

Cite this: *Nanoscale Adv.*, 2024, 6, 1661

Enhanced sunlight-driven catalysis for hydrogen generation and dye remediation using synergistic p-Co₃O₄/n-TiO₂ nanocomposites

Sandhya S. Gadge,^a Ratna Chauhan,^b Dattatray J. Late,^c Indra Jeet Chaudhary,^b Muthupandian Ashokkumar^d and Suresh Gosavi^e*

In this study, p-Co₃O₄/n-TiO₂ nanocomposites were synthesized using different ratios of cobalt and titanium precursors through a hydrothermal method. These nanocomposites demonstrated notable potential in photocatalytic applications for hydrogen production and orange-red dye degradation under sunlight. Various techniques, including XRD, Raman spectroscopy, XPS, FESEM, TEM, and BET analysis, were used to comprehensively characterize their structural, morphological, and optical properties. The nanocomposites exhibited both cubic and tetragonal phases of Co₃O₄ and TiO₂, and their combined effect resulted in a narrowed band gap. Additionally, the presence of Co₃O₄ induced surface plasmon resonance on the TiO₂ surface, effectively impeding electron–hole recombination. The nanocomposites displayed an average particle size of ~20 to 30 nm with substantial visible light absorption. High crystallinity and well-dispersed nanocomposites were confirmed by XRD and Raman, with BET surface areas ranging between 49 and 106 m² g⁻¹. Notably, the p-Co₃O₄/n-TiO₂ nanocomposite showed superior photocatalytic activity, achieving a maximum hydrogen generation rate of 1120 μmol h⁻¹ g⁻¹ and an 83% degradation efficiency of the orange-red dye within 6 minutes under sunlight. This study emphasizes the enhanced performance of the p-Co₃O₄/n-TiO₂ nanocomposite, indicating its potential in photocatalytic applications, conforming to a pseudo-first-order kinetics model.

Received 31st December 2023
Accepted 5th February 2024

DOI: 10.1039/d3na01167d

rsc.li/nanoscale-advances

1. Introduction

The escalating global energy demand driven by population growth and rapid industrialization has precipitated severe environmental issues. Efforts to secure sustainable energy alternatives, particularly from renewable sources, are paramount to mitigate reliance on finite fossil fuels.^{1–10} Solar energy, as a free and abundant resource, holds promise for hydrogen production through water splitting and remediation of environmental contaminants in wastewater treatment. Semiconductor nanomaterials, especially titanium dioxide (TiO₂) with a substantial band gap of 3.2 eV, have emerged as promising photocatalysts due to their low cost, efficient photochemical stability, and non-toxic nature. However, the wide band gap of TiO₂ limits its efficiency under solar illumination,

primarily utilizing a mere 4–5% of the solar spectrum consisting of UV light. To enhance its utilization of solar energy, various strategies have been explored, such as structural and electronic modifications involving doping, coupling with other semiconductors, and introducing metal or non-metal ions and metal oxides.^{11–15} These modifications aim to extend the light absorption efficiency of TiO₂ to the visible spectrum. Consequently, the development of visible light-driven catalysts is a current research focus to improve water treatment efficiency. The formation of TiO₂ nanocomposites with other semiconductors has shown potential to enhance visible light absorption and catalytic efficiency. Recent research efforts have aimed at designing photocatalysts with intriguing properties such as high surface area, uniform pore size distribution, and large pore volumes that significantly influence the behavior of photogenerated electrons and holes. Until now, a large number of semiconductor materials have been introduced as fruitful photocatalysts for elimination and mineralization of organic dyes including CdO, SnO₂, ZnO, CeO₂, CuO, TiO₂, Co₃O₄ and so many.^{16–21}

Semiconductor materials like Co₃O₄ and TiO₂ nanoparticles have garnered attention for their favorable photocatalytic performance and sunlight harvesting capability. The narrow band gap of Co₃O₄ (~2.19 eV) and the broad band gap of TiO₂ make them potential candidates for photocatalysis.^{22–26} Their

^aDepartment of Physics, Savitribai Phule Pune University, Pune 411 007, India. E-mail: swg@physics.unipune.ac.in^bDepartment of Environmental Science, Savitribai Phule Pune University, University of Pune, Pune 411 007, India^cMaterials Science and Technology Group, Brane Enterprises Private Ltd, Hyderabad 500081, India^dSchool of Chemistry, University of Melbourne, VIC 3010, Australia^ePhotocatalysis International Research Center, Research Institute for Science & Technology, Tokyo University of Science, 2641 Yamazaki, Noda, Chiba 278-8510, Japan

nanocomposite formation is anticipated to enhance photocatalytic activities, making them effective in degrading organic dyes like orange-red (OR) dye. This study aims to explore the efficiency of p-Co₃O₄/n-TiO₂ nanocomposites as catalysts for OR dye degradation and hydrogen generation, and their potential in environmental remediation. The utilization of these nanocomposites offers promising prospects for developing efficient photocatalysts for environmental cleanup.^{27–30}

This study focuses on the synthesis, characterization and investigation of the potential of p-Co₃O₄/n-TiO₂ nanocomposites as efficient catalysts for solar-driven hydrogen generation and the degradation of organic dyes, particularly orange-red dye. The nanocomposites were synthesized using a hydrothermal method with varying cobalt-titanium ratios (1 : 1, 1 : 2, and 2 : 1) to examine their catalytic performance for different compositions. The research aims to ascertain the influence of varying ratios on the nanocomposites efficacy in photocatalysis. By systematically exploring the synthesis and characterization of p-Co₃O₄/n-TiO₂ nanocomposites, this study contributes to the development of advanced photocatalytic materials capable of harnessing solar energy more effectively. The ultimate goal is to pave the way for the creation of innovative nanocomposite photocatalysts that can efficiently address environmental challenges while promoting sustainable energy production.

2. Materials and methods

2.1 Chemicals

The analytical grade reagents, CoCl₂·6H₂O, (TiC₄H₉O)₄, anhydrous urea (≥98%), ethanol (99.9% purity) and orange red (≥97% purity) dye were procured from Sigma Aldrich. No additional purification steps were employed, and all chemicals were used as received. For the degradation experiments, all stock solutions were prepared using deionized (DI) water. Additionally, DI water served as the solvent for synthesizing the p-Co₃O₄/n-TiO₂ nanocomposite.

2.2 Synthesis of p-Co₃O₄/n-TiO₂ nanocomposites

The synthesis of cobalt titanium oxide (p-Co₃O₄/n-TiO₂) nanostructures involved a hydrothermal method using cobalt(II) chloride hexahydrate (CoCl₂·6H₂O), titanium butoxide ((TiC₄H₉O)₄), and urea (0.1 M). This solution mixture was stirred continuously for 30 min. Then the solution was transferred into a Teflon-coated stainless-steel autoclave and placed in an oven at 180 °C for 24 hours. Varying molar weight ratios of CoCl₂·6H₂O and (TiC₄H₉O)₄ produced three distinct products, denoted as CT-11, CT-12, and CT-21, corresponding to ratios of 1 : 1, 1 : 2, and 2 : 1, respectively. Purification involved multiple washings with distilled water and ethanol in a centrifuge machine. The purified samples were dried at 80 °C and further subjected to calcination at 500 °C for 3 hours in the presence of air. This process yielded the materials p-Co₃O₄/n-TiO₂ (1 : 1), p-Co₃O₄/n-TiO₂ (1 : 2), and p-Co₃O₄/n-TiO₂ (2 : 1) labelled as CT-11, CT-12, and CT-21. The synthesized materials were subjected to comprehensive characterization utilizing various

analytical techniques to elucidate their structural, morphological, and compositional properties. Subsequently, these materials are assessed for their photocatalytic performance, specifically in the realms of dye degradation and hydrogen production, elucidating their potential in environmental remediation and renewable energy applications.

