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Advances and challenges in the electrochemical reduction of carbon dioxide

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The electrocatalytic carbon dioxide reduction reaction (ECO₂RR) is a promising way to realize the transformation of waste into valuable material, which can not only meet the environmental goal of reducing carbon emissions, but also obtain clean energy and valuable industrial products simultaneously. Herein, we first introduce the complex CO₂RR mechanisms based on the number of carbons in the product. Since the coupling of C–C bonds is unanimously recognized as the key mechanism step in the ECO₂RR for the generation of high-value products, the structural–activity relationship of electrocatalysts is systematically reviewed. Next, we comprehensively classify the latest developments, both experimental and theoretical, in different categories of cutting-edge electrocatalysts and provide theoretical insights on various aspects. Finally, challenges are discussed from the perspectives of both materials and devices to inspire researchers to promote the industrial application of the ECO₂RR at the earliest.

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1. Introduction

In the late 2023, the 28th United Nations Climate Change Conference (COP28) conducted the first “global carbon inventory” of the world’s efforts to address climate change.¹ The parties unanimously decided to accelerate the pace of reducing greenhouse gas emissions by 2030,² calling on governments to advance the effective implementation of carbon reduction actions to achieve the ultimate goal of the Paris Agreement as soon as possible,³ *i.e.*, in addition to natural autonomous pathways such as bioenergy with carbon capture and storage (BECCS), industrial technologies of carbon capture, utilization and storage (CCUS) are to be eagerly promoted alternatively.⁴ With the depletion of traditional fossil fuels, the energy crisis has become an extreme urgency.⁵

As an ideal solution, the electrocatalytic carbon dioxide reduction reaction (ECO₂RR) can not only end the artificial carbon cycle, but also convert renewable power such as solar energy and wind energy into beneficial chemical energy products, including clean fuels and industrial raw materials to achieve a virtuous cycle of turning waste into treasure as a whole.^{6–9} However, as depicted in Fig. 1, to date, the related research in the field of ECO₂RRs is still in the emerging stage, which is far from mature compared with other electrochemical technologies such as hydrogen production through the electrolysis of water, and the prerequisite for its practical application is a robust catalyst with high electrochemical activity and

high selectivity toward the target product.^{10–13} Noteworthy, the complexity of the reaction mechanism of the CO₂RR should not be underestimated, and a large number of studies have confirmed that the C–C coupling step is crucial for the advancement of the ECO₂RR and has a high degree of structural sensitivity.^{14–17} Therefore, the in-depth exploration of the influence of the electronic structure of materials on the ECO₂RR catalytic performance has always been the main direction of researchers.

In this review, the reaction mechanisms of the ECO₂RR are first classified based on the number of carbon atoms in the products. On this basis, we thoroughly discuss the profound insights gained on the structure–activity relationship, and the most cutting-edge catalysts reported in recent years have been comprehensively reviewed according to the detailed categories, including atomically-dispersed catalysts, alloys, metal–organic frameworks (MOFs) and covalent organic frameworks (COFs). In terms of theoretical calculations, authoritative opinions are representatively classified. Finally, we analyze the remaining challenges from both the material and device perspectives, with a view to inspire researchers to help pave a new stage in the field of ECO₂RR.

2. ECO₂RR mechanisms

In the process of carbon dioxide reduction, due to the extremely high stability of C=O chemical bonds and the competition of hydrogen evolution reaction (HER), the carbon dioxide reduction process faces major challenges, which seriously hinders the effective implementation.^{18–20} Therefore, it is urgent to design

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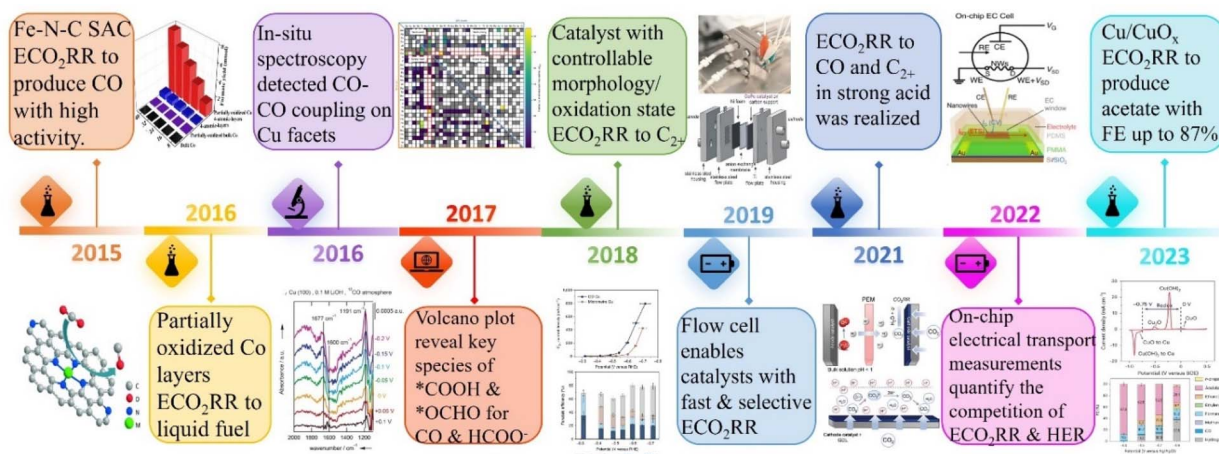


Fig. 1 Timeline of the major developments in the ECO₂RR.

an efficient catalyst to overcome the high activation energy barrier. However, although there are more and more experimental and theoretical studies on various catalysts, the available catalysts need to have a large overpotential for specific products, and their selectivity is usually very low. On different catalysts under different conditions, different products will be produced, such as CO, formate, methane and ethanol.²¹ In addition, the electrochemical CO₂RR process involves multi-electron transfer processes, and the product is very complex, making the subsequent product separation and purification processes very difficult. Therefore, it is important to understand the reaction mechanism and reaction intermediates, which is related to the design and modification of catalysts.²² Table 1 lists the half-reactions that may occur on the cathode surface during the electrochemical reduction of CO₂ and their equilibrium potentials relative to the standard hydrogen electrode (SHE) in electrolytes at pH 7.¹⁹

Theoretical calculations and modeling can provide information such as binding energy, free energy and activation energy of the intermediates, which is helpful to evaluate the feasibility of each reaction step of the synthesized catalyst and screen out the key intermediates conducive to the reaction.²³

Table 1 The possible half-reactions on the surface of the cathode during the electrochemical reduction of CO₂ and their equilibrium potential relative to SHE in the electrolyte at pH 7

CO ₂ reduction half reaction	The equilibrium potential relative to SHE at pH 7
CO ₂ + 2H ⁺ + 2e ⁻ → HCOOH + H ₂ O	$E_{\text{redox}}^0 = -0.610 \text{ V}$
CO ₂ + 2H ⁺ + 2e ⁻ → CO + H ₂ O	$E_{\text{redox}}^0 = -0.530 \text{ V}$
2CO ₂ + 2H ⁺ + 2e ⁻ → H ₂ C ₂ O ₄	$E_{\text{redox}}^0 = -0.913 \text{ V}$
CO ₂ + 4H ⁺ + 4e ⁻ → HCHO + H ₂ O	$E_{\text{redox}}^0 = -0.480 \text{ V}$
CO ₂ + 6H ⁺ + 6e ⁻ → CH ₃ OH + H ₂ O	$E_{\text{redox}}^0 = -0.380 \text{ V}$
CO ₂ + 8H ⁺ + 8e ⁻ → CH ₄ + 2H ₂ O	$E_{\text{redox}}^0 = -0.240 \text{ V}$
2CO ₂ + 12H ⁺ + 12e ⁻ → C ₂ H ₄ + 4H ₂ O	$E_{\text{redox}}^0 = -0.349 \text{ V}$
2CO ₂ + 12H ⁺ + 12e ⁻ → C ₂ H ₅ OH + 3H ₂ O	$E_{\text{redox}}^0 = -0.329 \text{ V}$
2CO ₂ + 14H ⁺ + 14e ⁻ → C ₂ H ₆ + 4H ₂ O	$E_{\text{redox}}^0 = -0.270 \text{ V}$
3CO ₂ + 18H ⁺ + 18e ⁻ → C ₃ H ₇ OH + H ₂ O	$E_{\text{redox}}^0 = -0.310 \text{ V}$
2H ⁺ + 2e ⁻ → H ₂	$E_{\text{redox}}^0 = -0.42 \text{ V}$

Electrochemical reduction method is one of the key means to determine the reaction intermediates. Pure metals such as Al, Fe, Ni, Pt and Ti can reduce CO₂ to CO, but the HER rate during the reduction process is much higher than the reduction rate of CO₂, while Ag, Au and Zn will produce CO with high current efficiency.²⁴ Formate is the main product of the catalytic reduction on metals such as Hg, In and Sn.²⁵ Cu-based catalysts can reduce CO₂ to hydrocarbons and alcohols. Fig. 2 shows the mechanism of CO₂RR on metal electrocatalysts.²⁶ This section introduces the main mechanisms of electroreduction of CO₂ to HCOOH/HCOO⁻, CO, HCHO, CH₃OH, CH₄, C₂H₄, CH₃CH₂OH and CH₃CH₂CH₂OH.

2.1. Reduction of CO₂ to C₁ products

The products of CO₂ reduction to C₁ include HCOOH/HCOO⁻, CO, HCHO, CH₃OH and CH₄.^{27–31} The formation of HCOOH/HCOO⁻ can be divided into three steps. First, CO₂ molecules are inserted into the metal-hydrogen bond and then combined with one or two oxygen atoms to the metal electrode, followed by further protonation to form formate (Fig. 3a).³² Second, the surface hydroxyl group reacts with CO₂ to form a carbonate intermediate, thereby forming HCOO⁻ (Fig. 3b).³³ Finally, *CO₂⁻ radicals react with adjacent water molecules to form formate/formate salts (Fig. 3c).³⁴ The reduction of CO₂ to CO is carried out by forming *COOH intermediates. The *COOH intermediate is formed by the proton coupling of *COO⁻, electron transfer or single electron transfer, and then protonation. Further, proton-coupled electrons are transferred to the adsorbed *COOH intermediate, resulting in dissociation to form CO (Fig. 3d). Hansen *et al.* found that *COOH was reduced to *CO, but it was inhibited by the first step of weak COOH binding.³⁵ The formation of HCHO, CH₃OH and CH₄ is carried out by the transfer of 4, 6 and 8 electrons, respectively. The initial *CO is converted to *CHO, *CH₂O and *CH₃O by hydrogenation, and *CH₃O is further hydride oxygenated to CH₄,³⁶ which can also be produced by the multi-step hydrogenation of *COH. *CH₂O is desorbed to form HCHO, and *CH₃O is hydrogenated to CH₃OH (Fig. 3e).³⁷

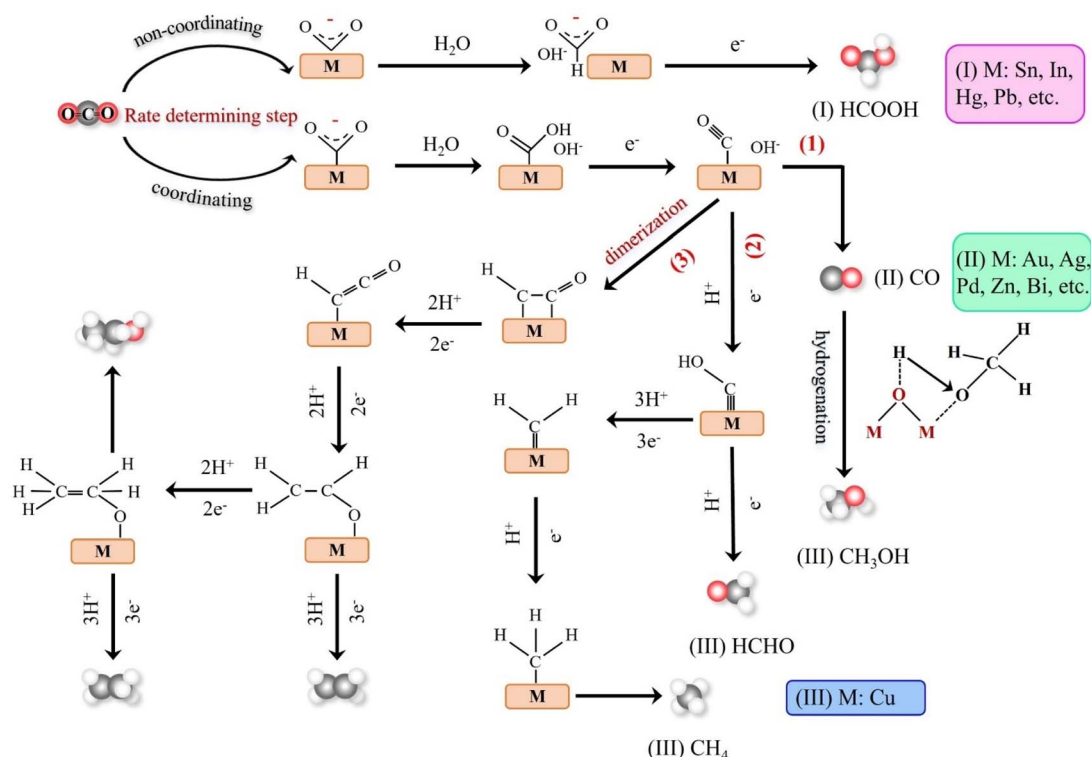


Fig. 2 Schematic mechanism of various metal electrocatalysts for the CO₂RR.

2.2. Reduction of CO₂ to C₂ products

C₂ products mainly include C₂H₄, CH₃CHO and CH₃CH₂-OH.^{38–40} At low negative potentials, the formation of C₂ products is a complex process with multiple reaction pathways. Nie *et al.* proposed that the formation of C₂H₄ is the result of the coupling of two *CH₂ intermediates or the insertion of CO in the Fischer-Tropsch-like step.⁴¹ Another pathway is that the *CO intermediate is dimerized to form the *C₂O₂ intermediate, which is then transformed into *COCHO by electron transfer and finally hydride oxygenated to form C₂H₄.⁴² The formation of CH₃CH₂OH has the same reaction intermediate as C₂H₄. Researchers proposed that *CHO dimerization is the main pathway of ethanol on Cu (100) at low potentials.⁴³ The intermediate of vinyl alcohol can be further reduced to C₂H₄ or CH₃CHO and C₂H₅OH (Fig. 4).

2.3. Reduction of CO₂ to C₃ products

The reduction of CO₂ to C₃ long-chain products (such as propanol) has always been a difficult problem to overcome.⁴⁴ When CO₂ is reduced to propanol, the following steps may be carried out. The adsorbed C₂ intermediate undergoes a C–C coupling reaction with adjacent C₁ intermediate, followed by proton or electron transfer to produce propionaldehyde, which is finally reduced to propanol (Fig. 5).⁴⁵ Although C₂₊ products are eagerly awaited due to their peak economic value, the generation of C₂₊ by ECO₂RR remains challenging at this stage. Table 2 lists the formation rates and FEs obtained so far for different C₂₊ products to provide a more comprehensive overview.

3. Structure–activity relationships

The electronic structure of the catalyst is key to optimizing the catalytic processes that fundamentally dominate their various electrocatalytic properties, including activity, selectivity, and stability.^{62–65} Therefore, the structure–performance relationship of the catalyst as the core of electrocatalysis is of great significance. However, the factors affecting the electronic state of the catalytic center are complicated. The combination of active metal elements, defect site engineering and coordination environment optimization between adjacent atoms have been developed as the main means to effectively regulate the electronic structure.^{66–68} The in-depth understanding about the structure–performance relationship not only broadens the way for the rational development of new catalytic materials with more potential and pertinence but also provides a strong theoretical guidance for revealing the mechanism of electrocatalytic reactions. Furthermore, theoretical modulation of electrocatalysts can effectively adjust the local hindrance and electronic structure to manipulate the entire workflow of carbon dioxide in the electroreduction process, including local migration, adsorption, activation, hydrogenation, and desorption of the products, thus providing great possibilities and versatility for the realization of carbon dioxide electroreduction. Therefore, reasonable theoretical modulation strategy is the key to improve the catalyst performance. Electrocatalytic reactions generally occur at the interface or surface of the catalyst, and differences in the catalyst structure can affect the strength between the catalyst surface and the adsorbate. At the same



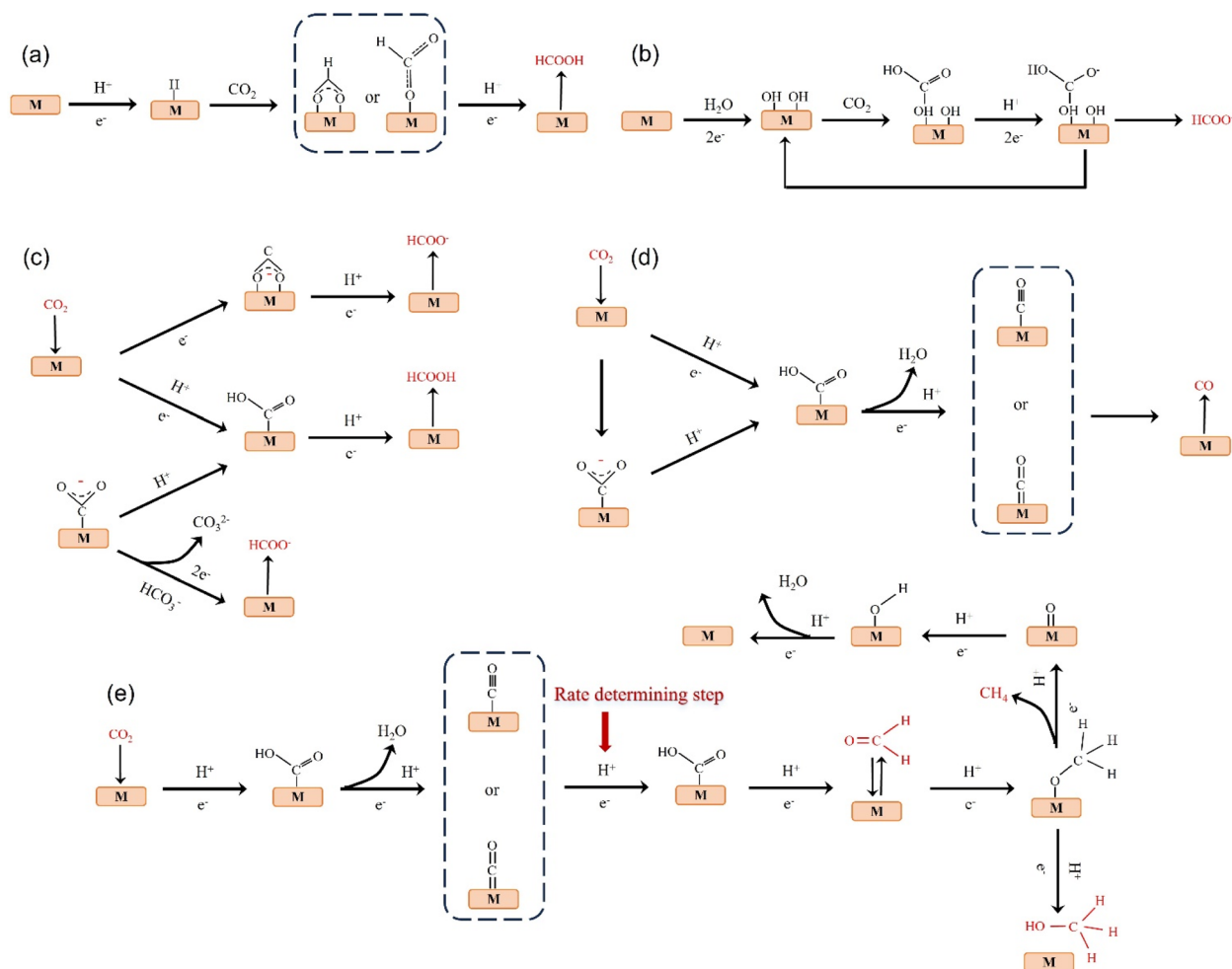


Fig. 3 (a) Monodentate or bidentate intermediate route for HCOOH formation. (b) Surface-bound carbonate intermediate route for the formation of HCOOH/formate. (c) *CO₂⁻ radical intermediate route for the formation of formate. (d) Possible reaction pathway of CO₂ reduction to CO. (e) Possible reaction pathways for the reduction of CO₂ to HCHO, CH₃OH and CH₄.

time, the catalyst geometry or electronic structure engineering all produce synergistic effects, influencing the catalytic activity, stability, and selectivity. In addition, changes in the electronic structure of catalysts can directly affect the spin change and change the way catalysts bind to the adsorbent, leading to a decrease in the reaction energy and ultimately an increase in the catalytic activity.^{69–72} Therefore, we also combine theoretical modulation to conduct a more profound and comprehensive analysis of the structure activity relationship of ECO₂RR catalysts.

