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Transition-metal ions intercalation chemistry enabled the manganese oxides-based cathode with enhanced capacity and cycle life for high-performance aqueous zinc-ion batteries†

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Aqueous zinc-ion batteries (AZIBs) employing mild aqueous electrolytes are recognized for their high safety, cost-effectiveness, and scalability, rendering them promising candidates for large-scale energy storage infrastructure. However, the practical viability of AZIBs is notably impeded by their limited capacity and cycling stability, primarily attributed to sluggish cathode kinetics during electrochemical charge–discharge processes. This study proposes a transition-metal ion intercalation chemistry approach to augment the Zn²⁺ (de)intercalation dynamics using copper ions as prototypes. Electrochemical assessments reveal that the incorporation of Cu²⁺ into the host MnO₂ lattice (denoted as MnO₂–Cu) not only enhances the capacity performance owing to the additional redox activity of Cu²⁺ but also facilitates the kinetics of Zn²⁺ ion transport during charge–discharge cycles. Remarkably, the resulting AZIB employing the MnO₂–Cu cathode exhibits a superior capacity of 429.4 mA h g^{−1} (at 0.1 A g^{−1}) and maintains 50% capacity retention after 50 cycles, surpassing both pristine MnO₂ (146.8 mA h g^{−1}) and non-transition-metal ion-intercalated MnO₂ (MnO₂–Na, 198.5 mA h g^{−1}). Through comprehensive electrochemical kinetics investigations, we elucidate that intercalated Cu²⁺ ions serve as mediators for interlayer stabilization and redox centers within the MnO₂ host, enhancing capacity and cycling performance. The successful outcomes of this study underscore the potential of transition-metal ion intercalation strategies in advancing the development of high-performance cathodes for AZIBs.

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1. Introduction

The ever-increasing demand for the utilization of renewable energy, such as solar, wind, tidal energy, *etc.*, has triggered the development of energy storage devices because of the uneven distribution nature in time and space of renewable energy.^{1–3} Thus, developing efficient and affordable energy storage devices/systems shows tremendous research potential for humanity's journey toward a sustainable society. Aqueous zinc ion batteries (AZIBs) have been considered some of the most promising candidates for next-generation energy storage devices/systems due to their unique merits of high safety, affordable cost, and high scalability, in which the charge carrier Zn²⁺ ions migrate between the Zn metal anode and cathode materials capable of reversible Zn²⁺ insertion/extraction.^{4–7} However, the practical applications of AZIBs are greatly hindered by the unexpected capacity and cycling performance of the used cathode.^{8–10} Therefore, it is a critical and challenging

issue to develop a suitable cathode material for the realization of high-performance AZIBs.

In the past years, extensive research efforts have been devoted to exploring and developing different cathode materials for the AZIBs, which mainly include manganese oxides, vanadium oxides, Prussian blue analogs, *etc.* Among them, manganese oxide (MnO₂) shows promising potential as the cathode material because of its superior electrochemical properties with a high specific capacity of about 308 mA h g^{−1} and wide operation voltage of 1.2 V at the mild electrolyte (*i.e.*, ZnSO₄).^{11–13} Its versatile crystal forms of α-MnO₂, β-MnO₂, δ-MnO₂, and γ-MnO₂ enable the ubiquitous electrolyte ions Zn²⁺ diffusion pathways due to well-defined interlayered or tunnel structure.¹⁴ It is worth noting that the MnO₂-based electrode suffers from structure variation during the electrochemical charge–discharge operations, in which the hydrated ions (Zn²⁺ or H⁺ ions) occur insertion/extraction in the host of MnO₂ materials leading to the shrinkage and expansion of structures. Such a continued structure variation often results in undesired long-term instability during electrochemical cycling until the structure collapses and releases MnO₂ due to the Jahn–Teller effect.¹⁵ To stabilize the host structures of MnO₂, an ions-intercalated (such as K⁺, Mg²⁺, and Al³⁺, *etc.*) strategy has been introduced

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to the interlayered or tunnel regimes, and the electrochemical performance of the MnO_2 has been enhanced to some extent.^{16–22} For example, Liu *et al.* reported that K^+ ions-intercalated MnO_2 (*i.e.*, $\text{MnO}_2\text{-K}$) exhibited a capacity of 266 mA h g^{-1} and an excellent capacity retention percentage of 92% after 200 cycles.²³ Therefore, it is reasonable that the ion-intercalation of MnO_2 may be effective in enhancing the cyclic stability of MnO_2 -based cathodes for high-performance AZIBs. However, the introduction of foreign ions reported in previous studies may obstruct the electrolyte ions Zn^{2+} insertion/extraction during the electrochemical charge–discharge process, impeding the improvement of the capacity properties due to the limited accessible active sites.

