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Synthesis of fine Na-type zeolite grains from coal fly ash and the assessment of the adsorption capability of lead ions from aqueous solutions

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Fine Na-type zeolite grains (ZE) were prepared by dry milling treatment (D-ZE) or wet milling treatment (W-ZE). Then, the prepared samples were characterized. The effective parameters of adsorption capacities including the initial concentration, adsorption temperature, pH, and contact time for lead-ion adsorption were determined. The results revealed that the adsorption capacity of lead ions was in the order of ZE (32.7 mg g^{-1}) $<$ D-ZE (70.7 mg g^{-1}) $<$ W-ZE (166.9 mg g^{-1}). The results of the adsorption processes exhibited increased adsorption temperature, an increased pH of up to 5.0, and increased contact time. Pseudo-second-order model kinetic was observed, and the lead adsorbent isotherm followed the Langmuir and Freundlich models. Finally, one of the adsorption mechanisms was elucidated by analyzing the binding energy of lead (Pb) and lead (Pb) distribution before and after adsorption. Thus, the results serve as useful information for the adsorption of lead ions from aqueous solutions using ZE samples.

Sustainability spotlight

Recently, the “Ensure Availability and Sustainable Management of Water and Sanitation for All” goal (Goal 6) was adopted by all United Nations members as one of the goals of Sustainable Development Goals. In this study, we focused on coal fly ash that can be recycled (only by $\sim 25\%$) as a raw material for cement production. Therefore, it is necessary to evaluate the recycling technologies using coal fly ash for waste reduction and/or for preparing value-added materials. This study aimed to explore the potential utilization of coal fly ash as a raw material to synthesize zeolites (adsorbent). Moreover, the capacity of the synthesized fine zeolite grains to adsorb lead ions and their adsorption mechanism are demonstrated.

1. Introduction

Ensuring water quality is important for humans as well as for all other living things.¹ Recently, the “Ensure Availability and Sustainable Management of Water and Sanitation for All” goal (Goal 6) was adopted by all United Nations members as one of the goals of Sustainable Development Goals. The members are aggressively working toward achieving this goal. In this regard, the pollution of water supply is a serious concern worldwide.²

The contamination of environmental water by heavy metals is one of the important problems. According to the World Health Organization, lead (Pb) is currently one of the most toxic metals in environmental water.³ In addition, the Agency for

Toxic Substances and Disease Registry and the International Agency for Research on Cancer have also regarded lead to have high toxicity among all substances.^{4,5} In an aquatic ecosystem, lead (Pb(II)) ions are harmful due to their nonbiodegradability and latent accumulation in the ecosystem that potentially cause serious health problems.⁶ These lead ions are released into the water environment from various industries, including plating, agriculture, pigment, tanning, battery, and oil refining.⁷

The maximum residue limit (MRL) of lead concentrations in drinking and wastewater is 0.005 and 0.05 mg L^{-1} , respectively.⁸ Various physicochemical techniques, including chemical precipitation, electrochemical reduction, ion exchange, membrane separation, reverse osmosis, and adsorption, have been employed to remove lead ions from the water environment.⁹ Adsorption treatment using an adsorbent is a widely used process for removing heavy metals, such as lead ions, from aqueous media owing to its low cost, easy operation, the possibility of use in batches, continuity, application at low concentrations, and regeneration or reuse of adsorbed metals.^{10,11}

On the other hand, it is desirable to increase coal-fire power generation by up to 46% of the total electricity production by

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2030.¹² Accordingly, approximately 800–900 million tons per year of coal fly ash, a by-product from the combustion of coal, is generated worldwide. In this study, we focused on coal fly ash that can be recycled (only by ~25%) as a raw material for cement production and can replace clay components, soil conditioners, and fertilizers.^{13–17} However, a major portion has been disposed of in landfills. Therefore, it is necessary to evaluate the recycling technologies using coal fly ash for waste reduction and/or for preparing value-added materials.

