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Performance and mechanism of U(vi) removal from solution by humic acid-coated Fe₃O₄ nanoparticle-modified biochar from filamentous green algae†

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The adsorbent material humic acid-coated Fe₃O₄ nanoparticle-modified biochar from filamentous green algae was fabricated by introducing the composites of humic acid-coated Fe₃O₄ nanoparticles onto biochar from filamentous green algae using the co-precipitation method. Then, the removal of U(vi) from solution by humic acid-Fe₃O₄/BC was carried out through batch experiments. The results of the characterization showed that the reaction conditions had an important influence on U(vi) removal by humic acid-Fe₃O₄/BC. The pseudo-second-order kinetic model and Langmuir model better illustrate the adsorption process of U(vi) on the surface of humic acid-Fe₃O₄/BC. The adsorption processes were dominated by chemisorption and monolayer adsorption. The maximum adsorption capacity of U(vi) by humic acid-Fe₃O₄/BC could be calculated, and it could reach 555.56 mg g⁻¹. The probable mechanisms of U(vi) removal by humic acid-Fe₃O₄/BC were reduction reaction, inner-sphere surface complexation and electrostatic adsorption. The high stability and reusability of humic acid-Fe₃O₄/BC made it more promising in U(vi) removal applications.

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1 Introduction

With the gradual warming of the global climate and the demand for increasing energy, many countries have started to increase their investment in nuclear energy to meet the increasing energy needs of people and reduce the pressure on greenhouse gas emissions.^{1,2} However, it also raises other serious issues that cannot be ignored. For instance, with the development of mining and the long-term operation of nuclear energy and nuclear fuel cycle facilities, an increasing number of radioactive nuclides is released into the environment.^{3,4} The large amount of uranium-contaminated wastewater from uranium tailings and nuclear fuel treatment waste has seriously affected groundwater, surface water, and soil around the world.^{5,6} Uranium(vi) is considered one of the most common radioactive nuclides in wastewater and poses a potential threat to human health and the environment due to its radioactivity and toxicity to humans.⁷ It can accumulate in organs and bones, enhancing the possibility of damage to DNA and the reproductive system.^{8,9} Therefore, how to efficiently treat uranium containing wastewater will be of great significance for the quality of human life and environmental protection.^{10,11}

For the past few years, a large number of technologies have been currently applied for the treatment of U(vi) from wastewater, such as chemical precipitation, electrochemical process, adsorption, photocatalysis, membrane separation, solvent extraction, and ion exchange.^{12–18} Among these technologies, adsorption technology is believed to be the most effective technology for U(vi) removal because of its high efficiency, economic benefit, easy operation, and lack of generation of environmentally toxic byproducts.^{19–21} Moreover, the long-term use of adsorbents implies a complicated preparation process, high manufacturing costs, energy-intensive detachability, and a negative environmental influence. Thus, this highly limits their applicability.²² Therefore, the preparation of high-performance adsorption materials has been a popular research topic for the high-efficiency elimination of U(vi)-containing wastewater.²³

In recent years, biochar (BC) has attracted the attention of a large number of scholars owing to its characteristics of low cost, sustainability, diverse oxygen-containing functional groups, high specific surface area and stable porous structure. It is known as a by-product of hydrothermal carbonization and pyrolysis under oxygen-limited reaction conditions.²⁴ Therefore, biochar can be applied for environmental pollutant removal. Biochar can be derived from various raw waste materials, such as rice husk, waste sludge, cellulose, waste paper, crop straw, fruit peels, waste wood, and poultry manure.^{25–28} They can be recycled as biomass resources. In the past few decades, people have struggled with the abundance of algae. A large number of algae are produced in the lake. If excessive algae in the lake are

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not cleaned up promptly, it may produce hydrogen sulfide, algal toxins, and other toxic and harmful substances. This poses a huge danger to the environment. Because algae are also biological resources, it is necessary to utilize them as biomass resources. In recent years, many researchers have carried out several studies on the preparation of biochar from algae. Biochar derived from wakame, natural algae, and macro-algae also has strong adsorption capacity. It can remove various environmental pollutants.^{29–31}

To improve the adsorption ability and maximize the recycling of biochar from aqueous solutions, magnetic biochar composites have been widely elaborated in detail. A large number of reports have shown that magnetic biochar greatly improved the adsorption capacity and achieved the purpose of recycling.^{32,33} The $U(vi)$ ions in an aqueous solution can be adsorbed onto the surface of iron oxide nanoparticles.^{34,35} Additionally, they can be quickly recovered through magnetic separation.^{36–38} Therefore, microscale magnetite and magnetite nanoparticles (Fe_3O_4 nanoparticles) have attracted significant attention owing to their application in engineered adsorption processes. However, Fe_3O_4 nanoparticles are easy to aggregate.³⁹ This shortcoming affects their elimination efficiency. Thus, it also restricts their large-scale engineering application in environmental remediation. Therefore, the surface modification of Fe_3O_4 nanoparticles can reduce particle aggregation and improve reaction performance.⁴⁰

