


 Cite this: *RSC Adv.*, 2024, **14**, 25307

Experimental observation and characterization of amorphous carbon generated in graphene on gold nanoparticles†

 Surjyashish Mitra, ^a Natalie Hamada ^b and Sushanta K. Mitra ^{*a}

The interaction of graphene with gold nanoparticles is investigated using transmission electron microscopy. We observe gold-nanoparticle-mediated etching of graphene flakes, often leading to hole formation. Further, using a combination of high-angle annular dark field imaging and electron energy loss spectroscopy, we highlight that the catalytic effects of gold nanoparticles on graphene lead to the formation of amorphous carbon layers. From the extracted diffractograms, we observe regions with diffraction halos as well as some regions with a weak tetrahedral motif. Using independently performed Raman measurements, we confirm the presence of tetrahedral amorphous carbon as well as mixed graphitic–amorphous regions. For the amorphous carbon regions with mixed sp^2 – sp^3 states, the Raman G peak is red-shifted to 1564 cm^{-1} and an I_D/I_G ratio of 0.63 indicates less than 20% sp^3 content. For the tetrahedral amorphous carbon regions, we observe that the Raman G peak is at 1580 cm^{-1} , close to that of monolayer graphene. However, there is no Raman D peak, *i.e.*, $I_D/I_G = 0$, which indicates close to 100% sp^3 content. The translation of the Raman G peak location and the I_D/I_G ratios is on par with the amorphization trajectory analysis of Ferrari and Robertson (*Phys. Rev. B: Condens. Matter Mater. Phys.*, 2000, **61**, 14095) and validates the conversion route of graphite to amorphous carbon to tetrahedral amorphous carbon. The presented method provides a promising pathway for creating defect-induced amorphous carbon at room temperature, which has a broader impact on the electronics and semiconductor industries.

Received 6th July 2024

Accepted 24th July 2024

DOI: 10.1039/d4ra04893h

rsc.li/rsc-advances

1 Introduction

Defects in graphene can either be natural defects, such as topological defects, vacancies, or carbon ad-atoms, or externally induced ones, such as foreign ad-atoms and impurities.^{1–3} As technology moves towards integrating graphene-based devices,^{4–6} understanding the interaction of graphene with foreign atoms becomes increasingly relevant. In this regard, metal ad-atoms or nanoparticles are primarily investigated, since in most devices metal deposition or metal electrodes are an integral part.^{7,8} Consequently, the interaction of graphene with metals as controlled dopants or defects has been extensively investigated and a plethora of interesting observations have been made.^{2,7,9–11} Ad-atoms of transition metals, like gold (Au), chromium (Cr), nickel (Ni), *etc.*, are expected to bond covalently with graphene, causing lattice distortions.¹⁰ In effect,

they can significantly reduce the defect formation energy, leading to defect propagation in the graphene sheets. This has been experimentally demonstrated by Ramasse *et al.*, where they observed significant etching of freely suspended graphene at the edges mediated by the controlled presence of metal ad-atoms, like Cr, Ni, and Al.⁹ At the same time, partial oxidation has been proposed to be also responsible for the etching process, often leading to hole formation on the top of the graphene sheets.⁹

Transition-metal-mediated catalytic oxidation or hydrogenation of graphite had been observed some thirty years before the discovery of graphene, where the formation of nanoscale channels was observed due to the etching of graphite.¹² In recent times, Ni-nanoparticle-assisted catalytic hydrogenation and subsequent etching have been proposed to be an effective method to cut graphene with nanoscale precision.¹³ Further, metals like Au have been extensively probed as a growth substrate for graphene. Nie *et al.* observed the formation of dendritic graphene patterns for graphene grown on an Au(111) substrate at high temperatures.¹⁴ Biroju *et al.* observed enhanced interaction between Au and defective graphene layers for Au films/nanoparticles deposited on graphene grown using chemical vapor deposition.¹⁵ Turchanin *et al.* observed patches of amorphous carbon formation during graphene growth using

^aDepartment of Mechanical & Mechatronics Engineering, Waterloo Institute for Nanotechnology, University of Waterloo, Waterloo, Ontario N2L 3G1, Canada. E-mail: skmitra@uwaterloo.ca

^bCanadian Centre for Electron Microscopy, McMaster University, 1280 Main St W, Hamilton, ON L8S 4L8, Canada. E-mail: hamadan@mcmaster.ca

† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4ra04893h>



aromatic self-assembled monolayers on an Au substrate. They observed ordered (graphene nanosheets) and less-ordered (amorphous carbon) regions bonded in a 2D network.¹⁶ This raises the possibility that incorporating metals like Au as controlled defects in the graphitic system can induce amorphous carbon formation by limiting the formation of sp^2 bonds – an area seldom explored.

The crystalline analogue of amorphous carbon, *i.e.*, graphene/graphite, has a well-known hexagonal network of sp^2 hybridized carbon atoms with a centered bond length of 1.42 Å and interlayer spacing of 3.4 Å.^{17,18} Amorphous carbon (a-C), on the other hand, lacks long-range periodicity and can have a mixture of sp , sp^2 and sp^3 orbital states.^{19,20} Consequently, a-C can exhibit mixed states with varying sp^3 (or sp^2) fractions. Depending on the relative fraction of sp^3 and sp^2 states, a-C can be diamond-like, tetrahedral, *etc.*²⁰ Further, it can exhibit a broad range of bond lengths, bond angles, stiffness, density, and electronic properties. Recent experiments on monolayer amorphous carbon have exhibited sp^3/sp^2 ratios of 0.2–0.4 as well as bond lengths varying between 0.9–1.8 Å.²¹ However, for those experiments, conventional techniques like physical vapor deposition (PVD)²² and chemical vapor deposition (CVD)²³ were employed. Joo *et al.* demonstrated the growth of a one-atom-thick amorphous carbon layer on germanium substrates using a mixture of methane and hydrogen gases at a temperature of 900 °C.²⁴ Other carbonaceous gases like C_2H_2 in combination with H_2 have also been used for the synthesis of large-area a-C.²⁵ Further, Toh *et al.* synthesized monolayer a-C using laser-assisted CVD at temperatures ranging from 200–600 °C.²¹ The common theme for CVD-based deposition techniques is the use of high temperatures. PVD techniques like sputtering²⁶ and vacuum arc deposition²⁷ have also been successfully employed to generate a-C films. Here also, the use of high temperature/pressure/current is an integral part.

In contrast, defect-induced mixed sp^2 – sp^3 states and amorphous carbon formation have been investigated relatively less,²⁸ and thus are not completely understood. This is true for amorphous materials in general, where their fundamental properties are still not well understood due to insufficient knowledge of their atomic structures, which appears to be a direct consequence of limited experimental characterization. At the same time, amorphous materials are increasingly used in a wide range of applications in the semiconductor industry.^{19,29–31} Among these, amorphous silicon thin films, amorphous metal oxide semiconductors, and amorphous carbon films are much desired for use in LCD/LED displays,³² hard masks for advanced manufacturing,^{33,34} battery technology,^{35,36} and energy devices.^{37,38} Thus, at a time when amorphous carbon materials are becoming increasingly relevant, a comprehensive understanding of their atomic structures and properties, and seeking alternative routes for their generation, become necessary.

