


Cite this: *RSC Adv.*, 2024, **14**, 27634

Comparative study of metal–organic frameworks synthesized *via* imide condensation and coordination assembly†

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A series of metal–organic frameworks (**1-XDI**) have been synthesized by imide condensation reactions between an amine-functionalized pentanuclear zinc cluster, $Zn_4Cl_5(bt-NH_2)_6$ ($bt-NH_2 = 5$ -aminobenzotriazole), and organic dianhydrides (pyromellitic dianhydride (PMDA), naphthalenetetracarboxylic dianhydride (NDA), 3,3',4,4'-biphenyltetracarboxylic dianhydride (BPDA) and 4,4'-(hexafluoroisopropylidene)diphthalic anhydride (HFIPA)). The properties of the **1-XDI** MOFs have been compared with analogues (**2-XDI**) prepared using traditional coordination assembly. The resulting materials have been characterized by ATR-IR spectroscopy, acid-digested 1H NMR spectroscopy, elemental analysis, and gas adsorption measurements. N_2 adsorption isotherm data reveal modest porosities and BET surface areas (30 – $552\text{ m}^2\text{ g}^{-1}$). All of the new **1-XDI** and **2-XDI** MOFs show selective adsorption of C_2H_2 over CO_2 while **2-PMDI** and **2-BPDI** exhibit high selectivity toward C_3H_6/C_3H_8 separation. This study establishes imide condensation of preformed metal–organic clusters with organic linkers as a viable route for MOF design.

Received 31st July 2024
Accepted 23rd August 2024

DOI: 10.1039/d4ra05563b
rsc.li/rsc-advances

Introduction

The advent of metal–organic frameworks (MOFs) and covalent organic frameworks (COFs) has stimulated intense interest in the design and study of new porous materials for applications in gas separation,^{1–3} heterogeneous catalysis,^{4,5} and energy storage.^{6,7} Porous materials are typically classified based on their structure, composition, and method of self-assembly. For example, MOFs are a subset of coordination polymers (CPs) characterized by 2D or 3D extended structures containing coordination compounds (*i.e.* metal–ligand bonds) and the potential for guest-accessible porosity. Reversible coordinative bond formation during MOF self-assembly often results in highly crystalline products, but crystallinity is not requisite based on the IUPAC definition.⁸ The intrinsic disorder in amorphous MOFs limits precise structural characterization, making them less appealing for fundamental studies. Nevertheless, amorphous MOFs often exhibit gas accessible porosity and relatively high surface areas and have gained increasing

attention for a range of applications.^{9–12} COFs rely on condensation reactions between organic building units to form covalent linkages such as boroxines, imines, triazines, or a variety of other functional groups^{13,14} Crystallinity is considered to be a distinguishing feature of COFs among other types of porous organic materials.^{15,16} Recently, hybrid materials such as metal–covalent organic frameworks (MCOFs) have emerged.¹⁷ MCOFs begin to blur the lines between the MOF and COF distinctions by utilizing covalent bond formation between organic linker groups and preformed metal coordination compounds for self-assembly (Table S1†).^{18–27} MOFs assembled from pentanuclear Zn benzotriazole clusters, also known as Kuratowski-type clusters, have garnered significant attention for applications in CO_2 capture,^{28–32} gas separation,^{33–35} catalysis,^{36–41} and small-molecule binding and activation.^{42–47} Although Kuratowski-type clusters are readily synthesized as discrete molecular species, they have not proven to be broadly accessible in MOF self-assembly reactions. As a result, only a relatively small number of MOFs containing Kuratowski-type clusters have been reported.^{48–55} This synthetic difficulty has motivated us to explore alternative synthetic routes for the assembly of porous materials containing Kuratowski-type clusters.

Herein, we describe the synthesis and gas adsorption properties of a series of Zn benzotriazole MOFs assembled using either imide condensation (**1-XDI**) or traditional coordination assembly (**2-XDI**, Scheme 1). The imide route relies on condensation of commercially available organic dianhydrides with an amine-functionalized Kuratowski-type cluster (**1-NH₂**, Scheme 1). Although this method of self-assembly resembles

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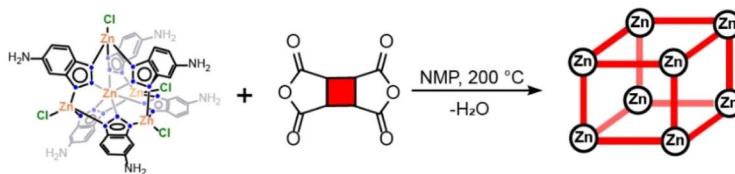
† Electronic supplementary information (ESI) available: Spectroscopic (NMR, ATR-IR, ESI-MS), crystallographic (PXRD), thermogravimetric (TGA), gas adsorption, and elemental analyses. See DOI: <https://doi.org/10.1039/d4ra05563b>

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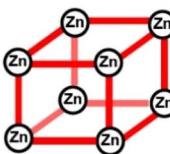
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Imide Condensation (1-XDI):

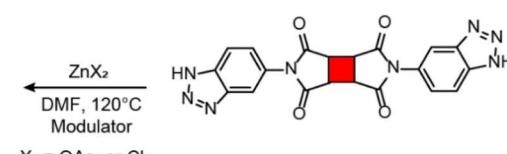
1-NH₂ $Zn_5Cl_4(bt-NH_2)_6$

Dianhydride (XDA)



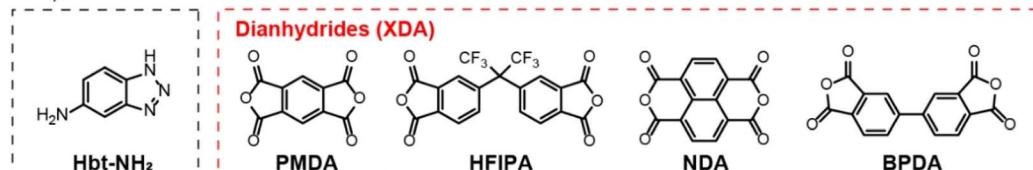
1-XDI or 2-XDI MOFs

Coordination Assembly (2-XDI):

 ZnX_2

DMF, 120 °C

Modulator

 $X^- = OAc^- \text{ or } Cl^-$ H₂bbt-XDI

Scheme 1 Synthetic routes to 1-XDI and 2-XDI MOFs.

MCOFs, the resulting materials are aptly categorized as MOFs given their composition and guest-accessible porosity. Moreover, three of the four new **1-XDI** MOFs are found to be amorphous, but exhibit modest Brunauer–Emmett–Teller (BET) surface areas and adsorb CO₂ and light hydrocarbon gases at room temperature. A traditional MOF solvothermal synthesis, or coordination assembly route, employing *bis*-benzotriazole linkers (**H₂bbt-XDI**) and Zn salts has been used to screen the synthesis of an analogous series of MOFs (**2-XDI**). This route also affords amorphous or poorly crystalline products that exhibit gas accessible porosity. Comparison of the **1-XDI** and **2-XDI** MOFs provides insight into the influence of the different synthetic methods on the composition and gas adsorption properties of the resulting porous materials.

