zero potential is equal to the value of the isoelectric point obtained for the Ti|TiO₂ sample, $pH_{pzp} = pH_{iep} = 4.2$.⁶⁶ During the OCP measurements the systems were thermostated at 25 °C, kept under an argon atmosphere, and placed in a Faraday cage to avoid external electrical interferences.

Initially the inner surface potential of Ti|TiO₂ as a function of pH at three concentrations of sodium chloride was measured.

In the second stage, the effect of PE4VP on the Ti|TiO₂ electrode was measured. The electrode was immersed in measuring solution with a certain pH, PE4VP and NaCl concentrations, and the electrode potential was recorded. Open circuit potential measurements were carried out at pH values from pH = 3 to pH = 11. Additionally, the influence of NaCl and PE4VP concentration on the inner surface potential at pH = 10 was tested.

After each OCP measurement, polycation was desorbed from the Ti|TiO₂ electrode by keeping the electrode in saturated sodium chloride solution for 10 minutes, rinsing with deionized water, and wiping.

Results and discussion

Characterization of the Ti|TiO₂ surface

After the electrochemical formation of the TiO₂ layer, the surface was characterized by AFM, tensiometry, and ellipsometry to determine its morphology, surface roughness, wettability, and TiO₂ layer thickness. Fig. 2 summarizes the results.

Fig. 2a shows the AFM image of the PE4VP uncoated Ti|TiO₂ surface. There are two prominent features on the image. The first feature is straight, parallel lines of a certain depth, that run through the entire surface. These are most likely the bores left

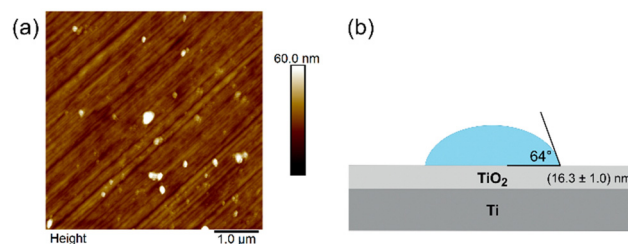


Fig. 2 Surface characterisation of the Ti|TiO₂ sample: (a) AFM image and (b) results of contact angle and ellipsometry measurements.

after the sample was mechanically polished (see the materials and methods section) which also brings us to the second most prominent feature on the image, spherical protrusions. This feature is also most likely related to the process of polishing, *i.e.*, the residues of the polishing material (alumina). As alumina is a much harder material on a Mohr scale, its nanoparticles can easily be imprinted to the softer Ti|TiO₂ surface. The surface roughness determined from the AFM measurements was found to be (4.30 ± 0.6) nm. Fig. 2b shows the results of ellipsometry and tensiometry measurements. The thickness of the TiO₂ oxide layer, determined by ellipsometry, was found to be (16.3 ± 1.0) nm. For comparison, the spontaneously formed Ti|TiO₂(spn) layer, determined previously by our research team,¹⁷ was found to be about four times thinner with an oxide layer thickness of 3.8 nm and surface roughness of 3.5 nm. The measured contact angle of the Ti|TiO₂ sample was $(64.0 \pm 2.0)^\circ$, indicating that the surface is moderately hydrophilic. This contact angle value is slightly lower than the value determined for a thin anatase TiO₂ polycrystalline film on a glass surface.⁶⁷ The reason for the difference may be due to the different surface roughness.

Afterwards, prepared titanium samples with an electrochemically deposited TiO₂ layer were embedded and a Ti|TiO₂ electrode was constructed. The open circuit potential was measured and the inner surface potential of the TiO₂ layer was calculated assuming that the value of pH_{eln} is equal to the isoelectric point obtained for the TiO₂ oxide layer formed on

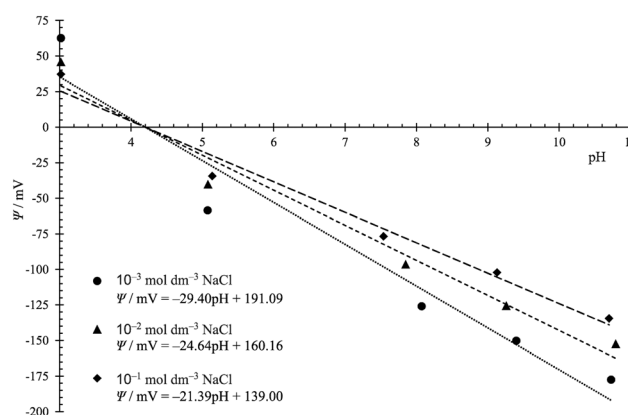


Fig. 3 Inner surface potential of the Ti|TiO₂ sample evaluated from the OCP signal at 25 °C in sodium chloride aqueous solution of concentration: (●) 10^{-3} mol dm⁻³; (▲) 10^{-2} mol dm⁻³; (♦) 10^{-1} mol dm⁻³.



