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1. Introduction

Elemental sulfur, which exists as a yellow solid, has been known for its huge reserves and easy extraction from its ores.¹ Sulphur and its heterocyclic compounds offer unique applications not only in industry but also in scientific research.² In addition to its low cost, other noticeable features of this interesting element are its non-volatility and stability under room conditions.³ Similar to molten salts, sulfur, at temperatures above its melting point, can act as a reaction medium in some cases.⁴ Owing to these properties, sulfur can be applied in the synthesis of some biological compounds containing retroelements.5,6 The benefits of elemental sulfur are enhanced by its userfriendliness, which is characterized by its non-toxic, nonvolatile, odorless, non-hygroscopic, bench-stable, and freeflowing nature.7 Consequently, the advancement of techniques for the direct incorporation of sulfur into organic frameworks from elemental sulfur is of considerable importance from both theoretical and practical perspectives, particularly within a multicomponent framework.8 Nguyen et al.

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Deep eutectic solvent as a green catalyst for the one-pot multicomponent synthesis of 2substituted benzothiazole derivatives*

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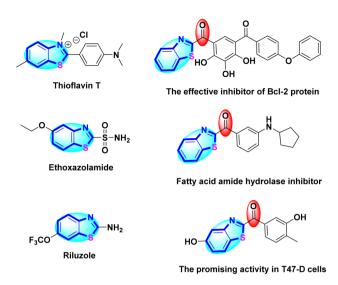
The need for diverse essential chemicals and resources has markedly risen alongside the advancement of civilization. Regrettably, many toxic solvents used in chemical laboratories and industrial settings pose significant risks to the health of researchers and intensify environmental pollution. Deep eutectic solvents (DESs), serving as an alternative to ionic liquids, provide superior environmental benefits and have garnered significant interest in chemical research. DESs have garnered increasing interest in the field of chemistry for their use as catalysts and solvents. Benzothiazole is an organic molecule with a heterocyclic nucleus (thiazole) that possesses a wide range of biological activities. In this study, we established [CholineCl][Imidazole]₂ as an efficient catalyst for the one-pot multicomponent synthesis of 2-substituted benzothiazole derivatives using conventional heating under solvent-free conditions. Its reactivity remains stable with a maximum yield of 78% for 2-phenylbenzo[d]thiazole, and using a solvent that is both environmentally safe and compatible with the reusability of the [CholineCl][Imidazole]₂ catalyst, the reaction time can be effectively decreased.

> demonstrated that sulfur acted as a polyvalent reagent in multicomponent redox condensation involving o-chloronitrobenzene and benzaldehydes.9

> Deep eutectic solvents (DESs), categorized as a new generation of ionic liquids, have been known as green solvent systems.10 The combination of hydrogen bond donors and acceptors at a given temperature, which results in a lower melting point, allows DESs to be easily prepared both in the laboratory and large-scale applications.11 Owing to their remarkable properties, DESs have found applications in a wide range of areas, such as alternative solvents for natural compound extraction, potential electrolytes in redox flow batteries and photoelectrochemical cells,12,13 drug delivery systems based on biocompatibility,14 dispersants in the formation of nanoparticles,15 efficient and green catalyst/solvent systems for organic synthesis.16,17 Since the first report on a DES made up of choline chloride (CholineCl) and imidazole (IM) in a ratio of 1:2 in 2008, the DES has emerged as a strong basic reagent with low viscosity and high conductivity.18 [CholineCl [Imidazole]2 has been utilized in swelling pretreatment of cellulose,19 starch dissolution and plasticization,20 and pretreatments followed by saccharification of corncob (Scheme 1).18,21

> 2-Substituted benzothiazoles are classified as benzothiazole scaffolds, which represent important classes of unsaturated heterocycles containing carbon, nitrogen, and sulfur.²² These derivatives have been widely found in biological and medicisignificant structures,²³ agrochemicals,24,25 nally and

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Scheme 1 Some biological benzothiazole scaffolds.