In this work, we have proposed a transition-metal ions intercalation chemistry strategy to enhance the electrochemical performance of MnO_2 -based electrodes with the prototypical model of copper ions (Cu^{2+}), in which the Cu^{2+} ions were *in situ* pre-embedded in the electrodeposited MnO_2 . Introducing Cu^{2+} ions into the host MnO_2 material (*i.e.*, $\text{MnO}_2\text{-Cu}$) enhances the capacity performance of the MnO_2 -based electrode because of the extra capacity contribution of the redox nature of Cu^{2+} . Meanwhile, the Cu^{2+} ion intercalation and the accompanying structural water molecules in the interlayered regime play a role as the pillars among $[\text{MnO}_6]$ polymorph blocks, which promotes the Zn^{2+} ion kinetics and stabilizes the MnO_2 structure during the electrochemical charge–discharge process. The resultant AZIB configured with $\text{MnO}_2\text{-Cu}$ cathode delivers the highest capacity of $429.4 \text{ mA h g}^{-1}$ (0.1 A g^{-1}) and capacity retention of 50% after 50 cycles, which is far superior to that of pristine MnO_2 and non-transition-metal ions intercalated MnO_2 (*i.e.*, $\text{MnO}_2\text{-Na}$). This work may provide significant guidance for the development of high-performance AZIBs.

2. Experimental

Fabrication of MnO_2 -based electrodes

The MnO_2 -based electrodes were prepared using the electrodeposition technique on the carbon cloth (CC). Before the electrodeposition process, the CC was cut into a small disc with a 1-inch diameter, cleaned with acetone and deionized water several times, following a drying process in the vacuum oven at $60 \text{ }^\circ\text{C}$ for 6 h. To enhance the hydrophilicity of the obtained CC disc, additional plasma treatment was performed for 5 min in an oxygen atmosphere. The MnO_2 materials were then electrodeposited on the treated CC discs. The electrodeposition process was performed in a three-electrode electrochemical system with the treated CC disc as the working electrode, Pt-foil as the counter electrode, and saturated calomel electrode (SCE) as the reference electrode. For a typical electrodeposition process, the seed layer of the MnO_2 was first deposited by the cyclic voltammetry (CV) method with a scan rate of 5 mV s^{-1} under a potential window of 0–1.2 V. And galvanostatic charging–discharging (GCD) operations with 100-cycle were further performed with the electrochemical parameters of the current density of 5 mA cm^{-2} and the potential of 0–1.2 V to complete the electrodeposition process of MnO_2 -based electrode. Here the electrolyte recipes for the electrodeposition of

pristine MnO_2 , $\text{MnO}_2\text{-Na}$, and $\text{MnO}_2\text{-Cu}$ were 0.02 M $\text{Mn}(\text{NO}_3)_2$, a mixture of 0.02 M $\text{Mn}(\text{NO}_3)_2 + 0.1 \text{ M NaNO}_3$, and a mixture of 0.02 M $\text{Mn}(\text{NO}_3)_2 + 0.1 \text{ M Cu}(\text{NO}_3)_2$, respectively. Note that, for the $\text{MnO}_2\text{-Cu}$ electrodeposition process, the deposition potential window was set at 0.6–1.2 V to avoid the Cu^{2+}/Cu redox potential.

Materials characterization

The morphologies and microstructure of the obtained samples (*i.e.*, MnO_2 , $\text{MnO}_2\text{-Na}$ and $\text{MnO}_2\text{-Cu}$) were examined by field-emission scanning electron microscopy (FE-SEM, CIQTEK SEM4000). Transmission electron microscopy (TEM, Thermo-fisher Talos 200S) equipped with energy-dispersive X-ray spectroscopy (EDS) was used to characterize the microstructure and elemental distribution of the obtained $\text{MnO}_2\text{-Cu}$. X-ray photoelectron spectroscopy (XPS, KRATOS AXIS-Ultra DLD) was employed to understand the surface chemistry of the samples. The crystal structure of the obtained samples was analyzed by X-ray diffraction (XRD, Philips, X'pert Pro, Cu K-alpha, 0.154056 nm). To quantify the mass-specific capacity of the electrode, the mass loading of active materials (*i.e.*, MnO_2 -based materials) in the different electrodes was weighted by the Mettler microbalance (Mettler Toledo, XS105DU).

Electrochemical performance measurements

The electrochemical properties of the different samples (*i.e.*, MnO_2 , $\text{MnO}_2\text{-Na}$, $\text{MnO}_2\text{-Cu}$) were investigated under the three-electrode system, which is the same as the electrodeposition system. And typical CV curves and electrochemical impedance spectroscopy (EIS, with the frequency ranging from 0.01 Hz to 100 kHz at an alternating current voltage disturbance amplitude of 5 mV) were recorded in the electrochemical working station (Chenhua CHI660). To better evaluate the electrochemical performance of the obtained electrode, the CR232 coin-cell was further assembled with the MnO_2 -based electrodes (*i.e.*, $\text{MnO}_2\text{@CC}$, $\text{MnO}_2\text{-Na@CC}$ and $\text{MnO}_2\text{-Cu@CC}$) as the freestanding cathode and a zinc metal foil as the anode with the same size as the cathode. The glass-fiber film with a pore size of about 100 nm was directly used as the separator and the aqueous mixture of 2 M ZnSO_4 with 0.1 M MnSO_4 as the electrolyte. During the coin-cell tests, the charge–discharge operations at different current densities were done on a LAND battery testing system (LANHE CT3002A) to study the rate capability and cycling performance of the assembled AZIBs.