Hydrothermal activation treatment¹⁸ can be used to recycle coal fly ash into zeolites and adsorbents. Zeolite materials are an ideal adsorbent for removing heavy metals from wastewater due to their high cation exchange capacity, thermal stability, and excellent affinity to heavy metals.^{19,20} Additionally, many researchers have successfully demonstrated the effective removal of heavy metals from aqueous media using zeolites synthesized from coal fly ash.^{21–23}

Fine grain materials, including nanomaterials, have been employed successfully in various fields, such as medical research, catalysis, and other fields, owing to their unique characteristics, including nanoscale size, large surface area, highly reactive porosity, hydrophilicity, and dispersibility.^{1,24–26} In some literature, including our previous study, the characteristics of synthesized fine zeolite grains (or composites) and their capability to adsorb heavy metals have been partially assessed.^{27–30} However, to the best of our knowledge, only a few literature studies have assessed the physicochemical characteristics of synthesized fine zeolite grains and their capability to adsorb heavy metals, including lead ions, from aqueous media.

Therefore, this study aims to explore the potential utilization of coal fly ash as a raw material to synthesize zeolites (adsorbent). Moreover, the capacity of the synthesized fine zeolite grains to adsorb lead ions and their adsorption mechanism are evaluated in detail.

2. Experimental section

2.1 Materials

Coal fly ash was obtained from the Tachibana-wan power station (Shikoku Electronic Power, Inc., Tokushima, Japan). Standard lead solution ($\text{Pb}(\text{NO}_3)_2$ in $0.1 \text{ mol L}^{-1} \text{ HNO}_3$) was purchased from FUJIFILM Wako Pure Chemical Co., Japan.

2.2 Preparation of zeolite grains and their characterization

The preparation method of fine zeolite grains and their physicochemical characteristics have been reported in our previous study.²⁷ A sodium-type zeolite was produced from coal fly ash via hydrothermal activation treatment.¹⁸ Briefly, coal fly ash was mixed with sodium and heated. The obtained residue was used as the sodium-type zeolite (denoted as ZE) for removing lead ions. Moreover, dry milling treatment or wet dry milling treatment with ZE (each denoted as D-ZE and W-ZE, respectively) was applied for obtaining fine grains. Briefly, the dry milling treatment is as follows: ZE and zirconium beads of 0.5 mm diameter were mixed and crushed using a Shake Master NEO (Bio-Medical Science Co., Ltd, Tokyo, Japan) at 1500 rpm for 3 h

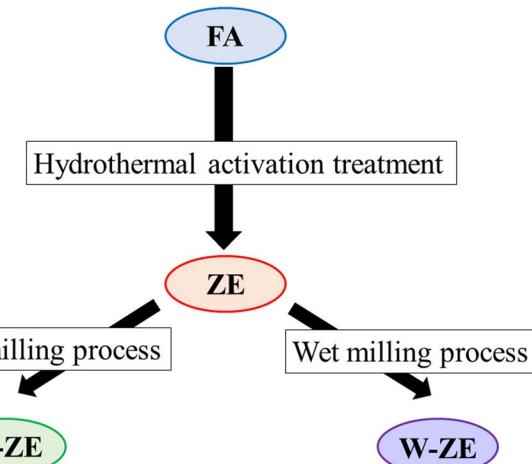


Fig. 1 Scheme of the preparation of ZE samples from coal fly ash.

(D-ZE). In addition, ZE was triturated using a pestle and mortar for 30 min. Then the triturated ZE was added to distilled water and milled using a Nano Pulverizer NP-100 (2000 rpm for 5 min \times 3 times, 4 °C). The wet-milled sample was denoted as W-ZE (Fig. 1).