functionalized materials.26 The benzothiazole moiety is significant in chemistry and is found in various biologically active compounds, including anti-microbial, anti-cancer, anthelmintic, anti-diabetic, anti-tuberculotic, anti-tumor, antitrypanosomal, anti-viral, antibacterial, antioxidant, antiglutamate, and anti-parkinsonism agents.27 An uncomplicated and effective transformation using accessible reagents under solvent-free and metal-free circumstances is a pivotal solution to overcome pollution issues arising from large-scale reactions. Numerous protocols have been recently established for synthesizing benzothiazole derivatives using heterogeneous solid acid catalysts,28 ionic liquids,29 microwave irradiation, conventional heating, and mild, solvent-free conditions.³⁰ Researchers considered recent advancements in the synthesis of various benzothiazole derivatives through diverse methodologies, primarily involving the condensation of ortho-amino thiophenols with acids, acid chlorides, aldehydes, esters, nitriles, ketones, and thioesters.31 The condensation between 2aminothiophenol and aldehydes to form 2-arylbenzothiazoles has been catalyzed by various acidic catalysts under solvent or solvent-free conditions. These catalysts include P2O5,32 Pt/ Al₂O₃,³³ Cu(II)-TD@nSiO₂,³⁴ TiO₂/H₂O₂,³⁵ ZnCl₂/SiO₂,³⁶ Cu(II)-Glycerol/MCM-41,37 MIL-101 (Cr),38 ZnO/SiO2-TTIP,39 Amberlite IR-120,⁴⁰ and Co(MCG)(H₂O)₂.⁴¹ Other approaches were based on the cyclization of substituted thioformanilides under various conditions.42-44 Besides, 2-aroylbenzothiazoles, which contain a ketone (C=O) group, were synthesized through the acylation of benzothiazole with various aryl methyl ketones catalyzed by FeCl₃·6H₂O/O₂,⁴⁵ CuI/O₂ in HBF₄/DMSO,⁴⁶ or I₂/KOH.⁴⁷ Al-Mourabit and co-workers devised a three-component redox condensation using various o-nitrohalobenzenes and acetophenone with elemental sulfur, facilitating a direct, costeffective, and straightforward synthesis of 2benzoylbenzothiazoles.48

For the synthesis of 2-substituted benzothiazole derivatives using DESs, typical synthetic routes involve condensation reactions between 2-aminobenzenethiol and various substituted aldehydes or ketones. The choice of DESs can influence reaction yield, selectivity, and ease of product isolation.⁴⁹

With regard to the concerns about environmentally friendly factors, which participate in the synthesis of catalysts and solvents, the drawbacks of using expensive transition metals, environmentally toxic catalysts, large amounts of organic solvents, and inconvenient setups were tackled in this report. A simple procedure was unveiled by employing sulfur as a redox reagent in the condensation of *o*-chloronitrobenzene and aldehydes or acetophenones under solvent-free conditions. This reaction was catalyzed by [CholineCl][Imidazole]₂ under mild conditions. Furthermore, both CholineCl and IM are inexpensive and environment friendly.

2. Experimental section

2.1. Chemicals

CholineCl (98%), IM (assay 99%), 2-fluorobenzaldehyde (assay 97%), 2-chlorobenzaldehyde (assay 99%), 4-fluorobenzaldehyde (assay 98%), 4-bromobenzaldehyde (assay 99%), 4-(dimethylamino)benzaldehyde (assay 99%), methyl 4-formylbenzoate (assay 99%), 4-hydroxy-3-methoxybenzaldehyde (assay 98%), 3,4-dihydroxybenzaldehyde (assay 97%), 2-hydroxy-5methylbenzaldehyde (assay 98%), furfural (assay 99%), 1Hpyrrole-2-carboxaldehyde (assay 98%), 4-imidazolecarboxaldehyde (assay 98%), 4-pyridinecarboxaldehyde (assay 98%), cyclohexanecarboxaldehyde (assay 97%), acetophenone (assay 99%), 2-hydroxyacetophenone (assay 98%), 3-methylacetophenone (assay 98%), 4-methylacetophenone (assay 95%), 4-methoxyacetophenone (assay 99%), and phenol (assay 99%) were obtained from Sigma-Aldrich. Urea (purity 98%), glycerol (for analysis), zinc chloride (for analysis), benzaldehyde (for synthesis), 4-methoxybenzaldehyde (for synthesis), and TLC silica gel 60 F254 were obtained from Merck. 1-Fluoro-2nitrobenzene (98%), 1-chloro-2-nitrobenzene (98%), 1-bromo-2-nitrobenzene (98%), and 1-iodo-2-nitrobenzene (98%) were obtained from Across. Ethyl acetate (purity 99.5%) and n-hexane (purity 99.5%) were obtained from Xilong Chemical Co., Ltd (China).

2.2. General procedure for the synthesis of DESs from CholineCl and IM

The DES derived from CholineCl and IM was synthesized according to a reported method.⁵⁰ The DES was prepared by heating a mixture of IM and CholineCl at different molar ratios at 100 °C. The mixture slowly converted into a colorless transparent liquid within an hour. A homogeneous liquid was obtained and characterized using ¹H and ¹³C NMR spectroscopy, FT-IR spectroscopy, and TGA (Scheme 2).