3.1. Metal centers

Metal sites play an important role as the main foundation for adsorbing CO₂ and activating it into different products.^{73–76} Since various metal elements have their distinct state of electron clouds in different shell orbitals, they congenitally have significant differences in the CO₂RR electrocatalytic activity, including current density, stability, and even the types and selectivity of generated products. To date, researchers have researched single-atom catalysts (SACs) covering most of the

transition metal elements like Mo, Fe, Co, Ni, Cu, and Zn, precious metal elements like Au, Ag, Pt, and Ir, and p-block elements like Bi, Sn, and Sb to explore their intrinsic CO₂RR electrocatalytic properties (Fig. 6).⁷⁷ As far as single metal elements are concerned, it commonly possesses the ability to convert CO₂ into CO (g), especially transition metals. Notably, certain metals can reduce CO₂ to produce different products simultaneously.⁷⁸ For example, in addition to CO, Co-SACs and Sn-SACs can yield second liquid product CH₃OH and HCOOH, respectively.⁷⁹ However, the determinants of product selectivity remain unclear. The well-designed Zn-N₄-C structure can generate CH₄ with high economic value.⁸⁰ This Zn SAC exhibited remarkable CO₂RR activity with high faradaic efficiency of 85% toward CH₄ and can maintain this level up to 35 hours. Density functional theory (DFT) calculations revealed that the Zn site follows a unique CO₂RR mechanism, where the initial activation of CO₂ is more inclined to the O-binding intermediate *OCHO rather than the C-binding intermediate *COOH, which is conducive to the hydrogenation of CO₂ to CH₄. It has been reported that Co, Cu, Mo, In, Sn and Sb can rarely reduce

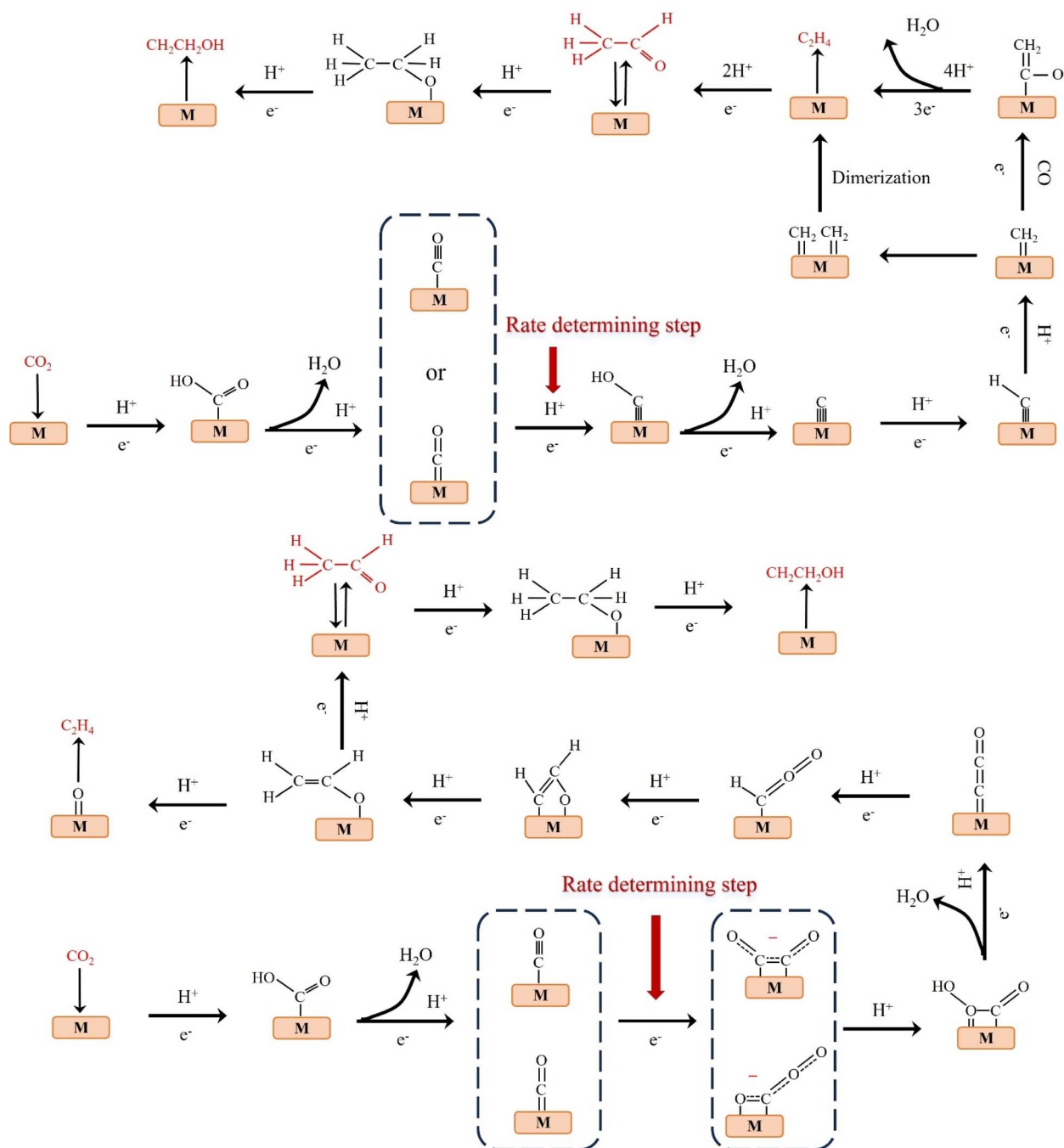


Fig. 4 Possible reaction paths for electrocatalytic CO_2 reduction to produce C_2H_4 , CH_3CHO , and $\text{C}_2\text{H}_5\text{OH}$.

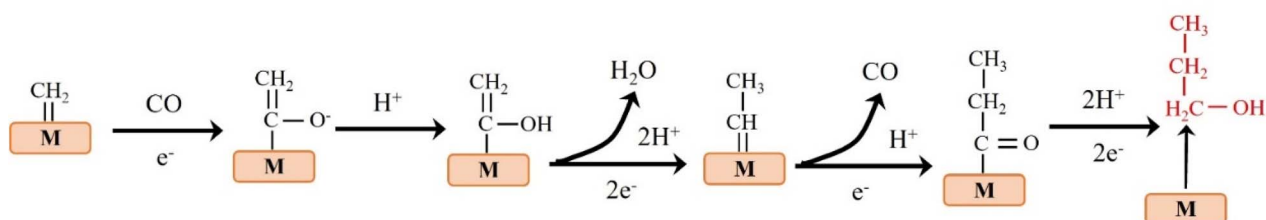
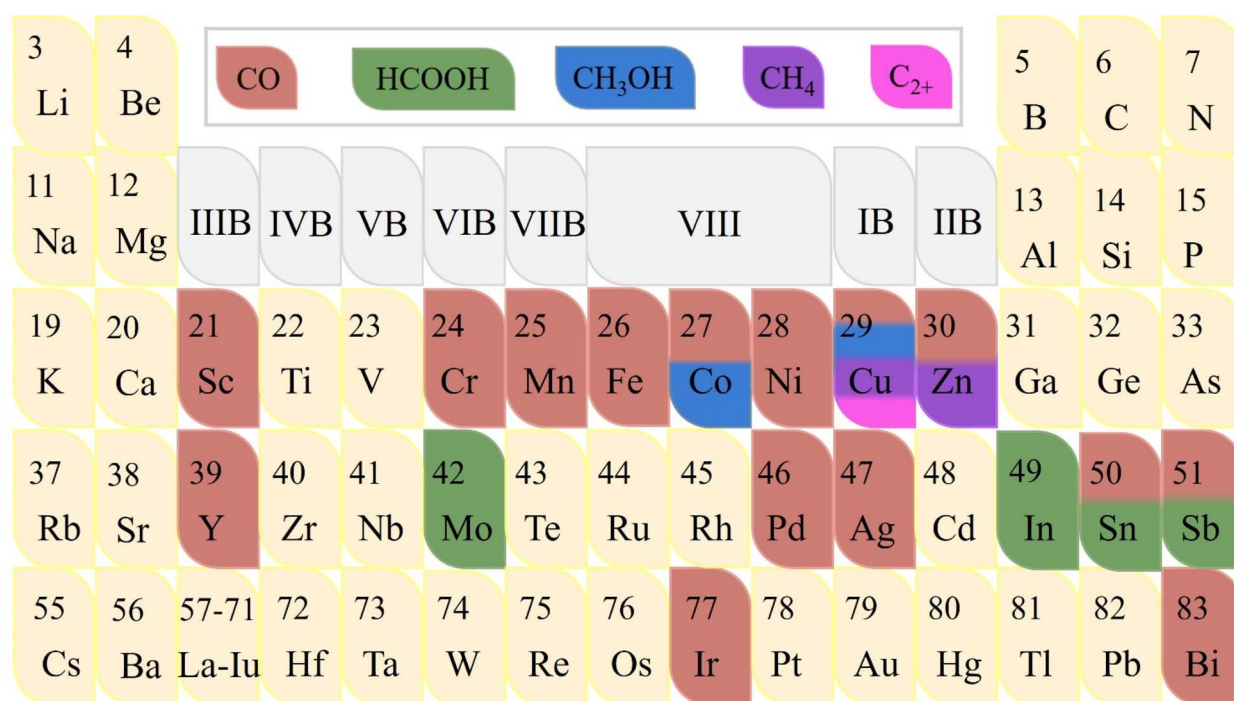


Fig. 5 Possible reaction pathway for electrocatalytic CO_2 reduction to $\text{C}_3\text{H}_7\text{OH}$.



Table 2 Summary of advanced catalysts for ECO₂R to C₂₊ products

Catalyst	FE of C ₂₊ products (%)	Formation rate of C ₂₊ $r_{C_{2+}}$ (mmol cm ⁻² h ⁻¹)	Geometric area normalized $j_{C_{2+}}$ (mA cm ⁻²)	Electrolyte	Ref.
Cu/Pd-1%	66.2	1.45	463.2	1 M KOH	46
CuO NS	85.6	0.74	237	1 M KOH	47
CuAg-wire-6%	85.1	0.8	264.5	1 M KOH	48
dCu ₂ O/Ag2.3%	82.1	2.06	656.8	1 M KOH	49
Li _{2-x} CuO ₂	90.6	0.65	200	1 M KOH	50
Cu ₃ N _x	81.7	0.99	307	1 M KOH	51
Cu(OH) ₂ -D	86.8	0.65	217	1 M KOH	52
Cu-CuI	71	1.13	381	1 M KOH	53
Nanoporous Cu	62	1.25	411	1 M KOH	54
CuPb-0.7/C	73.6	1.01	294.4	1 M KOH	55
CuO NS	58.6	1.32	410.2	1 M KHCO ₃	56
Ag-Cu/GDY	55.1	—	24.98	1 M KHCO ₃	57
N-doped graphene quantum dots	47.75	—	~90	1 M KOH	58
N-functionalized GO	45.3	—	~1.3	0.1 M KHCO ₃	59
N-functionalized GO	45	—	~50	1 M KOH	60
SnO ₂ nanoparticles	10.4	—	150	1 M KHCO ₃	61

Fig. 6 The known product distribution of the reported elements for the ECO₂RR.

CO₂ to liquid C1 products including HCOOH and CH₃OH.⁸¹ For example, atomically-dispersed Bi sites follow another reaction mechanism in which the energy barrier advantage of forming *COOH intermediate is obvious, making the Bi center have higher activity and selectivity for converting CO₂ into HCOOH.⁸² Another element used to produce HCOOH is In, which also follows a similar reaction pathway.⁸³ Interestingly, for the N-C structure, high concentrations of In atoms have been verified to be more inclined to generate HCOOH, while highly dispersed In sites have the ability to accelerate the formation of CO. Unlike In, the selectivity of HCOOH at atomic Sb sites differs

slightly from that of pure metal, while the activity advantage of the former is significant.⁸⁴ Theoretical calculations revealed that the intermediate species formed on the Sb-N₄ structure favors forming HCOO* rather than COOH*, thus providing a pathway to generate formate with FE_{formate} up to 94% at -0.8 V vs. RHE. In particular, due to the dense electron distribution with rich energy of the d and f orbitals in the inner layer, Cu has a strong effect of localization and exchange interaction, thus exhibiting remarkable ability of reducing CO₂ to C₂, C₃ and even more carbon products.⁸⁵ Interestingly, the type and yield of products on the same metal-based material are closely related



to the morphology. For instance, Irabien *et al.* systematically focused on the effect of particle size in the range of 25–80 nm on the conversion efficiency and selectivity of continuous ECO₂RR on Cu-based nanoparticles.²⁰ They found that when the particle size was reduced to 25 nm, the ethylene yield and Faraday efficiency with high economic value reached the peak, which were 1148 $\mu\text{mol m}^{-2} \text{s}^{-1}$ and 92.8%, respectively. Simultaneously, the competitive HER was weakened, which strongly verified the inextricable relationship between the material morphology like particle size and the electrocatalytic activity of ECO₂RR.

Building on single metal sites, introducing additional metal sites to construct heteronuclear active centers can combine the property advantages of various metals.⁸⁶ Multinuclear electrocatalysts have a variety of active centers including top and bridging sites, thus providing more diversified adsorption modes for CO₂ and intermediates.⁸⁷ Moreover, the coordination between various metal atoms and adjacent ligands is rather flexible, and the d-band center can be regulated through the interaction of electron orbitals, thereby optimizing the adsorption energy of the intermediate species so that it possesses properties particular for SACs to effectively break their inevitable linear scale barrier.⁸⁸ The asymmetric multinuclear active centers not only have a significantly enhanced charge density gradient but also locally generate torque, which is conducive to the efficient overlap of atomic orbitals when activating active linear molecules, resulting in the leap of the overall electrocatalytic CO₂RR performance and showing more potential for practical applications. For example, due to the superior intrinsic activity of Ni and Fe at high and low potentials, respectively, Ren *et al.* designed a Ni/Fe-N-C bimetallic material, which can maintain a high selectivity of CO at a wide potential span from -0.4 V to -1 V , and a high FE_{CO} of 98% can be obtained at -0.7 V .⁸⁹ Gong *et al.* screened Zn and Co elements,⁹⁰ in which the Co site is beneficial for the formation of *COOH, while the Zn site is beneficial for the desorption of *COOH. The bimetallic site of Zn/Co-N-C can simultaneously reduce the energy barrier of both the processes to greatly promote the conversion of CO₂ to CO.

3.2. Vacancy defects

Vacancies not only have unique electronic properties but also generate a fresh coordination structure to cooperatively optimize the electronic and band structure of the active center to upgrade the chemical properties.⁹¹ Furthermore, vacancy defects provide additional adsorption and active sites for reactive species and moderate the free energy of CO₂ activation and product desorption. Additionally, the defect sites play a crucial role in the electrochemical performance and stability. Due to their high controllable preparation characteristics, vacancy defect engineering is widely used in geometric/electronic structure modulation. In general, vacancies applied in CO₂RR can be classified into cationic and anionic vacancies.⁹² Due to the relatively low energy required to generate anionic vacancies such as O, S, and N, they have been extensively explored combined with theoretical calculations.^{93–95} For example, a Cu–

Sn diatom-site electrocatalyst stabilized by double oxygen vacancies on CeO_{2–x} was constructed by Chen *et al.* Theoretical calculations emphasized the importance of the synergistic effect of copper and tin in lowering the activation energy and promoting the formation of the intermediate *OCHO, thus explaining its high formate selectivity (Fig. 7a and b).⁹⁶ Besides, a sacrificial protection strategy to stabilize the interfacial crystalline CuO by embedding active amorphous SnO₂ (c-CuO/a-SnO₂) was reported by Guo *et al.* DFT calculations demonstrated that the loss of oxygen in the heterostructure mainly originates from amorphous SnO₂, avoiding the reduction of c-CuO. Meanwhile, the production of O_v in c-SnO₂ leads to off-domain s-orbital electrons around the tin atom, which provides additional electrons in higher orbitals than the unoccupied d-orbitals of Cu₂₊ (Fig. 7c and d). Therefore, a-SnO₂ can effectively retain Cu₂₊ as a reservoir for oxygen species, thus avoiding oxygen loss from c-CuO, greatly improving the electrocatalytic activity, selectivity, and stability.⁹⁷

The cation vacancies of various metal atoms that act as shallow transport acceptors outperform in catalytic processes, which can effectively tune the band structure, thus giving them unexpected properties without creating new intermediate species.⁹⁸ For instance, Lu *et al.* synthesized Ni-N₃-V single-atom catalysts with vacancy defects at the Ni site. DFT calculations showed that the presence of vacancy defects in Ni-N₃-V SACs could significantly improve their electrocatalytic activity for CO₂ reduction (Fig. 7e and f).⁹⁹ Besides, Xie *et al.* synthesized dynamically reconstructed tri-copper vacancy aggregates confined in copper nanowires. Theoretical calculations showed that triple copper vacancies lead to charge transfer from the surroundings to locations near the vacancies, increasing their local charge density. The charge density difference between the two *CO on the triple-copper vacancy copper sheet and the pristine copper sheet shows that the different charge distributions of different copper atoms near the defect clusters lead to different charge distributions of the bonded neighboring *CO, which alleviate the electrostatic repulsion and promote the C–C coupling (Fig. 7g). As a result, the triple copper vacancy binding enriches and redistributes the local negative charge, enhances the adsorption of *CO intermediates, and lowers the energy barrier for CO–CO coupling, thereby increasing the C₂₊ yield.¹⁰⁰ Furthermore, Hu *et al.* designed a Se vacancy-containing bimetallic electrocatalyst denoted as CuInSe₂. The Se vacancies facilitate electron delocalization, promote electron redistribution, slightly adjust the energy band structure, and optimize the CO₂RR pathway of the bimetallic selenium compound. As a result, the Se-deficient CuInSe₂ possessed a highly selective CO generation ability in aqueous solution, and the V-CuInSe₂ cathode exhibited satisfactory performance in zinc–CO₂ batteries in water. The CO Faraday efficiency was as high as 91%. In addition, water-based zinc–CO₂ cells based on V-CuInSe₂ cathodes reached a discharge voltage of $\approx 0.55 \text{ V}$ and had a good lifetime.⁶² Although many achievements have been made at the theoretical level, the studies on cation vacancy defects are still limited and need to be further enriched.¹⁰¹

3.2.1. Anionic vacancies. Among various types of vacancies, oxygen vacancy (V_O) is the most prevalent due to its low



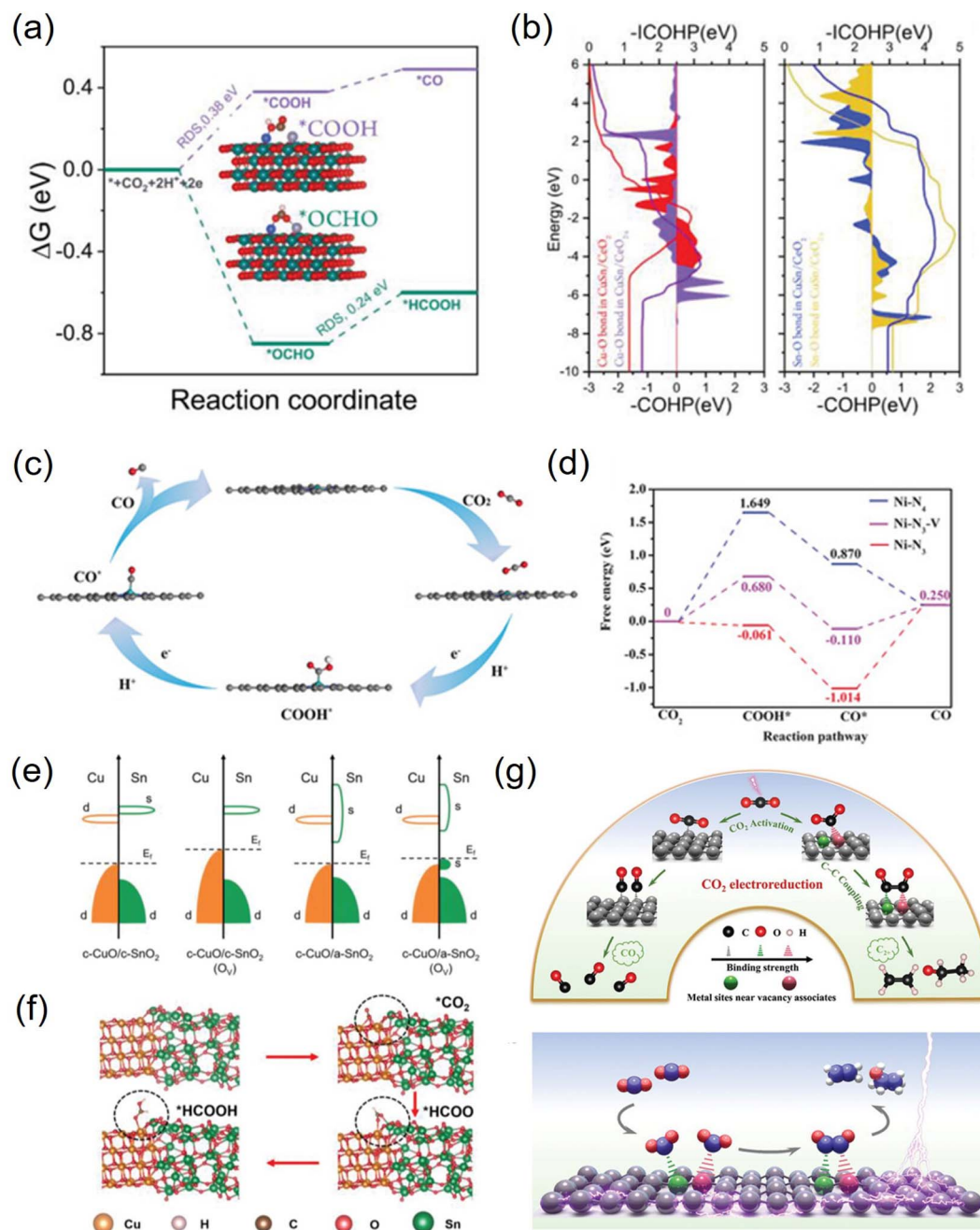


Fig. 7 (a) Free energy profiles of the CO₂RR on CuSn/CeO_{2-x}. (b) The COHP and ICOHP of Cu–O and Sn–O bonds in CuSn/CeO₂ and CuSn/CeO_{2-x}. (c) Band structures before and after the formation of O_v for c-CuO/c-SnO₂ and c-CuO/a-SnO₂. (d) The typical adsorption process of formate on c-CuO/a-SnO₂. (e) The proposed reaction paths of Ni–N₃–V for CO₂ electroreduction to CO. (f) Calculated free-energy diagram for the conversion of CO₂ to CO. (g) Facilitating CO₂ electroreduction to C₂₊ production through reconstructed Cu vacancy associates. (a and b) Reproduced with permission.⁹⁶ Copyright 2023, Wiley-VCH Verlag. (c and d) Reproduced with permission.⁹⁷ Copyright 2023, Wiley-Blackwell. (e and f) Reproduced with permission.⁹⁹ Copyright 2019, John Wiley and Sons Ltd. (g) Reproduced with permission.¹⁰⁰ Copyright 2024, Wiley-Blackwell.

formation energy barrier.¹⁰² Since the O atoms of CO₂ can populate the V_O, efficient trapping of CO₂ molecules can be achieved. Through the chemisorption, the C=O bond is stretched to activate the CO₂ molecule, and the energy barrier of the intermediate species is stabilized to a low value.¹⁰³ For example, Gao *et al.* prepared an atomic-layered CO₃O₄

material and deliberately created oxygen vacancies on the surface to conduct targeted investigation on its role, revealing that the V_O-rich material surpasses the contrast sample without V_O in all the catalytic properties (Fig. 8a–e).¹⁰⁴ The current density of the former is double that of the latter; the FE_{HCOOH} is drastically increased from 67.3% to 87.6%, and it