The physicochemical characteristics of ZE, D-ZE, and W-ZE were investigated including the morphology monitored using a scanning electron microscope (SEM) (Hitachi High-Technologies, Co., Tokyo, Japan), the X-ray diffraction (XRD) patterns were recorded using a MiniFlex II instrument (Rigaku, Osaka, Japan), the FTIR spectra were recorded using an FTIR-460Plus spectrometer (JASCO, Co., Japan), and the cation exchange capacity (CEC) was determined using the Japanese Industrial Standard method.³¹ Additionally, a NOVA4200e (Yuasa Ionics, Japan) was used to determine the specific surface area and pore volume.

2.3 Adsorption capacity of lead ions

The capacity of lead ion adsorption was used as a screening criterion. Initially, 50 mL of 50 mg L^{-1} lead-ion solution was mixed with 0.05 g of tested sample at 100 rpm for 24 h at 25 °C. Then, the filtrate obtained from a $0.45 \mu\text{m}$ membrane filter was collected. The equilibrium concentration of lead ions was measured using an iCAP-7600 Duo instrument (ICP-OES, Thermo Fisher Scientific Inc., Japan) and amount adsorbed was calculated by the differences between the initial and equilibrium concentrations.

Second, the effect of solution pH on the adsorption of lead ions was examined. For this, the pH of the sample solution was adjusted between 1, 3, 5, and 7 using a nitric acid or sodium hydroxide solution. Third, the effect of initial concentration on the adsorption capability was also examined by recording the adsorption isotherms using the aforementioned conditions. For this, the initial concentration was changed to 10, 20, 30, 40, and 50 mg L^{-1} at 7 °C or 25 °C. The temperature was controlled at 25 °C with a water bath shaker MM-10 (TAITEC Co., Saitama, Japan). On the other hand, the 7 °C solution was prepared as follows: the sample solution was set at 5 °C in a water bath



shaker personal-11 (TAITEC Co., Saitama, Japan) in a low-temperature room at 6 °C. Finally, the effect of contact time on the adsorption capability was evaluated. The contact time was determined to be 0.5–24 h under our experimental conditions.

To elucidate the adsorption mechanism of lead ions from aqueous solutions using the prepared adsorbents, binding energy and elemental distribution before and after adsorption were assessed using ICP-OES, an AXIS-NOVA instrument (Shimadzu Co., Kyoto, Japan), and a JXA-8530F instrument (JEOL, Tokyo, Japan), respectively.

3. Results and discussion

3.1 Characteristics of the prepared adsorbents

As mentioned earlier, our previous study reported the physico-chemical characteristics of the prepared adsorbents.²⁷ Briefly, the mean particle sizes of the ZE, D-ZE, and W-ZE samples were 16.4 ± 0.4 , 1.10 ± 0.3 , and 0.55 ± 0.3 μm , respectively. These results indicate that the dry or wet milling process using ZE decreased the particle sizes and increased the specific surface areas. These changes positively influence the contact frequency between the prepared adsorbent and the target heavy metal (lead ions in this study). The FT-IR spectra results exhibited H-O-H bending, Si-O-Si (or Al-O-Si) asymmetric stretching, and Al-O-Al stretching vibration in ZE, D-ZE, and W-ZE, respectively. The structures of the ZE, D-ZE, and W-ZE adsorbents comprised mullite, quarts, hydrosodalite, and zeolite P. However, in terms of crystallinity, the prepared adsorbents exhibited the following order: ZE > D-ZE > W-ZE. Moreover, the values of the CEC, specific surface area, and pore volume of the prepared adsorbents were in the order of ZE (42 mmol g^{-1} , $24 \text{ m}^2 \text{ g}^{-1}$, and $1.3\text{--}62 \mu\text{L g}^{-1}$) < D-ZE (72 mmol g^{-1} , $67 \text{ m}^2 \text{ g}^{-1}$, and $7.2\text{--}180 \mu\text{L g}^{-1}$) < W-ZE (135 mmol g^{-1} , $177 \text{ m}^2 \text{ g}^{-1}$, and $12\text{--}327 \mu\text{L g}^{-1}$). These findings indicate that novel adsorbents could be prepared using the combination of hydrothermal activation treatment and fine crystallization *via* the dry and/or wet milling process under our experimental conditions.

