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Alloying Pd with Ru enables electroreduction of nitrate to ammonia with $\sim\!\!100\%$ faradaic efficiency over a wide potential window†

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Electrocatalytic nitrate (NO_3^-) reduction reaction (eNO_3^-RR) to ammonia under ambient conditions is deemed a sustainable route for wastewater treatment and a promising alternative to the Haber–Bosch process. However, there is still a lack of efficient electrocatalysts to achieve high NH_3 production performance at wastewater-relevant low NO_3^- concentrations. Herein, we report a $Pd_{74}Ru_{26}$ bimetallic nanocrystal (NC) electrocatalyst capable of exhibiting an average NH_3 FE of $\sim 100\%$ over a wide potential window from 0.1 to -0.3 V (vs. reversible hydrogen electrode, RHE) at a low NO_3^- concentration of 32.3 mM. The average NH_3 yield rate at -0.3 V can reach 16.20 mg h^{-1} cm $^{-2}$. Meanwhile, $Pd_{74}Ru_{26}$ also demonstrates excellent electrocatalytic stability for over 110 h. Experimental investigations and density functional theory (DFT) calculations suggest that the electronic structure modulation between Pd and Ru favors the optimization of NO_3^- transport with respect to single components. Along the * NO_3 reduction pathway, the synergy between Pd and Ru can also lower the energy barrier of the rate-determining steps (RDSs) on Ru and Pd, which are the protonation of * NO_2 and * NO_3 respectively. Finally, this unique alloying design achieves a high-level dynamic equilibrium of adsorption and coupling between * NO_3^- RR.

Introduction

Ammonia (NH₃) not only is a key industrial feedstock for the manufacture of chemicals such as fertilizers, but is also deemed a promising green energy carrier due to its high energy density (4.3 kWh kg⁻¹), zero carbon emission, and easy liquefaction. For a century, industrial NH₃ has been mainly produced by the energy- and carbon-intensive Haber–Bosch process. This process consumes about 5.5 EJ of energy (\approx 38 GJ/ $t_{\rm NH_3}$) per year and emits over 450 million metric tons of carbon dioxide (\approx 2.9 $t_{\rm CO_2}/t_{\rm NH_3}$).

Electrocatalytic nitrogen (N2) reduction reaction (eNRR) and eNO₃⁻RR using water as a proton source have been explored as appealing alternatives.6-13 They hold promise for green NH3 production due to ambient operating conditions and compatibility with intermittent renewable electricity. Among them, eNRR is hindered by the high dissociation energy (941 kJ mol⁻¹) of the N \equiv N bond and poor solubility (6.8 \times 10⁻⁴ M in water) of N2 in aqueous electrolytes.14,15 This leads to NH3 production being far below the targets for feasible industrial installations imposed by the US Department of Energy (DOE) (current density $>300 \text{ mA cm}^{-2}$, FE >90%, and yield rate $>60 \text{ mg h}^{-1} \text{ cm}^{-2}$). 16 Compared to N₂, the more reactive NO₃⁻ has a significantly lower dissociation energy (204 kJ $\,\mathrm{mol}^{-1}$ for the N=O bond) and absolute solubility in water. 10 This makes NO₃ a more suitable nitrogen source for electrocatalytic NH3 synthesis. In fact, eNO_3 RR has a more positive standard reduction potential (E_0 = 0.69 V vs. RHE, hereafter) than eNRR ($E_0 = 0.093$ V) in an electrolyte at pH = 14, implying more favorable thermodynamic conditions. 17 Although NO₃ is a downstream product of NH₃ in the industry, 18 the availability of environmental pollutant NO₃ makes NH₃ production by eNO₃⁻RR a feasible strategy for "turning waste into wealth". Excessive nitrogen fixation activities of human beings have led to massive amounts of NO₃being released into the environment. Therefore, various industrial and agricultural effluents rich in NO₃ can be used as

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NO₃⁻ resources for eNO₃⁻RR to produce NH₃. However, most of the practical effluents have low NO₃⁻ concentrations, ranging from a few to tens of mM only. ^{19,20} In this case, the bias applied to overcome the reaction kinetics of eNO₃⁻RR to NH₃ readily induces the competing hydrogen evolution reaction (HER). ²¹ Hence, it is challenging to design electrocatalysts that can simultaneously achieve high NH₃ FE and yield rate at low NO₃⁻ concentrations when driven at low potentials.

eNO₃ RR to NH₃ needs to undergo a complex transfer and coupling of eight electrons and nine protons, involving multiple intermediates in the process.10 Apart from the competing HER, the catalytic performance is also limited by the mismatch in the kinetics of multiple conversion steps. 22,23 It has been reported that the reaction pathway from eNO3-RR to NH3 can be optimized by tuning the adsorption energies of protons and key reaction intermediates. 17,24-28 According to the Sabatier principle, the interaction strength between catalytic sites and reactive species needs to be moderate.29 In addition, the generation of *H (where * denotes an adsorbed species) needs to be ensured to facilitate the deoxygenation and hydrogenation steps of eNO₃⁻RR to NH3.30 Palladium (Pd) and ruthenium (Ru) have good water dissociation ability and high coverage of *H on the surface during eNO₃⁻RR under neutral or alkaline conditions.31-34 Although this is kinetically favorable for the competing HER, the Pd(111) facet was found to have the ability to catalyze the conversion of NO₃⁻ into NO₂^{-,35} and Ru was found to exhibit significant activity for NO2 to NH3.36 This inspired us to alloy these two metals to tailor the geometry and electronic structure of the catalyst, which promises to optimize the adsorption of reactive species while ensuring the supply of *H.

