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Carrier behavior of a carbon material assisted TIPS-pentacene composite film for improvement of electrical conductivity

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Organic semiconductor devices have a lower intrinsic carrier density than inorganic semiconductors, and improving their electrical conductivity is important for organic electronic devices. Further theoretical investigations and understanding the properties of these electronic devices are necessary to improve the electrical conductivity of organic devices. In this study, we demonstrate how two carbon-material-assisted organic semiconductor devices affect the electrical conductivity and charge mechanism by using electrical measurements (*i.e.*, *I*–*V* and *C*–*V* measurements, and numerical simulations). To clearly demonstrate the enhancement of the charge injection into TIPS (6,13-bis(triisopropylsilylethynyl)pentacene), we studied the blending effect of carbon materials (carbon nanotube and fullerene) in TIPS and discussed injection, transport and charge accumulation of hole and electron in relation to trapped charge. This study will be helpful for understanding charge mechanisms in composite organic semiconductor devices.

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1. Introduction

The development of organic electronic devices, which have a variety of potential applications including displays, solar cells, and sensors, has been rapid over the past few decades. However, further improvements are required to meet the expectations of the modern electronics industry.^{1–6} In comparison to Si-based semiconductor devices, organic semiconductor devices exhibit a lower intrinsic carrier density, and low carrier injection characteristics can diminish the efficiency of the device.^{7–9} Furthermore, organic semiconductor films manufactured using the solution spin casting method have low charge carrier mobility because charge transport in disordered structures due to solvent evaporation or speed conditions can be limited by the hopping process between polymer chains in the disordered regions.^{10–14} Therefore, the conductivity of organic semiconductor devices is attributed to the materials employed and the manufacturing conditions. A variety of structural and material approaches, incorporating a range of metals and/or semiconductor materials, has been employed to control the electrical conductivity and assist in the charge transport process.^{15,16} In general, improvements in the conductivity of organic semiconductors (*i.e.*, improving carrier injection) can

be achieved by blending components or by chemical doping of bulk organic semiconductors.

For example, carbon nanotubes (CNTs), which are known as conductive fillers, have been incorporated into semiconductor materials or electrodes due to their high aspect ratio, excellent conductivity, mechanical flexibility, and solution-processing compatibility.^{17–20} A heterogeneously dispersed aggregation of CNTs within the polymer can limit device performance.^{21–23} Therefore, well-dispersed materials in polymers can be improved to match the existing electrical conductivity properties of organic semiconductor materials, and the carrier mechanism analysis of carrier injection, transport, and accumulation phenomena has a great potential for other types of electronic devices and semiconductor classes.²⁴

Herein, we report the electrical characteristics of conductive carbon materials assisted by organic semiconductors using heterogeneous blends in terms of carrier injection and accumulation mechanisms. CNTs and fullerenes (C₆₀) are composite materials that are used as fillers. CNTs have a fibrous structure, whereas C₆₀ has a cage-like fused ring structure.²⁵ These carbon isomers play a major role in improving charge injection, transport, and accumulation. C₆₀ is a spherical molecule that is highly soluble due to its dispersibility. Furthermore, it exhibits a high electron affinity as an electron acceptor, rendering it a crucial material for use in organic solar cells and organic light-emitting diodes (OLEDs). The dispersion and structure of carbon materials significantly affect the formation of percolation networks in the composite film.^{26,27} Carbon composite materials exhibit such charge doping properties in organic devices, and we could analyze the charge behaviors of the active

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layer in a double-layer diode and a field-effect transistor (FET) structure. The electrical conductivity in organic semiconductor devices is dictated by the chemical structure and concentration of the carbon composites, thereby affecting charge injection and charge trapping. The findings of this study will be of significant help in understanding the charge mechanism in high-performance organic semiconductor devices.

2. Experimental details

2.1 Experimental methods

2.1.1. Sample preparation. All chemicals, except multi-walled CNTs, were purchased from Sigma-Aldrich, while the CNTs were purchased from Kumho Petrochemical Co., Korea.

A CNT (or C₆₀) suspension was prepared using 1,2 dichlorobenzene (ODCB) solution for a stable dispersion, and the TIPS powder was dissolved in a CNT (or C₆₀) suspension at 20 mg/1 mL. The concentration was 0.01, 0.05, and 0.1 wt% relative to TIPS.^{28,29} The device was manufactured using the same method as in the previous experiment.^{26,30} The devices consist of organic double-layer diodes with an indium tin oxide (ITO)/polyimide (PI)/TIPS carbon composite/Au structure and organic thin-film transistor (TFT) with an N++Si/SiO₂/TIPS carbon composite/Au structure. The electrode area of the diode was 3 mm², and the channel length and width of the TFT were 40 and 1000 μm, respectively.