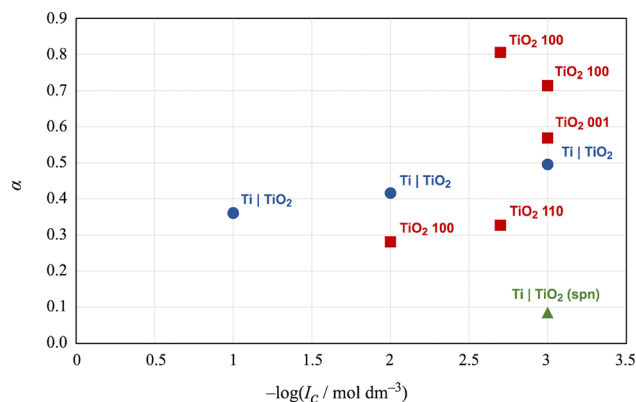


Fig. 4 Comparison of the α parameter for different TiO_2 surfaces obtained by means of TiO_2 electrodes and the OCP method: (▲) $\text{Ti}|\text{TiO}_2(\text{spn})$; (●) $\text{Ti}|\text{TiO}_2$ and (■) rutile (100), (001), and (110) planes.²⁸

the titanium surface, $\text{pH}_{\text{pp}} = \text{pH}_{\text{iep}} = 4.2$.⁶⁶ The inner surface potential of the TiO_2 layer, as a function of the pH of the solution, was determined for three different sodium chloride concentrations. The results are presented in Fig. 3.

In acidic solutions, at $\text{pH} < 4.2$, the $\text{Ti}|\text{TiO}_2$ surface is positively charged, while at higher pH values, the number of negatively charged $\equiv \text{MO}^{z-1}$ surface groups increases, and the surface potential is negative. The dependence of the surface potential on pH deviates from linearity, which indicates a limited number of surface sites and a relatively large difference in equilibrium constants for surface reactions shown by eqn (1) and (2).

Considering the results presented in Fig. 3 it can be noticed that the slope/response of the $\text{Ti}|\text{TiO}_2$ electrode is higher at the lower ionic strength. This behaviour is typical for the inner surface and electrokinetic potential and is consistent with the EIL models that describe the dependence of the interfacial potential on the concentration of ions in the solution. Increasing the concentration of ions in the bulk of the solution, and thus in the interfacial layer, leads to shading of the surface charge and a decrease in the inner surface potential.

The inner surface potential of $\text{Ti}|\text{TiO}_2$ can be compared with the inner surface potential obtained for the unmodified $\text{Ti}|\text{TiO}_2(\text{spn})$, *i.e.* the TiO_2 layer spontaneously formed on titanium,¹⁷ and the inner surface potential of various rutile crystal planes.³² The measured inner surface potential is always lower in magnitude compared to the Nernstian potential Ψ_{N} , *i.e.* the parameter α defined in eqn (4) is less than 1. The values of parameter α for different TiO_2 surfaces and sodium chloride concentrations are shown in Fig. 4. The surface potentials of the well-defined crystallographic planes of rutile differ from each other and depend on the concentration of sodium chloride. The surface potential values for the $\text{Ti}|\text{TiO}_2$ surface lie between the values obtained for rutile. This finding can be explained by the fact that the surface of the electrochemically formed TiO_2 layer on the titanium surface is amorphous, that is, it consists of particles with different crystal faces, and the measured surface potential is an average value. Interestingly, the α value obtained for the spontaneously formed TiO_2 layer

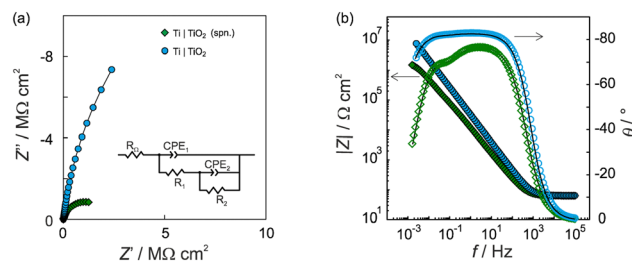


Fig. 5 The Nyquist (a) and Bode (b) plots of the unmodified ($\text{Ti}|\text{TiO}_2(\text{spn})$; ◆) and modified ($\text{Ti}|\text{TiO}_2$; ●) electrodes recorded at E_{OC} in 0.1 mol dm^{-3} sodium chloride after 1 hour stabilization. Inset: The EEC used for EIS data modelling. The experimental data are represented by the symbols, while the solid lines indicate data obtained from EEC modelling.

on the Ti surface is significantly lower. A significantly thinner oxide layer and a lower surface concentration of charged surface groups can explain this finding.

The barrier properties and corrosion behaviour of unmodified Ti, $\text{Ti}|\text{TiO}_2(\text{spn})$, and electrochemically modified $\text{Ti}|\text{TiO}_2$ samples were tested using electrochemical impedance spectroscopy. The impedance spectra recorded in 0.1 mol dm^{-3} NaCl electrolyte solution at the open circuit potential, E_{OC} after 1 hour of stabilization, are presented in the form of Bode and Nyquist plots (Fig. 5).