Herein, PdRu bimetallic NCs with different Pd/Ru molar ratios were synthesized and employed as catalysts for NH₃ production by eNO₃⁻RR under alkaline conditions. Pd₇₄Ru₂₆ NCs exhibit the best NH3 production performance. When operating under the NO₃⁻ concentration (32.3 mM) of typical industrial wastewater, an average NH3 FE close to 100% can be obtained over a wide potential window (400 mV, from 0.1 to -0.3 V), with an average NH₃ yield rate of 16.20 mg h^{-1} cm⁻² at -0.3 V. When operating at a NO₃⁻ concentration of 100 mM, the potential window for obtaining ~100% NH₃ FE can be extended from 0.1 to -0.9 V, and the average NH3 yield rate at -0.9 V can reach $42.98 \text{ mg h}^{-1} \text{ cm}^{-2}$, approaching the DOE targets. Meanwhile, Pd74Ru26 NCs also demonstrate excellent electrocatalytic stability during consecutive electrolysis for over 110 h. Moreover, the concentration of nitrate nitrogen (NO₃⁻-N, 451.6 μg mL⁻¹) in a simulated industrial wastewater can be decreased to the drinkable water level after 170 min with a final NO₃⁻-to-NH₃ conversion efficiency over 90%. Experimental investigations and DFT calculations suggest that the electronic structure modulation between Pd and Ru promotes the transport of NO₃⁻, as well as the protonation of *NO2 (RDS of Ru) and *NO (RDS of Pd).

2. Results and discussion

2.1 Synthesis and structural characterization

 Pd_xRu_y bimetallic NCs with varying Pd/Ru molar ratios (x/y) were synthesized through co-electrodepositing Pd and Ru on

porous carbon fiber paper (CFP) under galvanostatic current (Fig. 1a and Methods). As control samples, Pd and Ru NCs were synthesized by monometallic electrodeposition under the same conditions (Methods). During the electroreduction process, CO_2 was continuously bubbled to compete with the metals for reduction to control the morphology of Pd_xRu_y NCs. In the case of the precursor Pd and Ru ions at a ratio of 3:1, PdRu NCs formed by electrodeposition without CO_2 bubbling tend to aggregate into bulks (ESI Fig. S1†). The bubbling of CO_2 broke the PdRu NCs into well-dispersed spherical particles with diameters of around 50 nm (Fig. 1b). From the transmission electron microscopy (TEM) images at higher magnification (Fig. 1c), the PdRu NCs are loosely clustered.

The crystal structures of the Ru, Pd and Pd_xRu_y NCs were further examined by X-ray diffraction (XRD), high-resolution TEM (HRTEM), and energy-dispersive spectroscopy (EDS). The XRD pattern of Ru NCs (Fig. 1d) displays five broad diffraction peaks in the range of 35 to 75°, which can be ascribed to hexagonal close-packed (hcp) Ru (PDF#06-0663). The TEM image (ESI Fig. S2a†) shows that the Ru NCs are highly agglomerated with each crystal size of about 5 nm. The observed lattice spacing of 0.214 nm can match the (002) crystal plane of hcp Ru (ESI Fig. S2b†). The corresponding fast Fouriertransform (FFT) pattern along the [0110] zone axis (ESI Fig. S2c†) further confirmed the hcp phase of Ru NCs. The three sharp diffraction peaks in the XRD pattern of Pd NCs (Fig. 1d) can be well indexed to the (111), (200) and (220) crystal planes of face-centered cubic (fcc) Pd (PDF#89-4897). The TEM image (ESI Fig. S3a†) shows that Pd NCs show a large diameter of \sim 200 nm. A lattice spacing of 0.228 nm was observed in the HRTEM image (ESI Fig. S3b†), which corresponds to the (111) crystal plane of fcc Pd. In the XRD patterns of Pd_xRu_v NCs (ESI Fig. S4†), the diffraction peaks of fcc Pd shift toward higher angles after introducing more Ru. This is due to Ru having a smaller ionic radius. Partial alloying of Pd with Ru causes the shrinkage of the lattice.37 In addition, the weak diffraction peak appearing at 44.6° in the XRD patterns (Fig. 1d and ESI Fig. S2†) can be attributed to the (101) crystal plane of hcp Ru, indicating that slight compositional segregation occurred during the alloying process.38 The shift of this peak to a higher angle is possibly due to the inherent compressive strain derived from lattice mismatch between the fcc Pd_xRu_y and hcp Ru.³⁹ The formation mechanism of fcc Pd_xRu_ν NCs can be inferred as Pd²⁺ ions with a high standard electrode potential (+0.915 V versus standard hydrogen electrode, vs. SHE)40 are preferentially reduced to fcc Pd during the electrodeposition process, and then serve as templates for the growth of Pd and Ru.41,42 The HRTEM image (Fig. 1e) of Pd₇₄Ru₂₆ NCs displays a lattice spacing of 0.224 nm, which is between the fcc Ru(111) interplanar spacing (0.221 nm) and the fcc Pd(111) interplanar spacing (0.228 nm). This is consistent with the XRD results. Moreover, the corresponding FFT pattern (inset of Fig. 1e) along the [011] zone axis exhibits bright diffraction points indexed to the (111) and (200) crystal planes of fcc Pd74Ru26. The TEM-EDS elemental mapping images (Fig. 1f and S5a†) and the corresponding elemental line scan (Fig. 1g), as well as scanning TEM-EDS elemental mapping images (ESI Fig. S6†) reveal an even distribution of Pd and Ru in

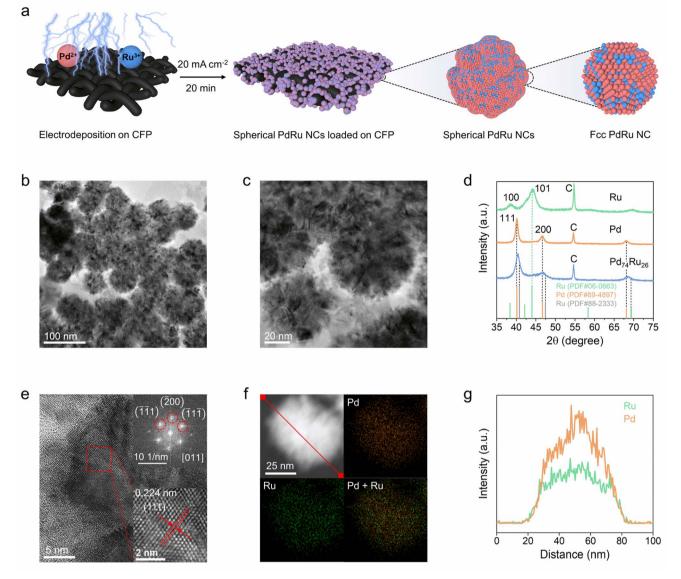


Fig. 1 Synthesis and structural characterization of Pd₇₄Ru₂₆ NCs. (a) Schematic diagram of the synthesis process. (b) and (c) TEM images at different magnifications. (d) XRD patterns of Ru, Pd and $Pd_{74}Ru_{26}$. (e) HRTEM image and the corresponding FFT pattern (inset) of the selected area with the red dashed square. (f) TEM-EDS elemental mapping images and (g) corresponding elemental line scan of Pd and Ru.