2.1.2. Device analysis

2.1.2.1 Electrical measurements. Electrical measurements were conducted using a custom-made vacuum probe station in dark conditions. The *I*-*V* curves were plotted using an HP 4155a semiconductor parameter analyzer and controlled using the LabVIEW program. The measurement was done in the direction of +20 V to -20 V (forward scan) and of -20 V to +20 V (backward scan), and the hold time and delay time were both set to 0.1 V s⁻¹. The *C*-*V* characteristics were measured using an HP 4192 impedance analyzer with an oscilloscope level of 100 mV.

2.1.2.2 Electrical numerical simulation. To analyze the current density and space charge density effects of carbon-material-assisted organic semiconductor devices, numerical simulation was performed to analyze the effect of increased electrical conductivity in the device, employing the AC/DC module of COMSOL Multiphysics under steady state conditions. The directionality of the organic film was not considered in these simulations.

3. Results and discussions

The conductivity of the organic semiconductor layer is attributed to the properties of the material, directly affecting the carrier injection and transport in organic devices. Blending organic molecules to adjust the electrical conductivity can cause dramatic changes in the electrical conductivity because of various factors, such as the internal structure, weight fraction, and geometry.^{26,27,31,32}

Fig. 1 shows the *I*-*V* characteristics of the organic double-layered diode as a function of the concentration of carbon materials, CNTs or C₆₀, to increase the electrical conductivity of

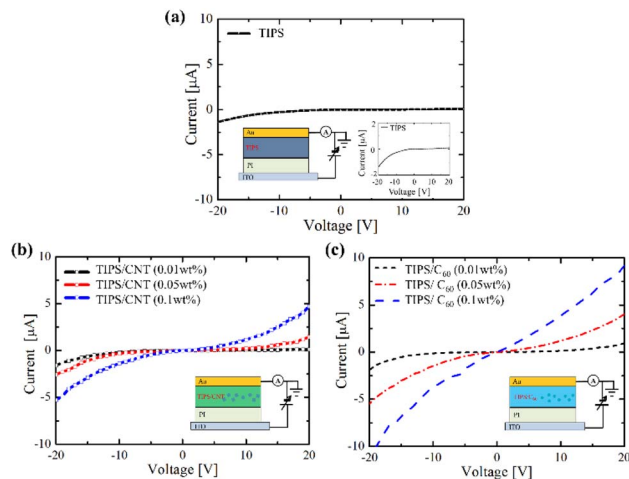


Fig. 1 *I*-*V* characteristics of (a) TIPS, (b) TIPS/CNT composite, and (c) TIPS/C₆₀ composite diodes with a concentration of 0.01, 0.05, and 0.1 wt%, respectively. The inset images indicate the schematic representation of each device and enlarged image.

the TIPS thin film. CNTs and C₆₀ were employed to examine the effect of the suspension dispersion on the charge behavior. Comparisons were made with varying concentrations to analyze the charge behavior within the percolation threshold range of the carbon materials, CNTs and C₆₀ within the TIPS film.

In Fig. 1(a), the TIPS diode has a typical p-type property, and the current value is -1.2 μA in the voltage = -20 V. In contrast, TIPS/carbon composite (CNTs, C₆₀) diodes show similar symmetrical *I*-*V* behavior with 0.1 wt% CNTs and C₆₀ in the TIPS material, as shown in Fig. 1(b and c). These show enhanced charge injection of both holes and electrons in the diode, which means ambipolar characteristics. Notably, the increase in electron injection can be estimated as an increase in the conductivity of the TIPS film because of the carbon composite material, which can be roughly calculated from the *I*-*V* characteristics.^{33,34} In steady state, the current across the organic double-layer diode is given by eqn (1), where *G*₁ is the conductance of TIPS and *G*₂ is the conductance of PI.

$$I = [(G_1 G_2)/(G_1 + G_2)]V \quad (1)$$

Therefore, it was possible to evaluate the electric field of the accumulated TIPS film at the interface. The PI layer, which is an insulating layer, causes most of the potential to decrease across the bilayer. The current is given by

$$I \cong G_2 V, G_1 \rightarrow \infty \quad (2)$$

Based on the *I*-*V* results, in the case of the TIPS device, *G*₂ was estimated as 65 × 10⁻⁶ mS using eqn (2), and *G*₁ was estimated to be infinite. Using the calculated *G*₂ in the hole-charging process, *G*₁ is estimated as 4.83 × 10⁻⁶ mS (1). When *G*₁ for each of the carbon materials composite is calculated as above, it is estimated that *G*₁ = 2.19 × 10⁻⁶ S in the case of CNTs and *G*₁ = 2.48 × 10⁻⁶ S in the case of C₆₀. The conductivity of the TIPS changed due to the inserted carbon



materials, which supports the shift in the threshold voltage (V_{th}). In addition, this result suggests that carbon materials can serve as interconnection pathways for the holes and electrons in the TIPS crystalline domains.