The TiO_2 modified electrode exhibited higher impedance component values and a wider unfinished semi-circle in the Nyquist plot compared to the unmodified titanium electrode covered with a spontaneously formed surface oxide film (Fig. 5a). In the given Bode plot one range higher impedance magnitude values up to $10^7 \Omega \text{ cm}^2$ accompanied with phase angle values of approximately -80° over four frequency decades can be observed pointing to what can be attributed to upgraded corrosion behaviour in saline solution compared to an unmodified titanium surface (Fig. 5b).

The obtained EIS data were modelled using EEC, given as an inset in Fig. 5a. Because of the existence of surface microscopic irregularities or surface heterogeneity leading to complex and non-uniform capacitive behaviour (capacitance dispersion), a capacitor, as an impedance ideal element, was depicted by a constant phase element, CPE. The impedance of CPE is equivalent to $Z_{\text{CPE}} = [Q(j\omega)^n]^{-1}$ where Q is the constant of the CPE, n is the CPE exponent determining the degree of non-ideality of the capacitor behavior and ω is the angular frequency.^{68,69} Taking into account R_Ω as the ohmic (electrolyte) resistance, the interfacial capacitance, C , was determined using the relationship according to Brug *et al.*:⁷⁰

$$Q = C^n (R_\Omega^{-1} + R^{-1})^{1-n} \quad (6)$$

Table 2 presents the EIS parameter values determined by EEC model fitting. Both electrified interfaces, $\text{Ti}|\text{TiO}_2(\text{spn})$ and $\text{Ti}|\text{TiO}_2$ were modelled by employing EEC with two time constants (Fig. 5a). The model applied is consistent with the model of a bi-layered TiO_2 film, characterized with a high/medium frequency time constant ($R_1\text{-CPE}_1$) and low-frequency time



Table 2 Impedance parameter values of the unmodified (Ti|TiO₂(spn)) and modified (Ti|TiO₂) electrodes recorded at E_{OC} in 0.1 mol dm⁻³ NaCl solution

Sample	$R_0/\Omega\text{ cm}^2$	$10^6 \times Q_1/\Omega^{-1}\text{ cm}^{-2}\text{ s}^n$	n_1	$R_1/M\Omega\text{ cm}^2$	$C_1/\mu\text{F cm}^{-2}$	$10^6 \times Q_2/\Omega^{-1}\text{ cm}^{-2}\text{ s}^n$	n_2	$R_2/M\Omega\text{ cm}^2$	$C_2/\mu\text{F cm}^{-2}$
Ti TiO ₂ (spn)	62.9	16.97	0.866	0.424	5.89	6.75	0.907	1.682	3.04
Ti TiO ₂	64.0	5.68	0.924	12.54	2.96	0.23	0.986	27.10	0.20

constant (R_2 -CPE₂) corresponding to the outer and inner part of the surface TiO₂ oxide layer.^{12,71–74}

The EIS results indicate that both TiO₂ oxide layers on the Ti surface (spontaneously and electrochemically formed) consist of two layers, an inner barrier layer associated with higher impedance values and responsible for corrosion protection, and an outer porous layer characterized by lower impedance values and lower compactness.^{72,73} In more detail, the resistance values of the R_2 component are higher than the resistance values of the R_1 component ascribed to the inner and outer part of the layer, respectively, so it can be concluded that the inner layer imparts anticorrosion properties. Also, the capacitance C_2 values are lower and n_2 values are higher than the corresponding capacitance C_1 and n_1 values corroborating the higher influence of the inner oxide layer to the anticorrosion properties in comparison to the outer oxide layer. The bi-layered film structure was previously reported for the TiO₂ oxide film.^{9,12–14}

However, the electrochemically formed TiO₂ layer shows one order of range higher resistance component values (R_1 and R_2) compared to the unmodified titanium covered with a spontaneously formed TiO₂ layer. The higher n_2 values compared to the unmodified titanium can also be observed, suggesting the formation of a film with a higher compactness level. A lower C_2 value points to the formation of a thicker oxide layer as was confirmed by the ellipsometry results previously discussed.

Total corrosion protection of Ti material in the electrolyte medium of interest is governed by polarization resistance, R_p , as the combined result of the resistance components ($R_1 + R_2$).⁷⁵ The R_p values of unmodified (Ti|TiO₂(spn)) and modified (Ti|TiO₂) samples are equal to 2.106 and 39.640 MΩ cm², respectively.

The corrosion protection effectiveness of the TiO₂ coated Ti surface, η , was determined by:

$$\eta = \frac{R_p(\text{Ti|TiO}_2) - R_p(\text{Ti|TiO}_2(\text{spn}))}{R_p(\text{Ti|TiO}_2)} \quad (7)$$

where $R_p(\text{Ti|TiO}_2(\text{spn}))$ and $R_p(\text{Ti|TiO}_2)$ are the R_p values determined from the R_1 and R_2 values given in Table 2.