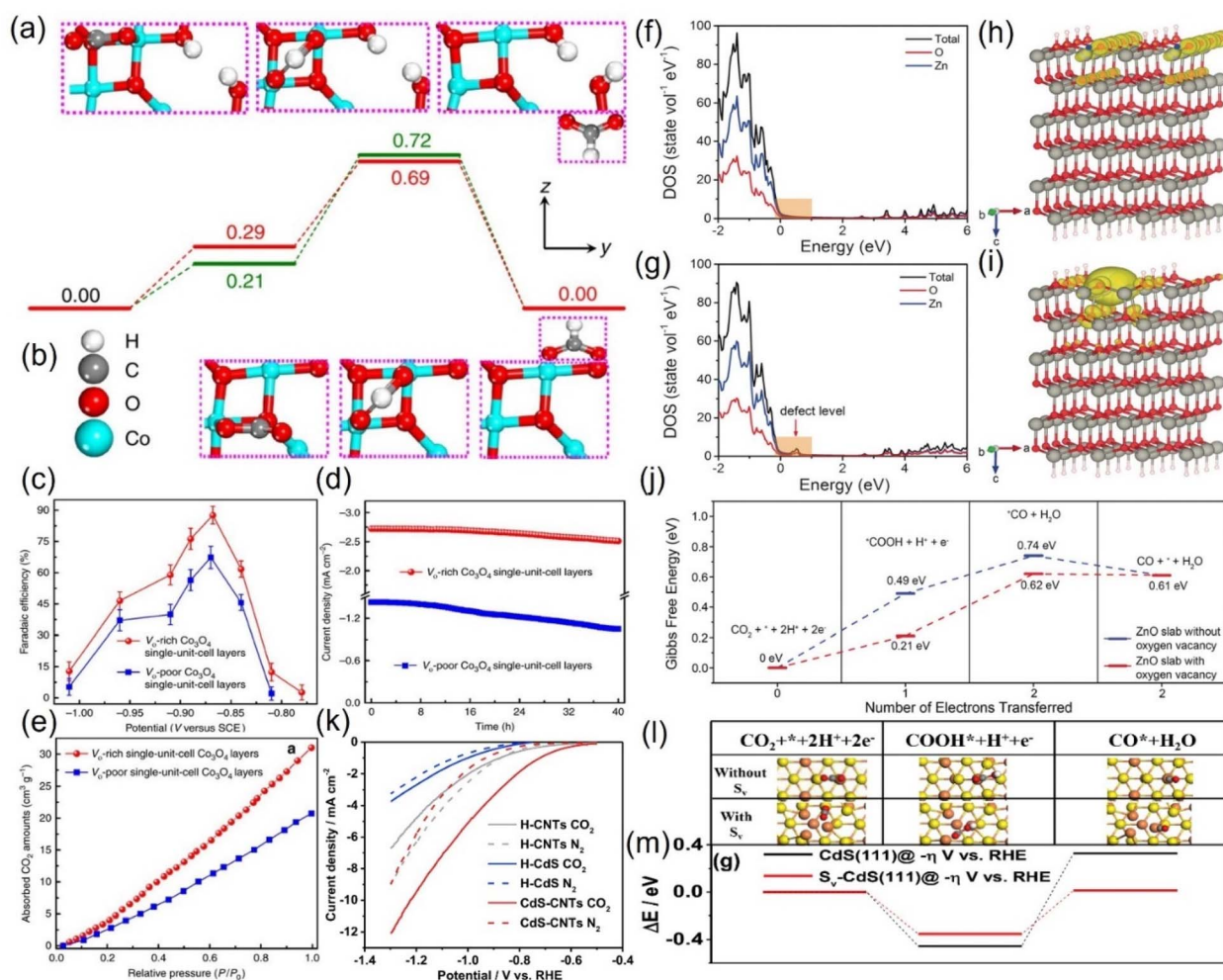


Fig. 8 Gibbs free energy diagrams of (a) V_O -rich and (b) V_O -poor single-unit-cell Co_3O_4 layers. (c) FE_{HCOOH} at different applied potentials. (d) Chronoamperometry tests and (e) CO_2 adsorption isotherms of VO -rich/poor single-unit-cell Co_3O_4 layers. (f and g) DOS. (h and i) Charge density distribution and (j) Gibbs free energy diagrams of (f and h) ZnO slab and (g and i) ZnO slab with oxygen vacancy. (k) LSV curves. (l) Models of different intermediates and (m) DFT calculation results of corresponding intermediates during CO_2RR on CdS without/with S-vacancy (S_v). (a–e) Reproduced with permission.¹⁰⁴ Copyright 2017, Springer Nature. (f–j) Reproduced with permission.¹⁰⁵ Copyright 2018, John Wiley and Sons Ltd. (k–m) Reproduced with permission.¹⁰⁷ Copyright 2020, Royal Society of Chemistry.

can sustain the high FE_{HCOOH} for up to 40 hours (Fig. 8c and d). Revealed by the CO_2 adsorption isotherm, the remarkable upgradation can be attributed to the abundant CO_2 adsorption sites additionally provided by the V_O (Fig. 8e). Combined with DFT calculations, they found that V_O has the effect of stabilizing $HCOO^-$ radicals, reducing the energy barrier to initiate the rate-limiting step (the electron transfer from HCO_3^-) from 0.51 eV to 0.4 eV (Fig. 8a and b). Zeng *et al.* introduced V_O on the surface of ZnO nanosheets *via* H_2 plasma etching, and the current density (16.1 mA cm^{-2}) and FE_{CO} (83%) of the obtained V_O -ZnO nanosheets were 5 and 1.9 times higher than that of untreated ZnO, respectively, which could operate enduringly without deactivation.¹⁰⁵ Combined with the calculation results, they concluded that V_O increases the number of charges near the valence band of ZnO, improves the capture capacity of CO_2 , and switches the rate-determining step to the desired surface reaction (Fig. 8f–j).

Besides oxygen vacancies, other anion vacancies have been discovered.¹⁰⁶ For example, Li and colleagues synthesized CdS with ample S vacancies (V_S) by pyrolyzing the mixtures of cadmium chloride and thiourea with serial ratios.¹⁰⁷ At the optimal V_S concentration, the current density of V_S -CdS at 1 V *vs.* RHE can be as high as 20.5 mA cm^{-2} , and the FE_{CO} can reach 95% with an error less than 0.5% (Fig. 8k). In contrast, the activity of the compared traditional CdS is much lower, indicating that the V_S is the main contributor to the performance improvement. The V_S was theoretically revealed to be more prone to adsorb the key intermediate species *COOH , essentially reducing the difficulty of CO generation (Fig. 8l and m).

3.2.2. Cationic vacancies. Cation vacancies profoundly modify the electronic structure and surface properties of catalysts by regulating the removal of metal cations, thereby altering the reaction pathway or reducing the reaction energy barrier, making them more prone to CO_2RR .¹⁰⁸ Particularly, since

oxygen in the environment destroys the anion hole to induce its loss of efficacy, cations that circumvent this adverse situation appear to be preferable.⁶⁶ However, the application of cationic vacancies in electrocatalysis has been rarely reported so far. Since their formation barriers are more unfavorable than those of anionic vacancies, their controllable preparation is more complicated and challenging. To overcome these obstacles, researchers have creatively developed novel strategies to accurately construct cationic vacancies. Using strong acid or alkali to targetedly etch metal sites effectively induces the formation of atomic cationic vacancies (Fig. 9a).¹⁰¹ Due to the strong acid/base solubility of Zn, Mo, Al and Mn atoms, this method is well suited to weed them out. For layered materials, small molecular organics have been developed to effectively assist in the removal of metal atoms, followed by high-temperature annealing or ultrasonic treatment to produce the desired vacancies. For instance, Qu *et al.* successfully fabricated N-doped Ti₃C₂ MXene nanosheets with abundant Ti vacancies (V_{Ti}) through NH₃-assisted etch-pyrolysis method (Fig. 9b).¹⁰⁹ It

showed extraordinary electrocatalytic CO₂RR activity even in untreated seawater with FE_{CO} and *j*_{CO} (the current density corresponding to the CO), achieving a high level of 92% and 16.2 mA cm⁻², respectively, as well as durability over 40 hours, which is comparable to the top level in precious metal-based catalysts. DFT calculation results revealed that V_{Ti} had the expected modification effect on the metal site, greatly reducing the formation energy barrier of critical *COOH intermediates and optimized the desorption energy barrier of *CO to lower the desorption threshold of the product CO, thus significantly improving the efficiency of the CO₂-to-CO pathway (Fig. 9c–f). In addition, plasma etching is being sought as a new technology.¹¹⁰ Specifically, it can be conceptually summarized as a two-step procedure: (1) chemical reactions occur through the interaction of the feed gas with the plasma to produce new species. (2) These generated reactants interact with the substrate surface to remove specific materials.¹¹¹ It has the following multiple advantages: (1) there is low time consumption and it can maintain the dryness and cleanliness during the operation. (2)

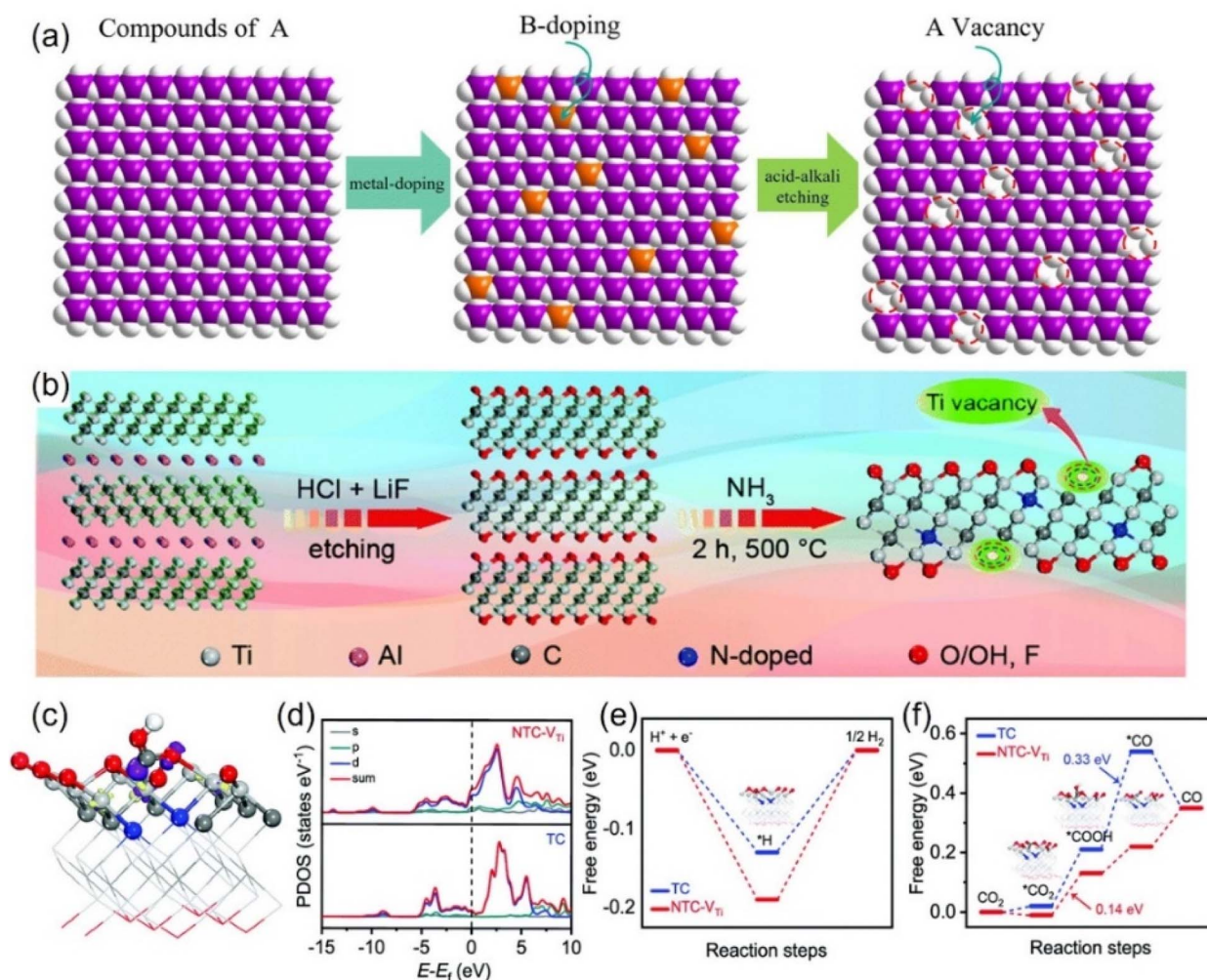


Fig. 9 Schematic diagrams of preparing vacancies through (a) strong acid alkali for targeted-etching and (b) NH₃-assisted etch-pyrolysis. (c) Electron density model (purple: electron accumulation; yellow: electron depletion). (d) Calculated DOS diagrams of *COOH adsorbed on NTC-V_{Ti}. Free energy diagrams of (e) the HER and (f) CO₂RR. (a) Reproduced with permission.¹⁰¹ Copyright 2023, the Royal Society of Chemistry. (b–f) Reproduced with permission.¹⁰⁹ Copyright 2020, the Royal Society of Chemistry.

The multi-functional characteristics make it possible to prepare the target vacancy defects with high precision on almost any material surface. (3) The etching rate can be well controlled. (4) The selectivity of implementing target atoms is high.¹¹² Furthermore, some niche preparation methods such as chemical reduction, electrochemical stripping and hydrothermal heat treatment routes have also been reported.^{113–115}

3.3. Strain effect

The Sabatier principle points out that the difficulty of combining the key reaction species and active sites has a direct and profound effect on the reaction rate, and a moderate binding energy barrier will significantly increase the yield and selectivity of the target product.¹¹⁶ In addition, through theoretical modeling, the location of the d-band center has a significant impact on the adsorption strength of species, *i.e.*, the decrease in the d-band center position will weaken the adsorption between the active site and the intermediate species, and *vice versa*.¹¹⁷

Strain engineering is a highly suitable means to regulate the central position of the d-band, and a variety of CO₂RR active metals have intense strain response. Furthermore, the strain

effect has the unique advantage of breaking through the linear scaling barrier, which will break the original equilibrium space queue between catalyst atoms and cause it to deviate. This will directly fluctuate the binding energy barrier of the key intermediate, which is conducive to the adsorption and activation of CO₂ and the desorption of products and greatly reduces the overall reaction difficulty.¹¹⁸ These advantages make strain engineering an urgent optimization strategy to be developed. For example, changing the thickness of the Cu sheet on the upper layer of Pt resulted in significant differences in the cell parameters of Cu (3.61 Å) and Pt (3.92 Å), which directly led to the geometric tensile strain of the surface lattice, thus obtaining a more reactive surface with dramatically enhanced the adsorption intensity of the *CO species, even profoundly altering the optimal reactive pathway.¹¹⁹ Similarly, Wang *et al.* prepared Ag@Cu NPs with Ag as the core coated with Cu shells with a series of thicknesses by controlling the heating time in the synthesis method of polyol reduction. Ag@Cu-20 with a moderate thickness of Cu layer obtained by heating for 20 min shows the highest selectivity to ethylene, which is much better than that of the corresponding SACs (Fig. 10a).¹²⁰ This can be attributed to the surface lattice tensile strain effect, which optimizes the surface activity of the

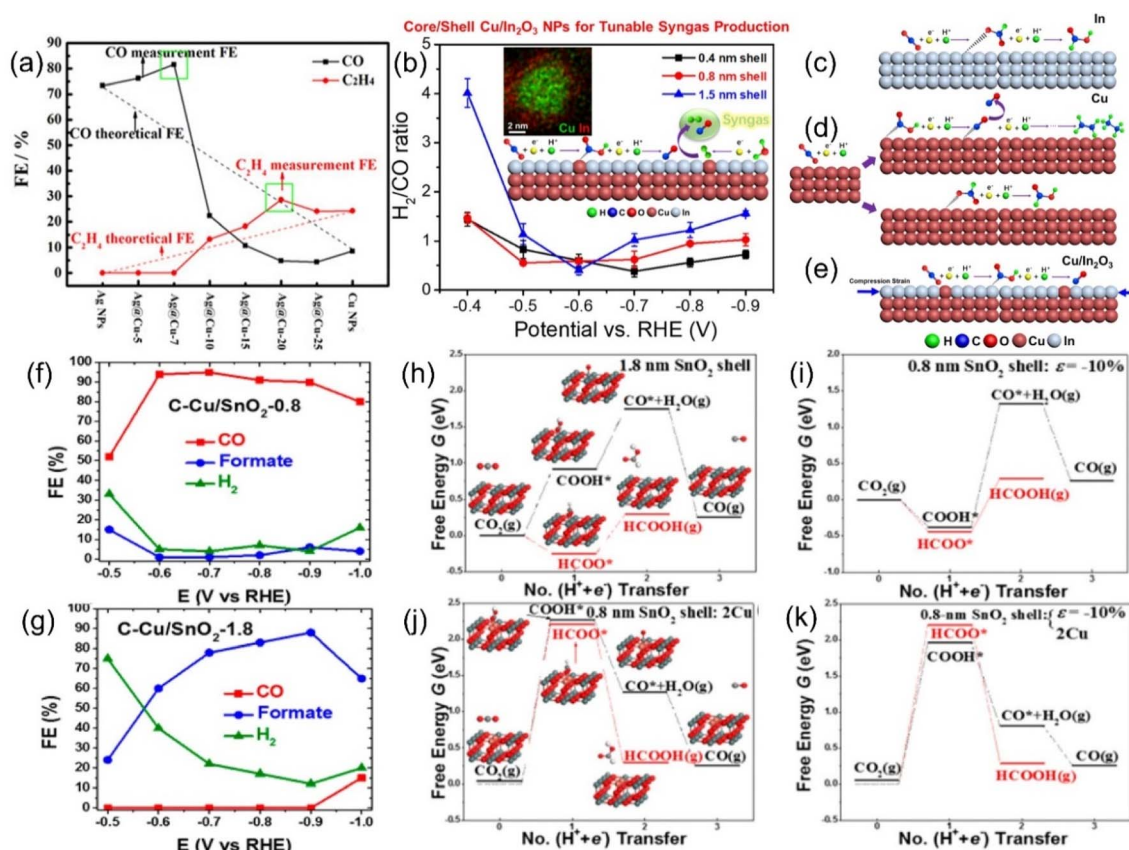


Fig. 10 Theoretical linear "dilution effects" and test values of FEs of CO (black) and C₂H₄ (red). (b) H₂/CO ratios generated by C–Cu/In₂O₃ catalysts. Schematic diagrams of the possible ECO₂RR pathways on (c) In foil, (d) Cu NPs and (e) Cu/In₂O₃ NPs. FEs of various products for the ECO₂RR of (f) C–Cu/SnO₂-0.8 and (g) C–Cu/SnO₂-1.8. Free energy diagrams of two ECO₂RR pathways on SnO₂ shells of different thickness with 10% uniaxial compression of (h) 1.8 nm and (i) 0.8 nm; and 0.8 nm SnO₂ shells with (j) both surface Cu atoms and (k) 10% uniaxial compression. (a) Reproduced with permission.¹²⁰ Copyright 2017, American Chemical Society. (b–e) Reproduced with permission.¹²¹ Copyright 2018, American Chemical Society. (f–k) Reproduced with permission.¹²² Copyright 2017, American Chemical Society.

material to hydrocarbons and the adsorption strength of $^*\text{CO}$. Unfortunately, as the shell thickens, the tensile strain decreases due to its short-range properties, resulting in a decrease in the Faraday efficiency of C_2H_4 after the peak. In another similar core-shell system of Cu coated with In_2O_3 , both the current density and the Faraday efficiency of the by-product H_2 and the target product CO can be adjusted by tuning the shell thickness (Fig. 10b).¹²¹ It has been reported that the synergistic effect of compressive strain and Cu doping effect promotes the formation of $^*\text{COOH}$ rather than the HCOO^* intermediate, thus boosting the precipitation of CO (Fig. 10c–e). Interestingly, Sun *et al.* reported another Cu-based material wrapped by SnO_2 . When the thickness of SnO_2 is 1.8 nm, the material is more inclined to exhibit the activity of Sn with the higher selectivity of HCOOH , while when it becomes thinner than 0.8 nm, the FE_{CO} overwhelmingly reaches 93% (Fig. 10f and g).¹²² Combined with various characterization and theoretical calculation results, this unique phenomenon is attributed to the lattice mismatch between SnO_2 and Cu, resulting in a large compressive strain of up to 10% in the shell (Fig. 10h–k).

Furthermore, the electrocatalytic reduction of carbon dioxide to multi-carbon products involves complex multiple proton and C–C coupled electron transfers, which are not only determined by the intrinsic reactivity of the catalyst but are also related to the spin state of the electrons. Yao *et al.* observed the electrocatalytic activity of spin-enhanced carbon dioxide reduction over oxide-derived copper (OD-Cu) catalysts (Fig. 11a). Due to the magnetic nature of the Cu site, the Faraday efficiency of CO_2RR could be increased by 15% using the OD-Cu catalyst. In addition, the stray field of copper polarizes the electron spins transferred from the neighboring copper, facilitating the conversion of the C–C coupling reaction on the Cu–Cu site to C_2 products (*e.g.*, ethane), thereby reducing the generation overpotential of the C_2 products.¹²³ Metal-nonmetal hybridized diatomic catalysts were designed and synthesized by An *et al.* Combining spin-polarized DFT and hydrogen electrode computational models, the hybridized M–B diatomic centers are superior to single and double M centers in driving CO_2RR , especially C–C coupling. The electronic spin state of the metal may be particularly important in regulating the selectivity of CO_2RR and the C–C coupling

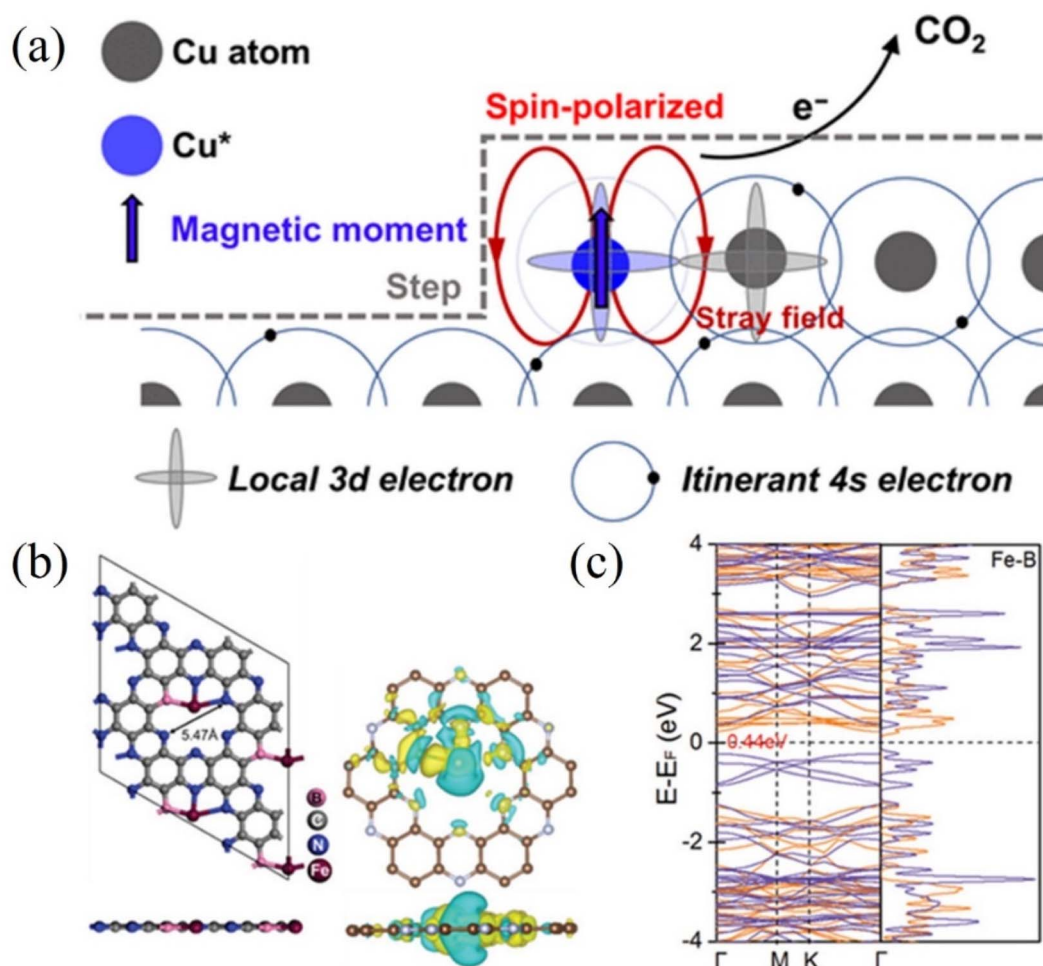


Fig. 11 (a) Spin-related catalysis for the CO_2RR in the OD-Cu catalyst. (b) Optimized structure of $\text{Fe@B-C}_2\text{N}$ along with the iso-surface of charge density difference. Yellow: charge accumulation; cyan: charge depletion. (c) DFT-calculated electronic band structure and density of states of $\text{Fe@B-C}_2\text{N}$ near the Fermi level using the HSE06 functional. (a) Reproduced with permission.¹²³ Copyright 2023, Chinese Chemical Society. (b and c) Reproduced with permission.¹²⁴ Copyright 2021, Wiley-VCH Verlag.



potential. Under ambient conditions, the high spin moments of the M-B diatomic site M favor the promotion of C-C coupling and protonation in CO₂RR (Fig. 11b and c). The enhanced spin state of the metal led the authors to predict Fe@B-C₂N as an active catalyst for the conversion of CO₂RR to C₂+.¹²⁴ Chen *et al.* investigated the effect of oxidation states of Fe ions with different spins in FeN₄C on the electrochemical mechanism of CO₂ conversion to CO/HCOOH. Potential energy analysis revealed that among the two oxidation states with different spins, the rate-limiting step of CO/HCOOH generation catalyzed by intermediate-spin Fe^{II}N₄C_M has lower potential barriers (0.72/0.52 eV). In addition, the overpotentials (−0.03/0.29 V) on Fe^{II}N₄C_M for *CO/*HCOOH generation are also significantly lower than that of other cases. Both confirm that Fe²⁺ ions with intermediate spins in FeN₄C are favorable for the conversion of CO₂ to CO/HCOOH.¹²⁵

3.4. Coordination environment

The coordination environment composed of metal active sites as the core and adjacent bonding atoms is considered to be the universal knob for regulating the electrocatalytic performance. The spatial site of these atoms will create a variety of three-dimensional structures that have a fatal impact on the interaction strength between the CO₂ molecules/intermediate species and the reaction site. Moreover, the lattice distortion and charge transfer between the atoms in the coordination environment directly affect the geometry and electronic structure of the active site, thus endowing the material with a wide range of catalytic properties and even fundamentally changes the reaction pathway of electrocatalytic CO₂RR.¹²⁶ Therefore, the

in-depth analysis of the coordination environment to clarify the key factors affecting its configuration and the essential way in which it impacts the catalytic process is of great significance, which is helpful to promote the precise regulation of the coordination environment and open up the way for the rational design of a new generation of high-performance industrial grade catalysts.