2.3 Characterization

X-ray powder diffraction (XRD) was carried out with a Bruker D8-Advance using Cu-K α radiation ($\lambda = 1.54 \text{ \AA}$) with a 2θ range of 10° to 80° at 40 kV and 40 mA to elucidate the structural information, while UV-DRS spectroscopy was performed with a JASCO V-770 UV-vis spectrophotometer to determine band gaps. Fourier-transform infrared spectroscopy (FTIR) was performed using a JASCO FTIR-6100 to analyze the molecular composition. Morphologies were examined *via* field emission scanning electron microscopy (FESEM) at 10 kV and energy dispersive X-ray (EDX) analysis was performed using a NOVA FESEM, NPE303 to identify the elemental composition. X-ray photoelectron spectroscopy (XPS) was performed with a PHI5000Versa Probe III instrument using monochromatized Mg K α radiation to investigate surface elements. High-resolution transmission electron microscopy (HR-TEM) was performed at 300 kV to obtain fine structural details (Philips G-Technai instrument) and BET surface area analysis was performed using an Autosorb iQ (Quantachrome Inc., USA) to determine the surface area of materials. These techniques collectively offered insights into the structural, morphological, compositional, and surface properties of the materials.

2.4 Photocatalytic degradation of OR dye

Under natural sunlight conditions, the photocatalytic degradation of an organic dye (OR dye) was systematically conducted using three distinct catalysts: CT-11, CT-12, and CT-21 nanocomposites. The experimental protocol involved introducing CT nanocomposites into the OR dye solution (25 ppm). Each reaction consisted of dispersing 25 mg of the CT nanocomposite in 100 mL of the OR dye solution, with solar radiation exposure at an approximate intensity of 650 Watt per m² while carefully maintaining the temperature at $30 \pm 2 \text{ }^\circ\text{C}$. Intermittently, 2 mL aliquots of the reaction mixture were withdrawn during sunlight exposure and subjected to centrifugation at 13 000 rpm for 20 minutes facilitating the separation of the dye from the photocatalyst. Absorbance spectra of the resulting supernatant samples were recorded using a UV-vis system for detailed analysis. Comparative assessment revealed differing efficiencies in photodegradation among the three CT nanocomposites, with the observed trend of performance ranking as CT-12 > CT-11 > CT-21. Notably, the CT-12 nanocomposite exhibited superior photocatalytic efficacy in degrading the OR dye under natural sunlight conditions.

2.5 Photocatalytic hydrogen generation by water splitting

In the evaluation of hydrogen (H₂) generation through water (H₂O) splitting, three distinct photocatalysts, labelled as CT-11, CT-12, and CT-21 in their original synthesized forms, were



employed. The assessment was conducted in a sealed reactor setup using solar illumination. The reactor comprised a 100 mL cylindrical quartz vessel with a septum design allowing gas retrieval using a gas-tight syringe for precise gas quantification. A typical experiment involved a 30 mL solution composed of 25 mL deionized water with 0.5 wt% preloaded platinum as a co-catalyst and 5 mL methanol as a sacrificial reagent, with 20 mg of CT catalyst powder suspended in it. Prior to irradiation, dissolved gases were removed by purging nitrogen gas through the mixture. Continuous magnetic stirring maintained particle suspension during the experiment. Periodically, 0.5 mL gas samples were collected *via* the septum for hydrogen quantification using a Shimadzu Model GC 2014 gas chromatograph equipped with a molecular sieve column, referencing a standard curve for accurate determination. To assess the sustained performance, the most active catalyst underwent three consecutive photocatalytic cycles under identical conditions, offering insights into its long-term stability and durability.

3. Results and discussion

3.1 X-ray diffraction analysis

Fig. 1 illustrates the X-ray diffraction (XRD) patterns of CT-11, CT-12, and CT-21 photocatalyst nanocomposites, affirming their composite nature involving Co_3O_4 and TiO_2 . Structural analyses *via* XRD unveiled specific 2θ peaks at 31.30° , 36.84° , 44.82° , 59.30° , and 65.10° , corresponding to (*hkl*) crystallographic planes (220), (311), (400), (511), and (440), respectively. These peaks signify the presence of the cubic phase of Co_3O_4 (indexed to JCPDS no 43-1003). Moreover, additional 2θ peaks at 25.2° , 37.82° , 47.90° , 54.54° , and 62.80° degrees, distinct from the cubic Co_3O_4 phase, were observed, aligning with (*hkl*) planes (101), (004), (200), (105), and (204), confirming the existence of the tetragonal phase of TiO_2 (associated with space group $I4_1/amd$ and JCPDS no 21-1272), indicating the growth of TiO_2 in the anatase phase. Broadened XRD peaks suggest nanoscale crystallite dimensions, indicating a pure phase without unwanted peaks. Utilizing the Scherrer equation and XRD data, the

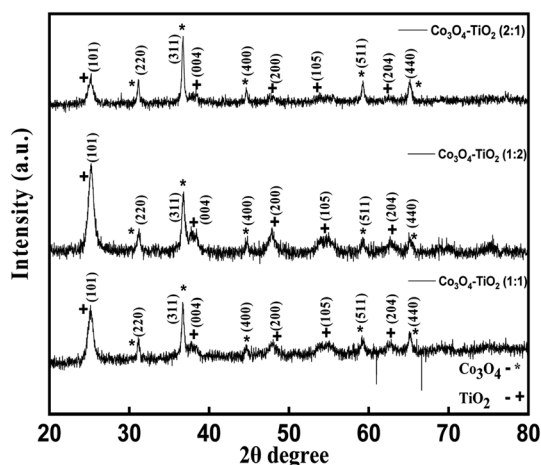


Fig. 1 XRD patterns of CT-11, CT-12 and CT-21.

Table 1 Crystallite size and band gap energy of CT-11, CT-12 and CT-21

| S. no. | CT samples | Average crystallite size; <i>D</i> (nm) | Band gap (eV) | Surface area ($\text{m}^2 \text{g}^{-1}$) |
|--------|------------|---|---------------|---|
| 1. | 1 : 2 | 20 ± 0.027 | 2.13 | 106 |
| 2. | 1 : 1 | 24 ± 0.027 | 2.30 | 74 |
| 3. | 2 : 1 | 33 ± 0.027 | 2.56 | 49 |

calculated crystallite size ranged between 20 and 30 nanometres, as outlined in Table 1. The tabulated data reflect a reduction in the crystallite size concurrent with increased cobalt and titanium content, highlighting an inverse correlation between the crystallite size and the concentrations of these elements.

3.2 FTIR analysis

Fig. 2 depicts the Fourier-transform infrared (FTIR) spectra of CT-11, CT-12, and CT-21 nanocomposites. The foremost peak observed at 3409 cm^{-1} corresponds to the stretching vibration of the hydroxyl group (O–H) linked to TiO_2 nanoparticles. Following this, the band at 1632 cm^{-1} signifies the bending modes of water molecules (O–H) adsorbed onto the surface, notably emphasizing the presence of hydroxyl groups on the anatase surface, particularly in lower temperature preparations, highlighting their significance in the photocatalytic degradation process.³¹ Additionally, the prominent peak at 1383 cm^{-1} is related to Ti–O modes, reflecting titanium–oxygen bonding.^{32–34} The existence of Co–O bonds in Co_3O_4 is evident through stretching and bending mode vibrations at 417 cm^{-1} , along with weak absorptions at 660 cm^{-1} indicating the formation of Co_3O_4 .^{35,36} These distinct absorption peaks in the FTIR spectra of the CT nanocomposites validate the presence of the specific nanoparticles, affirming the successful synthesis of the composite materials.