Table 3 Thicknesses and contact angle of the PE4VP coating formed on the Ti|TiO₂ surface at different concentrations of NaCl. The thickness of the oxide layer and the contact angle of the electrochemically modified Ti|TiO₂ sample are given for comparison

Sample	$c(\text{NaCl})/\text{mol dm}^{-3}$	d/nm	$\theta/^\circ$
Ti TiO ₂	—	16.3 ± 1.0	64.0 ± 1.1
Ti TiO ₂ PE4VP	0.5	1.3 ± 0.1	62.4 ± 3.1
	1.0	2.3 ± 0.5	69.2 ± 1.6
	2.0	0.9 ± 0.1	73.4 ± 1.9

The corrosion protection effectiveness value of 94.7% for the electrochemically formed TiO₂ coating indicates that the corrosion (barrier) properties were greatly enhanced upon titanium surface modification by the TiO₂ oxide layer electrochemically formed by potentiostatic anodization in phosphate buffer solution. In summary, based on the results of electrochemical impedance spectroscopy (increased corrosion resistance and very high protection efficiency), it can be concluded that anodic polarization forms a compact barrier layer with a high charge transfer resistance over the oxide layer|electrolyte solution interface.

Adsorption of PE4VP on the Ti|TiO₂ sample

Metallic materials, including titanium and its alloys, are often used in the field of biomedical engineering to produce implants and biomedical devices.^{2,4,76} Biocompatibility and good corrosion resistance are based on the passive oxide film formed on metal surfaces. However, during long-term exposure to an aggressive environment the film's degradation and corrosion processes can occur, therefore the additional surface modification with organic coatings, such as polyelectrolyte layers, is desirable. Such layers, if oppositely charged compared to the surface itself, are electrostatically bound. In our previous research, we examined a titanium sample coated with poly(diallyldimethylammonium) cation (PDADMA) and poly(4-styrenesulfonate) anion (PSS).¹⁷ Both these polymers are strong polyelectrolytes, meaning their degree of ionization is not affected by pH values, and both are used as model polyelectrolytes. The formation of PDADMA and PSS coating on the titanium surface did not significantly influence the surface roughness of the underlying titanium sample but the presence of such a nanofilm increases the corrosion protection effectiveness values, meaning the corrosion properties were improved with the use of the polyelectrolyte coating.

In this work, we examined the adsorption of the less investigated poly(*N*-ethyl-4-vinylpyridinium) bromide onto the Ti|TiO₂ surface. The PE4VP was adsorbed on the electrochemically formed Ti|TiO₂ surface in the presence of three different concentrations of sodium chloride. Ellipsometry was used to determine the thickness of the PE4VP coating, while tensiometry was used to determine the contact angle of PE4VP-coated Ti|TiO₂ samples. The results of these measurements are summarized in Table 3.

Deposition of PE4VP on the Ti|TiO₂ surface yielded different results depending on the addition of NaCl. At 0.5 mol dm⁻³ NaCl the adsorbed monolayer had a thickness of (1.3 ± 0.1) nm. Increasing the concentration of NaCl to 1.0 mol dm⁻³ produced a thicker layer of PE4VP ($d = 2.3$ nm). Finally, increasing the NaCl concentration to 2.0 mol dm⁻³ produced a barely detectable layer of PE4VP with a thickness of <1 nm. This result indicates that increasing the NaCl concentration over 1.0 mol dm⁻³



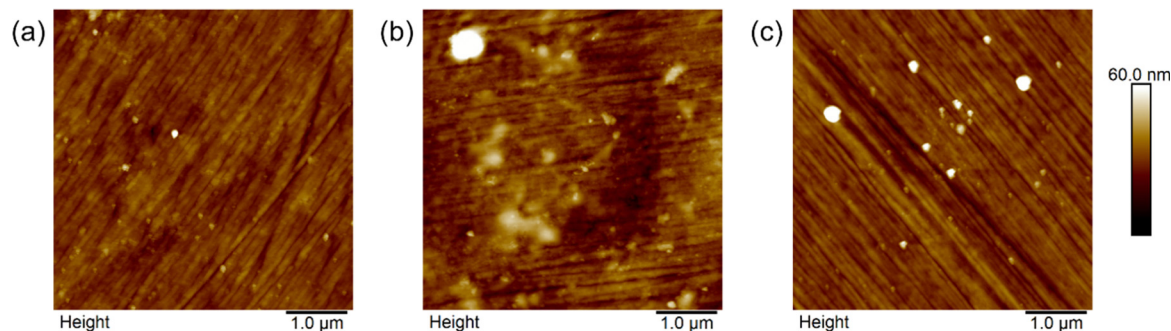


Fig. 6 AFM images of the electrochemically modified Ti|TiO₂ surface after adsorption of PE4VP on it in the presence of (a) 0.5 mol dm⁻³, (b) 1.0 mol dm⁻³, and (c) 2.0 mol dm⁻³ NaCl.

produces a detrimental effect for successful adsorption of PE4VP.^{77–79} Most recently, this effect was described on multiple oxide surfaces by Akintola *et al.*⁸⁰ They have shown that the adsorption of a polyelectrolyte to an oxide surface can be enhanced by the addition of salt but only up to a certain salt concentration where a maximal amount of adsorbed polyelectrolyte can be detected. After passing the critical salt concentration, the polyelectrolytes desorb from the surface. The severity of this effect depends on the polyelectrolyte, the surface and background salt themselves, but the real cause of this effect is still uncertain.