2.3. General procedure for the synthesis of DES and 2substituted benzothiazole derivatives

A mixture of *o*-chloronitrobenzene (1 mmol), aldehydes (1 mmol) or methyl aryl ketones (1 mmol), and sulfur (2.0 mmol) in the presence of [CholineCl][Imidazole]₂ (35 mol%) was



Scheme 2 Synthesis of [CholineCl][Imidazole]₂.

heated at 120 °C for 6 h in a round bottom flask. Upon completion of the reaction (monitored using TLC), the reaction mixture was extracted with ethyl acetate (3 × 5 mL) and then concentrated under reduced pressure. The crude product was purified using silica gel chromatography employing a solvent system of ethyl acetate and *n*-hexane. The products were further analyzed using ¹H and ¹³C-NMR spectroscopy.

3. Results and discussion

3.1. Characterization of [CholineCl][Imidazole]₂

Deep eutectic solvents (DESs) formed through the formation of a hydrogen bond between CholineCl and IM. In this work, the FTIR spectroscopy was used to determine the structure of [CholineCl][Imidazole]₂ (Fig. 1). A prominent signal in the range of 3400–3000 cm⁻¹ can be attributed to the O–H stretching vibration of CholineCl, IM, and [CholineCl][Imidazole]₂. A peak at 1485 cm⁻¹, attributed to the methyl group of ammonium, and a peak at 927 cm⁻¹, associated with quaternary ammonium absorption, were observed.⁵¹ The peaks seen around 1761 cm⁻¹ and 1576 cm⁻¹, indicative of C=C and C=N bonds, respectively, are characteristic signals of IM present in the DES.⁵²

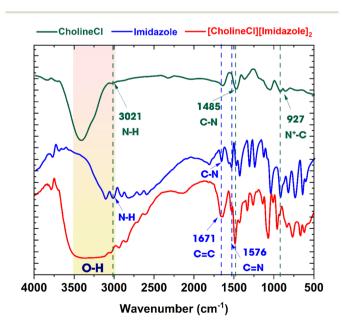


Fig. 1 FTIR spectra of CholineCl (green), IM (blue), and [CholineCl] [Imidazole] $_2$ (red).

Additionally, the signal at 3021 cm⁻¹ was assigned to the N-H bond, clearly seen in samples of CholineCl, IM, and [CholineCl] [Imidazole]₂.⁵³ The [CholineCl][Imidazole]₂ spectrum exhibited vibrational bands corresponding to both CholineCl and IM. This discovery indicated that the structure of the choline cation remained intact throughout the formation of [CholineCl] [Imidazole]₂, indicating the formation of hydrogen bonds.

Thermogravimetric analysis (TGA) was used to assess the stability of deep eutectic solvents, namely, CholineCl, IM, and [CholineCl][Imidazole]₂, as seen in Fig. 1. The data from TGA indicated that the mass remained relatively stable (approximately 10%) during the initial thermal decomposition step up to 220 °C. However, prior research has demonstrated that increasing the temperature from 200 °C to 300 °C results in the complete disintegration of DESs.⁵⁴ During the final thermal degradation phase, [CholineCl][Imidazole]₂ underwent full decomposition within the temperature range of 300–600 °C. Consequently, at the temperature established in our investigation, the DES remained stable and did not degrade (Fig. 2).

Fig. S4.1[†] shows the ¹H and ¹³C NMR spectra of the catalyst. As seen in the ¹H NMR spectra, signals [$\delta_{\rm H}$ 7.76 (s) and 7.13 (s)] correspond to the IM moiety. CholineCl shows signals [$\delta_{\rm H}$ 4.06–4.02 (m), 3.50–3.47 (m), and 3.17 (s)]. The signals in the NMR spectra indicate that the DES is free of impurities and confirm the molar ratio 1:2 of CholineCl and IM.

3.2. Optimization of reaction conditions

After the successful synthesis and characterization of [CholineCl][Imidazole]₂, a variety of reactions with diverse parameters, including temperature, duration, and catalyst loading, were evaluated to optimize the conditions using the model reaction of *o*-chloronitrobenzene, benzaldehyde, and sulfur (Scheme 3).

We examined the influence of catalysts on the synthesis of 2phenylbenzo[d]thiazole, and the results are shown in Table 1. The catalytic efficiency was investigated by conducting the

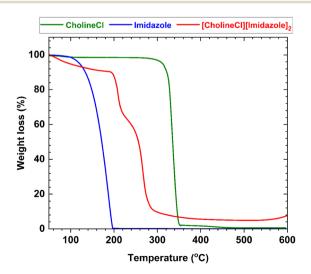


Fig. 2 TGA analysis of CholineCl (green), imidazole (blue), and [CholineCl][Imidazole]_2 (red).