3.2 Quantity of lead ions adsorbed using the ZE samples under different pH conditions

The pH of the solution is one of the most critical variables and regulatory parameters in the adsorption procedures of heavy metals including lead ions from aqueous phases. The pH of the solution influences not only the adsorbent surface charge, but also the extent of ionization and sorbent speciation throughout the adsorption process.³² Thus, the effect of pH on the adsorption of lead ions using the ZE samples is exhibited in Fig. 2. A previous study has found that when the potential precipitation of hydroxides and the type of speciation are controlled, the adsorption of heavy metals, including lead ions, is sensitive to pH variation.³³ At $\text{pH} < 4.0$, the adsorption capacity of lead ions on the ZE sample was small, while at $\text{pH} 4\text{--}7$, the adsorption capacity exhibited a steep increasing trend. At $\text{pH} > 7$, the adsorption capacity was maintained or slightly decreased in this study. At low pH, the lead ions were difficult to

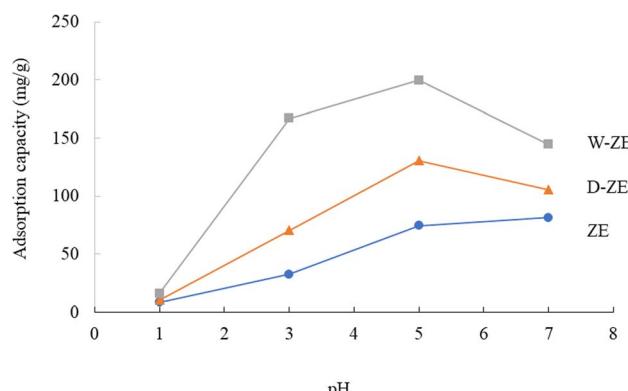


Fig. 2 Effect of pH on the adsorption of lead ions using ZE samples. Initial concentration: 50 mg L^{-1} , sample volume: 50 mL, adsorbent: 0.01 g , pH: 1, 3, 5, and 7, temperature: 25°C , contact time: 24 h, and 100 rpm.

adsorb probably due to the competition between the excess protons (H_3O^+) and lead ions on the adsorbent surface. Thus, the increase in the pH value led to the augmentation of the adsorption capacity of lead ions. Moreover, $\text{Pb}(\text{OH})_2$ precipitation occurred when the pH was ~ 6.5 . The pH of the solution (initial pH was 5 and/or 7) increased to 6.5 or above after adsorption under our experimental conditions, indicating that these phenomena deregulated the effect of adsorption. Therefore, initial pH at 5 and/or 7 was not suitable for the removal of lead ions from the aqueous phase. Finally, the optimal pH value was 3 in this study. Furthermore, from several previous studies, the adsorption capacity of heavy metals increased with increasing pH values up to a neutral value and then decreased with increasing pH.³² Similar trends were observed in this study. The consequence of pH could also be described in terms of the pH at the point of zero charge, at which the charge on the surface adsorbent is zero. Therefore, further studies are necessary for elucidating the adsorption efficiency of lead ions using ZE samples in the field.

3.3 Adsorption capacity of lead ions using the prepared ZE adsorbents

The adsorption capacity of lead ions using ZE samples was in the following order: ZE (32.7 mg g^{-1}) < D-ZE (70.7 mg g^{-1}) < W-ZE (166.9 mg g^{-1}). The correlation coefficient between the adsorption capacity and the CEC, specific surface area, micro-pore, mesopore, macropore, and total pore volume was 0.999, 1.000, 0.954, 0.983, 0.945, and 0.999, respectively (Fig. 3). These results indicated that the adsorption of lead ions was affected by these parameters of ZE samples.