Humic acid (HA) is ubiquitous in surface water, ground-water, and soil systems.³⁷ It contains abundant sulfhydryl functional groups, carboxylic functional groups, and phenolic functional groups. Therefore, it can be used as an inexpensive and simple means of coating Fe_3O_4 nanoparticles to reduce the aggregation reaction of Fe_3O_4 nanoparticles through electrostatic repulsive forces between HA and Fe_3O_4 nanoparticles. Additionally, it can form strong bonds with environmental pollutants through its abundant sulfhydryl functional groups,

carboxylic functional groups, and phenolic functional groups. Therefore, the composites of HA coatings on Fe_3O_4 nanoparticles can lead to the highly effective adsorption of environmental pollution in a solution.⁴¹ Related studies on the preparation and application of HA-coated Fe_3O_4 nanoparticles have been reported.⁴² Although some studies have tested $U(vi)$ removal from solution by HA-coated Fe_3O_4 nanoparticles, few studies have been conducted on $U(vi)$ removal from solution by HA-coated Fe_3O_4 nanoparticle-modified biochar from algae.⁴³

In this study, biochar was derived from filamentous green algae. Then, humic acid-coated Fe_3O_4 nanoparticles modified biochar (HA- Fe_3O_4 /BC) were fabricated by introducing the composites of humic acid-coated Fe_3O_4 nanoparticles onto the biochar with the co-precipitation method. Then, the performance of $U(vi)$ removal from the solution by HA- Fe_3O_4 /BC was carried out through batch experiments. The main objectives of this work were to (1) elaborate the characteristics of HA- Fe_3O_4 /BC; (2) survey the interfacial adsorption behavior of $U(vi)$ removal by HA- Fe_3O_4 /BC and the effects of the related reaction conditions; (3) elucidate the removal mechanism of $U(vi)$ removal by HA- Fe_3O_4 /BC through XPS analyses; and (4) assess the chemical stability of $U(vi)$ removal by HA- Fe_3O_4 /BC by recycling adsorption experiments.

2 Materials and method

2.1 Materials

Chemical reagents and preparation of BC are shown in ESI.†

2.2 Preparation of HA- Fe_3O_4 /BC

HA- Fe_3O_4 /BC was synthesized according to a previous study using the co-precipitation method.^{33,44} Briefly, 2.78 g of $FeSO_4 \cdot 7H_2O$ and 1.62 g of $FeCl_3$ were added to 250 mL of the conical flask with a stopper and dissolved with 100 mL of deoxygenated water. The



Fig. 1 Synthesis procedure of HA- Fe_3O_4 /BC composites.

deionized water was deoxygenated for 10 min by heating to a temperature of 100 °C. Then, 1.0 g of HA was rapidly added to the mixture solution under a N₂ atmosphere. Next, they were stirred and placed at 60 °C for 30 min under a thermostat water bath. Subsequently, 5.0 g of biochar from the filamentous green algae was added to the mixture solution. After 30 min, the precipitated composites were collected, filtered, washed with deionized water until neutral, and freeze-dried for 24 h. Finally, the composites of HA-Fe₃O₄/BC were obtained. The synthesis procedure of HA-Fe₃O₄/BC composites is displayed in Fig. 1.

2.3 Adsorption experiments

The adsorption of U(vi) removal by HA-Fe₃O₄/BC was tested through a series of batch experiments. 10 mg of HA-Fe₃O₄/BC was added into a 250 mL Erlenmeyer flask. Then, 100 mL of U(vi) solution was put into the Erlenmeyer flask. Then, it was placed in a water bath shaker. The reaction conditions, such as pH in solution, reaction time, reaction temperature and the initial concentration of U(vi), could be fixed. After the reaction reached equilibrium, the adsorption experiment was completed. The concentration of U(vi) in the solution was measured by Arsenazo-III colorimetry using a UV-vis spectrophotometer at 650 nm.³⁷ Each adsorption experiment was tested three times under the same reaction conditions. The results are taken as the arithmetic mean.

2.4 Characterization

Samples were characterized by technologies of SEM, TEM, FT-IR, XRD and XPS. The detailed information is shown in ESI.†

3 Results and discussion

3.1 Characterization of BC and HA-Fe₃O₄/BC

The results of the SEM images were used to characterize the surface morphology of BC (the original biochar) and HA-Fe₃O₄/BC (the modified biochar with the composites of HA and Fe₃O₄ nanoparticles). The SEM images of BC and HA-Fe₃O₄/BC are displayed in Fig. 2.