Scheme 3 Synthesis of 2-phenylbenzo[d]thiazole (d1).

Table 1 The influence of catalysts on the synthesis of 2-phenylbenzo [d]thiazole $(d1)^a$

Entry	entry Catalysts	
1	[CholineCl][Urea] ₂	31
2	[CholineCl][Glycerol]2	29
3	[CholineCl][Phenol]2	17
4	[CholineCl][ZnCl ₂] ₃	NR^{c}
5	Choline chloride	5
6	Imidazole	65
7	None	NR^{c}
8	[CholineCl] [Imidazole] ₂	$78(78)^d$
9	[CholineCl][Oxalic acid]	35
10	[CholineCl][Citric acid]	32
11	[CholineCl] [Salicylic acid]	31
12	[CholineCl][Lactic acid]	25

^{*a*} Reaction conditions: *o*-chloronitrobenzene (1 mmol), benzaldehyde (1 mmol), sulfur (2 mmol) at 120 °C for 6 h with 35 mol% of the catalyst. ^{*b*} Isolated yield using chromatography (H : EA = 8 : 2). ^{*c*} No reaction. ^{*d*} 10 mmol scale.

reaction with different catalysts, including [CholineCl][ZnCl₂]₃, [CholineCl][Phenol]₂, CholineCl, [CholineCl][Citric acid], [CholineCl][Oxalic acid], [CholineCl][Lactic acid], and [CholineCl][Salicylic acid], and without a catalyst. The conversion efficiency was 31%, 29%, and 17% for [CholineCl][Urea]₂, [CholineCl][Glycerol]₂, and [CholineCl][Phenol]₂, respectively, as a catalyst (Table 1, entries 1–3). Conversely, [CholineCl] [Urea]₂, [CholineCl][Imidazole]₂, and IM, bearing pairs of electrons representing Lewis bases, resulted in higher conversion efficiencies. The combination of CholineCl and IM has paved a new avenue for the synthesis of 2-phenylbenzothiazole by employing sulfur in this redox condensation. Thereafter, optimal conditions were applied to scale up the reaction of *o*chloronitrobenzene, benzaldehyde, and sulfur from 1 mmol to 10 mmol without a significant drop in conversion.

The impact of solvents on the synthesis of 2-phenylbenzo[d] thiazole is illustrated in Table 2. We investigated various solvents, namely, DMSO, DMF, 1,4-dioxane, and sulfolane, and

under solvent-free conditions. With DMSO as the solvent, the yield of the reaction was at about 46%, while the yield of 2-phenylbenzo[*d*]thiazole was 78% under solvent-free conditions. DMSO is a polar solvent that can be used to dissolve organic compounds.⁵⁵ Additionally, we examined dimethylformamide (DMF) and sulfolane, and the finding showed that yields of about 34% and 35%, respectively, was obtained. Meanwhile, the yield tended to increase when the solvent was changed from DMF to 1,4-dioxane, reaching 52%. In conclusion, solvent-free conditions provided the best reaction outcome in the investigation.

The reaction time, catalyst loading, and temperature was investigated for the synthesis of 2-arylbenzothiazole (Table 3). The reaction was carried out at various reaction times including 1, 2, 4, 6, and 8 h at 120 °C (Table 3, entries 1-5). The results showed that the yield of the reaction tended to increase with prolonged reaction time. For example, the yield was 15%, 33%, and 64% with increasing the time from 1 to 6 h. The highest yield of about 78% was obtained at 6 h and tended to increase slowly when the reaction time was extended to 8 h. Therefore, a reaction time of 6 h was chosen for the next investigation. We investigated the effect of temperature on the yield of 2-arylbenzothiazaole at 6 h, with temperatures of 80 °C, 100 °C, 120 ° C and 140 °C (Table 3, entries 4-8). The reaction yield was 13% at 80 °C and increased to about 30% at 100 °C. Interestingly, the yield dramatically improved to 78% at 120 °C, however, the yield declined with increasing temperature (140 °C), resulting in a yield of 65%. Thus, 120 °C was chosen as the ideal investigation temperature in this work. To choose the optimal reaction conditions for the synthesis of 2-arylbenzothiazole, we examined the effect of catalyst loading on yield (Table 3, entry 4 and entries 9-12). The reaction did not occur in the absence of a catalyst (Table 4, entry 9). The yield was 27% with 0.15 mol% catalyst, while the yield was 47% when catalyst loading was increased from 0.15 mol% to 0.25 mol%. The yield of the reaction improved significantly with 0.35 mol% and 0.5 mol% catalyst loading, resulting in values of 72% and 77%, respectively. Hence, the optimal catalyst loading for the reaction was 0.35 mol%.