In this work, we report a scanning transmission electron microscopy (STEM) study of graphene on gold nanoparticles (AuNPs). 35 nm AuNPs are deposited on lacey carbon TEM grids and graphene/graphite flakes are subsequently transferred onto them (see Materials and methods). Consequently, using

a combination of bright-field (BF) TEM, high-angle annular dark-field (HAADF) STEM, and electron energy loss spectroscopy (EELS) (see Materials and methods), we reveal how the catalytic effects of AuNPs create various defects in graphene and lead to the generation of mixed graphitic–amorphous carbon states. Further, electron diffraction signatures and Raman spectroscopy measurements (see Materials and methods) provide us with valuable insights into the amorphous carbon states thus observed.

2 Materials and methods

2.1 Sample preparation

Gold nanoparticle (AuNP) seeds with a mean diameter of 15 nm were synthesized using the classical Frens method. First, 100 mL 0.01 wt% HAuCl₄ aqueous solution was heated to boiling conditions under continuous stirring. Upon boiling, 2 mL 1 wt% of Na₃C₆H₅O₇ aqueous solution was added immediately. After around 10 minutes, the color of the solution gradually changed from light yellow to dark and finally turned to wine red, which indicated the formation of AuNPs. The mixed solution was kept heated and stirred for another 20 minutes and cooled down to room temperature. The obtained AuNPs with an average diameter of 13 nm served as Au seeds. The solution was stored in the refrigerator at 4 °C before further use. 25 nm AuNPs were prepared *via* the seed growth method using 13 nm Au as seeds. Briefly, 25 mL Au NP seed (13 nm) solution, 1 mL 1 wt% polyvinylpyrrolidone (PVP) solution, 1 mL 1 wt% Na₃C₆H₅O₇ and 25 mL NH₂OH–HCl (25 mM) solution were combined at room temperature (25 °C). After mixing thoroughly, 25 mL of HAuCl₄ (0.1 wt%) solution was added to the above solution drop by drop within 25 min under constant stirring. Then, the mixed solution was kept under stirring conditions for another 20 min to ensure the reaction was complete. The final color of the solution was dark wine-red, indicating the formation of 35 nm AuNPs. The final solution was transferred to lacey carbon-based Cu TEM grids (Ted Pella) *via* drop casting and a wait time was maintained for drying.

Natural graphite crystals (NGS Trading GmbH) were used to obtain the graphene flakes on Si/SiO₂ substrates *via* mechanical exfoliation using Scotch tape (3M). The substrates were observed under an optical microscope and regions with mono- and few-layer graphene were identified using color contrast. Subsequently, a scratch was made using a Stanley knife and the flakes were picked up. The flakes were dispersed in isopropyl alcohol (IPA) and sonicated for 15 min. The flakes were then transferred onto the TEM grids with AuNPs using drop casting and a wait time was maintained for the solvent to evaporate.

2.2 TEM measurements

Initial transmission electron microscopy measurements (Fig. 1) were performed in a Zeiss Libra 200 MC TEM at 60 kV. All other TEM measurements were performed in a Fisher Spectra Ultra TEM at 60 kV and a vacuum of 3×10^{-8} torr. The typical probe size for the STEM imaging was 0.5 nm. The high-angle annular dark-field (HAADF) detector has convergence and collection



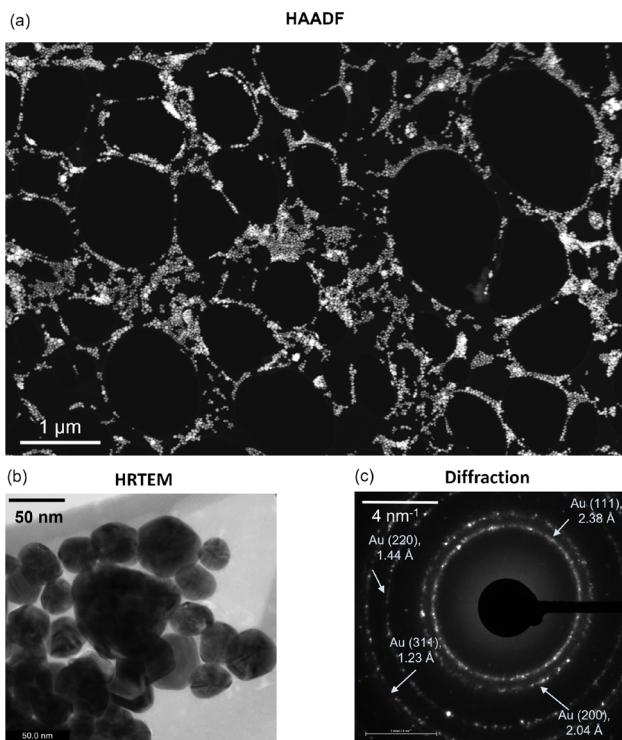


Fig. 1 (a) High-angle annular dark-field (HAADF) STEM image of a lacey carbon-based TEM grid with gold nanoparticle (AuNP) deposition. (b) Representative high-resolution TEM (HRTEM) image of a cluster of AuNPs. (c) Electron diffraction pattern of the AuNPs highlighting the different Miller indices. The indicated d -spacing is calculated from the radius of the observed rings in reciprocal space.

semi-angles of 28 mrad and 60 mrad, respectively. High-resolution TEM (HRTEM) images were acquired using a Ceta CMOS detector (Thermo Fisher Scientific). EELS data were collected using a GIF Continuum S (Gatan). The beam current for EELS chemical analysis was 0.25 nA and the probe size was 0.5 nm. All EELS data were processed using Gatan Digital Micrograph software, version 3.5. The internal standard function in GMS (Hartree Slater model) was used to evaluate carbon K-edge energy-loss near-edge structure (ELNES) regions and produce corresponding maps.

2.3 Raman measurements

A Renishaw inVia Reflex Raman spectroscopy system equipped with a 532 nm laser (Renishaw DPSSL laser, 50 mW) was employed for Raman measurements. The laser filtered to 1% intensity was focused on the samples using a 50 \times objective lens with a laser spot size of 4 μ m. The Raman scattered light was analyzed using a 2400 lines per mm grating. This provided a Raman shift spacing of 1.2 cm^{-1} between individual data points. The Raman spectra were acquired between 1000 and 3000 cm^{-1} with a typical acquisition time of 10–20 s. For fitting the experimentally obtained Raman spectrum, we used the Lorentz function. Unlike the TEM measurements, the samples, *i.e.*, AuNPs and graphene, were prepared on Si/SiO₂ substrates for Raman measurements. First, the AuNPs were deposited on

the substrates and consequently the graphene was deposited using mechanical exfoliation from natural graphite crystals.