Results and discussion

Synthesis and characterization of 1-XDI MOFs

The amine-functionalized Kuratowski cluster **1-NH₂** [$Zn_5Cl_4(bt-NH_2)_6$] was prepared from reaction of 5-aminobenzotriazole (Hbt-NH₂) with ZnCl₂ according to a modified literature procedure (Scheme 1).⁵⁶ **1-NH₂** was obtained as an amorphous, pale yellow solid and characterized by electrospray ionization mass spectrometry (ESI-MS, positive ion mode) and ¹H NMR spectroscopy. The former shows a series of ion signals in the *m/z* = 1230–1480 range that correspond to acetone and H₂O adducts of the **1-NH₂** cluster (Fig. S1 and Table S3†). The ¹H NMR spectrum measured in acetone-*d*₆ exhibits two sets of resonances associated with the bt-NH₂ ligands in a ~4:1 ratio (Fig. S2†). Both sets of signals are shifted downfield with respect to the free ligand, consistent with ligand complexation in the Zn₅ cluster. The appearance of only two distinct ligand species is surprising given that the Zn₅ cluster can form several different isomers that differ in the relative orientations of the amine groups (Fig. S3†). However, the large number of adducts observed in the ESI-MS data suggests that rapid exchange of solvent ligands may influence the number of signals observed in the NMR spectrum. Notably, there is only one report of crystallographically characterized Zn₅ clusters containing

monosubstituted benzotriazole ligands.⁵⁷ These clusters exhibit *C*₁ symmetry with respect to the ligand orientations. Moreover, they were formed *in situ* during MOF assembly reactions and not characterized by NMR spectroscopy. Solubility tests reveal that **1-NH₂** is insoluble in water, slightly soluble in methanol and ethanol, and very soluble in polar aprotic solvents such as acetone, *N*-methylpyrrolidone (NMP), dimethyl sulfoxide (DMSO), and *N,N*-dimethylformamide (DMF). Attempts to obtain single crystals of **1-NH₂** for structural characterization were unsuccessful.

Solvothermal reaction of **1-NH₂** with dianhydrides PMDA, NDA, HFIPA, or BPDA in anhydrous NMP solvent at 200 °C results in imide condensation and formation of the corresponding **1-XDI** MOFs (Scheme 1). Solubility tests reveal that the solid products are insoluble in common organic solvents such as NMP, DMSO, DMF, *N,N*-dimethylacetamide (DMA), methanol, and ethanol, suggesting hyper-crosslinked structures. The powder X-ray diffraction (PXRD) patterns of **1-HFIPI**, **1-NDI** and **1-BPDI** are indicative of amorphous, aggregated structures, which is unsurprising given the variable connectivity and unsymmetric nature of the **1-NH₂** cluster (Fig. 1a). However, the PXRD pattern of **1-PMDI** exhibits several broad reflections in the $2\theta = 5\text{--}25^\circ$ range, revealing the presence of a poorly crystalline phase. Importantly, these reflections do not match the crystalline phase of the H₂bbt-PMDI linker (Fig. S21†). The synthesis of **1-PMDI** is reproducible, and the PXRD patterns show the same crystalline phase over multiple batches (Fig. S5†). Unfortunately, the poor crystallinity and limited number of reflections in the PXRD pattern have hampered attempts to index the data and gain any further insight into the structure of the crystalline phase (see Part 4 in ESI† for more details).

The **1-XDI** MOFs proved amenable to acid digestion using methods developed for other Kuratowski cluster-based MOFs.^{28,30} The digestion process cleaves the Zn-benzotriazole bonds and solubilizes the ligand or linker fragments, which can then be identified and quantified by solution-state NMR analysis. The ¹H NMR spectra of the as-synthesized **1-XDI** products each exhibits a set of major



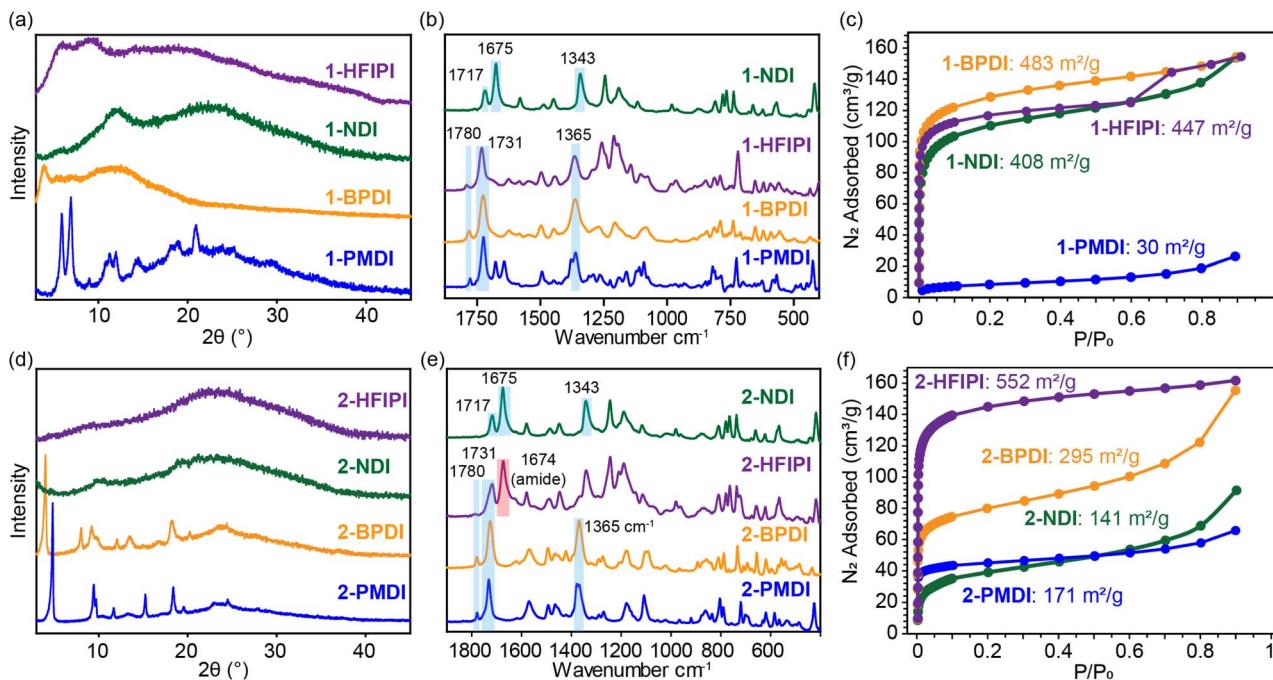


Fig. 1 (a) Overlay of PXRD patterns of 1-XDI MOFs. (b) Overlay of ATR-IR spectra of 1-XDI MOFs. Characteristic imide IR bands are highlighted in blue. (c) N_2 adsorption isotherms for 1-XDI MOFs measured at 77 K. (d) Overlay of PXRD patterns of 2-XDI MOFs. (e) Overlay of ATR-IR spectra of 2-XDI MOFs. Characteristic imide IR bands are highlighted in blue. (f) N_2 adsorption isotherms for 2-XDI MOFs measured at 77 K.

