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Valorization systems based on electrocatalytic nitrate/nitrite conversion for energy supply and valuable product synthesis

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The excessive accumulation of nitrate/nitrite (NO_x^-) in surface and groundwater has severely disrupted the global nitrogen cycle and jeopardized public health. The electrochemical conversion of NO_x^- to ammonia (NH_3) not only holds promise for ecofriendly NO_x^- removal, but also provides a green alternative to the energy-intensive Haber–Bosch process for NH_3 production. Recently, in addition to the electrocatalyst design explosion in this field, many innovative valorization systems based on NO_x^- -to- NH_3 conversion have been developed for generating energy and expanding the range of value-added products. Collective knowledge of advanced conversion systems is indispensable for restoring the global nitrogen cycle and promoting a N-based economy. Herein, a timely and comprehensive review is provided on the important progress of valorization systems based on NO_x^- conversion, including waste treatment systems, novel electrolytic systems, and energy conversion and storage systems. Some mechanism explorations, device designs, key electrode developments and feasibility analyses are involved to gain deeper understanding of various systems and facilitate implementing these cleaning systems in industry. Finally, challenges and future prospects are outlined in the NO_x^- conversion field with an aim to promote large-scale electrocatalytic system development and prosperous N-based electrochemistry.

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1. Introduction

Nitrogen is an indispensable element in the biological processes of organisms, and the global nitrogen cycle plays a crucial role in material exchange within the biosphere.^{1–5} The severe disruption of the global nitrogen cycle is caused by the abusive use of synthetic N-containing fertilizers and chemicals,^{6–8} causing excessive accumulation of N-species such

as nitrate/nitrite (NO_x^-) in surface and groundwater, which may lead to eutrophic water bodies, devastated aquatic ecosystems and jeopardized public health.⁹ For restoring the global nitrogen cycle and alleviating the pollutant effect, an electrochemistry-assisted strategy has surged as a promising approach for the degradation of NO_x^- in wastewater,¹⁰ in contrast with the most widely employed conventional biotechnology method requiring an adequate organic carbon source,¹¹ which stands at the midpoint of pursuing sustainable NO_x^- removal and carbon neutrality.^{12–14} Compared with the direct conversion to harmless and low-value N_2 ,¹⁵ more and more

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efforts are being devoted to electrocatalytic conversion of NO_x^- to NH_3 due to easier N–H bond formation and more valuable products.

NH_3 is a versatile chemical raw material accounting for 5% of the chemical market value and has also been acknowledged as an intriguing carbon-free energy carrier containing 17.5 wt% hydrogen (H_2).¹⁶ However, industrial synthesis of NH_3 heavily relies on the Haber–Bosch process which consumes a considerable amount of energy of 5.5 EJ per year and emits about 3.0 t of CO_2 per metric ton of NH_3 produced.¹⁷ Thus, further advancements are necessary to achieve lower temperature ammonia synthesis with a low or zero carbon footprint. So far, several attractive routes for electrocatalytic NH_3 synthesis under ambient conditions have been proposed, which can be achieved by electrochemical reduction of N-containing species such as nitrogen (N_2)¹⁸ and nitrogen oxides (NO , N_2O).¹⁹ However, the electrochemical reduction efficiencies of N_2 , NO and N_2O are limited by the vigorous competition from the H_2 evolution reaction (HER) due to their ultralow solubility in water (Fig. 1a and b). In contrast, electrocatalytic reduction reactions of NO_x^- are much easier to mitigate against the HER competition due to their higher solubility and more positive potentials.²⁰

The period since 2020 has witnessed an explosive growth in the literature devoted to designing advanced electrocatalysts with high faradaic efficiency (FE) and NH_3 yield rate, reflecting a comprehensive and intensive exploration of diverse electrode materials.^{21–23} In recent years, a variety of valorization systems (Fig. 1c) based on electrochemical NO_x^- -to- NH_3 conversion have been developed,^{24–27} including sewage treatment systems for NO_x^- removal and systems for producing NH_3 -based chemicals, energy storage systems including metal- NO_x^- batteries and $\text{N}_2\text{H}_4\text{-NO}_x^-$ batteries for energy supply and storing intermittent renewable energies, and novel electrolytic systems for production of multiple value-added chemicals. The design of novel electrolytic systems can include the modification and substitution of anode and cathode reactions. According to the cathodic reaction, integrated and tandem reactions

based on NO_x^- reduction and C species conversion can yield high-value-added chemicals such as urea²⁸ and methylamine,²⁹ which are generally synthesized through energy- and emission-intensive processes. More intriguingly, the anodic reaction is commonly the oxygen evolution reaction (OER) in an electrolyzer for electrocatalytic $\text{NO}_3^-/\text{NO}_2^-$ reduction to NH_3 , which possesses sluggish kinetics and produces low-value O_2 (\$25 per ton).³⁰ Numerous reactions including oxidation of small organic molecules could then be employed to replace the anodic OER for reducing overall energy consumption and obtaining other high-value-added products.³¹

In view of the significance of the collective knowledge on advanced conversion systems for prosperous N-based chemistry and the scarcity of systematic reviews towards NO_x^- reduction applications, a timely and comprehensive review is provided on the recent fundamental insights and achievements of valorization systems based on NO_x^- conversion, including waste treatment systems, novel electrolytic systems, and energy conversion and storage systems. In this review, the basic knowledge of NO_x^- reduction is firstly provided including reaction mechanisms, reaction devices and design principles of catalysts. Then, the obtained technological innovations and existing challenges are elaborated on with regards to the applications of NO_x^- reduction by summarizing mechanism explorations, key electrode developments, and feasibility analyses. Finally, challenges and future prospects are outlined in the NO_x^- conversion field with an aim to promote large-scale electrocatalytic system development and prosperous N-based electrochemistry.

2. Fundamentals of electrocatalytic $\text{NO}_3^-/\text{NO}_2^-$ reduction

2.1 Reaction mechanisms

Recognizing and mastering the mechanisms of the electrocatalytic conversions of NO_3^- and NO_2^- is a prerequisite for the development of self-powered denitrification systems. Electrochemical reduction of NO_3^- is a complex process with



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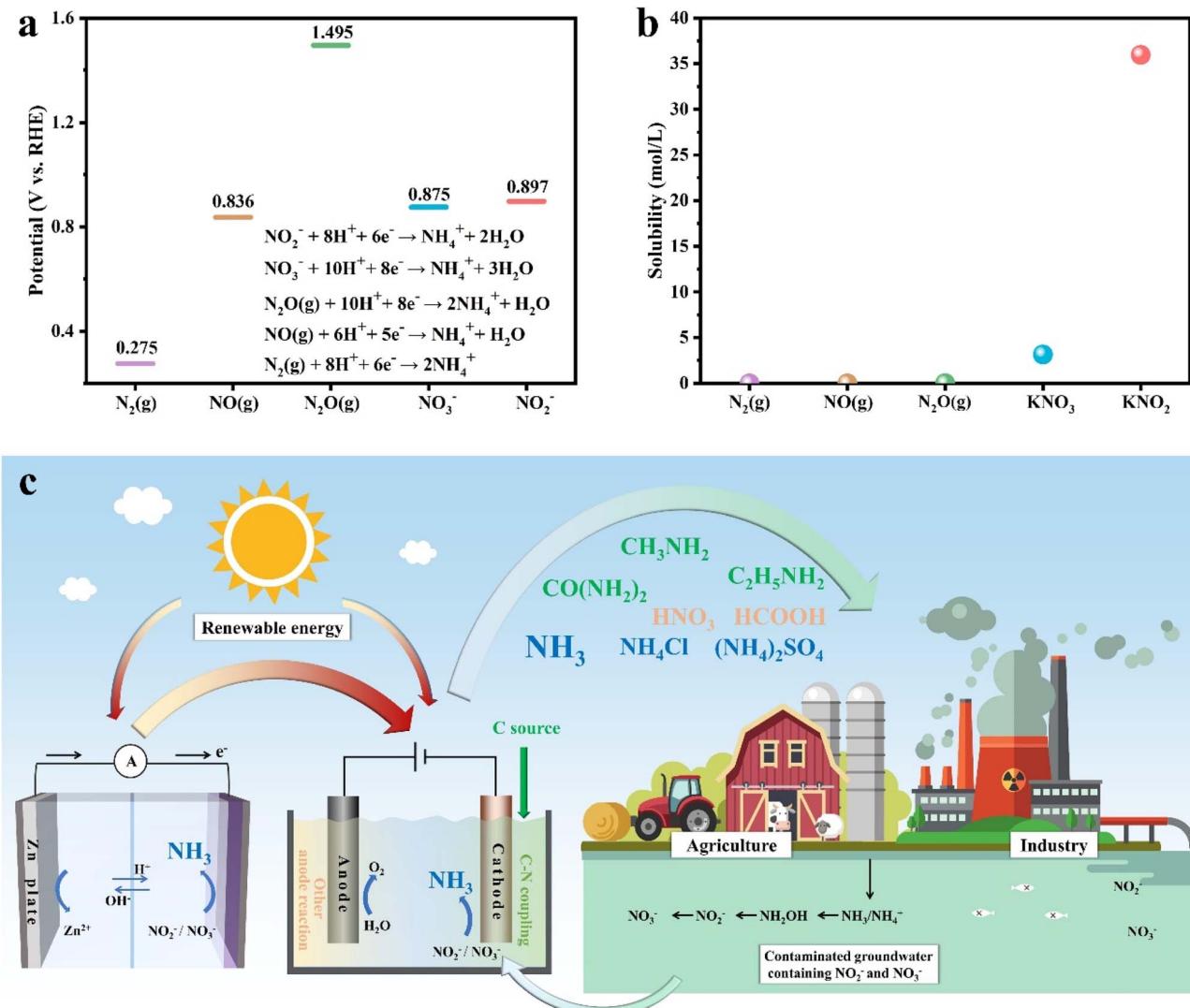


Fig. 1 (a) Theoretical potentials of the reduction reactions of N_2 , NO , N_2O , NO_3^- and NO_2^- to NH_4^+ at the same pH (1). (b) The solubility of N_2 , NO , N_2O , KNO_3 and KNO_2 in water at room temperature. (c) The various valorization systems of electrocatalytic nitrate/nitrite conversion for energy storage and conversion, and synthesis of multiple valuable products. Red arrow: the direction of the flow of energy; green arrow: the direction of the flow of matter.

multielectron reactions,³² which involves various nitrogen-containing intermediates and products ranging from -3 to $+5$ valence states. N_2 and $\text{NH}_3/\text{NH}_4^+$ are widely recognized as the most thermodynamically stable products,³³ but the final result can be altered due to several causes, such as cathode materials and the pH value of the solution. The indirect autocatalytic reduction mechanism and the direct electrocatalytic reduction mechanism comprise the currently accepted mechanism of NO_3^- electroreduction.³⁴ As depicted in Fig. 2, the indirect autocatalytic reaction is considered as the reduction process without NO_3^- involved in the electron transfer, only existing under the conditions of nitrate concentration exceeding 1 M and low pH value. However, more efforts are put into the mechanism of NO_3^- electroreduction occurring at concentrations lower than 1 M (direct reaction).³⁵ The active adsorbed hydrogen atom (H_{ads})-mediated route and the electron-mediated pathway are pursued simultaneously in the direct

mechanism (Fig. 2), which leads to the complexity of the electrocatalytic NO_3^- reduction.

The electroreduction of NO_3^- is initiated by the adsorption of NO_3^- ions onto the cathodic electrodes. The adsorbed NO_3^- is transformed into NO_2^- by a tripartite electrochemical-electrochemical process, which is recognized as the dominant rate-controlling step.³⁶ Later, the nitric oxide (NO_{ads}) intermediate is derived by NO_2^- conversion. As depicted in Fig. 2, NO_{ads} can be reduced to NH_3 as the ultimate product and occupy a dominant position in the N_2 formation pathway.

In addition, the reduction process of NO_3^- can be mediated by H_{ads} . $\text{NO}_{2\text{ads}}^-$, NO_3^- , and NO_{ads} can be reduced by H_{ads} .¹⁵ The predominant final product in this H_{ads} -mediated process is NH_3 , which is caused by the fact that the formation of N-N bonds mediated by H_{ads} is kinetically more challenging than the formation of N-H bonds. The specific H_{ads} -mediated pathways are described by reactions (1)–(7).



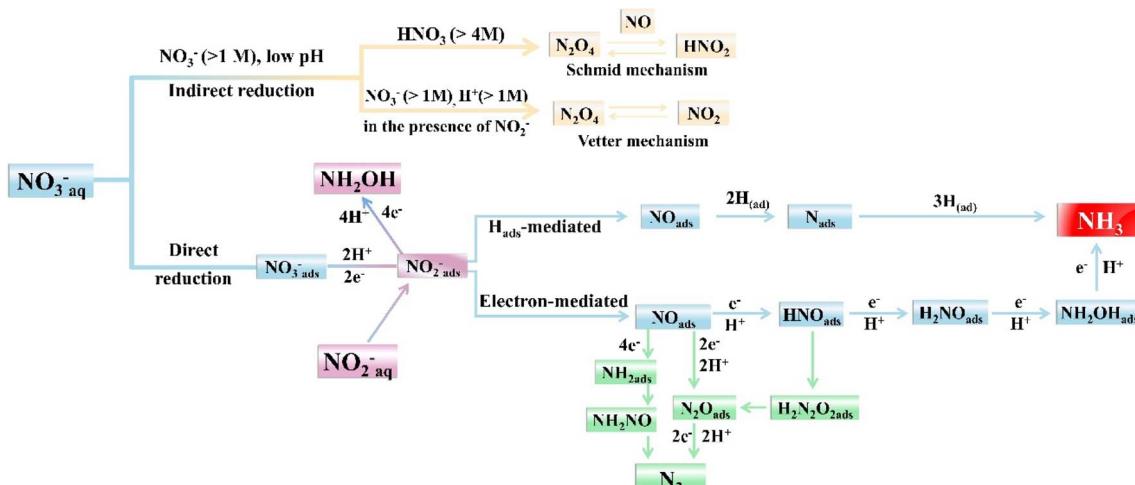
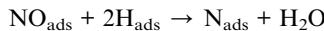
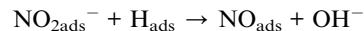
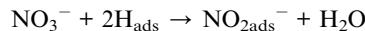
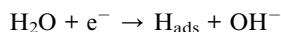
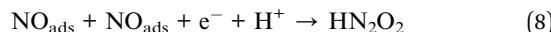


Fig. 2 Mechanisms and main processes during electrocatalytic $\text{NO}_3^-/\text{NO}_2^-$ reduction in water.



NO_{ads} is also essential for the formation of N_2 . As illustrated in eqn (8)–(11), unstable HN_2O_2 can be formed by NO_{ads} , sequentially forming $\text{N}_2\text{O}_{\text{ads}}$ and N_2 through electron transfer. The generation of N_2 can also be obtained by the rapid decomposition of NH_2NO . It is known from eqn (12)–(14) that the stable $\text{NH}_{2\text{ads}}$ can be formed through the NO_{ads} reduction process, which can react with NO_{ads} to form NH_2NO .



The electrocatalytic NO_2^- reduction to NH_3 is roughly identical to the reduction process following the conversion of NO_3^- to NO_2^- . In fact, NO_2^- reduction is easier than NO_3^- reduction due to less charge transfer involved. In the NO_3^- reduction

process on many catalysts, the rate-limiting step is always the conversion of NO_3^- to $\text{NO}_{2\text{ads}}^-$.³⁷ The *in situ* Fourier transform infrared spectroscopy in most studies is employed to explore the formation of hydroxylamine (NH_2OH) during the $\text{NO}_2^-/\text{NO}_3^-$ reduction process, which is a vital feedstock for caprolactam synthesis and pesticide production.³⁸ However, in most cases, NH_2OH is inclined to be converted to NH_4^+ .

2.2 Design principles of NO_x^- reduction electrocatalysts

It is evident from the above that the selectivity and energy efficiency of NO_x^- reduction can be influenced by the pH of the electrolyte and the reactor designs. In general, the required potential of NO_x^- reduction in the alkaline environment is much lower than that in neutral and acidic environments.^{39–41} Alkaline conditions are more conducive to inhibiting the competing HER compared with acidic conditions providing more active hydrogen species. In neutral or alkaline environments, the required protons for NO_x^- reduction are obtained from dissociation of water molecules. Diffusion of water molecules in neutral solutions is the rate-determining step of proton formation, while the rate-determining step in alkaline environments is the transport of adsorbed $^*\text{OH}$. Intriguingly, the $^*\text{OH}$ produced facilitates the generation of NH_4OH due to the attraction of nitrogenous species, which accelerates NO_x^- reduction and reduces the competition of the HER. Thus, the design of NO_x^- reduction catalysts for alkaline conditions is discussed in the majority of efforts available currently, since NO_x^- reduction under alkaline conditions is easier to conduct with decent selectivity. In view of the neutral or acidic conditions of most wastewater, the associated design of catalysts under neutral and acidic conditions will also be discussed in the wastewater treatment section. In this section, the design principles of NO_x^- reduction catalysts under alkaline conditions will be primarily discussed.