Fig. 2(a) shows the optical absorption spectra obtained from the TIPS/carbon composite films using ultraviolet (UV)-visible absorption spectroscopy to analyze the change in the highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO) energy levels. Therefore, the UV-visible absorption spectrum roughly matches the energy diagram of TIPS, as shown in Fig. 2(b). Each film was prepared using glass/PTS treatment. TIPS film exhibits three peaks at 590, 644, and 698 nm, which are related on the π - π^* intraband transition.³⁵

In the case of the TIPS/carbon composite film, the peaks were slightly blue-shifted compared with those of the as-deposited TIPS film, but the HOMO-LUMO energy band did not change significantly, as shown in the UV-visible absorption spectra. This result suggests that the carbon materials reduce the intermolecular spacing of the TIPS film, causing close contact with the molecular pathway. The strong close-contact polymer chains can be estimated to maximize the charge transfer of the holes and electrons.

Numerical simulations were performed using the AC/DC module of COMSOL Multiphysics under steady-state conditions to visualize the performance of organic devices with improved electrical conductivity, as shown in Fig. 3.

In Fig. 3, (i) represents a generalized organic diode and (ii) represents an organic diode with improved electrical conductivity. In experimental conditions, it can be thought of as TIPS/CNT(C_{60}) with increased conductivity due to CNT(C_{60}). For the potential difference, the organic semiconductor layer in the generalized diode also shows a potential drop similar to that of the insulator, while the improved organic diode shows a potential relatively similar to that of the metal. In addition, Fig. 3(b) shows the enhanced current density inside the organic diode with improved electrical conductivity. Fig. 3(c) illustrates the space-charge density and accumulated charge at the insulator/semiconductor interface inside an organic diode with improved electrical conductivity. Thus, it can be seen that the modification of the organic semiconductor layer can improve electrical conductivity and enhance carrier injection and accumulation inside the device.

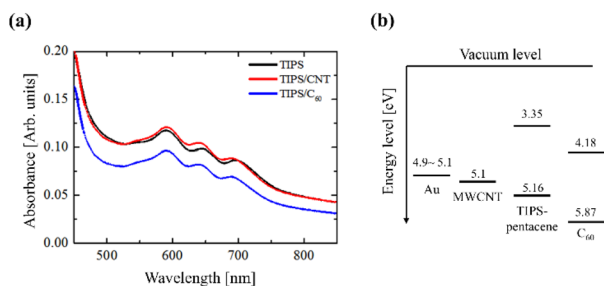


Fig. 2 (a) UV-vis absorption spectra of TIPS/carbon composite films; (b) energy level diagram of Au, MWCNT, TIPS-pentacene and C_{60} .

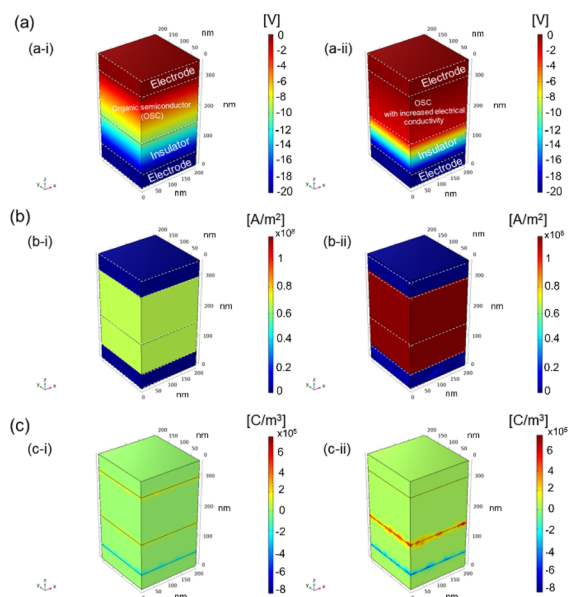


Fig. 3 Numerical simulation using AC/DC module evaluated from (a) potential difference, (b) current density, and (c) space charge density. (i) General organic diode and (ii) organic diode with improved electrical conductivity.

In a device with a material property change conductivity ($\sigma = en\mu$), where σ is the conductivity, μ is the charge mobility, and en is the amount of charge, we observed the I - V characteristic curves and discussed $J = en\mu E$.