3. Results and discussion

The MnO_2 reveals versatile crystal forms, such as $\alpha\text{-MnO}_2$, $\beta\text{-MnO}_2$, $\delta\text{-MnO}_2$, and $\gamma\text{-MnO}_2$. Typically, $\delta\text{-MnO}_2$ manifests superior electrochemical performance due to its layered architecture with an interlayer spacing of 0.7 nm, which secures the facilitated electrolyte ions kinetics. Thus, we adopt $\delta\text{-MnO}_2$ as the host material to demonstrate the effectiveness of the transition-metal ions intercalation chemistry strategy. The Cu^{2+} ions intercalated $\delta\text{-MnO}_2$ (*i.e.*, $\text{MnO}_2\text{-Cu}$) have been successfully fabricated *via in situ* electrochemical deposition method. To



better illustrate the performance-enhancing effect of transition-metal ions (*i.e.*, Cu^{2+}) intercalation, we have also synthesized pristine $\delta\text{-MnO}_2$ (*i.e.*, MnO_2) and non-transition-metal ions intercalated $\delta\text{-MnO}_2$ ($\text{MnO}_2\text{-Na}$) as the comparison. It can be found that all three samples display a loose and porous structure (Fig. 1a–c), and the magnified micrograph (insets of Fig. 1a–c) reveals the MnO_2 sheets aggregating nature of the obtained samples. And the ions' intercalation operations did not induce the observable morphological changes. Note that the vertically located MnO_2 sheets in the samples may effectively increase the contact between the electrode material and the electrolyte, allowing more electrolyte ions to participate in the redox reaction with well-defined ionic diffusion pathways. Fig. 1d confirms the nature of $\delta\text{-MnO}_2$ of the electrodeposited

samples, and the diffraction peaks in the XRD spectrum match well with the standard phase of $\delta\text{-MnO}_2$ (JCPDS #18-0802). The intercalated ions did not induce the impurity phase during electrodeposition, indicating the existence of ions form of sodium ions and copper ions in the host material MnO_2 . The presence and valence state of copper ions in the $\text{MnO}_2\text{-Cu}$ were studied with the XPS core-level spectra of Cu 2p (Fig. S1†), which fully demonstrates the divalent copper ion properties (*i.e.*, Cu^{2+}). To further verify the intercalation of Cu in the $\text{MnO}_2\text{-Cu}$ sample, element mapping experiments have been conducted using EDS mapping, and the results are shown in Fig. 1e. An even distribution of elements Mn, O and Cu can be found in the sample-located profile, revealing the uniform Cu^{2+} intercalation in the host material MnO_2 . The same conclusion can also