2.2.1 Activating N-containing intermediates. The ideal catalyst with competitive cost is expected to exhibit high selectivity and faradaic efficiency (FE) at low potentials, resulting in

superior energy conversion efficiency and promising industrial application prospects.⁴² The negative potentials below -0.2 V are required in the majority of electrochemical systems reported for NH_3 production, typically achieving unfavorable energy consumption (21–38 kW h kg⁻¹).⁴³ The key to reduce the overpotential and enhance the energy conversion efficiency lies in breaking the scaling relations between adsorption energy and activation energy during the reduction process.^{44,45} The scaling relationship is proposed on the basis of Sabatier's principle, which suggests a linear relationship between the adsorption energies of certain two reaction intermediates during the heterogeneous catalytic process.⁴⁶ In addition, the relationship between the adsorption energy of a key intermediate and the reaction activity is exhibited in Fig. 3a. The excessively strong adsorption energy can result in catalyst surfaces that are densely covered with the intermediates, and exceedingly weak adsorption energy can prevent the reaction from proceeding.^{50,51} Therefore, appropriate modulation of adsorption energies of reaction intermediates can facilitate the reaction by promoting the adsorption of reactants and accelerating the desorption of products. In order to obtain a better description of the scaling relationship in the NO_x^- reduction process, the activity volcano plot (Fig. 3b) has been constructed employing adsorption energies of the hollow $^*{\text{N}}$ and bridge-bidentate $^*{\text{NO}}_3$ as reactivity descriptors in NO_3^- reduction.⁴⁸ It can be observed from Fig. 3b that Cu is highly active for NO_3^- reduction and the Cu (100) facet possesses more potential to break the scaling relationship compared to the (111) facet. As described in Fig. 3c, the adsorption strength of $^*{\text{N}}$ at the (100) hollow site increases with the enhancement of interatomic coupling strength (V_{ad}^2), which is caused by the obtained dominant position of Pauli repulsion with decreasing adsorbate-metal antibonding states. The advantage of the (100) facet is displayed in Fig. 3d compared to the (111) facet, and the stronger interatomic coupling can be achieved in the (100) facet due to a shorter distance between subsurface metal-ligand and $^*{\text{N}}$. The hollow $^*{\text{N}}$ is more easily destroyed due to the dominant effect of Pauli repulsion, which promotes the hydrogenation of $^*{\text{N}}$ to form NH_3 . This interesting strategy provides inspiration for the construction of (100)-oriented B2 CuPd nanocubes to break the scaling relationship *via* modifying the Pauli repulsion between the metallic d-state and the adsorbate frontier orbital. The (100)-oriented B2 CuPd nanocubes have been confirmed to break the scaling relationship with increased $^*{\text{NO}}_3$ adsorption and attenuated $^*{\text{N}}$ binding. The enhanced bridge-bidentate $^*{\text{NO}}_3$ adsorption is caused by the upshift of the d-band center position in Cu after introducing Pd.

2.2.2 Balancing nitrogen species and hydrogen species. In addition to activation of N-containing intermediates, H_2O dissociation also deserves attention for reducing overpotential and enhancing energy efficiency. Since one NH_3 requires six H_2O molecules dissociated under alkaline conditions, the Cu_1Co_5 alloy is developed for NO_3^- reduction, exhibiting the higher half-cell energy efficiency of 44.9% than those of Cu, Co, and other Co-based alloys.⁴⁹ As demonstrated in Fig. 3e, it is suggested by the declined kinetic isotope effect in Cu_1Co_5 with more favorable NO_3^- reduction activity that the bond to the

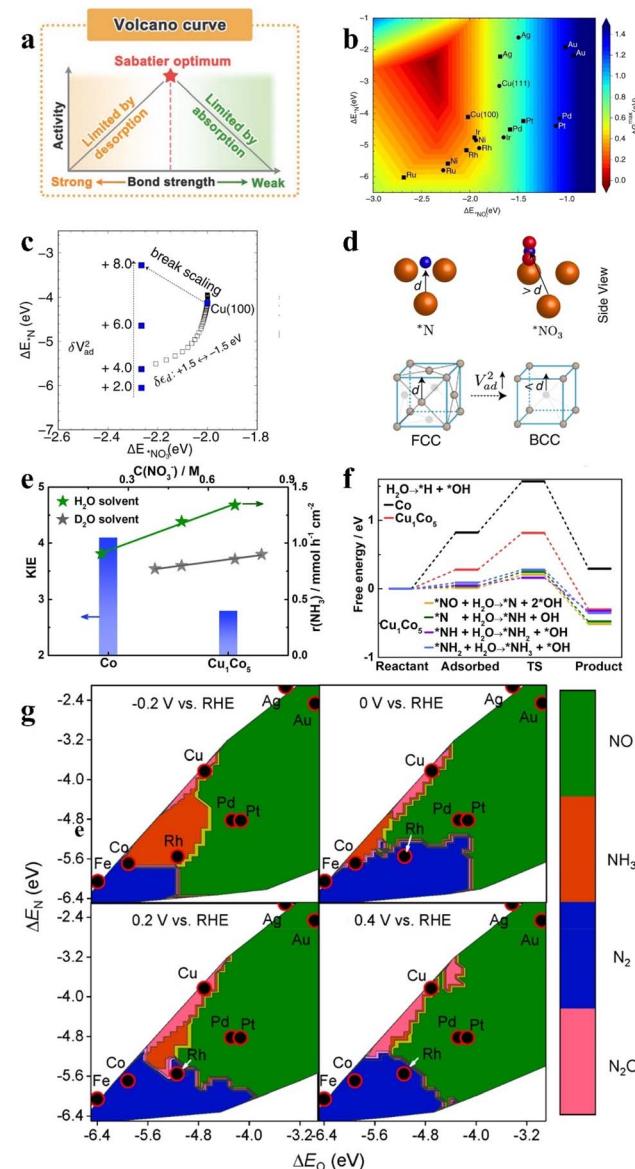


Fig. 3 (a) Volcanic curves of activity based on Sabatier's principle. Reproduced with permission.⁴⁷ Copyright 2022, Elsevier. (b) The activity volcano plot of various metal elements for the conversion of NO_3^- to NH_3 . (c) adsorption energies of $^*{\text{NO}}_3$ and $^*{\text{N}}$ on Cu (100) under different V_{ad}^2 . (d) The models of the (100) facet and (111) facet. Reproduced with permission.⁴⁸ Copyright 2022, Springer Nature. (e) Reaction kinetics and H/D kinetic isotope effect of the NO_3^- RR with Cu_1Co_5 and (f) Gibbs free energies on Co and Cu_1Co_5 . Reproduced with permission.⁴⁹ Copyright 2023, American Chemical Society. (g) Theoretical selectivity maps to various nitrogen-containing products from electrocatalytic NO_3^- reduction on the basis of ΔE_o and ΔE_N under different applied voltages. Reproduced with permission.⁵³ Copyright 2019, American Chemical Society.

isotopic atom is broken in the rate-determining step of NO_3^- reduction.⁵² Fig. 3f indicates the root of remarkable activity in Cu_1Co_5 under positive potentials, obtaining the beneficial dynamic equilibrium between active hydrogen generation and corresponding N-species consumption. The smaller energy barrier for H_2O adsorption on Cu_1Co_5 indicates water molecules



that are more easily adsorbed and dissociated on the alloy surface. The active hydrogen formation is difficult under positive potential,⁵³ thus, H_2O is directly involved in the N-species conversion process, which greatly hinders the HER side reaction.

Apart from the excellent energy conversion efficiency, high selectivity is also required in catalysts. The activity and selectivity of transition metals are exhibited in Fig. 3g for NO_3^- reduction, which is predicted by exploring the adsorption energies of O and N atoms under different potentials.³³ It is revealed that catalysts with moderate ΔE_{O} and ΔE_{N} are inclined to exhibit more remarkable NH_3 selectivity at more negative potentials. The modulation of ΔE_{O} and ΔE_{N} can be achieved by adjusting the d-band center of the catalyst. For example, Cu50Ni50 was obtained by introducing Ni into Cu, which exhibited six-fold higher NO_3^- reduction activity than pure Cu at the same potential.⁵⁴ After the introduction of Ni, the d-band center of Cu50Ni50 was shifted by 0.28 eV, compared to the d-band center position of pure Cu (−2.84 eV). The regulation of the d-band center has been confirmed to contribute to modulating the adsorption energies of intermediates including $^*\text{NO}_3^-$, $^*\text{NO}_2$, and $^*\text{NH}_2$, leading to the enhanced performance of Cu50Ni50 for NO_3^- reduction.

Moreover, reducing competition from other side reactions is also worthy of attention for NO_3^- reduction in aqueous systems,⁵⁵ including (1) the coupling reactions between N_{ads} and N_{ads} for blocking NH_3 production and causing the generation of N_2 , N_2H_4 , and N_2O , (2) the competition for active hydrogen species with the HER only involving two-electron transfer. Single-atom metal-based catalysts offer new insights into reducing the direct coupling of N_{ads} in adjacent active sites due to the lack of adjacent sites,⁵⁶ which is promising for inhibiting the generation of by-products including N_2 and N_2O and enhancing NH_3 selectivity. In addition, the advantages of low metal loading and high metal utilization ratio in single-atom metal-based catalysts endow single-atom metal-based catalysts with the potential to be extremely cost-effective catalysts. Direct solution-phase synthesis (Fig. 4a) is employed for obtaining Cu/CuAu core/shell nanocrystals with tunable single-atom alloy layers.⁵⁷ The synthetic Cu/CuAu nanocrystals reach a decent FE of 85.5% in NO_3^- reduction at −0.5 V vs. RHE with high densities of single atoms. The weakened anchoring of N_{ads} (Fig. 4b) is conducive to the decent performance of Cu/CuAu nanocrystals, which is caused by strong repulsion from the gold ligand in subsurface or single-atom gold in the surface.

Furthermore, the NO_x^- reduction process can be hampered by the existence of the HER, which is due to the competition for active hydrogen species⁶⁰ and the blockage of active sites by the H_2 generated.⁶¹ The relatively inert metals including Cu during the water splitting process have gained much attention in numerous studies,^{62–64} with a view to eliminating competition with the HER in NO_x^- reduction. However, considering that the NO_x^- reduction process relies heavily on the active hydrogen produced by H_2O splitting, the blind inhibition of active hydrogen generation can hinder the subsequent hydrogenation process of the NO_x^- reduction process. In the common design strategy, the hydrogenation process of N species is promoted by

lowering the energy barrier of $^*\text{N}$ formation when active hydrogen is abundant. Numerous efforts have employed diverse strategies such as doping and defects to lower the energy barrier of N_{ads} formation,^{65,66} thus promoting the subsequent hydrogenation processes. Ni nanoparticles with grain boundary defects have been developed for opening up an entirely new strategy of utilizing water splitting and preventing H_2 formation.⁵⁸ Abundant active hydrogen species can be generated in the catalytic process due to the decent HER activity of Ni. Besides, the formation of H_2 is difficult on the surface owing to the strong retention capacity of active hydrogen species in grain boundary (GB) regions (Fig. 4c). With the presence of grain boundary regions, the active hydrogen species are transferred to the neighbouring adsorbed intermediates for accelerating NO_x^- reduction. The Gibbs free energy diagrams of GB Ni for NO_3^- reduction and the HER are exhibited in Fig. 4d and e. The excellent selectivity of GB Ni for NH_3 is confirmed by the lower formation energy of the N–H bond than that of N_2 in Fig. 4d. The stronger retention capacity of GB Ni for active hydrogen species is evidenced by the higher energy barrier for obtaining H_2 (Fig. 4e). In addition, the energy barrier for the conversion of $^*\text{NO}_3$ to $^*\text{NO}_2$ in the GB region is lower than that of forming H_2 , confirming that this strategy facilitates the inhibition of the HER, where the active hydrogen species tends to reduce $^*\text{NO}_3$ rather than form H_2 . The above strategy employing two sites has opened up a new avenue for achieving sufficient active hydrogen species and excellent NH_3 selectivity. In this strategy, the production of protons is promoted in one site acting as a proton warehouse, while the active hydrogen species are stored temporarily at the other site to facilitate subsequent hydrogenation processes.

2.2.3 Focusing on hydrophilic and aerophobic properties.

In addition, the hydrophilic and aerophobic properties of the catalyst surface are also deserving of emphasis.^{67–69} In view of the blockage of NO_x^- reduction active sites caused by the by-products including N_2 and H_2 , the ideal NO_x^- reduction catalysts under aqueous conditions should possess strong aerophobic properties along with high affinity for aqueous electrolyte. The strongly hydrophilic surface of catalysts is more conducive to the adsorption of reactants. For example, Fe-based cyano-coordination polymer nanosheets (Fe-cyano NSSs) can achieve an excellent NH_3 rate up to 15.49 mmol h^{-1} cm^{-2} with FE exceeding 90% at −0.5 V vs. RHE.⁵⁹ The remarkable performance can be attributed to the super-hydrophilic surface of Fe-cyano NSSs (Fig. 4f), which is conducive to enhancing the contact between the electrolytes and the electrode surface for faster conversion to Fe^0 active sites, facilitating adsorption of NO_x^- ions (Fig. 4g). The NO_x^- reduction process is inevitably accompanied by side reactions producing gases such as H_2 and N_2 . Thus, enhancing the aerophobicity of the electrode interface is essential for achieving decent reaction efficiency.⁷⁰ As depicted in Fig. 4i, bubbles with smaller diameters are more favourable for mass transfer processes in catalysts with a stronger aerophobic nature, eliminating the accumulation of bubbles and strong adhesion on the electrode surface caused by larger bubbles.^{71–73}



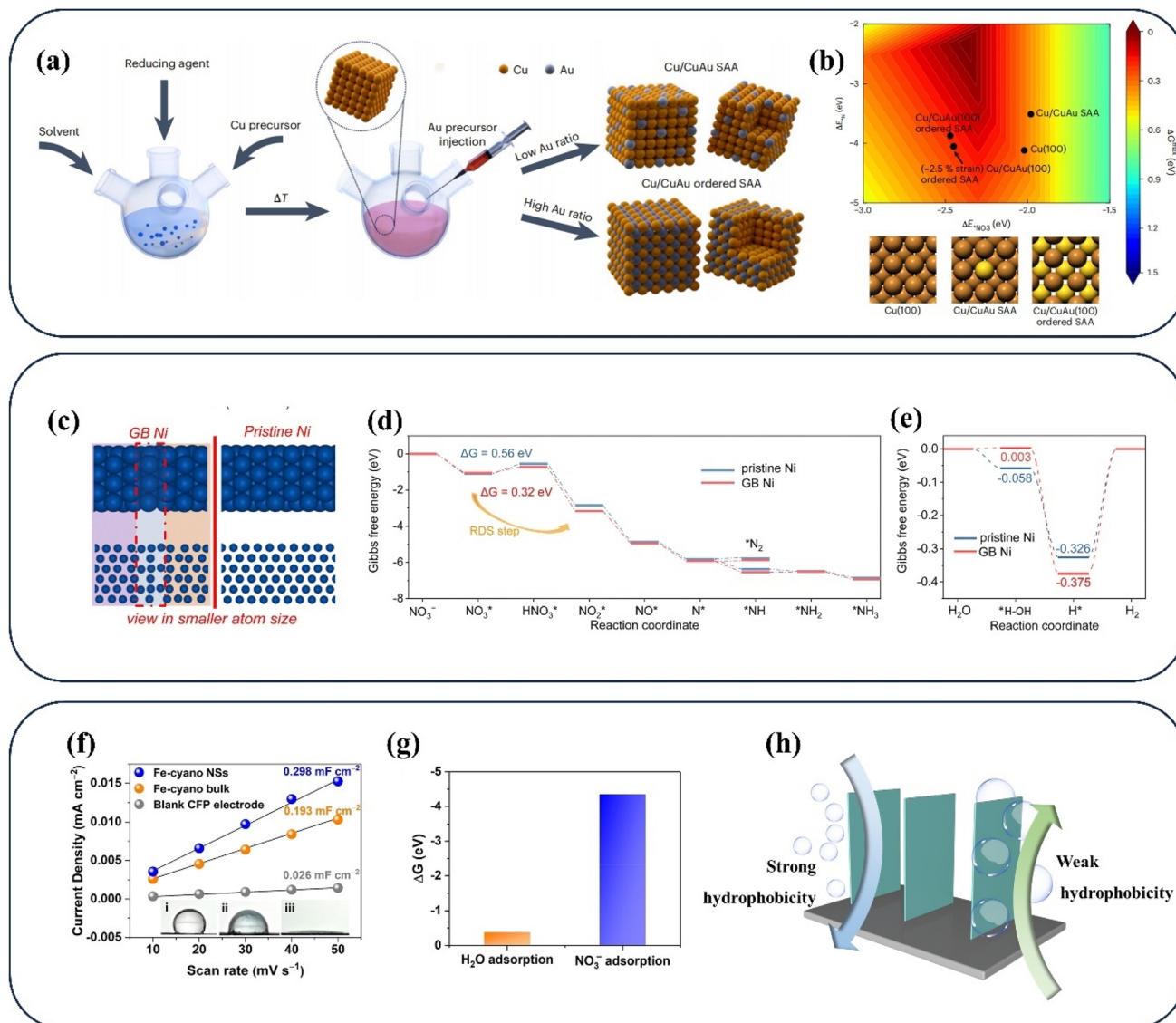


Fig. 4 (a) Schematic diagram of synthesizing Cu/CuAu core/shell nanocrystals, (b) the binding energies of $^{*}\text{NO}_3$ and $^{*}\text{N}$ in related catalysts. Reproduced with permission.⁵⁷ Copyright 2023, Springer Nature. (c) The structure model, (d) Gibbs free energy diagrams for NO_3^- reduction (e) for the HER of pristine Ni and GB Ni. Reproduced with permission.⁵⁸ Copyright 2023, Royal Society of Chemistry. (f) Contact angle measurement and (g) adsorption energy on Fe-cyano NSs. Reproduced with permission.⁵⁹ Copyright 2022, American Chemical Society. (h) The states of bubbles on different aerophobic surfaces.

It is seen above that a series of hurdles are present in NO_x^- reduction catalysts including inferior selectivity and unpromising energy conversion efficiency. In order to achieve a sustainable and competitive electrochemical ammonia production route, the following points could be considered for constructing outstanding NO_x^- reduction electrocatalysts: (1) the enhanced adsorption of NO_x^- can promote the reduction reaction, but accompanied with the dilemma of difficult product desorption. The key to solving the problem for significantly improving performance lies in breaking the scaling relationship between the adsorption energies of intermediates and reactants; (2) the competition with the HER is difficult to escape for NO_x^- reduction under aqueous conditions. Boosting NH_3 selectivity and reducing H_2 formation can be achieved by

employing appropriate strategies utilizing water splitting for achieving sufficient supply of active hydrogen species and hindering direct coupling of active hydrogen species; (3) the stability of intermediates including $^{*\text{NO}_2}_{\text{ads}}$ or $^{*\text{NOH}}_{\text{ads}}$ should not be ignored for more efficient NH_3 production, which can decrease other side reactions generating N_2 or NO ; (4) the hydrophilic and aerophobic properties on the catalyst surface are also deserving of emphasis. The strongly hydrophilic and aerophobic surface of catalysts is more conducive to the adsorption of reactants and circumventing blocked active sites.