3.4 Adsorption isotherms of lead ions using the ZE samples

The adsorption isotherms of ZE samples on lead ions are exhibited in Fig. 4. The results demonstrated that the number of adsorbed lead ions using the ZE samples increased with increasing temperatures ($7^\circ\text{C} < 25^\circ\text{C}$). These phenomena indicate that chemisorption is involved in the adsorption of lead ions. As mentioned above and/or below (Sections 3.2 and



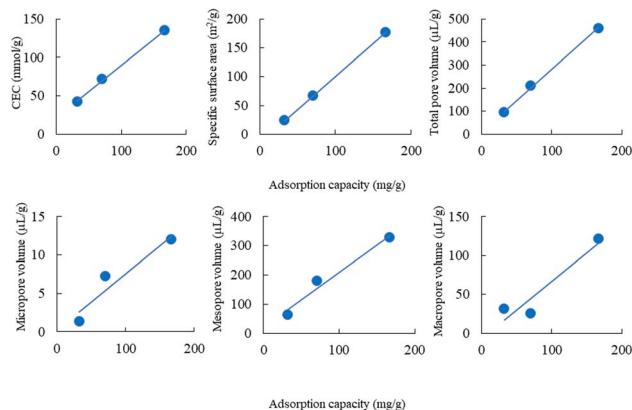


Fig. 3 Relationship between the number of lead ions and physicochemical characteristics.

3.5), the adsorption capacity of lead ions using ZE samples is related to the adsorbent surface and a chemical adsorption process involving valences through the exchange of electrons between the adsorbent and adsorbate. Moreover, the adsorption capacity of the tested adsorbents was in the order of ZE < D-ZE < W-ZE. This phenomenon can be due to the activation of adsorption sites on the ZE sample surface and increased lead

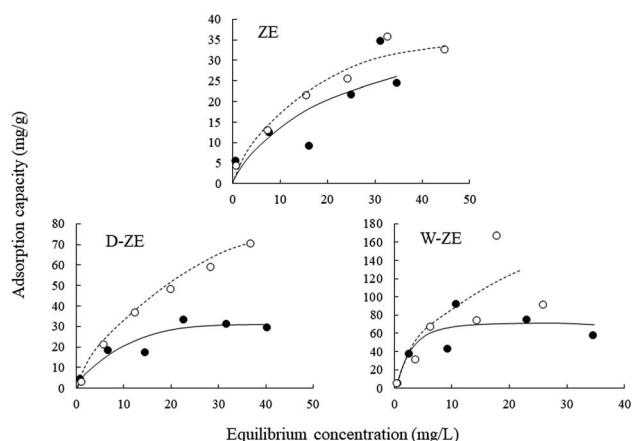


Fig. 4 Adsorption isotherms of lead ions using ZE samples. Initial concentration: 1, 10, 20, 30, 40, and 50 mg L⁻¹, sample volume: 50 mL, adsorbent: 0.01 g, temperature: 7 (●) and 25 (○) °C, contact time: 24 h, and 100 rpm.

Table 1 Langmuir and Freundlich constants for the adsorption of lead ions

Adsorbents	Temperature (°C)	Langmuir isotherm model			Freundlich isotherm model		
		K_L (L mg ⁻¹)	q_{\max} (mg g ⁻¹)	r^2	K_F	$1/n$	r^2
ZE	7	0.57	22.8	0.931	6.18	0.37	0.729
	25	0.05	51.8	0.982	4.99	0.52	0.986
D-ZE	7	0.22	31.4	0.988	5.67	0.50	0.933
	25	0.04	107.5	0.998	3.73	0.85	0.976
W-ZE	7	0.07	138.9	0.978	12.7	0.58	0.764
	25	0.10	149.3	0.998	12.3	0.75	0.920