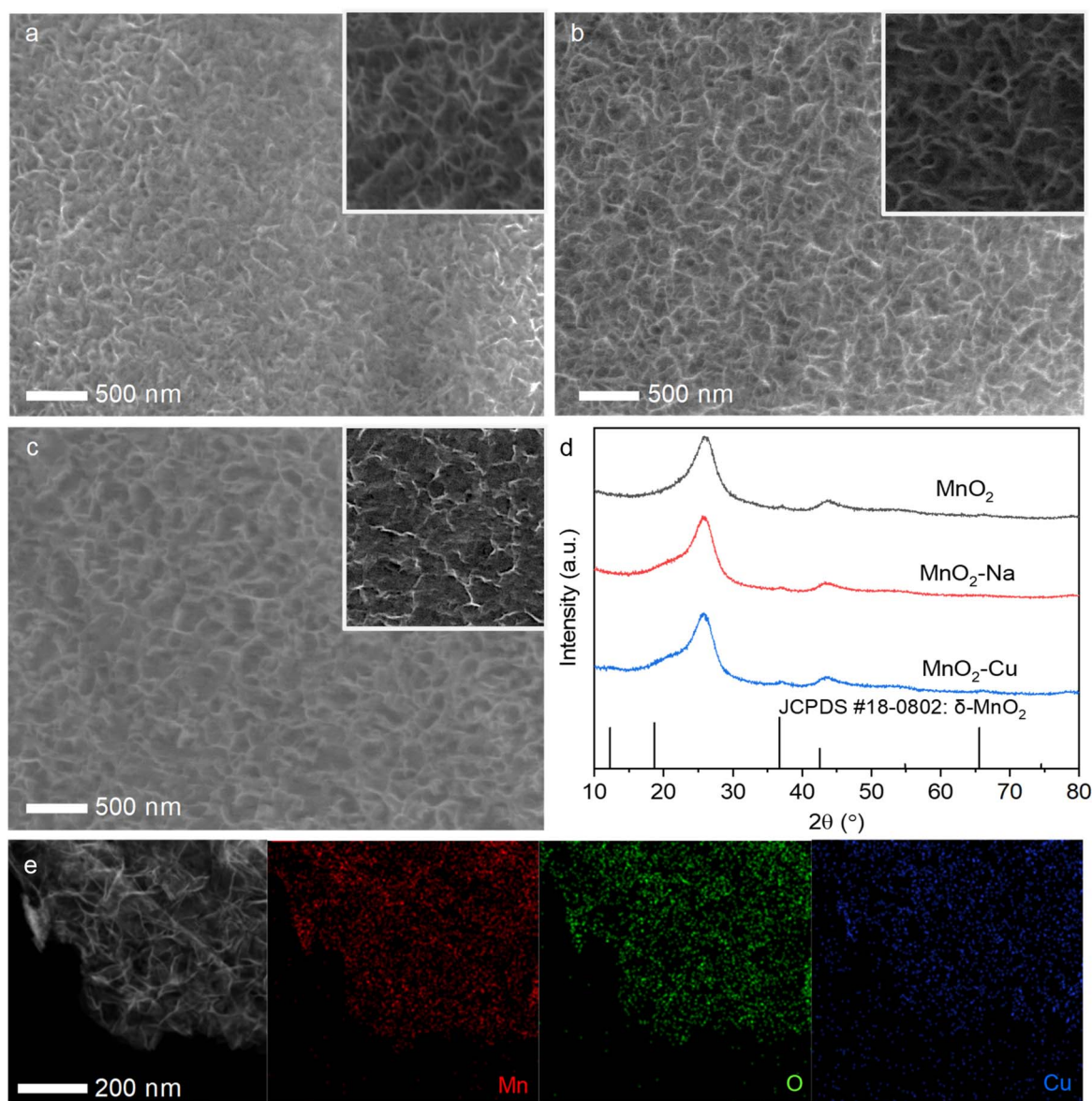


Fig. 1 Morphological and structural characterization of the obtained MnO_2 , $\text{MnO}_2\text{-Na}$ and $\text{MnO}_2\text{-Cu}$. Representative SEM images of the sample (a) MnO_2 , (b) $\text{MnO}_2\text{-Na}$, (c) $\text{MnO}_2\text{-Cu}$, and the corresponding inset shows the local view of the samples, respectively; (d) XRD spectrum of the obtained samples; (e) elemental maps of the sample $\text{MnO}_2\text{-Cu}$.



derived for the electrodeposited $\text{MnO}_2\text{-Na}$ sample, in which the elements Mn, O, and Na are distributed evenly in the EDS signal-captured region (Fig. S2†). Note that the ions intercalation (both for the Na^+ and Cu^{2+} ions) induces the interlayer spacing shrinkage, and the interlayer spacing of the sample MnO_2 , $\text{MnO}_2\text{-Na}$, and $\text{MnO}_2\text{-Cu}$ are measured to be 0.72 nm, 0.69 nm, and 0.65 nm, respectively, as shown in Fig. S3.† After the ions' intercalation, the interlayer spacing shrinkage should be attributed to the strong interlayer interaction due to the strong bonding between the ions (with the positive valence) and the terminated O of $[\text{MnO}_6]$ octahedron. And the smaller interlayer spacing of $\text{MnO}_2\text{-Cu}$ was considered the most bonding strength because of the +2 valence value compared to the $\text{MnO}_2\text{-Na}$. The interlayered structure of all three samples indicates the delta-phase (*i.e.*, $\delta\text{-MnO}_2$) nature of the MnO_2 -based electrodes, agreeing well with that of XRD results (Fig. 1e).

The valence and chemical bond information of the obtained MnO_2 , $\text{MnO}_2\text{-Na}$ and $\text{MnO}_2\text{-Cu}$ were further investigated with the XPS spectrum, as shown in Fig. 2. Fig. 2a shows the high-resolution XPS spectra of Mn 2p. Generally, the typical Mn 2p edge can be fitted and deconvoluted into two main valence states (Mn^{3+} , and Mn^{4+}).²⁴ It can be found that the ions intercalation process will lead to the improved percentage of Mn^{3+} in the sample, and the $\text{MnO}_2\text{-Cu}$ exhibits the highest proportion of Mn^{3+} among the three samples. The nominal valence states of Mn in the three samples were calculated from the energy level splitting of Mn 3s (Fig. 2b),²⁵ indicating the lowest valence states of Mn in the sample $\text{MnO}_2\text{-Cu}$. The core level spectra of O 1s in Fig. 2c were fitted with three peak positions: Mn–O–Mn (529.9 eV), Mn–OH (531.4 eV) and H–O–H (532.4 eV).²⁶ The Mn–O–Mn was consistent with the MnO_2 -dominated nature of the three samples, the Mn–O–H comes from the hydrated nature of MnO_2 obtained in the aqueous system, and the signal of H–O–H

corresponds to interlayer-located water molecules. It is worth noting that the $\text{MnO}_2\text{-Cu}$ possesses the lowest percentage of Mn–O–H, which may be attributed to the electron cloud interaction between the Mn and Cu in the interlayer regime. Considering the structure observations and chemical property analysis, it is evident that Cu^{2+} ions intercalated MnO_2 were obtained successfully in the experiments.

The electrochemical properties of the obtained MnO_2 , $\text{MnO}_2\text{-Na}$ and $\text{MnO}_2\text{-Cu}$ electrodes were evaluated as the cathode in the assembled AZIBs (in the form of CR2032 coin-cell) with an aqueous mixture of 2.0 M ZnSO_4 and 0.1 M MnSO_4 , and the results were shown in Fig. 3 and S4.† Fig. 3a shows the CV curves of the different samples at a scan rate of 0.1 mV s^{-1} . Two oxidation peaks located at 1.55 V and 1.6 V can be observed, which correspond to the typical two-step oxidation reaction of MnO_2 -based electrodes. And two reduction peaks can be identified at 1.38 V and 1.27 V in the discharging part of the CV curves, which should be considered as the two-step reduction reaction of MnO_2 -based electrodes. These two pairs of oxidation and reduction peaks were mainly related to the H^+ and Zn^{2+} insertion/extraction behaviors during the electrochemical charge–discharge process, which was also reported by many other works. Note that the typical oxidation peak (Peak-2) displays the shifting toward lower potential, but the reduction peak (Peak-3) shifts to higher potential with the sample sequence of MnO_2 , $\text{MnO}_2\text{-Na}$, and $\text{MnO}_2\text{-Cu}$, indicating the lower overpotential with the ion intercalation in the host material MnO_2 . It is fully evident that the $\text{MnO}_2\text{-Cu}$ earns improved electrochemical reversibility. The $\text{MnO}_2\text{-Cu}$ exhibits the most pronounced capacity performance since it has the biggest CV area among the curves. Quantitative studies based on the *b*-values were performed, where the *b*-values can be derived from the oxidation/reduction peak in the CV curves recorded at various scan rates according to the equation $i = av^b$