2.3 Reactor design

The current reactor designs under different scenarios are summarized in Fig. 5. The most common reaction devices



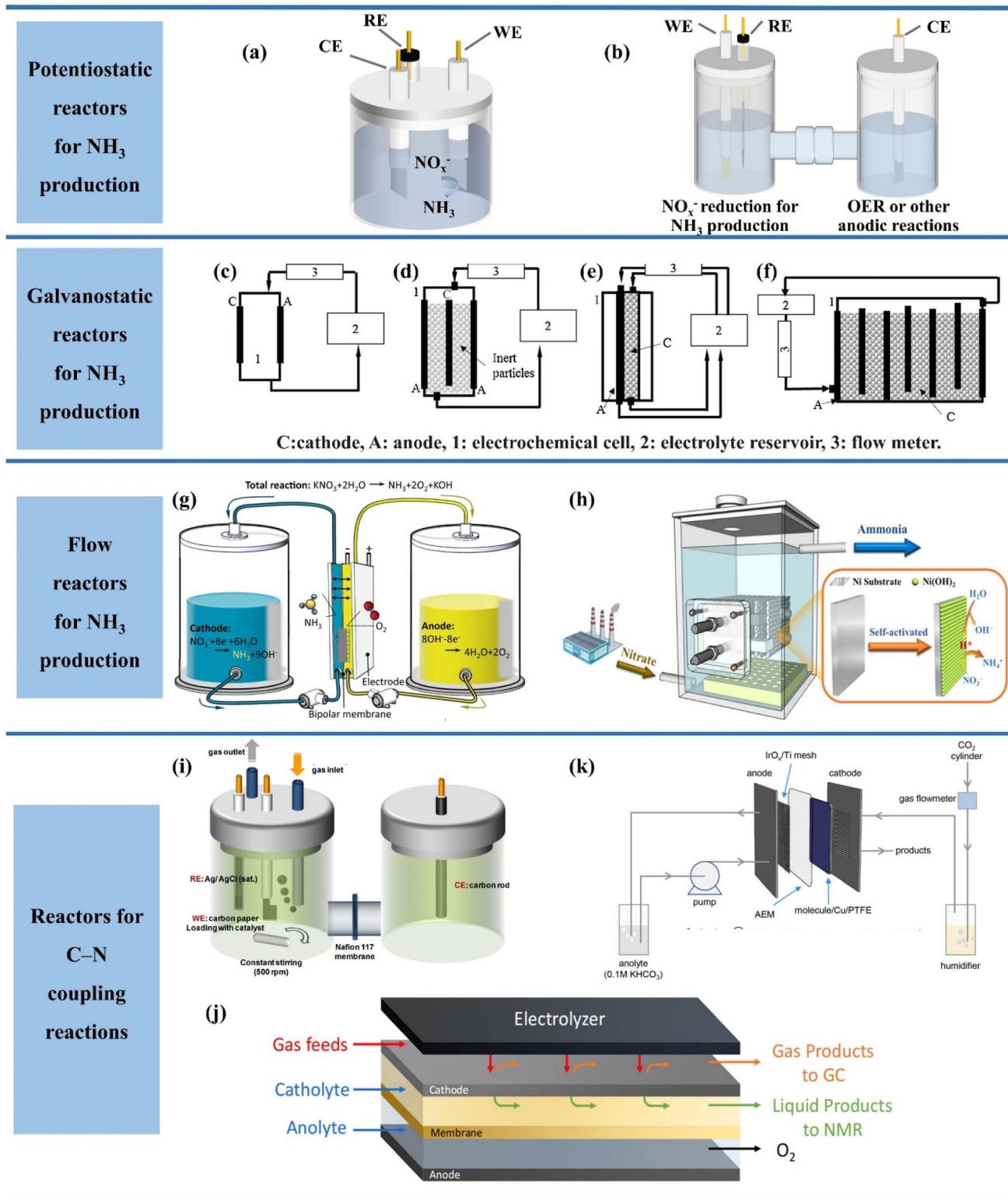


Fig. 5 (a) Single-chamber and (b) dual-chamber reactors, (c) plate electrode cell, (d) fluidizing bed of the inert particle cell, (e) packed bed cathode cell, (f) vertical moving particle bed cell. Reproduced with permission.⁷⁴ Copyright 2018, Elsevier. (g) Continuous NH₃ electrosynthesis with a bipolar membrane reactor and (h) electrochemical reactor in a pilot scale used in electrocatalytic reduction of $\text{NO}_3^-/\text{NO}_2^-$. (i) H-cells, (j) membrane-based flow reactors and (k) membrane electrode assembly electrolyzers for C–N coupling reactions. Reproduced with permission.⁷⁵ Copyright 2023, Elsevier.



available in the current laboratory are shown in Fig. 5a and b, which can be divided into single-chamber cells and dual-chamber cells (H-type cells). The difference between the single-chamber reactor and dual-chamber reactor is caused by the ion exchange membrane and electrode spacing. The single-chamber reactor possesses the advantages of smaller internal resistance, more simplified design and lower cost than the double-chamber reactor due to the absence of an ion exchange membrane and smaller electrode spacing.⁷⁶ However, it is difficult to avoid that the dissolved metal ions generated by the anode may also be deposited on the catalyst surface in a single-chamber reactor, thus reducing the FE of ammonia production.⁷⁷ Therefore, two chambers separated by ion exchange membranes are commonly employed in experimental studies to form a dual-chamber reactor. In spite of the higher ohmic resistance and larger energy consumption, the double chamber reactor can substantially decrease the occurrence of side reactions and enhance the FE of ammonia production. Notably, the dual-chamber reactors employed in a majority of the studies are typically operated under constant voltage. The dual-chamber reactor may not be more advantageous than a single-chamber reactor when the “multi-potential steps” are employed. For example, the *in situ* reconstruction of the Cu surface during NO_3^- reduction was achieved by pulsed electrolysis of the Cu electrode.⁷⁸ Both the anodic pulsed oxidation reaction of Cu and the cathodic pulsed nitric acid reduction reaction occur in a single compartment, with the possibility of reoxidation of the reduction intermediates during the anodic pulse. In the process of electrolysis, the Cu oxidation by the anodic pulse and NO_3^- reduction by the cathodic pulse occurred in the same chamber, where the re-oxidation of reducing intermediates may occur during the anodic pulse. In this process, the selection of single-chamber reactors is caused by the unavoidable intermediate crossover in dual-chamber cells.

Nevertheless, the reactor systems employed in experimental studies are still restricted for industrial applications. The three-electrode system (potentiostatic electrolysis) often employed in experimental studies tends to result in slower nitrate reduction owing to higher activation energy in comparison to galvanostatic electrolysis.⁷⁴ In addition, the struggle of the three-electrode system for large-scale application in wastewater treatment is also attributed to the complex power supply conditions.⁷⁹ Consequently, the galvanostatic system without the involvement of reference electrodes for control is more promising for industrial applications, but it is worth noting that the required constant applied voltage should be evaluated in advance when using galvanostatic electrolysis to suppress side reactions and maximize economic efficiency.

The designs of the reactors for galvanostatic electrolysis are displayed in Fig. 5c-f, which are more favourable for industrial applications due to the requirement of only two electrodes in the electrolyser containing the cathode and anode. The designed reactors are composed of three components, including the electrochemical cell, electrolyte reservoir and flow meter. The simplest reactor (Fig. 5c) is shown with one anode and one cathode in the electrochemical cell, which contributes to the decreased solution resistivity and reduced operating cost

due to the small spacing between the pole plate electrodes. However, the mass transfer process is not desirable enough in Fig. 5c. In order to accelerate the mass transfer, the reactor (Fig. 5d) is designed with various turbulence promoters or fluidized bed inert particles in the inter-electrode space. In addition, NO_x^- reduction can be facilitated due to the production of reduction promoter H_2 when hydrogenated catalysts are employed as fluidized particles. Moreover, the further optimization of reactors is achieved in Fig. 5e and f with enhanced active area and faster mass transfer, which is caused by the packed bed cathode cells.

The reactor volume in the laboratory can hardly exceed 500 mL, which makes it extremely difficult to meet the industrial demands and achieve treating large quantities of wastewater.¹¹ In order to achieve uniform NO_x^- reduction, the device is operated in continuous flow state. In continuous flow reactors, more challenges are imposed on electrode design, hydraulic flow state and ion-exchange membrane. The inferior hydraulic flow state can be enhanced by employing the strategies of improving reactor configuration including spiral tube reactors. Obviously, more attention is being paid to electrode design⁸⁰ and the improvement of the ion-exchange membrane.⁸¹

In terms of electrode design, reasonable electrode space and sufficient active sites are required to achieve accelerated mass transfer and decent reduction efficiency. Considering the technical difficulties and increased internal resistance of electrodes associated with directly enlarging the electrodes, the formation of an electrode module by multiple electrode sheets provides a reasonable solution in Fig. 5h.⁸² The electrode module assembly is placed in a continuous flow reactor, which can overcome the drawback of insufficient reaction sites on the electrode surface and alleviate the limited treatment capacity of intermittent reactors.

In addition, ion-exchange membranes are also essential for electrochemical NH_3 synthesis, being required to isolate the asymmetric electrolytes on two compartments and inhibit the re-oxidation of NH_3 diffused to the anode. Compared with the severe ion crossover in the unipolar ion-exchange membrane, a bipolar membrane (BM) has been proposed with a mortise-tenon joint interlayer (Fig. 5g), which is composed of an anion exchange layer and a cation exchange layer.⁸³ In this modified bipolar membrane, ion selectivity is formed by electrostatic repulsion of the bipolar membrane. The total dissociation rate and the stability of the bipolar membrane are improved due to the increased hydrolysis dislocation sites. The electrolytic ammonia production device assembled with this membrane lays the foundation for the achievement of continuous and stable electrochemical ammonia synthesis at high current density exceeding 1000 mA cm^{-2} .

As for the electrochemical C–N coupling reactions based on NO_x^- reduction, some differences will exist in the design of the reaction equipment due to the injection of gases involved in some C–N coupling reactions. Three types of electrochemical reactors are illustrated in Fig. 5i–k demonstrating potential for application in electrochemical C–N coupling reactions, which consist of an H-type cell, membrane-based flow reactor and membrane electrode assembly (MEA) electrolyser.⁷⁵ The H-type



cell is the most commonly employed electrochemical reactor for C–N coupling reactions in laboratories currently due to its low cost and easy installation.⁸⁴ The most obvious difference between the H-type cell for C–N coupling reactions and that for NO_x^- reduction is the increase of gas inlet and outlet ports. The gaseous reactants including CO_2 in the H-type cell are dissolved in aqueous solution and then diffuse to the interface between the cathode electrolyte and the working electrode. The concentration of gaseous reactants on the cathode surface is lowest due to the distance required for diffusion to the cathode in this process. In addition, the H-type cell is also still restricted for further industrial application due to its inferior mass transfer and high electrical resistance.

Membrane-based flow reactors (Fig. 5j) employing gas diffusion electrodes (GDEs) as cathodes hold promise for overcoming the drawbacks of the H-electrolyser, which possesses a continuous flow of electrolyte in both anode and cathode compartments.⁸⁵ Due to the presence of GDEs, the gaseous reactants can enter the cathode directly instead of diffusing from the cathode electrolyte. Consequently, the presence of GDEs ensures sufficient supply of gaseous reactants near the catalyst surface to allow the reaction to proceed at high current density. However, the membrane-based flow reactor is also hampered by poor stability, which is mainly attributed to hindered transport of gaseous reactants caused by electrolyte penetration in GDEs during the electrolysis process.

The emerging MEA electrolyzer provides novel insights into circumventing the poor stability of the membrane-based flow cell, which eliminates the cathode fluid based on the membrane-based flow cell and employs damped reactant streams as feeding gases (Fig. 5k).⁸⁶ The elimination of the cathode electrolyte facilitates enhanced stability and energy efficiency of the electrochemical system, which is caused by reducing the ohmic resistance and bypassing the poor stability of GDEs due to the penetration of the electrolyte. In addition, compared to products dissolved in the electrolyte of the membrane-based flow cell, products obtained by the MEA electrolyser remain in the gaseous phase, which is easy to collect by condensation for dramatically reducing the cost of separating the product. In spite of the unexplored application of the MEA electrolyser in C–N coupling reactions currently, it has provided a promising approach to achieve ultrastable C–N coupling reactions at high current density.

3. Wastewater treatment

Enormous efforts have been made towards the removal of $\text{NO}_3^-/\text{NO}_2^-$ in underground water for restoring the global nitrogen cycle. Public health is directly threatened by NO_x^- ions which impair oxygen transport and trigger the “blue baby syndrome”. More importantly, the destroyed ozone layer and worsened global warming can be caused by N_2O generated through bacterial denitrification in nature.⁸⁷ The electrochemical NO_x^- reduction has gained much attention as a promising denitrification alternative, which possesses the advantages of mild operating conditions, no deleterious residues and small installation footprint. Although the NO_x^-

reduction to NH_3 pathway has demonstrated more benefits than NO_x^- reduction to N_2 owing to the easier formation of the N–H bond and higher application value of NH_3 , it is worth noting that employing the NO_x^- – NH_3 approach for treating wastewater has also been doubted due to the following two reasons: (1) the uncompetitive economic benefits due to insufficient NO_x^- concentration;⁸⁸ (2) the difficult extraction of dissolved NH_3 causing worse environmental implications.⁸⁹ Thus, the treatment of wastewater containing nitrate/nitrite is recommended in many efforts to convert low-concentration NO_x^- ions into N_2 or recycle high-concentration NO_x^- ions to other N-containing fertilizers.^{90–92} For achieving the optimal balance between efficiency and economy in large-scale wastewater treatment employing the NO_x^- – NH_3 approach, it is necessary to delve into electrocatalyst development, actual wastewater composition, reaction system design and product separation.

3.1 Factors influencing electrochemical NO_x^- reduction

In view of the complex composition of wastewater, several studies have explored the influences of ion concentration, other existing inorganic ions, and pH on NO_x^- reduction in wastewater to facilitate more efficient utilization of wastewater streams for ammonia production.^{93–95} The concentrations and species of ions in some common wastewater sources are illustrated in Table 1. Indeed, NO_2^- reduction to NH_3 is thermodynamically and kinetically facile, making it promising for NH_3 synthesis. Despite the mass of NO_2^- in wastewaters is far less than that of NO_3^- (Table 1), NO_3^- ions in wastewater are always transformed to NO_2^- by micro-organisms. With respect to the effects of other ions, it is obvious that NO_3^- in sufficiently large concentrations is far more competitive than other ions, and thus the reaction rate is hardly affected.¹⁰⁰ However, such wastewater is not especially common and therefore concentrated NO_3^- -containing wastewater offers greater potential for ammonia production. The effects of pH and other inorganic ions on the reaction rate of the nitrate reduction process should not be neglected. The NO_x^- reduction reaction can be conducted over a broad range of pH; however, the performance and selectivity of NO_x^- reduction differ dramatically at different pH conditions. In addition, the drastic changes in the pH of the electrode interface and solution probably cause altered reaction mechanisms during the reduction process with proton depletion or ammonium hydroxide production.¹⁰¹ Thus, buffer solutions with high concentrations are employed to mitigate drastic changes of pH in the majority of studies on electrochemical NO_x^- removal. The dominant HER under acidic conditions can diminish the selectivity and FE of NO_x^- reduction. Despite the fact that the selectivity of NO_x^- reduction can be enhanced under alkaline conditions, the reduction kinetics can be boosted with the presence of indirect catalytic processes in acidic environment. It has been confirmed that NO_2^- is the dominant product for NO_3^- reduction in an alkaline environment, and the generation of NH_3 can be accelerated with the increase of proton concentration.¹¹

For inorganic ions, the impacts on nitrate reactions are diverse, including positive and negative effects. It is found that



Table 1 Available NO_3^- / NO_2^- -rich wastewater streams

Type of wastewater	pH	Main composition	NO_3^- concentration	NO_2^- concentration	Ref.
Textile wastewater	Neutral	NO_3^- , Cl^-	7.4 mM	—	96
Industrial wastewater	Alkaliescent	NO_3^- , NH_4^+ , Cl^-	41.6 mM	—	97
Polluted ground water	Unknown	NO_3^- , NO_2^- , NH_4^+	0.88–1.26 mM	0.22–1.27 mM	98
Low-level nuclear wastewater	Alkaline	NO_3^- , NO_2^- , SO_4^{2-} , CO_3^{2-} , Cl^- , F^- , SiO_3^{2-} , CrO_4^{2-}	1.95 M	0.55 M	99

alkali metal cations follow the order of $\text{Li}^+ < \text{Na}^+ < \text{K}^+ < \text{Cs}^+$ to enhance the rate of NO_3^- reduction.¹¹ The cations weaken the repulsive force between the negative ions and the cathode and facilitate the reduction of NO_3^- on the cathode since the cations modify the bimolecular structure of the cathode and form transient neutral ion pairs.¹⁰² As for multivalent cations, the presence of NH_4^+ , Ca^{2+} and La^{3+} can achieve higher rates than alkali metal cations, but some cations such as Ca^{2+} and Mg^{2+} can be adsorbed on the cathode surface to form precipitates, resulting in poisoning of the cathode active sites and reduced reaction rates.¹⁰³ Similarly, the reduction reaction of NO_3^- is also affected by anions. The negative effect of anions on the reaction rate is caused by the competition of anions for adsorption sites. The anions are ranked in the order of $\text{I}^- > \text{Br}^- > \text{Cl}^- > \text{F}^-$ to reduce the rate of nitrate reduction.¹⁰⁴

3.2 Reactors for NO_x^- removal and product collection

The continuous flow state is usually adopted in the operation of industrialized reactors. In spite of the preliminary discussion of continuous flow reactors in Section 2.2, the feasibility of reactors is of significant importance for enhancing the scale and commercial value of wastewater treatment.¹⁰⁵ Regrettably, the feasibility of continuous flow reactors has rarely been explored for removing NO_x^- ions in current studies. Makover *et al.* have explored the feasibility of Cu-dimensionally stable anode (DSA) electrodes in a continuous flow reactor (Fig. 6a) for treating sewage after Donnan dialysis.¹⁰⁶ The anode (DSA) employed is Ti covered with $\text{RuO}_2/\text{IrO}_2$. In Donnan dialysis, the NO_x^- ions in sewage will transfer to the receiver compartment from the feed compartment due to electroneutrality induction, accompanied with the transfer of high concentration Cl^- and SO_4^{2-} ions into the receiver driven by a concentration gradient. The excellent results employing Cu-DSA electrodes are obtained in high salinity NO_x^- contaminated solution generated by Donnan dialysis. Optimal NO_3^- removal can be reached at a low current density of 10 mA cm^{-2} and short residence time of 90 min, reaching 63% in high salinity Na_2SO_4 and 44% in high salinity NaCl . The promotion effect of high salinity SO_4^{2-} ions and the inhibition effect of high salinity Cl^- ions on nitrate removal have also been confirmed.