As the deposited PE4VP coating is only a nanometre to two thick, the effect of the Ti|TiO₂ surface on the values of the contact angle is not surprising (Table 3). This explains the very slight deviation in contact angle measurements from the value of the contact angle of the Ti|TiO₂ sample itself ($\theta \approx 65^\circ$), meaning the wettability properties after the addition of PE4VP do not significantly change. This finding is in accordance to the low overall coating's coverage determined from AFM measurements, as described in the following paragraphs.

Fig. 6 presents the Ti|TiO₂ surface after the deposition of PE4VP out of 0.05 mol dm⁻³ solution with different amounts of

NaCl added to the polyelectrolyte solution. In Fig. 6a, one can observe no differences between the PE4VP-coated and uncoated titanium sample with the electrochemically formed TiO₂ layer presented in Fig. 2. That is in slight disagreement with the ellipsometry results where a 1.3 nm thick film was detected, and will be discussed later. A pronounced change in topography and morphology of the surface was detected for the sample which was dipped in PE4VP solution with 1.0 mol dm⁻³ NaCl, Fig. 6b. In this case, the Ti|TiO₂ surface was covered with specks of different sizes which cover the already mentioned features of the Ti|TiO₂ sample itself. This indicates that in these conditions the PE4VP coating was successfully deposited on the surface of the Ti|TiO₂ sample. Going to the last image, Fig. 6c, its features are similar to Fig. 6a, and by extent to Fig. 2, which would indicate that no polyelectrolyte was adsorbed on the surface. Furthermore, to confirm our assumptions we analysed the surface roughness by means of AFM (Fig. 7) and correlated the obtained values to the ellipsometry and tensiometry results.

As one can see from Fig. 7, the Ti|TiO₂ sample and the samples on which PE4VP was deposited from 0.5 and 2.0 mol dm⁻³ NaCl solutions have similar values of surface roughness, while the 1.0 mol dm⁻³ NaCl solution gave a coating with more pronounced roughness. Combining these results, surface morphology, Fig. 6, and the fact that ellipsometry results showed a PE4VP thickness <1.5 nm for deposition out of 0.5 and 2.0 mol dm⁻³ NaCl solutions, one can conclude that the amount of PE4VP deposited to the Ti|TiO₂ surface under these conditions is very low. The outlier, deposition of PE4VP in the presence of 1.0 mol dm⁻³ NaCl solution, has shown the change in surface morphology, Fig. 6b, the increase in value of surface roughness (≈ 6 nm compared to ≈ 4 nm of the other samples, including the bare Ti|TiO₂ sample) and increased film thickness, Table 3. Furthermore, the calculation of PE4VP coverage of the Ti|TiO₂ surface was possible using the bearing analysis in NanoScope Scan 9.7. software, and it was determined to be $(23.4 \pm 7.0)\%$. Hence, the polyelectrolyte-coating prepared under these experimental conditions was selected for further EIS measurements.

The adsorption and the impact of PE4VP on Ti|TiO₂ surface properties was investigated using the OCP method. First, the influence of PE4VP added to the solution in a wide pH range on the measured electrode potential of the Ti|TiO₂ electrode was

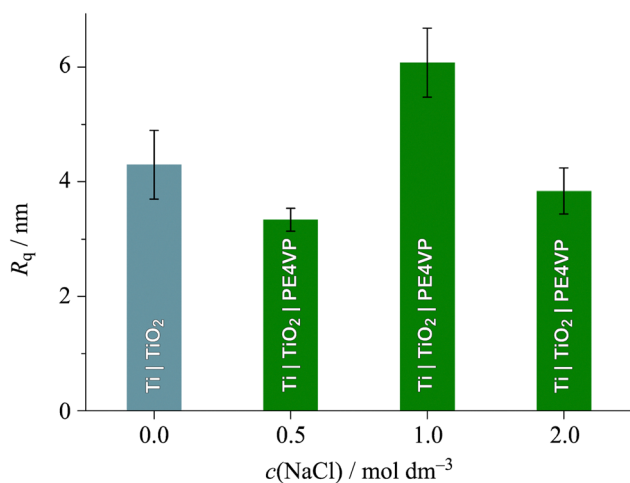


Fig. 7 Surface roughness of the unmodified Ti|TiO₂ sample and Ti|TiO₂ sample coated with PE4VP in the presence of different NaCl concentrations.