reaction rate with these sites.³⁴ As mentioned in the above section, the surface characteristics and affinity of lead ions can be determined using the equilibrium adsorption isotherm constants that provide sufficient physicochemical data to identify the adsorption mechanism.³⁵ In this study, the Langmuir (eqn (1)) and Freundlich models (eqn (2)) were selected to evaluate the adsorption isotherms. The model equations are provided below.^{36,37}

$$1/q = 1/(q_{\max} K_L C_e) + 1/q_{\max}, \quad (1)$$

$$\log q = \frac{1}{n} \log C_e + \log K_F, \quad (2)$$

where q represents the adsorption capacity of lead ions (mg g⁻¹), q_{\max} represents the maximum adsorption capacity (mg g⁻¹), and C_e represents the equilibrium concentration (mg L⁻¹). K_F and $1/n$ represent the adsorption capacity and strength of adsorption, respectively. K_L represents the Langmuir isotherm constant (binding energy) (L mg⁻¹).

The Langmuir model can theoretically explain monolayer adsorption onto a homogeneous surface, whereas the Freundlich model can empirically explain the monolayer adsorption onto a heterogeneous surface. Based on the correlation coefficient values of the Langmuir isotherm and Freundlich models, *i.e.*, 0.931–0.998 and 0.729–0.986, respectively, the obtained experimental data followed both the models (Table 1). Additionally, the maximum adsorption capacity (q_{\max}) of lead ions increased with increasing adsorption temperature. These phenomena consist of the adsorption isotherm trends in Fig. 4. Finally, adsorption occurs when the value of $1/n$ lies between 0.1 and 0.5.³⁸ In this study, the value of $1/n$ (0.37–0.85) showed that the lead ions were easily adsorbed on the ZE samples.

Next, the elemental distribution of lead before and after adsorption is exerted in Fig. 5. As shown in the figure, the warm and cold colors indicate high and low concentrations of lead ions, respectively. The intensity of lead on the W-DE surface after adsorption increased compared to before adsorption. This finding indicates that lead ions were adsorbed on the surface of W-ZE. Furthermore, the peaks of lead (4f_{5/2} and 4f_{7/2}) were not detected before adsorption but were clearly found upon adsorption under our experimental conditions as shown in Fig. 6. These results suggest here that the physicochemical properties of the ZE sample surface greatly affect the adsorption capability of lead ions from aqueous media.



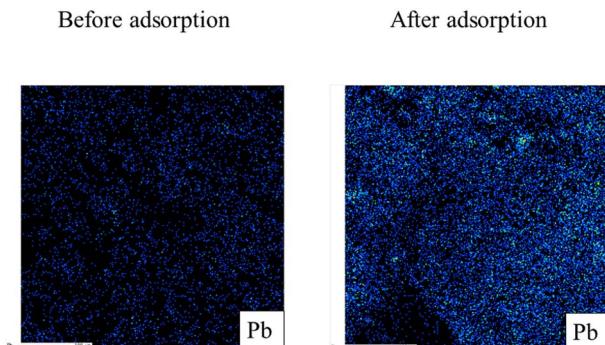


Fig. 5 Elemental distribution of lead (Pb) before and after adsorption. Initial concentration: 50 mg L^{-1} , sample volume: 50 mL, adsorbent: 0.01 g, temperature: 25°C , contact time: 24 h, and 100 rpm.

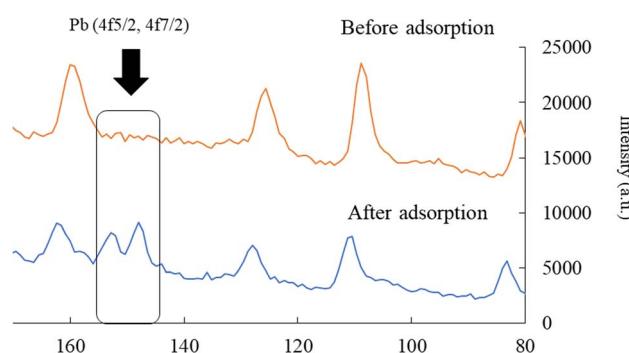


Fig. 6 Binding energy of lead (Pb) before and after adsorption. Initial concentration: 50 mg L^{-1} , sample volume: 50 mL, adsorbent: 0.01 g, temperature: 25°C , contact time: 24 h, and 100 rpm.