Pd₇₄Ru₂₆ NCs. Likewise, a uniform distribution of Pd and Ru atoms in both $Pd_{90}Ru_{10}$ and $Pd_{57}Ru_{43}$ NCs was also observed (ESI Fig. S7a and S8a†). The Pd: Ru atomic ratio of Pd_rRu_v NCs was determined from the EDS spectra as shown in ESI Fig. S5b, Fig. S7b and Fig. S8b.† The atomic ratios of Pd and Ru in Pd_xRu_y bimetallic NCs were also determined by inductively coupled plasma optical emission spectroscopy (ICP-OES), and Pd:Cu atomic ratios similar to the EDS results were obtained (ESI Table S1†).

The electronic properties of Pd₇₄Ru₂₆ NCs were investigated by X-ray photoelectron spectroscopy (XPS). The XPS survey spectra (ESI Fig. S9†) show the existence of obvious Pd 3d, Ru 3p and Ru 3d peaks. The calculated surface Pd/Ru atomic ratio is 74.18: 25.82 (ESI Table S2†) from XPS data, which is also close to the EDS result (ESI Fig. S5b†). The Pd²⁺ 3d peaks and Ru⁴⁺ 3p

peaks in the deconvoluted Pd 3d XPS spectra (Fig. 2a) and Ru 3p XPS spectra (Fig. 2b), respectively, are due to the partial oxidation of the Pd74Ru26, Pd and Ru surfaces. In the deconvoluted Pd 3d XPS spectrum of Pd₇₄Ru₂₆ (upper region in Fig. 2a), the peaks located at 335.34 eV and 340.60 eV can be attributed to Pd⁰ 3d_{5/2} and Pd⁰ 3d_{3/2}, respectively. Notably, the Pd⁰ 3d peaks undergo a negative shift by around 0.29 eV compared with that of Pd (lower region in Fig. 2a), indicating a redistribution of the electrons between Pd and Ru after their alloying. From the deconvoluted Ru 3p XPS spectrum of Pd74Ru26 (upper region in Fig. 2b), the peaks of Ru^0 $3p_{3/2}$ (462.56 eV) and Ru^0 $3p_{1/2}$ (485.24 eV) positively shift by about 0.21 eV compared with that of Ru (lower region in Fig. 2b). Also, a \sim 0.27 eV positive shift of Ru⁰ 3d_{5/2} after alloying can be observed in the high-resolution Ru 3d XPS spectra (Fig. 2c), aligning with the C 1s peaks (284.8 eV).

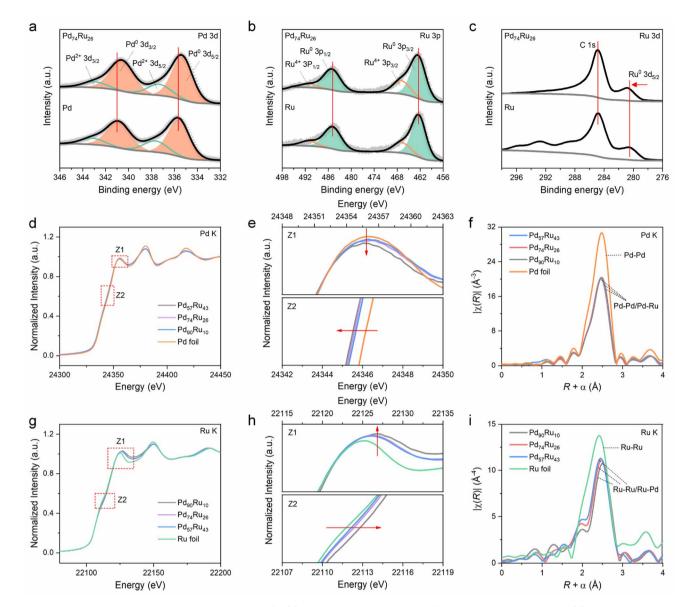


Fig. 2 Analysis of the electronic properties of Pd_xRu_v, NCs. (a) The deconvoluted Pd 3d XPS spectra of Pd₇₄Ru₂₆ and Pd. (b) The deconvoluted Ru 3p XPS spectra of $Pd_{74}Ru_{26}$ and Ru. (c) Ru 3d XPS spectra of $Pd_{74}Ru_{26}$ and Ru. (d) Ru 3d XPS spectra of $Pd_{74}Ru_{26}$ and Ru 3d RMagnified displays of the Z1 and Z2 regions in (d). (f) FT EXAFS spectra of Pd_xRu_v and Pd foil. (g) Normalized Ru K-edge XANES spectra of Pd_xRu_v and Ru foil. (h) Magnified displays of the Z1 and Z2 regions in (g). (i) FT EXAFS spectra of PdxRuv and Ru foil.

These results demonstrate an obvious electron transfer from Ru to Pd in the Pd₇₄Ru₂₆ NCs, which will affect the d-band centers and thus the adsorption energies of reactive species. 25,43

X-ray absorption fine structure spectroscopy (XAFS) was further performed to reveal the electronic interactions and local coordination of Pd and Ru in Pd_xRu_v NCs. The normalized Pd Kedge X-ray absorption near-edge structure (XANES) spectra (Fig. 2d) show that the absorption near-edge position of Pd_xRu_y NCs is very close to that of the Pd foil reference. This indicates that Pd exists in a metallic state in Pd_xRu_y NCs. Zooming in on the Z1 and Z2 regions of Pd K-edge XANES spectra (Fig. 2e), it can be seen that the white line intensity and absorption edge energy gradually decrease with the increase of Ru ratio. This means Ru can induce electron enrichment on Pd in Pd_xRu_y.