In the current studies of separating products, converting NH_3 to $(\text{NH}_4)_2\text{SO}_4$ by coupling acid adsorption is a reasonable route. Fig. 6b exhibits a three-chamber membrane distillation reactor by coupling electrocatalysis with acid absorption.⁵ The electrodes involved in Fig. 6b are generally self-supported electrodes with active sites that fail to be fully utilized, compared with the homogeneous molecular catalyst achieving

precise atomic coordination between reactants and catalytic active sites. Thus, a series of electrochemical stripping (ECS) reactors are developed using homogeneous molecular catalyst Co(DIM) for degrading contaminants and extracting products in large-volume and nitrate-rich wastewaters (typically $< 4 \text{ mM}$).¹⁰⁷ The ECS recirculating batch process is shown in Fig. 6c. A cation exchange membrane (CEM) is used to avoid NO_x^- diffusion from the cathode chamber to the anode compartment. During the reduction process, the increased pH of the catholyte is expected to exceed the $\text{p}K_a$ of NH_3 (9.25), causing the majority of products to be in the form of volatile NH_3 . Thus, a hydrophobic breathable membrane is utilized for dispersing volatile NH_3 from the cathode chamber. The operation for 42 h in this reactor witnessed 70.5% NO_x^- removal, which makes the treated water meet the drinking water limit. Moreover, the NH_3 selectivity remains over 98.5% throughout this period which confirms that the Co(DIM)-mediated NO_x^- reduction is rarely influenced by wastewater constituents.

In order to reduce electrical energy consumption and enhance the ammonia recovery rate, two additional process configurations are explored in Fig. 6d and e. In a parallel feed configuration (Fig. 6d), the KClO_4 solution is replaced by NH_4^+ -rich reverse osmosis (RO) brine, enhancing the NH_3 recovery rate by 17 times and halving electrical energy consumption. An electrodialysis (ED) cell is added in Fig. 6e for concentrating NO_3^- and NH_4^+ to provide a greater driving force for reaction and separation, which effectively enhances the rates of NO_3^- removal and NH_3 recovery by 10 and 95 times, respectively. Moreover, Co(DIM) is added in the concentrated NO_3^- solution instead of wastewater in this ED-concentrated parallel configuration for preventing catalysts from separating from the wastewater.

3.3 Catalyst design for large-scale wastewater treatment

For industrial treatment of NO_x^- -containing wastewater, it is necessary to take into account the concentrated electrolyte, the pH of electrolytes and the electrode amplification for improving the economic viability of electrosynthesis.^{107–110} Currently, the NO_x^- concentration is typically lower than 1 M in a majority of efforts. Fig. 7a shows the nonmonotonic change of NH_3 yield on Cu_2O from 0.01 to 3 M NO_3^- . In the dilute regime (0.01 to 0.1 M), the production rate increases with nitrate concentrations due to promoted mass transfer and reaction kinetics. However, a decline is experienced in the range from 0.1 to 3 M, which is caused by the excessive NO_3^- adsorption for reducing water molecule adsorption on surface sites. To solve the dilemma of mismatched reaction kinetics between the HER and NO_3^-



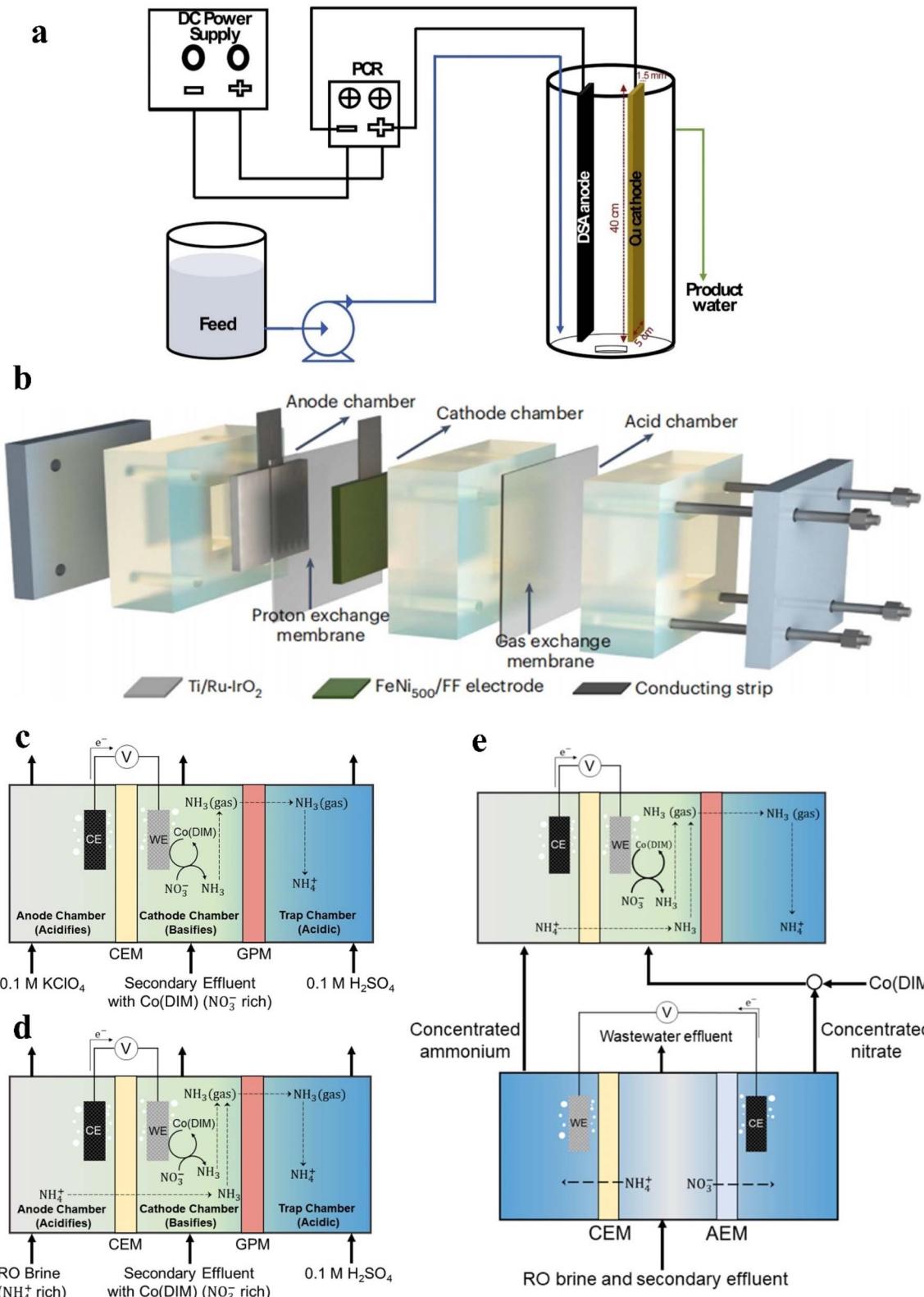


Fig. 6 (a) Electrochemical continuous flow system. Reproduced with permission.¹⁰⁶ Copyright 2020, Elsevier. (b) Schematic of the three-chamber membrane distillation reactor. Reproduced with permission.⁵ Copyright 2023, Springer Nature. (c) The ECS reactor, (d) ECS reactor with NH_4^+ -rich RO brine and (e) ECS reactor with ED. Reproduced with permission.¹⁰⁷ Copyright 2023, American Chemical Society.

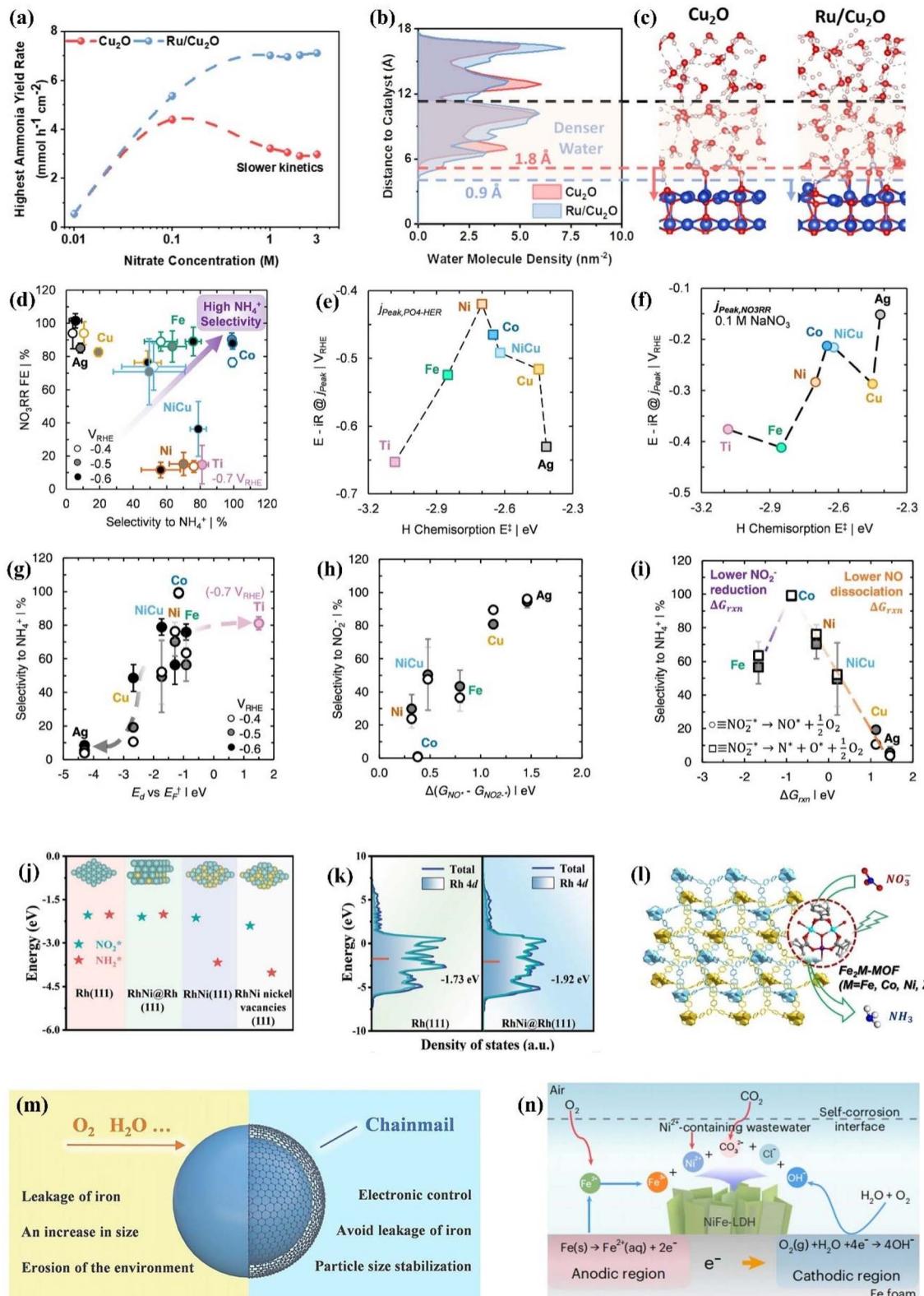


Fig. 7 (a) Optimized NH₃ yield rate of various catalysts in an electrolyte containing 1 M KOH and different NO₃⁻ concentrations and (b) densities of water molecules, and (c) representative molecular dynamics simulation snapshots. Reproduced with permission.¹¹¹ Copyright 2024, American Chemical Society. (d) NO₃⁻ reduction FE and selectivity on different metals. Relationships between the H chemisorption energy and potential in mass-transfer limited (e) phosphate-mediated HER and (f) NO₃⁻ reduction in 0.1 M NaNO₃. (g) Relationship between selectivity and E_d vs. E_F. Relationship between reaction free energies (ΔG_{rxn}) for converting *NO₂⁻ to *NO and selectivity to (h) NO₂⁻ and (i) NH₄⁺. Reproduced with permission.¹¹² Copyright 2022, American Chemical Society. (j) Adsorption energy of NO₂^{*} and NH₂^{*} and (k) d-band centers of different catalysts. Reproduced with permission.¹¹³ Copyright 2024, Wiley-VCH. (l) 3D framework of Fe₂M-MOF. Reproduced with permission.¹¹⁴ Copyright 2023, Wiley-VCH. (m) The role of graphene nano-chainmail. Reproduced with permission.¹¹⁵ Copyright 2023, Wiley-VCH. (n) The specific reactions of the self-corrosion process. Reproduced with permission.⁵ Copyright 2023, Springer Nature.



reduction, Ru is introduced in Cu_2O for more efficient NO_3^- reduction.¹¹¹ The water density profiles from the Cu_2O and Ru/ Cu_2O surface are exhibited in Fig. 7b and c through molecular dynamics simulations. The higher H_2O density in the Ru/ Cu_2O model is more conducive to promoting the collision between NO_3^- ions and H_2O molecules for more efficient hydrogen transfer, which endows Ru/ Cu_2O with 89% NH_3 FE under 9.9 Å for 3 M NO_3^- reduction.

As for the amplified synthesis of electrodes, the electrode pieces are often present individually on a laboratory scale, so if they were to be scaled up directly, not only would there be modification, but also the internal resistance would increase. The direct amplification of electrodes faces the challenges of technical limitation for processing and sharp increases in resistance; the stacked electrode module mentioned in Fig. 5h provides a decent solution for avoiding the limitations induced by direct electrode amplification. Despite the extremely wide range of pH values in sewage collected, the majority of sewage is in neutral and acid environments. The catalysts discussed in Section 2 are designed for alkaline conditions; the HER competition will be more intense in neutral and acidic media than that in alkaline media.

As for the catalysts in a neutral environment, a series of transition metals and alloys have been explored including Ti, Fe, Co, Ni, Cu, Ag and $\text{Ni}_{0.68}\text{Cu}_{0.32}$, employing 0.1 M $\text{Na}_x\text{H}_{3-x}\text{PO}_4$ solution to simulate the neutral environment.¹¹² The promising catalysts have been screened under neutral conditions with exploration of the associated thermodynamic and kinetic parameters of catalysts. As demonstrated in Fig. 7d, metallic Co exhibits promising NO_3^- reduction FE and selectivity for NH_3 formation. Co with moderate H chemisorption energy (Fig. 7e and f) shows smaller cathode mass transfer limiting the nitrate reduction potential compared with transition metals binding H strongly such as Fe and Ti, indicating that strong H chemisorption energy leads to sluggish proton-coupled electron transfer and hydrogenation kinetics in NO_3^- reduction. Further explorations of the origin of the excellent Co activity are demonstrated in Fig. 7g-i by probing the d-band center energy (E_d) and calculated reaction free energies of NO_2^- reduction to NO and further dissociation. The theoretical calculations have confirmed that more negative $\Delta G_{\text{NO}_{\text{ads}}}$ can be achieved when E_d approaches the Fermi level (E_F), which is caused by the increasingly unoccupied antibonding molecular orbital formed between NO_{ads} and the catalyst surface. However, as illustrated in Fig. 7g, Co exhibits superior selectivity beyond 95% over a broad range of potentials, which significantly exceeds the selectivity of metals (Ni, Fe) with similar E_d vs. E_F . The calculated reaction free energies of NO_2^- reduction to NO and further dissociation (Fig. 7h and i) are considered for better exploring the origin of the extraordinary NH_3 selectivity of Co. As described in Fig. 7h, the selectivity for NO_2^- decreases roughly with the reduced difference between ΔG^*_{NO} and $\Delta G^*_{\text{NO}_2^-}$. In spite of the lower NO_2^- reduction energy barrier in Ni compared to Co, Ni exhibits inferior NH_3 selectivity due to weaker decomposition for subsequently produced NO. In contrast, the lower NH_3 selectivity of Fe possessing more favourable NO dissociation is caused by adverse NO_2^- reduction

activity. The volcanic trend of selectivity is described in Fig. 7i based on NO_2^- reduction activity and NO dissociation energy of metals explored. An ideal state of catalysts with promising NH_3 selectivity can be represented by Co with sufficiently strong tendency for NO binding and dissociation and adequate activity for NO_2^- reduction.

The design of excellent catalysts can be conducted by approaching a series of parameters on Co including hydrogen affinity and E_d vs. E_F . For example, in spite of high hydrogen binding energy of the NiFe alloy for unfavorable NO_3^- reduction, the NiFe alloy possesses E_d vs. E_F and work function similar to Co, which cause better NO_3^- reduction activity and selectivity than the mono-component metals (Ni, Fe). On the flip side, the performance of Co can also be further improved including the possible improvement of the energy conversion efficiency. Enhancing NO_3^- affinity by pairing of metal oxides and electrolyte modulation are both effective approaches for boosting the NO_3^- reduction activity of Co.

As for the catalysts under acidic conditions, there are major challenges including (1) stronger HER competition and (2) drastically reduced stability caused by the dissolution of metal catalysts in strong acidic environments.^{110,111} However, several advantages are also presented in acidic environments, which can avoid the subsequent extraction process and spillage loss of aqueous NH_3 owing to the direct generation of nitrogen fertilizers such as $(\text{NH}_4)_2\text{SO}_4$ and NH_4Cl under acidic conditions.¹¹² In order to resist acid-induced corrosion, Rh has recently been employed to construct an electrocatalyst and is one of the few metals that can withstand aqua regia. The RhNi@Rh bimetallics are synthesized for weakening the adsorption of NO_2^* and NH_2^* to resist adsorption-induced Rh dissolution (Fig. 7j), which exhibit a declined d-band center (Fig. 7k) due to the compressive stress induced from the inside out by the RhNi alloy core. With the modified adsorption behavior of Rh, the catalyst demonstrates exceptional stability over an extended 400 h test in acidic environments.

The immobilisation also provides a plausible strategy for enhancing the stability of transition metal catalysts capable of effectively inhibiting the HER. Fe_2Co -MOF (Fig. 7l) is obtained by assembling Fe_2Co clusters and H_4TPBD ligands,¹¹⁵ which bypasses the decreased catalytic efficiencies due to saturated metal centres in the majority of MOFs. Fe_2Co -MOF exhibits superior electrocatalytic stability up to 75 h at -1.1 V vs. RHE in $\text{pH} = 1$ electrolyte, accompanied by NH_3 yield approaching 20 653.5 $\mu\text{g h}^{-1} \text{mg}_{\text{site}}^{-1}$ and FE of 90.55%. The decent activity of Fe_2Co -MOF derives from the suppressed HER and high turnover adsorption of NO_3^- due to the unsaturated metal sites induced by trinuclear clusters. In addition, the catalytic efficiency is further enhanced in acidic environments filled with protons, since the transfer of electrons and reactants can be promoted by the redox-active dinitrogen ligand. The remarkable stability of Fe_2Co -MOF can be primarily ascribed to the highly connected structure with robust coordinative bonds formed by the combination of high-valence Fe^{3+} and carboxylate ligands.