3 Results and discussions

Fig. 1a shows a relatively low-magnification HAADF image of the AuNP distribution on the TEM grid. The distribution is uniform at most locations across the TEM grid, while cluster formation occurs in some regions. High-resolution TEM (HRTEM) imaging and subsequent particle size analysis confirm that the mean and median diameters of the Au nanoparticles are 36 nm and 34 nm, respectively (excluding large clusters) (Fig. 1b), while the standard deviation is 11 nm (Fig. S1, ESI[†]). Note that this distribution of AuNPs may vary with the underlying substrate, for example, silicon. Further, the electron diffraction signature confirms the FCC structure of gold with Miller indices (111), (200), (220), and (331) (Fig. 1c).³⁹ Subsequently, we experimentally analyzed how the AuNPs interact with graphene upon its deposition. For one to a few layers of graphene deposition, we observe that a certain fraction of AuNPs prefer to reside on top of the freely suspended graphene/graphite flakes. Here, we note that most AuNPs occupy places on top of the TEM grid. Compared to that, a relatively small fraction of nanoparticles are on top of the flakes, while some are at the edges where the lacey carbon-based TEM grid meets the suspended graphene flakes (Fig. 2).

Among the few overlapping graphene flakes observed using HRTEM, we isolate one monolayer to observe any morphological change due to the neighboring presence of AuNPs (Fig. 3a). We confirm the flake to be a monolayer using the corresponding Fast Fourier Transform (FFT) signature where the hexagonal motif is visible (Fig. 3b). On closer inspection of the monolayer with neighboring AuNPs, we observe that certain regions of the monolayer flake have been etched away, leaving the lattice network broken (Fig. 3c). The width of the etched regions or holes varies from a few nanometers to around 70 nm (Fig. 3c). An enlarged view of a particular etched hole is shown in Fig. 3d. We also observe that the edges of the monolayer flake, as well as the neighbouring flakes, are very sharp, possibly due to etching. We note that the etching of graphene in the presence of metal ad-atoms like Ni, Cr, *etc.*, has been previously reported by Ramasse *et al.*,⁹ but no such observations were found for Au. Thus, we hypothesize that the residual adsorbed oxygen in the

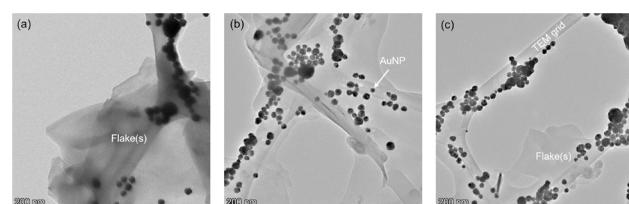


Fig. 2 (a)–(c) High-resolution TEM (HRTEM) snapshots of different regions of the TEM grid highlighting the presence of graphene/graphite flakes and gold nanoparticles (AuNPs). The distribution of the AuNPs is predominantly along the TEM grid while some nanoparticles are observed to sit on top of the graphene flakes.

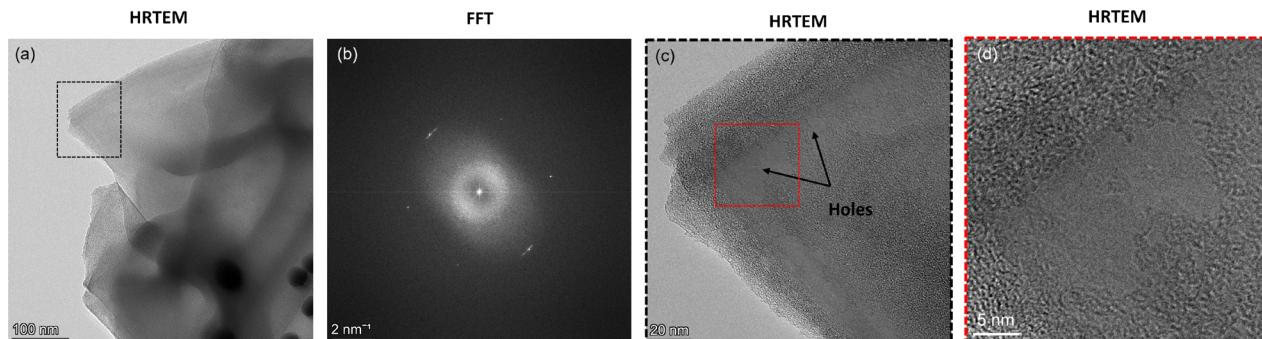


Fig. 3 (a) High-resolution TEM (HRTEM) image of a collection of graphene flakes with gold nanoparticles (AuNPs) in the vicinity (dark circles in bottom right corner). (b) Fast Fourier Transform (FFT) signature of the outermost protruding monolayer graphene in (a), highlighted by black dotted box. The hexagonal motif with six carbon atoms can be seen. (c) Close-up of the black dotted box region shown in (a). The graphene flake exhibits the formation of holes. (d) An enlarged view of the hole formation for the red dotted box region shown in (c).

samples along with catalytic AuNPs may have likely triggered the etching phenomena, leading to hole formation. However, we observe that the hole regions are relatively far away from the location of the AuNPs and thus the onset of etching is not at the AuNP site. Furthermore, we note that the presence of AuNPs is expected to cause charge transfer to graphene, making the graphene slightly p-doped.⁷ Such a charge transfer mechanism may also make some contribution towards the etching phenomenon. In contrast, no such etching-induced hole formation was observed for graphene-only samples without AuNP deposition (Fig. S2, ESI†).

To further explore this catalytic effect of AuNPs on graphene, we perform detailed Z-contrast HAADF imaging in combination

with EELS chemical analysis. In recent times, mapping chemical signatures using EELS has proved to be an efficient method to identify chemical compositions⁴⁰ and bonding states,^{41,42} and even visualize single atoms in extreme confinement.⁴³ On the one hand, the Z-contrast mode of HAADF enables imaging across different Z-directions of a particular field of view. On the other hand, using EELS elemental analysis, we can select a cross-section of any particular Z-slice and identify the elements present there from the intensity information (no. of counts). Consequently, we can determine all the elements present in the scanned image and highlight the elements using an elemental map.⁴³ For instance, for identifying the presence of carbon atoms in graphene/graphite, the EELS elemental map