Fig. 2f shows that the Fourier transformed (FT) extended X-ray absorption fine structure (EXAFS) spectra at the Pd K-edge of Pd_rRu_v are similar to that of Pd foil, but with a negative shift for the main peak as the Ru ratio increases. This indicates that Ru atoms are dissolved into the Pd lattice and coordinate with Pd atoms to form Pd-Ru bonds, which affects the average distance of Pd-Pd bonds. To further know the coordination structure of Pd_xRu_y NCs and supplement the FT-EXAFS analysis, we fitted the FT-EXAFS curves based on the fcc configuration model (ESI Fig. S10†). The curve fitting results (ESI Table S3†) reveal the scattering path of Pd-Pd/Ru in Pd_xRu_v with a coordination number of around 10, which is evidently lower than that (12) of Pd foil. Besides, in comparison with Pd foil, the fcc Pd_xRu_y NCs exhibit a shorter interatomic distance ($R_{Pd-Pd/Ru}$), which

decreases as the Ru ratio increases. Fig. 2g shows a similar normalized Ru K-edge XANES spectra of the Pd_xRu_y NCs and Ru foil reference, also indicating that Ru exists in a metallic state in Pd_xRu_y NCs. Compared with Pd K-edge XANES spectra, the magnified displays of the Z1 and Z2 regions in Ru K-edge XANES spectra signify that the white line intensity and absorption edge energy increase with the Pd ratio in Pd_xRu_y. This proves that the electron enrichment of Pd in Pd_xRu_y is due to the electron transfer from Ru to Pd, which is in line with XPS results. From the FT EXAFS spectra at the Ru K-edge (Fig. 2i), the position of the main peak attributed to the Ru-M (M = Ru/Pd) scattering path shifts positively with increasing Pd ratio in Pd_rRu_v. This further demonstrates the solid solution characteristics of Ru and Pd in Pd_xRu_y. The impact of electron redistribution within Pd and Ru in Pd₇₄Ru₂₆ on water dissociation and the adsorption of reactive species will be further discussed in the mechanistic analysis section.

2.2 Electrochemical activity and kinetics analysis

The electrochemically active surface areas (ECSAs) of the Pd, Ru and $Pd_{74}Ru_{26}$ NCs were evaluated by measuring the electric double layer capacitance (C_{dl}). On the basis of the cyclic voltammetry (CV) curves obtained at different scan rates (ESI Fig. S11†), the C_{dl} for Pd, Ru and $Pd_{74}Ru_{26}$ NCs was calculated to be 99.82, 84.68 and 110.08 mF cm⁻², respectively (Fig. 3a). This indicates that the spherical $Pd_{74}Ru_{26}$ NCs expose more active

sites than highly agglomerated Ru NCs and large-diameter Pd NCs. Linear sweep voltammetry (LSV) tests were performed to investigate the reaction activity and kinetics of Pd, Ru and Pd_xRu_v NCs for eNO₃⁻RR. As shown in Fig. 3b, Pd_xRu_v exhibit more positive onset potentials and larger current responses for eNO₃⁻RR compared to Pd and Ru. This suggests that the alloying of Pd with Ru can effectively enhance NO₃⁻ adsorption/ activation and improve the catalytic activity for eNO₃⁻RR. The highest current density during the potential variation implies that Pd₇₄Ru₂₆ is the best eNO₃ RR catalyst among Pd_xRu_y. This may be due to the fact that the electronic interaction of Pd and Ru in Pd_xRu_y is affected by the composition ratio, and this electronic modulation is directly related to its adsorption of reactants. According to the Sabatier principle,29 catalysts with moderate adsorption energy are provided with the best catalytic activity. Therefore, by optimizing the component ratio in Pdx-Ru_v, Pd₇₄Ru₂₆ can achieve superior eNO₃⁻RR activity. Tafel slopes were derived from the LSV curves (Fig. 3c) to evaluate the electron transfer kinetics of Pd, Ru and PdxRuv NCs during eNO₃⁻RR. Pd₇₄Ru₂₆ exhibits a Tafel slope of 188.02 mV dec⁻¹, which is lower than that of Pd (223.19 mV dec-1) and Ru (205.09 mV dec⁻¹). This indicates that alloying Pd and Ru in an optimized ratio can promote the electron transfer for eNO₃⁻RR. This is supported by the smaller charge-transfer resistance (R_{ct}) of $Pd_{74}Ru_{26}$ (0.27 Ω) compared to Ru (0.45 Ω) and Pd (1.01 Ω) during eNO₃⁻RR, as known from electrochemical impedance spectra (EIS, Fig. 3d).

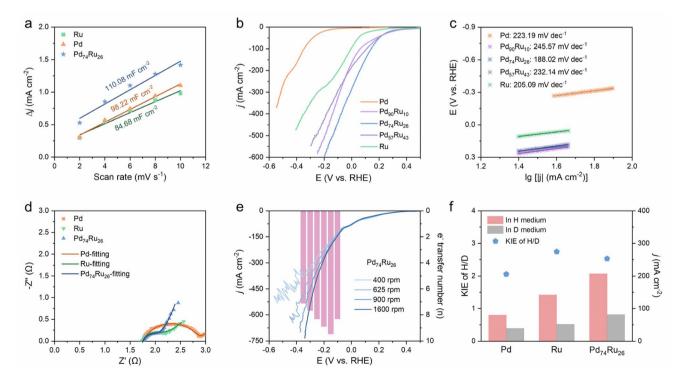


Fig. 3 Electrochemical activity and kinetics analysis of Pd, Ru and Pd_xRu_y NCs. (a) Calculated $C_{\rm cl}$ for Pd, Ru and Pd₇₄Ru₂₆ NCs. (b) LSV curves (80% iR corrected) of Pd, Ru and Pd_xRu_y NCs in 1 M KOH with 100 mM NO₃⁻. (c) Corresponding Tafel slopes of the LSV curves. (d) ElS of Pd at -0.3 V, Ru at 0.1 V and Pd₇₄Ru₂₆ at 0.2 V during eNO₃⁻RR. (e) LSV curves (80% iR corrected) at different rotation rates in 1 M KOH with 100 mM NO₃⁻, and corresponding electron transfer numbers at different potentials for Pd₇₄Ru₂₆ NCs. (f) KIE_(H/D) values of Pd, Ru and Pd₇₄Ru₂₆ NCs estimated using the ratio of current density in a purely protic medium and a purely deuterium medium.

tion steps.