In addition to the approach mentioned above, armoured catalysts and self-corrosion reconstruction strategies also deserve to be utilized for enhancing long-term stabilities in the



acid environment. Fig. 7m depicts the merits of armoured catalysts for NO_x^- conversion to N_2 protected by ultrathin graphene nanolayers, which could provide more insights for enhancing the stabilities of NO_x^- reduction catalysts.¹¹⁵ Moreover, novel insights on expanding electrocatalyst and wastewater treatment can be provided by the economical self-corrosion approach (Fig. 7n) utilizing heavy metal ions in wastewater (Ni^{2+} , Co^{2+} and Zn^{2+}) for inducing the Fe surface to generate LDH nanosheets.⁵ This corrosion strategy is conducive to generating the active phase and avoiding conventional corrosion passivation. Furthermore, the contact between active sites and NO_x^- is facilitated in the corroded interface with an enlarged and turbulent region.

4. Production of multiple value-added chemicals

The comfortable survival of human beings in contemporary society is ensured by the mass production of organic N-containing compounds. Currently, more than half of the NH_3 produced globally is consumed in organic N-containing compounds produced industrially by thermo-catalyzed reactions under harsh conditions ($150\text{--}500\text{ }^\circ\text{C}$, $20\text{--}250$ bar), causing disruptions in global carbon and nitrogen cycles due to the excess emissions of CO_2 and nitrogen oxides (NO_x).¹¹⁶ Recently, with the creation of the carbon-neutral vision and the boom of CO_2 reduction and NO_x^- reduction, electrocatalytic C–N coupling reactions based on NO_x^- reduction have proposed new horizons for achieving the synthesis of high-value organic N-containing compounds, which employ useless or harmful wastes including C-containing species (CO_2 , CO) and N-containing species (NO_2^- , NO_3^-).¹¹⁷ A brighter future is emerging for electrocatalytic synthesis than traditional thermo-catalytic synthesis due to the sustainability and more favourable on-site/on-demand production owing to the features of decentralisation and modularity.¹¹⁸

More intriguingly, the hidden surprises of NO_x^- reduction extend far beyond the synthesis of high-value organic N-containing compounds. The H-type electrolyser commonly employed in the laboratory offers an uninterrupted environment for NO_x^- reduction and also provides an opportunity for the anodic reaction to be thoroughly explored.¹¹⁹ The anodic oxygen evolution reaction (OER) commonly coupled with the NO_x^- reduction reaction has motivated researchers to seek alternative anodic reactions including small organic molecule oxidation reaction with low energy consumption and appealing products,^{120,121} which is caused by high energy barriers and difficult collection of products in the OER. Therefore, current research advances and potential challenges will be discussed in this section on the C–N coupling reactions and alternative anodic reactions based on NO_x^- reduction.

4.1 C–N coupling reactions

The C–N coupling reactions based on NO_x^- reduction can be categorized into coupling and cascade reactions, and the difference between tandem reaction and integrated reaction is

illustrated in Fig. 8a. The integrated reaction is achieved by coupling key intermediates to build preset chemical bonds and generate advanced products, while tandem electrocatalytic reactions employ the *in situ* desorbed products.¹²² The integrated reaction based on CO_2 and NO_3^- reduction is commonly used for the synthesis of urea. Indeed, the NO_2^- reduction process has also been confirmed to be promoted by CO_2 on copper catalysts,¹²³ which can reach a drastically enhanced NH_3 FE of approximately 100% within a wide range of potentials. The significantly enhanced NO_2^- reduction performance is due to CO_{ads} generated by CO_2 reduction, which accelerates the deoxygenation and subsequent hydrogenation of intermediates.

The C–N coupling reaction demonstrates promising prospects for the synthesis of high value N-containing chemicals; however, a number of challenges are faced such as sluggish kinetics and low selectivity due to stubborn bonding structures of the reactants and competition of $\text{CO}_2/\text{NO}_2^-/\text{NO}_3^-$ reduction and the HER.⁷⁵ Numerous factors can exert an influence on electrocatalytic C–N coupling, including reactants, electrocatalysts and the reactors. The reactors have already been discussed in Fig. 5. The research status and the existing challenges of the C–N coupling reaction will be discussed in the part including the related reaction mechanisms and design principles of catalysts, hopefully providing a comprehensive understanding of C–N coupling reactions based on NO_x^- reduction.

4.1.1 Formation of compounds with C(=O)–N bonds.

Amides are a group of compounds with a characteristic C(=O)–N unit, which can be constituted by CO and NH_y intermediates. Amides available currently based on CO/CO_2 reduction and NO_x^- reduction include urea, formamide, and acetamide. The possible reaction pathways of forming C(=O)–N bonds are demonstrated in Fig. 8b employing various C-containing species.

4.1.1.1 Urea. Urea accounts for approximately 70% of nitrogen-containing manure in the world, contributing to the sustainable development of human society.¹²⁴ However, it is primarily obtained through the combination of NH_3 and CO_2 under harsh conditions, which is adverse to alleviating fossil energy consumption and decreasing CO_2 emissions.¹²⁵ The synthesis of urea from CO_2 and $\text{NO}_3^-/\text{NO}_2^-$ has recently been considered as a mild alternative route, but the current production efficiency is struggling to reach the standard for industrial applications.¹²⁶ Thus, emphasis will be placed here on the formation mechanism of urea and the related studies on catalysts, in order to promote the industrial application process of electrocatalytic urea synthesis.

An in-depth understanding of the reaction mechanism of electrocatalytic urea synthesis is beneficial for improving the efficiency of the reaction. Numerous studies have been reported on the reaction mechanisms of electrocatalytic urea synthesis (Fig. 9), with controversies mainly existing in the key intermediates of C–N coupling. In this section, three representative mechanisms are introduced. It was proposed the formation of $*(\text{NH}_2)\text{CO}$ intermediates from $*\text{CO}$ and $*\text{NH}_2$ as a key step in C–N coupling through comparative experiments for the co-reduction of $\text{CO}_2 + \text{NH}_3$ and $\text{CO} + \text{NO}_2^-$.¹²⁶ Meng *et al.* proposed that urea was generated by the coupling of $*\text{NH}_2$ and



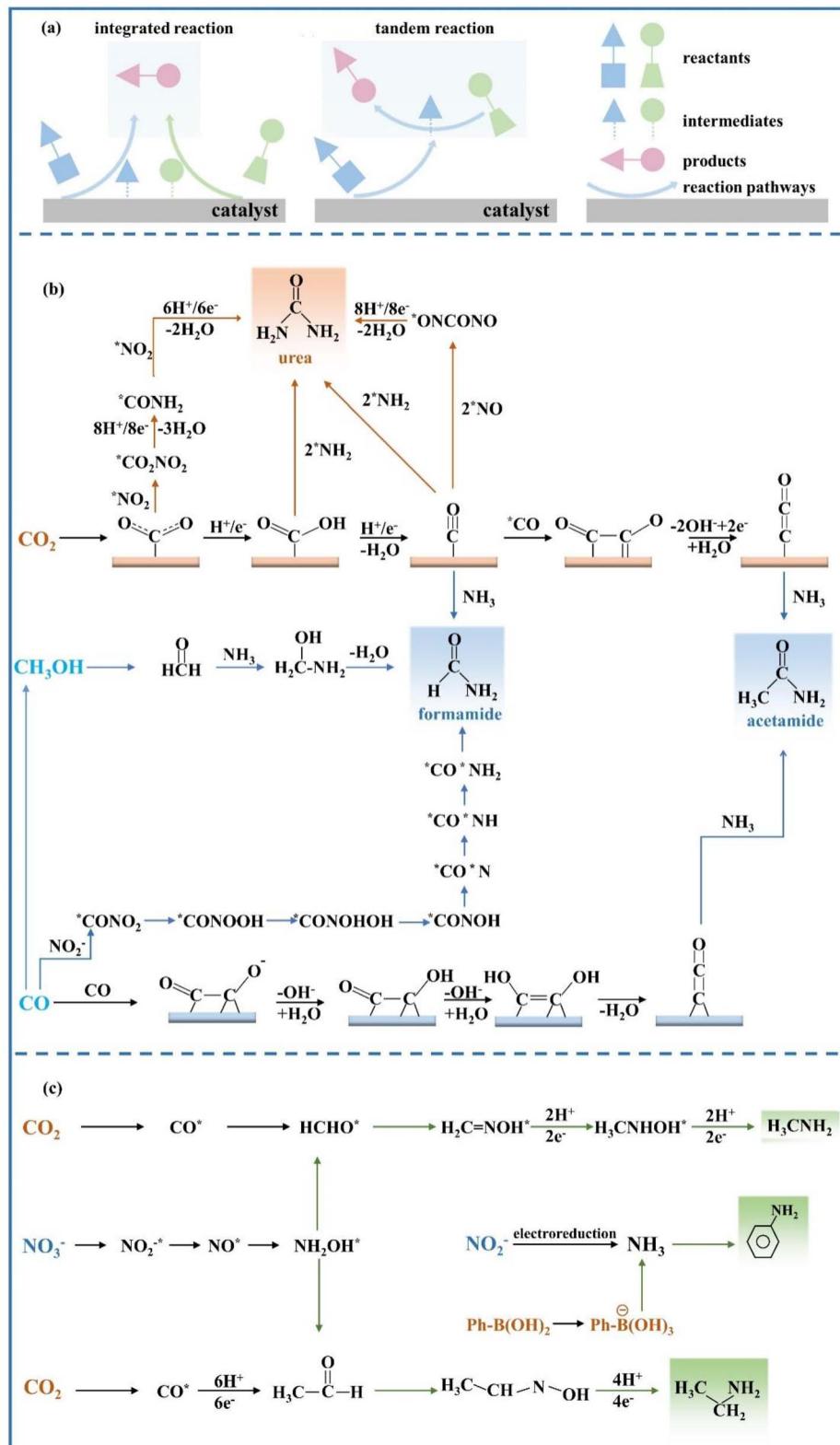


Fig. 8 (a) Schematic diagrams of tandem reaction and integrated reaction. Reaction pathways of (b) C(=O)-N bond formation and (c) C-N bond formation.

*COOH intermediates in NO_2^- -integrated CO_2 reduction,¹²⁷ which was inferred from the disappearance of the signal peaks of *COOH in *in situ* diffuse reflectance infrared Fourier

transform spectroscopy during the coexistence of CO_2 and NO_2^- . Meanwhile, Yu *et al.* proposed that the intermediates in NO_3^- -integrated CO_2 reduction are $^*\text{NO}_2^-$ and $^*\text{CO}_2$ instead of



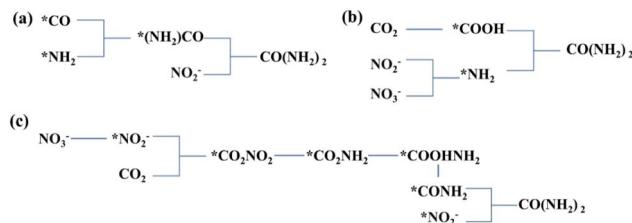


Fig. 9 (a–c) Possible mechanisms of co-reducing electrosynthesis of urea by CO_2 and $\text{NO}_2^-/\text{NO}_3^-$.

$^*\text{CO}$ and $^*\text{NH}_2$.¹²⁸ The early coupling of $^*\text{NO}_2^-$ and $^*\text{CO}_2$ forms $^*\text{CO}_2\text{NO}_2$, and subsequently, the $^*\text{CO}_2\text{NO}_2$ intermediate undergoes several electron and proton transfer steps to generate $^*\text{CO}_2\text{NH}_2$. The later protonation of the $^*\text{CO}_2\text{NH}_2$ intermediate to $^*\text{COOHNH}_2$ is considered as the potential determining step (PDS) in the urea electrosynthesis process.

Despite the various controversies surrounding the current mechanisms, it is definitely evident that the adsorption configuration of CO_2 can have a significant impact on the activity and selectivity of the urea synthesis reaction. The adsorption configurations of intermediates for the reaction can be modulated by the charged state of the catalyst surface with changes in catalyst compositions. Cu–In catalysts possessing different charge states were developed to explore the influences of different CO_2 adsorption configurations on the activity and selectivity of the electrocatalytic synthesis of urea.¹²⁹ The urea yield on a negatively charged $\text{Cu}_{0.97}\text{In}_{3-\text{x}}\text{C}$ catalyst with a C-bound surface was approximately thirteen times that of the positively charged $\text{Cu}_{30}\text{In}_{70}\text{C}$ catalyst possessing an O-bound surface. It was confirmed that the subsequent C–N coupling process was facilitated by the C-bound configuration ($^*\text{COOH}$) on the catalyst surface, while the O-bond configuration ($^*\text{OCHO}$) was a terminal blocking further non-electrochemical steps and causing inferior performance of urea formation.

With the further studies on the mechanisms of urea electrosynthesis, the focus on urea electrosynthesis has shifted to the pursuit of high FE catalysts.^{130–132} In contrast, the focus on other C–N coupling reaction organics has remained on exploring more synthetic pathways and expanding the variety of obtained N-containing organics, while less emphasis has been placed on the development of catalysts and Cu-based catalysts available commercially have usually been chosen directly. A diverse variety of catalysts have currently been developed for urea production including bimetallic catalysts, metal oxide catalysts, and monoatomic catalysts. Obviously, decent electrocatalysts with enhanced conductivity and abundant active sites are favourable to promote the simultaneous reduction of CO_2 and $\text{NO}_3^-/\text{NO}_2^-$. Bimetallic electrocatalysts have exhibited promising performance in urea electrochemical synthesis, which is caused by the fact that the binding energy of the reaction intermediates can be controlled by modifying the electronic structure and composition of electrocatalysts.^{133–135} For example, Te-doped Pd nanocrystals significantly promoted the reaction between $^*\text{CO}$ and $^*\text{NH}_2$ in the reaction process of CO_2 and NO_2^- and inhibited the formation of N_2 through NO_2^-

reduction owing to the synergistic effect between Te and Pd.¹³⁶ The synergistic effect of bimetallic electrocatalysts was also demonstrated for specific morphological and structural regulation. Self-supported core–shell $\text{Cu}@\text{Zn}$ nanowires, obtained by a simple electroreduction process, reached a higher urea yield rate of $7.29 \mu\text{mol cm}^{-2} \text{h}^{-1}$ and a corresponding faradaic efficiency of 9.28% compared to Zn ($0.77 \mu\text{mol cm}^{-2} \text{h}^{-1}$, 1.00%) and Cu ($0 \mu\text{mol cm}^{-2} \text{h}^{-1}$, 0.00%).¹³⁵ Theoretical calculations revealed that the catalytic performance of urea electrosynthesis was enhanced by electron transfer from the Zn shell to the Cu core due to the reduction in the critical coupling energy barriers of the $^*\text{CO}$ and $^*\text{NH}_2$ intermediates. In comparison to metal catalysts, metal oxide catalysts were prone to introduce oxygen vacancies that acted as catalytic centres with rich electron densities.¹³⁷ Oxygen vacancy-rich anatase TiO_2 (Cu– TiO_2) nanotubes could be easily obtained by low-valence Cu doping,¹³⁸ and the high-density oxygen vacancies facilitated the selectivity of NO_x to $^*\text{NH}_2$ and exposure of bi- Ti^{3+} active sites.

For single-atom catalysts anchoring isolated atoms on carriers by ligands, they have aroused growing interest due to the optimal atom utilization, the explicit catalytic active sites and the absence of aggregated metal atoms.¹³⁹ Leverett *et al.* prepared Cu–N–C single-atom catalysts for electrochemical urea synthesis and studied the effect of Cu coordination on the electrochemical reduction reactions of CO_2 (CO_2RR) and NO_3^- (NO_3RR).¹⁴⁰ The experiments combined with theoretical calculations indicate that the Cu–N₄ site exhibited higher activity for the CO_2RR , while the Cu–N_{4–x}–C_x site demonstrated a higher NH_4^+ yield rate in the NO_3RR . The catalyst on the Cu–N₄ site exhibited the best urea synthesis performance with an FE of 28% and a yield of $4.3 \text{ nmol s}^{-1} \text{cm}^{-2}$ at -0.9 V *versus* RHE. In contrast to isolated single-atom catalysts, bonded diatomic catalysts thermodynamically and kinetically strengthen pivotal C–N coupling due to the presence of effective sites for coordinated adsorption and coactivation of carbon and nitrogen sources. The bonded diatomic Fe–Ni catalyst demonstrated excellent performance, reaching a high urea yield of $20.2 \text{ mmol h}^{-1} \text{g}^{-1}$ with FE of 17.8%,¹⁴¹ which was up to an order of magnitude higher than those of single-atom and isolated diatomic electrocatalysts. Such excellent performance is mainly due to two factors: (1) the simultaneous introduction of Fe and Ni sites overcomes the restriction of unilateral selective adsorption and activation of carbon or nitrogen reactants. (2) The bridge sites of Fe–Ni pairs boost the C–N coupling process thermodynamically and kinetically, and the bridged configuration inhibits the HER effectively.

The metal-based catalysts mentioned above have exhibited promising performance; nonetheless, metal-based catalysts are still hampered by high cost,¹⁴² destabilization under adverse operating conditions¹⁴³ and vulnerability to small molecule toxicity.¹⁴⁴ Carbon-based metal-free electrocatalysts have shown brilliant application prospects in the electrocatalytic synthesis of urea due to abundant sources, competitive cost and superior stability. The doping of heteroatoms such as N, B and F has been widely employed for optimizing the electrocatalytic properties of carbon materials for urea synthesis due to new surface charge distribution induced by doping. The HER activity can be

suppressed in carbon materials doped with F, facilitating enhanced urea synthesis activity. The high urea yield rate of carbon nanotubes with a fluorine-rich surface (F-CNT) could reach up to $6.36 \text{ mmol g}_{\text{cat}}^{-1} \text{ h}^{-1}$, which has been confirmed to be caused by more favorable ${}^*\text{COOH}$ generation and ${}^*\text{NH}_2$ formation processes on the F-CNT.¹⁴³ The abundant nitrogen-containing active intermediates are also more conducive for urea synthesis. The remarkable urea yield rate of $610.6 \text{ mg h}^{-1} \text{ g}_{\text{cat}}^{-1}$ was exhibited in porous N-doped carbon obtained by pyrolysis of the coordination polymer, which even exceeded those of some noble metal-based catalysts.¹⁴⁵

The synthesis of urea by simultaneous electrochemical reduction of CO_2 and $\text{NO}_2^-/\text{NO}_3^-$ has gained growing attention, especially when the coupled CO_2RR is of high significance for achieving carbon neutrality. However, the synthesis mechanisms are full of arguments. In regard to studies on catalysts, numerous experiments in the design of high-performance catalysts have confirmed that it is imperative to attach importance to the coactivation and reaction of reactants, as well as the construction of efficient sites conducive to C–N coupling by optimizing the adsorption of intermediate components. Nevertheless, the Faraday efficiencies of current catalysts for urea synthesis are generally lower than 70%,¹⁴⁶ which are far from the actual requirements. Furthermore, the precise regulation of the interfacial microenvironment should not be ignored for comprehensively improving the electrocatalytic performance, since efficient and stable three-phase interfaces are required to supply reactants and accelerate mass transfer.¹⁴⁷ Three optimization strategies can be employed for controlling the microenvironment, including adjusting the hydrophobicity of electrocatalysts, improving proton supply in the electrolyte and regulating experimental conditions in the electrolyzer.