Comparing the surface morphology of BC (Fig. 2A) and HA-Fe₃O₄/BC (Fig. 2B), the difference in surface morphology could be observed. After modification with the composites of the HA

and Fe₃O₄ nanoparticles, the basic surface structure of biochar was not destroyed compared to the unmodified biochar. From Fig. 2A, it could be observed that BC was an irregular and smooth surface. However, the surface of HA-Fe₃O₄/BC became rougher and had an irregular surface structure. Some flocculent particles appeared on the surface of HA-Fe₃O₄/BC. The appearance of these flocculent particles indicated that they might be the composites of HA and Fe₃O₄ nanoparticles. To further verify these flocculent particles, the characterization of BC and HA-Fe₃O₄/BC was determined by these technologies of FT-IR, XRD and XPS. The related results are displayed in Fig. 3.

The surface functional groups of BC and HA-Fe₃O₄/BC were compared through the FT-IR spectra (Fig. 3A). For BC, the peak at 3404 cm⁻¹ appeared, and it was ascribed to the group of -O-H stretching vibration. This indicates that hydroxyl groups on the surface of BC were observed.⁴⁵ The two peaks at 1610 cm⁻¹ and 1383 cm⁻¹ of BC represented -C=C- and -CH₃ or -CH₂ functional groups, respectively.⁴⁶ The peak at 1060 cm⁻¹ appeared, and it was ascribed to the group of -C-O-C- stretching vibration.⁴⁷ For HA-Fe₃O₄/BC, the peaks at 3410 cm⁻¹, 1608 cm⁻¹, 1381 cm⁻¹, and 1053 cm⁻¹ appeared, and they represent -O-H stretching vibration, -C=C- stretching vibration, -CH₃ stretching vibration and -C-O-C- stretching vibration, respectively. Additionally, the peak of HA-Fe₃O₄/BC at 467 cm⁻¹ was assigned to the stretching vibration of Fe-O functional group.⁴⁸

The crystal phase and structural information of BC and HA-Fe₃O₄/BC were analyzed according to the results of the XRD pattern. The XRD patterns of BC and HA-Fe₃O₄/BC are displayed in Fig. 3B. As shown in Fig. 3B, six reflections are at 2θ = 74.06, 66.38, 58.84, 50.12, 40.52 and 28.31°. PDF card no. 96-900-5840 indexed to the magnetite lattice planes are (220), (311), (400), (511), and (440).⁴⁹ They presented strong signals of Fe₃O₄ nanoparticles. Therefore, they also indicated the successful coating of Fe₃O₄ nanoparticles onto BC.

The changes in functional groups on BC and HA-Fe₃O₄/BC were elaborated through the results of XPS spectra (Fig. 3C and D). From Fig. 3C, the two wide photoelectron lines at the binding energies at 284.06 and 531.06 eV appeared, and they were attributed to C 1s and O 1s, respectively. The main element components of HA-Fe₃O₄/BC composites were C (76.84% (wt%)) and O (23.16% (wt%)). As shown in Fig. 3D, the three wide photoelectron lines at the binding energies at 284.06, 531.06 and 710.28 eV

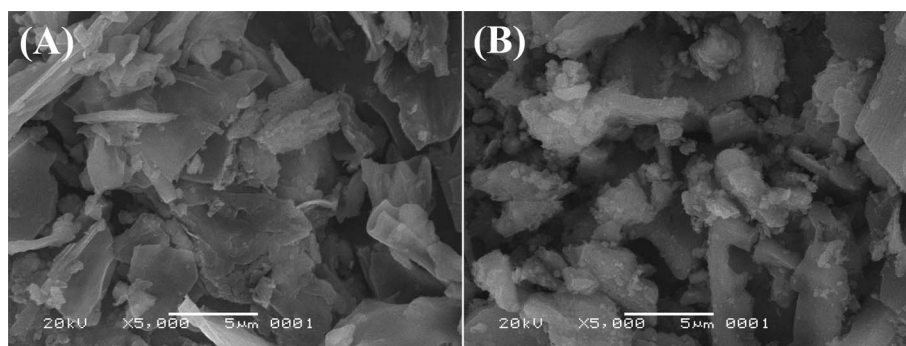


Fig. 2 SEM images of BC (A) and HA-Fe₃O₄/BC (B).