3.4.1. Basic N-doping M-N-C structure. Among the various coordination atoms, N has the highest probability of appearance, with abundant storage and high selectivity of doping sources. In addition, the doped N atoms fill the overall electron cloud density of the coordination environment to reinforce the active metal site and give them more flexible redox capacity.¹²⁷ Therefore, a series of isolated M-N-C coordination structures have been fully studied as the most classical configurations. As far as the current technology is concerned, the controllability of the coordination number of the active metal sites can be achieved by regulating the pyrolysis temperature, but the overall repeatability of the bonding motifs is still not achieved. Fig. 12 shows all possible M-N-C combinations that have been verified, including different coordination numbers and N-atom formations. However, so far, there is no consistent conclusion between theory and experiment as to which configuration has the best electrocatalytic activity for CO₂RR.⁶⁶

At the theoretical level, DFT calculations predicted that the Ni-N-C₃ configuration has the best electroactivity of CO₂RR.¹²⁸ Compared with the Ni-C₄ structure, the introduction of an N atom increases the overall charge capacity, enhancing the reduction ability of CO₂ molecules, optimizing the binding energy of CO*, and thus reducing the desorption difficulty of

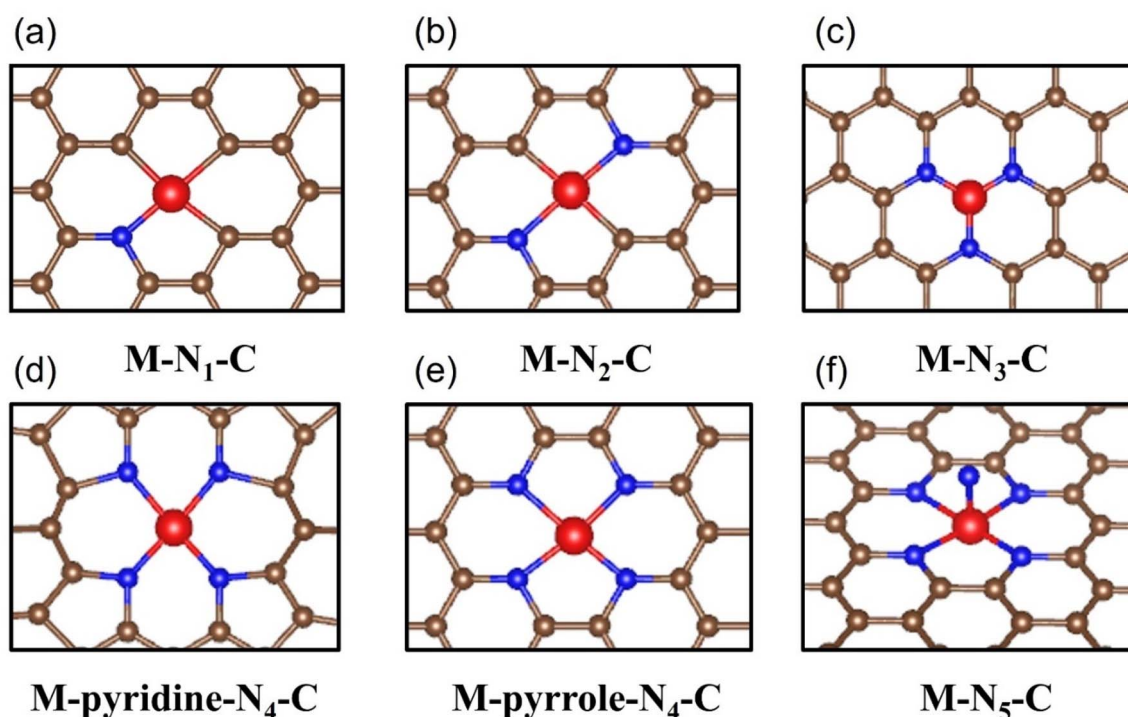


Fig. 12 Schematic diagrams of all reported M-N-C configuration types including (a) M-N₁-C, (b) M-N₂-C, (c) M-N₃-C, (d) M-pyridine-N₄-C, (e) M-pyrrole-N₄-C and (f) M-N₅-C.



CO. However, Ni-N₄ has a lower work function in the charge-neutral state, which makes it more difficult to replenish its charge to the same Fermi level. In another calculation model, when selecting different rate-determining steps, the structure with the highest catalytic potential for CO₂RR was determined to be highly coordinated M-N₄/N₅.¹²⁹ For example, Luo *et al.* selected grand canonical potential kinetics (GCP-K) as the basic algorithm for theoretical prediction to obtain the result of Ni-N₄ exhibiting the best catalytic performance (Fig. 13a).¹³⁰ This conclusion has also been verified from the experimental results that under −1.05 V vs. RHE, such a structure can convert CO₂ to CO with nearly 100% selectivity, and *j*_{CO} is as high as 40 mA cm^{−2}, which is superior to low coordination configuration with 2N or 3N. The coordination environment of other metals also follows a similar rule. For instance, Li *et al.* reported that the

FE_{CO} and *j*_{CO} in the Co-N₄ configuration in the wider potential range from −0.5 V to −1.0 V vs. RHE always occupy one place in the group of Co-N_{4−x} configurations.¹³¹ As shown in Fig. 13d and e, the same M-N₄ configuration while using diverse N-containing ligands will result in differences in the final coordination motifs with vastly different intrinsic activity. For example, when pyrrolic N is used as the ligand, Fe³⁺ is bonded ultra-firmly to achieve the rapid adsorption of CO₂, while in the case of pyridinic N, the catalytic performance is exactly the opposite and the electron cloud of Fe³⁺ is regulated more actively, causing it to be more inclined to absorb electrons and be reduced to Fe²⁺ (Fig. 13b–f).¹³²

The experimental evaluation reveals that M-N_x has better electrocatalytic CO₂RR ability than M-N₄ because the former has a higher Gibbs free energy for side reaction, leading to HER with

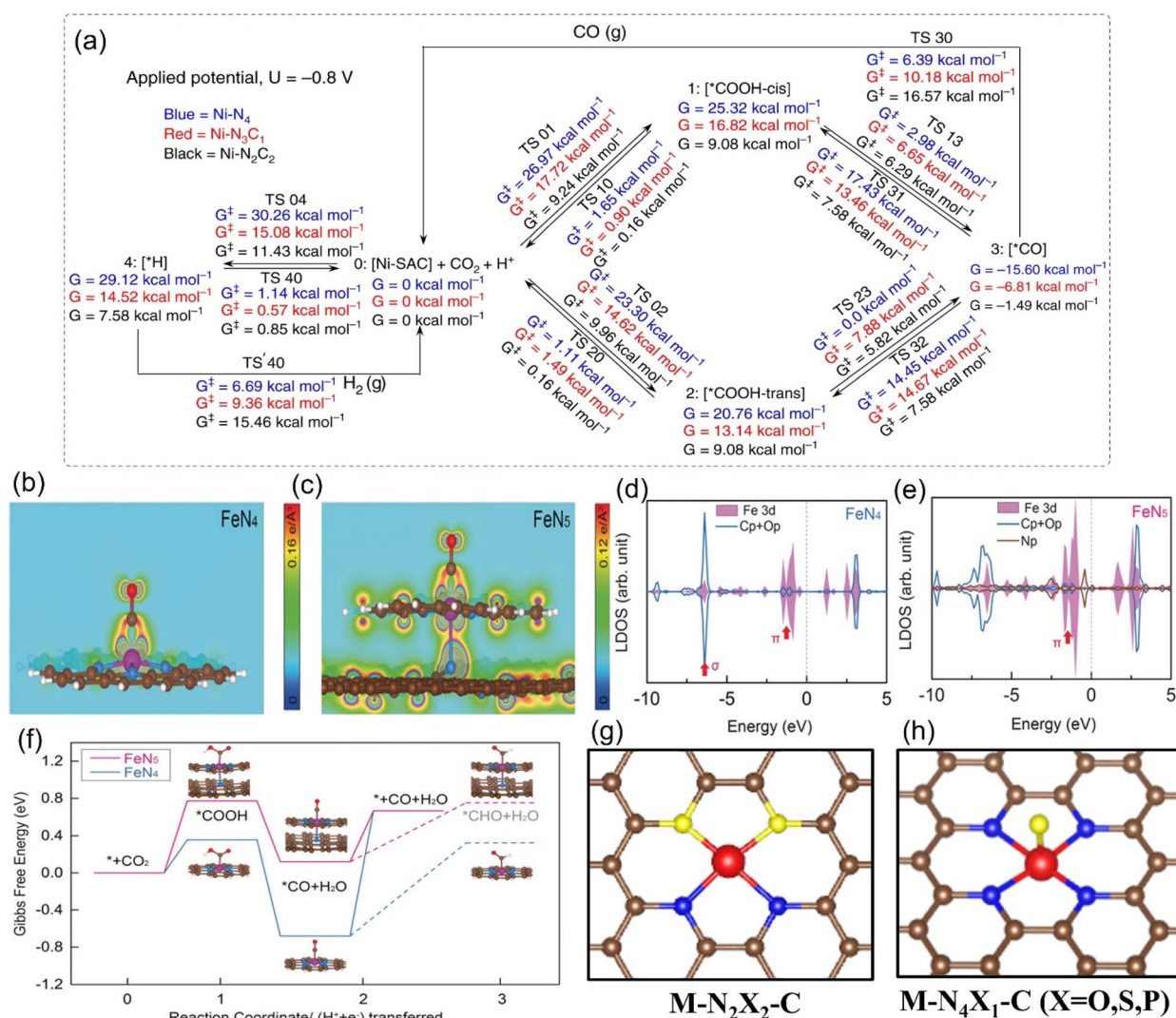


Fig. 13 (a) Schematic representation of calculated free energies with GCP-K as the basic algorithm. Partial charge density of (b) the O-C-Fe-N plane adsorbing CO within the energy range from −1.56 to −0.82 eV for the FeN₄ model and (c) the O-C-Fe-N-pyrrolic N plane adsorbing CO within the energy range from −3.31 to −0.99 eV for the FeN₅ model. (d and e) Calculated DOS diagrams of the (d) FeN₄ model and (e) FeN₅ model adsorbing CO and (f) free energy diagram for the ECO₂RR to CO. Schematic diagrams of (g) N-heteroatom co-doped M-N₂X₂-C configuration and (h) axially-coordinated M-N₄X₁-C configuration. (a) Reproduced with permission.¹³⁰ Copyright 2020, Springer Nature. (b–f) Reproduced with permission.¹³² Copyright 2019, John Wiley and Sons Ltd.

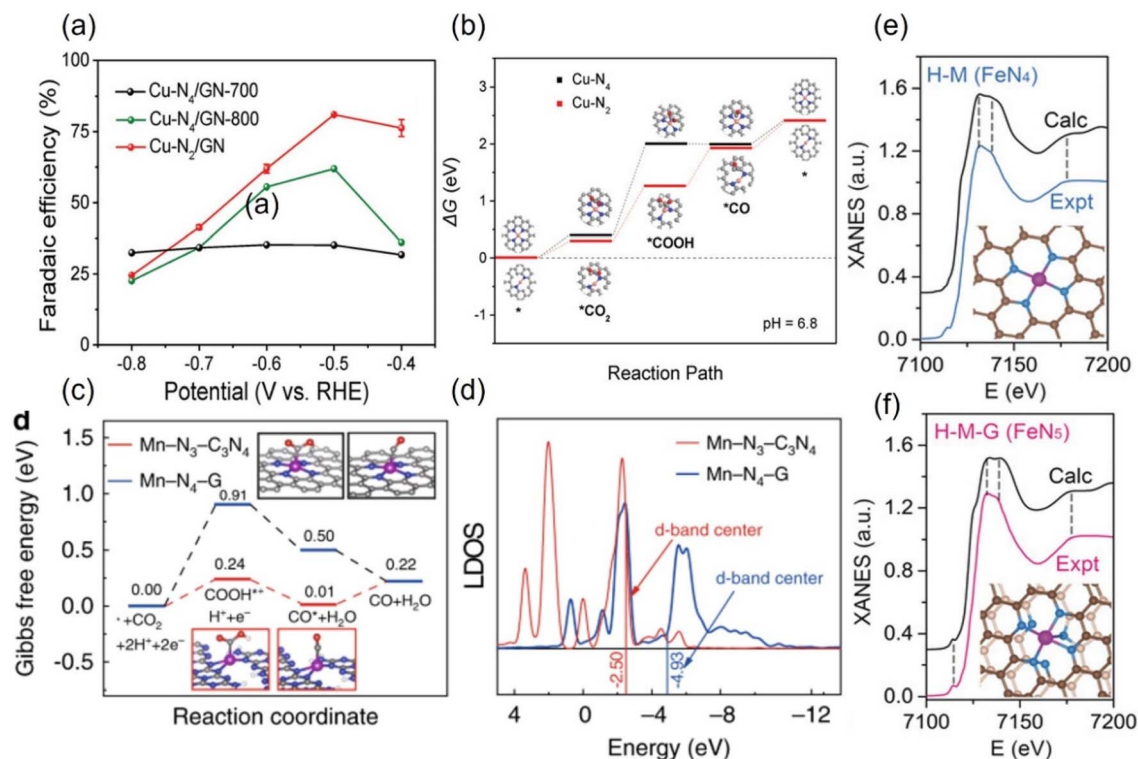


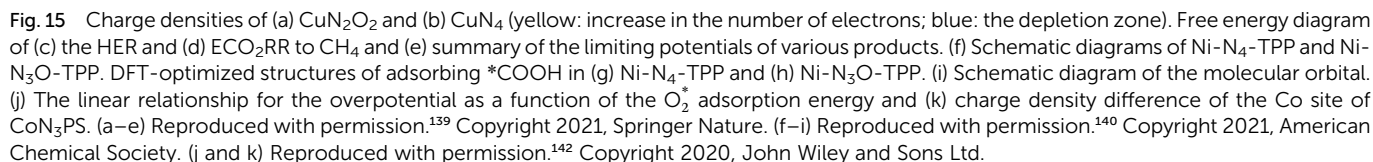
Fig. 14 (a) FE_{CO} diagrams and (b) calculated free energy diagrams for the ECO_2RR of Cu in Cu-N_4 and Cu-N_2 . (c) Calculated free energy diagrams for the ECO_2RR and (d) calculated DOS diagrams of Mn in $\text{Mn-N}_3\text{-C}_3\text{N}_4$ and $\text{Mn-N}_4\text{-G}$. Comparison of the experimental with the calculated XANES data of (e) FeN_4 and (f) FeN_5 . (a, and b) Reproduced with permission.¹³⁵ Copyright 2019, Wiley-VCH Verlag. (c and d) Reproduced with permission.¹³⁷ Copyright 2020, Springer Nature. (e and f) Reproduced with permission.¹³² Copyright 2019, John Wiley and Sons Ltd.

less probability, while the formation energy barrier of the active $^*\text{COOH}$ species is lower.¹³³ For example, in a series of N-coordinated configurations of Co metal atoms ($\text{Co-N}_2\text{-C}$, $\text{Co-N}_3\text{-C}$, and $\text{Co-N}_4\text{-C}$), $\text{Co-N}_2\text{-C}$ has prominent CO_2RR activity, with a TOF value of up to $18\,200\text{ h}^{-1}$.¹³⁴ Similarly, the catalytic performance of Cu-N_2 with FE_{CO} is up to 81%, better than that of Cu-N_4 configuration when applying a small potential of -0.5 V vs. RHE (Fig. 14a).¹³⁵ As explained by the difference in the geometric structure of different coordination modes, the chemical bond coordinated by double N atoms is not as long as that of four N atoms, which makes the electron transfer of metal sites and adsorbed intermediates faster, thus accelerating the activation of key $^*\text{CO}_2$ species (Fig. 14b). In addition, some metals show the advantage of catalyzing CO_2RR in the three-N coordination environment. For example, the rate-limiting step of Ni-N_3 , the process of activating CO_2 to a $^*\text{COOH}$ intermediate, has an easier barrier to cross than that of Ni-N_4 .¹³⁶ Combined with various *in situ* characterizations, the electrons in the metal center of the $\text{Mn-N}_3\text{-C}_3\text{N}_4$ coordination structure constructed on three-dimensional carbon nanotubes will rearrange after adsorbing CO_2 molecules, resulting in an increase in the oxidation state.¹³⁷ After a round of CO_2RR cycle, the oxidation state will be reduced back to the initial state, which verifies the efficient CO_2RR on this configuration. The FE_{CO} and the corresponding current density can reach 98.8% and 14 mA cm^{-2} at a low bias of 0.44 V vs. RHE , respectively. The local

density of states analysis demonstrates that the d-band center of $\text{Mn-N}_3\text{-C}_3\text{N}_4$ is closer to the Fermi level than that of the Mn-N_4 configuration supported on two-dimensional graphene, which greatly reduces the difficulty of CO_2 capture and activation (Fig. 14c and d). Interestingly, on the basis of the planar configuration of M-N_4 , the structure of M-N_5 formed by bonding an additional N atom in the axial direction has been developed (Fig. 14f).¹³² For example, the oxidation state of the typical Fe-N_5 group obtained by the synchrotron X-ray absorption spectroscopy (XAS) is significantly higher than that of the common Fe-N_4 , thus effectively promoting the process of catalyzing CO_2RR .¹³² This conclusion has been reasonably explained *via* theoretical calculations, *i.e.*, the d-electron transfer between the Fe site and the additional N atom is more active, which weakens the bonding energy of the former and the $^*\text{CO}$ species and makes it easier for CO to detach from the output (Fig. 14e and f). It is concluded that even small differences in the coordination environment can have an unpredictable and crucial effect on the electrocatalytic activity of CO_2RR .