4.1.1.2 Organic amides. Amides including formamide and acetamide are of significant commercial value, and are widely employed in polymer manufacture and biological compounds. In view of the energy crisis and environmental pollution aggravated by the current industrial synthesis of amides, electrosynthesis routes have been developed employing CO_2 and NH_3 . The combination of NH_3 in the liquid phase and CO_2 in the gas phase has been proven to successfully synthesize formamides and acetamides over non-homogeneous Cu catalysts,¹⁴⁸ the detailed mechanisms are shown in Fig. 8b. However, the FEs obtained are considerably low, not even exceeding 1% at the highest. In addition, the electrolysis process will be disrupted by the undesired carbonate formation at the electrode–electrolyte interface, owing to the inevitable reaction of OH^- ions with CO_2 under alkaline conditions.

In order to solve such dilemma, CO reduction is a promising strategy to replace direct CO_2 reduction, which can yield CO from electrochemical CO_2 reduction under non-alkaline conditions. The higher selectivity for acetic acid in CO reduction has been demonstrated compared to CO_2 reduction on the Cu catalyst surface, implying an easy reaction between the ketene intermediates in the CO reduction process with the nucleophilic agent NH_3 . The FE of generating acetamide can reach 40% at -0.68 V vs. RHE on the Cu nanoparticle catalyst, when the molar ratio of CO to NH_3 is up to 2 : 1.¹⁴⁹ The synthesis

mechanism and competitive reactions for acetamide formation are shown in Fig. 8b. Under the conditions of high pH and less negative potential, CO reduction is more biased towards the generation of the $\text{C}=\text{C}=\text{O}$ intermediate compared with the generation of the $\text{C}=\text{COH}$ intermediate for producing ethylene and ethanol. Although the formation of ethylene and ethanol is inhibited at high NH_3 concentration, the formation of acetamide is also faced with competition for forming acetate due to OH^- on the surface of the catalyst.

The N-containing nucleophilic reagent in the above C–N coupling pathways directly employs NH_3 . With the flourishing of studies on NO_2^- reduction to NH_3 due to the low dissociation energy of the $\text{N}=\text{O}$ bond (204 kJ mol⁻¹), a credible route is provided for green NH_3 production with renewable electricity. Electrocatalytic coupling of NO_2^- with CO has been confirmed to be an alternative avenue to achieve formamide synthesis. The reaction pathway is shown in Fig. 8b for electrocatalytic coupling of NO_2^- with CO obtained by theoretical calculation, and the key challenge for reaching decent formamide selectivity is the construction of highly active and stable catalysts for enhancing CO and NO_2^- activity reduction and promoting C–N coupling. Ru atoms dispersed on Cu nanoclusters (Ru–Cu) have been developed to achieve decent formamide FE of 45.65% with a yield of $2483.77 \text{ } \mu\text{g h}^{-1} \text{ mg}_{\text{cat}}^{-1}$ at -0.5 V vs. RHE .¹⁵⁰ The design of dual active sites in Ru–Cu catalysts could achieve synergistic catalysis for C and N activation, which can significantly improve the C–N coupling efficiency compared to monometallic catalysts. The adsorption and subsequent hydrogenation process of NO_2^- could be promoted by Ru atoms, while the dissociation adsorption of CO could be accelerated by adjacent Cu sites. Therefore, the decent activity and selectivity for formamide formation can be reached by the synergistic catalysis in Ru–Cu catalysts.

The electrocatalytic C–N coupling system developed currently is generally employed under aqueous conditions, and the further enhancement of C–N coupling efficiency is limited by severe HER competition due to the low-soluble CO in the aqueous solution. The extremely water-soluble methanol can be obtained from CO conversion, which can be an attractive alternative C-containing species for C–N coupling reactions. The combination of methanol and NH_3 has provided an interesting process to produce formamide under ambient conditions, which utilizes the nucleophilic attack of NH_3 on a formaldehyde-like intermediate from methanol electro-oxidation. The most likely reaction pathway is illustrated in Fig. 8c. The C–N bond formation in formamide is caused by a nucleophilic attack process, where the positively charged C in ${}^*\text{CH}_2\text{O}$ is attacked by the electronegative N atom in NH_3 . The conversion of methanol and NH_3 to formamide can reach a selectivity of 74.26% and FE of 40.39% on PtO_2 at 100 mA cm^{-2} .¹⁵¹ The decent formamide production efficiency was due to the moderate affinity of the reaction intermediate on PtO_2 . However, the large-scale production of formamides based on methanol and NH_3 is faced with the limitation of poor mass transfer at high current density exceeding 100 mA cm^{-2} . Compared with the easy dissolution of precious metal Pt under large oxidation current density, a boron-doped diamond (BDD)



electrode is highly promising for large-scale formamide electrosynthesis due to the outstanding stability on the most corrosive electrolytes with a wide potential window.¹⁵² The BDD electrode exhibits high durability after a continuous 20-cycle test on a laboratory scale, which also shows decent FE of 33.5% and output of 36.9 g h⁻¹ at 264 A in the pilot plant test.

The combination of methanol and ammonia has provided a favorable idea for the electrochemical synthesis of formamide, and this strategy has been proven to be extensible for the synthesis of other organic N compounds. More intriguingly, acetamide and propenamide can be obtained by lengthening

the C chain of C-containing species, and formyl methylamine can be obtained by replacing the N source (CH₃NH₂).

4.1.2 Formation of compounds with C–N bonds.

Numerous co-reduction experiments with CO₂ and NO₂⁻/NO₃⁻ have successfully generated urea, which demonstrates the potential of producing organonitrogen compounds. Nevertheless, the current scope of reaction products requires further broadening to produce more high-value chemicals, such as alkylamines. Wang *et al.* has made breakthroughs in the co-reduction of CO₂ and NO₃⁻ to produce alkylamines, including

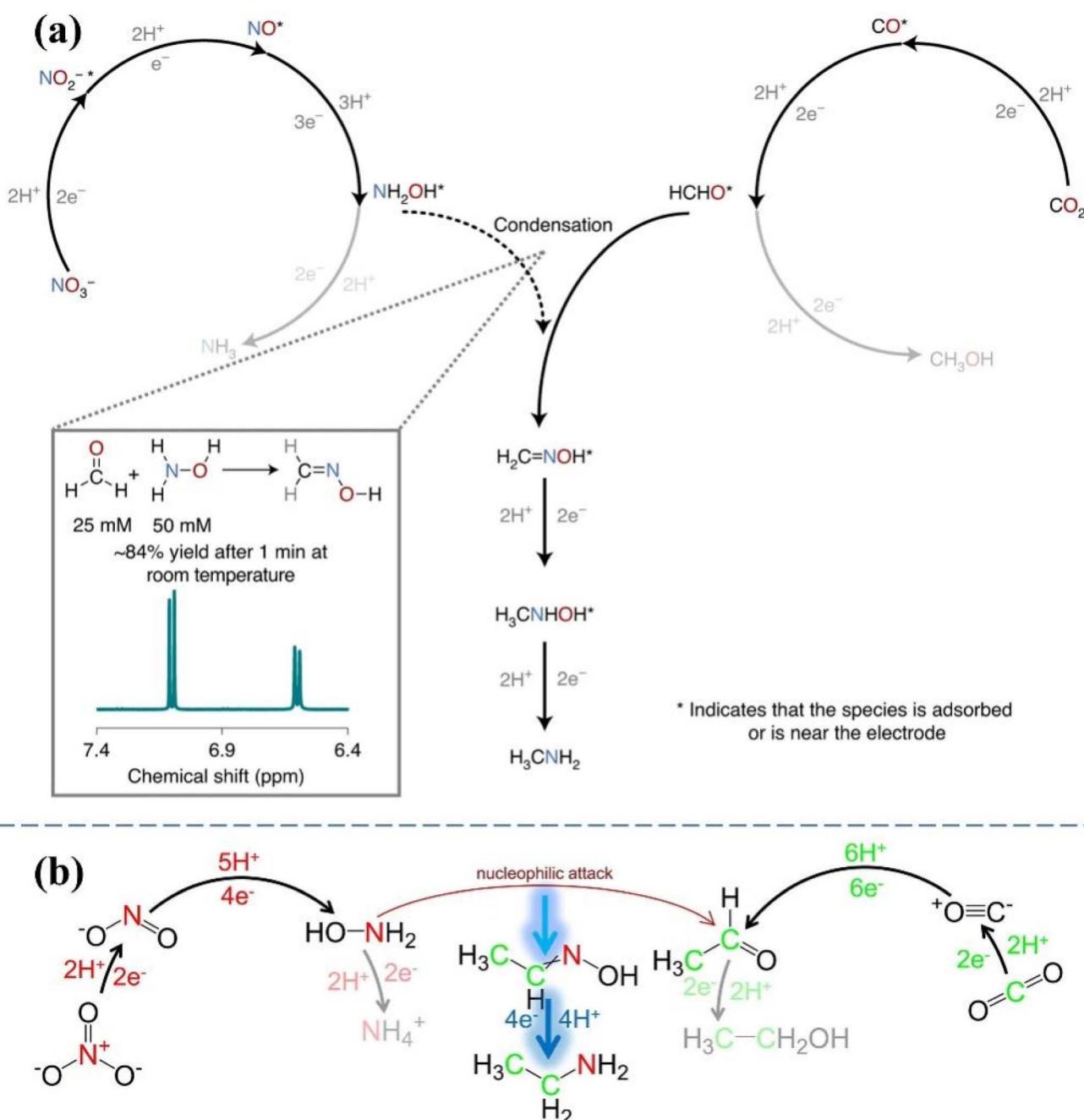


Fig. 10 (a) The proposed reaction pathways to form methylamine. Reproduced with permission.²⁹ Copyright 2021, Springer Nature. (b) Reaction pathways for obtaining ethylamine. Reproduced with permission.¹⁵⁵ Copyright 2022, Elsevier.



methylamine²⁹ and ethylamine,¹⁵³ involving more advanced catalysts with novel C–N coupling mechanisms.

Methylamine is the simplest alkylamine and is employed as the major commercial chemical intermediate in pesticide production, solvent fabrication and water treatment.¹⁵⁴ For industrial production, methylamine is currently obtained from methanol (CH₃OH) and NH₃ under high-temperature high-pressure conditions. CoPc-NH₂/CNT was developed as a working electrode for driving the co-reduction process of CO₂ and NO₃[–] to methylamine involving the transfer of 14 electrons and 15 protons.²⁹ The total FE of the co-reduction process reaches 13%, with no performance degradation after at least 16 hours of uninterrupted operation. More significantly, the intermediates (NH₂OH and HCHO) involved in the key C–N coupling step are confirmed; thus, eight consecutive reaction steps regarding the formation of methylamine are proposed. As shown in Fig. 10a, formaldoxime is generated by spontaneous condensation through NH₂OH derived from NO₃[–] with HCHO obtained from CO₂, and then formaldoxime is reduced to form methylamine.

The synthesis of ethylamine is obviously more challenging than that of methylamine, which is caused by the process of transferring 20 electrons and 21 protons in total. The cascade electrocatalytic synthesis of ethylamine from CO₂ and NO₃[–] is achieved by the catalysis of oxide-derived Cu nanoparticles.¹⁵³ In addition, the related synthesis mechanism is proposed. The mechanism of ethylamine synthesis displayed in Fig. 10b is similar to that of methylamine, and the critical C–N coupling step is the condensation of hydroxylamine (NH₂OH) with aldehyde (CH₃CHO) to form acetaldoxime. However, the FE of ethylamine production by this process is as low as 0.3%. The poor yield of ethylamine is primarily attributed to the following factors: (1) it is adversely affected by the competition between the rapid side reactions of NH₂OH to NH₄⁺ and CH₃CHO to CH₃CH₂OH. (2) The reduction rate of acetaldoxime is significantly slower than that of the CO₂RR, NH₃RR and HER. (3) The selectivity of the CO₂ to CH₃CHO reduction pathway on Cu-based catalysts is inferior.

While significant breakthroughs have been made in the synthesis of methylamine and ethylamine, it is hard to implement them immediately in industry. Apparently, the electrocatalytic synthesis of propylamines or alkylamines with more C atoms will also be more arduous. The route for generating arylamine has recently been explored by coupling arylboronic acid with NH₃ produced from NO₂[–] reduction. Intriguingly, the synthesis of arylamine was carried out at pulsed potentials,¹⁵⁶ which was owing to the consideration that metal electrodes were easily reduced to zero-valent metals during NO₂[–] reduction and deactivated due to excessive oxidation in the C–N coupling process. Therefore, low-coordinated Cu nano-coral was employed under pulse potential for efficient NO₂[–] reduction and C–N coupling, which experienced an alternating transition from the zero-valent state to the divalent state.

4.1.3 Other possible products. Expanding the possible range of C–N bonds that can be formed has been a hot topic to obtain more abundant and high value-added organic nitrogen compounds.¹⁵⁰ It is evident from the synthetic routes discussed

Table 2 Possible organonitrogen products with corresponding C sources and N sources

C source	N source	Organonitrogen compound
CO	NH ₃	Acetamide
CO	CH ₃ NH ₂	N-Methylacetamide
CO	C ₂ H ₅ NH ₂	N-Ethylacetamide
CO	(CH ₃) ₂ NH	N,N-Dimethylacetamide

above that the majority of the synthetic pathways proposed have been essentially based on nucleophilic attack of N-containing species on C-containing species, which hints at the opportunity of obtaining more abundant N-containing organics by altering the N and C sources. For example, it has been proven to be possible to form alanine by replacing the C source with pyruvic acid,¹⁵⁷ which is coupled with NH₂OH intermediates during NO₃[–] reduction.

The environmental pollutant CO could be a promising C source substituting CO₂, which facilitates environmental restoration and averts the disruption of the electrolysis process due to undesirable carbonate formation from the inevitable reaction of OH[–] with CO₂ at the electrode–electrolyte interface. The possible C and N sources and the corresponding theoretical products are depicted in Table 2, presumably contributing to the broadening of the organonitrogen product scope to obtain more high-value products.

4.2 Valuable anode reactions coupled with NO_x[–] reduction

The traditional NO_x[–] reduction reaction is usually coupled with the OER, which consumes up to 90% of the input energy and produces low-value O₂.¹⁵⁸ The OER with high energy consumption results in twice the production cost of the electrocatalytic NH₃ production compared to the conventional Haber–Bosch route for producing NH₃ with the same quality.² Currently, appeals to develop alternative oxidation reactions are progressively increasing for enhancing energy utilization efficiency and obtaining value-added chemicals. The development of anodic oxidation reactions employing inexpensive or hazardous reactants has received considerable attention. Electrooxidation of N₂ to HNO₃ is a promising alternative reaction, which can both generate high-value HNO₃ and provide reactants for NO_x[–] reduction.¹¹⁹ In spite of the inferior FE of only 1.23% for N₂ oxidation on Pt foil,¹⁵⁹ this strategy employing anodic N₂ oxidation has provided a promising route for obtaining HNO₃ and NH₃ at distributed sources.

In addition, the immense interest in electrooxidation reactions of biomass and related derivatives has been driven not only by lower theoretical potentials than those of the OER (Fig. 11) but also by the sustainable nature for accelerating the creation of a carbon-neutral society.¹⁶⁰ Biomass and its derivatives have been considered as renewable carbon-neutral resources including 5-hydroxymethylfurfural, glycerol and benzyl alcohol with abundant proton content.^{161–165} Commercial Ni foam was usually employed as an anode in earlier studies for initially verifying the feasibility of replacing the anodic reaction. With the deeper cognition on electrocatalytic reconfiguration,



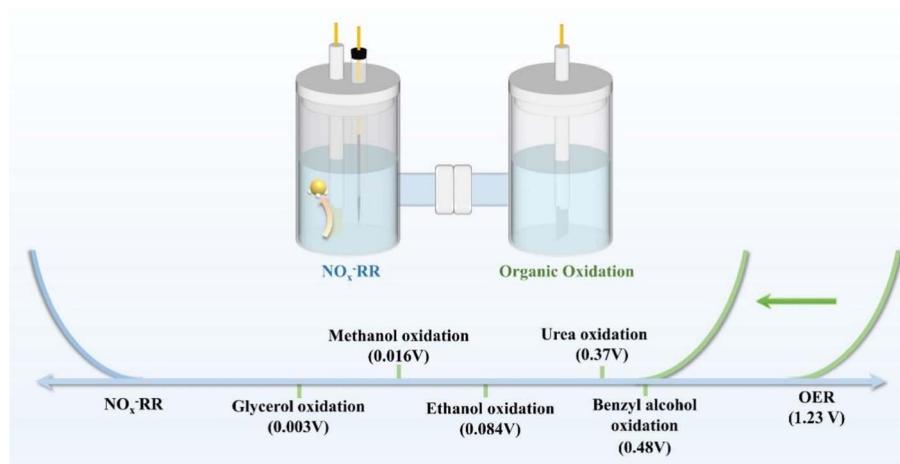


Fig. 11 Thermodynamic equilibrium potentials of several oxidation reactions.

excellent bifunctional catalysts can be obtained by adjusting the reconfiguration direction of catalysts in different reaction processes.¹⁶⁶ Decent bifunctional NiCu based catalysts have been developed for NO_3^- reduction and glycerol oxidation reactions, which can be reconstructed under different operating conditions.¹⁶⁷ Under the cathodic reduction environment, the materials were transformed into amorphous $\text{Ni}(\text{OH})_2$ coupled Cu nanoparticles. The NO_3^- reduction performance of the material was enhanced by the synergistic effect of Cu and $\text{Ni}(\text{OH})_2$. Meanwhile, composites including NiOOH and CuO with rich Cu vacancies were obtained by the reconstruction of NiCu based catalysts during the glycerol oxidation process. The glycerol oxidation process was promoted by the increased exposure of active NiOOH species due to the leaching of Cu in Cu vacancy-rich CuO. Compared to the traditional electrolyzer coupled with the OER, the electrolyzer coupled with the GOR exhibited an incredible overpotential reduction of 285 mV at a current density of 100 mA cm^{-2} .