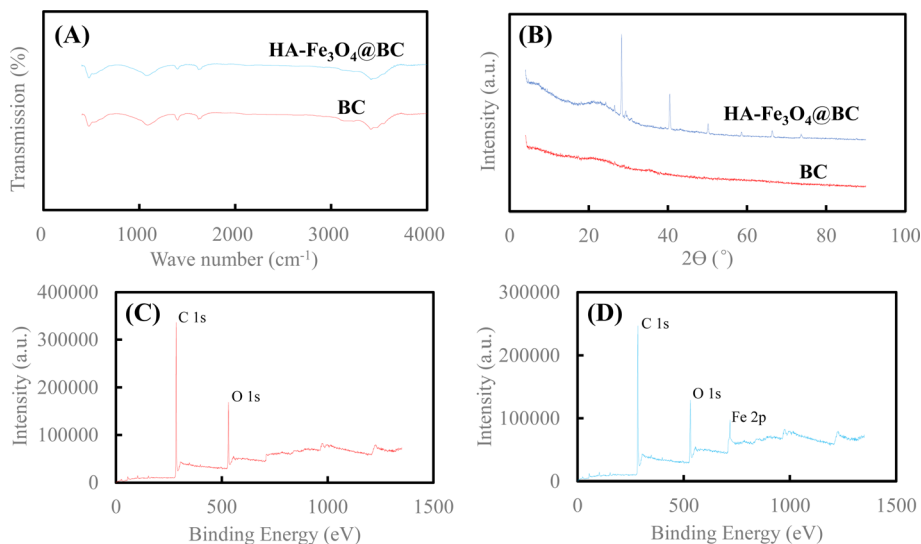


Fig. 3 (A) FT-IR spectra of BC and HA-Fe₃O₄/BC, (B) XRD patterns of BC and HA-Fe₃O₄/BC, (C) XPS spectra of BC and (D) XPS spectra of HA-Fe₃O₄/BC.

appeared, and they were attributed to C 1s, O 1s and Fe 2p, respectively. The main element components of HA-Fe₃O₄/BC composites were C (76.84% (wt%)), O (17.72% (wt%)) and Fe (5.44% (wt%)). The occurrence of the Fe 2p peak (at 710.28 eV) for HA-Fe₃O₄/BC demonstrated the element of Fe loading onto BC. In other words, the composites of HA-Fe₃O₄/BC were successfully fabricated by introducing the composites of humic acid-coated Fe₃O₄ nanoparticles onto the biochar from filamentous green algae using the co-precipitation method.

3.2 Adsorption experiments

3.2.1 Effect of operational parameters. The reaction conditions (such as contact time, initial concentration of U(vi),

pH and temperature) were significant factors affecting the adsorption capacity of U(vi) by HA-Fe₃O₄/BC. The effects of operational parameters on U(vi) removal by HA-Fe₃O₄/BC were displayed in Fig. 4.

Fig. 4A illustrates the influence of contact time on U(vi) removal by HA-Fe₃O₄/BC. This adsorption experiment was carried out at different reaction times ($t = 5\text{--}300$ min). The other reaction conditions were as follows: initial concentration of U(vi) was 50 mg L⁻¹, the dosage of HA-Fe₃O₄/BC was 0.3 g L⁻¹, pH in solution was 6.0 and reaction temperature was 298 K. As exhibited in Fig. 4A, the adsorption process could be divided into two stages. In the first adsorption stage, the removal rate of U(vi) by HA-Fe₃O₄/BC increased quickly as the reaction time increased. The adsorption capacity of U(vi) by HA-Fe₃O₄/BC

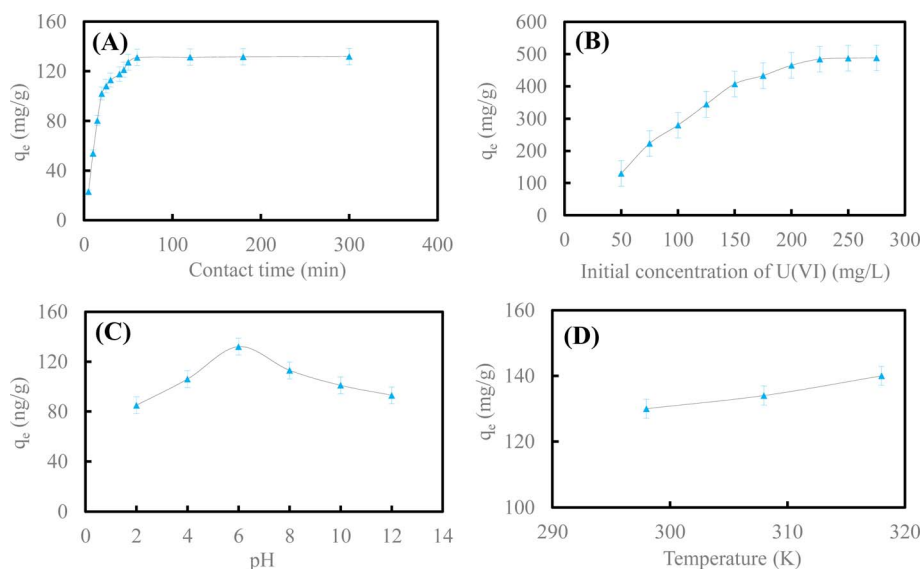


Fig. 4 Effect of contact time (A) and initial concentration of U(vi) (B); pH (C) and reaction temperature (D) on U(vi) removal by HA-Fe₃O₄/BC.