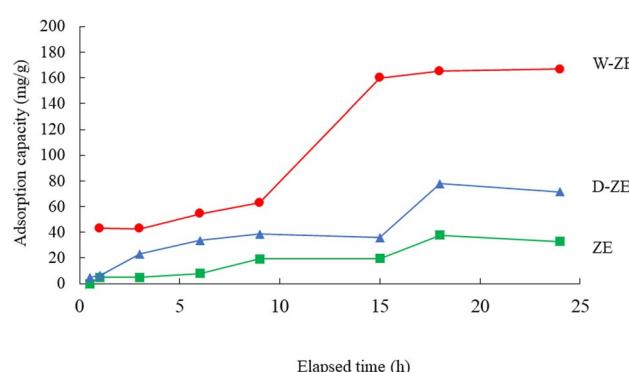


Fig. 7 Effect of contact time on the adsorption of lead ions using ZE samples. Initial concentration: 50 mg L^{-1} , sample volume: 50 mL, adsorbent: 0.01 g, pH: 3, temperature: 25°C , contact time: 0.5, 1, 3, 6, 9, 15, 18, and 24 h, and 100 rpm.

3.5 Effect of contact time on the adsorption of lead ions using the ZE samples

Fig. 7 shows the effect of contact time on the adsorption of lead ions using the ZE samples. Adsorption capacity increased with elapsed time, and equilibrium adsorption was achieved at ~ 15 to 18 h. In particular, the amount adsorbed using W-ZE drastically increased between 10 and 15 h under our experimental conditions. In the initial stage, there were enough adsorption sites on the ZE samples surface, and the lead ion concentrations was high. The interaction between lead ions and the ZE sample surface easily occurred and led to gradual and/or drastic increase in the adsorption rate in the early and middle stages. On the other hand, as the number of adsorption sites decreases, the adsorption capacity onto ZE samples becomes close to saturation. Finally, the adsorption curve is basically a horizontal line under our experimental conditions.³⁹

Adsorption kinetics provide information regarding adsorbate diffusion processes, adsorption rates, and rate-limiting steps.^{40,41}

In this study, pseudo-first-order (eqn (3)) and pseudo-second-order (eqn (4)) models were selected for representing the kinetics of lead-ion adsorption from the aqueous media. These models can be expressed as follows:^{42,43}

$$\ln(q_e - q_t) = \ln q_e - k_1 t, \quad (3)$$

$$\frac{t}{q_t} = \frac{t}{q_e} + \frac{1}{k_2 \times q_e^2}, \quad (4)$$

where q_e (mg g^{-1}) represents the adsorption capacity of lead ions at equilibrium, q_t (mg g^{-1}) represents the adsorption capacity of lead ions at time t , k_1 ($1/\text{h}$) represents the overall constant in the pseudo-first-order model, and k_2 ($\text{g mg}^{-1} \text{h}^{-1}$) represents the pseudo-second-order adsorption constant.

The fitting results of kinetic data using the pseudo-first-order and pseudo-second-order models are shown in Table 2. As shown in the table, the best fitting of experimental data was observed in the pseudo-second-order model (correlation coefficient: 0.946–0.994) compared to the pseudo-first-order model (correlation coefficient: 0.918–0.960). The maximum adsorption capacity ($q_{e,\text{cal}}$) in the pseudo-second-order model increased in the order of ZE < D-ZE < W-ZE. These findings are in agreement with the results shown in Fig. 7 (adsorption kinetics data). Previous studies^{43,44} have reported that a good fitting of data obtained from the pseudo-second-order model indicated that the adsorption process was based on chemisorption, which was related to the exchange or sharing of electrons between ZE samples and lead ions.