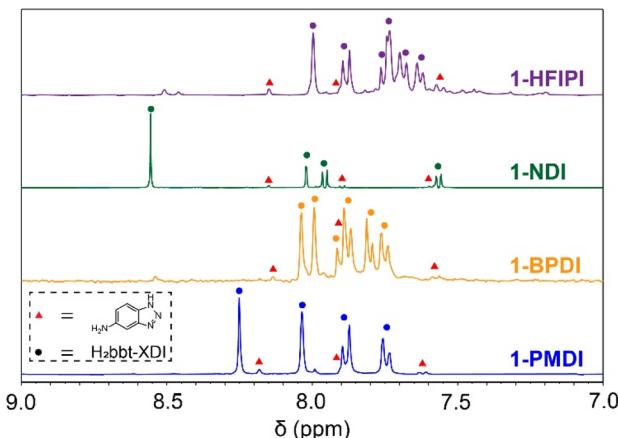


Fig. 2 Acid-digested 1H NMR spectra of 1-XDI MOFs. Peak assignments for H_2bbt -XDI and Hbt - NH_2 are labelled with coloured circles and red triangles, respectively.

aromatic resonances (Fig. 2) that match those observed for the authentic *bis*-imide ligands (Fig. S16–S19†). Remarkably, diimide condensation with the **1-NH₂** clusters appears to be nearly quantitative (>90%) and only small amounts of unreacted Hbt - NH_2 ligand are observed in the 1H NMR spectra. The spectra also show some minor impurities that are attributed to incomplete imide condensation giving rise to amide/carboxylic acid species. In support of the NMR characterization, the ATR-IR spectra of **1-HFIPI**, **1-PMDI** and **1-BPDI** show the expected phthalic imide C=O symmetric and asymmetric stretching bands at 1731 and 1780 cm^{-1} (Fig. 1b). **1-NDI** also displays

characteristic C=O symmetric and asymmetric stretching bands at lower energy (1717 cm^{-1} and 1675 cm^{-1}). Based on the 1H NMR and ATR-IR data, the **1-XDI** MOFs exhibit a very high degree of imide connectivity between clusters. This result is somewhat unexpected given the amorphous nature of the samples. Nevertheless, the imide connections between neighboring **1-NH₂** clusters are likely facilitated by reversible amide formation at the high reaction temperature as well as the conformational flexibility of the amide intermediate. Dissociation of the benzotriazolate ligands from the **1-NH₂** cluster could also facilitate diimide linker condensation and MOF assembly. However, the benzotriazolate ligands are considerably inert owing to their μ_3 -bridging mode, and to the best of our knowledge, there is no precedent for ligand exchange in Kuratowski cluster-based MOFs or molecular clusters. Further mechanistic studies will be necessary to better understand the assembly process, but the preceding data show that imide condensation provides a viable route to porous polymer networks with Kuratowski clusters.

Resonances associated with the presence of NMP guest molecules residing within the pores are also observed in the acid-digested 1H NMR spectra of the as-synthesized **1-XDI** MOFs. The amount of NMP was determined by integration of the 1H NMR spectra and closely matches the predicted solvent content from thermogravimetric analysis (TGA) (Fig. S6–S9†). The TGA data also show good thermal stability with the onset of thermal degradation ≥ 400 $^{\circ}C$ for all of the MOFs. The MOFs were solvent exchanged with methanol and subsequently desolvated by heating at 100 $^{\circ}C$ under high vacuum for 24 h. Acid-digested 1H NMR analysis reveals some hydrolysis of the imide



linkers, particularly for **1-BPDI** and **1-HFIPI**, as a result of the solvent exchange and thermal activation (Fig. S10–S13†). Combustion elemental analysis (C, H, N) and inductively coupled plasma atomic emission spectroscopy (ICP-OES, Zn) were carried out on the activated **1-XDI** MOFs (Tables S4–S7†). The results fit reasonably well to the empirical formulas expected for **1-NH₂** clusters connected by diimide linkers and show only modest deviations (<2.5 wt%) from the predicted compositions. N₂ adsorption isotherm measurements reveal BET surface areas of 30 m² g⁻¹, 447 m² g⁻¹, 408 m² g⁻¹ and 483 m² g⁻¹ for activated **1-PMDI**, **1-HFIPI**, **1-NDI** and **1-BPDI**, respectively (Fig. 1c). Some batch-to-batch variability was observed in the surface areas, but they remained reasonably consistent (Fig. S14†). Moreover, the surface areas of the **1-XDI** MOFs are comparable to, or even higher than, many reported porous organic polyimides and MCOFs (Tables S1 and S2†).^{19–21,24} DFT pore size distributions calculated from the N₂ adsorption data show the presence of small micropores around 5–6 Å and a smaller volume fraction of micropores with ~12 Å diameter (Fig. S15†). The relatively small micropores and the similarity in pore size distribution despite different linker lengths support the formation of highly disordered, crosslinked networks in the **1-XDI** MOFs.

Synthesis and characterization of **2-XDI** MOFs

The predominantly amorphous nature of the **1-XDI** MOFs prompted us to investigate a coordinative assembly synthesis approach in hopes of obtaining crystalline analogues. *Bis*-benzotriazolate linkers (H₂bbt-XDI) were synthesized by condensation reactions between Hbt-NH₂ and the corresponding dianhydrides (Scheme 1). The new *bis*-imide compounds were characterized by CHN elemental analysis and ¹H NMR and ATR-IR spectroscopy (Fig. S16–S20†). The linkers were subsequently screened in solvothermal reactions with ZnCl₂ or Zn(OAc)₂ using DMF solvent and acid or base modulators (Table 1). Solid products were obtained for the solvothermal reactions of Zn(OAc)₂ with H₂bbt-PMDI and H₂bbt-BPDI. PXRD analysis of the corresponding materials, **2-PMDI** and **2-BPDI**, shows the presence of poorly crystalline phases that do not match those of the diimide linkers (Fig. 1d and S21, S22†). Unfortunately, we have thus far been unable to elucidate the structures of these products owing to their poor crystallinity and small crystallite size (see Part 4 in ESI†). Solvothermal reactions with H₂bbt-HFIPI and H₂bbt-NDI provided only clear solutions or

amorphous solids under the screening conditions (Fig. S23 and S24†). The **2-XDI** syntheses, including those affording amorphous products, were scaled-up to generate **2-PMDI**, **2-BPDI**, **2-NDI** and **2-HFIPI**.