reached 127.2 mg g^{-1} at a reaction time of 60 min. In the second adsorption stage, the removal rate of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ increased slowly and reached equilibrium. At this adsorption stage, the adsorption capacity of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ only increased by 4.56 mg g^{-1} . The removal rate of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ increased slowly. A large number of adsorption sites on the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ appeared at the first adsorption stage. They could be conducive to more U(vi) on the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$. With an increase in reaction time, the adsorption sites on the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ started to decrease gradually. They were slowly covered by U(vi) , and the adsorption processes gradually reached equilibrium.¹

Fig. 4B depicts the influence of the initial concentration of U(vi) on U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$. The adsorption experiments were carried out at different initial concentrations of U(vi) ($C_0 = 50\text{--}275 \text{ mg L}^{-1}$). The other reaction conditions were as follows: the dosage of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ was 0.3 g L^{-1} , reaction time was 300 min, pH in solution was 6.0 and reaction temperature was 298 K. As shown in Fig. 4B, the removal capacity of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ increased slowly with the increase in the initial concentration of U(vi) in the solution. This indicated that the initial concentration of U(vi) had an important influence on the removal capacity, and a high initial concentration of U(vi) would improve the removal capacity of U(vi) . This is due to the interaction between U(vi) ions from the solution and the adsorbent. When the initial concentration of U(vi) ions from the solution increased, the driving force of the solution mass on the surface of BC and $\text{HA-Fe}_3\text{O}_4/\text{BC}$ increased. Therefore, the adsorption capacity increased with an increase in the initial concentration.

Fig. 4C shows the influence of pH in solution on U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$. The adsorption experiments were carried out at a different initial pH ($\text{pH} = 2.0\text{--}12.0$) adjusted with $(1 + 1) \text{ H}_2\text{SO}_4$ and 10% NaOH solution. The other reaction conditions were as follows: the dosage of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ was 0.3 g L^{-1} , the reaction time was 300 min, the initial concentration of U(vi) was 50 mg L^{-1} and the reaction temperature was 298 K. As shown in Fig. 4C, the removal capacity of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ increased gradually at pH ranging from 2.0 to 6.0. Then, it started to decrease slowly at pH ranging from 6.0 to 12.0. The species of U(vi) under a different pH in solution had an important influence on the removal capacity of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$. At $\text{pH} < 4.0$, the species of U(vi) in solution were mainly UO_2^{2+} . At pH ranging from 4.0–8.0, the species of U(vi) in solution were $(\text{UO}_2)_3(\text{OH})_5^+$ and UO_2OH^+ . At $\text{pH} > 8.0$, the species of U(vi) in solution were $(\text{UO}_2)_3(\text{OH})_7^-$ and $\text{UO}_2(\text{OH})_3^-$. Therefore, the positively and negatively charged $\text{HA-Fe}_3\text{O}_4/\text{BC}$ appeared at pH 8.0. The removal capacity of U(vi) was possibly ascribed to the electrostatic interaction between the negative surface charges of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ and the positive species of U(vi) in the solution. The negatively charged surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ with abundant binding sites increased as the pH in the solution increased. This result is similar to those of previous studies.^{3,50}

Fig. 4D depicts the influence of reaction temperature on U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$. The adsorption experiments were carried out at different reaction temperatures ($T = 298 \text{ K}$, 308 K and 318 K). The other reaction conditions were as follows: the

dosage of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ was 0.3 g L^{-1} , the reaction time was 300 min, the initial concentration of U(vi) was 50 mg L^{-1} and the pH in solution was 6.0. As shown in Fig. 4D, the removal capacity of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ increased as the reaction temperature increased. When the reaction temperature rose from 298 K to 318 K, the value of removal capacity increased from 129.16 mg g^{-1} to 141.23 mg g^{-1} . This indicated that the reaction temperature affected the diffusion of U(vi) in the solution. The reaction temperature could increase the rate of mass transfer from the bulk to the boundary layer surrounding the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$.

3.2.2 Adsorption kinetics and adsorption isotherms. To illustrate the adsorption process of U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$, the adsorption kinetics of U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ were described using the pseudo-first-order model and pseudo-second-order model. The adsorption isotherms of U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ were elaborated with the Langmuir and Freundlich models, respectively. They were represented using eqn (1)–(4).^{51–54}

$$q_t = q_e(1 - e^{-K_1 t}), \quad (1)$$

$$\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{t}{q_e}, \quad (2)$$

$$q_e = \frac{q_m C_e K_L}{1 + C_e K_L}, \quad (3)$$

$$q_e = K_f C_e^{1/n}. \quad (4)$$

According to the data of Fig. 4A and B and eqn (1)–(4), adsorption kinetics and adsorption isotherms of U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ are displayed in Fig. 5.