Since both the charge mobility and the amount of charge are affected by the I - V curve, they must be separated to investigate the effect of doping on charge transport in detail. Therefore, quasi-static capacitance-voltage (C - V) measurements were performed to investigate the carrier accumulation and hysteresis effect in organic devices, as shown in Fig. 4. In Fig. 4(a), the pristine TIPS diode shows typical C - V characteristics with

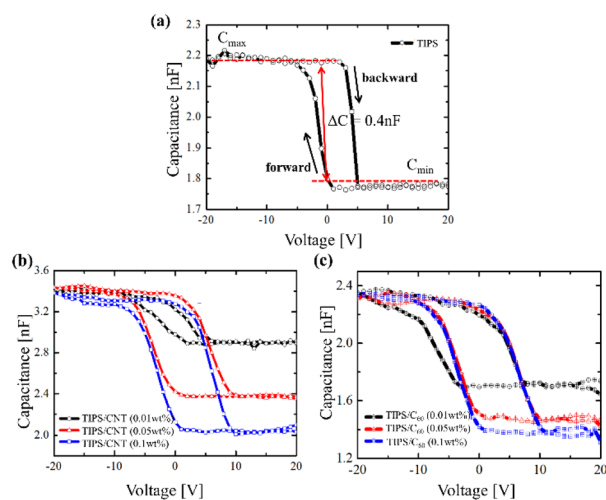


Fig. 4 C - V characteristics for (a) TIPS, (b) TIPS/CNT composite, and (c) TIPS/ C_{60} composite diodes with a concentration of 0.01, 0.05, and 0.1 wt%, respectively.



a metal–insulator–semiconductor structure. This indicates that the capacitance increases when a negative bias is applied, indicating hole injection/accumulation at the PI/TIPS interface. Forward and backward scans were performed to compare the capacitance and hysteresis achieved with each carbon dopant. In general, the trapped carriers could be explained through the hysteresis loop, that is, threshold voltage shift (ΔV_{th}).³⁶ It could be related with such as charge traps in gate dielectric and interface trap states between active layer and dielectric.³⁷

As shown in Fig. 4(b and c), ΔV_{th} increases with increasing concentration of carbon material dopants. Compared to TIPS device, the hysteresis of the TIPS/carbon composite device is strongly dependent on the concentration of carbon materials from 0.01 to 0.1 wt%. Therefore, the ΔV_{th} of the $C-V$ curve to elucidate the trapping effect by embedded carbon materials. In the TIPS/carbon composite device, ΔV_{th} increases from 5 V to 9 V.

In the case of CNTs, from 10 V to 11 V in the case of C_{60} [see Fig. 5(a)]. This indicates that the majority of the holes are trapped in the carbon materials (CNTs or C_{60}) and/or at the interface of the PI/TIPS carbon composite upon increasing the concentration of carbon materials. The hysteresis of TIPS/ C_{60} was greater than that of TIPS CNT. The difference in the chemical properties of the carbon material composites and hole carriers injected by C_{60} could result in more trapping at the interface. In addition, there was a slight shift in the TIPS device upon operation, indicating the influence of the interface traps of PI/TIPS. In other words, the hysteresis strongly depends on the embedded carbon materials. The enhanced hysteresis in the $C-V$ curve can be attributed to the reversible storage of holes or electrons in the TIPS/carbon composites and/or defect states at the composite/PI interface [see Fig. 5(b)]. In addition, the capacitance increases as the carbon content increases, indicating an increase in charge accumulation and injection carriers. Therefore, these results support the numerical simulation for improving electrical conductivity. This analysis demonstrates the importance of considering the carrier trapping effect in doping strategies based on nanomaterials. The carrier behavior through hysteresis properties must be considered for effective doping because the proper choice of materials is crucial.

$I-V$ measurements were performed to observe the horizontal transport characteristics after carrier injection from the

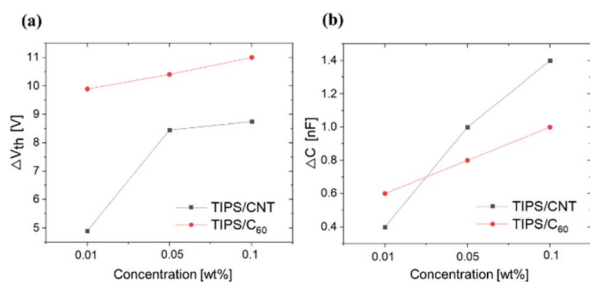


Fig. 5 (a) ΔV_{th} and (b) ΔC with the function of the concentration TIPS/CNT and TIPS/ C_{60} double layer diode.

electrode into the TIPS/carbon composite film using an organic FET structure, as shown in Fig. 6. Fig. 6(a) shows the transfer characteristics at a concentration of 0.1 wt%. The sweep direction to V_{gs} is from +20 V to -20 V, and V_{ds} is fixed to -20 V. The flowing current of the TIPS/carbon composite was one order of magnitude higher than that of the TIPS, and the order of magnitude of the current was similar to that of the diode.