3.4.2. Heteroatom-doping M-NX-C structure. The types of M-NX-C structures formed by introducing other coordination elements on the basis of M-N-C are more variable, and the space to be developed is broader. At present, there is still a lack of targeted research in this field, but the coordination of heterogeneous atoms has been recognized as a feasible means to break the symmetry of the overall electron distribution and





Other elements except N can also be axially doped to construct the same coordination configuration as M-N₅, as discussed in the previous section (Fig. 11h). For example, Han's team reported the Cd-N₄S₁ structure that exhibits completely different CO₂RR catalytic properties in comparison with the Cd-N₅ configuration.¹⁴³ Although both the axial S and N atom play a significant role in activity optimization, the S atom reduces the Gibbs free energy threshold of the rate-limiting step due to its extremely high spin density state with charge delocalization effect (Fig. 16a–c). In addition to the fact that the Cd atom is instinctively inclined to form this configuration due to its large radius, the beneficial effect of the fifth axial heteroatom also acts on other metals. For instance, Xin *et al.* chose organic diphenyl sulfide as the S source to axially incorporate the fifth S

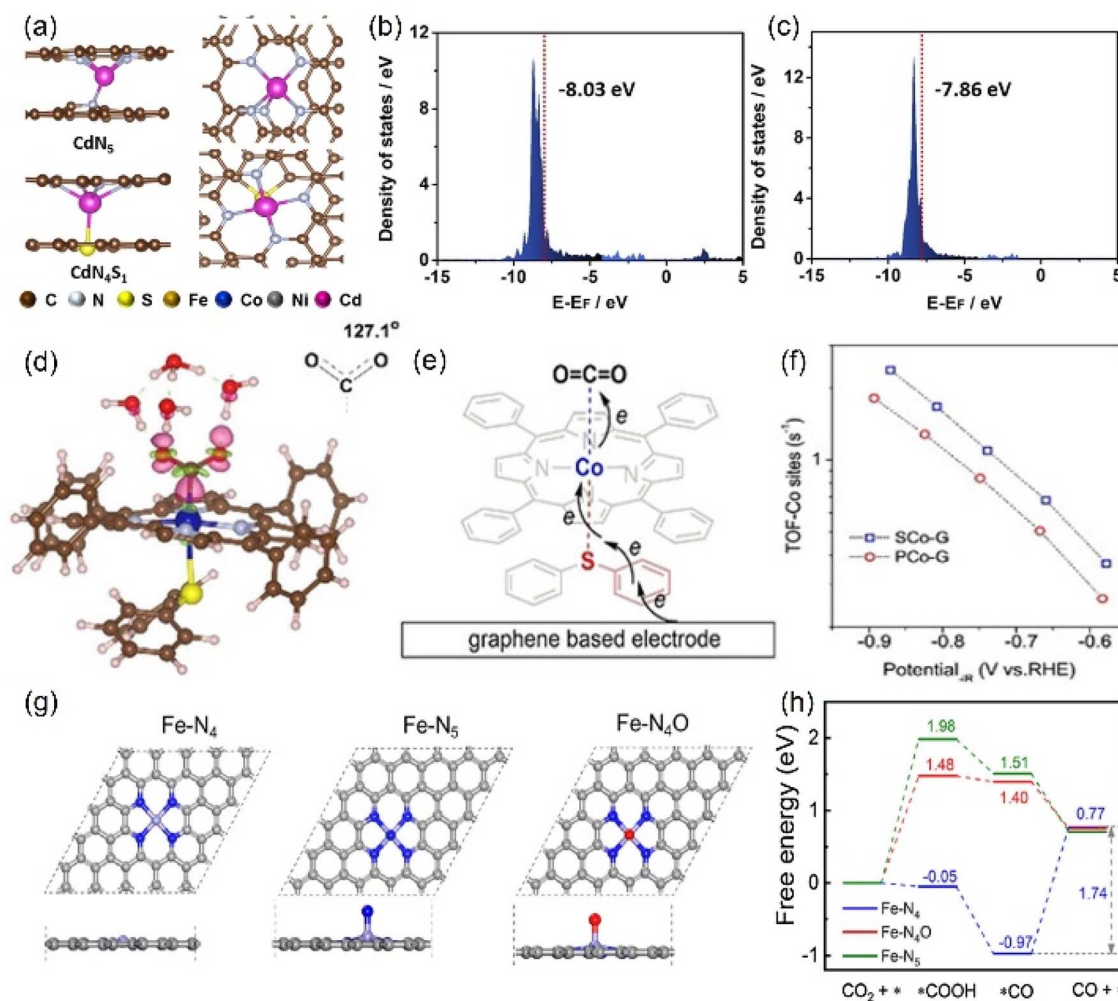


Fig. 16 (a) The side and top structures and (b) the partial density of states of Cd site of CdN_4S_1 and CdN_5 configurations (red line: the d-band center). (d) Charge density difference diagram exhibiting CO_2 activation on the Co atom in $\text{Co-N}_4\text{S}_1$. (e) Schematic diagram of the possible electron transfer pathways of the CO_2 activation from graphene, $\text{Co-N}_4\text{S}_1$ to CO_2 . (g) The side and top structures and (h) Gibbs free energy diagram of the ECO_2RR to CO of Fe-N_4 , Fe-N_5 and $\text{Fe-N}_4\text{O}$ configurations. (a–c) Reproduced with permission.¹⁴³ Copyright 2021, John Wiley and Sons Ltd. (d–f) Reproduced with permission.¹⁴⁴ Copyright 2020, John Wiley and Sons Ltd. (g and h) Reproduced with permission.¹⁴⁵ Copyright 2020, Elsevier.

atom to enhance the electron transfer capacity (Fig. 16d and e). The TOF value of $\text{Co-N}_4\text{S}_1$ (2.4 s^{-1}) at -0.87 V is 1.5 times that of Co-N_4 (Fig. 16f).¹⁴⁴ In addition, when O is used as the axial ligand of the Fe center, it exhibits excellent stability at low potentials. This can be attributed to the fact that the adsorption energy of $^*\text{CO}$ species on the $\text{Fe-N}_4\text{O}$ configuration is much lower than that of Fe-N_4 or Fe-N_5 , which makes the precipitation process smoother (Fig. 16g and h).¹⁴⁵ More and more related studies have shown that it is infinitely possible to design different types of coordination environments to develop new areas of electrocatalytic CO_2RR . More in-depth research in this direction will be dominant in the future.

4. Categories of catalysts for ECO_2RR

Thanks to the indefatigable efforts of researchers, great achievements have been achieved in recent decades in

improving the activity of ECO_2RR catalysts. Herein, the most advanced and capable ECO_2RR catalysts are representatively classified as atomically-dispersed catalysts, alloys, MOFs and COFs, providing a comprehensive overview of their inherent characteristics and achievements in electrocatalytic performance. Herein, we present more intuitive summaries and comparisons of the cutting-edge ECO_2RR catalysts in Table 3 in combination with structure–activity optimization strategies to provide researchers with the most frontier research level and design inspiration.

4.1. Atomically-dispersed catalysts

Atomically-dispersed metal catalysts (ADMCs) are known to have the highest atomic utilization among common catalytic systems. Compared with bulk metal structures, ADCMs exhibit new or optimized electrocatalytic properties due to their unique geometric, electronic properties, and uniform active sites,

having been widely used in electrocatalytic CO₂RR. However, owing to high cohesion energy and large surface tension, dispersed metal atoms tend to agglomerate and lose their catalytic activity.¹⁹⁹ The strong fixation of the conductive carrier is essential for maximizing the activity and stability of ADMCs.

4.1.1. SACs for ECO₂RR to generate CO. Single-atom catalysts (SACs) are the first atomically-dispersed catalysts to be proposed and studied widely. Theoretical calculations have shown that most metal atoms, including s, d, ds, and p regions, have electrocatalytic CO₂RR activity toward the product, mainly CO. However, the electrocatalytic activity needs to be improved, such as CO selectivity and catalytic stability. On carbon-based materials, metal atoms are mainly connected with the substrate through heteroatoms (N, O, S, P, *etc.*) to form stable SACs.²⁰⁰ Changing the types and coordination environment of center metal atoms can improve the electrocatalytic CO₂ reduction activity.

Due to the non-delocalization characteristic of the 3s orbital, CO is less adsorbed on Mg than other transition metals (Fe, Co, *etc.*), which is beneficial for the high selectivity of CO.²⁰¹ According to the simulation of CO generation path, the energy barrier of CO desorption on Mg-C₃N₄ was only 0.13 eV (Fig. 17a–c). The electron transfer number of Mg-C₃N₄ to CO is 0.1 e, which is much smaller than the corresponding Fe-C₃N₄ and Co-C₃N₄ (Fig. 17d–f). However, the FE_{CO} can reach 90% at large applied voltages. In addition, the SA Ca has almost no CO₂RR activity due to the large activation barrier.

Zhao *et al.* synthesized Ni SAs/N-C by the calcination of Ni-MOF, in which the uniformly dispersed Ni-N₃C₁ is the active center of electrocatalysis.²⁰² When the voltage is −0.89 V, the FE of CO₂ reduction to CO reaches a maximum of 71.9%. Further, a SAC named Ni-N₃-C, where Ni is bonded to three N atoms and has a carbon defect site at an adjacent site, prepared by a two-step process of high-temperature annealing and ion exchange, showed enhanced CO selectivity.²⁰³ The obvious unsaturated coordination greatly accelerated the rate-determining step (RDS), the formation of COOH*, and the FE of CO reached 95.6%, higher than that of Ni-N₄ without carbon defects.

The controllable uniform reaction site represents high reaction selectivity. The precise control of the types of coordination nitrogen atoms (pyridine nitrogen, pyrrole nitrogen, graphite nitrogen, *etc.*) can further improve the unity of the coordination structure of metal atoms. By self-assembly, Zheng *et al.* used melamine and cyanuric acid as raw materials to obtain metallic SAs coordinated with four pyrrole nitrogen.⁸⁰ In the electrocatalytic CO₂RR process, the FE (98.5%) of CO on pyrrole-type Ni-N₄ was higher than the corresponding Fe, Cu, and Co. Pyridine-type Fe-N₄ on C₃N₄ also displayed high CO selectivity at −0.6 V.²⁰⁴ Instead of pyridine nitrogen, high-valent Fe(III) is more easily stabilized by pyrrole nitrogen, exhibiting faster CO₂ adsorption and weaker CO adsorption.²⁰⁵ During the electrocatalytic process, Fe could remain in its high valence and not be reduced due to the strong coupling effect. When the voltage was greater than −0.5 V, Fe lost a pyrrole N ligand and was reduced. The low-valence single Ni(I) atom, with 9 d electrons, exhibited high inherent CO₂ reduction activity, with FE_{CO} of 97% and stability of up to 100 h at an overpotential of

0.61 V.²⁰⁶ During the CO₂RR process, the transfer of electrons from the Ni(I) orbital to the 2p orbital of carbon formed CO₂^{δ−} species, causing the activation of CO₂ and lowering the barrier for CO₂ reduction. Using the template method, Li *et al.* synthesized a high-metal-content single-atom catalyst Co-N₅/HNPCSSs, in which Co was coordinated with five nitrogen and uniformly dispersed on the hollow carbon sphere (Fig. 17g–j).¹³¹ Over a wide voltage range, the catalyst produced CO with a selectivity of more than 90%, and the selectivity reached a maximum of 99.4% at −0.79 V. The improved CO selectivity was attributed to the strong adsorption of COOH* and the suitable adsorption of CO* at Co-N₅ sites (Fig. 17k). As the most used MOF precursor, ZIF-8 can effectively isolate the agglomeration of single atoms during calcination.²⁰⁷ The Zn-N₄ site reduced the reaction barrier of *COOH generation and converted CO₂ to CO with an FE of 95%.²⁰⁸ Single Mn, Zn, Fe, or Cr atoms are all potential catalysts that can reduce CO₂ to CO.

Due to the participation of multiple electrons in adsorption and desorption reactions, rare-earth-based materials will produce strong adsorption with CO₂RR intermediates, showing a poor electrocatalytic activity. However, owing to the strong metal-carrier interaction, rare earth metals can be easily fixed on the carrier, facilitating the synthesis of single atoms, which gives them CO₂RR activity. Due to large atomic radii and abundant electron orbitals, isolated Sc and Y tend to adsorb at large defect sites and form five- or six-coordinated configurations. Liu *et al.* synthesized Sc- and Y-SACs (Y₁/NC and Sc₁/NC), where each metal atom was simultaneously bonded to three nitrogen atoms and three carbon atoms.²⁰⁹ In the process of CO₂RR, Y₁/NC and Sc₁/NC reached the highest FE_{CO} of 88.3% and 81.3% at −0.58 V and −0.68 V, respectively.

4.1.2. DACs for ECO₂RR to generate CO. Diatomic catalysts (DACs) and multi-atom catalysts are the extension of SACs, which provide more possibilities for the adsorption of reaction intermediates. Unlike SACs, the introduction of the second and the third metal atoms can not only further regulate the electronic structure but also add new adsorption active sites, breaking the limit of linear relationship. According to the types of metals, DACs are mainly divided into homologous binuclear and heterologous binuclear metals.^{210–212}

The dispersion of Pd atoms with strong CO adsorption on the Au surface in the form of diatomic Pd–Pd would adjust the CO adsorption strength to moderate and further enhance the CO selectivity (Fig. 18a).²¹³ Pb₂ DACs could be prepared by anion replacement deposition, and the distance between Pd and Pd was 1.96 Å, indicating the formation of a dual-nuclear site.²¹⁴ At an applied voltage of −0.85 V, Pb₂ DACs presented high selectivity for CO with an FE of 98.2%, which was much higher than that of the corresponding single atom catalyst (65%) and nanostructured catalyst (80%). The CO poisoning reaction of Pd nanoparticles was not conducive to CO₂RR, resulting in a large reaction barrier. However, for Pd-based atomically-dispersed catalysts, the activation of CO₂ to COOH* was the RDS, and both isolated Pd₁ and Pd'₁ exhibited greater free energy of RDS than Pd₂. The enhanced electrocatalytic activity was attributed to the electron transfer between Pd–Pd.



Table 3 Comparison of ECO₂RR performance on advanced catalysts combined with optimization strategies

Catalyst	Optimization strategy	FE (%)	Current density (mA cm ⁻²)	Applied potential (V vs. RHE)	Electrolyte	Device	Ref.
B-CuO	Modulating the electronic structure of the active center	C ₂ + (62.1)	-139	-0.62	1 M KOH	Flow cell	146
Cu(B)		C ₂ H ₄ (52)	-70	-1.1	0.1 M KOH	H-cell	147
PDI@Cu(Cu-C)		CH ₄ (38.9)	-145	-1.0	0.1 M KHCO ₃	Flow cell	148
Cu _{1.5} /GDY		CH ₄ (57.3)	-312	-1.7	1 M KOH	Flow cell	149
Cu-N-C-900		CH ₄ (38.6)	-38.3	-1.6	0.1 M KHCO ₃	H-cell	150
PSB-CuN ₃		HCOO ⁻ (97.9)	-127.7	-1.1	0.5 M KHCO ₃	Flow cell	151
Cu-on-Cu ₃ N		C ₂ H ₄ (39)	-23	-0.95	0.1 M KHCO ₃	H-cell	152
Cu ₃ N _x		C ₃ H ₇ OH (6)	-307	-1.15	1 M KOH	Flow cell	153
Cu ₃ P		C ₂ H ₄ (56)	-0.5	-0.2	0.5 M KHCO ₃	H-cell	154
P _{0.075} -Cu		HCOO ⁻ (8)	-17.57	-1.6	0.1 M KHCO ₃	H-cell	155
P-doped Cu	Oxide-derived Cu	C ₂ H ₄ (30.7)	-210	—	1 M KOH	Flow cell	156
CuO-derived Cu		C ₂ H ₄ (40)	-11	-1.0	0.1 M KHCO ₃	H-cell	157
CuS _x -DSV		C ₂ + (60.1)	-400	—	1 M KOH	Flow cell	158
Cu ₂ S-Cu-V		C ₂ + (7)	-20	-1.05	0.1 M KHCO ₃	H-cell	159
SNC@Cu _{1.96} S		C ₃ H ₇ OH (15.4)	-400	—	1 M KOH	Flow cell	160
Sm _x -CuS _y		CO (85.2)	-300	-0.84	0.5 M KHCO ₃	H-cell	161
Cu ₂ -CuN ₃		HCOOH (92.1)	-28.2	-1.1	1 M KOH	Flow cell	162
Cu-N-C		C ₂ H ₅ OH (51)	-16.2	-1.2	0.1 M KHCO ₃	H-cell	163
Cu ₂ P ₂ O ₇		C ₂ H ₅ OH (55)	-200	—	0.1 M CsHCO ₃	Flow cell	164
V _{Se} -Cu _{2-x} Se		C ₂ H ₄ (41.8)	-10.96	-0.8	0.1 M KOH	MEA-based	165
Cu _{1.63} Se(1/3)	Constructing vacancy defects, including anionic and cationic vacancies, altering the lattice ordering and electronic structure to optimize electron transport pathways and energy barriers for critical species	C ₂ H ₅ OH (68.1)	-41.5	-2.1	[Bmim]PF ₆	H-cell	166
		CH ₃ OH (77.6)	—	—	(30 wt.)/CH ₃ CN/ H ₂ O (5 wt.)	H-cell	167
BiCuSeO		HCOOH (93.4)	-267	-1.1	1 M KOH	Flow cell	168
Cu ₃ Se		CH ₃ CH ₂ OH (84)	-50	-0.6	0.3 M NaHCO ₃	H-cell	169
Cu ₂ Te		CH ₄ (63)	-300	—	1 M KHCO ₃	Flow cell	170
CuO _x -V _o		C ₂ H ₄ (63)	-30	-1.4	0.1 M KHCO ₃	H-cell	171
O ₂ , 10 min-plasma Cu		C ₂ + (60)	—	—	0.1 M CsHCO ₃	H-cell	172
e-CuOH/Cl		C ₂ H ₄ (36.3)	-18.5	-1.0	0.1 M KHCO ₃	H-cell	173
Cu ₂ O _{Cl}		C ₃ -C ₄ (10)	-7	-1.6	0.1 M KCl	H-cell	174
Cu-KI		C ₂ H ₄ (44.5)	-40	-1.15	0.1 M KHCO ₃	H-cell	175
O ₂ plasma-activated Cu foil	Vo-rich ZnO nanosheets	C ₂ H ₄ (60)	-2	-0.9	0.1 M KHCO ₃	H-cell	105
Nb ₄ N ₅ -NO/NC		CO (83)	-16.1	-1.1	0.1 M KHCO ₃	H-cell	176
VO-SnO _x /CF		CO (91)	-2.8	-0.8	0.1 M KHCO ₃	H-cell	177
Ni-N ₃ -V		CO (90)	-65	-0.9	0.5 M KHCO ₃	H-cell	178
Bi ₂ S ₃ -Bi ₂ O ₃ @rGO		HCOOH (90.1)	—	-0.9	0.1 M KHCO ₃	H-cell	179
V _o -SnO _x /CF		HCOOH (86)	-30	-1	0.1 M KHCO ₃	H-cell	180
H-InO _x NRs		HCOOH (91.7)	—	-0.7	0.5 M KHCO ₃	H-cell	181
SnO _x		HCOOH (88.6)	-15	-0.98	0.5 M KHCO ₃	H-cell	181



Table 3 (Contd.)

Catalyst	Optimization strategy	FE (%)	Current density (mA cm ⁻²)	Applied potential (V vs. RHE)	Electrolyte	Device	Ref.
CdS		CO (100 ± 0.5)	−20.5	−1.1	0.5 M KHCO ₃	H-cell	182
Cu/CeO _{2-x} HDs		CH ₄ (54)	—	−1.2	0.1 M KHCO ₃	H-cell	183
CdS-CNTs		CO (92)	−11.4	−1.2	0.1 M KHCO ₃	H-cell	106
De-Au ₃ Cu		CO (94.3)	—	−0.43	0.5 M KHCO ₃	H-cell	184
Cu ₂ Cu ₂ O		C ₂ H ₄ (51)	−15.7	−0.76	0.1 M KHCO ₃	H-cell	185
Bi/Bi ₂ O ₃ -CP		HCOOH (90.4)	—	−0.87	0.5 M KHCO ₃	H-cell	186
Vo-rich SnO ₂		CO (92.5)	−44.2	−1.1	0.5 M KHCO ₃	H-cell	187
Iodide-mediated Cu		C ₂ H ₄ and oxygenates (25)	—	—	0.1 M KHCO ₃	H-cell	188
Cu-CuI	Strain engineering can break the queue of the original equilibrium between atoms to optimize the energy barrier of key reactive species	C ₂ H ₄ (71)	−832.4	−1.0	1 M KOH	Flow cell	189
Cu/Cu ₂ OF		CH ₃ COOH (27)	−15	−0.3	1 M KOH	Flow cell	190
Ag ₂ S-Cu ₂ O/Cu		CH ₃ OH (67.4)	−122.7	−1.18	BMImBF ₄ /H ₂ O (molar ratio 1 : 3)	H-cell	191
Cu ₂ O@Cu-MOF		CH ₄ (63.2)	−14	−1.71	0.1 M KHCO ₃	H-cell	192
Cu(OH) ₂ /CuO		C ₂ H ₄ (64.5)	−26.2	−0.9	0.1 M KHCO ₃	H-cell	173
3D dendritic Cu-Cu ₂ O/Cu		C ₂ H ₄ (80.7)	−11.5	−0.4	0.1 M KCl	H-cell	193
Ag-Cu ₂ O _{ppb}		C ₂ H ₅ OH (34.15)	−4	−1.2	0.2 M KCl	H-cell	194
Tin-based oxides SnO ₂ /Sn		HCOO [−] (64)	−3	−1.399	0.1 M KHCO ₃	H-cell	195
GDE							
Pd/SnO ₂ NSs		CH ₃ OH (55)	−1.45	−0.24	0.1 M NaHCO ₃	H-cell	196
SnO ₂ -0.8/C-Cu		CO (93)	−4.6	−0.7	0.5 M KHCO ₃	H-cell	122
Cu/SnO _x -CNT (6.2 SnO _x)		CO (89)	−11.3	−0.99	0.1 M KHCO ₃	H-cell	197
Cu/SnO _x -CNT (30.2 SnO _x)		HCOOH (77)	−4	−0.99	0.1 M KHCO ₃	H-cell	197
Zn ₂ SnO ₄ /SnO ₂		HCOOH (77)	−5.77	−1.08	0.1 M KHCO ₃	H-cell	198



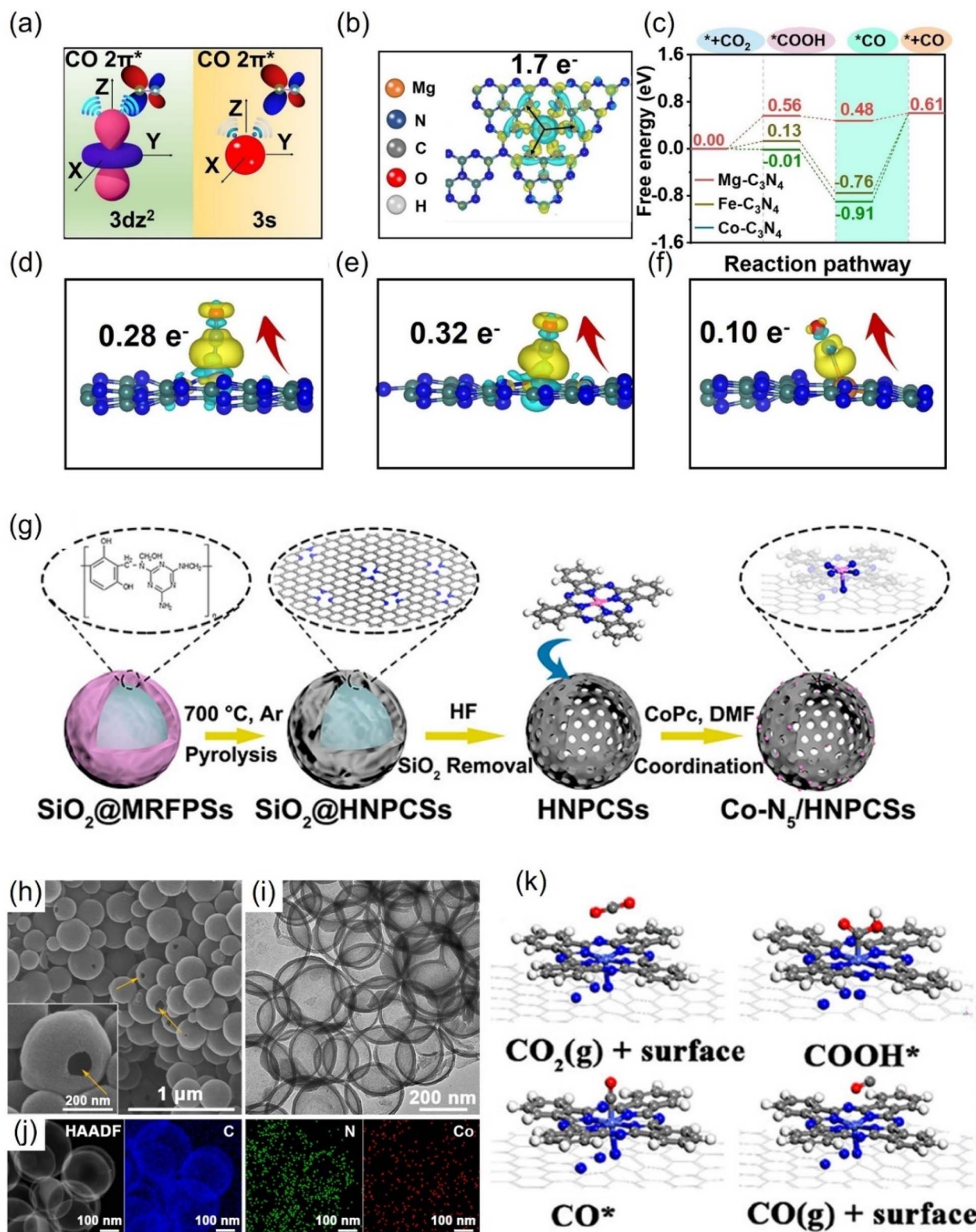


Fig. 17 (a) Comparison of the schematic diagram for CO adsorbed on $3d_{z^2}$ and $3s$ orbitals. (b) The charge density differences and Bader charge transfer for $\text{Mg-C}_3\text{N}_4$. (c) Free energy diagram and (d–f) charge density differences and Bader charge transfer for CO adsorbed on $\text{Co-C}_3\text{N}_4$, $\text{Fe-C}_3\text{N}_4$ and $\text{Mg-C}_3\text{N}_4$. (g) Schematic illustration, (h) SEM, (i) TEM, (j) HAADF-STEM and EDS images and (k) optimized structures for the intermediates. (a–f) Reproduced with permission.²⁰¹ Copyright 2021, Wiley-VCH GmbH. (g–k) Reproduced with permission.¹³¹ Copyright 2018, American Chemical Society.