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To examine the $\mathrm{NO_3}^-$ to $\mathrm{NH_3}$ conversion on the catalysts, the number of transferred electrons (n) on Pd (ESI Fig. S12a†), Ru (ESI Fig. S12b†) and Pd₇₄Ru₂₆ (Fig. 3e) during eNO₃⁻RR was estimated from the slopes of the Koutecký-Levich (K-L) plots (ESI Fig. S13†). For Pd, the *n* values from -0.4 to -0.55 V are close to 3, indicating that Pd is more prone to the 2-electron transfer reaction from NO₃⁻ to NO₂⁻. Unlike Pd, the *n* values of Ru in the potential interval of -0.1 to -0.35 V are >5. This signifies that the steps involving multi-electron (compared to 2electron) transfer in eNO3 RR can occur on Ru, which is conducive to the generation of the final product NH₃. After alloying Pd and Ru to Pd74Ru26, direct 8-electron transfer processes are seen over the potential range between -0.1 and −0.35 V. This suggests that the direct reduction of NO₃[−] to NH₃ occurs readily over Pd74Ru26. Additionally, a quasi-first-order reaction kinetics relationship between current density and NO₃ concentration on Pd₇₄Ru₂₆ at -0.1 V is obtained (ESI Fig. S14†). This indicates that eNO₃⁻RR on Pd₇₄Ru₂₆ driven by this potential is only related to the adsorption of NO₃⁻, and is not subject to the kinetic constraints of the intermediate reac-

To explore the *H usage capability of the catalysts during eNO₃⁻RR, the proton transfer rate was evaluated through the kinetic isotope effect (KIE) of H/D (KIE $_{\rm H/D}$) (ESI Fig. S15†). 28,30 As shown in Fig. 3f, the $KIE_{H/D}$ values of Pd at -0.3 V, Ru at 0 V and Pd₇₄Ru₂₆ at 0 V are 2.06, 2.74 and 2.52, respectively. They all refer to the primary kinetic isotope effect, suggesting that the rate-determining step (RDS) of eNO₃⁻RR involves breaking the H-OH bond of H₂O and coupling *H with nitrogen intermediates.27 The lowest KIEH/D value of Pd indicates that it has the optimum water dissociation and *H consumption rates, but is driven at a more negative potential. At 0 V, the lower KIE_{H/D} value of Pd₇₄Ru₂₆ compared to Ru demonstrates that the *H transfer kinetics associated with the RDS of eNO3-RR is improved. Combined with the analysis of K-L plots, it can be deduced that alloying Pd with Ru in a reasonable ratio can optimize the adsorption/coupling of protons and nitrogen intermediates to a high level of dynamic equilibrium.

2.3 Performance of eNO₃⁻RR

The performance of eNO₃⁻RR to NH₃ on Pd, Ru and Pd₇₄Ru₂₆ NCs was first evaluated at an industrial wastewater-relevant NO₃ concentration of 32.3 mM (2000 ppm)^{44,45} under ambient conditions using a standard three-electrode H-type cell (Methods). LSV curves of Pd, Ru and Pd₇₄Ru₂₆ NCs (Fig. 4a) preliminarily show that they all have eNO3-RR activity, as reflected by the positively shifted onset potentials and increased current densities after adding NO₃⁻. The lowest onset potential of 0.3 V and the maximum increase in current density indicate an optimized eNO₃⁻RR activity of Pd₇₄Ru₂₆ NCs as compared to the other two samples. To further determine the contribution of eNO₃ RR activity to NH₃ production, we performed 1 h potentiostatic eNO₃⁻RR on Pd, Ru and Pd₇₄Ru₂₆ at different applied potentials, respectively (ESI Fig. S16†). The average FE (Fig. 4b) of the main products NO2- and NH3 was then calculated by detecting the remaining NO₃⁻ as well as NO₂⁻ and NH₃ in the

post-reaction electrolyte. NO_x⁻ (NO₃⁻ and NO₂⁻) and NH₃ were quantitatively determined by ultraviolet-visible (UV-vis) spectrophotometry and ion chromatography with calibration curves, respectively (ESI Fig. S17 and S18†). As shown in Fig. 4b, both Pd₇₄Ru₂₆ and Ru showed high NH₃ FE over 98% at a positive applied potential of 0.1 V, while Pd has no eNO₃⁻RR activity yet. The NH₃ yield rate of Pd₇₄Ru₂₆ is 4.4 mg h⁻¹ cm⁻², which is almost 3 times that of Ru (Fig. 4c). Despite the satisfactory NH₃ FE of Pd74Ru26 and Ru, their NH3 yield rates are well below the DOE targets of >60 mg h⁻¹ cm⁻². Hence, the NH₃ production performance of these three catalysts at more negative potentials was further analyzed. Pd exhibits \sim 66% NH $_3$ FE at tested potentials from -0.3 to -0.5 V, all accompanied by a considerable NO_2 FE of \sim 20% (Fig. 4b). This suggests that Pd has good NO₃⁻ to NO₂⁻ conversion ability, but the kinetics of *NO₂⁻ hydrogenation to *NH3 is weak, leading to an accumulation of NO₂⁻. The average NH₃ FE of Ru decreases from 98.2% at 0.1 V to 60.5% at -0.5 V as the potential shifts negatively. At -0.5 V, the negligible NO₂ FE and the observed substantial bubble generation during the reaction indicate that the main competition for the reduction of NO₃⁻ to NH₃ on Ru is the HER. For Pd₇₄Ru₂₆, an average NH₃ FE close to 100% is obtained over a wide potential window from 0.1 to -0.3 V, signifying a nearcomplete conversion of participating NO3 to NH3 during the 1 h eNO₃ RR process. At −0.3 V, the average NH₃ yield rate and $j_{\rm NH_2}$ of Pd₇₄Ru₂₆ reach respectively 16.2 mg h⁻¹ cm⁻² and 208.0 mA cm⁻², which are 7.2 and 9.1 times higher than those of Pd (Fig. 4c and d). Although Ru shows a relatively high NH₃ FE of 89.7% at -0.3 V, the average NH₃ yield rate and j_{NH_3} are only 11.8 mg h^{-1} cm⁻² and 152.4 mA cm⁻² (Fig. 4c and d). The difference in NH3 production performance between Ru and Pd74Ru26 becomes increasingly prominent with the negative shift of potential. At -0.5 V, the average NH_3 FE, NH_3 yield rate and j_{NH_2} of Pd₇₄Ru₂₆ are respectively 91.6%, 20.6 mg h⁻¹ cm⁻² and 261.0 mA cm $^{-2}$, which are about 1.5, 1.7 and 1.7 times those of Ru. These results demonstrate a good synergistic catalytic behavior of Pd and Ru in Pd74Ru26 for NH3 production by eNO₃⁻RR. To unveil the intrinsic activity of the catalysts, we normalized the current density by the ECSA (ESI Table S4†). Although Pd74Ru26 and Ru present similar ECSA-normalized total current density curves (ESI Fig. S19a†), Pd₇₄Ru₂₆ shows the largest ECSA-normalized j_{NH_3} at each potential (ESI Fig. S19b†). This indicates that alloying Pd and Ru to Pd₇₄Ru₂₆ synergistically promotes the intrinsic activity of eNO3-RR to NH₃.