As shown in Fig. 5A and B, the pseudo-second-order kinetic model could better illustrate the adsorption process of U(vi) on the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ ($R^2 = 0.9952 > 0.7351$). The values of pseudo-second-order kinetics were close to the results of the adsorption experiment. This implies that the adsorption processes of U(vi) on the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ were mainly chemisorption.¹ As displayed in Fig. 5C and D, the Langmuir model was more consistent with the adsorption process of U(vi) on the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ than the Freundlich model ($R^2 = 0.9831 > 0.6468$). This indicates that the adsorption process of U(vi) on the surface of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ was dominated by monolayer adsorption. According to the Langmuir model, the maximum adsorption capacity of U(vi) by $\text{HA-Fe}_3\text{O}_4/\text{BC}$ could be calculated, and it could reach 555.56 mg g^{-1} . Compared with the related reported, $\text{HA-Fe}_3\text{O}_4/\text{BC}$ exhibited excellent adsorption performance of U(vi) removal, low cost and wide source. This indicates that these materials of $\text{HA-Fe}_3\text{O}_4/\text{BC}$ could be widely used in the treatment of U(vi) wastewater.

3.2.3 Possible mechanism. To elaborate on the possible mechanism of U(vi) removal by $\text{HA-Fe}_3\text{O}_4/\text{BC}$, XPS spectra were examined. The related results of XPS spectra are displayed in Fig. 6.

As shown in Fig. 6A, for $\text{HA-Fe}_3\text{O}_4/\text{BC}$ before the adsorption, the peaks at 283.77, 525.18 and 700.18 eV could be attributed to



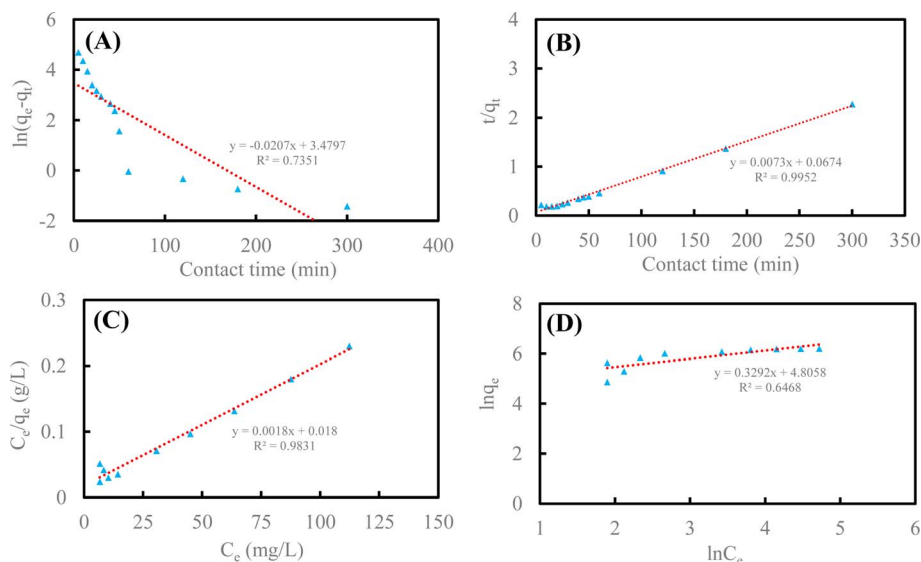


Fig. 5 Adsorption kinetics and adsorption isotherms of U(VI) removal by HA-Fe₃O₄/BC (pseudo-first-order model (A), pseudo-second-order model (B), Langmuir model (C) and Freundlich model (D)).

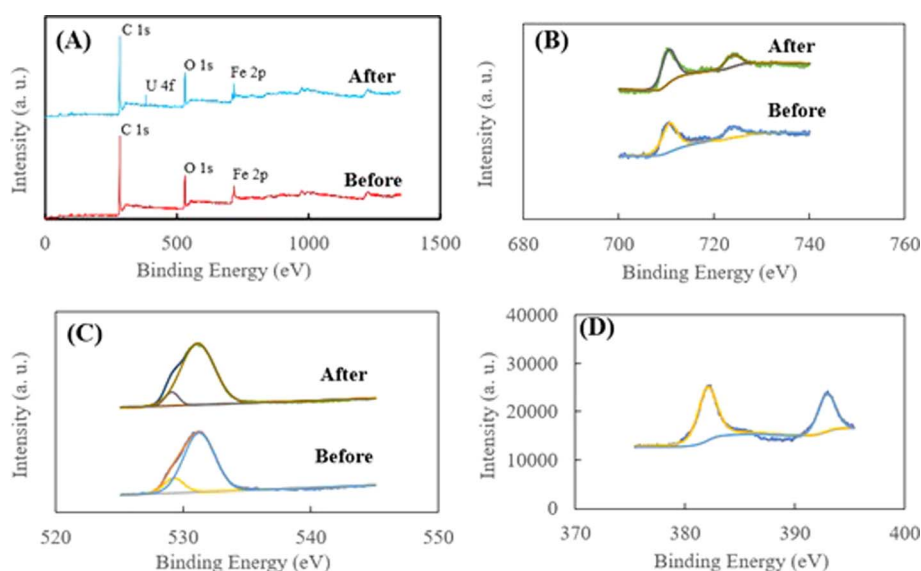


Fig. 6 (A) XPS spectra of HA-Fe₃O₄/BC before and after U(VI) removal; (B) high-resolution XPS spectra of Fe 2p before and after U(VI) removal; (C) high-resolution XPS spectra of O 1s before and after U(VI) removal; and (D) high-resolution XPS spectra of U 4f.