Recently, some efforts have been focussed on further improving the economic efficiency of electrochemical systems coupled with NO_3^- reduction and glycerol oxidation. A CO_2 capture strategy has been explored for upgrading products,¹⁶⁸ which can convert anodic formate to potassium diformate and cathodic NH_3 to NH_4HCO_3 . This strategy is conducive to product separation holding promising prospects for industrial applications.

The strategy of replacing the OER with biomass electro-oxidation has provided an innovative insight for reducing electricity consumption and enhancing product value. However, biomass electrooxidation also faces the challenges of higher cost and higher requirements for membrane, which typically drives current density below 200 mA cm^{-2} under potential exceeding 1.23 V.^{169–171} The undesirable overpotential in the biomass electrooxidation process may be attributed to the high energy required for destroying C–H and O–H bonds in biomass.^{172,173} Compared to the C–H and O–H bonds in alcohols or aldehydes, more easily dissociated hydrogen atoms are manifested in the more reactive enol structure.¹⁷⁴ Consequently, substances including ascorbic acid with a highly active enol

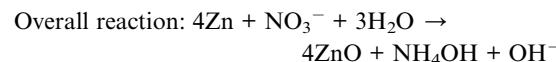
structure can be considered as an anode additive to accelerate NH_3 production in future efforts.

5. Energy conversion and storage systems

Metal– $\text{NO}_2^-/\text{NO}_3^-$ batteries have received growing attention as a paradigm of simultaneous NH_3 production and energy output.^{175–178} The anodes currently employed in metal– $\text{NO}_2^-/\text{NO}_3^-$ batteries are dominated by Zn anodes, which are especially appealing in the treatment of industrial wastes containing $\text{NO}_2^-/\text{NO}_3^-$ due to their low cost, easy recycling and high stability in alkaline solutions.¹⁷⁹ The working mechanism, performance, hurdles and opportunities of Zn– $\text{NO}_2^-/\text{NO}_3^-$ batteries are primarily discussed in this section.

5.1 Metal– NO_3^- batteries

In 2021, the viability of galvanic metal– NO_3^- batteries (Fig. 12a) was evidenced by Zhi's group for the first time, shedding renewed light on the field of sustainable NH_3 generation and zinc-based batteries.²¹ A Pd-doped TiO_2 nanoarray was employed as the cathode in this experiment, which exhibited impressive NO_3^- reduction activity due to attenuated intermediate adsorption (Fig. 12b) with introducing Pd. The electrochemical reactions of the discharge process in this Zn– NO_3^- cell are as follows:



However, the rechargeability of Zn– NO_3^- batteries has not been sufficiently investigated in the Zn– NO_3^- battery with Pd-doped TiO_2 as the cathode. Lin *et al.* have developed rechargeable Zn– NO_3^- batteries (Fig. 12c), inspired by soybean which could exploit nitrogen and generate oxygen simultaneously.



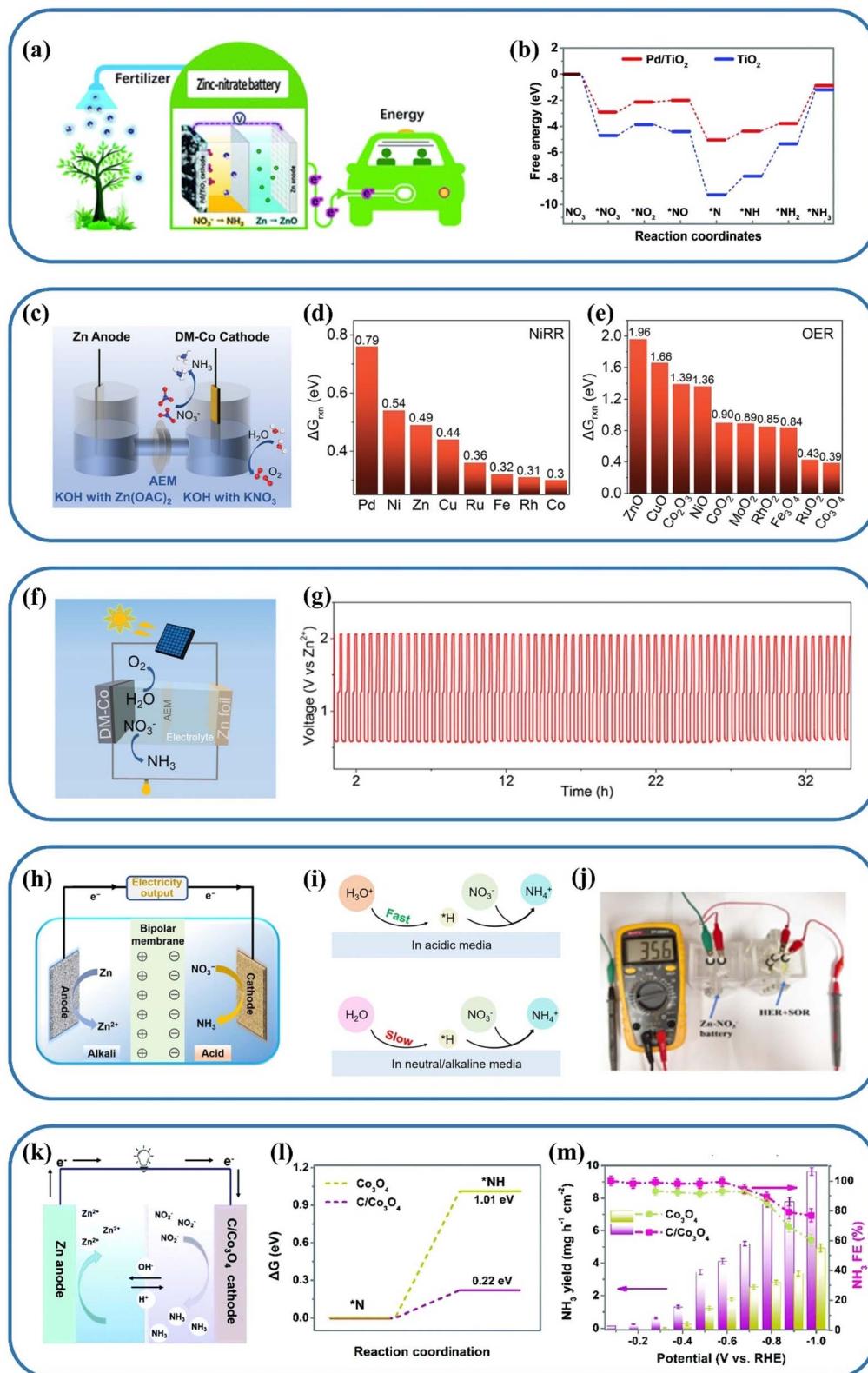
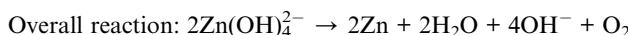
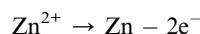


Fig. 12 (a) Schematic representation of the Zn-NO₃⁻ battery, (b) the calculated intermediate adsorption energies on Pd/TiO₂. Reproduced with permission.²¹ Copyright 2021, Royal Society of Chemistry. (c) Schematic diagram of a rechargeable Zn-NO₃⁻ battery. Catalyst screening studies of (d) the NO₃RR and (e) OER. (f) Photovoltaic driven Zn-NO₃⁻ battery. (g) Galvanostatic discharge-charge cycling curves of a Zn-NO₃⁻ battery assembled from DM-Co. Reproduced with permission.¹⁸⁰ Copyright 2022, Wiley-VCH. (h) Schematic diagram of an alkaline-acidic hybrid Zn-NO₃⁻ battery. (i) Pathways for active hydrogen production in the NO₃⁻RR process under different conditions. (j) Environmental sulfur recovery powered by a hybrid Zn-NO₃⁻ battery. Reproduced with permission.¹⁸¹ Copyright 2023, Springer Nature. (k) Schematic diagram of a Zn-NO₃⁻ battery. (l) The energy barriers of C/Co₃O₄ and Co₃O₄ for the rate-determining step in the NO₂RR. (m) NO₂RR performance of C/Co₃O₄ at different potentials. Reproduced with permission.²³ Copyright 2022, Royal Society of Chemistry.



Bifunctional DM-Co catalysts were designed for the NO_3RR and OER after theoretical pre-screening (Fig. 12d and e), which reveals the great potential of Co-based catalysts.¹⁸⁰ The aqueous rechargeable $\text{Zn}-\text{NO}_3^-$ battery constructed with DM-Co as the cathode achieves a high power density of over 25 mW cm^{-2} , which is much higher than that of the $\text{Zn}-\text{NO}_3^-$ battery with a Pd-doped TiO_2 cathode (0.87 mW cm^{-2}). In addition, the successive discharge-charge cycle curves illustrated in Fig. 12g reveal the excellent robustness of the rechargeable $\text{Zn}-\text{NO}_3^-$ battery, presenting 76 cycles at a low potential of 2.1 V. The discharge process in this rechargeable $\text{Zn}-\text{NO}_3^-$ cell is analogous to that of the $\text{Zn}-\text{NO}_3^-$ cell with a Pd-doped TiO_2 cathode.

The following reactions take place when the aqueous $\text{Zn}-\text{NO}_3^-$ battery is charged:



The total battery reaction of the rechargeable $\text{Zn}-\text{NO}_3^-$ cell can be described as follows:



It is worth mentioning that the $\text{Zn}-\text{NO}_3^-$ battery system driven by a photovoltaic cell (Fig. 12f) has also been attempted. When the $\text{Zn}-\text{NO}_3^-$ battery is charged, the electrical energy is stored in the chemical bonds of the Zn anode, which is converted from the solar energy absorbed by the photovoltaic cell. The optimal NO_3RR FE of 95% and solar-to- NH_3 efficiency of 19.5% are obtained in the $\text{Zn}-\text{NO}_3^-$ cell system driven by a photovoltaic cell. The cells described above are operated in alkaline environments; however, corrosion issues of equipment and limitations on the type of battery components are unavoidable under extreme pH conditions.¹⁸² A $\text{Zn}-\text{NO}_3^-$ cell with a Co_2AlO_4 cathode has also recently been constructed in a neutral environment,⁴⁰ which is also beneficial for simulating the actual textile wastewater environment. The introduction of Al ions improves CO_3O_4 with poor ammonia production performance in a neutral environment, which achieved optimal adsorption of NO_3^- on Co sites by reducing the electron cloud density on the Co surface. The power density of 3.43 mW cm^{-2} offered by the $\text{Zn}-\text{NO}_3^-$ battery was higher than that of the $\text{Zn}-\text{NO}_3^-$ battery reported for the first time. However, the output voltages are limited in current $\text{Zn}-\text{NO}_3^-$ batteries equipped with NO_3^- reduction under neutral/alkaline conditions, which indicates more challenges on the conditions of the cathodic part severely affecting the power density and NH_3 yield of the related battery. Recently, an alkaline-acidic hybrid $\text{Zn}-\text{NO}_3^-$ battery (Fig. 12h) is developed to exhibit higher output power density, due to enhanced NO_3^- conversion rate and more energy-efficient NH_3 generation with abundant protons provided in

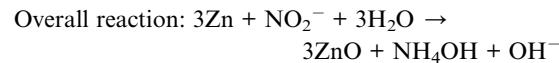
an acidic environment (Fig. 12i). FePc/TiO_2 is developed as a stable and active electrocatalyst for energy-efficient acid NO_3^- reduction with an impressive NH_3 yield rate of $17.4 \text{ mg h}^{-1} \text{ cm}^{-2}$ and NH_3 FE of 90.6%.¹⁸¹ The developed alkaline-acid hybrid $\text{Zn}-\text{NO}_3^-$ battery based on the FePc/TiO_2 cathode shows high open-circuit voltage up to 1.99 V with high power density of 91.4 mW cm^{-2} , which can be applied for efficient environmental sulfur recovery by driving the electrolyzer composed of cathodic HER and anodic sulfur oxidation reaction with the current density of 35.6 mA cm^{-2} (Fig. 12j).

Some progress has been made in terms of rechargeability studies of $\text{Zn}-\text{NO}_3^-$ batteries and the design of cathodes under different conditions. However, the performance of the cells requires further enhancement and the electrolyte environment in the cells should be brought closer to that of real wastewater. Notably, the potential value of the NO_3RR under basic conditions is 0.6 V *vs.* the RHE, which is higher than the 0.4 V of the oxygen reduction reaction (ORR) $\text{O}_2 + 2\text{H}_2\text{O} + 4\text{e}^- \rightarrow 4\text{OH}^-$.¹⁸³ Consequently, NO_3^- -based batteries potentially produce a higher voltage output than metal-air batteries. The performances of $\text{Zn}-\text{NO}_3^-$ batteries and Zn-air batteries as reported in current literature are presented in Table 3. It is clear that a significant discrepancy can be found between the performance of the $\text{Zn}-\text{NO}_3^-$ batteries and the Zn-air batteries; reducing the discrepancy can be achieved by seeking decent-efficiency and high-selectivity catalysts and developing more $\text{Zn}-\text{NO}_3^-$ batteries with an abundant electrolyte environment.

5.2 Metal- NO_2^- batteries

The cathode conditions of $\text{Zn}-\text{NO}_2^-$ batteries (Fig. 12k) developed currently are an alkaline environment and neutral environment,¹⁷⁷ and the cathode reaction in the alkaline environment is identical to that in the neutral environment. Carbon-doped Co_3O_4 nanotubes have been developed as cathodic catalysts under neutral conditions for the assembly of novel $\text{Zn}-\text{NO}_2^-$ batteries.²³ During the NO_2^- reduction process, the energy barrier of *N hydrogenation in $\text{C}/\text{Co}_3\text{O}_4$ (Fig. 12l) is significantly reduced due to accelerated charge transfer caused by the C dopant inducing a local electric field. Carbon-doped Co_3O_4 possessed decent catalytic activity (Fig. 12m) for NO_2^- reduction, achieving a high FE approaching 100% for ammonia production within a wide range (-0.1 V to -0.6 V *vs.* RHE). The assembled $\text{Zn}-\text{NO}_2^-$ battery demonstrated a power density of 6.03 mW cm^{-2} and a FE of 95.1% for NH_3 production.

The electrochemical reactions in the $\text{Zn}-\text{NO}_2^-$ battery are presented as follows:



Some advances have been made in $\text{Zn}-\text{NO}_2^-$ batteries with cathodes under neutral and alkaline conditions. Indeed, little



Table 3 Comparison of the performance between $\text{Zn}-\text{NO}_2^-/\text{NO}_3^-$ batteries and various Zn-based batteries

Batteries	Catalyst	OCV (V)	FE (%)	NH_3 yield ($\text{mg h}^{-1} \text{cm}^{-2}$)	Power density (mW cm^{-2})	Ref.
$\text{Zn}-\text{NO}_3^-$	Pd/TiO ₂	0.81	81.3	0.54	0.87	21
$\text{Zn}-\text{NO}_3^-$	ZnCo ₂ O ₄	0.6	98.33	1.55	4.62	22
$\text{Zn}-\text{NO}_3^-$	Fe/Ni ₂ P	1.22	85	4.17	3.25	176
$\text{Zn}-\text{NO}_3^-$	Co ₂ AlO ₄	1.862	92.6	0.75	3.43	40
$\text{Zn}-\text{NO}_3^-$	NiCo ₂ O ₄ /CC	1.30	96.1	0.82	3.94	175
$\text{Zn}-\text{NO}_3^-$	CeO _{2-x} @NC	1.45	96.09	2.46	3.44	184
$\text{Zn}-\text{NO}_3^-$	DM-Co	0.62	91	2.04	25	180
$\text{Zn}-\text{NO}_3^-$	CuNi NPs/CF	0.94	97.03	94.57	70.7	185
$\text{Zn}-\text{NO}_3^-$	FePc/TiO ₂	1.99	88.2	12.3	FePc/TiO ₂	181
$\text{Zn}-\text{NO}_2^-$	TiO _{2-x}	0.6	91.1	12.230	2.38	177
$\text{Zn}-\text{NO}_2^-$	C/Co ₃ O ₄	1.589	95.1	0.802	6.03	23
Hydrazine-nitrate	Bimetallic RuCo	—	—	6.64	12	178
$\text{Zn}-\text{N}_2$	CoPi/NPCS	~1.4	16.35	0.0147	0.49	186
$\text{Zn}-\text{N}_2$	OV-Ti ₂ O ₃	—	19.29	0.03724	1.02	187
$\text{Zn}-\text{N}_2$	VN@NSC-900	~0.55	—	0.000172	0.01642	18
$\text{Zn}-\text{N}_2$	CoPi/HSNPC	~1	24.42	—	0.31	188
$\text{Zn}-\text{N}_2$	NbS ₂	0.5	10.12	0.03758	0.31	189
$\text{Zn}-\text{N}_2$	Fe _{1.0} HTNs	—	—	0.00014	0.028	190
$\text{Zn}-\text{NO}$	MoS ₂	2.03	85.0	0.4118	1.04	191
$\text{Zn}-\text{NO}$	CoS _{1-x}	1.83	53.62	1.49	2.06	192
$\text{Zn}-\text{NO}$	Bi@C	2.08	93	0.36	2.35	193
$\text{Zn}-\text{O}_2$	S-FeCo ₃ P/NPSG	—	—	—	38	194
$\text{Zn}-\text{O}_2$	Fe@Co-NMC	—	—	—	98.7	195
$\text{Zn}-\text{O}_2$	AP-CONPs/NF	1.37	—	—	89.1	196

effort has been devoted to catalysts in acidic environments, while the theoretical voltage (2.146 V) of the $\text{Zn}-\text{NO}_2^-$ cell in the acidic environment is higher than those in alkaline (1.089 V) and neutral environments (1.589 V). Furthermore, a bottleneck currently exists in the development of rechargeable $\text{Zn}-\text{NO}_2^-$ batteries, which may be due to the challenge in avoiding the OER coinciding with the conversion of nitrite to nitrate.