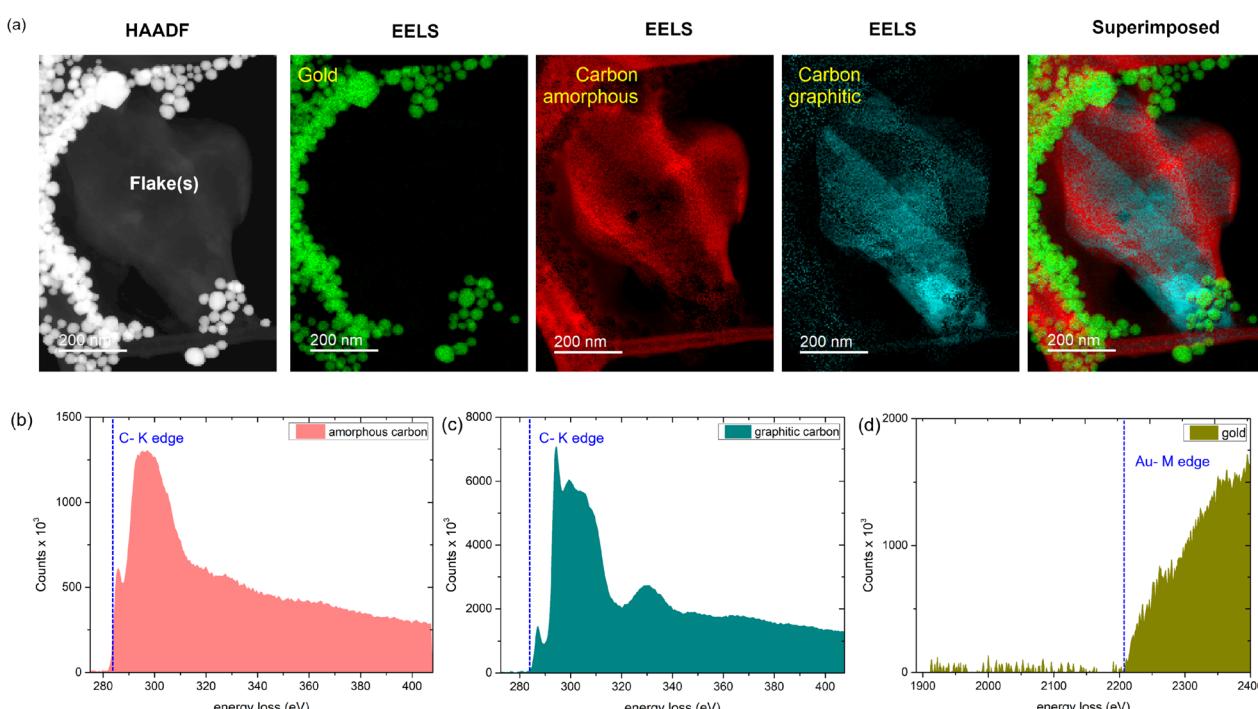


Fig. 4 (a) HAADF image of a collection of graphene flakes with gold nanoparticles (AuNPs), and corresponding EELS elemental mapping signatures of AuNPs, amorphous carbon, and graphitic carbon. The final image is the superimposed elemental map of all the elements. The color assignment is arbitrary. (b)–(d) Representative EELS spectra for amorphous carbon, graphitic carbon, and gold, respectively, obtained at their respective locations in the image. The C-K edge at 284 eV and Au-M edge at 2206 eV are highlighted.



of the carbon K-edge (284 eV) provides us with the required confirmation.

In Fig. 4a, we show the HAADF-EELS visualization of a collection of overlapping graphene flakes in the presence of gold nanoparticles. Interestingly, upon EELS elemental analysis, we observe the presence of amorphous carbon. While the energy loss count spectrum of graphitic carbon (Fig. 4c) exhibits two sharp peaks corresponding to σ^* and π^* contributions,^{42,43} and a third peak, the spectrum for amorphous carbon (Fig. 4b) exhibits a broad π^* peak^{44,45} and no third peak. In Fig. 4d, the Au EELS spectrum corresponding to the AuNPs is shown for clarity. Trace amounts of nitrogen and oxygen are also observed from our EELS elemental analysis (Fig. S3, ESI†). Interestingly, we observe that most of the oxygen appears on the AuNP sites, whereas nitrogen appears mostly around the carbon edges (Fig. S3, ESI†). From the above observation, it is evident that significant destruction of graphene is indeed occurring in the presence of AuNPs. The probable cause is the presence of oxygen or hydroxyl end groups on the AuNPs, as evident from the EELS signature of oxygen and Au, possibly activating a catalytic process. Further, the catalytic destruction of sp^2 -hybridized carbon atoms in graphene leads to the formation of amorphous carbon patches with significant coverage across the flakes. The amorphous carbon formation in other areas of the TEM grid is further shown in Fig. S4, ESI†.

Here, we further analyze the observed formation of amorphous carbon. To do so, we select an area from the corresponding HRTEM image (Fig. 5a and b) of the HAADF image shown in Fig. 4 with amorphous carbon presence and highlight its FFT signature. We observe a diffraction halo with two rings (Fig. 5c), similar to that observed in recent work where monolayer amorphous carbon was synthesized using laser-assisted CVD.²¹ However, in contrast to that work, where it was solely an amorphous carbon monolayer, here the observed region can also be a mixed graphitic–amorphous state. Further, the FFT signature in another location of the grid (see Fig. S5, ESI†) also exhibited halos, however with a weak tetrahedral motif, *i.e.*, four

carbon atoms (Fig. 5e). A weak tetrahedral motif possibly indicates the formation of purely tetrahedral amorphous carbon with very little graphitic presence. Upon analysis of both the diffraction patterns, we observe that the radii of the two rings in both the patterns are similar. In other words, the *d*-spacing calculated in the reciprocal space from the measured radii of the rings is consistent (Fig. 5d and e). The *d*-spacing calculated from the diffraction pattern essentially provides the interlayer distance between neighbouring planes of carbon atoms. For a few layers of graphene (or graphite), it is 3.4 Å. Here, we observe that for amorphous carbon, the interlayer spacing is around 3.17–3.20 Å (Fig. 5d and e), *i.e.*, approximately 6% less than that of graphene. To verify that we have regions with amorphous carbon and mixed amorphous–graphitic states, we perform Raman measurements. Here, we note that even though the minimum resolution of TEM, dictated by the electron probe size of 0.5 nm, is orders of magnitude smaller than the resolution of Raman spectroscopy, dictated by the laser spot size of 4 μ m, since the region of interest in our TEM measurements is around 1.2 μ m \times 0.9 μ m (Fig. 4a), our Raman measurements are not obscured by this scale disparity and can provide a reasonable characterization of the graphene–AuNP system.