C 1s, O 1s and Fe 2p, respectively. The appearance of Fe 2p implies that the BC nanoparticles were successfully modified by Fe₃O₄ nanoparticles. For HA-Fe₃O₄/BC after the adsorption of U(VI) removal, three peaks of C 1s, O 1s and Fe 2p could be observed. Additionally, the peaks at 382.08 eV could be attributed to U 4f. The appearance of the U 4f peak indicated that U(VI) could be successfully captured on the surface of HA-Fe₃O₄/BC. As illustrated in Fig. 6B, the two peaks at 711.18 and 725.38 eV. They were assigned to Fe 2p_{3/2} and Fe 2p_{1/2}, respectively.⁵⁵ This also indicates that Fe₃O₄ nanoparticles appeared on the surface of HA-Fe₃O₄/BC. In addition, the peak areas of Fe 2p_{3/2} and Fe 2p_{1/2} changed after adsorption of U(VI), which demonstrates that U(VI) could be reduced to U(IV) by Fe²⁺.

This result is consistent with that illustrated in Fig. 6D. From Fig. 6D, the two peaks at 382.35 and 393.15 eV appeared. They were assigned to U 4f_{5/2} and U 4f_{7/2}, respectively. They could be deconvoluted into U(IV) and U(VI) sub-peaks. This implies that the reduction reaction of U(VI) with Fe₃O₄ nanoparticles occurred on the surface of HA-Fe₃O₄/BC. The O 1s XPS spectra before and after U(VI) removal are shown in Fig. 6C. They could be resolved into two peaks occurring at 531.94 and 534.13 eV, which were ascribed to anionic oxygen and OH⁻ functional groups on the surface of HA-Fe₃O₄/BC,⁵⁶ respectively. The relative proportions of the anionic oxygen and OH⁻ functional groups decreased after U(VI) removal. They indicated that anionic oxygen and OH⁻ functional groups played an important



role in the $U(VI)$ removal on the surface of $HA-Fe_3O_4/BC$. The electrostatic adsorption of anionic oxygen and OH^- functional groups with $U(VI)$ was mainly a reaction process of $U(VI)$ removal onto the $HA-Fe_3O_4/BC$. Additionally, according to the results of the FT-IR spectra, the number of functional groups (such as $-O-H$, $-C=C-$, $-CH_3$ or $-CH_3$, $-C-O-C-$ and $Fe-O$) could be observed on the surface of $HA-Fe_3O_4/BC$. They could adsorb $U(VI)$ through inner-sphere surface complexation. Further, the probable mechanism of $U(VI)$ removal by $HA-Fe_3O_4/BC$ is illustrated in Fig. 7. This suggests that the probable mechanism of $U(VI)$ removal by $HA-Fe_3O_4/BC$ could be divided into reduction reaction, inner-sphere surface complexation and electrostatic adsorption.

3.2.4 Recycle experiment and application for real ground water. The reusability of $HA-Fe_3O_4/BC$ was estimated in consecutive cycle experiments. $HA-Fe_3O_4/BC$ after adsorption of $U(VI)$ was soaked with 100 mL of 10% HNO_3 solution for 24 h. The results of recycling experiments are displayed in Fig. 8.

With the increase in the number of cycles, the removal capacity of $U(VI)$ by $HA-Fe_3O_4/BC$ still could reach 110.82 mg g^{-1} after five cycles. This exhibited high stability and reusability.

The real ground water samples contained various background ions. They could impact the performance of the adsorbent for pollutant removal. Therefore, the impact of background cations (Mg^{2+} and Ca^{2+}) and anions (HCO_3^- and CO_3^{2-}) on $HA-Fe_3O_4/BC$ removal was assessed. As shown in Fig. 9, when each of Mg^{2+} , Ca^{2+} , HCO_3^- , and CO_3^{2-} separately existed in solution, they had an important influence on the $U(VI)$ removal by $HA-Fe_3O_4/BC$. This might be because adsorption sites on the surface of $HA-Fe_3O_4/BC$ were occupied by background cations and anions (Mg^{2+} , Ca^{2+} , HCO_3^- , and CO_3^{2-}), thus decreasing the adsorption sites.