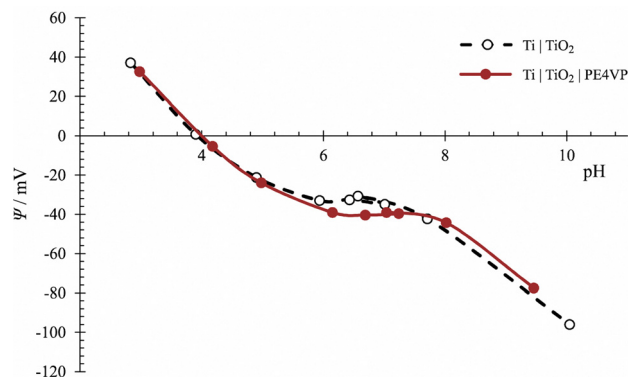


Fig. 8 Inner surface potential of the uncoated Ti|TiO₂ (○) and PE4VP (●) coated Ti|TiO₂|PE4VP electrode in 0.1 mol dm⁻³ aqueous sodium chloride solution at 25 °C. The concentration of PE4VP aqueous solution used for coating of the Ti|TiO₂ surface was 0.01 mol dm⁻³.

determined. The measurement was done in 0.1 mol dm⁻³ NaCl aqueous solution because at higher salt concentrations the response of the Ti|TiO₂ electrode was reduced. The results are presented in Fig. 8. As can be seen, the polyelectrolyte has an influence on the measured electrode signal in the neutral pH range. To explain these results, it is necessary to consider what happens to polyelectrolyte ions under the measurement conditions. The polyelectrolyte chains are positively charged throughout the pH range. At this ionic strength, as can be speculated from the ellipsometric and AFM measurements, the polymer chains are still partially stretched and do not completely cover the TiO₂ surface, but they are not in the conformation to be able to approach the surface and significantly change the inner surface potential. Various reasons can lead to this result. It is possible that PE4VP chains are far from the Ti|TiO₂ surface and do not affect significantly the value and sign of the inner surface potential. Another possibility is that the adsorption level of the polyelectrolyte is low, which was also confirmed by AFM measurements. Therefore, in the following experiments, the concentration of PE4VP was increased five times.

Thereby we performed a batch experiment at pH = 10.0 by varying the PE4VP and NaCl concentrations. At this pH, the surface of the Ti|TiO₂ sample is negatively charged,⁶⁶ PE4VP is positively charged, following this, the greatest influence of polyelectrolyte adsorption on the surface potential is expected. The surface potential decreases by increasing the ionic strength, but the effect is even greater on the shape of the polyelectrolyte chains, which aggregate at higher ionic strengths due to weakened electrostatic interactions. The results are presented in Fig. 9.

Again, it should be stressed that the OCP measurements at higher salt concentrations are less sensitive due to reducing the surface potential values. The results presented in Fig. 9 suggest that the surface potential of Ti|TiO₂ is affected by the polyelectrolyte concentration as well as the background electrolyte concentration. The greatest effect was obtained at the NaCl concentration of 0.01 mol dm⁻³ and PE4VP concentration of 0.01 mol dm⁻³. Under these conditions, there are enough polyelectrolyte chains in a favourable conformation located near the surface.

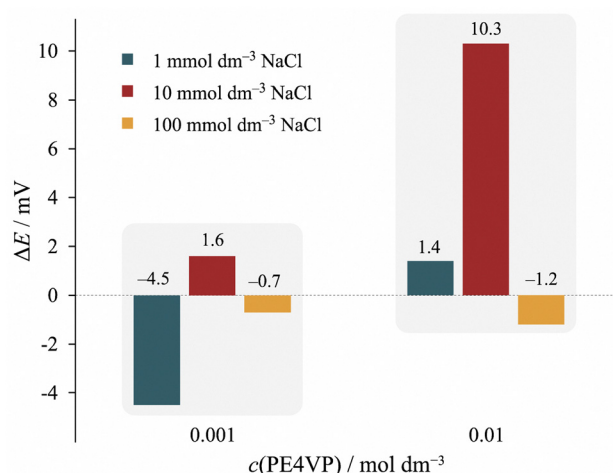


Fig. 9 The difference in the measured open circuit potential of uncoated Ti|TiO₂ and PE4VP coated Ti|TiO₂|PE4VP electrode for different concentrations of sodium chloride and PE4VP at 25 °C.

Corrosion protection effectiveness of the PE4VP coating

The greatest perspective for corrosion protection of Ti|TiO₂ was shown by the PE4VP-coating prepared from 1.0 mol dm⁻³ NaCl. Among the investigated PE4VP coatings, the coating prepared