3.3 UV-DRS analysis

The optical characteristics of CT nanocomposites were studied using diffuse reflectance UV-visible absorption spectroscopy spanning 200–800 nm. The absorption spectra depicted in Fig. 3

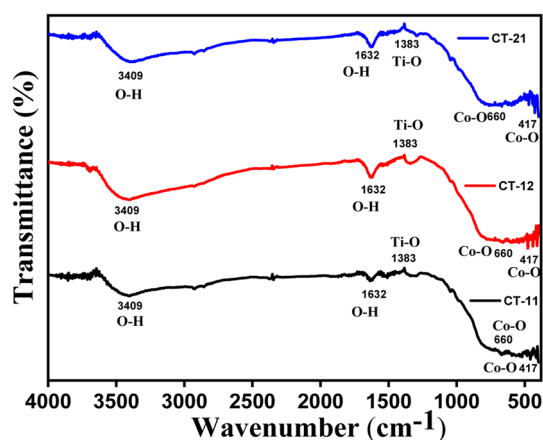


Fig. 2 FTIR spectra of CT-11, CT-12 and CT-21.



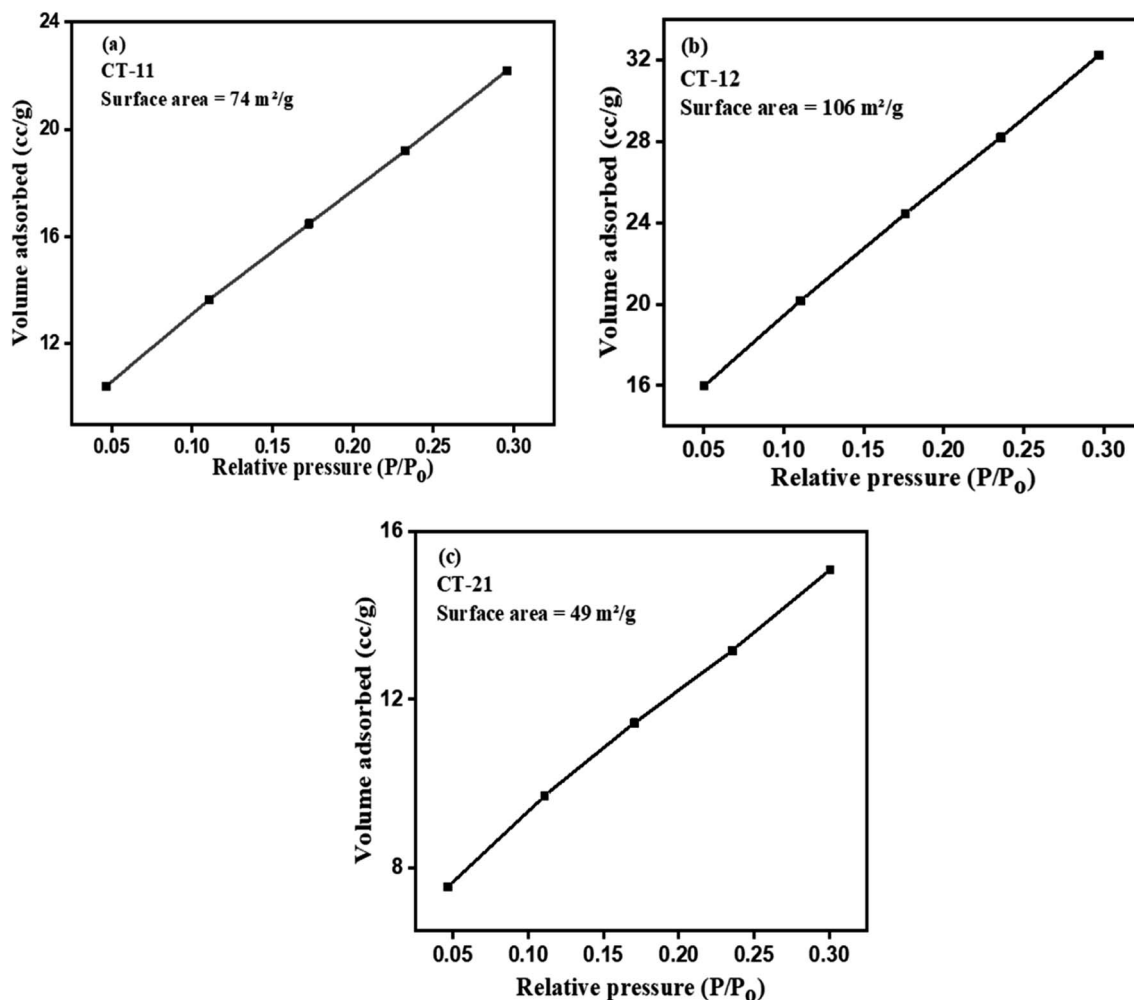


Fig. 5 BET surface area plots of (a) CT-11, (b) CT-12, and (c) CT-21.

the tetravalent state, Ti^{4+} , consistent with pure TiO_2 .⁵⁰ The energy difference of 5.7 eV between $\text{Ti } 2p_{3/2}$ and $\text{Ti } 2p_{1/2}$ conforms precisely to the accepted binding energy difference.⁵¹ The presence of the O 1s peak at 529.30 eV, attributed to lattice oxygen, holds significant implications for the structural and chemical characteristics of the CT-12 nanocomposite (Fig. 6d).

3.7 FESEM analysis

Fig. 7 presents field emission scanning electron microscopy (FESEM) images of the CT nanocomposites. These images reveal a predominant feature of uniform particle size distribution and a nearly spherical morphology. The typical agglomerated particle size falls within the range of 10 to 25 nanometres. The observed spherical shape of the particles carries notable significance in the context of photocatalysis, as it contributes to the fine-tuning of the electronic structure of the nanocomposites. This adjustment in the electronic structure holds the potential to enhance the photocatalytic activity, particularly in the visible light spectrum.⁵² The EDS analysis of the CT-12 sample shows that the weight percentage of Co, Ti and O is 18.60%, 26.70% and 54.71% respectively.

3.8 TEM analysis

Fig. 8 illustrates the TEM image of the CT-21 nanocomposite with its SAED pattern. Polycrystalline nature of the CT nanocomposite has been clearly seen in the magnified TEM images. They appeared as approximately spherical shaped particles with uniform size distribution. The average particle size is obtained to be approximately in the range of 10–20 nm as confirmed from Fig. 8b and c due to high magnification TEM which is in good agreement with FESEM as well as with the crystallite size revealed from XRD results. Predominantly, TiO_2 nanoparticles look to be in a translucent spherical shape. Thus, after making a composite with cobalt nanoparticles, forbidden patches are noticed on the surface of transparent TiO_2 nanoparticles.⁵³ The electron diffraction pattern, as depicted in the SAED pattern (Fig. 8d), provides further insights into the crystallinity of the nanocomposite. This pattern displays bright and intense polymorphic rings, signifying a high degree of crystallinity within the particles. The presence of clearly visible lattice fringes in the TEM images indicates a well-ordered crystalline structure in the CT-12 nanocomposite, with the interlayer spacing measuring approximately 0.1825 nanometres.