In Fig. 6, we show the Raman signature for the graphene on the AuNP system. Here, we note that for Raman measurements, the AuNPs were grown on Si/SiO₂ substrates and subsequently graphene was transferred. Note that since neither graphene nor AuNPs are reactive with either the Cu TEM grids or the Si/SiO₂ substrates, the change of underlying substrate for the Raman measurements does not affect our generic findings. Raman signatures of single or multi-layer graphene on different substrates are well reported^{46,47} and we do not elaborate on that here. Rather, we focus primarily on the Raman signature of regions with amorphous carbon presence. Also, existing literature has extensively probed the enhancement of the Raman signature of graphene due to an underlying Au substrate, *i.e.*, the surface-enhanced-Raman-spectroscopy (SERS) effect,^{15,48,49} and we do not elaborate on that further in the present work. After

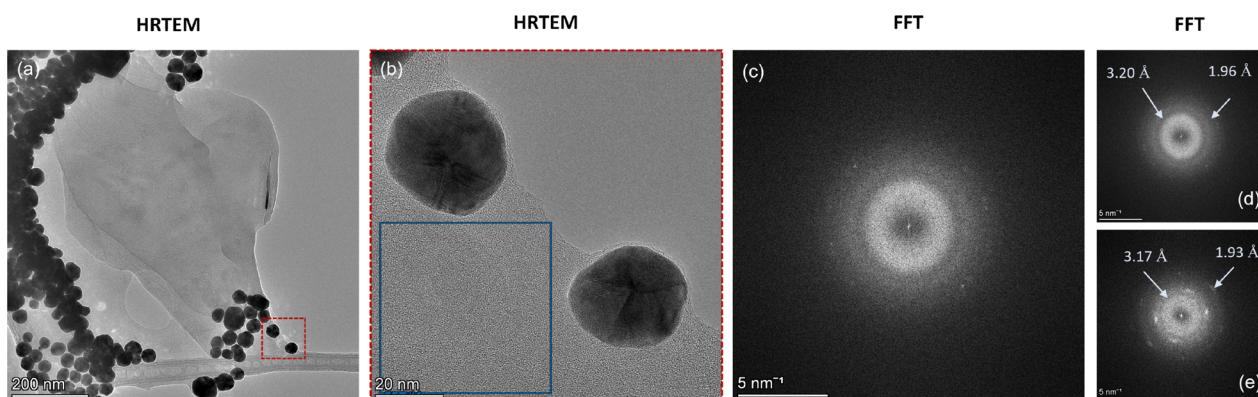


Fig. 5 (a) High-resolution TEM (HRTEM) image of the graphene on AuNPs corresponding to the HAADF image shown in Fig. 4. (b) An enlarged view of the cross-section (red box) shown in (a). (c) The FFT signature of the cross-section shown as a blue box in (b). The pattern exhibits a halo. (d) Analysis of the FFT signature shown in (c). The *d*-spacing is calculated using the radius of the rings in reciprocal space. (e) FFT signature of another region with mixed graphitic–amorphous presence. The diffraction signature is a halo with a weak tetrahedral motif showing four carbon atoms. The *d*-spacing is calculated using the radius of the rings in reciprocal space.



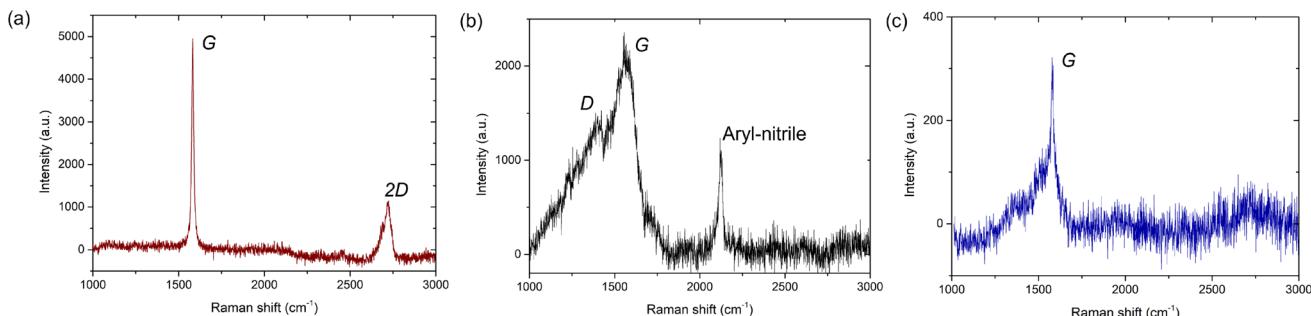


Fig. 6 (a) Raman spectrum of the graphitic portion of the flake. (b) and (c) Raman spectra of the non-graphitic, disordered, amorphous carbon. The Raman G, D, and 2D peaks are highlighted. The graphene is transferred onto Si/SiO₂ substrates with gold nanoparticles.

a thorough scan of the graphene flakes on the Si/SiO₂ substrate with AuNPs, we primarily obtain three different spectra: one corresponding to the graphitic portion of the flake (without defects, Fig. 6a) and the other two in regions with the supposed presence of disordered states: either amorphous carbon or mixed states (Fig. 6b and c). As shown in Fig. 6a, the first Raman spectrum corresponding to the graphitic portion exhibits the commonly observed G and 2D peaks at 1581 cm⁻¹ and 2723 cm⁻¹, respectively. For the regions with disordered, amorphous states, the Raman G peak is present in both cases, but one of the spectra has a D peak (Fig. 6b) while the other one does not (Fig. 6c). The Raman D peak occurs due to the presence of defects and also indicates the presence of both sp² and sp³ carbons. Further, a complete absence of the Raman D peak occurs either for pristine graphene/graphite (purely sp²-hybridized carbon) or pristine diamond-like carbon (purely sp³-hybridized carbon). Here, we note that it is well established that amorphous or even mixed states do not have a 2D Raman peak⁵⁰ and is a confirmation of sorts of the amorphous carbon presence.

For the second Raman spectrum, we observe that the Raman G peak is around 1564 cm⁻¹, whereas the location of the Raman D peak is around 1369 cm⁻¹ (Fig. 6b). Compared to the graphitic portion of the flake (Fig. 6a) or even monolayer/multilayer graphene on Si/SiO₂ substrates without AuNP deposition, whose G peak is at 1581 cm⁻¹ (ref. 46 and 47) (see Fig. S6 and S7, ESI†), here the G peak is red-shifted by 17 cm⁻¹. Also, in comparison to graphene, where the D peak is ideally at 1350 cm⁻¹,^{46,47} here the D peak is blue-shifted by 19 cm⁻¹. Further, the full-width at half maximum (FWHM) of the Raman G peak is 117 ± 3 cm⁻¹ (see Fig. S6, ESI†) and thus considerably broad, as commonly observed for amorphous carbon.^{20,50-52} Here, we note that for mixed sp²-sp³ states, the relative intensity of the D and G peaks, *i.e.*, I_D/I_G , provides the relative content of the sp² and sp³ states.⁵⁰⁻⁵² From our Raman measurements, we observe that $I_D/I_G = 0.63$, which is lower than the ratio of 0.8 reported for CVD-grown amorphous carbon monolayer by Toh *et al.*,²¹ but is close to the I_D/I_G value of 0.67 reported by Mohagheghpour *et al.* for amorphous carbon thin films grown using ion beam sputtering.²⁶ However, since for the present case we do not use conventional PVD or CVD-based deposition techniques and also observe both graphitic and amorphous states, we hypothesize that the AuNP-assisted amorphization of

the graphitic carbon is partially complete in certain regions, and fully complete in other regions, whereas some graphitic carbon is completely unaffected. Further, since the amorphization is induced by catalytic activity of AuNPs behaving as defects, to interpret our Raman signature, we follow the amorphization trajectory analysis of Ferrari and Robertson.⁵¹