In order to optimize the yield of the reaction, we evaluated the concentration of sulfur and the ratio of DESs for the synthesis of 2-phenylbenzo[d]thiazole. The results are illustrated in Table 4. The concentration of sulfur was changed from 1 to 5 mmol (Table 4, entries 1–5), using [CholineCl][Imidazole]₂ as the catalyst. The yield reached around 50% with 1 mmol of sulfur, but it increased to 78% with 2 mmol of sulfur. The

Table 2The influence of solvents on the synthesis of 2-phenylbenzo[d]thiazole (d1) a					
Entry	Solvent	[CholineCl][Imidazole] ₂ (mol%)	Ratio of $\mathbf{a} : \mathbf{b} : \mathbf{c}^a$ (mmol)	Yield ^b (%)	
1	DMSO	0.35	1:1:2	46	
2	DMF	0.35	1:1:2	34	
3	1,4-Dioxane	0.35	1:1:2	52	
4	Sulfolane	0.35	1:1:2	35	
5	No solvent	0.35	1:1:2	78	

^{*a*} o-Chloronitrobenzene (a), benzaldehyde (b), sulfur (c). ^{*b*} Isolated yield using chromatography (H : EA = 8 : 2).

Entry

1

2

3

4

5

6

7

8

9

10

120

120

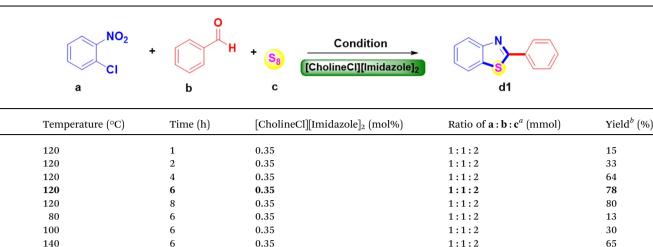
65

NR

27

49 77

Table 3 Optimization of reaction time and temperature for the synthesis of 2-phenylbenzo[d]thiazole (d1)



11	120	6	0.25	1:1:2
12	120	6	0.50	1:1:2
^a o-Chlor	ronitrobenzene (a),	benzaldehyde (b), sulfur (c). ^b Isolated yield us	sing chromatography (H : EA = 8 : 2). ^{c} NR: no reaction.

No catalyst

0.15

increase in the amount of sulfur from 2 to 3 mmol did not significantly change the yield, which remained at 78%. Interestingly, the yield of 2-phenylbenzo[d]thiazole was 46% when using 4 mmol and 5 mmol of sulfur. In general, increasing sulfur concentration did not enhance the reaction yield. Thus, 2 mmol of sulfur was chosen for further investigation. The ratio of the DES was examined to optimize the reaction yield (Table 4, entries 6-9). The yield of 2-phenylbenzo[d]thiazole was 31% using [CholineCl]₃[Imidazole]. The increase in the DES ratio resulted in an elevated reaction yield. For instance, 57% and 64% 2-phenylbenzo[d]thiazole were obtained using [CholineCl]₃[Imidazole]₅ [CholineCl]₃[Imidazole]₁₀, and respectively. The highest yield of 78% was achieved with [CholineCl] [Imidazole]₂ after 6 h at 120 °C. Nevertheless, the yield decreased sharply when the ratio of CholineCl to IM was 1:1, resulting in only 47%. Following the examination, 2 mmol of sulfur and [CholineCl][Imidazole]2 were used to optimize substrate ratios and the ratio of the DES (Scheme 4).

6

6

The reactivity of a halogen nitrobenzene substrate was investigated under the same reaction conditions (Scheme 5). The halogen nitrobenzenes investigated included 1-fluoro-2nitrobenzene, 1-chloro-2-nitrobenzene, 1-bromo-2nitrobenzene, and 1-iodo-2-nitrobenzene with benzaldehyde and sulfur in the presence of [CholineCl][Imidazole]₂ at 120 °C for 6 h. The results showed that the substrate with the -F substituent gave a very low yield of the product (d1), only about 4%. However, when the halogen group was replaced by -Cl, -Br, or -I, the yield of product increased, reaching 78%, 9%, and 9%, respectively. This is because in order to form (d1), a replacement of the halogen group is required. Therefore, the halogen group must be easy to extract, or in other words, the C-X bond must be the least stable to react well. Of the four derivatives (X =-F, -Cl, -Br, and -I), the derivative containing -F is the most difficult to replace because the atomic radius of -F is very small, making the electron density at the bond very high and thus making it difficult to break; thus, the efficiency of the reaction