TGA analysis of the **2-XDI** products after desolvation under high vacuum at 100 °C for 24 h reveals that they are generally less stable than the **1-XDI** analogues with the onset of thermal degradation increasing in the order **2-NDI** (310 °C) < **2-BPDI** (350 °C) < **2-PMDI** (390 °C) < **2-HFIPI** (400 °C) (Fig. S25–S28†). Small mass losses of 2–6 wt% are observed below 100 °C and attributed to a small amount of water adsorbed upon exposure to ambient conditions. N₂ adsorption isotherms (77 K) measured after desolvation show modest porosity with calculated BET surface areas of 171, 295, 141, and 552 m² g⁻¹ for **2-PMDI**, **2-BPDI**, **2-NDI** and **2-HFIPI**, respectively (Fig. 1f). The DFT pore size distributions are similar to those observed for the **1-XDI** MOFs and indicate the presence two types of micropores that are 5–6 Å and ~12 Å in diameter (Fig. S29†). Notably, **2-PMDI** exhibits increased porosity compared to **1-PMDI**, consistent with structural differences reflected in the PXRD patterns.

A combination of acid-digested ¹H NMR analysis, ATR-IR spectroscopy, CHN elemental analysis, and ICP-OES have been used to gain insight into the composition of the **2-XDI** MOFs. The acid-digested ¹H NMR spectra for **2-PMDI**, **2-BPDI**, and **2-NDI** confirm the presence of intact [bbt-XDI]²⁻ linkers (Fig. S30–S32†). However, **2-HFIPI** shows a complex mixture of amide species resulting from hydrolysis of the imide linkers during the solvothermal reaction (Fig. S33†). This conclusion is supported by the ATR-IR spectra of the **2-XDI** MOFs (Fig. 1e). **2-PMDI** and **2-BPDI** exhibit intense features at 1731 and 1780 cm⁻¹ that correspond to phthalimide C=O symmetric and asymmetric stretching bands. The six-membered imide ring in **2-NDI** displays characteristic C=O symmetric and asymmetric stretching bands at lower energy (1717 cm⁻¹ and 1675 cm⁻¹). Bands corresponding to a C–N–C stretching mode and out of plane bending of the imide ring are also observed at 1365 and 738 cm⁻¹, respectively. On the other hand, the ATR-IR spectrum for **2-HFIPI** shows an intense C=O stretch at 1674 cm⁻¹ that can be attributed to amide species arising from hydrolysis of the H₂bbt-HFIPI linker.

Since the **2-XDI** MOFs were prepared from Zn²⁺ salts *via* coordination assembly and the structures could not be determined using X-ray or electron diffraction, the identity of the metal building units remains ambiguous. The elemental analysis data show significant deviations from the C, H, N, and Zn mass percent compositions expected for the presence of Zn₅ clusters derived from **1-NH₂** (Tables S8–S11†). Moreover, the deviations for the **2-XDI** MOFs are considerably larger than those observed for the **1-XDI** series, and there is no clear trend indicating the **2-XDI** materials have a consistent metal:linker stoichiometry among the series. Based on literature precedent, other metal building units such as Zn_n clusters or infinite chains may also form during solvothermal assembly.^{32,48–54,58,59} This leaves open the possibility that the materials are assembled from a less commonly observed SBU.

Table 1 Solvothermal screening conditions for synthesis of **2-XDI** MOFs with H₂bbt-PMDI, H₂bbt-NDI, H₂bbt-BPDI, H₂bbt-HFIPI

Condition number (n)	Metal salt	Modulator
1	Zn(OAc) ₂	Acetic acid
2	Zn(OAc) ₂	None
3	Zn(OAc) ₂	Triethylamine
4	ZnCl ₂	Acetic acid
5	ZnCl ₂	None
6	ZnCl ₂	Triethylamine



Gas adsorption properties of 1-XDI and 2-XDI MOFs

CO_2 , C_2H_2 , C_2H_4 , C_2H_6 , C_3H_6 , and C_3H_8 gas adsorption isotherms (300 K) were measured for the activated **1-XDI** and **2-XDI** MOFs to investigate their potential for selective $\text{CO}_2/\text{C}_2\text{H}_2$, $\text{C}_2\text{H}_4/\text{C}_2\text{H}_6$, and $\text{C}_3\text{H}_6/\text{C}_3\text{H}_8$ adsorptive separation processes. From these data, the corresponding ideal adsorbed solution theory (IAST) selectivity values have been calculated for binary, equimolar gas mixtures at 1 bar and 300 K (Tables S13 and S14†). Consistent with their relatively low surface areas, the **1-XDI** and **2-XDI** materials all exhibit gas adsorption capacities of less than 2 mmol g⁻¹ at 1 bar (Tables S15 and S16†). With the exception of **1-PMDI**, the gas uptake profiles and capacities of the **1-XDI** MOFs are nearly identical across all tested gases (Fig. 3 and S38†). This behavior is consistent with their similar

pore size distributions and comparable BET surface areas (Fig. 1c and S15†). **1-PMDI** exhibits negligible adsorption of all of the gases studied, which is in accordance with its non-porous structure. The remaining **1-XDI** MOFs exhibit favorable adsorption of C_2H_2 over CO_2 with modest IAST selectivities in the 2.3–2.9 range but show little to no selectivity for $\text{C}_2\text{H}_4/\text{C}_2\text{H}_6$ or $\text{C}_3\text{H}_6/\text{C}_3\text{H}_8$ separation (Fig. 3).

The **2-XDI** materials exhibit more variability in their gas adsorption profiles with similar or slightly lower capacities than the **1-XDI** analogues (Fig. 4 and S39†). They also show modest IAST selectivity values (2.3–3.4) for adsorption of C_2H_2 over CO_2 . Despite its low surface area (171 m² g⁻¹), crystalline **2-PMDI** has the steepest C_2H_2 uptake profile among the series. For the larger C_2 and C_3 gases, the order of gas uptake at 1 bar follows the trend suggested by the BET surface areas: **2-HFIPI** > **2-BPDI** > **2-**