When graphene/graphite (100% sp²) undergoes defect-induced conversion, it undergoes a transition first to a nanocrystalline graphene/graphite (n-G) state (mixed sp²-sp³), then to an amorphous carbon (a-C) state (mixed sp²-sp³) and finally to a tetrahedral amorphous carbon (ta-C) or diamond (100% sp³) state, *i.e.*, graphite \rightarrow n-G \rightarrow a-C \rightarrow ta-C (or diamond). During such a transition, the location of the G peak first increases above 1581 cm⁻¹ (for the graphite \rightarrow n-G transition) and then decreases to a value between 1510 cm⁻¹ and 1581 cm⁻¹ (for the n-G \rightarrow a-C transition).⁵¹ Concurrently, the I_D/I_G ratio first increases from 0 to 1.5 (for the graphite \rightarrow n-G transition) and then decreases to a value between 0.2 and 1 (for the n-G \rightarrow a-C transition).⁵¹ The corresponding sp³ content can be interpreted accordingly. Our Raman signature with the G peak at 1564 cm⁻¹ thus possibly indicates either an n-G \rightarrow a-C transition or an a-C state, where the I_D/I_G value of 0.63 indicates an sp³ content somewhere between 10% and 20%.⁵¹ Here, we note that this Raman spectrum (Fig. 6b) likely reflects our TEM diffraction observation with only a diffraction halo and no clear motif (Fig. 5c).

For the third Raman spectrum, we observe only the Raman G peak, which is around 1580 cm⁻¹ (Fig. 6c). Here, the location of the G peak is similar to that observed for monolayer or multilayer graphene, *i.e.*, at 1581 cm⁻¹.^{46,47} However, the width of the observed G peak is not uniform and highly skewed (see Fig. S8, ESI†) as opposed to the uniform broad G peaks observed for PVD or CVD-grown amorphous carbon⁵⁰⁻⁵² (Fig. 6b) or the uniform narrow G peaks observed for graphene/graphite^{46,47} (see Fig. S6-S8, ESI†). Here, we note that Lorentz fitting of the G peak provides a FWHM value of 21 ± 2 cm⁻¹ (see Fig. S6, ESI†) which at first glance is similar to the value observed for the graphitic portion of the flake, *i.e.*, 15 ± 0.2 cm⁻¹ (Fig. 6a and S6, ESI†), or even graphene (or graphite) on Si/SiO₂ substrates without AuNP deposition, *i.e.*, 13.5 ± 1.5 cm⁻¹ (Fig. S7, ESI†). However, the fit does not effectively capture the skewness of the G peak. At the same time, the absence of the Raman 2D peak



indicates that it is non-graphitic. Existing literature indicates that a 100% sp^3 -hybridized tetrahedral amorphous carbon can exhibit a similar absence of D and 2D peaks, but the G peaks for such cases are usually uniform and broad.⁵⁰ Here, we note that Ferrari *et al.* reported that high-temperature annealing of ta-C grown using vacuum arc deposition often reflects a skewed Raman G peak and a complete absence of a D or 2D peak,⁵² as observed in the present study. Further, Birrell *et al.* have shown that ultrananocrystalline diamond (UNCD) films grown using microwave plasma-enhanced chemical vapor deposition systems often exhibit a similar Raman spectrum with increasing hydrogenation of the UNCD film.⁵³ Notably, for such cases, the diamond Raman peak at 1330 cm^{-1} becomes suppressed, exhibiting only the G peak.⁵³

To interpret this Raman signature, we again resort to the amorphization trajectory analysis.⁵¹ When a-C undergoes conversion to ta-C, the sp^3 content rises and eventually reaches 100%. Consequently, $I_D/I_G \rightarrow 0$, *i.e.*, the absence of a D peak. Here, the location of the G peak also increases and approaches the graphitic value, *i.e.*, 1581 cm^{-1} . Thus, we hypothesize this Raman signature corresponds to that of tetrahedral amorphous carbon with close to 100% sp^3 -hybridization (no D-peak) and some residual sp^2 bonding or even diamond-like carbon. Our earlier TEM observation of an electron diffraction signature with a weak tetrahedral motif (Fig. 5e) indicates the former scenario is more likely. Furthermore, we note that the confirmation of amorphous carbon presence using Raman measurements carried out at room temperature rules out the effect of the electron beam (in TEM) in causing its formation.

Lastly, we note that for the amorphous carbon Raman spectrum, we also observe a Raman peak at 2122 cm^{-1} , which corresponds to the aryl nitrile group (Fig. 6b).⁵⁴ This signature confirms the catalytic role of AuNPs in causing the destruction of graphitic carbon. Here, we note that the Raman signature of only AuNPs on Si/SiO₂ substrates (without graphene deposition) exhibits no such peaks (Fig. S9, ESI†). Thus, the signature comes after some form of reaction between the AuNPs and graphene flakes. The aryl nitrile group essentially comes from the NH₂OH used to stabilize the AuNPs during synthesis (see Materials and methods). While the OH⁻ group is expected to be on top of the AuNPs (Fig. S3, ESI†), the NH₂⁺ group combines with graphitic carbon to provide this signature and causes formation of amorphous carbon. Further, the observation of the aryl (aromatic) group has interesting consequences. Turchanin *et al.* prepared graphene nanosheets and mixed graphitic-amorphous states *via* thermal annealing of aromatic thiol self-assembled monolayers on Au substrates.¹⁶ Our experimental findings, in essence, exhibit the reverse process, where the graphene/Au system undergoes conversion to amorphous carbon states *via* the creation of aromatic carbon rings. Such aromatic carbon rings are often considered the basic building blocks for graphene and hold the key for the conversion of graphene to amorphous carbon. At the same time, we note that we do not delve into the details of the catalytic chemical reactions occurring that result in amorphous carbon generation. The present work is solely restricted to observation and characterization.

Amorphous carbon as a contaminant often exists in 2D materials as well as other systems. In this regard, it is expected that a lacey carbon-based Cu TEM grid absorbs most of that amorphous carbon contaminant, since it acts as a contamination reservoir.⁹ Our TEM analysis of samples where there are only graphene flakes and no AuNPs exhibits that the contamination mostly resides in the TEM grid (see Fig. S10, ESI†). Surprisingly, we also observed some amorphous carbon signatures at the edges and folds of the graphene/graphite flakes (see Fig. S10, ESI†). It is well established in existing literature that edges and folds of graphene flakes contain defect sites. Such defect sites containing a large number of lattice defects may have undergone conversion to amorphous carbon, either due to oxidation inside the TEM chamber or induced by the electron beam.