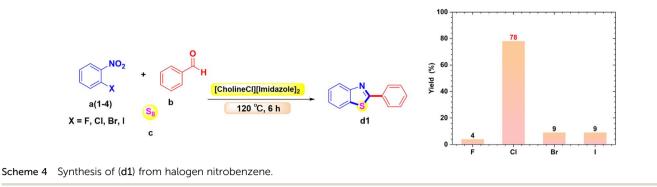
1:1:2

1:1:2

1:1:2

Entry	DES	Time (h)	Catalyst loading (mol%)	Ratio of $\mathbf{a} : \mathbf{b} : \mathbf{c}^a \pmod{2}$	Yield ^b (%)
1	[CholineCl][Imidazole] ₂	6	0.35	1:1:1	50
2	[CholineCl][Imidazole] ₂	6	0.35	1:1:2	78
3	[CholineCl][Imidazole] ₂	6	0.35	1:1:3	78
4	[CholineCl][Imidazole] ₂	6	0.35	1:1:4	48
5	[CholineCl] [Imidazole] ₂	6	0.35	1:1:5	46
6	[CholineCl] ₃ [Imidazole]	6	0.35	1:1:2	31
7	[CholineCl] ₃ [Imidazole] ₅	6	0.35	1:1:2	57
8	[CholineCl] ₃ [Imidazole] ₁₀	6	0.35	1:1:2	64
9	[CholineCl][Imidazole]	6	0.35	1:1:2	47

^{*a*} o-Chloronitrobenzene (**a**), benzaldehyde (**b**), sulfur (**c**). ^{*b*} Isolated yield using chromatography (H : EA = 8 : 2).



using the 1-fluoro-2-nitrobenzene derivative is poor. In the remaining three derivatives, in terms of radius, the radius of Cl < Br < I leads to –I being the best leaving group. However, owing to the p– π resonance of the halogen group from layer three onwards, this resonance will gradually increase from –Cl to –I because this factor depends on their non-bonding electron pairs. These derivatives will react easily when these electron pairs are far from the nucleus and the element has low electronegativity. This results in the substrate bearing the –Cl substituent giving the best product formation yield.

To elucidate the importance of the catalyst, a leaching test was carried out under optimal reaction conditions (Fig. 3). Chloronitrobenzene (1 mmol), benzaldehyde (1 mmol), and sulfur (2 mmol) in the presence of [CholineCl] [Imidazole]2 under standard heating conditions were used. The examination of the response advanced via two separate phases: (i) the preliminary phase of the reaction, which occurred under ideal circumstances for 3 hours. The response was then divided into three segments for additional analysis. The reaction concluded in the first phase, resulting in a yield of 32% after catalytic filtration and crystallization to separate the products. (ii) The reaction persisted under ideal circumstances, achieving an efficiency of roughly 44% after catalyst removal via filtration, consistent with the results of the preceding phase. In the third phase, the reaction was prolonged for 3 hours under standard heating conditions, following filtration and catalyst removal, yielding 78% of 2-phenylbenzo[d] thiazole at completion, which nearly matched the efficiency yield attained by the same reaction condition.

The [CholineCl] [Imidazole]₂ catalyst was assessed through reuse testing, thermogravimetric analysis (TGA), and Fouriertransform infrared (FTIR) spectroscopy (Fig. 3). The findings indicated that the catalyst was capable of being utilized twice. The yield was 56% after the first run and decrease to 27% after the second run. Nevertheless, during the two recovery periods, the yield markedly decreased due to the production of HCl during the reaction, which impaired the activity of [CholineCl] [Imidazole]2. Our work presents a straightforward, effective, and eco-friendly method for the synthesis of 2-substituted benzothiazole derivatives. Subsequently, TGA analysis was used to assess the stability of the catalyst; upon recovery, the catalyst remained stable within the investigated temperature range. FTIR spectra elucidated the structure of the [CholineCl] [Imidazole]₂ catalyst, with a significant signal in the region of 3400-3000 cm⁻¹ likely corresponding to the O-H stretching vibration of both the original and recovered catalysts. In comparison to the original catalyst, a distinctive signal was detected; notably, the characteristic bonds, including N-H, C= C, C-N, and N=N, were present in both the recovered and original spectra. The findings indicated that the catalyst structure remained intact post-recovery.

During the reaction, HCl was generated as a by-product, which caused a significant decrease in the activity of [CholineCl] [Imidazole]₂. Based on the FTIR spectra results of the [CholineCl] [Imidazole]₂ (recovery) and [CholineCl][Imidazole]₂/HCl, a similarity was observed (ESI, Fig. S2.1†), which may indicate that the structure of [CholineCl][Imidazole]₂ has changed, resulting in a decrease in the absorption of the signals.