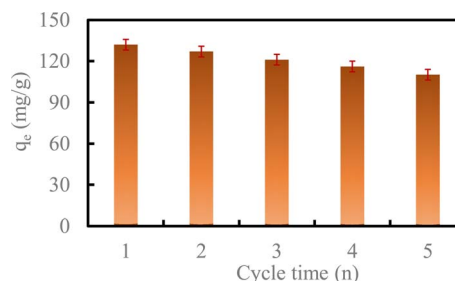


Fig. 8 Regeneration of $U(VI)$ removal by $HA-Fe_3O_4/BC$ (reaction conditions: the dosage of $HA-Fe_3O_4/BC$ was 0.3 g L^{-1} , the reaction time was 300 min, the initial concentration of $U(VI)$ was 50 mg L^{-1} , the temperature was 298 K and the pH in solution was 6.0).

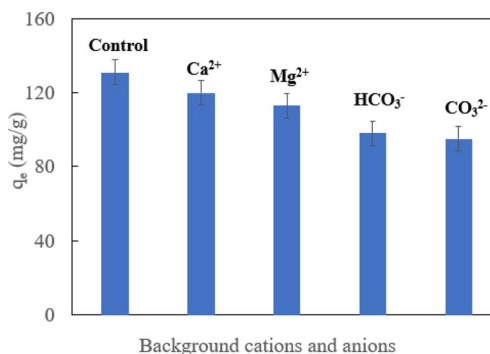


Fig. 9 Background ions on $U(VI)$ removal by $HA-Fe_3O_4/BC$ (reaction conditions: the dosage of $HA-Fe_3O_4/BC$ was 0.3 g L^{-1} , the reaction time was 300 min, the initial concentration of $U(VI)$ was 50 mg L^{-1} , the temperature was 298 K and the pH in solution was 6.0).

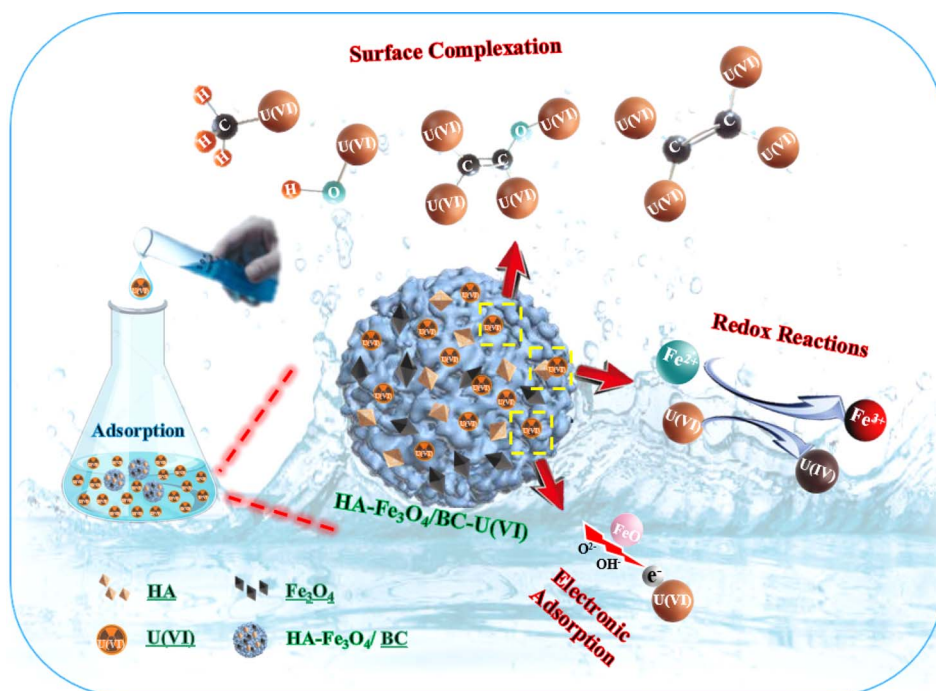


Fig. 7 Proposed mechanism for $U(VI)$ removal by $HA-Fe_3O_4/BC$.



4 Conclusions

Herein, HA-Fe₃O₄/BC was fabricated using the co-precipitation method to remove U(VI) from the aqueous solution. Adsorption experiments indicated that HA-Fe₃O₄/BC exhibited excellent adsorption performance for U(VI) removal, low cost and wide source. The reaction conditions had an important influence on U(VI) removal by HA-Fe₃O₄/BC. The adsorption processes were dominated by chemisorption and monolayer adsorption. The maximum adsorption capacity of U(VI) by HA-Fe₃O₄/BC could reach 555.56 mg g⁻¹. The probable mechanisms of U(VI) removal by HA-Fe₃O₄/BC were reduction reaction, inner-sphere surface complexation and electrostatic adsorption. It is a promising adsorption material for U(VI) removal.

Data availability

The data and materials presented in this study are available on request from the corresponding author. The data are not publicly available due to privacy restrictions.

Conflicts of interest

There are no conflicts of interest to declare.

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