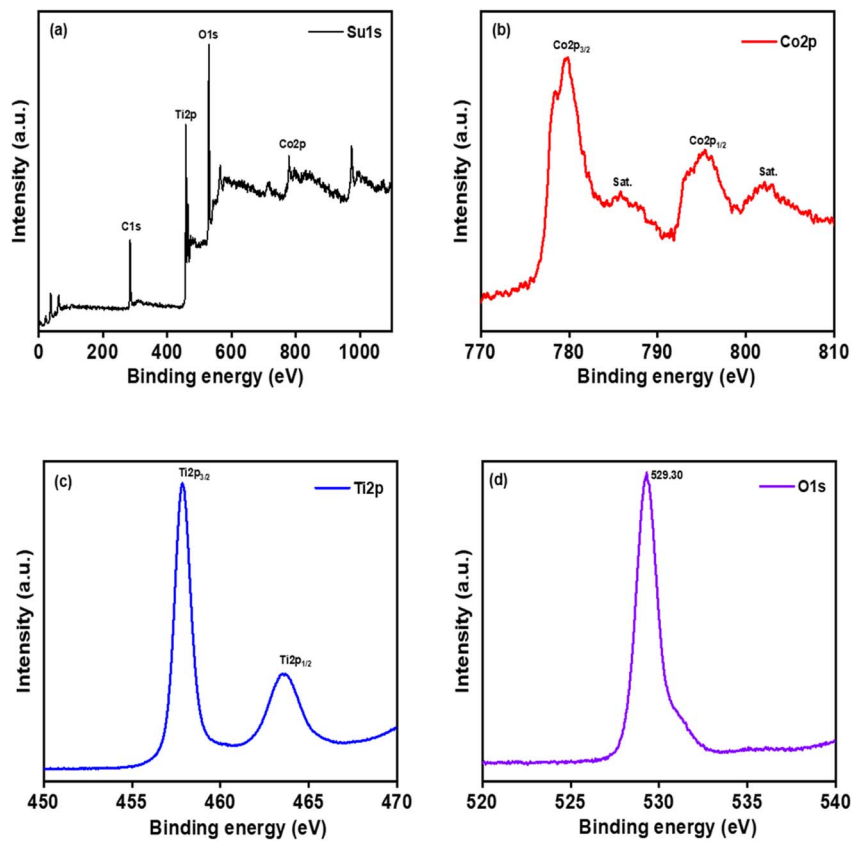


Fig. 6 X-ray photoelectron (XPS) spectra of (a) survey spectrum, (b) Co 2p, (c) Ti 2p and (d) O 1s.

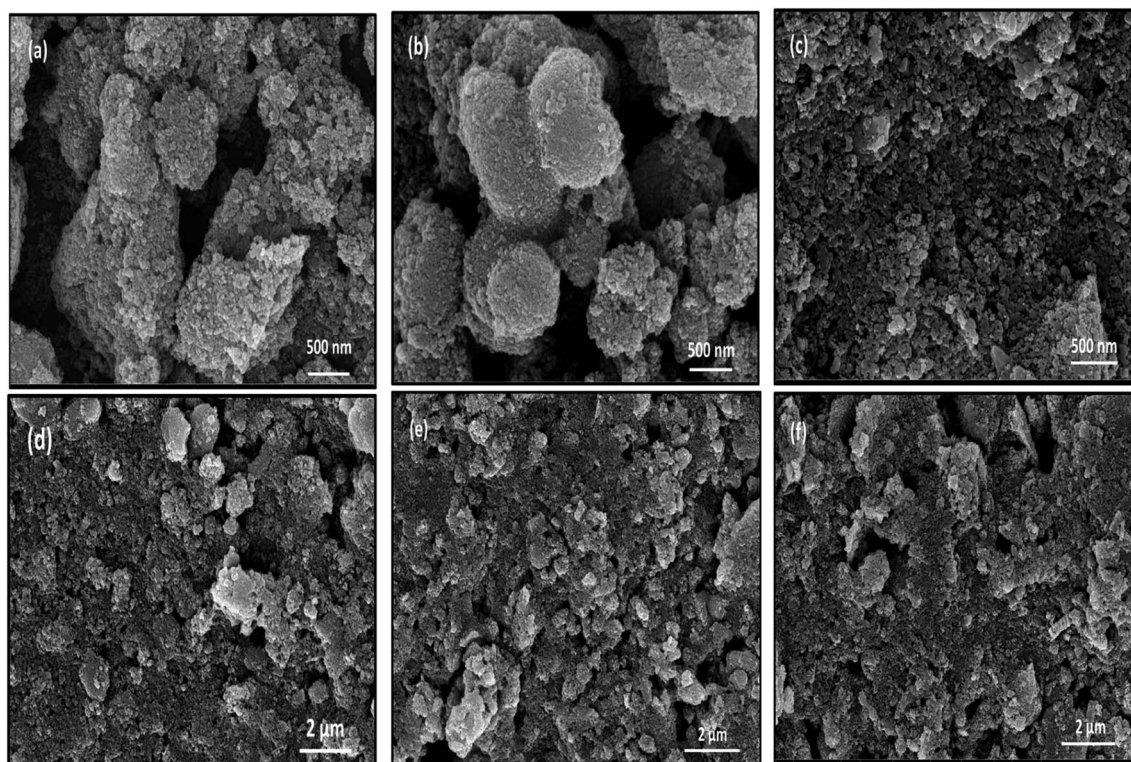


Fig. 7 FESEM micrograph of (a and d) CT-11, (b and e) CT-12 and (c and f) CT-21 NPs.



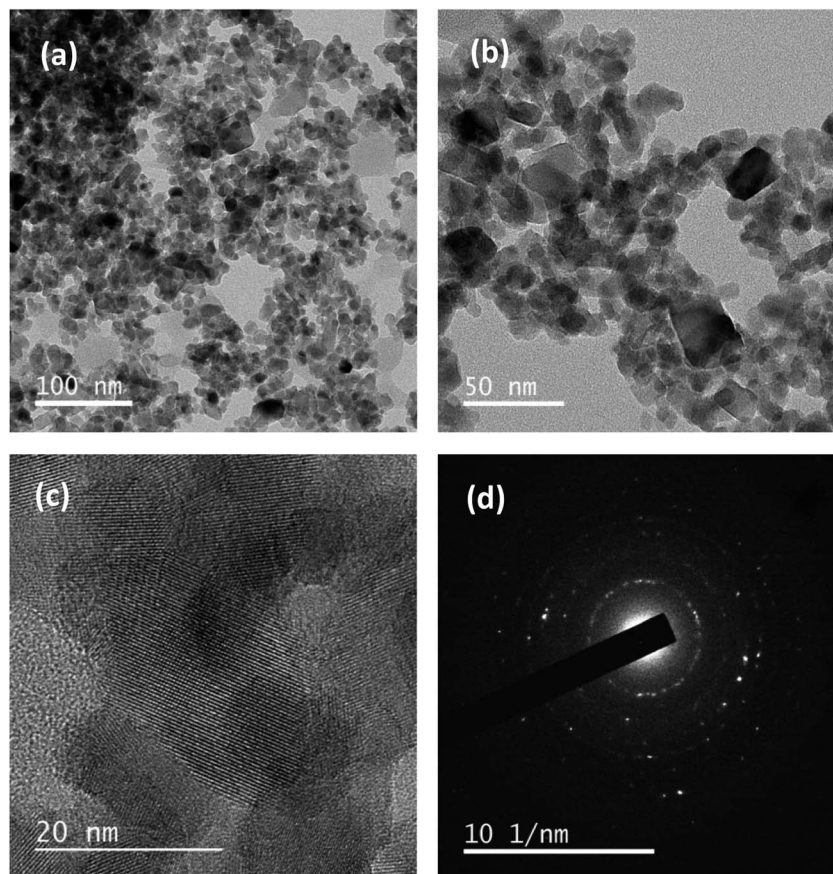


Fig. 8 TEM images of CT-12 nanocomposites (a) polyhedral structure, and (b) and (c) high resolution images; (d) the SAED pattern with the lattice plane view.