4 Conclusions

In conclusion, we report significant etching and formation of amorphous carbon regions for graphene on gold nanoparticles. From our EELS analysis, we identify the chemical signature of amorphous carbon and its coverage. Further, FFT diffractograms and Raman measurements highlight that some regions of amorphous carbon are tetrahedral amorphous carbon, whereas other regions are mixed sp^2 - sp^3 states. For the mixed sp^2 - sp^3 amorphous carbon states, we observe the Raman G peak is red-shifted to 1564 cm^{-1} , whereas the Raman D peak is blue-shifted to 1369 cm^{-1} . For the tetrahedral amorphous carbon, we do not observe a D peak, but there is a highly skewed G peak at 1580 cm^{-1} . We use the amorphization trajectory analysis of Ferrari and Robertson⁵¹ to interpret our Raman signature and identify possible routes to the formation of amorphous carbon. Ideally, the interaction of graphene with Au is weak, even though Au is highly catalytic. It is likely that the NH₂OH used to stabilize the AuNPs activated them, leading to an enhanced interaction with the graphene. From our Raman signature, we identify a possible candidate for creating such an enhanced interaction in the form of an aromatic aryl nitrile group. Another likely scenario is that some defects were already present in the graphene flakes. AuNP-induced catalytic oxidation of the graphene layers at the defect sites may cause the formation of amorphous carbon. However, the exact mechanism of the catalytic effects of AuNPs in causing amorphous carbon formation is still a mystery. Further work needs to be performed to pinpoint the exact mechanism(s) at play. Our findings indicate that the interaction of graphene with metals like Au still presents fascinating phenomena and presents many outstanding questions. Properly tuned, the present system can act as a room-temperature, scalable alternative to PVD or CVD-based processes for amorphous carbon synthesis. Lastly, the present study indicates that care must be taken while incorporating Au-based micro-contacts or electrodes in graphene-based devices to avoid degradation of the device architecture.

Data availability

The data supporting this article have been included as part of the ESI.† Additional raw data can be made available from the Canadian Center for Electron Microscopy (CCEM) internal data base.

Author contributions

S. M. and S. K. M. designed the research. S. M. fabricated the surfaces, performed optical microscopy and Raman measurements, and analyzed the corresponding data. N. H. performed the TEM measurements. S. M. and N. H. analyzed the TEM and EELS data. All authors discussed the results. S. M. wrote the manuscript with inputs from N. H. and S. K. M. S. K. M. supervised the research.

Conflicts of interest

The authors declare no competing interests.

Acknowledgements

The authors are grateful to Fan Zhao (Department of Chemical Engineering, University of Waterloo) for assistance with gold nanoparticle synthesis and Prof. Rodney Smith (Department of Chemistry, University of Waterloo) for providing the Raman spectrometer. S. K. M. acknowledges the support of the Discovery Grant (NSERC, RGPIN-2024-03729) and New Frontiers in Research Fund – Exploration (NFRFE-2019-00049). We thank the Canadian Center for Electron Microscopy (CCEM) for providing access to the electron microscopes.