Fig. 6(b) shows the $\sqrt{I_{ds}-V_{gs}}$ plots of TIPS/carbon composite FETs. The p-type threshold voltage of the TIPS FETs showed a significant positive shift with the embedded carbon materials, indicating a change in carrier injection. We could deduce the extracted field effect mobility (μ_{FE}) and on/off ratio of TIPS/carbon composite FET, as shown in Fig. 6(c).

The extracted μ_{FE} follows the conventional organic FET method.³⁸ The TIPS FET, TIPS/CNTs, and TIPS/ C_{60} FETs have an μ_{FE} of 0.1×10^{-3} , 7×10^{-3} , and $110 \times 10^{-3} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, respectively. The carbon materials enhanced the μ_{FE} . Notably, the μ_{FE} of TIPS/ C_{60} is 100 times higher than that of TIPS/CNT due to its chemical structure and chemical stability. In other words, the embedded carbon materials lowered the electron injection barrier; however, charge trapping occurred at the PI/TIPS/carbon composite interface.

In future studies, it is essential to incorporate time-resolved electric field induced optical second harmonic generation measurements^{32,33,36} to characterize and specifically discuss carrier trapping and mobility in composite film. This approach will allow for a clearer analysis of the carrier transport mechanism. Also, our research suggests potential applicability in areas where low power consumption is crucial or high-sensitivity measurements are required, such as biosensors for precise detection of biological signals, gas sensors for monitoring specific gas concentrations in the atmosphere, and photodetectors for measuring light intensity.

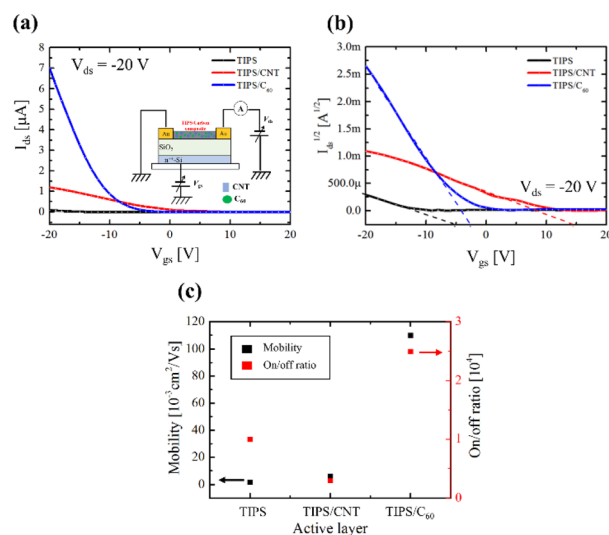


Fig. 6 (a) $I_{ds}-V_{gs}$ characteristics for TIPS/carbon composite FET with the concentration of 0.1 wt%. (b) Replots for $\sqrt{I_{ds}-V_{gs}}$ and (c) comparison of performance parameter in TIPS/carbon materials composite. The inset image indicates the schematic representation of TIPS/carbon composite FET structure.



4. Conclusion

In summary, two different carbon nanocomposite (CNTs and C₆₀) films for high-performance organic semiconductors were fabricated using a heterogeneous blending method. This approach influenced the formation of percolating networks in the composite films. The packing of the composite films was also compared using UV-visible absorption spectral measurements. The results indicate that the spacing between the intermolecular molecules of the TIPS film was reduced because of the carbon materials. This is related to the charge-transfer path in the organic devices. Furthermore, organic diodes and organic TFTs were employed to better evaluate the charge behavior. Devices with a concentration of embedded carbon materials within the percolation thresholds exhibit enhanced charge injection and trapping at the carbon materials CNT, C₆₀, and/or the interface of the PI/TIPS composite. The electrical conductivity and trapping of TIPS/C₆₀ were higher than those of TIPS/CNTs. Thus, we demonstrated that the dispersion and structure of the embedded material is involved in the injection and transport of charge and is dominant in determining the electrical properties of the organic semiconductor device.

Data availability

The authors confirm that the data used to support the findings of this study are included within the article and are available from the corresponding author upon reasonable request.

Conflicts of interest

There are no conflicts to declare.

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