3.9 Photoluminescence study

Photoluminescence spectroscopy (PL) has been performed extensively to elucidate the processes governing electron transmission, separation, and recombination of photo-generated charge carriers. The PL spectra of p-Co₃O₄/n-TiO₂ nanocomposite nanomaterials at different ratios (1 : 1, 1 : 2, and 2 : 1) are delineated in Fig. 9. M. Alhaddad *et al.* reported

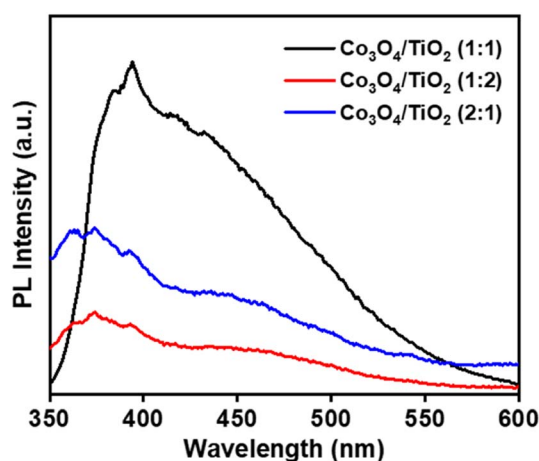


Fig. 9 PL spectra of CT-11, CT-12 and CT-21.

a substantial reduction in PL intensities upon the introduction of Co₃O₄, with the intensities of p-Co₃O₄/n-TiO₂ nanocomposites notably lower than those of pristine TiO₂ nanoparticles (NPs). This observation aligns with the outcomes presented herein.²²

In correlation with photocatalytic results, it becomes apparent that the p-Co₃O₄/n-TiO₂ nanocomposites adeptly capture photoinduced holes or electrons, thereby mitigating surface charge recombination and augmenting the oxidative degradation of organic contaminants. The p-Co₃O₄/n-TiO₂ binary composite exhibits an obvious reduction in PL intensities, attributed to the potential disruption of the Ti–O–Ti linkage and the introduction of surface defects. Remarkably, the CT-12 composite demonstrates a significant decrease in PL intensities, supporting the observed superior photocatalytic activity in the same sample. Consequently, there exists a prospect to enhance the photocatalytic efficacy of the photocatalyst and restrict the rate at which photogenerated charge carriers undergo recombination.⁵⁴

4. Photocatalytic activity

4.1 Dye degradation (orange red)

Evaluation of the CT photocatalyst's efficacy in degrading OR dye under sunlight revealed substantial reductions in dye



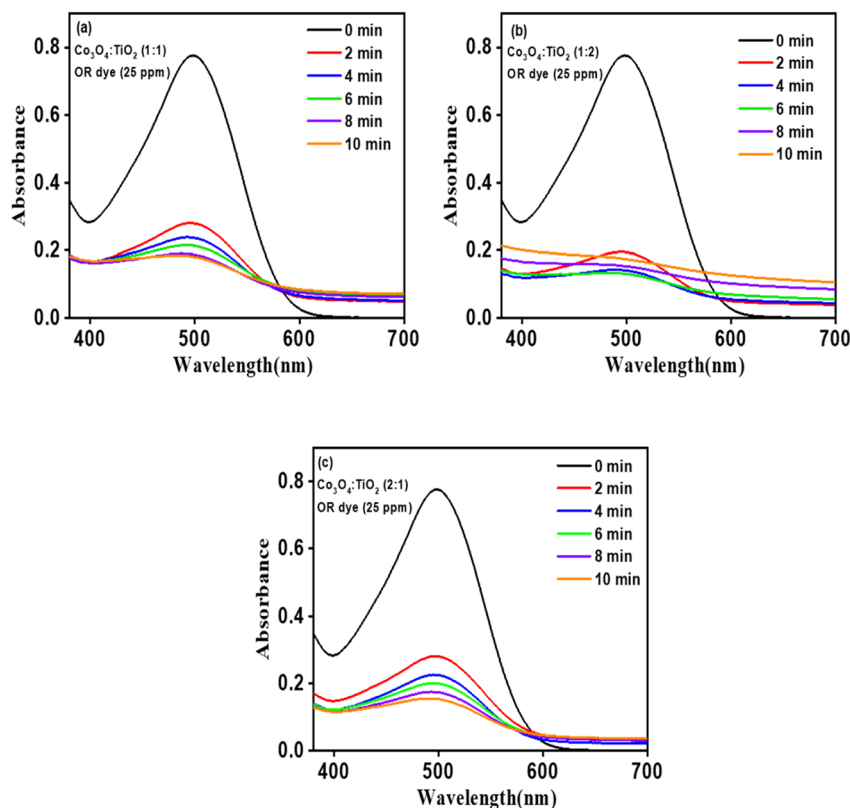


Fig. 10 UV-vis absorption spectra of OR solutions treated with CT nanostructures (a) CT-11 (b) CT-12 and (c) CT-21.

absorbance, initially at 25 ppm, within the first 6 minutes of the reaction with absorbance drop of 79%, 83%, and 73% as depicted in Fig. 12. Following this initial phase, the degradation process reached a saturation point. To facilitate detailed analysis, UV-visible absorbance spectra were recorded at regular (1 minute) intervals for an additional 6 minutes, offering insights into the dye's absorbance evolution over time, particularly in the initial degradation phase. Fig. 10a–c portray characteristic degradation curves of OR dye for CT-11, CT-12, and CT-21, illustrating diminishing peak intensities as the dye degrades. Notably, a maximum absorbance loss of 83% was achieved after 6 minutes, highlighting a saturation threshold. The photodegradation efficiency followed the order of 83% > 79% > 73% for CT-12, CT-11 and CT-21, aligning well with the observed red shift in the UV-DRS study (Fig. 3) and correlating with the degradation order, confirming the influential role of catalyst band gap reduction in enhancing the photoactivity. Moreover, a higher TiO₂ ratio relative to Co₃O₄ in the nanocomposites resulted in more pronounced degradation. Both CT-12 and CT-11 demonstrated over 83% and 79% degradation within the initial two minutes, reaching 81% degradation within 4 minutes. Beyond this, a marginal improvement in degradation was noted for CT-12, ultimately reaching a saturation point at 6 minutes. This enhanced photoactivity is due to the incorporation of Co₃O₄ with TiO₂ facilitating the narrowing of band gap and reducing electron-hole recombination, thereby enhancing photoreactivity. The photocatalytic degradation of OR dye using pristine TiO₂ and

Co₃O₄ was 34% and 22% in 6 minutes which suggests that the p-Co₃O₄/n-TiO₂ (CT-12) composite is 2.3 and 3.8 times more active in comparison to pristine TiO₂ and Co₃O₄ respectively. These findings underscore the pivotal role of catalyst composition in optimizing photocatalytic processes for enhanced efficiency.

Fig. 11a and b illustrate that both CT-12 and CT-11 achieved the degradation of over 83% and 79% of OR dye within the initial two minutes. Additionally, 81% of OR dye degradation was achieved by both CT-12 and CT-11 within 4 minutes. Beyond this point, a slight improvement in degradation is observed for CT-12, and within 6 minutes, both catalysts reach a saturation point. This enhanced photoactivity can be attributed to the incorporation of Co₃O₄ with TiO₂ in the CT nanocomposites, resulting in a narrower band gap. This alteration reduces electron (e⁻) and hole (h⁺) recombination, ultimately leading to increased photoreactivity. These findings underscore the critical role of catalyst composition in optimizing the photocatalytic process for enhanced efficiency.

According to the histogram, deterioration reaches after saturation for both CT-12 and CT-11 at 10 minutes while CT-21 exhibits a modest rate of deterioration and saturation at about 10 minutes. The rapid kinetics of OR dye under sunlight irradiation support good degradation performance of CT-12 when compared to CT-11 and CT-21. The relationship between the irradiation period and dye concentration ratio (C/C_0) is shown in Fig. 12. The photocatalysis degradation reactions with the OR dye displayed pseudo-first-order kinetics (the Langmuir-



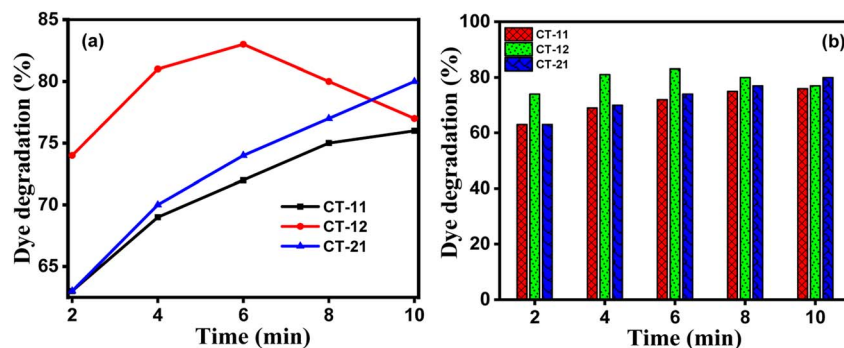


Fig. 11 (a) Percentage degradation of OR dye and (b) corresponding histogram of OR dye degradation over a period of time for CT-11, CT-12, and CT-21.