Table 2 Fitting results of kinetic data using PFOM and PSOM in a single solution system

Adsorbents	Pseudo-first-order model			Pseudo-second-order model			
	$q_{e,\text{exp}}$ (mg g^{-1})	K_1 (1/h)	$q_{e,\text{cal}}$ (mg g^{-1})	r	K_2 ($\text{mg g}^{-1} \text{h}^{-1}$)	$q_{e,\text{cal}}$ (mg g^{-1})	r
ZE	37.7	0.08	41.2	0.960	0.007	39.2	0.994
D-ZE	77.8	0.09	82.0	0.918	0.003	60.2	0.965
W-ZE	167.0	0.30	373.3	0.951	0.004	188.7	0.946



Table 3 Comparison of the lead ions adsorption capacity with those of other reported adsorbents

Samples	Adsorption capability (mg g ⁻¹)	pH	Temperature (°C)	Initial concentration (mg L ⁻¹)	Contact time (h)	Adsorbent (g L ⁻¹)	Ref.
Modified coal fly ash	31.4	3	27 ± 2	1000	4	20	Astuti <i>et al.</i> (2021)
Na-Y zeolite derived from coal gangue	457	6	45	200	0.67	0.4	Ge <i>et al.</i> (2020)
Zeolite synthesized from PCFA	99.5	5	25	50	48	0.2	Kobayashi <i>et al.</i> (2020)
Zeolite material synthesized from CFBFA	424.7	6	25	500	1	0.2	Ma <i>et al.</i> (2022)
Zeolite	45.5	—	30	18	20	0.8	Khan <i>et al.</i> (2021)
ZE	32.7	3.0	25	50	24	0.2	This study
D-ZE	70.7	3.0	25	50	24	0.2	This study
W-ZE	166.9	3.0	25	50	24	0.2	This study

Finally, previous studies that removed lead ions from aqueous media using different types of adsorbents were compared with our study (Table 3).⁴⁵⁻⁴⁹ The comparison shows that W-ZE is useful for removing lead ions from aqueous media (except for zeolite materials synthesized from circulating fluidized bed fly ash and coal gangue).

4. Conclusions

ZE, D-ZE, and W-ZE, were prepared, and its high adsorption capacity of lead ions by focusing the adsorption process with ZE, D-ZE, and W-ZE. The current results demonstrate that the adsorption capability of lead ions and the physicochemical characteristics of ZE samples, including their SEM images, XRD patterns, FTIR spectra, CEC, specific surface area, and pore volume, were in the following order: ZE < D-ZE < W-ZE. Additionally, the optimal adsorption conditions for using the ZE samples were as follows: (1) high adsorption temperatures (7 °C < 25 °C), (2) an acidic pH of 5.0, and (3) an equilibrium adsorption time of ~15 h. The obtained results fitted to a pseudo-second-order kinetic model and isotherm models, including the Langmuir and Freundlich models. Moreover, to elucidate the adsorption mechanism of lead ions using W-ZE, the elemental distribution and binding energy of the samples were analyzed before and after adsorption. It was observed that lead ions were present on the W-ZE surface. These results indicate that the physicochemical characteristics of the ZE samples strongly affect the adsorption capacity of lead ions from aqueous media. Finally, W-ZE appears to be a promising candidate for the adsorption of lead ions from aqueous media.

Author contributions

Fumihiko Ogata: conceptualization, project administration, writing – original draft, and writing–review & editing; Noriaki Nagai: investigation, methodology, and visualization; Yugo Uematsu: investigation and visualization; Yuhei Kobayashi: investigation and visualization; Nanako Kitamura: investigation and visualization; Chalermpong Saenjum: investigation and

visualization; Naohito Kawasaki: project administration, supervision, and writing – review & editing.

Conflicts of interest

There are no conflicts to declare.

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