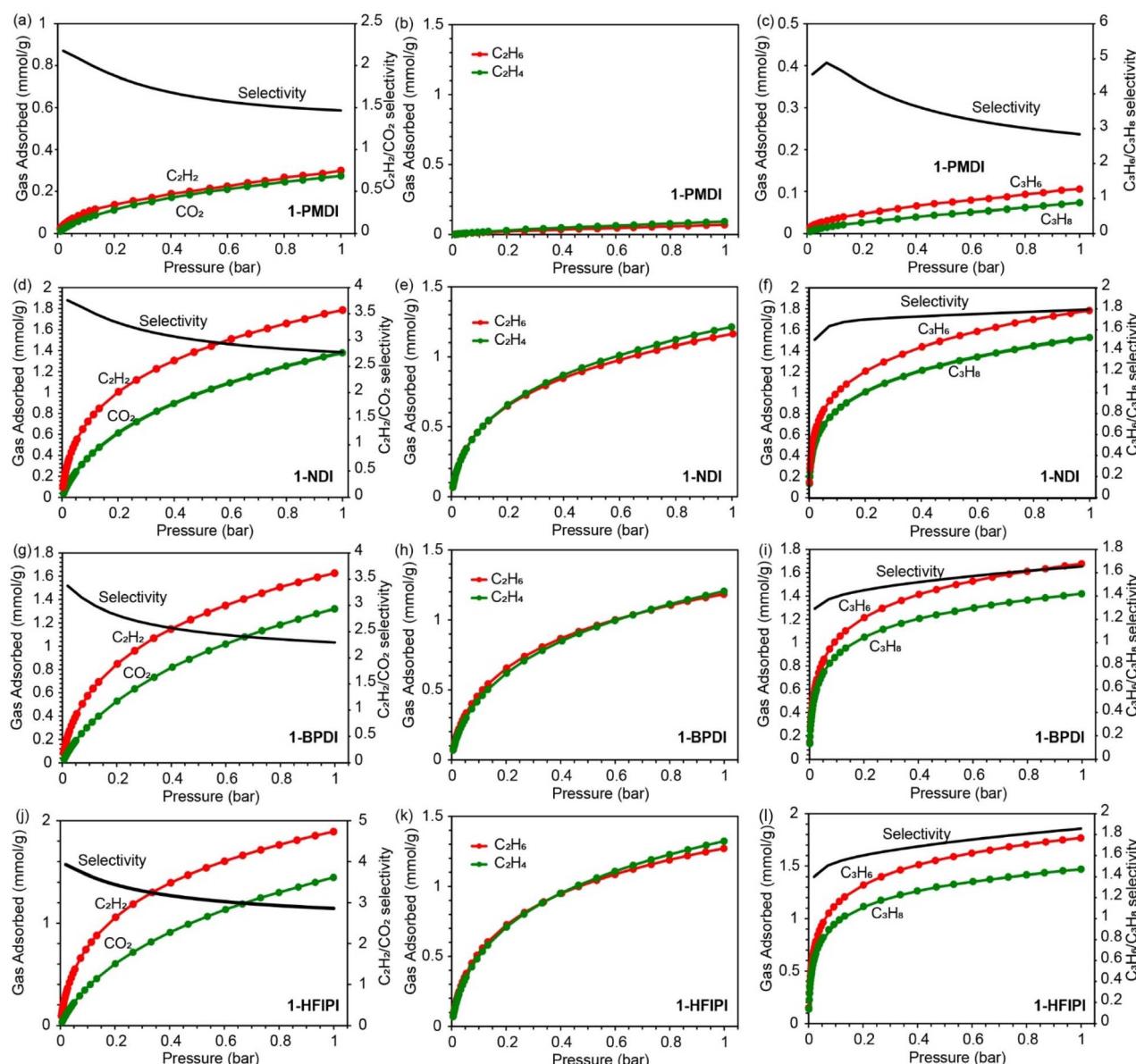


Fig. 3 (a)–(l) C_2H_2 and CO_2 , C_2H_4 and C_2H_6 , C_3H_6 and C_3H_8 adsorption isotherms (left y-axis) and predicted IAST selectivity at 300 K (right y-axis) for **1-XDI** MOFs.

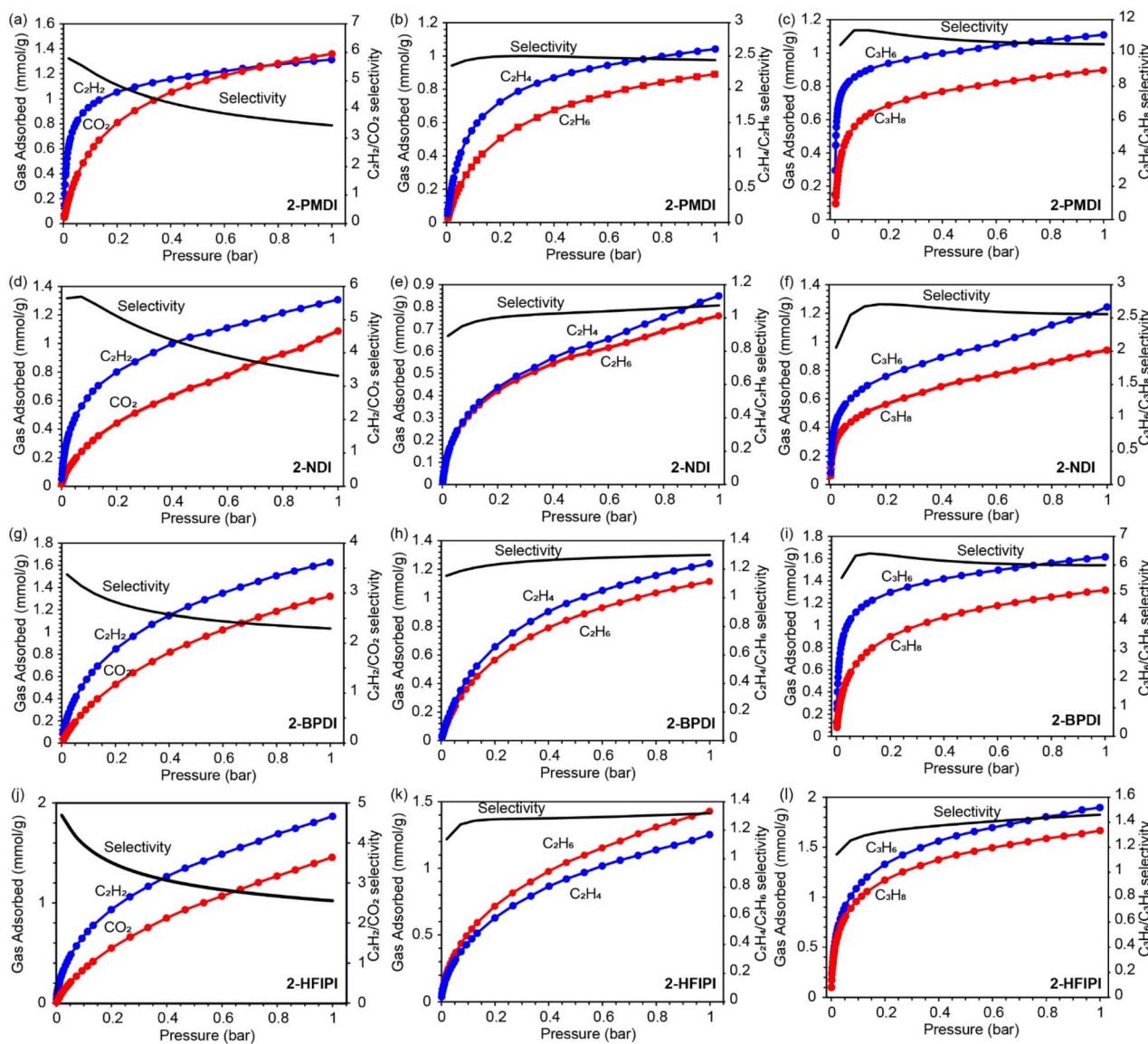


Fig. 4 (a)–(l) C_2H_2 and CO_2 , C_2H_4 and C_2H_6 , C_3H_6 and C_3H_8 adsorption isotherms (left y-axis) and predicted IAST selectivity at 300 K (right y-axis) for 2-XDI MOFs.