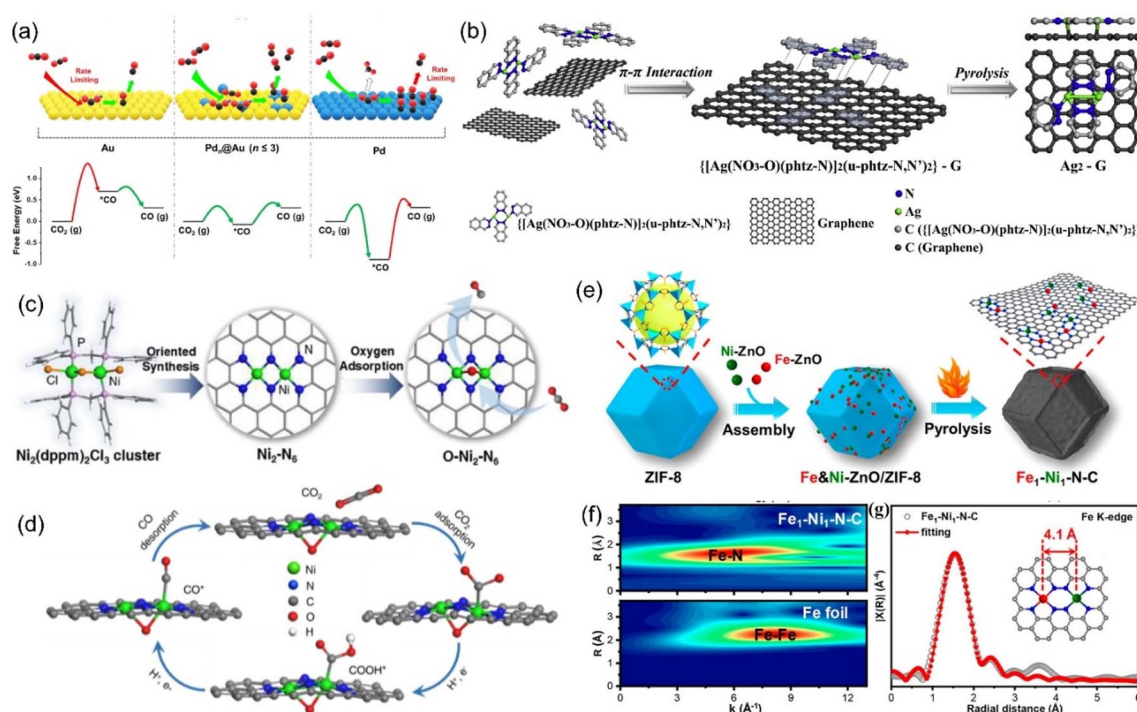


Fig. 18 (a) Illustration of the concept using atomically-dispersed Pd sites on Au surface to enhance CO_2 reduction. (b) Synthetic illustration of the $\text{Ag}_2\text{-G}$ catalyst. (c) The synthesis process of the $\text{Ni}_2\text{-N}_6$ catalyst and (d) proposed reaction pathways on $\text{O-Ni}_2\text{-N}_6$. (e) Synthetic illustration of $\text{Fe}_1\text{-Ni}_1\text{-N-C}$; (f) WT plots for Fe element. (g) Fe K-edge EXAFS spectrum. (a) Reproduced with permission.²¹³ Copyright 2019, American Chemical Society. (b) Reproduced with permission.²¹⁵ Copyright 2020, Elsevier B.V. All rights reserved. (c and d) Reproduced with permission.²¹⁸ Copyright 2021, American Chemical Society. (e–g) Reproduced with permission.²²¹ Copyright 2021, American Chemical Society.

The $\text{AgN}_3\text{-AgN}_3$ sites can be obtained by fixing a binuclear Ag precursor to graphene through the $\pi\text{-}\pi$ interaction (Fig. 18b).²¹⁵ Two Ag atoms interact with C and O at the same time, stabilizing the CO^* intermediate and reducing the reaction barrier for the formation of *COOH . At -0.7 V, the current density of 11.87 mA cm^{-2} could be achieved, and the FE of CO reached 93.4%. When metal oxides or sulfides and alloys are used as the support, dispersed atom-based catalysts are more likely to achieve high loading capacity. Jiao *et al.* synthesized Cu-APC, with atomic copper pair ($\text{Cu}_1^0\text{-Cu}_1^{x+}$) sites by adding Cu onto Te defects of the $\text{Pd}_{10}\text{Te}_3$ alloy nanowires.²¹⁶ In the copper pair, Cu_1^{x+} adsorbed water molecules in the electrolyte and promoted the adsorption and activation of CO_2 at the adjacent Cu_1^0 sites. In 0.2 M NaHCO_3 , the FE_{CO} of 0.10% -Cu-APC was 92%, while the original APC mainly showed HER, implying that the $\text{Cu}_1^0\text{-Cu}_1^{x+}$ was the active site of CO_2RR .

The synergistic effect of heteronuclear metal atoms on the electronic structure is obvious. Without direct bonding, M1 and M2 are merely adjacent and are connected by bridging bonds (M1-X-M2), exhibiting enhanced CO_2RR activity than the individual M1 or M2. The active sites of catalysts can change from a single atom to an atomic pair by changing the synthetic conditions. For example, when Fe-ZIF-8 was calcined in pure argon, the product was SAC $\text{Fe}_1\text{-N}_4\text{-C}$, and the iron content was 0.155 wt%.²¹⁷ However, when hydrogen was introduced into argon, Fe atoms underwent a transition from single-core to dual-core. When the hydrogen content was 5%, 80% of the iron

in the product was in the form of atomic pair ($\text{Fe}_2\text{-N}_6$), and the iron content was 0.313 wt%. The orbital coupling between the two Fe sites reduced the energy gap between the antibonding state and the bonding state in *CO adsorption, improving the selectivity of electrocatalytic products. Similarly, $\text{Ni}_2\text{-N}_6$ was successfully synthesized using Ni_2 organic molecules as the precursor, where two of the Ni atoms share two nitrogen atoms (Fig. 18c).²¹⁸ In the process of CO_2 adsorption, the two complex-unsaturated Ni atoms tended to adsorb oxygen in the solution to form an oxygen bridge bond (Ni-O-Ni), generating more active $\text{O-Ni}_2\text{-N}_6$ (Fig. 18d).

Due to the strong Fe-CO interaction, the desorption of CO^* on Fe-SACs was the RDS for CO_2RR , and the selectivity of Fe-N-C for CO was only 80%.²¹⁹ With the assistance of Zn, the Ni-Fe atomic pair was successfully synthesized with ZIF-8, where the distance between Fe and Ni was 4.1 \AA (Fig. 18e–g). After the introduction of Ni, the charge transfer of Fe to CO in the Fe-Ni- N_6 catalyst was less than that in the corresponding catalyst without Ni. In $\text{Fe}_1\text{-Ni}_1\text{-N-C}$, the adsorption of CO_2 occurred at the Fe site, while the adjacent Ni atom promoted the formation of COOH^* on the iron atom through a remote electron interaction *via* the N atom. At a low voltage of -0.5 V, $\text{Fe}_1\text{-Ni}_1\text{-N-C}$ still has 96.2% FE against CO. When the atomic pair was composed of Ni and Zn atoms, Ni was the main adsorption site. The addition of Zn at the Ni site reduced the gap between the d band center of Ni and the Fermi level, enhanced the bonding between the metal and C, and presented an obvious

acceleration effect in both kinetic and thermodynamic aspects.²²⁰ The FE for CO was more than 90% in the wide voltage range (-0.5 to -1.0 V), and the maximum reached 99%.

From the view of theoretical calculations, the in-depth analysis of the nature of ECO₂RR activity gain in polymetallic systems can be performed. Atomic-level control of the coordination environment and electron distribution of electrocatalysts is an effective strategy to improve the electrocatalytic performance, but there are still significant challenges.²²² Previous work has shown that synergistic interactions between atoms in a catalyst can locally tune the electronic structure, weakening the adsorption energy of the reaction intermediates and effectively lowering the energy barrier of the catalytic reaction.²²³ Theoretical calculations showed that the co-catalytic strategy affects the adsorption or desorption of adsorbates on the catalyst surface, influencing the d-band centers of the metal atoms and thus changing the free energy barriers.²²⁰ Lu *et al.* used nickel–zinc diatomic coordination to change the d-state of

the metal atoms, resulting in significantly enhanced synergistic effect compared to monoatomic catalysts. DFT calculations showed that this synergistic effect enhances the catalytic performance due to the reduction of the distance between the center of the d-band of Ni–Zn orbitals and Fermi energy level and the enhancement of the intermediate's electronic interactions with the active center (Fig. 19a). This lowers the free energy barrier in the thermodynamic pathway, reduces the activation energy, and strengthens the metal–carbon bond in the kinetic pathway. Ni–Zn diatomic catalyst can achieve 99% Faraday efficiency at -0.8 V.²²⁰ Wang *et al.* designed an efficient catalyst with CoPc traced on Fe–N–C. After the positioning of CoPc molecules, the synergistic interaction resulted in the movement of the d-band of the Fe center toward the Fermi energy level, which enhanced the reactivity of the Fe center, and this electronic interaction was reflected in the adsorption of reactive intermediate species (Fig. 19b and c). As a result, CO desorption on the catalyst's surface was promoted, and the

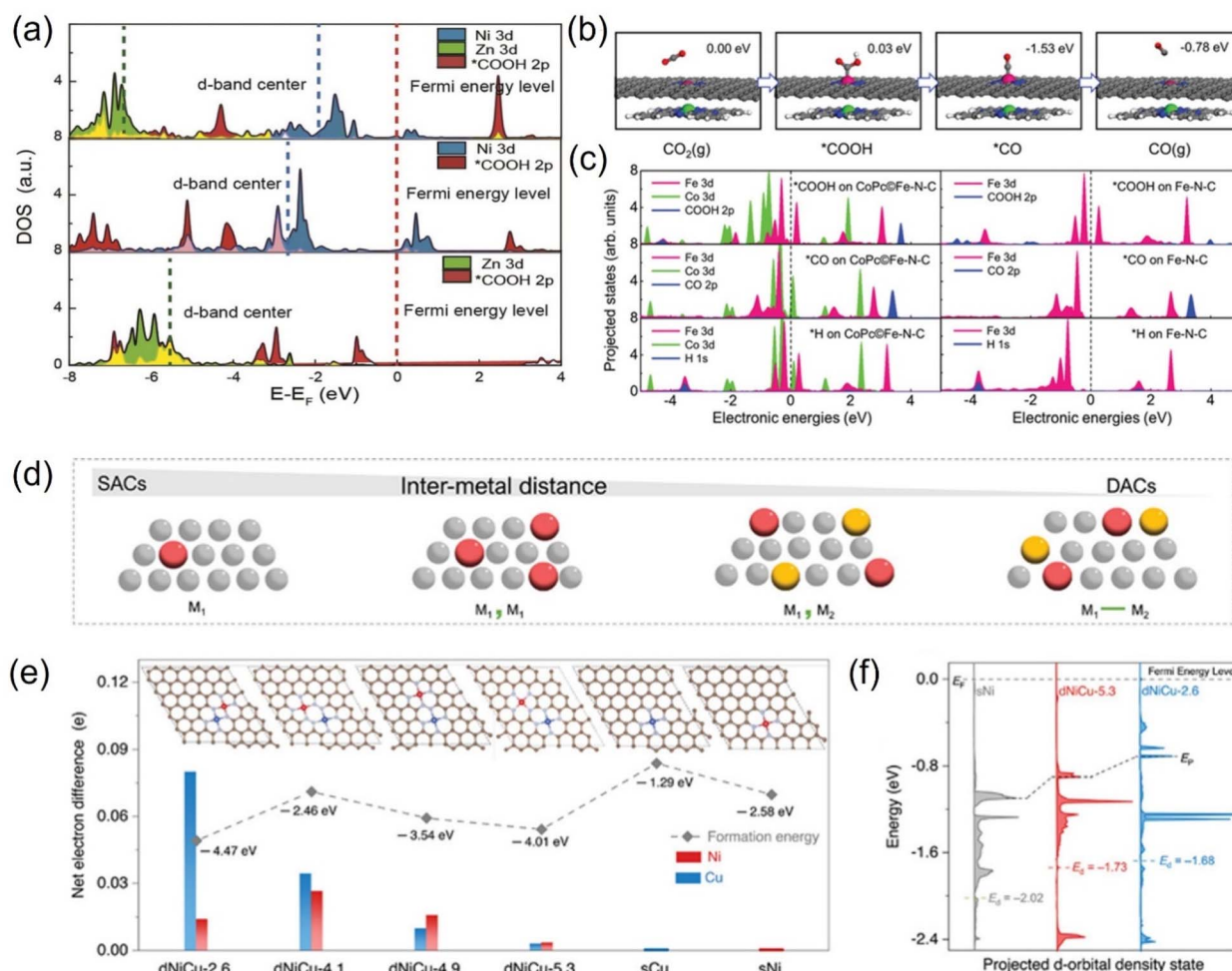


Fig. 19 (a) Projected DOS (PDOS) for Zn/Ni 3d orbitals and oxide 2p orbitals in COOH. (b) Schematic atomic structure of the CO₂RR process on the Fe site in CoPc@Fe-N-C (C: gray; N: blue; O: red; H: white; Fe: pink; Co: green). (c) PDOS of adsorption structures of *COOH, *CO, and *H on CoPc@Fe-N-C and Fe-N-C. (d) Schematic of SACs and DACs showing the change in the site proximity with different models. (e) Net electron difference of Ni and Cu sites in different dNiCu models. (f) Calculated DOS diagram of the Ni d-orbital for dNiCu-5.3, dNiCu-2.6, and sNi models. (a) Reproduced with permission.²²⁰ Copyright 2021, Wiley-Blackwell. (b and c) Reproduced with permission.²²⁴ Copyright 2019, Wiley-Blackwell. (d–f) Reproduced with permission.²²⁵ Copyright 2023, Wiley-Blackwell.

competing HER on the Fe-N site was suppressed, realizing a high CO Faraday efficiency.²²⁴ Qiao *et al.* investigated the relationship between synergistic and intermetallic interactions using a combination of theoretical simulations and experiments. In the case of NiCu DACs, the electronic contribution from the Cu center is transferred through the NC substrate to the Ni center and finally reaches the $^*\text{COOH}$ intermediate. This electron transfer through the structure is likely to be the result of non-bonding synergies between neighboring DACs (Fig. 19d-f). Moreover, the synergistic effect modulates the electronic structure and promotes intermediate layer adsorption, thus improving the electroreduction activity and selectivity.²²⁵

4.1.3. ADMCs for ECO_2RR to generate other products. In addition to CO, atomically-dispersed catalysts can catalyze CO_2 reduction to produce higher value products such as formic acid, methane, and ethanol. The p-block metal, Sb, Sn, Bi, and In can be used for the formation of formic acid.^{84,226} By freeze-drying, Zu *et al.* synthesized a kilogram-scale Sn-SAC, in which positively charged Sn atoms were uniformly dispersed onto N-doped graphene (Fig. 20a-c).²²⁷ At a small overpotential of 60 mV, the Sn-SAC reduced CO_2 to formate on account of both enhanced CO_2 adsorption and diminished HCOO^* adsorption. Mo-based SACs have the potential to produce high-value formate.²²⁸ For multiple electron transfer products and C_{2+} products, dispersed

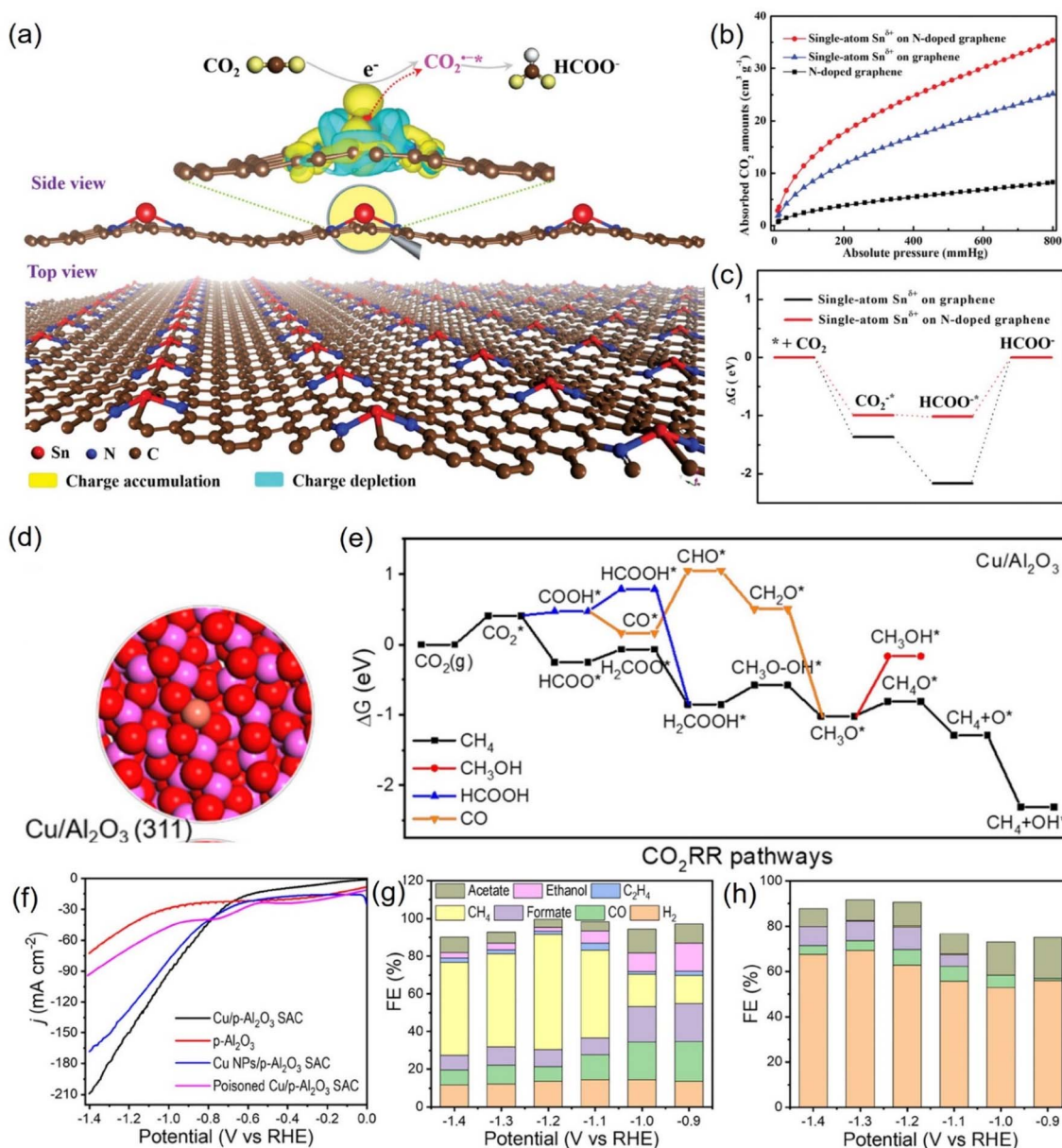


Fig. 20 (a) 3D differential charge densities of single-atom $\text{Sn}^{\delta+}$ on N-doped graphene for CO_2R into formate. (b) CO_2 adsorption isotherms and (c) calculated free energy diagrams. (d) Electronic structure of $\text{Cu}/\text{Al}_2\text{O}_3$ SAC. (e) Calculated free-energy diagrams for the CO_2RR over $\text{Cu}/\text{Al}_2\text{O}_3$ SAC. (f) LSV curves and FEs of various products for (g) $\text{Cu}/\text{p-Al}_2\text{O}_3$ SAC and (h) $\text{p-Al}_2\text{O}_3$. (a-c) Reproduced with permission.²²⁷ Copyright 2019, Wiley-Blackwell. (d-h) Reproduced with permission.²²⁹ Copyright 2021, American Chemical Society.

Cu atoms display incomparable advantages.³¹ Chen *et al.* calculated that unsaturated Cu sites on massive Al_2O_3 were conducive to the formation of HCOO^* and had a positive effect on the production of CH_4 (Fig. 20d and e).²²⁹ Further, monatomic Cu was loaded onto ultra-thin porous Al_2O_3 , which achieved a current density of 153.0 mA cm^{-2} and an FE_{CH_4} of 62% at -1.2 V (Fig. 20f–h). Under the coordination of oxygen vacancies, single atom Cu on CeO_2 could reduce CO_2 to CH_4 and C_2H_4 with a total Faraday efficiency of more than 70%.²³⁰ The precise and controllable synthesis of dispersed atomic sites is the key and challenge of catalyst development. For ADMCs, theoretical calculations and machine learning show unique advantages, which are helpful for guiding the experimental design and synthesis of CO_2RR catalysts.

4.2. Alloys

Alloys have become one of the alternative catalysts for CO_2RR due to the advantages that the constituent elements can form a mutual stabilizing mechanism, thus improving the conductivity and providing more active sites. According to the type and content of metal, alloy electrocatalysts can be classified into single-atom alloys, bimetallic/trimetallic alloys and high-entropy alloys.