N isotope labeled eNO₃⁻RR experiments and ¹H nuclear magnetic resonance (NMR) tests were performed to assess the origin of the detected ammonia nitrogen (NH₃–N) (Fig. 4e). After running eNO₃⁻RR on Pd₇₄Ru₂₆ in NO₃⁻-free electrolyte (ESI Fig. S20a†), NH₃ was barely detected in the post-reaction electrolyte (ESI Fig. S20b†). As expected, there was no NH₄⁺ signal in the ¹H NMR spectrum. After running eNO₃⁻RR on Pd₇₄Ru₂₆ with ¹⁴NO₃⁻ and ¹⁵NO₃⁻ sources, clear characteristic signals corresponding to ¹⁴NH₄⁺ (triple peaks) and ¹⁵NH₄⁺ (double peaks) appeared in the ¹H NMR spectra of the post-reaction electrolytes, respectively. This proves that the product NH₃–N does originate from eNO₃⁻RR. Afterwards, the ¹⁵NH₃

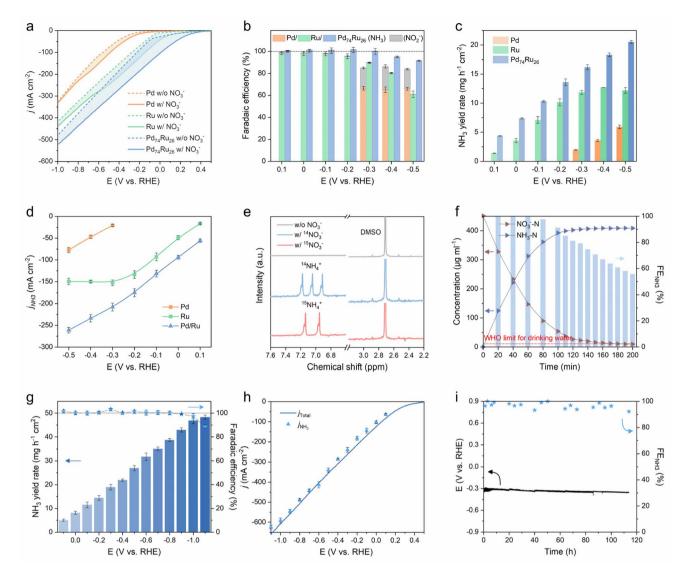


Fig. 4 Performance of eNO₃⁻RR. LSV curves of Pd, Ru and Pd₇₄Ru₂₆ NCs in 1 M KOH with/without 32.3 mM NO₃⁻ (a), and the corresponding NH_3 and NO_2^-FE (b), NH_3 yield rate (c), and j_{NH_3} (d) in 1 M KOH with 32.3 mM NO_3^- . (e) 1H NMR spectra of electrolytes after eNO_3^-RR without NO_3^- , with 32.3 mM $^{14}NO_3^-$, and with 32.3 mM $^{15}NO_3^-$ sources, respectively. (f) Time-dependent concentration of NO_3^- -N, NH_3 -N, and NO₂⁻-N and corresponding NH₃ FE for eNO₃⁻RR using Pd₇₄Ru₂₆ NCs at -0.3 V in simulated industrial wastewater containing 1 M KOH and 32.3 mM NO_3^- . NH_3 FE and yield rate (g) as well as j_{NH_3} and LSV curve (h) of $Pd_{74}Ru_{26}$ NCs in 1 M KOH with 100 mM NO_3^- . (i) Long-term CP stability test of Pd₇₄Ru₂₆ NCs at 200 mA cm⁻² in 1 M KOH with 32.3 mM NO₃⁻ using an H-type flow cell.

yield rate was quantified by the linear fitting calibration curves obtained from the ¹H NMR peaks. The results agree well with the UV-vis spectrophotometric measurement results, proving the reliability of the ammonia production performance test (ESI Fig. S21†). Additionally, we performed control experiments with a bare CFP electrode to confirm that eNO₃⁻RR principally occurs on Pd₇₄Ru₂₆ (ESI Fig. S22†). Considering the incompletely exposed CFP area in the Pd₇₄Ru₂₆/CFP electrode and the extremely low NH3 yield rates of the bare CFP electrode, the impact of CFP on the performance results of Pd74Ru26 is negligible.

To evaluate the NO₃⁻ removal capacity of Pd₇₄Ru₂₆ in simulated industrial wastewater, a continuous eNO₃⁻RR was carried out at -0.3 V with a starting NO₃⁻ concentration of

32.3 mM (equivalent to 451.6 μ g ml⁻¹ NO₃⁻-N). The conversion of elemental N was tracked by determining the concentrations of NO₃-, NO₂- and NH₃ in the electrolyte at different times (Fig. 4f). As eNO₃⁻RR proceeded, NO₃⁻-N was gradually reduced to NH3-N with a conversion rate of 90.6% at the 200th min (ESI Fig. S23†). No toxic pollutant NO₂ was detected in the entire electrolysis process, which prevented the secondary pollution to the environment. After 170 min of electrolysis, the residual NO_3^- -N (11.26 µg ml⁻¹) fell below the acceptable drinking water level (<11.29 $\mu g \text{ ml}^{-1}$) stipulated by the World Health Organization (WHO).46 It should be mentioned that the NH $_3$ FE was maintained at \sim 100% until the NO_3^- -N dropped to 147.4 µg ml⁻¹ (*i.e.*, 10.5 mM NO_3^-) after 1 hour.