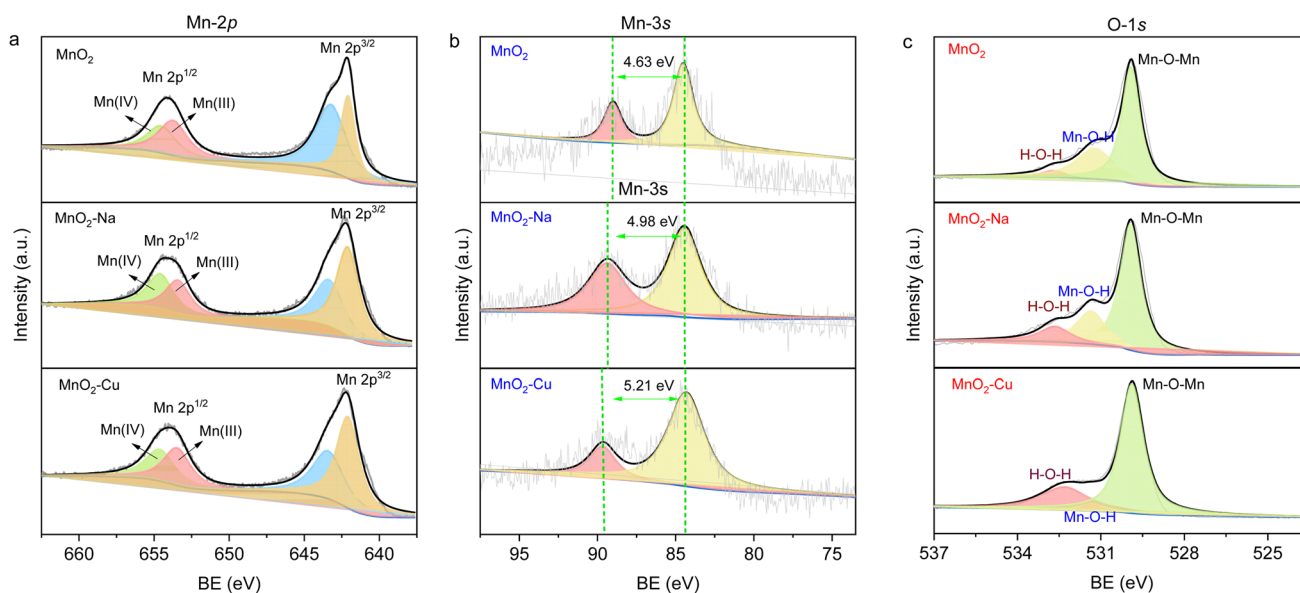


Fig. 2 The valence and chemical bond information of the obtained MnO_2 , $\text{MnO}_2\text{-Na}$ and $\text{MnO}_2\text{-Cu}$. (a) XPS core-level spectra of Mn 2p; (b) XPS core-level spectra of Mn 3s; (c) XPS core-level spectra of O 1s.