Notes and references

- 1 M. D. Bhatt, H. Kim and G. Kim, *RSC Adv.*, 2022, **12**, 21520–21547.
- 2 F. Banhart, J. Kotakoski and A. V. Krasheninnikov, *ACS Nano*, 2011, **5**, 26–41.
- 3 H. Terrones, R. Lv, M. Terrones and M. S. Dresselhaus, *Rep. Prog. Phys.*, 2012, **75**, 062501.
- 4 T.-H. Han, H. Kim, S.-J. Kwon and T.-W. Lee, *Mater. Sci. Eng. R*, 2017, **118**, 1–43.
- 5 A. Politano and G. Chiarello, *Nanoscale*, 2013, **5**, 8215–8220.
- 6 B. Cho, J. Yoon, M. G. Hahm, D.-H. Kim, A. R. Kim, Y. H. Kahng, S.-W. Park, Y.-J. Lee, S.-G. Park, J.-D. Kwon, *et al.*, *J. Mater. Chem. C*, 2014, **2**, 5280–5285.
- 7 G. Giovannetti, P. A. Khomyakov, G. Brocks, V. v. Karpan, J. van den Brink and P. J. Kelly, *Phys. Rev. Lett.*, 2008, **101**, 026803.
- 8 J. Tu, J. Wang, S. Li, W.-L. Song, M. Wang, H. Zhu and S. Jiao, *Nanoscale*, 2019, **11**, 12537–12546.
- 9 Q. M. Ramasse, R. Zan, U. Bangert, D. W. Boukhvalov, Y.-W. Son and K. S. Novoselov, *ACS Nano*, 2012, **6**, 4063–4071.
- 10 D. Boukhvalov and M. Katsnelson, *Appl. Phys. Lett.*, 2009, **95**, 023109.
- 11 A. Varykhalov, M. Scholz, T. K. Kim and O. Rader, *Phys. Rev. B: Condens. Matter Mater. Phys.*, 2010, **82**, 121101.
- 12 A. Tomita and Y. Tamai, *J. Phys. Chem.*, 1974, **78**, 2254–2258.
- 13 L. Ci, Z. Xu, L. Wang, W. Gao, F. Ding, K. F. Kelly, B. I. Yakobson and P. M. Ajayan, *Nano Res.*, 2008, **1**, 116–122.
- 14 S. Nie, N. C. Bartelt, J. M. Wofford, O. D. Dubon, K. F. McCarty and K. Thürmer, *Phys. Rev. B: Condens. Matter Mater. Phys.*, 2012, **85**, 205406.
- 15 R. K. Biroju and P. Giri, *J. Phys. Chem. C*, 2014, **118**, 13833–13843.
- 16 A. Turchanin, D. Weber, M. Buenfeld, C. Kisielowski, M. V. Fistul, K. B. Efetov, T. Weimann, R. Stosch, J. Mayer and A. Golzhauser, *ACS Nano*, 2011, **5**, 3896–3904.
- 17 A. K. Geim, *Science*, 2009, **324**, 1530–1534.
- 18 M. J. Allen, V. C. Tung and R. B. Kaner, *Chem. Rev.*, 2010, **110**, 132–145.
- 19 I.-S. Kim, C.-E. Shim, S. W. Kim, C.-S. Lee, J. Kwon, K.-E. Byun and U. Jeong, *Adv. Mater.*, 2023, **35**, 2204912.
- 20 J. Robertson, *Mater. Sci. Eng. R*, 2002, **37**, 129–281.
- 21 C.-T. Toh, H. Zhang, J. Lin, A. S. Mayorov, Y.-P. Wang, C. M. Orofeo, D. B. Ferry, H. Andersen, N. Kakenov, Z. Guo, *et al.*, *Nature*, 2020, **577**, 199–203.
- 22 K. Wang, Y. Huang, M. Wang, M. Yu, Y. Zhu and J. Wu, *Carbon*, 2017, **125**, 375–383.
- 23 X. Xin, J. Chen, L. Ma, T. Ma, W. Xin, H. Xu, W. Ren and Y. Liu, *Small Methods*, 2023, **7**, 2300156.
- 24 W.-J. Joo, J.-H. Lee, Y. Jang, S.-G. Kang, Y.-N. Kwon, J. Chung, S. Lee, C. Kim, T.-H. Kim, C.-W. Yang, *et al.*, *Sci. Adv.*, 2017, **3**, e1601821.
- 25 Z. Zhai, H. Shen, J. Chen, X. Li and Y. Jiang, *ACS Appl. Mater. Interfaces*, 2018, **10**, 17427–17436.
- 26 E. Mohagheghpour, M. Rajabi, R. Gholamipour, M. Larijani and S. Sheibani, *Appl. Surf. Sci.*, 2016, **360**, 52–58.
- 27 J. Wei, P. Guo, L. Liu, H. Li, H. Li, S. Wang, P. Ke, H. Saito and A. Wang, *Electrochim. Acta*, 2020, **346**, 136282.
- 28 J. Kotakoski, A. Krasheninnikov, U. Kaiser and J. Meyer, *Phys. Rev. Lett.*, 2011, **106**, 105505.
- 29 X. Ma, P. Guo, X. Tong, Y. Zhao, Q. Zhang, P. Ke and A. Wang, *Appl. Phys. Lett.*, 2019, **114**, 253502.
- 30 X. Ma, Q. Zhang, P. Guo, X. Tong, Y. Zhao and A. Wang, *ACS Appl. Mater. Interfaces*, 2020, **12**, 45549–45557.
- 31 J. Epeloa, C. E. Repetto, B. J. Gómez, L. Nachez and A. Dobry, *Mater. Res. Express*, 2018, **6**, 025604.
- 32 S. Zhang, X. Zhang, F. Si, J. Dong, J. Wang, X. Liu, Z. Yin and H. Gao, *Appl. Phys. Lett.*, 2012, **101**, 121104.
- 33 C.-Y. Ho, X. Lin, H. Chien and C. Lien, *Thin Solid Films*, 2010, **518**, 6076–6079.
- 34 T. Kim, D. Kim, Y.-S. Kim, S. H. Park, S. K. Lim, K. O. Park, T. Kim and S.-W. Kang, *Diamond Relat. Mater.*, 2016, **69**, 102–107.
- 35 S. Rajendran, Z. Tang, A. George, A. Cannon, C. Neumann, A. Sawas, E. Ryan, A. Turchanin and L. M. R. Arava, *Adv. Energy Mater.*, 2021, **11**, 2100666.
- 36 M. Zhu, B. Li, S. Li, Z. Du, Y. Gong and S. Yang, *Adv. Energy Mater.*, 2018, **8**, 1703505.
- 37 D. Zhu, Y. Liu, L. Yuan, Y. Liu, X. Li, L. Yi, H. Wei and K. Yao, *RSC Adv.*, 2014, **4**, 63734–63740.
- 38 G. Zhou, Z. Ren, L. Wang, J. Wu, B. Sun, A. Zhou, G. Zhang, S. Zheng, S. Duan and Q. Song, *Nano Energy*, 2019, **63**, 103793.
- 39 K. Jankowski, J. Jabłońska, P. Uznański, S. Całuch, M. Szybowicz, R. Brzozowski, A. Ostafin, M. Kwaśny and M. Tomaszik, *RSC Adv.*, 2022, **12**, 33955–33963.



40 H. Yang, R. Rutte, L. Jones, M. Simson, R. Sagawa, H. Ryll, M. Huth, T. Pennycook, M. Green, H. Soltau, *et al.*, *Nat. Commun.*, 2016, **7**, 12532.

41 W. Zhou, M. D. Kapetanakis, M. P. Prange, S. T. Pantelides, S. J. Pennycook and J.-C. Idrobo, *Phys. Rev. Lett.*, 2012, **109**, 206803.

42 Y.-C. Lin, P.-Y. Teng, C.-H. Yeh, M. Koshino, P.-W. Chiu and K. Suenaga, *Nano Lett.*, 2015, **15**, 7408–7413.

43 K. Suenaga, Y. Sato, Z. Liu, H. Kataura, T. Okazaki, K. Kimoto, H. Sawada, T. Sasaki, K. Omoto, T. Tomita, *et al.*, *Nat. Chem.*, 2009, **1**, 415–418.

44 K. Gilkes, P. Gaskell and J. Yuan, *Diamond Relat. Mater.*, 1994, **3**, 369–372.

45 K. Gilkes, J. Yuan and G. Amaralunga, *Diamond Relat. Mater.*, 1996, **5**, 560–563.

46 A. C. Ferrari, J. C. Meyer, V. Scardaci, C. Casiraghi, M. Lazzari, F. Mauri, S. Piscanec, D. Jiang, K. S. Novoselov, S. Roth, *et al.*, *Phys. Rev. Lett.*, 2006, **97**, 187401.

47 J.-B. Wu, M.-L. Lin, X. Cong, H.-N. Liu and P.-H. Tan, *Chem. Soc. Rev.*, 2018, **47**, 1822–1873.

48 F. Schedin, E. Lidorikis, A. Lombardo, V. G. Kravets, A. K. Geim, A. N. Grigorenko, K. S. Novoselov and A. C. Ferrari, *ACS Nano*, 2010, **4**, 5617–5626.

49 Z. Osváth, A. Deák, K. Kertész, G. Molnár, G. Vértesy, D. Zámbó, C. Hwang and L. P. Biró, *Nanoscale*, 2015, **7**, 5503–5509.

50 V. Thapliyal, M. E. Alabdulkarim, D. R. Whelan, B. Mainali and J. L. Maxwell, *Diamond Relat. Mater.*, 2022, **127**, 109180.

51 A. C. Ferrari and J. Robertson, *Phys. Rev. B: Condens. Matter Mater. Phys.*, 2000, **61**, 14095.

52 A. C. Ferrari and J. Robertson, *Phys. Rev. B: Condens. Matter Mater. Phys.*, 2001, **64**, 075414.

53 J. Birrell, J. Gerbi, O. Auciello, J. Gibson, J. Johnson and J. Carlisle, *Diamond Relat. Mater.*, 2005, **14**, 86–92.

54 G. Socrates, *Infrared and Raman Characteristic Group Frequencies: Tables and Charts*, John Wiley & Sons, 2004.