PMDI > 2-NDI. No significant selectivity is observed for $\text{C}_2\text{H}_4/\text{C}_2\text{H}_6$ adsorption, but all of the 2-XDI materials show some selectivity for adsorption of C_3H_6 over C_3H_8 . In particular, 2-PMDI and 2-BPDI show high calculated IAST selectivity values of 10 and 6, respectively, up to 1 bar total pressure (Fig. 4). This selectivity is comparable to other porous materials reported for $\text{C}_3\text{H}_6/\text{C}_3\text{H}_8$ separation, including AGTU-3a (7.0),⁶⁰ MAF-23-O (8.8),⁶¹ Ni-NP (10.5),⁶² and Ni-MOF-74 (10).⁶³ However, these selectivities are much lower than those of state-of-the-art materials such as Co-gallate (333) and UTSA-400 ($>10^7$) (Table S17†).^{64,65}

Despite their amorphous or poorly crystalline structures, the 1-XDI and 2-XDI materials both show selective C_2H_2 adsorption with similar $\text{C}_2\text{H}_2/\text{CO}_2$ capacities and IAST selectivity values in the 2.3–3.4 range. While neither are on par with the top-performing materials for $\text{C}_2\text{H}_2/\text{CO}_2$ separation, they are

comparable to CAU-10H (2.5),⁶⁶ $[\text{Ni}(\text{tzba})_{0.5}(\text{F})(\text{bpy})]$ (2.2),⁶⁷ $[\text{Ca}(\text{dtztp})_{0.5}]$ (1.7),⁶⁸ and NUM-14a (3.3) (Table S18†).⁶⁹ The most striking difference in adsorption properties between the 1-XDI and 2-XDI series is the relatively high $\text{C}_3\text{H}_6/\text{C}_3\text{H}_8$ selectivity of 2-PMDI and 2-BPDI. Although the origin of this difference remains unclear, it is notable that these are the only members of the two series that are both crystalline and porous. In this regard, crystalline frameworks resulting from the traditional MOF solvothermal synthesis route appear to offer some advantages toward adsorbent design for gas separation.

Conclusions

In summary, four novel 1-XDI MOFs have been prepared by condensation of amine-functionalized Kuratowski clusters (1-NH₂) with organic dianhydrides. To the best of our knowledge,

this work represents the first example of incorporation of Kuratowski clusters into porous coordination polymers using a condensation assembly approach. The properties of these new materials have been compared to **2-XDI** analogues synthesized by a solvothermal coordinative assembly route commonly used for MOFs. Unsurprisingly, the two different synthetic approaches do not converge to afford analogous materials. The **2-XDI** MOFs differ from the **1-XDI** MOFs in terms of structure, composition, and gas adsorption properties. Crystalline phases were obtained for **1-PMDI**, **2-PMDI**, and **2-BPDI**, and PXRD data indicate that **1-PMDI** and **2-PMDI** adopt different framework structures. Despite extensive synthetic screening, neither route gives highly crystalline materials amenable to complete structural characterization *via* X-ray or electron diffraction. Based on acid-digested ¹H NMR spectra, the **1-XDI** and **2-XDI** MOFs contain intact [bbt-XDI]²⁻ linker species. Remarkably, the ¹H NMR spectra show nearly complete conversion to diimide species in the as-synthesized **1-XDI** MOFs with only small amounts of unreacted bt-NH₂ groups and amide/carboxylate species.

The BET surface areas of the **1-XDI** MOFs are all modest and quite consistent, with the exception of **1-PMDI** which is essentially nonporous. The **2-XDI** MOFs show greater variability in their N₂ uptake, and generally exhibit lower BET surface areas than the **1-XDI** analogues. Single component gas adsorption isotherms with CO₂, C₂H₂, C₂H₄, C₂H₆, C₃H₆, and C₃H₈ were also measured for the **1-XDI** and **2-XDI** MOFs. All of the materials studied showed modest IAST selectivities (2.3–3.4) for adsorption of C₂H₂ from C₂H₂/CO₂ binary gas mixtures. In addition, **2-PMDI** and **2-BPDI** exhibit good selectivity towards C₃H₆/C₃H₈ separation, but similar behavior was not observed for the **1-PMDI** and **1-BPDI** MOFs.

Overall, the results of this study demonstrate that imide condensation reactions can be used to prepare porous MOFs from amine-functionalized metal clusters with a high degree of connectivity. This approach is complementary to traditional MOF solvothermal synthesis which takes place exclusively *via* coordinative bond formation and yields materials with different compositions and properties. Condensation assembly of MOFs opens up new possibilities for the introduction of diverse functionalities for gas separation and other applications.

Experimental section

General considerations

1H-Benz[*d*][1,2,3]triazol-5-amine (Hbt-NH₂) was synthesized from 4-nitro-1,2-phenylenediamine according to report procedures.⁷⁰ Pyromellitic dianhydride (PMDA), naphthalenetetracarboxylic dianhydride (NDA), 3,3',4,4'-biphenyltetracarboxylic dianhydride (BPDA), 4,4'-(hexafluoroisopropylidene)diphthalic anhydride (HFIPA) and 4-nitro-1,2-phenylenediamine were purchased from Tokyo Chemical Industry Co., Ltd. Zn(OAc)₂·2H₂O (Alfa Aesar), ZnCl₂ (98.0% Fisher Scientific), *N,N*-dimethylformamide (DMF, Fisher), Triethylamine (Fisher, 99.9%), sodium nitrite, 10 wt% Pd on carbon, hydrazine and glacial acetic acid (Fisher) were used as received. *N*-Methyl pyrrolidone (NMP, 99%, Honeywell) was

dried by distillation from calcium hydride. All other solvents and reagents were of reagent grade and used as received. Routine powder X-ray diffraction patterns for phase identification were collected using a Rigaku Miniflex 600 diffractometer with nickel-filtered Cu-K α radiation ($\lambda = 1.5418 \text{ \AA}$). ESI mass spectroscopic data were collected with a Bruker Impact II QqTOF Mass Spectrometer. ATR-IR spectra were measured using a Bruker Alpha II spectrometer with a diamond ATR accessory. Solution-state NMR spectra were measured using a Bruker DPX 400 or 600 MHz spectrometer. For ¹H NMR spectra, the solvent resonance was used as an internal chemical shift reference. MOF samples were digested for solution-state ¹H NMR analysis by suspending 15–20 mg of solid in CF₃CO₂H (0.1 mL) and gently heating the suspensions until all of the solids dissolved. Dimethyl sulfoxide (DMSO-*d*₆, 1 mL) was then added to the solutions to provide a lock signal for shimming. Solvent-suppressed ¹H NMR spectra were collected using a 180° water selective excitation sculpting with default parameters and pulse shapes. Briefly, spectra were collected using selective pulses of 1 ms with the transmitter frequency set to the center of the solvent resonance. The recycle delay between scans was 2 s, 16 K points were collected, and the acquisition time was 0.7 s. Elemental microanalyses (C, H, N) and inductively coupled plasma atomic emission spectroscopy (Zn) were performed by Robertson Microlit Laboratories, Ledgewood, NJ.