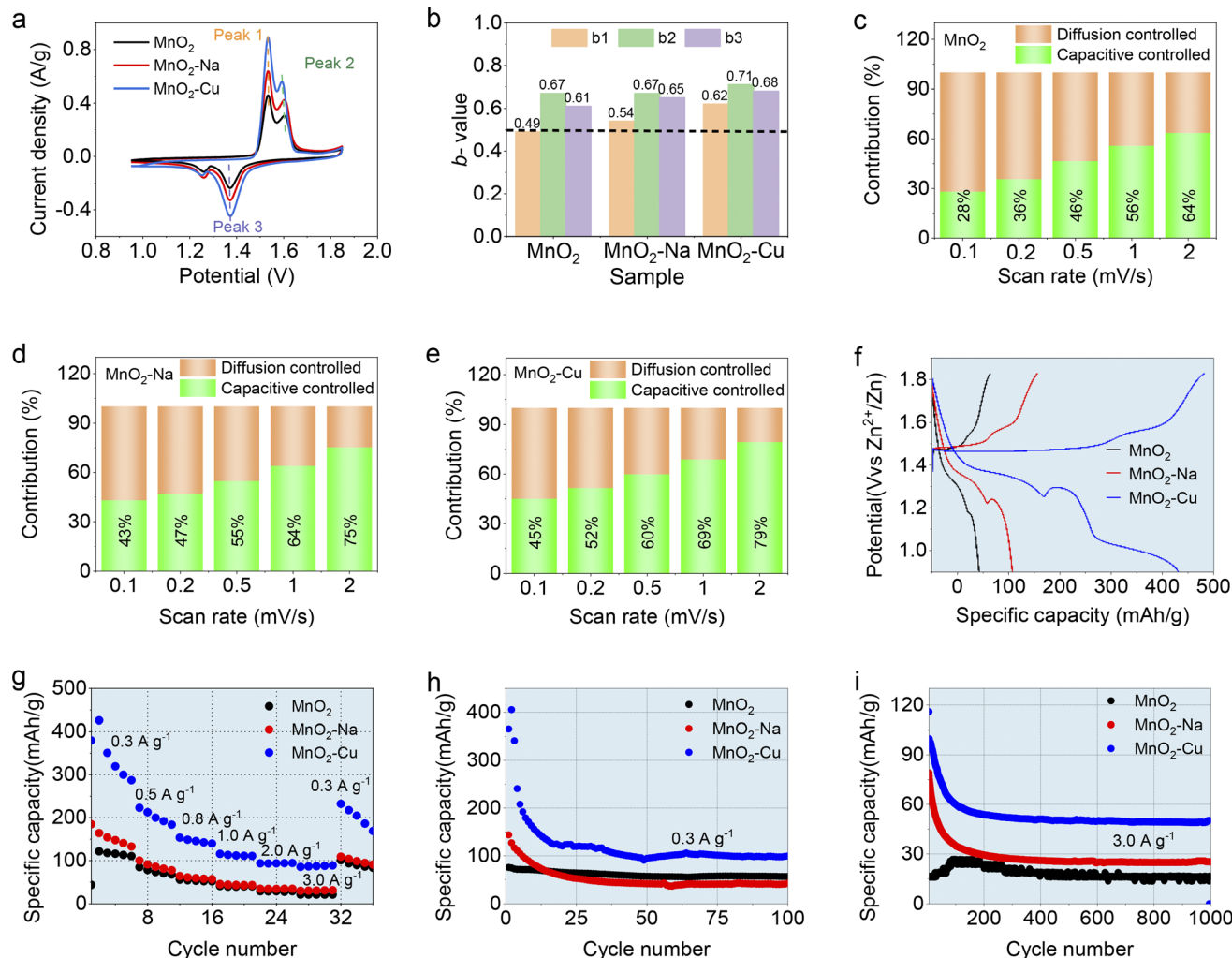


Fig. 3 Electrochemical performance of configured AZIBs with the obtained MnO_2 , $\text{MnO}_2\text{-Na}$ and $\text{MnO}_2\text{-Cu}$ electrodes. (a) CV curves recorded at the scan rate of 0.1 mV s^{-1} ; (b) b -value derived from the CV curves at different scan rates; (c)–(e) deconvoluted capacity contribution of the diffusion-controlled and capacitive-controlled process; (f) representative GCD plots collected at 0.3 A g^{-1} ; (g) specific capacity at different current densities ranging from 0.3 A g^{-1} to 3 A g^{-1} ; (h) and (i) cycling performance at a current density of 0.3 A g^{-1} and 3 A g^{-1} .

(where i is the peak current, and v is the scan rate).²⁷ In principle, the b -value can be used to reflect the electrochemical kinetics during electrochemical reactions, which varies from 0.5 to 1.0. The value of “0.5” reveals that the redox reaction is limited by the diffusion-controlled kinetics, while the redox reaction is dominated by the capacitive-controlled behavior for $b = 1$.²⁸ By simple mathematical processing (*i.e.*, linearly fitting operations), the b -values of $\text{MnO}_2\text{-Cu}$ are derived to be 0.62, 0.71 and 0.68 for the Peak-1, Peak-2 and Peak-3, respectively (Fig. 3b). The b -values of the $\text{MnO}_2\text{-Cu}$ are higher than those of MnO_2 and $\text{MnO}_2\text{-Na}$, indicating excellent electrochemical kinetics of $\text{MnO}_2\text{-Cu}$ among the three samples. Moreover, the capacity contribution of the different electrodes was deconvoluted into diffusion-controlled and capacitive-controlled capacity by Dunn’s method,^{28,29} as shown in Fig. 3c–e. It can be found that the $\text{MnO}_2\text{-Cu}$ possesses the highest capacitive-controlled capacity portion, indicating the fastest electrochemical kinetics. Here the enhanced electrochemical kinetics

of $\text{MnO}_2\text{-Cu}$ electrode should be considered as two aspects. One is that interlayer intercalated Cu^{2+} benefits the electrochemical kinetics of electrolyte ions in the interlayer regimes. And the other is that the defective MnO_2 (with the reduced nominal valence of $\text{MnO}_2\text{-Cu}$) shows enhanced electrochemical activity, especially for the surface or near-surface regimes of MnO_2 . Both the b -value and capacity contribution studies fully demonstrate that the Cu^{2+} intercalation of MnO_2 (*i.e.*, $\text{MnO}_2\text{-Cu}$) owns the enhanced fast ion transportation and charge transfer behavior in the $\text{MnO}_2\text{-Cu}$ electrode.

Fig. 3f shows the GCD plots collected at the current density of 0.3 A g^{-1} . Apart from the two common discharge platforms for all the samples, the $\text{MnO}_2\text{-Cu}$ reveals an extra discharge platform at the potential of 0.95 V, which should be considered as the redox reaction of Cu^{2+} . And the common two discharge platforms of 1.34 V and 1.2 V for all three samples are considered as the intercalation of H^+ and Zn^{2+} , respectively, which is consistent with the previous reports. Such an extra redox