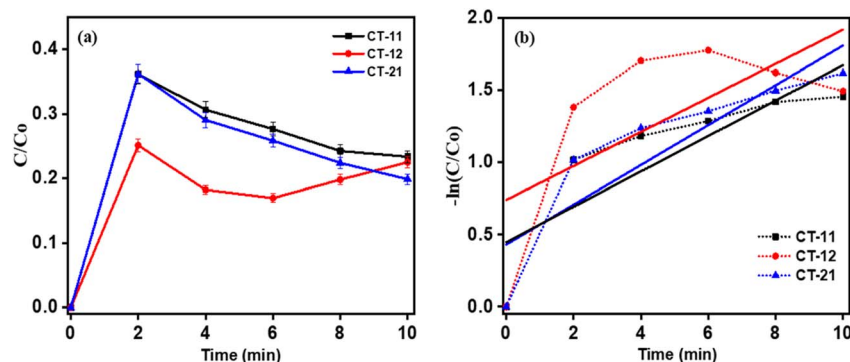


Fig. 12 Degradation kinetics of CT nanocomposites (a) C/C_0 vs. time and (b) $-\ln(C/C_0)$ vs. time (min).

Hinshelwood model) with regard to the rate of deterioration. The outcomes were almost in accordance with the linear equation.

$$\ln\left(\frac{C}{C_0}\right) = -kt \quad (2)$$

where C_0 is the initial concentration of a dye, C is the concentration at time t , and k is the reaction constant of the first order reaction.

The superior photocatalytic efficiency of CT-12 nanoparticles to the other materials, as depicted in Fig. 12a, is due to the predominant presence of titanium, crucial in the mechanism driving dye degradation. Titanium dioxide (TiO_2) within CT-12 exhibits exceptional light absorption capability, enabling more electrons to reach higher energy levels, thereby enhancing overall performance. Notably, TiO_2 possesses a wider band gap compared to Co_3O_4 , promoting the retreat of weaker electrons

to the valence band upon stimulation. This characteristic minimizes energy loss, enhancing dye degradation efficiency.⁵⁵ The higher k value of 0.2958 min^{-1} for CT-12, evident in Fig. 12b and Table 2, is attributed to robust nanocomposite interfaces between Co_3O_4 and TiO_2 . The Co_3O_4 integration within the TiO_2 matrix potentially facilitates charge carrier transfer while hindering the recombination of photoinduced electron-hole pairs. Additionally, the crystalline nature of CT photocatalysts promotes swift charge transfer from the bulk to the surface.²²

4.2 Effect of temperature on photocatalytic degradation

Fig. 13a and b show the temperature effect on photocatalytic dye degradation and its kinetics. Temperature plays a crucial role in photocatalytic dye degradation. Elevated temperatures typically enhance the efficiency of photocatalytic processes by promoting better mobility of charge carriers and facilitating surface reactions. However, there is an optimal temperature range, as excessively high temperatures may lead to thermal degradation or alterations in the catalyst's structure. The interplay between temperature and photocatalytic efficiency underscores the need for careful temperature control in applications aiming for effective and sustainable dye degradation using photocatalysis. In the initial 30 seconds, rapid degradation occurred during photocatalytic dye degradation. Subsequently, at temperatures of 35°C , 40°C , and 45°C , there was a modest improvement in degradation. The highest level of degradation was observed at

Table 2 OR dye degradation% and rate constant for CT-11, CT-12 and CT-21

| S. no. | Sample | Dye degradation in 6 minutes (%) | Rate constant K (min^{-1}) | Surface area ($\text{m}^2 \text{g}^{-1}$) |
|--------|--------|----------------------------------|---|---|
| 1. | CT-12 | 83 | 0.29 | 106 |
| 2. | CT-11 | 79 | 0.21 | 74 |
| 3. | CT-21 | 73 | 0.22 | 49 |



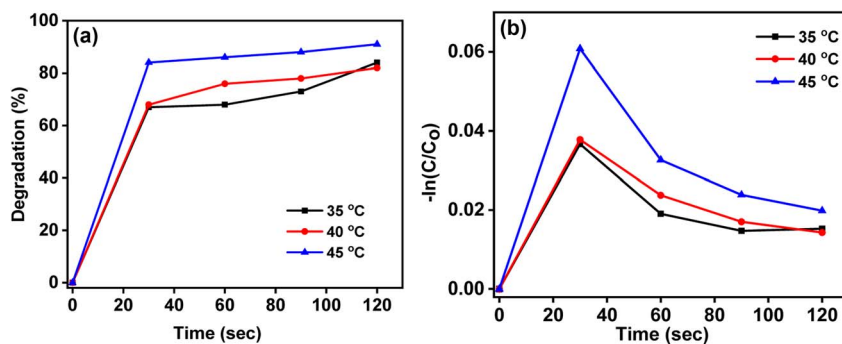


Fig. 13 (a) Percentage degradation of OR dye with the CT-12 photocatalyst at 35 °C, 40 °C and 45 °C (b) degradation kinetics of CT-12 at 35 °C, 40 °C and 45 °C (graph of $-\ln(C/C_0)$ vs. time (min)).

Table 3 OR dye degradation% and rate constant for CT-12 at 35 °C, 40 °C and 45 °C

| S. no. | Temperature | Dye degradation (%) in 2 minutes | Rate constant K (min^{-1}) |
|--------|-------------|----------------------------------|---|
| 1. | 35 °C | 84 | 0.91 |
| 2. | 40 °C | 82 | 0.85 |
| 3. | 45 °C | 91 | 1.19 |

the 2-minute mark. This indicates that temperature influences the efficiency of photocatalytic dye degradation, with an initial burst followed by a more gradual improvement, reaching maximum effectiveness at the 2-minute duration. The consistent and sustained photocatalytic activity throughout the 2-minute duration implies a stable performance of the photocatalyst. The initial burst of activity, followed by a gradual but sustained improvement, highlights the catalyst's effectiveness and ability to maintain its efficacy over a reasonable timeframe. Table 3 shows the calculated degradation percentage at different temperatures.

4.3 Reaction mechanism

Fig. 14 illustrates the schematic of the energy level and electron-hole movement in the Co_3O_4 - TiO_2 p-n junction structure. Co_3O_4 exhibits a much smaller band gap (~ 2.3 eV) than TiO_2 (~ 3.1 eV). Upon sun light irradiation, electron-hole pairs are generated in both Co_3O_4 and TiO_2 . According to the energy level structure in Fig. 7, photogenerated electrons would move from the conduction band of Co_3O_4 to that of TiO_2 , leaving a hole behind in the valence band. In contrast, holes are injected from the valence band of TiO_2 to that of Co_3O_4 . As a result, a high concentration of electrons and holes is formed in the conduction band of TiO_2 and the valence band of Co_3O_4 , respectively. As a result, holes in the valence band and water combine, and an OH radical is generated. Furthermore, the electron in the conduction band and O_2 will combine to form an O_2 radical. Both of these produced radicals cause the breakdown of organic materials present in the aqueous medium.^{56,57} Typically, the oxidation of superoxide radical anions (O_2^-), holes (h^+), and $\cdot\text{OH}$ groups result in the breakdown of OR.⁵⁸