Gas adsorption isotherm measurements

Single-component gas adsorption isotherms were measured using a Micromeritics 3Flex Surface Characterization Analyzer. All measurements were performed using the highest purity gases available from Linde or Praxair (N₂, NI 5.0UH-K; CO₂, CD 5.0LS-K; CO₂, CD 5.0LS-K; C₂H₂, AC 2.6AA; C₂H₄, EY 5.0RS-K; C₂H₆, ET 5.0RS-G; C₃H₆, PY 2.5IS-PX; C₃H₈, PR 2.5ISK). Prior to analysis, samples (100–200 mg) were transferred to oven-dried and tared sample tubes equipped with TranSeals (Micromeritics) and heated to 100 °C (1 °C min⁻¹) under vacuum until the outgassing rate was less than 0.0033 mbar min⁻¹. BET surface areas were calculated from the N₂ adsorption isotherms (77 K) by fitting the data to the BET equation with the appropriate pressure range (0.0001 ≤ *P/P₀* ≤ 0.1) determined by the consistency criteria of Rouquerol.^{71,72} An open-source Python-based code package PyGAPS (Python General Adsorption Processing Suite) was used for isotherm fitting and the calculation of spreading pressure to generate IAST selectivity values at different pressures.⁷³

Synthesis of H₂-bbtXDI linkers

H₂bbt-PMDI. PMDA (320 mg, 1.5 mmol, 1 equiv.) and Hbt-NH₂ (400 mg, 3.0 mmol, 2 equiv.) were suspended in anhydrous DMF (1.5 mL) in 10 mL Schlenk flask under an N₂ atmosphere. The flask was fit with a reflux condenser and heated to reflux for 12 hours. The product precipitated upon cooling to room temperature, was collected by filtration, and washed with DMF (5 × 10 mL) and MeOH (5 × 10 mL). Yield: 540 mg, 80%. ¹H NMR (DMSO-*d*₆, 600 MHz), δ (ppm): 8.24 (s, 2H, Ar-H), 8.04 (s, 2H, Ar-H), 7.89 (d, 2H, Ar-H, $^3J_{\text{H-H}} = 6 \text{ Hz}$), 7.74 (d, 2H, Ar-H,



$^3J_{H-H} = 6$ Hz). Anal. Calcd for $C_{22}H_{10}N_8O_4$: C, 58.67; H, 2.24; N, 24.88; found: C, 58.62; H, 2.17; N, 24.79.

H₂bbt-NDI. NDA (250 mg, 0.93 mmol, 1 equiv.) and Hbt-NH₂ (250 mg, 1.86 mmol, 2 equiv.) were suspended in anhydrous DMF (6 mL) in a 10 mL Schlenk flask under an N₂ atmosphere. The flask was fit with a reflux condenser and heated to reflux for 12 hours. The product precipitated upon cooling to room temperature, was collected by filtration, and washed with DMF (5 \times 10 mL) and MeOH (5 \times 10 mL). Yield: 260 mg, 56%. ¹H NMR (DMSO-d₆, 400 MHz), δ (ppm): 8.56 (s, 4H, Ar-H), 8.01 (s, 2H, Ar-H), 7.95 (d, 2H, Ar-H, $^3J_{H-H} = 10$ Hz), 7.56 (d, 2H, Ar-H, $^3J_{H-H} = 10$ Hz). Anal. Calcd for $C_{26}H_{12}N_8O_4$: C, 62.40; H, 2.42; N, 22.39; found: C, 61.79; H, 2.43; N, 22.39.

H₂bbt-BPDI-0.15 DMF. BPDA (439 mg, 1.5 mmol, 1 equiv.) was suspended in anhydrous DMF (1 mL) in a 10 mL Schlenk flask under an N₂ atmosphere. The suspension was heated to 150 °C in a sand bath with stirring until the dianhydride was fully dissolved. A solution of Hbt-NH₂ (400 mg, 3.0 mmol, 2 equiv.) dissolved in DMF (1.5 mL) was then added dropwise to the hot solution. The reaction flask was fit with a reflux condenser, heated at 150 °C for 5 hours, and then heated to reflux for 12 hours. The product precipitated upon cooling to room temperature, was collected by filtration, and washed with DMF (3 \times 50 mL) and MeOH (3 \times 50 mL). Yield: 549 mg, 70%. ¹H NMR (DMSO-d₆, 400 MHz), δ (ppm): 8.04 (s, 1H, Ar-H), 7.99 (s, 2H, Ar-H), 7.91 (d, 2H, Ar-H, $^3J_{H-H} = 12$ Hz), 7.88 (d, 2H, Ar-H, $^3J_{H-H} = 8$ Hz), 7.80 (d, 2H, Ar-H, $^3J_{H-H} = 8$ Hz), 7.75 (d, 2H, Ar-H, $^3J_{H-H} = 8$ Hz). The ¹H NMR spectrum indicates that product retains a small amount of DMF (~0.15 equiv.) even after drying. The residual solvent has been accounted for in the elemental analysis data. Anal. Calcd for $C_{28.75}H_{13.35}N_{8.15}O_{4.15}$: C, 62.54; H, 2.62; N, 20.84; found: C, 62.68; H, 2.51; N, 20.44.

H₂bbt-HFPI. HFPIA (497 mg, 1.12 mmol, 1 equiv.) and Hbt-NH₂ (300 mg, 2.24 mmol, 2 equiv.) were suspended in acetic acid (1.5 mL) in a 10 mL Schlenk flask under an N₂ atmosphere. The reaction flask was fit with a reflux condenser and heated to reflux for 12 hours. The product precipitated upon cooling to room temperature, was collected by filtration, and washed with methanol (10 \times 10 mL). Yield: 620 mg, 82%. ¹H NMR (DMSO-d₆, 600 MHz), δ (ppm): 15.94 (s, 2H, N-H), 8.23 (d, 2H, Ar-H, $^3J_{H-H} = 8$ Hz), 8.20 (br, 1H, Ar-H), 8.16 (br, 1H, Ar-H) 8.01 (d, 2H, Ar-H, $^3J_{H-H} = 10$ Hz), 7.92 (br, 2H, Ar-H), 7.78 (s, 2H, Ar-H), 7.60 (br, 1H, Ar-H), 7.48 (br, 1H, Ar-H). Anal. Calcd for $C_{31}H_{14}F_6N_8O_4$: C, 55.04; H, 2.09; N, 16.56; found: C, 54.30; H, 1.97; N, 16.33.