reaction in the GCD plot was responsible for the capacity improvement of MnO₂-Cu. Fig. S5† shows the *ex situ* XPS analysis of MnO₂-Cu at different charge-discharge states. It can be seen that the Cu²⁺ satellite peaks change from strong to weak and then become strong again with the charging and discharging process, confirming the valence change of the intercalated Cu²⁺ in host material MnO₂. Fig. 3g displays the specific capacity of the three samples recorded at different current densities. It can be observed that the MnO₂-Cu delivers the highest capacity of 429.4 mA h g⁻¹ (0.1 A g⁻¹), which is much superior to that of pristine MnO₂ (146.8 mA h g⁻¹) and MnO₂-Na (198.5 mA h g⁻¹). And the rate capability of the samples can be obtained from the specific capacity at different current densities. The MnO₂-Cu reveals the highest capacity retention among the three samples with the current densities increasing from 0.1 A g⁻¹ to 3 A g⁻¹. Further cycling stability studies were performed at the current densities of 0.3 A g⁻¹ and 3 A g⁻¹, as shown in Fig. 3h and i. The MnO₂-Cu at the initial cycling stage exhibits the highest specific capacity up to about 400 mA h g⁻¹, and it decreases till to a stable performance as the cycling process proceeds, which should be attributed to the dissolution of Mn²⁺ due to the Jahn-Teller effect. Such a capacity trend is

consistent with the results of the CV curves. Note that the Jahn-Teller effect (*i.e.*, Jahn-Teller distortion), derived from high spin states of Mn³⁺ ($t_{2g}^3-e_g^1$), will cause an abnormal change of O-Mn-O bond length in the [MnO₆] octahedra, and a large lattice strain and anisotropic volume will be induced accordingly when the MnO₂-based electrodes used during the electrochemical charge-discharge processes. Eventually, the MnO₂ electrodes reveal obvious structural degradation with the cycling operations. In principle, the Jahn-Teller effect occurs in all the MnO₂ electrodes because of the redox reaction of Mn⁴⁺/Mn³⁺ during the charge-discharge process, which shows a significant relation to the redox level of MnO₂ materials. Since the deficient capacity performance of the unmodified MnO₂ electrode during cycling tests, the Jahn-Teller effect shows a less significant impact on the capacity decay of the MnO₂ electrode compared to that of MnO₂-Cu and MnO₂-Na electrodes. Even though a substantial capacity decline occurs in the MnO₂-Cu, it still shows the best capacity performance among the three samples. Till the cycling operations to 1000-cycle, the MnO₂-Cu electrode retains the capacity of 50 mA h g⁻¹ and MnO₂-Na with 30 mA h g⁻¹, corresponding to the capacity retention of 50% and 30% for the MnO₂-Na and MnO₂-Cu electrodes,