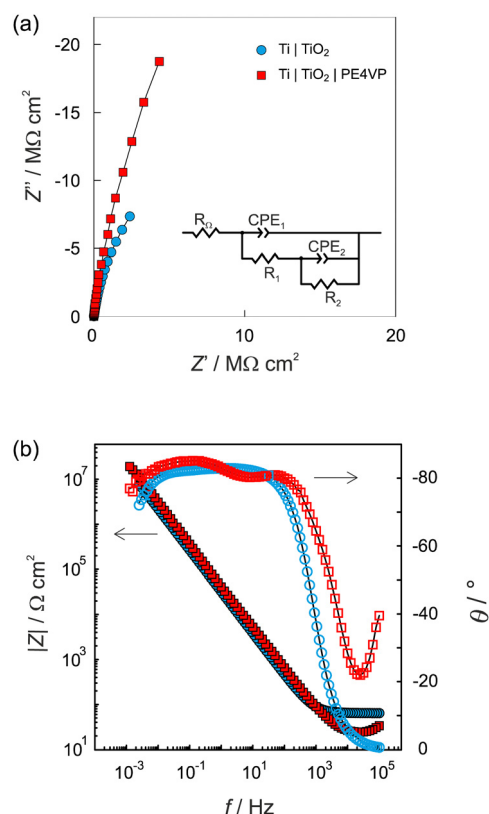


Fig. 10 The Nyquist (a) and Bode (b) plots of the modified Ti electrodes, Ti|TiO₂ (●) and Ti|TiO₂|PE4VP (■) recorded at EOC in 0.1 mol dm⁻³ sodium chloride after 1 hour stabilization. The inset shows the EEC used for EIS data modelling. The experimental data are represented by the symbols, while the solid lines indicate data obtained from EEC modelling.



Table 4 Impedance parameter values of the modified Ti electrodes (Ti|TiO₂ and Ti|TiO₂|PE4VP) recorded at E_{OC} in 0.1 mol dm⁻³ NaCl solution

	$R_0/\Omega\text{ cm}^2$	$10^6 \times Q_1/\Omega^{-1}\text{ cm}^{-2}\text{ s}^n$	n_1	$R_1/\text{M}\Omega\text{ cm}^2$	$C_1/\mu\text{F cm}^{-2}$	$10^6 \times Q_2/\Omega^{-1}\text{ cm}^{-2}\text{ s}^n$	n_2	$R_2/\text{M}\Omega\text{ cm}^2$	$C_2/\mu\text{F cm}^{-2}$
Ti TiO ₂	64.0	5.68	0.924	12.54	2.96	0.23	0.986	27.10	0.20
Ti TiO ₂ PE4VP	57.1	3.90	0.929	0.062	2.05	0.43	0.998	139.0	0.42

in the presence of 1.0 mol dm⁻³ NaCl was the thickest and had the highest surface coverage. Therefore, the barrier properties and corrosion behaviour of the Ti|TiO₂ sample covered with PE4VP at 1.0 mol dm⁻³ NaCl were studied by EIS in 0.1 mol dm⁻³ NaCl electrolyte solution. The impedance data in the form of Bode and Nyquist plots are given in Fig. 10.

The PE4VP coating affected the impedance response of the electrified Ti|TiO₂ interface. Higher impedance component values in the Nyquist plot (Fig. 10a) and higher impedance magnitude values in the Bode plot (Fig. 10b) can be observed in comparison to the Ti|TiO₂ system. The phase angle vs. frequency dependence shows the influence of PE4VP coating formation visible in a wider frequency range of phase angle value over -80° . The phase angle values, impedance parameter sensitive to structural changes, indicate the microstructural transformation of the Ti|TiO₂|PE4VP interface after the PE4VP modification of the Ti|TiO₂ system also pointing to the improved corrosion behaviour of titanium material in saline electrolyte solution.

As before, the obtained EIS data were modelled employing EEC with two time constants, given in Fig. 10a. Table 4 presents the EIS parameter values determined by EEC model fitting.

The electrochemical behavior of the Ti|TiO₂|PE4VP system is governed by the surface coating consisting of PE4VP polyelectrolyte deposited over the electrochemically formed TiO₂ layer on the titanium surface. The impedance parameter values determined correspond to the outer and the inner part of the surface film, *i.e.* high/medium frequency time constant (R_1 -CPE₁) and low-frequency time constant (R_2 -CPE₂) are attributed to the outer and inner part of the surface coating, respectively. The same EEC model approach was utilized previously for titanium materials covered by organic coatings.^{17,81,82} Since changes were observed in both time constant parameter values, the obtained impedance response is from the surface film. If the PE4VP influence would be reflected only in the high/medium time constant (R_1 -CPE₁), then the outer layer of the film would be assigned to the PE4VP coating itself. According to the resistant component R_1 and R_2 values it can be concluded that the inner part of the coating formed determines the corrosion resistance of the titanium in the saline electrolyte solution. The Ti|TiO₂|PE4VP

system shows higher n_2 values (close to 1) compared to the Ti|TiO₂ system indicating a higher level of compactness of the PE4VP polyelectrolyte-based coating.

The polarization (corrosion) resistance, R_p for Ti|TiO₂|PE4VP, determined from R_1 and R_2 resistance contributions, is equal to 139.06 MΩ cm². It represents a higher value in comparison to R_p values of Ti|TiO₂(spn) and Ti|TiO₂ samples equal to 2.106 and 39.640 MΩ cm², respectively (Table 2). The corrosion protection effectiveness of the PE4VP coating, obtained by using the equations given in Table 5, is 98.5% in reference to unmodified Ti and 71.5% in reference to electrochemically prepared TiO₂ coating. Based on the impedance results, the PE4VP coating formation on the TiO₂ surface yielded improved barrier properties to the underlying titanium sample.