4.2.1. Single-atom alloys. Single-atom alloys (SAAs) can maximize the use of metal atoms, have uniform active sites, and unique geometrical and electronic structure, which render excellent catalytic performance in electrocatalytic CO_2RR .²³¹ For example, Zheng *et al.* designed a single-atom Pd-alloyed Cu catalyst (Pd_1Cu) to convert CO_2 to formic *via* single-atom

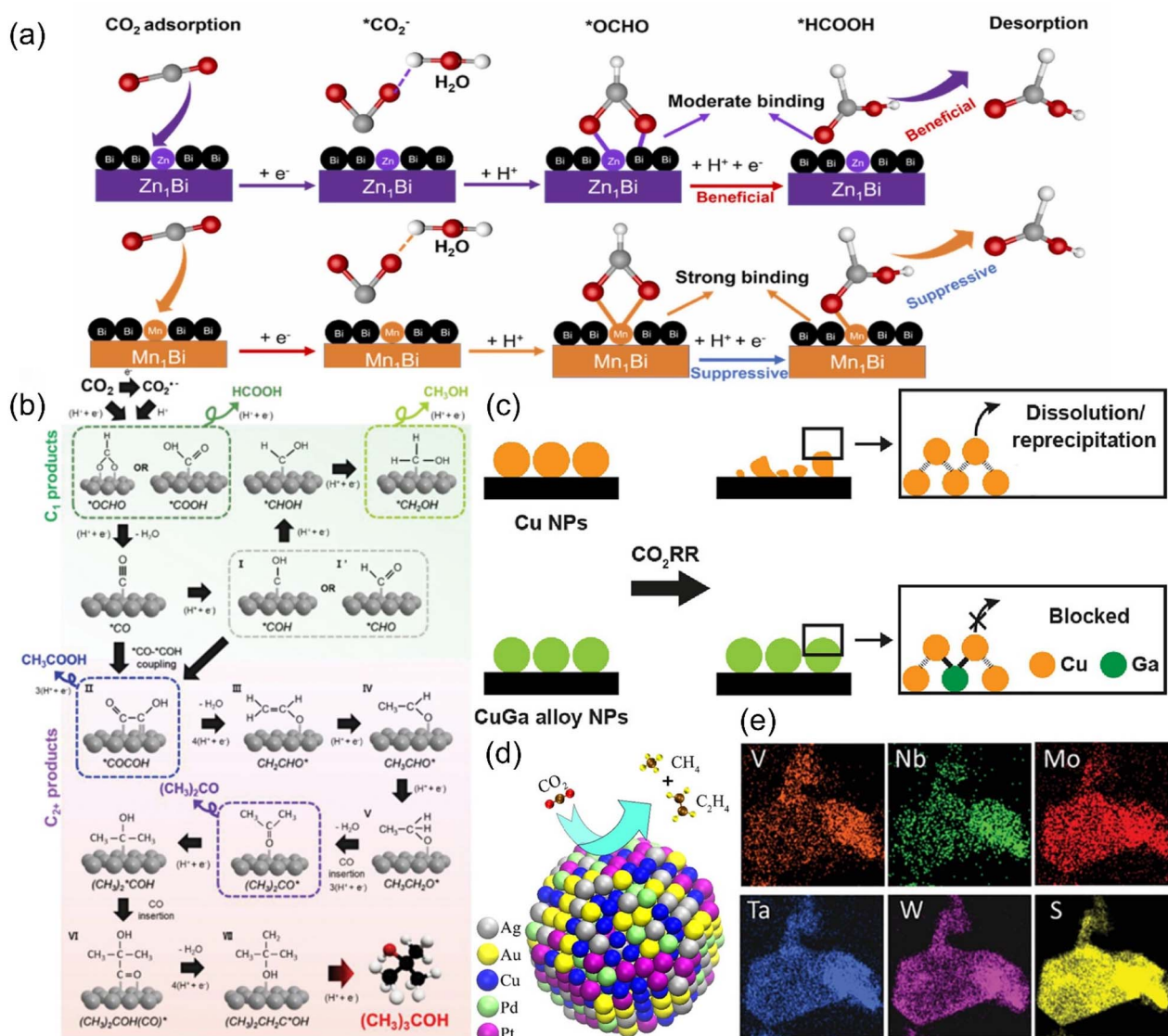


Fig. 21 (a) A proposed reaction mechanism for CO_2R to formate on SAA- Zn_1Bi and SAA- Mn_1Bi . (b) A probable mechanism for CO_2R to $(\text{CH}_3)_3\text{COH}$. (c) Illustration of the CO_2RR stabilization mechanism on CuGa alloy NPs. (d) Schematic of the catalysis reaction on AuAgPtPdCu. (e) EDS maps of $(\text{MoWVNbTa})\text{S}_2$. (a) Reproduced with permission.²³³ Copyright 2023, Elsevier Ltd. (b) Reproduced with permission.²³⁶ Copyright 2023, Wiley-VCH GmbH. (c) Reproduced with permission.²³⁷ Copyright 2023, American Chemical Society. (d) Reproduced with permission.²⁴⁰ Copyright 2020, American Chemical Society. (e) Reproduced with permission.²⁴¹ Copyright 2021, Wiley-VCH GmbH.

alloying with a high faradaic efficiency of $\sim 96\%$ at 1 A cm^{-2} .²³² What counts is that isolated Pd atoms were not active sites but rather acted more as modulators to adjust the local geometric and electronic structure of the neighboring Cu sites, making them highly selective and active for formate evolution. Shen *et al.* synthesized Zn single-atom alloyed metallic Bi (SAA-Zn₁Bi), an ideal CO₂RR catalyst screened under the guidance of DFT calculations for the production of formate, by a two-step *in situ* electrochemical reduction strategy (Fig. 21a).²³³ Wang *et al.* accelerated the prediction of Cu-based single-atom alloy catalysts for CO₂RR by machine learning.²³⁴ Several SAAs, including PCu, AgCu, GaCu, ZnCu, SnCu, GeCu, InCu and SiCu, were identified as promising CO₂RR catalysts through the high-throughput calculations of 2669 CO adsorption configurations on 43 types of Cu-based SAAs with various surfaces.

4.2.2. Bimetallic/trimetallic alloys. The effective electronic interactions between two/three metals and the special interfacial structure in bimetallic/trimetallic catalysts often make them exhibit better performance.²³⁵ Inspired by the motivation, the increasing attention has been concentrated on the development of bimetallic/trimetallic alloys, showing promising catalytic activity for CO₂RR. For example, Kim *et al.* fabricated Cu_xIr_{1-x} alloy NPs with oxophilic Ir-rich surfaces to convert CO₂ into high value C₄ product *t*-BuOH [(CH₃)₃COH] with an FE of 14.8% at a j_{partial} of 0.207 mA cm^{-2} , which showed the best performance toward C₄ production so far.²³⁶ Furthermore, they proposed a probable mechanism of *t*-BuOH formation (Fig. 21b). The strong electronic interactions between Cu and Ir as well as the high pro-oxidative nature of Ir-rich surfaces promoted the generation of C₄, which enhanced the binding strength of the oxygen-bound intermediates. Okatenko *et al.* reported that CuGa alloy NPs containing 17 at% Ga preserved most of their CO₂RR activity for at least 20 h, which was attributed to the higher oxophilicity and lower electronegativity of Ga, reducing the propensity of Cu to oxidize at open-circuit potential (ocp) and enhancing the bond strength in the alloyed nanocatalysts (Fig. 21c).²³⁷ In addition, Chen *et al.* synthesized several Cu_xZn_yMn_z ternary alloy electrocatalysts and tuned the surface coverage of *CO and *H, including Cu₈-ZnMn, Cu₈Zn₆Mn and Cu₈ZnMn₂, by varying the doping amounts of Zn and Mn.²³⁸ In which, the Cu₈ZnMn catalyst presented a high CO₂-to-CH₄ partial current density, while the Cu₈Zn₆Mn catalyst exhibited a high CO₂-to-C₂H₄ partial current density. Meanwhile, they found that the increase in the *H coverage allowed promotion of CH₄ and H₂ formation, while the increase in the *CO coverage facilitated the production of C₂H₄ and CO.

4.2.3. High-entropy alloys. High-entropy alloys (HEAs) have emerged as a novel material in the field of electrocatalysis, showing excellent performance for CO₂RR, which is related to the intrinsic properties such as high entropy effect, lattice distortion, sluggish diffusion and cocktail effect.²³⁹ Nellaippan *et al.* synthesized AuAgPtPdCu for the conversion of CO₂ into gaseous hydrocarbons (CO, CH₄, C₂H₄, and H₂) with an FE of about 100% (Fig. 21d).²⁴⁰ Although many elements were present in the catalyst, the electrocatalytic activity was predominantly described by the presence of redox-active Cu metal (Cu²⁺/Cu⁰),

and other metals only provided a synergistic effect. Cavin *et al.* predicted four HEAs, (MoWNBv)S₂, (MoWNBtTa)S₂, (MoWVNBtTa)S₂ and (MoVNBtTa)S₂, subsequently synthesized the first three of these alloys with approximately equimolar stoichiometries and found that (MoWVNBtTa)S₂ HEA showed an exceptionally high electrocatalytic performance for CO₂ conversion to CO (Fig. 21e).²⁴¹ Besides, Roy *et al.* used screening criteria considering pure Cu (111) surface as a reference catalyst and found 34 active and selective HEA catalysts for CH₃OH formation from the entire CuCoNiZnSn-based data set with the help of contour plots for the adsorption energies of *CO, *H₂CO, *H, and *O.²⁴²

4.3. Metal-organic frameworks

It is well known that porous carbon-based materials with good chemical and thermal stability are favorable catalysts or supports for CO₂ capture.^{243,244} Among porous carbon-based materials, MOFs are porous materials with well-defined crystallinity constructed from a diversity of organic linkers and feasible synthesis methods.^{245,246} MOFs are superb catalyst templates due to their outstanding physiochemical stability, structure diversity, highly ordered porous structure, uniform pore sizes and environments, high internal surface areas, and functional organic linkers.^{247,248} Benefiting from these unique physical and chemical properties, MOF derivatives exhibit the superiorities of higher stability, conductivity, and catalytic activity, which have been widely applied in CO₂RR.

4.3.1. Zinc-based MOFs. Zinc-based MOFs were historically reported to catalyze CO₂-to-CO conversion, and Zn is a promising metal to replace precious metals in CO₂RR. The tuning of peripheral components, such as ligands and heteroatom doping, has been studied in the context of CO₂RR.²⁰² Al-Attas and colleagues synthesized Zn-based MOFs containing different azolate functional ligands (1,2,4-triazole (Calgary Framework 20, CALF20)) and 2-methylimidazole (zeolitic imidazolate framework-8, ZIF-8) and found that CALF20 showed the highest CO partial current density of 53.2 mA cm^{-2} , with faradaic efficiency of $\sim 94\%$ at -0.97 V (*versus* RHE) and a turnover frequency (TOF) of 1360.8 h^{-1} due to faster charge transfer (Fig. 22a-c).²⁴⁹ Zinc imidazolate framework-8 (ZIF-8) is a subclass of zinc-based MOF based on zeolite topologies and containing Zn²⁺ and imidazolate ligands as the building units. The CO₂ reduction performance of ZIF-8 can be tuned *via* heteroatom doping, such as N-,²⁵⁰ Fe-,²⁵¹ Co-,¹³⁴ and Ni-doping.²⁰² Qiu and co-workers adopted Fe, N co-doping to enhance the CO₂RR reactivity of ZIF-8.²⁵² An increase in the FE and current density for CO production from *ca.* 75.0 to 98.8% in a concentrated KHCO₃ solution (1 mol L^{-1}) was observed, and the total current densities are more than 3 times higher than those of the less porous ones for electrochemical CO₂ reduction (Fig. 22d and e).

4.3.2. Copper-based MOFs. Cu-based nanomaterials are the most effective electrocatalysts due to their possible production of various hydrocarbon fuels including HCOOH, CO, CH₄, C₂H₄, C₂H₅OH, and even C₃H₇OH.²⁵³ Cu-BTC is a class of Cu-MOF formed by the self-assembly of Cu precursor dissolved in *N*,*N*-



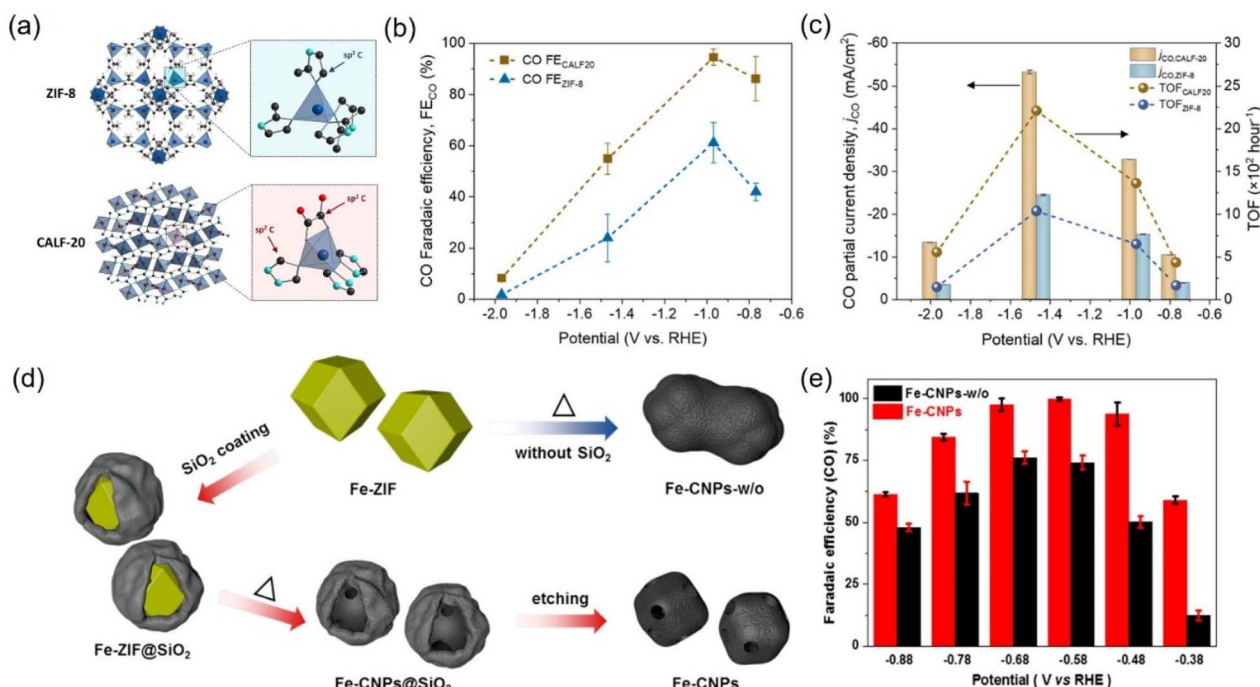


Fig. 22 (a) Schematic illustration of the crystal structure of ZIF-8 and CALF20. (b) FE_{CO} and (c) CO partial current densities and TOF at different applied potentials for CALF20 and ZIF-8 in 1.0 M KOH. (d) Synthetic illustration of Fe-CNPs and Fe-CNPs-w/o. (e) FE_{CO} at different potentials. (a–c) Reproduced with permission.²⁴⁹ Copyright 2021, American Chemical Society. (d and e) Reproduced with permission.²⁵² Copyright 2019, American Chemical Society.

dimethylformamide (DMF) with benzene-1,3,5-tricarboxylic acid (H₃BTC). Fang and co-workers used Cu-BTC as a sacrificial template to synthesize a series of Cu-carbon-based catalysts (Cu-pC, Cu₂O-pC, and Cu₂O/Cu-pC) with various valence states and mesoporous structures and found that Cu₂O/Cu-pC with higher oxidation state can effectively enhance the CO₂RR activity.²⁵⁴ In addition, multi-site tandem electrocatalytic CO₂ reduction can be realized by tuning the geometry of Cu-BTC. Cao *et al.* prepared a series of Cu-based nanoreactors by adjusting the geometrical morphology of MOF precursors. Among them, the cuboctahedron nanoreactor containing Cu-N₄/Cu₂O/Cu multiple active sites exhibited excellent CO₂RR selectivity towards the deep reduction product (80%) at a high current density (Fig. 23a and b).²⁵⁵ Because Cu edge atoms prefer to adsorb protons in water, single metal Cu tends to show intense activity for the paradoxical reaction (HER) rather than for the CO₂RR.²⁵⁶ Cu-In bimetallic catalysts were prepared by pyrolyzing Cu-In MOF (Cu-In BTC) for the CO₂RR (Fig. 23c). Cu₉₀In₁₀/C exhibits up to 85% selectivity of CO at −0.75 V *versus* RHE, higher than that of 3.1% and 10.8% for Cu/C and In/C, respectively.²⁵⁷ The alkaline microenvironment during the CO₂RR process rapidly destroys the Cu–O coordination bond of MOF, leading to the rapid aggregation of *in situ*-generated Cu-based nanoclusters and thus leading to the gradual loss of the CO₂RR activity.²⁵⁸ Meanwhile, Cu–N coordination is more stable than Cu–O coordination in MOFs, which is attributed to the matching between Cu²⁺ as a borderline acid and N-heterocycle as borderline bases.²⁵⁸ Gu *et al.* prepared highly active Cu/Cu₂O nanoclusters *via in situ* electrochemical reconstruction using Cu–N coordinated MOF CuPZ₂ as precursors for the highly selective

C₂H₄ synthesis, showing a faradaic efficiency of 70.2 ± 1.7% toward C₂H₄ with a partial current density of 12.38 mA cm^{−2} at −1.03 V *vs.* RHE in the CO₂RR. *In situ* infrared spectroscopy with the observation of *CO*CO and *CO*COH intermediates confirmed the C₂H₄ formation pathway, while *in situ* Raman spectroscopy and HRTEM evidenced that the coexisting Cu₂O and Cu nanoclusters were the active sites (Fig. 23d and e).²⁵⁸ Besides, Cu-based MOF (MOF-74) was used as the precursor of highly isolated Cu NPs to achieve enhanced CH₄ production in the CO₂RR.²⁴⁵ Furthermore, Irabien *et al.* tested the ECO₂RR catalytic activity of various Cu-based organic porous materials, including HKUST-1 MOF, CuAdeAce MOF, CuDTA mesoporous metal–organic aerogel (MOA) and CuZnDTA MOA, verifying their ECO₂RR application potential in gas diffusion electrodes (GDEs).¹³ Among them, the GDEs constructed by HKUST-1 and CuZnDTA can utilize and convert CO₂ more efficiently into liquid methanol/ethanol products, and the Faraday efficiency of ethanol with high economic value can be as high as 15.9% and 9.9%, respectively, which can be attributed to the unsaturated coordination environment of the porous metal–organic frameworks. Notably, when the conversion rate was normalized to the active metal surface available for each material, the ECO₂RR activity of CuAdeAce was second to none. The donor ligand-constructed paddle-wheel motifs play an important role in stabilizing the square plane coordination geometry around the Cu²⁺ atom, which allows for the generation of open metal sites throughout the porous network that is prone to strong interaction with guest molecules. Since the local structure of the metal–organic porous material is hard to be destroyed, even though the crystallinity of

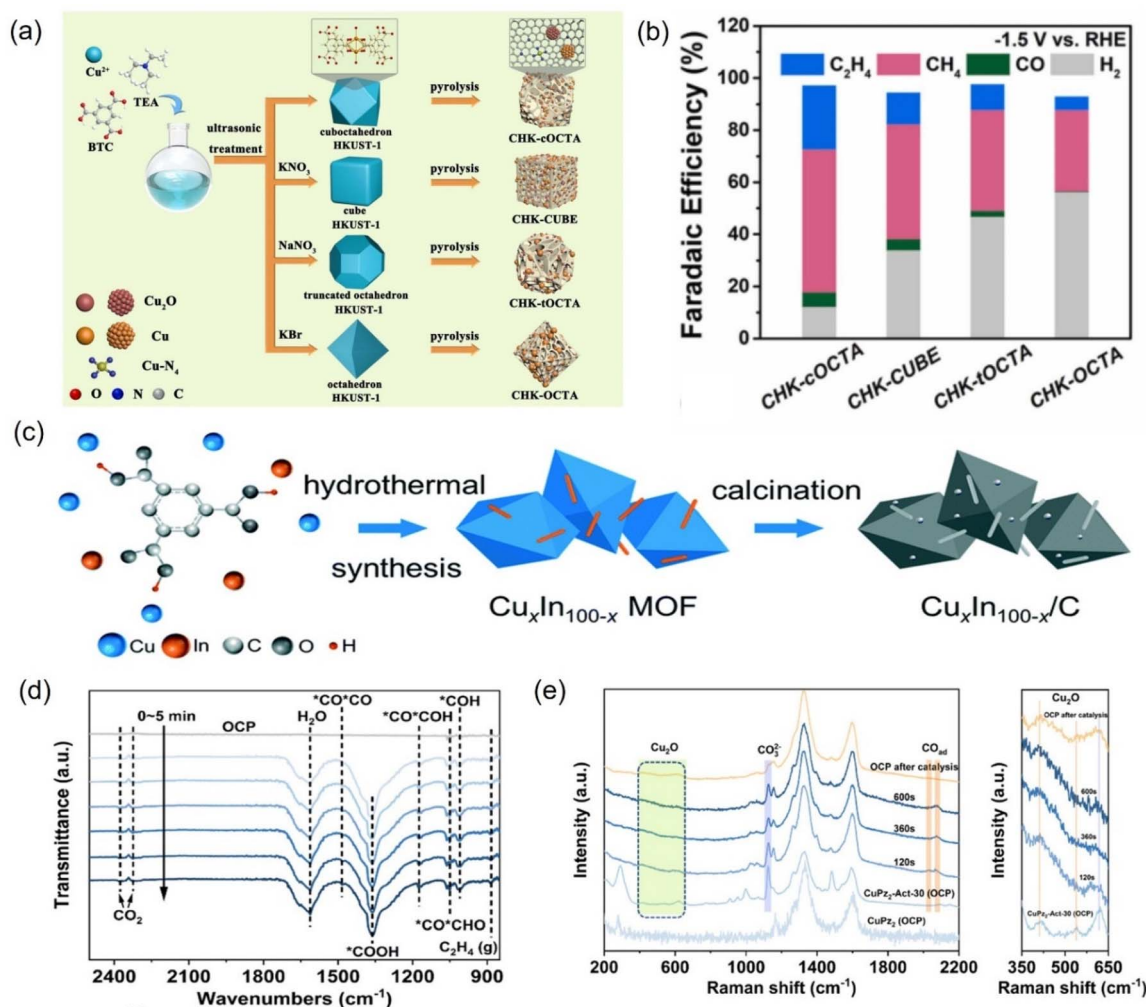


Fig. 23 (a) Illustration of the fabrication of different Cu-based nanoreactors and (b) faradaic efficiency at -1.5 V vs. RHE. (c) Synthetic diagram of Cu-In bimetallic catalysts. (d) *In situ* ATR-FTIR spectra of CuPz₂-Act-30 collected at -1.03 V vs. RHE and (e) *in situ* Raman spectra of CuPz₂ (OCP), CuPz₂-Act-30 (OCP), and CuPz₂-Act-30. (a and b) Reproduced with permission.²⁵⁵ Copyright 2022, Elsevier. (c) Reproduced with permission.²⁵⁷ Copyright 2021, the Royal Society of Chemistry. (d and e) Reproduced with permission.²⁵⁸ Copyright 2022, American Chemical Society.

the material is significantly reduced, HKUST-1 GDE exhibited excellent stability for continuous operation for 17 hours. On this basis, they introduced another metal Bi to synthesize bimetallic MOF materials and tested their ability to convert CO₂ into alcoholic products.⁹ Compared with single Cu/Bi-based MOFs, the synergistic effect between Cu and Bi optimizes the electronic structure of the active center and the energy barriers of the key reaction intermediates and promotes the formation of methanol and the C-C coupling step of ethanol. After a series of comparisons, it was found that the ratio of Cu and Bi loadings in the MOFs and the current density of the system significantly control the selectivity of the generated alcoholic products, which, above or below the optimal values of both, will weaken the catalytic performance of ECO₂RR.