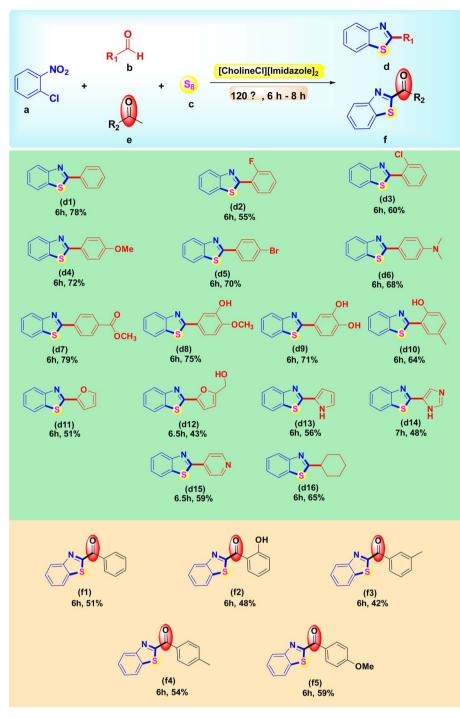
3.3. Assessment of green metrics

An increasing focus has been placed on developing environmentally friendly and sustainable technologies to synthesize organic molecules. Green chemistry is an example of this approach, which offers a framework for evaluating the environmental sustainability of chemical processes. Green chemistry is an example of this method. An illustration of this may be seen in the use of [CholineCl] [Imidazole]2 as a catalyst for the synthesis of 2-substituted benzothiazole derivatives (the values that were computed are presented in the ESI[†]). As per the above results, it was concluded that the reaction has a low environment-factor (*E*-factor = 0.61), high atom economy (AE =64.54%), high process mass intensity (PMI = 1.98), and medium reaction mass efficiency (RME = 50.34%), with an acceptable eco-score (71.0%). These values clearly indicate the ecofriendliness of the present synthesis. The exceptional results demonstrated the sustainable and eco-friendly characteristics of using the [CholineCl][Imidazole]2 catalyst in the synthesis of poly-functionalized IM scaffolds, with little environmental impact. This represents significant progress in the quest for developing sustainable and durable methods for synthesizing organic compounds.

3.4. Synthesis of 2-substituted benzothiazole derivatives

Under optimal conditions, various aldehydes were simultaneously harnessed for the synthesis of 2-substituted benzothiazole derivatives. In this study, we used the derivatives of benzaldehyde and acetophenone to synthesize 2-substitute benzothiazole derivatives. As shown in Scheme 5, most of these





Scheme 5 Scope of the synthesis.

substrates reacted smoothly to obtain products in moderate-togood yields. The impact on yields was seen when the reaction included aromatic aldehydes with substituents at the *ortho* position, while substituents at the *para* or in combination with the *meta* position produced the desired products in greater yields. Moreover, cyclohexanecarboxaldehyde, a less active aldehyde, gave an acceptable yield. On the contrary, when the reaction was performed with five-membered heterocyclic aldehydes such as furan, pyrrole, and IM, the scaffold expressed lower activity in yields than the benzene-ring. The lowest yield belongs to 5-hydroxymethylfurfural possibly owing to the instability of this aldehyde. In addition to aldehydes, aryl methyl ketones were utilized to widen the scope. Some acetophenones containing substituents at the *ortho*, *meta*, and *para* position were chosen to synthesize 2-aroylbenzothiazole derivatives.

3.5. Mechanism

The proposed reaction mechanism is illustrated in Scheme 6. The DES catalyst, composed of CholineCl and IM, exhibits

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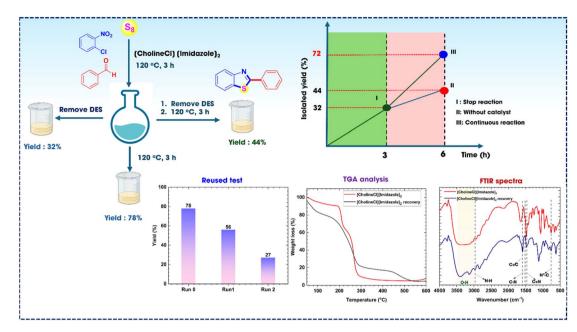
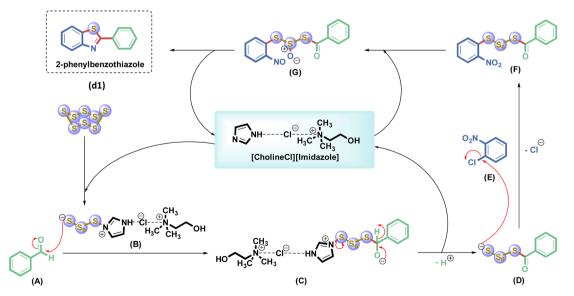