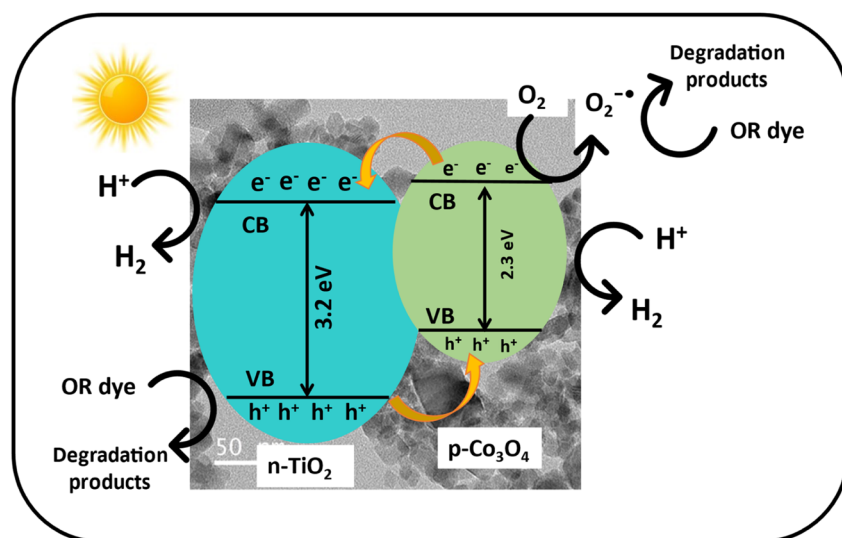


Fig. 14 Schematic of the energy level and electron-hole mobility in p- Co_3O_4 /n- TiO_2 nanocomposites under natural sunlight.



Table 4 Different kinds of Co_3O_4 made using multiple methods of synthesis are used for degradation of dyes

| S. no. | Photocatalyst | Catalyst amount (mg) | Pollutant | Dye conc. (mg L^{-1}) | Degradation (%) | Time (min) | Rate constant K (min^{-1}) | Synthesis method | Light source | References |
|--------|--|----------------------|-----------------------------------|----------------------------------|----------------------|------------|---|--|--|--------------|
| 1. | $\text{Co}_3\text{O}_4/\text{TiO}_2$ nanocomposite | 1000 | Ciprofloxacin (CIP) | 10 | 100 | 60 | 0.0157 | Sol-gel approach | Visible | 22 |
| 2. | p-n Co_3O_4 - TiO_2 heterojunction | 1000 | Methyl orange | 100 | 88 | 120 | 0.0097 | Wet incipient impregnation method | Ordinary visible light | 13 |
| 3. | Co_3O_4 - TiO_2 nanoparticles | 50 | Tetracycline (TC) and phenol (PI) | — | TC = 67.4, PI = 85.6 | 180 | TC = 0.01794, PI = 0.01975 | Sol-gel technique | Sunlight | 59 |
| 4. | Co_3O_4 - TiO_2 nanohybrid | 50 | Methyl orange (MO) | 10 | 76 | 300 | 0.28 | Sol-gel methodology | Solar | 60 |
| 5. | $\text{Co}_3\text{O}_4/\text{TiO}_2$ nanorod arrays | — | Methylene blue | 10 | MB = 60 | 530 | 0.91745 | Photochemical deposition method | 500 W Xe lamp | 61 |
| 6. | rGO- $\text{TiO}_2/\text{Co}_3\text{O}_4$ nanocomposite | 50 | Methylene blue and crystal violet | 10 | — | 120 | — | Co-precipitation method | 150 W tungsten lamp (with main wavelength at 465 nm) | 62 |
| 7. | 0D/2D $\text{Co}_3\text{O}_4/\text{TiO}_2$ Z-scheme heterojunction | 20 | Enrofloxacin | 20 | 95.6 | 100 | 0.0269 | Hydrothermal method | 500 W xenon lamp light source | 63 |
| 8. | p- Co_3O_4 /n- TiO_2 nanopine arrays | — | Tetracycline hydrochloride (TC) | — | 200 | 60 | — | Hydrothermal method | Visible light | 64 |
| 9. | $\text{Co}_3\text{O}_4/\text{TiO}_2$ nanotube arrays (NTs) | — | Methyl orange (MO) | 4×10^{-5} M | 92 | 90 | 0.027 | Impregnating-deposition-decomposition method | 50 W xenon lamp | 65 |
| 10. | p-n heterojunction ($\text{Co}_3\text{O}_4/\text{TiO}_2$) | — | Acetaminophen (ACE) | — | 96.78 | 10 | — | — | Simulate solar light illumination | 66 |
| 11. | $\text{Co}_3\text{O}_4/\text{TiO}_2$ nanocomposite | 25 | OR | 25 | 83 | 6 | 0.2958 | Hydrothermal | Sunlight | Present work |

The following equations are used to clarify the particular mechanism of OR degradation as follows:

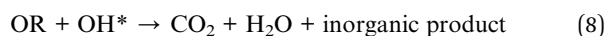
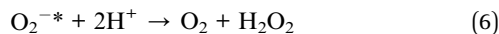
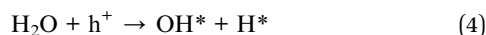
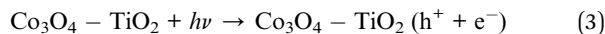


Table 4 presents a comparative analysis of dye degradation efficiency employing diverse Co_3O_4 - TiO_2 nanocomposites under specified conditions, outlining variations in photocatalytic performance.

4.4 Reusability test

The reusability of the photocatalyst was evaluated through four repeated cycles. The photo-catalyst (CT-12) was extracted after use, then washed twice and dried. The dried powder was again utilized to degrade the orange-red dye. In this set of experiments, the ratio of the catalyst and dye was maintained the same in all cycles. It was observed that the degradation of OR dye was decreased from 83%, 78%, 68%, 59% and 47% at the end of every cycle (Fig. 15).

4.5 Photocatalytic hydrogen generation from water splitting

In the hydrogen production process *via* photocatalysis, a solution comprising 100 ml of deionized water with 0.5 wt% preloaded platinum as a co-catalyst, a CT nanocomposite catalyst, and methanol as a sacrificial agent is employed. Notably, the CT-12 nanocomposite exhibited the highest hydrogen production rate at $1120 \mu\text{mol h}^{-1} \text{g}^{-1}$, followed by CT-11 at $780 \mu\text{mol h}^{-1} \text{g}^{-1}$ and CT-21 at $522 \mu\text{mol h}^{-1} \text{g}^{-1}$, aligning with earlier observed dye

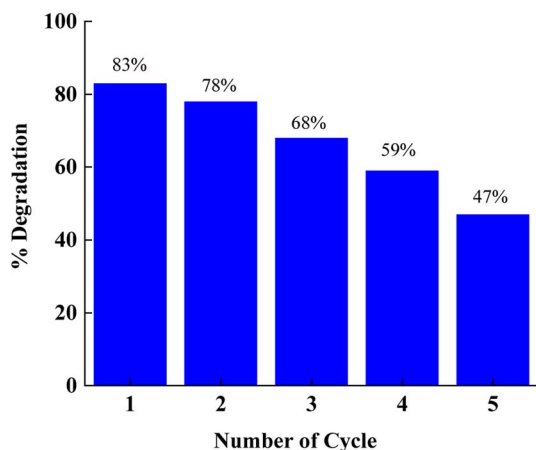


Fig. 15 Photocatalytic reusability performance of $p\text{-Co}_3\text{O}_4/n\text{-TiO}_2$ (CT-12).