4.3.3. Other metal-based MOFs. There are some reports on cobalt-, iron-, zirconium-, bismuth- and nickel-based MOFs-derived catalysts. A series of MOFs with different morphologies (abbreviated as Ni-MOF-525) with zirconia clusters as

nodes and nickel porphyrin complexes as bridging ligands were synthesized by Zheng *et al.*²⁵⁹ Ni SACs in an H-cell possessed an urchin-like hierarchical structure with internal voids, with rapid and highly selective electroreduction of CO₂ to CO (FE_{CO} = 98%) even at a current density as high as 200 mA cm⁻². Fe-N-C catalyst derived from Fe-MOF was found to exhibit high Faraday efficiency (86.8%) for CO products at an overpotential of 496 mV and excellent long-term stability due to the good inheritance of the Fe-MOF precursor.²⁶⁰ Recently, MOF thin films as electrocatalytically active units have been shown to be functional for electrochemical CO₂ reduction.²⁶¹ Hupp *et al.* embedded copper nanoparticles into a zirconium-MOF film (NU-1000). The catalyst was obtained by installing Cu(II) clusters in NU-1000 films by a solvothermal deposition method, followed by the electrochemical reduction of Cu(II) to metallic copper, which exhibited good electrocatalytic activity.²⁶² Li *et al.* reported the synthesis of Bi SAs/NC catalysts using Bi-MOFs as the precursors, which exhibited high intrinsic CO₂ reduction

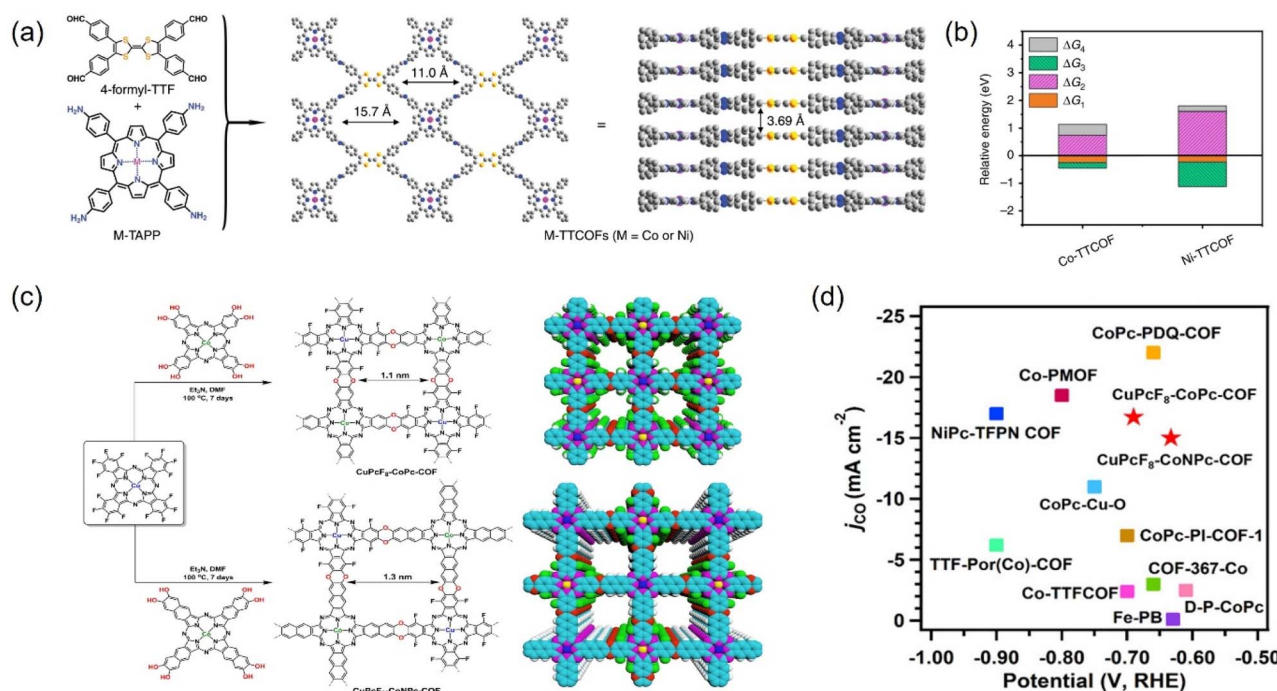


Fig. 24 (a) The structure of M-TTCOFs obtained through the condensation of 4-formyl-TTF and M-TAPP. (b) Comparison of the relative energy of each elementary reaction (ΔG_1 , ΔG_2 , and ΔG_3 represent the free energy of CO_2 , COOH^* , and CO^* formation, respectively, and ΔG_4 stands for the free energy of CO desorption process) in the electrocatalytic CO₂RR for M-TTCOFs (M = Co or Ni). (c) Schematic representation for the synthesis of CuPcF₈-CoPc-COF and CuPcF₈-CoNPc-COF. (d) Comparison of j_{CO} . (a and b) Reproduced with permission.²⁶⁵ Copyright 2020, Springer Nature. (c and d) Reproduced with permission.²⁶⁶ Copyright 2021, American Chemical Society.

activity for CO conversion, with a high FE_{CO} of 97% and high turnover frequency of 5535 h⁻¹ at a low overpotential of 0.39 V.⁸²

4.4. Covalent organic frameworks

COFs are reticulated crystalline solids with a periodic structure consisting of molecular units connected by functional organic ligands.^{202,263,264} COFs, as promising alternative materials for electrocatalytic CO₂RR, are mainly attributed to more exposed surface area and active sites, tunable structure, and the possibility of modifying a wide range of metal types (e.g., Co, Cu, and Ni) into their structure to confer the COFs with tunable catalytic centers.²⁶⁵ These materials allow the integration of various organic building blocks into two-dimensional (2D) or three-dimensional (3D) mesh networks. Over the past decade, hundreds of COFs have been developed and used in a variety of applications, including gas adsorption, multiphase catalysis, photonics, photoemission, and wastewater treatment.²⁶⁶

4.4.1. Two-dimensional COFs. Two-dimensional (2D) COFs exhibit polymeric sheet-like structures composed of well-ordered polygons, endowing them with impressive stability for device application.²⁶⁷ In CO₂RR electrocatalysis, optimized 2D frameworks electrocatalysts would be an ideal choice to control the catalytic activity, selectivity and efficiency in a single catalytic system with high performance toward the target products.²⁶⁸ Lan *et al.* prepared a series of stable and highly crystalline metalloporphyrin tetrathiafulvalene-based COFs (M-TTCOFs), in which Co-TTCOF was able to selectively convert CO₂ to CO, with an FE_{CO} of 91.3% at -0.7 V. Moreover, DFT

calculations showed that Co-TTCOF displayed the lowest activation energy (Fig. 24a and b).²⁶⁵ However, the poor electrical conductivity of monometallic COFs limits their electrocatalytic performance.²⁶⁹ Huang *et al.* synthesized two novel ultra-stable bimetallic polyphthalocyanine-based 2D COFs, CuPcF₈-CoPc-COF and CuPcF₈-CoNPc-COF by rational design using dioxin as the bond.²⁶⁶ The structure of the metal phthalocyanine units in overlapping stacking mode provides a high-speed pathway for electron transfer. Notably, the CuPcF₈-CoNPc-COF possessed a Faraday efficiency of 97%, which is superior to most COF-based electrocatalysts (Fig. 24c and d). In addition, constructing interlayer hydrogen bonds in 2D COFs can enhance the interlayer interactions of COFs, thereby improving the electrical conductivity, thermal stability, and chemical stability.²⁷⁰ Three new 2D polyimide-conjugated phthalocyanine COFs, namely, NiPc-OH-COF, NiPc-OMe-COF, and NiPc-H-COF, were synthesized by Jiang *et al.* Owing to the introduction of additional interlayer hydrogen-bonding interactions between the O-H of the 4-phenylene diols and the hydroxyl "O" atoms of the neighboring layers, the NiPc-OH-COFs showed enhanced chemical stability, which could be stabilized for 2 weeks even under a 1 M aqueous sodium hydroxide solution.²⁷¹

4.4.2. Three-dimensional COFs. The active sites are usually hidden in the layers of 2D COF materials due to the face-to-face lamellar stacking that limits their proximity to the electrolyte and CO₂, thus reducing the concentration of surface active sites in the electrocatalytic process.²⁷² 3D COFs could maximize active electrocatalytic sites by spatially separating molecular

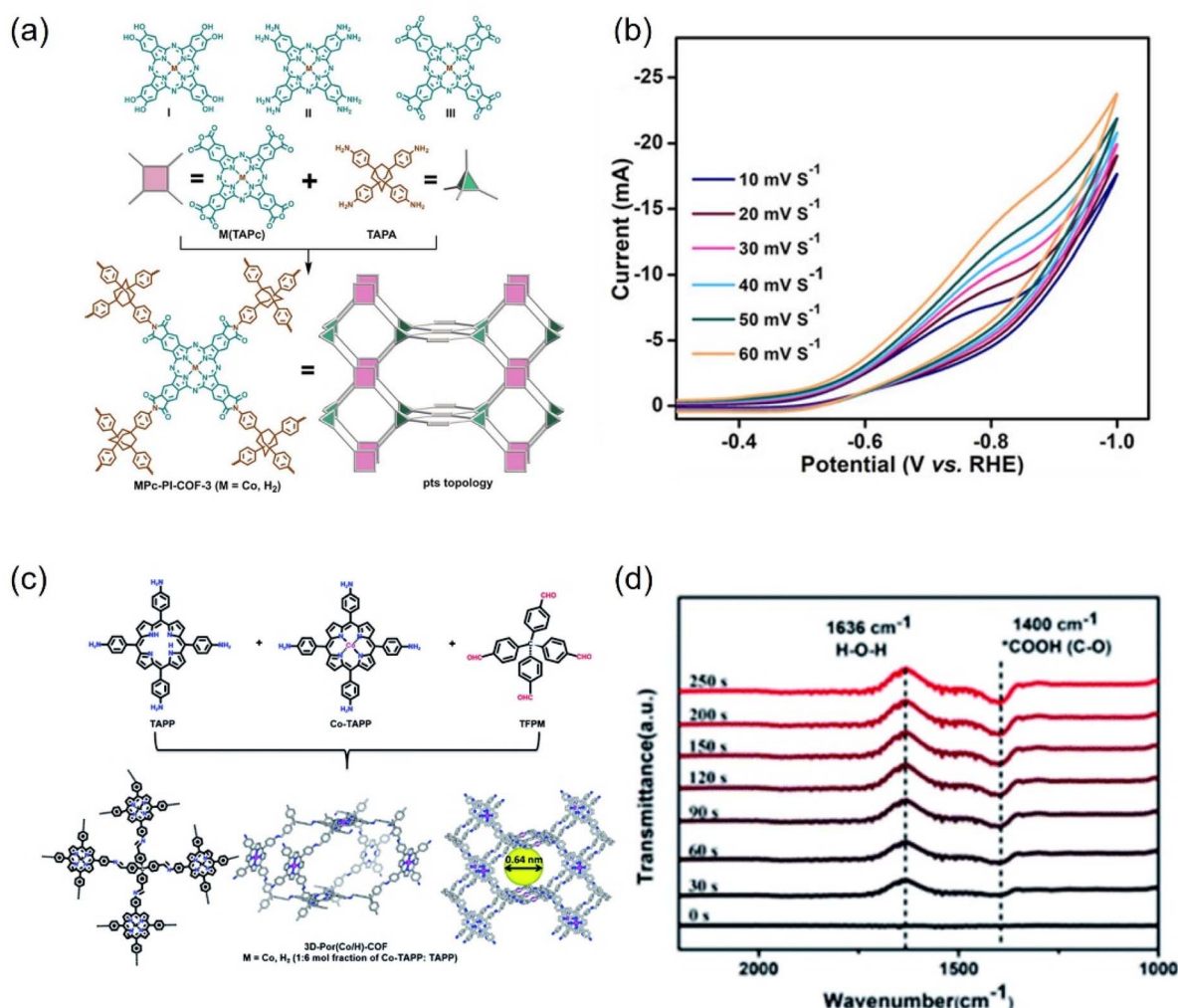


Fig. 25 (a) Synthesis of MPC-PI-COF-3 ($M = \text{Co}^{\text{II}}$ or H_2) and (b) scan rate dependence of cyclic voltammetry response of CoPc-PI-COF-3. (c) Schematic representation of the synthesis of 3D-Por(Co/H)-COF and the simulated network. (d) *In situ* ATR-IR of 3D-Por(Co/H)-COF at -0.9 V. (a and b) Reproduced with permission.²⁷⁴ Copyright 2022, John Wiley and Sons Ltd. (c and d) Reproduced with permission.²⁷⁵ Copyright 2022, Royal Society of Chemistry.

building blocks.²⁷³ Jiang *et al.* constructed 3D phthalocyanine (Pc) polyimide (PI) COFs (M-Pc-PI-COFs-3 ($M = \text{Co}^{\text{II}}$, H_2)), in which the unique 3D porous structure of CoPc-PI-COF-3 ensured an electrochemical surface concentration of up to 183 nmol cm^{-2} at the electrode, *i.e.*, 32.7% of the metal phthalocyanine substituent as the active center (Fig. 25a and b).²⁷⁴ Besides, a porous 3D cobalt porphyrinic COF, denoted as 3D-Por(Co/H)-COF, was synthesized by Cao and coworkers, which exhibited high activity for CO₂RR with a CO faradaic efficiency of 92.4% at -0.6 V *versus* RHE.²⁷⁵ ATR-IR spectra showed that the formation of the *COOH intermediate was the rate-determining step for the CO₂RR (Fig. 25c and d).

5. Challenges and perspectives

Metal-based electrocatalysts have been widely studied for the CO₂RR due to their controllable composition and structure, excellent chemical stability and clear catalytically active sites. In

this review, we summarize the basic research and current research progress of catalyst structure regulation and carrier selection involved in CO₂RR. Although significant progress has been made in electrocatalytic CO₂RR, the actual related research is still in its infancy. As a promising way to close the carbon cycle and generate value-added products, CO₂RR is attracting more and more attention. However, CO₂RR is extremely sensitive to the reaction environment, which makes it difficult to accurately grasp the reaction process. Physical and chemical changes may occur during the catalytic process as well as morphological evolution such as surface recombination and roughening on the catalyst surface. In order to obtain efficient target products, there are still several crucial challenges to be overcome.

(1) Compared with the easily available C₁ product, the reduction reactions of C₂ and C₃ products remain to be further studied. For two-electron products, high Faraday efficiency can be achieved at a given potential, but the overpotential is still



unsatisfactory compared with the theoretical value. Hence, improving the Faraday efficiency of multi-carbon products is the main direction of future research. Commercially, the reduction products are required to have high Faraday efficiency (>90%) and current density (>200 mA cm⁻²). Increasing the selectivity for high-value products remains a major challenge and there is still a huge room for progress.

It is necessary, on the one hand, to develop the catalytic activity and product possibilities of more metal elements, and, on the other hand, to improve the specific Faraday efficiency of metals known to produce multi-carbon products. Besides, most of the reported electrocatalysts are usually designed as powders, which may lead to the serious agglomeration of the material, thereby reducing the utilization of active sites. Furthermore, excessive pursuit of performance improvement while ignoring the cost considerations is also not conducive to practical application. Therefore, people are eager to minimize the use of expensive precursors and surfactants and simplify the synthesis processes to obtain catalytic systems with both low cost and high efficiency. On the basis of clarifying the active sites by experiments and theoretical calculations, the core of the solution needs to be considered from the perspective of the catalyst itself. Optimization strategies including heteroatom doping, defect engineering, and morphology design are useful for assisting electrocatalysts in achieving economical products with higher purity. Conceptualizing ingenious strategies is the golden key to meet the selectivity requirements in practical application. For example, as the material size is optimized for further reduction, the density of the active site along with the specific surface area will continue to expand, which can promote mass transport and improve the kinetic activity. Furthermore, the selective introduction of defects such as vacancies and grain boundaries can effectively contribute to the desired outcome. In addition, the hydrophilicity and hydrophobicity of the catalyst can be adjusted to optimize the binding energy of the intermediate, thus affecting the competitive relationship between CO₂RR and HER.

(2) Compared with the success achieved in the catalytic activity of ECO₂RR, the breakthrough in the stability has been more dismal. To date, almost all the reported materials have a lifetime of less than 1000 hours.¹⁴ The peak achievement is that the operating time for CO and formic acid can reach 3800 and 2400 hours, respectively.^{276,277} However, these existing catalysts are far from meeting the commercial threshold of more than 50 000 hours for the low-temperature operation of ECO₂RR.²⁷⁸ Therefore, on the road to the commercialization of ECO₂RR, meeting the most troublesome difficulties of long-term stable operation is the core technical problem to be solved urgently. There are many factors that lead to the instability of electrocatalysis. For example, small perturbations in the electrochemical microenvironment may increase the difficulty of species mass transfer, thereby limiting the diffusion and adsorption of CO₂ molecules. In this regard, it is necessary to optimize the entire electrolysis system and alleviate flooding and carbonate problems. In addition, the active sites will undergo isomeric collapse as the ECO₂RR continues, resulting in the inability of electrons to be quickly transferred, and the key intermediate species cannot be effectively adsorbed, which

has a devastating effect on both the stability and activity. The key to solving this thorny problem is to create more thermodynamic and kinetic barriers to atomic migration. Enhancing the bond strength of lattice atomic bonds to chemically improve the degree of bonding and wrapping capping materials to physically prevent atomic diffusion are effective strategies to avoid surface reconstruction, which can be achieved by ligand protection, doping/alloying, interface construction and protective layer encapsulation. Notably, the reasonable manipulation of operating conditions such as pulse electrolysis can also uniquely extend the durability of the material by repairing the active center and adjusting the interfacial chemistry. Specifically, pulse operation prolongs the ECO₂RR process by inhibiting carbonate deposition, removing surface toxins/bubbles, and recovering active phases.

(3) In addition to the optimization of the catalyst itself, it is particularly critical to design a more suitable CO₂RR electrolytic cell.²⁷⁹ The setting of electrolytic cells will have a profound impact on the overall performance of ECO₂RR.²⁸⁰ With the improvement of this technical field, it is particularly critical to significantly reduce the overpotential of CO₂RR in the electrolytic cell. Through the analysis and comparison of various types of electrolytic cells, in most of the current studies, the three reactors of H-type electrolytic cell,²⁸¹ flow type electrolytic cell²⁸² and membrane electrode electrolytic cell²⁸³ are widely used. The H-type electrolytic cell is separated from the left and right chambers by an ion-exchange membrane.²⁸⁴ The separation of electrolyte and cathode reaction gas can be achieved by exchange. However, the solubility of CO₂ in the environment containing water electrolyte is relatively low. Therefore, in the H-type reactor, the mass transfer process is greatly restricted. Due to the large interfacial tension between water and air, the gas cannot enter the cathode chamber through this area, thus affecting the electrolysis reaction. In addition, continuous carbon dioxide blowing may lead to an increase in the pH value of the electrolyte, which is more detrimental to the performance of the H-type battery. In order to solve the problems existing in the H-type electrolytic cell, researchers have designed a flow electrolytic cell for CO₂RR. Compared with the H-type electrolytic cell, the flow cell adds a gas chamber, and the gas diffusion layer (GDL) is used to separate the cathode electrolyte and the CO₂ gas. The CO₂ gas can directly pass through the GDL and react on the surface of the catalyst. The flow cell also has the ability to utilize alkaline electrolytes, which is beneficial because it can inhibit HER in a high pH environment, thereby improving the performance of CO₂RR. From the perspective of commercialization, membrane electrode electrolyzers are considered to be the most suitable equipment for commercial applications. However, some organic products may cause damage to solid electrolytes and ion-exchange membranes during long-term use, thereby reducing their durability. Therefore, for a variety of different products, we need to optimize and adjust the system of solid electrolyte electrolyzers in a timely manner. The careful design of electrodes and electrolytic reactors plays a vital role in achieving catalytic activity with industrial application value.

(4) DFT calculations can explore the electronic structure and directly identify the active sites at the atomic level. It is a favorable weapon for reasonably analyzing the reaction



mechanism and predicting the catalytic steps and has an indispensable inspiration and guidance for experimental preparation.²⁸⁵ For ECO₂RR, the intrinsic properties of CO₂ molecules are variable, the types of intermediates of CO₂RR are multifarious, and the effects of solvation and ion on CO₂RR at the solid-liquid interface are relatively complex. Theoretical calculations are increasingly being relied upon to reveal the mechanism of the tedious reaction steps and to screen for more optimized material compositions and structures. Due to the escalating difficulty, the theoretical insights of CO₂RR are far less comprehensive and profound than other electrocatalytic reactions such as OER, HER, and ORR, and there is still a huge unknown space to be exploited. Typically, the calculation of the hydrogen electrode (CHE) is modeled under the assumption that the catalyst is charge-neutral to calculate the energy barrier of each intermediate step. However, ECO₂RR usually occurs at the gas-liquid-solid interface with a constant electrode potential. The surface of the catalyst is charged and is balanced by electron exchange with the electrode, rather than without the electrode potential, which is a non-negligible influence factor in ECO₂RR. For example, the basic step energy barrier of the proton-electron transfer of ECO₂RR to CO on Cu (100) is profoundly affected by the electrode potential, and their change trend is opposite. In this regard, Wang *et al.* regulated the electrode potential of the system by introducing anions (Cl⁻) and cations (Na⁺) and detect their effects using constrained molecular dynamic (MD) sampling and thermodynamic integration.²⁸⁶ They also elucidated the mechanism of electron transfer-proton transfer (ET-PT) decoupling and hydrogen bond-assisted CO₂ activation, indicating that the efficient adsorption and activation of CO₂ are closely related to the electron transfer of active sites, demonstrating that the electrode potential is the key to achieving efficient capture of CO₂. In addition, the hydrogen bond network between the water solvent molecules interacts strongly with the key species adsorbed on the catalyst surface, and this solvent effect almost determines the stability of ECO₂RR intermediates. In summary, it is of great significance to construct a clear model of aqueous solution system and introduce the consideration of electrode potential into the calculation simultaneously. In the future, the influencing factors included in the theoretical research on ECO₂RR need to be more comprehensive to fit the actual reaction in the experiment as much as possible.

Looking ahead, ECO₂RR research will mainly focus on the system design of the electrolyzer and the optimization and evaluation of electrochemical performance, especially in the design of the reactor, the nature of the electrode, electrolyte, ion exchange membrane, voltage, current density, energy efficiency and the service life of the electrolyzer. These research results will provide a strong impetus and guidance for the commercial application of ECO₂RR.

Author contributions

All of the authors contributed to the literature search, writing and editing of this review.

Conflicts of interest

There are no conflicts to declare.

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