Fig. 3 Leaching test procedure: (I) reaction stopped; (II) reaction without [CholineCl][Imidazole]₂; (III) continuous reaction with [CholineCl] [Imidazole]₂.

strong basicity due to sp^2 nitrogen, which facilitates the ringopening of octasulfur, producing the nucleophile (**B**). Nucleophile **B** subsequently engages in nucleophilic substitution with the carbonyl group of benzaldehyde (**A**), forming an intermediate (**D**) through dehydrogenation and resulting in a dipolar tetrahedral intermediate (**C**). Intermediate **D** undergoes further substitution with 1-nitro-2-chlorobenzene (**E**), leading to the elimination of Cl⁻ and the formation of intermediate **F**. The catalyst then promotes the reduction of SO₃⁻ while simultaneously eliminating S₆ *via* a carbonyl group displacement and ring closure of intermediate (**G**), culminating in the formation of the product (**d1**).

3.6. The comparison of this work to previous works

This work investigates a DES formed using CholineCl and IM in a 1:2 ratio as a novel, eco-friendly catalyst for synthesizing 2phenylbenzothiazole and compares its performance to previous research. Earlier studies employing *N*-methylmorpholine and NH₄Cl yielded moderate results but relied on toxic reagents and harsh conditions. Similarly, research utilizing MeSO₃H/SiO₂ and Cu(OAc)₂ achieved high efficiency but raised significant environmental and safety concerns. In contrast, the DES, composed of biodegradable components such as CholineCl and IM, operate under milder conditions (120 °C for 6 hours), effectively reducing energy consumption and eliminating the



Scheme 6 Proposed mechanism.

Table 5 Comparison of the current study with prior studies for the production of 2-phenylbenzothiazole (d1

Paper

Entry	Catalyst	Condition	Yield (%)	Reference
1	<i>N</i> -Methylmorpholine, 4 eq.	130 °C, 16 h	80	56
2	NH ₄ Cl (70% mol), O ₂ air, CH ₃ OH : H ₂ O (15 : 1, v/v)	rt, 30 min	84	57
3	$MeSO_3H/SiO_2$ (1 mL/0.3 g)	140 °C, 2 h	87	58
4	PBu ₃ , toluene	rt, refluxing, 10 min	90	59
5	$Cu(OAc)_2$, Et_3N , ethanol	70 °C, 6 h	86	60
6	[CholineCl][Imidazole] ₂ (35% mol)	120 °C, 6 h	78	This work

need for hazardous solvents such as toluene. Although the DES yielded a slightly lower product (78%) compared to previous catalysts, its sustainability, safety, and cost-efficiency advantages are substantial. Moreover, the DES catalyst can be readily removed from the reaction mixture and reutilized in future reactions with minimum activity loss, thus enhancing sustainability by decreasing waste and the need for new catalysts (Table 5).

4. Conclusion

In conclusion, we effectively synthesized 2-substituted benzothiazole derivatives via a solvent-free approach with the [CholineCl][Imidazole]₂ catalyst. The reaction performance is achieved a maximum of 78% 2-phenylbenzo d thiazole, and 21 examples were synthesized using this high-yield and green method. The [CholineCl] [Imidazole]2 catalyst was characterized using ¹H NMR, ¹³C NMR, FTIR techniques, and the stability of the DES was evaluated using TGA analysis. Additionally, we have offered a detailed account of a prospective study to clarify the function of the [CholineCl] [Imidazole]₂ catalyst in the cyclization of chloronitrobenzene, benzaldehyde, and sulfur. The catalyst exhibited reusability and enabled environmentally sustainable techniques using a one-pot, multi-component reaction process. Utilizing solvent-free reactions in organic chemical synthesis effectively addresses issues related to environmentally harmful solvents. Future investigations should focus on various variants of the substrate 1-chloro-2nitrobenzene in the synthesis of 2-substituted benzothiazole derivatives.

Data availability

The authors confirm that the data supporting the findings of this study are available within the article. Raw data that support the findings of this study are available from the corresponding author, upon reasonable request.

Author contributions

Vy Anh Truong, Minh Hai Tran, and Trinh Hao Nguyen: investigation, methodology, resources, formal analysis, validation, data curation, and writing – original draft. Hai Truong Nguyen: methodology, resources, formal analysis, validation, data curation, writing – review and editing, and supervision.

Conflicts of interest

There are no conflicts to declare.

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