Synthesis of 1-NH₂ ($Zn_5Cl_4(bt-NH_2)_6$)

Hbt-NH₂ (1.25 g, 9.30 mmol, 6 equiv.) was dissolved in ethanol (50 mL) in a 250 mL round bottom flask. A solution of anhydrous ZnCl₂ (1.06 g, 7.8 mmol, 5 equiv.) and 2,6-lutidine (0.997 g, 9.30 mmol, 6 equiv.) in ethanol (20 mL) was added dropwise with stirring. The resulting mixture was heated to reflux for 1 h resulting in precipitation of a light-yellow solid. The solid was collected by filtration, washed with hot ethanol, and dried overnight *in vacuo* at 100 °C to afford the product (1.23 g, 62%). ¹H NMR (acetone-d₆, 400 MHz) δ (ppm): 8.41 (dd,

1H, Ar-H, $^3J_{H-H} = 9$ Hz), 8.18 (q, 4H, Ar-H, $^3J_{H-H} = 9$ Hz), 7.66 (t, 1H, Ar-H, $^3J_{H-H} = 11$ Hz), 7.39 (t, 4H, Ar-H, $^3J_{H-H} = 11$ Hz), 7.17 (d, 4H, Ar-H, $^3J_{H-H} = 7$ Hz), 7.09 (d, 1H, Ar-H, $^3J_{H-H} = 8$ Hz), 5.39 (br, 8H, -NH₂). See Fig. S1 and Table S3 in the ESI† for ESI-MS data.

General procedure for 1-XDI MOF synthesis

The 1-XDI MOFs were synthesized by solvothermal reaction of 1-NH₂ (1 equiv., 6 amine groups per cluster) with the corresponding dianhydride (3 equiv.) (Scheme 1). Under an N₂ atmosphere, a pre-dried Schlenk flask was charged with XDA (XDA = PMDA, NDA, BPDA, HFPIA; 3 equiv., specific quantities given below) and anhydrous NMP (half of the total solvent amount given below) and fit with a vented addition funnel. The mixture was heated to 200 °C in a sand bath with stirring, and a solution of 1-NH₂ (1 equiv., specific quantities given below) in NMP was added dropwise to the XDA solution over the course of 4 h *via* the pre-dried addition funnel. The addition funnel was quickly replaced with a glass stopper, and the reaction was heated at 200 °C for 24 hours under an N₂ atmosphere. Upon cooling to room temperature, the resulting precipitate was isolated by filtration. The solid product was immersed in fresh NMP (100 mL) and heated at 120 °C for 24 hours to remove any trapped XDA. The solid was collected by filtration, washed with additional NMP (3 \times 50 mL) and MeOH (3 \times 50 mL). The product was dried *in vacuo* at 100 °C for 24 hours prior to gas adsorption isotherm measurements.

1-PMDI. 800 mg 1-NH₂, 413 mg PMDA, and 30 mL of NMP were used. Yield: 1.12 g. Anal. Calcd for $Zn_5Cl_4(C_{22}H_8N_8O_4)_3$: C, 43.70; H, 1.33; N, 18.53; Zn, 18.03; found: C, 45.95; H, 1.74; N, 19.56; Zn, 19.41.

1-NDI. 400 mg 1-NH₂, 254 mg NDA, and 6 mL of NMP were used. Yield: 590 mg. Anal. Calcd for $Zn_5Cl_4(C_{26}H_{10}N_8O_4)_3$: C, 54.14; H, 2.05; N, 16.29; found: C, 54.30; H, 1.97; N, 16.33.

1-BPDI. 400 mg 1-NH₂, 279 mg BPDA, and 16 mL of NMP were used. Yield: 650 mg. Anal. Calcd for $Zn_5Cl_4(C_{28}H_{12}N_8O_4)_3$: C, 49.40; H, 1.78; N, 16.46; Zn, 16.01. Found: C, 50.51; H, 2.21; N, 16.51; Zn, 14.01.

1-HFPI. 500 mg 1-NH₂, 526 mg HFPIA, and 13 mL of NMP were used. Yield: 970 mg. Anal. Calcd for $Zn_5Cl_4(C_{31}H_{12}F_6N_8O_4)_3$: C, 44.82; H, 1.46; N, 13.49; Zn, 13.12. Found: C, 45.88; H, 1.66; N, 13.25; Zn, 13.43.

General procedure for 2-XDI MOF synthetic screening

H₂bbt-XDI linker (10 mg, 1 equiv.) and modulator (0.2 mL) were mixed with DMF (3 mL) in a 20 mL scintillation vial, and the suspension was sonicated to ensure maximum dissolution of the linker. The corresponding Zn source (4 equiv.) was added, and the vial was sealed with a Teflon-lined cap (Qorpak, #272628). The reaction vial was then placed in a room temperature, programmable oven and heated to 120 °C for 24 hours. Upon cooling to room temperature, the resulting solids were collected by filtration and washed with DMF (3 \times 10 mL) and methanol (3 \times 10 mL). The products are labeled according to the screening condition number (*n*) in Table 1 (*i.e.* 2-XDI-*n*; XDI = PMDI, NDI, BPDI and HFPI; *n* = 1, 2, 3, 4, 5, 6;).



Scale-up synthesis of 2-XDI MOFs

The 2-XDI MOF syntheses were scaled up (120 mg of linker) according to the results of PXRD analysis from the screening reactions (Fig. S21–S24†). Based on these data, 2-PMDI-1, 2-NDI-5, 2-BPDI-1, and 2-HFIPI-5 were chosen for synthetic scale-up. A 100 mL screw top media jar was used as the reaction vessel.

2-PMDI. Yield: 170 mg. Anal. Found: C, 43.16; H, 2.24; N, 15.66.

2-NDI. Yield: 45 mg. Anal. Found: C, 50.08; H, 2.19; N, 17.77; Zn, 13.82.

2-BPDI. Yield: 120 mg. Anal. Found: C, 48.98; H, 2.72; N, 14.95; Zn, 16.40.

2-HFIPI. Yield: 25 mg. Anal. Found: C, 45.40; H, 1.94; N, 13.70; Zn, 12.98.

Data availability

The data supporting this article have been included as part of the ESI.†

Author contributions

Q. L.: conceptualization, investigation, formal analysis, writing; J. S. H.: investigation; Z. C.: investigation; C. R. W.: conceptualization, formal analysis, supervision, writing.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This work was supported by an Early Career Faculty grant (80NSSC18K1504) from NASA's Space Technology Research Grants Program. We thank Chandler Greenwell, Xuetao Liu and XtalPi, Inc. for performing micro-crystal electron diffraction experiments.

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