5.3 Hurdles and opportunities on batteries

The comparative performances of the currently developed $\text{Zn}-\text{NO}_2^-$ batteries, $\text{Zn}-\text{NO}_3^-$ batteries and Zn-gas batteries are exhibited in Table 3, thus providing a better understanding of the development status of $\text{Zn}-\text{NO}_2^-$ batteries and $\text{Zn}-\text{NO}_3^-$ batteries. It is evident that $\text{Zn}-\text{NO}_x^-$ batteries are much more promising than $\text{Zn}-\text{N}_2$ for simultaneous NH_3 generation and electricity output. However, the insufficiently desirable state of current $\text{Zn}-\text{NO}_x^-$ batteries must also be confirmed. Strategies to improve the performance of $\text{Zn}-\text{NO}_x^-$ batteries cannot be limited in designing more advanced cathode catalysts with reduced HER competition.¹⁹⁷ As shown in Table 3, despite facing fierce competition from the HER, the FEs for $\text{Zn}-\text{NO}_x^-$ batteries range from 81.3% to 98.3%, which suggests that the HER at most leads to 1.7–18.7% loss in FE. In view of the higher theoretical voltage of the $\text{Zn}-\text{NO}_x^-$ cell and more abundant proton supply in an acidic environment, it is essential to develop a $\text{Zn}-\text{NO}_x^-$ cell with acidic cathodic NO_x^- reduction and enhance the corrosion resistance of the corresponding electrodes for effectively increasing the open circuit voltage and power density.

Moreover, pure metallic Zn electrodes are widely employed in rechargeable battery systems, including zinc-air, silver-zinc

and zinc-nickel batteries,^{198–200} however, many adverse side reactions exist between Zn electrodes and the electrolyte during the reaction process, such as electrode passivation, zinc dendrite growth and electrode distortion.^{201–203} In particular, the growth of zinc dendrites is caused by the inhomogeneous deposition of Zn during the charging process,²⁰⁴ which can cause drastic degradation of the coulomb efficiencies and capacities of the batteries. More seriously, the two electrodes of the battery will come into contact when the dendrites pierce the membrane of the battery, leading to internal short-circuiting and termination of the battery. Various approaches have been proposed to combat zinc dendrites, including electrolyte optimization,²⁰⁵ electrode surface modification²⁰⁶ and electrode structure design,²⁰⁷ nevertheless, comprehensive criteria for evaluating the state of metal anodes in aqueous metal- $\text{NO}_2^-/\text{NO}_3^-$ batteries are currently lacking. Thus, the behavior of metal anodes in aqueous metal- $\text{NO}_2^-/\text{NO}_3^-$ batteries could be considered as a priority for future studies.

Apart from the influence of Zn, the robustness of metal- $\text{NO}_2^-/\text{NO}_3^-$ batteries is also affected by the consumption of $\text{NO}_2^-/\text{NO}_3^-$. To overcome this issue, a continuously stirring flow system can be introduced with steady $\text{NO}_2^-/\text{NO}_3^-$ concentration and stable current density. Future efforts can be attempted in the design and construction of highly efficient and selective electrocatalysts applied in a flow metal- $\text{NO}_2^-/\text{NO}_3^-$ battery system.

In addition to enhancing the metal- $\text{NO}_2^-/\text{NO}_3^-$ battery performance by optimizing electrode catalysts and metal anodes, some attempts have recently been made to replace the Zn oxidation reaction with other oxidation reactions including hydrazine (N_2H_4) oxidation. Theoretically, a battery can be



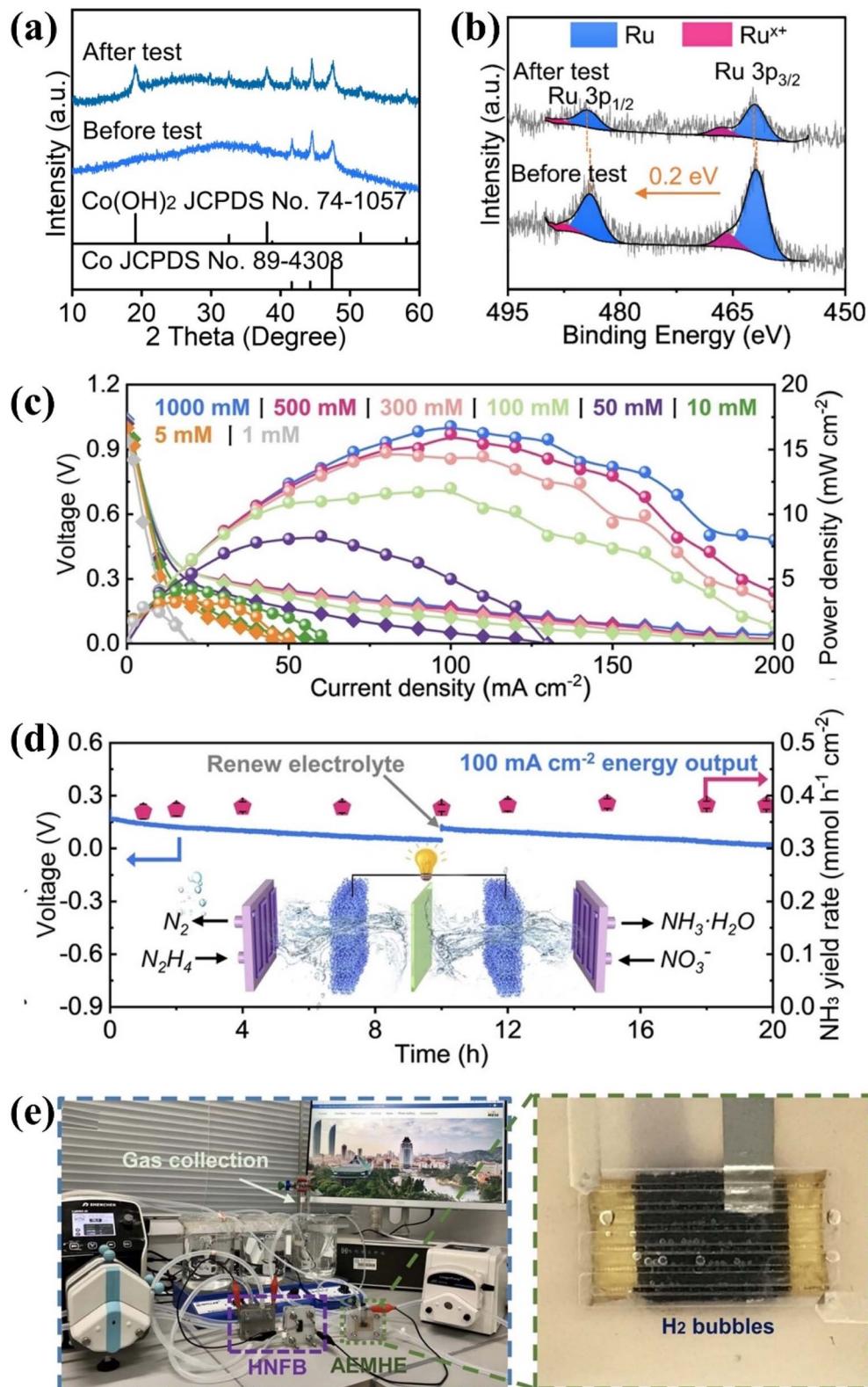


Fig. 13 (a) XRD pattern and (b) Ru 3p spectra of RuCo catalysts before and after testing. (c) Power density curves and (d) stability test of the $\text{N}_2\text{H}_4-\text{NO}_3^-$ flow battery. (e) Digital photograph of the tandem $\text{N}_2\text{H}_4-\text{NO}_3^-$ flow battery and hydrogen production electrolyzer. Reproduced with permission.¹⁷⁸ Copyright 2023, Wiley-VCH.

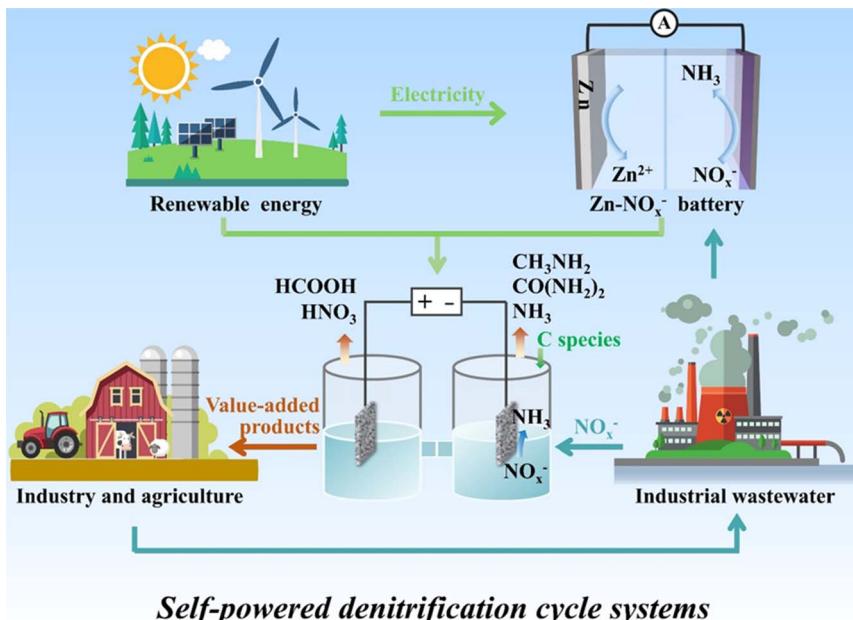


Fig. 14 The conceptual design of a self-powered denitrification system, which employs metal- NO_x^- batteries storing intermittent energy to supply energy for treating wastewater and producing value-added chemicals by C-N coupling reactions and alternative anodic reactions based on electrocatalytic NO_x^- reduction.

composed of anodic N_2H_4 oxidation to N_2 and cathodic NO_3^- reduction to NH_3 . In this battery, a high theoretical discharge voltage can be generated up to 1.04 V ($\text{NO}_3^- + 2\text{N}_2\text{H}_4 \rightarrow \text{NH}_3 + 2\text{N}_2 + 2\text{H}_2\text{O} + \text{OH}^-$),^{208,209} accompanied by sewage purification and NH_3 production. Currently, in view of the importance of electrolyte renewal, a novel $\text{N}_2\text{H}_4\text{-NO}_3^-$ flow battery has been developed, which employs RuCo precatalysts as electrodes for accelerating both the N_2H_4 oxidation and NO_3^- reduction.¹⁷⁸ The RuCo precatalysts have been confirmed to be reconstructed into Ru/Co(OH)₂ heterostructures during the electrocatalysis (Fig. 13a). The positive shift of 0.2 eV could be observed in the Ru 3p XPS peaks of the precatalyst after the test (Fig. 13b), suggesting the formation of electron-deficient Ru sites and strong interfacial interactions between Ru and Co(OH)₂. The battery performances influenced by wastewater concentration are depicted in Fig. 13c. The discharge power density is gradually enhanced from 2.8 to 16.8 mW cm⁻² with the increase of concentration from 1 to 1000 mM. Fig. 13d illustrates the stability test of the $\text{N}_2\text{H}_4\text{-NO}_3^-$ flow battery in 0.1 M wastewater, which was operated continuously for 20 hours at 100 mA cm⁻² and maintains the NH_4 production rate of roughly 0.38 mmol h⁻¹ cm⁻². In addition to the remarkable stability of Ru/Co(OH)₂ heterostructures, the lack of significant voltage degradation during the test may also be caused by the promotion of electrolyte renewal and recovery in the flow state. In addition, the promising potential of the $\text{N}_2\text{H}_4\text{-NO}_3^-$ flow battery has been demonstrated on electricity supply. As indicated in Fig. 13e, a low-voltage-driven anion exchange membrane hydrazine electrolyzer can be spontaneously driven by two tandem $\text{N}_2\text{H}_4\text{-NO}_3^-$ flow batteries, achieving a H_2 production rate of 0.35 mmol h⁻¹ cm⁻², at output current density reaching 18.76 mA cm⁻².

6. Summary and outlook

The electrocatalytic reduction of NO_x^- to ammonia has drawn renewed interest for the restoration of the nitrogen cycle and the promotion of ammonia-based economies. This paper reviews current studies of three valorization systems based on electrocatalytic NO_x^- conversion for energy supply and multifarious value-added chemicals synthesis, including waste treatment systems, novel electrolytic systems, and energy conversion and storage systems. In spite of the remarkable advances made in each application, some challenges and opportunities still exist.

6.1 Establishing uniform comparison standards and real experimental conditions

Uniform criteria are lacking in the field of NO_x^- reduction including benchmark materials, test conditions and ammonia production units, which can potentially misguide readers and peers in judging and comparing catalyst performance. In order to achieve comparison under similar conditions, a majority of efforts focus on creating an identical test environment by establishing analogous test conditions including the electrolyte pH, $\text{NO}_3^-/\text{NO}_2^-$ concentration, and electrochemical test parameters such as applied potential and stability test duration. However, the pH, NO_x^- ion concentration and operating voltage in the electrolytic environment hardly remain constant for practical application situations. Most catalysts currently developed are primarily targeted at specific pH and NO_x^- ion concentration, ignoring the challenges of environments with variable pH, NO_x^- ion concentration and operating voltage. Therefore, electrodes are required to be developed which



generally exhibit remarkable FE and energy exchange efficiency over an extensive range of pH, NO_x^- ion concentration and electrode potentials. In addition, the effects of wastewater constituents on reaction activity and electrode fouling still need be elucidated. For example, transition metal-based catalysts may be inactivated by complexing with interfering SCN^- ions in wastewater. Therefore, the effects of ionic strength, cation type, and competing anions should be thoroughly studied.

6.2 Deepening the mechanism research and improving the theoretical model

Although it is commonly recognized that the $\text{NO}_3^-/\text{NO}_2^-$ reduction catalysts in alkaline environments are more inclined to exhibit higher FE and energy conversion efficiencies compared to those in other environments, the exploration of mechanisms in different environments is unclear. Currently, apart from the knowledge of excess OH^- ions inhibiting the HER, more intrinsic mechanisms have not been probed accompanied by the absence of reliable experimental evidence.

Moreover, in the majority of microkinetic models currently developed for screening efficient NO_x^- reduction catalysts, the microkinetic models are often simplified by assuming that N_{ads} is directly coupled to H_{ads} . However, this theoretical model only embodies the competition from the HER, but neglects the side reaction generating N_2 and NO . A comprehensive competitive kinetic model that can adequately display the competition of NO_x^- reduction reactions, the HER and other side reactions generating N-containing species is currently lacking.

6.3 Optimizing product separation strategies

The current efforts on NO_x^- reduction to NH_3 are mainly focused on enhancing the economic efficiency and reducing the energy consumption of NH_3 , but the discussions on the subsequent NH_3 separation are severely lacking. In electrochemical denitrification systems, the pH is constantly increased due to the consumption of H^+ in the NO_x^- reduction process. The majority of NH_3 produced at the electrolysis interface exists in the gaseous form. In addition to the traditional techniques separating NH_3 including the air stripping method and extraction-condensation method, acid trapping and CO_2 capture strategies have also been demonstrated to achieve NH_3 separation, but the availability of pure NH_3 using such strategies is facing safety risks and cost challenges. More reasonable separation strategies need to be developed with competitive cost.

6.4 Constructing self-powered denitrification systems

The current electrocatalytic reduction of NO_x^- to NH_3 still relies on external electric power, posing a critical obstacle to practical applications in mobile devices. Therefore, a hypothetical integrated system called a “self-powered denitrification cycle system” is proposed, where NO_x^- reduction is powered by metal- NO_x^- batteries storing intermittent renewable energies such as wind and solar energy. This hypothetical system (Fig. 14) can be coupled with the global nitrogen cycle, where high-value-added products based on NO_x^- reduction re-enter

the nitrogen cycle to provide abundant NO_x^- ions. The concept of self-powered denitrification cycle system not only opens up new insights for restoring the disturbed nitrogen cycle and boosting the nitrogen-based economy, but also provides a referable model for NO_x^- reduction in a realistic scenario.

The key to the successful construction of self-powered denitrification systems lies in the development of the ammonia economy. The flourishing of the ammonia economy is linked not only to advances in catalytic technology but also to the acceptance of ammonia as an energy source by the public and the promotion of ammonia by government policies.

The chemical conversion of other N species could be introduced into the self-powered denitrification cycle system based on NO_x^- reduction, which could further promote the restoration of the global N cycle and the prosperity of the N-based economy. N_2 , NO and NO_2 could be converted to NO_x^- , providing a more stable approach for obtaining NO_x^- and high-value product HNO_3 . Ammonia can be oxidized in various cells to provide hydrogen as a power source for denitrification systems.

6.5 From C–N coupling to artificial life synthesis

In order to enhance the efficiency and economic benefit of aqueous C–N coupling reactions and to broaden the range of N-containing organic products, it is crucial to promote the accumulation and generation of key N- and C-containing intermediates. A deeper knowledge of electrocatalytic reduction of individual organic molecules is required to genuinely facilitate the development of C–N coupling reactions.

More intriguingly, amino acid molecules have been confirmed to be formed by CO_2 and NO_x^- . This corresponds to the first stage towards the origin of life, the evolution of inorganic molecules into organic substances in the primitive atmosphere and oceans, accompanied by energies from cosmic rays, lightning and volcanic explosion. Large accumulation of amino acid molecules could form primitive biomolecule proteins in the early oceans, and proteins could promote the process of dehydration and condensation of nucleic acids to form deoxyribonucleic acid (DNA). Subsequently, biomolecules evolved into multimolecular systems through condensation and polymerization. Finally, the organic polymolecular system evolves into primitive life, completing the intricate and lengthy process of gradual evolution from simple inorganic molecules into primitive life forms with self-replicating functions. The success of synthetic amino acids is of great importance for exploring the origin of life; moreover, with the reduction of electricity price and the development of alternative energy sources, artificial life synthesis and accelerated evolution of life is on the horizon using CO_2 , N-containing substances and H_2O .

Data availability

The datasets used and/or analyzed during the present study are available from the corresponding author upon reasonable request.



Author contributions

Yi Feng: conceptualization, writing – original draft, writing – review & editing; Jin-Tao Ren: writing – review & editing; Ming-Lei Sun: writing – review & editing; Zhong-Yong Yuan: conceptualization, writing – review & editing, supervision.

Conflicts of interest

The authors declare no conflict of interest.

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