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To explore the potential of Pd₇₄Ru₂₆ for NH₃ production with \sim 100% FE over a wider NO_3^- concentration range, we examined its NH₃ production performance at a starting NO₃⁻ concentration of 100 mM. As shown in Fig. 4g, the potential window for obtaining $\sim 100\%$ NH₃ FE can be extended from 0.1 to -0.9 V, and the average NH₃ yield rate at -0.9 V can reach 42.98 mg h⁻¹ cm⁻², approaching the DOE target of >60 mg h⁻¹ cm⁻². The nearly consistent agreement between the average i_{NH} and LSV curves at different potentials in this potential interval further verified the performance of Pd74Ru26 for NH3 production with full FE (Fig. 4h). The performance of Pd₇₄Ru₂₆ for NH₃ production by eNO₃-RR exceeds that of most previously reported electrocatalysts (ESI Fig. S24 and Table S5†).

Long-term stability of a catalyst is crucial for its practical applications. Here, an over 100 h chronopotentiometry (CP) test was conducted in an H-type flow cell to assess the catalytic stability of Pd₇₄Ru₂₆ (Fig. 4i). The potential maintaining a current density of 200 mA cm⁻² was stable around -0.3 V with measured NH3 FE over 90% at different times. The XRD patterns (ESI Fig. S25†), TEM mapping images (ESI Fig. S26†) and HRTEM image (ESI Fig. S27†) of Pd74Ru26 after the stability test reveal no obvious changes in its morphology and structure. Moreover, the XPS analysis of Pd74Ru26 after a 114 h CP test shows little change in the chemical compositions and oxidation states (ESI Fig. S28 and Table S2†). These results suggest that the structurally stable Pd74Ru26 NCs possess remarkable catalytic stability for eNO₃⁻RR to NH₃.

2.4 Reaction mechanism analysis

Operando Fourier transform infrared spectroscopy (FTIR) tests were performed to detect the reactive species on Pd, Ru and Pd₇₄Ru₂₆ during eNO₃⁻RR from OCP to -1 V, as shown in Fig. 5a-c. Positive and negative infrared bands correspond to consumed and produced species, respectively.47 At the open circuit potential (OCP), the FTIR spectra of Pd, Ru and Pd₇₄Ru₂₆ have no obvious signals. When the applied potential gradually shifts negatively, some characteristic peaks appear. For Pd, the characteristic peaks located at ~1130 cm⁻¹, ~1240 cm⁻¹ \sim 1445 cm⁻¹, and \sim 1625 cm⁻¹ can be respectively assigned to the N-O bond, the N-O antisymmetric stretching of NO₂⁻, the wagging of -NH2, and the bending of H2O.28,37 For Ru and Pd₇₄Ru₂₆, besides the same characteristic peaks as Pd, characteristic peaks located at ~1345 cm⁻¹, ~3380 cm⁻¹, and \sim 3750 cm⁻¹ can also be observed. They can be attributed to the N-O asymmetric stretching vibration of NO₃⁻, the O-H stretching of H₂O, and the bending of N-H,^{28,37} respectively. Among them, the emergence of -NH2 wagging and N-H bending confirms the formation of NH₃. The emergence of the N-O bond and the N-O antisymmetric stretching of NO₂ means the formation of key intermediates in the deoxygenation process. The emergence of O-H stretching and H2O bending indicates the involvement of H2O in the reaction. In the FTIR spectra of Ru and Pd₇₄Ru₂₆, the peak intensity of the N-O asymmetric stretching vibration of NO₃ gradually increases

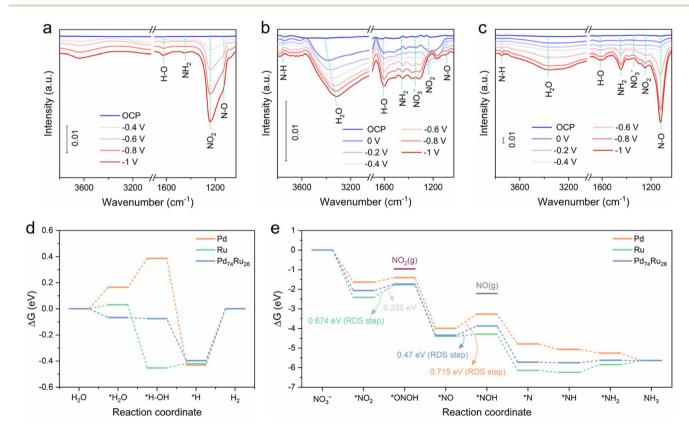


Fig. 5 Operando FTIR spectra collected on Pd (a), Ru (b) and $Pd_{74}Ru_{26}$ (c) during eNO_3^-RR from OCP to -1 V. The free energy diagram of each intermediate state during the HER (d) and eNO₃RR (e) on the three surfaces calculated at 0 V.

with the potential, indicating the consumption of NO₃⁻. From the FTIR spectra collected on Pd, the most intense peak is the N-O antisymmetric stretching of NO₂⁻. This indicates the presence of considerable NO2- on the Pd surface, consistent with experimental observations (Fig. 4b). From the FTIR spectra collected on Ru and Pd74Ru26, the most intense peaks are the H₂O bending and N-O bond, respectively. This indicates that eNO₃⁻RR occurs more fully on Pd₇₄Ru₂₆, also consistent with experimental observations (Fig. 4b). According to the above results, the volcano-type relationship between PdxRuv and eNO₃ RR activity can be further explained as follows. For Pd₉₀Ru₁₀, a large amount of Pd may lead to insufficient adsorption of intermediate NO₂, thereby inhibiting the subsequent conversion of NO2 to NH3. For Pd57Ru43, excess Ru may lead to excessive adsorption of H2O, which is not conducive to the coupling of protons and nitrogen intermediates. Alloying Pd and Ru to Pd74Ru26 can optimize the adsorption/coupling of proton and nitrogen intermediates to a high level of dynamic equilibrium.