Conclusions

In this study a titanium sample modified by an electrochemically formed oxide layer (Ti|TiO₂) and a Ti|TiO₂ sample coated with poly(*N*-ethyl-4-vinylpyridinium) cations (PE4VP) were studied by means of ellipsometry, tensiometry, and atomic force microscopy. For the purpose of determining the electrical properties of the surface and corrosion protection effectiveness of the electrochemically formed TiO₂ layer and TiO₂|PE4VP coatings, we applied electrochemical impedance spectroscopy and measurement of the inner surface potential of the Ti|TiO₂ electrode.

It was shown that the Ti|TiO₂ surface is very flat with an average roughness of only 3.4 nm and an oxide layer thickness of 16.1 nm. The inner surface potential for the Ti|TiO₂ surface was found to be between the values obtained for the different rutile crystallographic planes, which indicates that the surface of the electrochemically formed TiO₂ layer is amorphous, consisting of particles with different crystal faces. The EIS results indicate that spontaneously and electrochemically formed TiO₂ layers on the Ti surface consist of two layers, an inner barrier layer associated with higher impedance values and responsible for corrosion protection, and an outer porous layer characterized by lower impedance values and lower

Table 5 The corrosion protection effectiveness of different studied systems

Related system	Equation	$\eta/\%$
Ti TiO ₂ and Ti TiO ₂ (spn)	$\eta = \frac{R_p(\text{Ti TiO}_2) - R_p(\text{Ti TiO}_2(\text{spn}))}{R_p(\text{Ti TiO}_2)}$	94.7
Ti TiO ₂ PE4VP and Ti TiO ₂	$\eta = \frac{R_p(\text{Ti TiO}_2 \text{PE4VP}) - R_p(\text{Ti TiO}_2)}{R_p(\text{Ti TiO}_2 \text{PE4VP})}$	71.5
Ti TiO ₂ PE4VP and Ti TiO ₂ (spn)	$\eta = \frac{R_p(\text{Ti TiO}_2 \text{PE4VP}) - R_p(\text{Ti TiO}_2(\text{spn}))}{R_p(\text{Ti TiO}_2 \text{PE4VP})}$	98.5



compactness. The corrosion protection effectiveness value of 94.7% for electrochemically formed TiO₂ coating compared to spontaneously formed TiO₂ layers on the Ti surface indicates that anodic polarization forms a compact barrier layer with a high charge transfer resistance at the oxide layer|electrolyte solution interface.

The adsorption of PE4VP on the Ti|TiO₂ surface is affected by the polyelectrolyte concentration as well as the background electrolyte concentration. Surface characterization (AFM, ellipsometry, and tensiometry) showed that the best coating was obtained for a NaCl concentration of 1.0 mol dm⁻³ and a PE4VP concentration of 0.05 mol dm⁻³.

Because the sensitivity of electrochemical measurements is reduced at higher concentrations of sodium chloride, the effect of NaCl concentration on the inner surface potential of the Ti|TiO₂ electrode in the presence of PE4VP was examined at lower NaCl concentrations. The greatest effect was obtained for a NaCl concentration of 0.01 mol dm⁻³ and a PE4VP concentration of 0.01 mol dm⁻³. Under these conditions, there are enough polyelectrolyte chains in a favourable conformation located near the surface.

The electrochemical behavior of the Ti|TiO₂|PE4VP system is governed by the surface coating consisting of PE4VP and the electrochemically formed TiO₂ layer on the titanium surface. Based on the impedance results, the PE4VP coating formation on the TiO₂ surface yielded improved barrier properties to the underlying titanium sample. The corrosion protection effectiveness of the PE4VP coating was found to be 71.5% in reference to the electrochemically prepared TiO₂ coating.

Surface modification of titanium, first by electrochemically thickening the oxide layer and then by adsorption of PE4VP, facilitates the formation of a stable surface coating consisting of an oxide film and polyelectrolyte-based coating. The PE4VP coating participates in the electron transfer reactions, hindering the corrosion process and protecting the metal from corrosive environments. The results presented provide insight into the optimization of the strong polyelectrolyte cation adsorption process parameters and demonstrate that applying PE4VP coating is a suitable method for surface modification of titanium to enhance corrosion protection in an aggressive environment.

Author contributions

Jozefina Katić: conceptualization, investigation, methodology, writing – original draft; Juraj Nikolić: investigation, methodology, writing – original draft; Tea Juračić: investigation, writing – review & editing; Tin Klačić: investigation, methodology, writing – review & editing; Danijel Namjesnik: software, visualization, writing – review & editing; Tajana Begović: conceptualization, methodology, supervision, writing – original draft.

Data availability

Data for this article, including measured values and atomic force microscopy images, are available at the Repository of the

Faculty of Science University of Zagreb (Croatia) at <https://repozitorij.pmf.unizg.hr/islandora/object/pmf:13001>. Additionally, all experimental data are available upon request from the authors.

Conflicts of interest

There are no conflicts to declare.

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