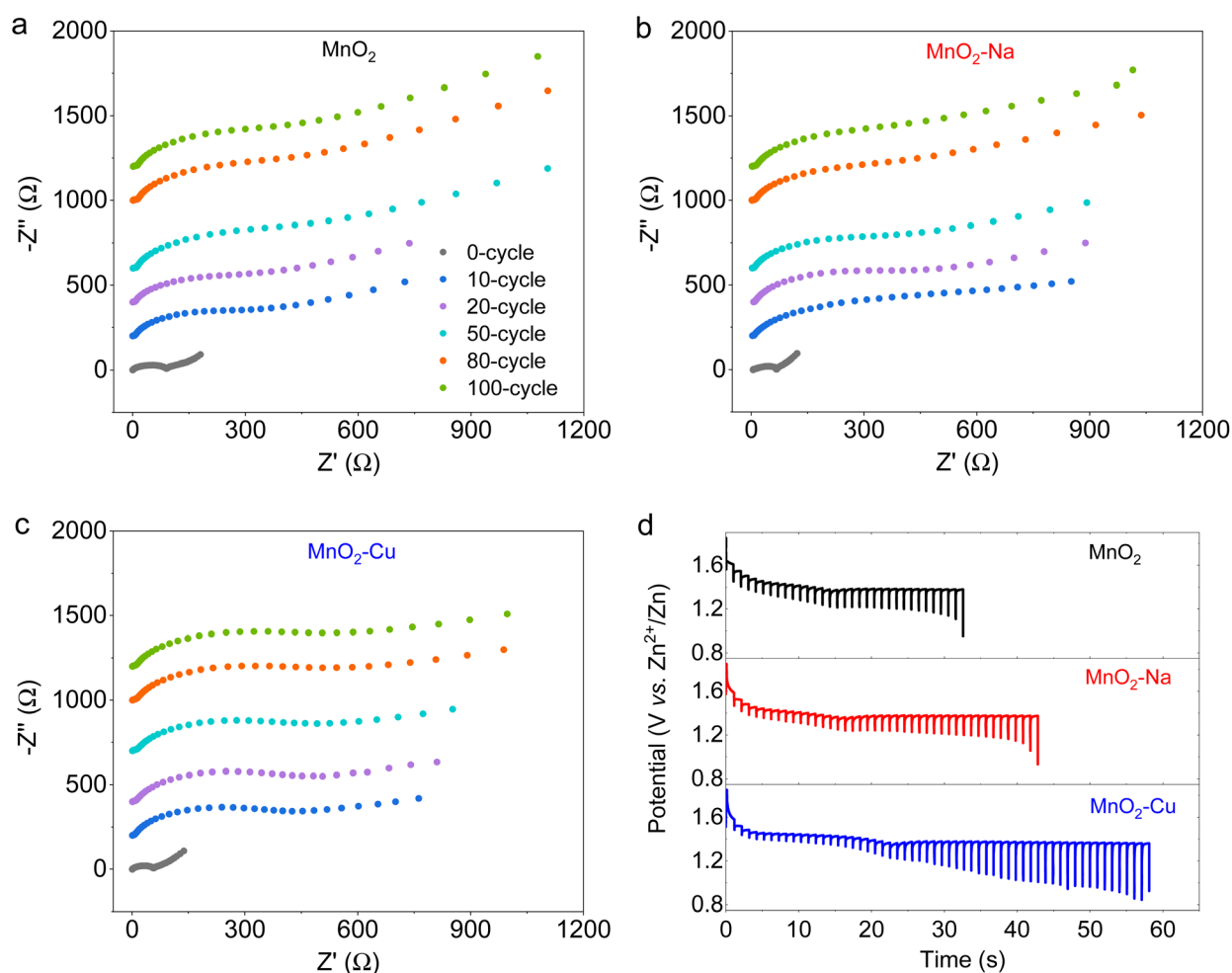


Fig. 4 Electrochemical kinetics configured AZIBs with the obtained MnO₂, MnO₂-Na and MnO₂-Cu electrodes. (a) MnO₂; (b) MnO₂-Na; (c) MnO₂-Cu; (d) GITT profiles and the derived corresponding diffusivity coefficient.



respectively. Note that the MnO₂-Cu electrode shows a more rapid capacity decay in the initial cycles, especially at the low charge-discharge current density, as shown in Fig. 3h. The underlying reason should be considered as two aspects. One is that the fact of ions intercalation contributes to the capacity fading due to the robust Jahn-Teller effect, especially at the low charge-discharge current density, and the same trend can be found in the MnO₂-Cu and MnO₂-Na electrodes (Fig. 3h and i). The other aspect should be attributed to the more significant content of Mn³⁺ in the MnO₂-Cu, which may induce the more significant disproportionation reaction (Mn³⁺ → Mn⁴⁺ + Mn²⁺) with more soluble Mn²⁺ generated and then robust MnO₂ collapsing.

To get insight into the electrochemical kinetics of the obtained MnO₂, MnO₂-Na and MnO₂-Cu electrodes, the EIS spectrum was collected at different cycling stages (Fig. 4a-c). It can be found that the charge transfer resistance (R_{ct}) of the three samples increases exceptionally rapidly during the initial cycling stage, which is due to the electrochemical activation effect. As the cycling process proceeds, the charge transfer resistance (R_{ct}) tends to be stabilized with similar values among the three samples. Note that the Warburg impedance shows significant differences for the three samples, and the Warburg impedance of MnO₂-Cu is significantly lower compared with that of MnO₂ and MnO₂-Na within the initial 100-cycle stage, indicating that the blocked ion diffusion inside the sample. Fig. 4d shows the GITT curve during the discharge process of the different electrodes. It can be observed that a discharge platform was achieved at a relatively stable voltage of 1.38 V, which should be considered as the regular insertion of Zn²⁺ and H⁺ at this stage. The GITT-derived diffusivity coefficient reveals two separation stages, the high diffusion coefficient stage of H⁺ and the relative-low diffusion coefficient stage of Zn²⁺, agreeing well with the previous reports. Accordingly, a stable insertion platform for Zn²⁺ with a diffusion coefficient of 2.23×10^{-10} cm² s⁻¹, 5.68×10^{-10} cm² s⁻¹, and 2.56×10^{-9} cm² s⁻¹ can be calculated for the MnO₂, MnO₂-Na and MnO₂-Cu electrodes, respectively. The highest diffusion coefficient of MnO₂-Cu reveals superior electrochemical kinetics, consistent with the electrochemical performance. More impressively, such facilitated electrochemical kinetics of MnO₂-Cu enable outstanding electrochemical performance at the condition of mass loading of MnO₂. Fig. S6† displays the electrochemical performance of the MnO₂-Cu electrodes with a mass loading of 9.6 mg cm⁻², exhibiting the highest capacity of 3.45 mA h cm⁻² with the calculated specific mass capacity of 359.3 mA h g⁻¹. About 50% capacity is retained after the charge-discharge density increases ten times (from 2 mA cm⁻² to 20 mA cm⁻²).

4. Conclusion

In summary, we have proposed a transition-metal ions intercalation chemistry strategy to enhance electrochemical performance with the prototype of copper ions. Due to the redox nature of transition-metal ions, introducing Cu²⁺ ions on the host MnO₂ (*i.e.*, MnO₂-Cu) enhances the capacity performance of the MnO₂-based electrode because of the extra capacity

contribution of the redox nature of Cu²⁺. Meanwhile, the Cu²⁺ ion intercalation and the accompanying structural water molecules in the interlayered regime play a role as the pillars among [MnO₆] polymorph blocks, which promotes the Zn²⁺ ion kinetics and stabilizes the MnO₂ structure during the electrochemical charge-discharge process. The resultant AZIBs configured with MnO₂-Cu cathode deliver the highest capacity of 429.4 mA h g⁻¹ (0.1 A g⁻¹), which is much superior to that of pristine MnO₂ (146.8 mA h g⁻¹) and non-transition-metal ions intercalated MnO₂ (*i.e.*, MnO₂-Na, 198.5 mA h g⁻¹). The success achieved in this work suggests the transition-metal ions intercalation strategy may aid in the future development of advanced cathodes for high-performance AZIBs.

Conflicts of interest

The authors declare no conflict of interest.

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