Density functional theory (DFT) calculations were further performed to investigate the eNO₃⁻RR mechanism and understand the synergistic catalytic behavior of Pd and Ru in Pd₇₄Ru₂₆. Three stable and confirmed surfaces, including Pd(111), Ru(001) and Pd₇₄Ru₂₆(111), were selected to build models. The adsorption configurations of each intermediate on the three surfaces during the HER and eNO₃RR steps were optimized (ESI Fig. S29†). Based on the experimental results, the three catalysts all have eNO₃⁻RR activity and undergo NH₃producing pathways, meaning that they can all reduce NO₃⁻. However, NO₃⁻ typically has low binding affinity and nucleophilicity on transition metals owing to its symmetrical (D_{3h}) resonant structure.48 Moreover, it is thermodynamically difficult to adsorb negatively charged free NO₃ on the surface of the negative electrode, especially under a more negative reduction potential. Given the strong hydrogen bonding between NO₃ and H₂O in the aqueous electrolyte, ²³ the adsorption of NO₃ on the electrode surface largely depends on the affinity for H₂O. Consequently, appropriately enhanced H₂O adsorption on the Pd₇₄Ru₂₆(111) surface compared to Pd(111) and Ru(001) surfaces favors the transport and subsequent reduction of NO₃ (Fig. 5d). This also corresponds to Pd₇₄Ru₂₆ exhibiting the most positive onset potential for eNO₃⁻RR (Fig. 4a). The step from *H to H₂ on the three surfaces is thermodynamically uphill and the energy barriers are almost identical, which suggests that they all have similar *H retention capabilities. In this case, the *H on the surface of Pd₇₄Ru₂₆ will more readily bind to the highdensity *NO3-, thus facilitating the subsequent protoncoupled electron transfer process to produce NH₃.

The most thermodynamically favorable eNO_3^-RR pathway on the three surfaces was studied, involving a sequential deoxidation (*NO₃ to *N) followed by a sequential hydrogenation (*N to *NH₃) process (ESI Fig. S30–S32† and DFT calculations). ^{17,49,50} The diagram based on the Gibbs free energy change (ΔG) of each reaction state calculated under 0 V is shown in Fig. 5e. In terms of the ΔG over the entire eNO_3^-RR path, the introduction of Ru into Pd mainly optimizes the deoxidation steps compared to the single components. It can be seen that

the three surfaces all display energy barriers for the protonation of *NO $_2$ and *NO. For the Ru(001) surface, the RDS is the reduction of *NO $_2$ to *ONOH with a high ΔG of 0.674 eV, while for the Pd(111) surface, the RDS is the reduction of *NO to *NOH with a higher ΔG of 0.715 eV. Alloying Pd and Ru to the Pd $_{74}$ Ru $_{26}$ (111) surface results in the same RDS as for Pd, but with a much lower ΔG of 0.47 eV. This is consistent with the experimental results on the order of performance of the catalysts for NH $_3$ production via eNO $_3$ RR, i.e., Pd $_{74}$ Ru $_{26}$ > Ru > Pd. Appearance of considerable NO $_2$ FE on Pd may be due to its relatively high ΔG of *ONOH as shown in Fig. 5d, which allows the desorption of *ONOH to form NO $_2$.

Based on the above analysis, the electronic interactions between Pd and Ru in $Pd_{74}Ru_{26}$ optimize the performance of eNO_3 ⁻RR to NH_3 mainly in two aspects: (1) improving the transport of NO_3 ⁻ to the catalyst surface by increasing the affinity of H_2O , and (2) lowering the protonation energy barriers for two key intermediates * NO_2 (compared to Ru) and *NO (compared to Pd).

3. Conclusions

To summarize, we designed a Pd74Ru26 bimetallic electrocatalyst via a tailored electrodeposition method for highly efficient NH₃ production via eNO₃ RR under alkaline conditions. When operating at the NO_3 concentration (32.3 mM) of typical industrial wastewater, Pd₇₄Ru₂₆ exhibits nearly full NH₃ FE over a wide potential window from 0.1 to -0.3 V, with an average NH_3 yield rate of 16.20 mg h^{-1} cm⁻² at -0.3 V. The potential window for obtaining ~100% NH₃ FE can be extended from 0.1 to -0.9 V at a NO_3^- concentration of 100 mM, with the average NH_3 yield rate reaching 42.98 mg h⁻¹ cm⁻² at -0.9 V. Meanwhile, Pd₇₄Ru₂₆ also demonstrates excellent electrocatalytic stability during a 114 h CP test. Experimental investigations and DFT calculations suggest that the remarkable performance of eNO₃⁻RR to NH₃ originates from the optimized transport of NO₃ and protonation of key intermediates *NO₂ (compared to Ru) and *NO (compared to Pd), which benefits from the electronic structure modulation of Pd and Ru in Pd₇₄Ru₂₆. This work provides not only an eNO₃⁻RR catalyst for NH₃ production with nearly full FE, but also an effective route to design eNO₃ RR catalysts capable of balancing the adsorption and coupling of *H with various nitrogen intermediates.

Author contributions

Yue Hu mainly conducted the design, synthesis, structural analysis and electrocatalytic measurements, and prepared the original manuscript. Jiawei Liu, Wenyu Luo, Jinfeng Dong, Carmen Lee, and Hu Erhai assisted with the characterization analysis and electrocatalytic measurements. Zhang Nan assisted with the Operando Fourier transform infrared spectroscopy (FTIR) tests. Mengxin Chen assisted with the ¹H nuclear magnetic resonance (NMR) testing. Yifan Xu and Dongshuang Wu assisted with the X-ray absorption spectroscopy tests and analysis. Mingsheng Zhang and Qiang Zhu assisted with the X-ray photoelectron spectroscopy tests. Lixiang Zhong assisted

with the density functional theory calculations and analysis. Dongsheng Geng and Qingyu Yan supervised the work and revised the manuscript. All authors participated in the discussion of the results.

Conflicts of interest

The authors declare no conflicting interests regarding the content of this article.

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