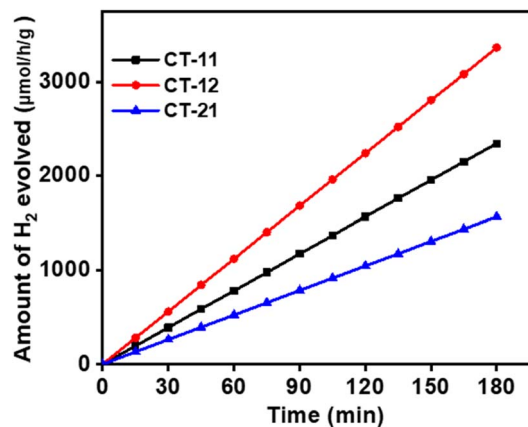


Fig. 16 Photocatalytic hydrogen generation *via* water splitting using samples CT-11, CT-12, and CT-21.

breakdown efficiencies (Fig. 16). The exceptional photocatalytic activity of CT-12 is attributed to its narrow band gap of 2.13 eV, enabling efficient utilization of visible light. As established in prior research by J. Tang *et al.*, methanol hinders oxygen (O_2) generation by inducing free radicals and reducing charge carrier recombination.⁶⁷ Methanol's irreversible interaction with photo-generated holes augments hydrogen yield while diminishing recombination. Under visible light, meeting or exceeding the semiconductor's band gap energy, photocatalysis activates the material's surface, generating hole-electron pairs within the composite material's valence band (VB) and conduction band (CB). Methanol interaction with VB holes generates protons (H^+) and radicals, while CB electrons facilitate H^+ ion breakdown, resulting in molecular hydrogen formation.⁶⁸ The fundamental mechanism of water splitting involves generating electron-hole pairs within semiconductors, followed by their migration to the reaction surface during aqueous methanol reactions.

The following are the reactions involved in the generation of hydrogen:

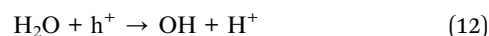
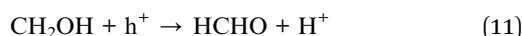
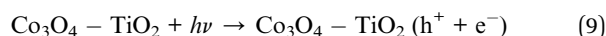


Table 5 shows the amount of hydrogen generated for CT-11, CT-12, and CT-21, whereas Table 6 is a comparison table for the generated H_2 utilizing various $p\text{-Co}_3\text{O}_4/n\text{-TiO}_2$ nanocomposites.

4.6 Total organic carbon (TOC) and biocompatibility of photo-catalytically treated OR dye solution

4.6.1 TOC study. Total organic carbon (TOC) analysis: total organic carbon (TOC) was determined to know the amount of carbon found in orange red dye that was degraded to CO_2



Table 5 The rate of hydrogen generation for CT-11, CT-12, and CT-21

| S. no. | Sample code | H ₂ evolved (μmol h ⁻¹ g ⁻¹) |
|--------|-------------|--|
| 1. | CT-11 | 780 |
| 2. | CT-12 | 1120 |
| 3. | CT-21 | 522 |

during oxidation. The orange red dye was analysed for mineralization based on the total organic carbon (TOC) removal (%). The TOC analysis was done using a TOC analyser (TOC-VCNP, Shimadzu, Japan) before and after the photocatalysis of the OR dye using the standard SM 5310B method. The TOC removal efficiency was calculated as eqn (14):

$$\text{TOC removal (\%)} = \frac{\text{TOC}_i - \text{TOC}_t}{\text{TOC}_i} \times 100 \quad (14)$$

where TOC_i and TOC_t are the total organic carbon concentrations (mg L⁻¹) of the OR dye before and after photocatalysis, respectively. The total organic carbon (% TOC) levels before and after the degradation of orange-red dye were measured using catalyst CT-12 under sunlight. A remarkable decrease in TOC was obtained which implies efficient mineralization of OR dye with CT-12. The TOC decreased from 62 to 9 mg L⁻¹, which corresponded to 85% removal of the OR dye. This result was supported by experimental photocatalytic degradation of the OR dye (83%).

4.6.2 Biocompatibility test. The germination experiment was conducted using a 20 cm round bottom glass dish with a complete randomized design. The experiment was performed with three treatments, which contained 30 uniform seeds of gram (*Cicer arietinum* L.) treated with (T1) tapwater, (T2) OR dye (25 ppm) and degraded OR dye (T3), at room temperature. The experiment was monitored continuously until the radicle length reached half the length of the seed, indicating germination. Germination characteristics were measured using the following formula:⁷⁶

$$\text{germination percentage} = \frac{\text{number of germinated seeds}}{\text{total number of seeds sown}} \times 100 \quad (15)$$

The findings of photocatalytic degradation of OR dye substantiate the progressive transformation of pollutant molecules into smaller entities. Subsequently, an investigation into the biocompatibility of the resulting post-degradation solution of orange red (OR) dye was conducted by assessing the growth of gram seeds (*Cicer arietinum*). For this purpose, gram seeds were subjected to cultivation under distinct conditions: tap water (control sample; T1), tap water containing OR dye (untreated solution; T2), and the OR dye solution treated with a p-Co₃O₄/n-TiO₂ photocatalyst (T3) (Fig. 17). Observations depicted in the accompanying figure reveal a lack of significant growth in gram seeds immersed in the untreated solution. Conversely, seeds exposed to the photocatalytic-treated solution exhibited substantial growth, closely approximating the growth observed in the control sample. Hence, it can be inferred that the solution treated with the p-Co₃O₄/n-TiO₂ photocatalyst demonstrates noteworthy efficacy for cultivation purposes.

5. IPCE and transient current–time profile

The IPCE values provide insights into the photo response efficiency of different p-Co₃O₄/n-TiO₂ nanocomposites concerning their ability to convert incident photons into electrical current. In this context, the comparative trend of IPCE values indicates the order of efficiency among the synthesized nanocomposites (Fig. 18a). CT-12 exhibited the highest IPCE percentage among the investigated nanocomposites, indicating its superior ability to convert photons into current compared to CT-11 and CT-21. This enhanced efficiency of CT-12 suggests optimized photo-excitation and charge carrier generation, likely owing to specific ratios of cobalt and titanium precursors, resulting in enhanced photocatalytic activity. CT-11 followed with a slightly lower IPCE percentage than CT-12, implying a slightly reduced photon-to-current conversion efficiency. In contrast, CT-21 displayed the lowest IPCE percentage among the investigated nanocomposites. This comparatively lower efficiency suggests that the specific synthesis ratio or composition in CT-21 might be less favourable to efficient photon absorption or charge carrier

Table 6 Various Co₃O₄/TiO₂ nanocomposites for the generation of H₂

| S. no. | Photocatalyst | Co-catalyst | Light source | Hydrogen production (μmol h ⁻¹ g ⁻¹) | Sacrificial reagent | Ref. |
|--------|--|----------------------------------|-------------------|---|--|--------------|
| 1. | Co ₃ O ₄ -TiO ₂ | — | Visible light | 6.5 | No | 69 |
| 2. | Co ₃ O ₄ -N-TiO ₂ @Pt | Pt | Visible light | 197 | Methanol | 70 |
| 3. | TiO ₂ /Co ₃ O ₄ | H ₂ PtCl ₆ | Sunlight | 721.6 | 10 vol% triethanolamine solution (50 mL) | 71 |
| 4. | TiO ₂ /Co ₃ O ₄ composite | Co ₃ O ₄ | Sunlight | 20.22 | Methanol | 72 |
| 5. | Co ₃ O ₄ /TiO ₂ | — | 300 W Xe arc lamp | 342.7 | Na ₂ S (0.25 M) and Na ₂ SO ₃ (0.15 M) solution | 73 |
| 6. | Pt@Co ₃ O ₄ /TiO ₂ (CTP) | Pt | Sunlight | 964 | 45 mL of water and 5 mL of glycerol | 74 |
| 7. | Co ₃ O ₄ quantum dots (QDs)/TiO ₂ | Pt | Sunlight | 41.8 | No sacrificial agent | 75 |
| 8. | Co ₃ O ₄ /TiO ₂ | Pt | Sunlight | 1120 | Methanol | Present work |



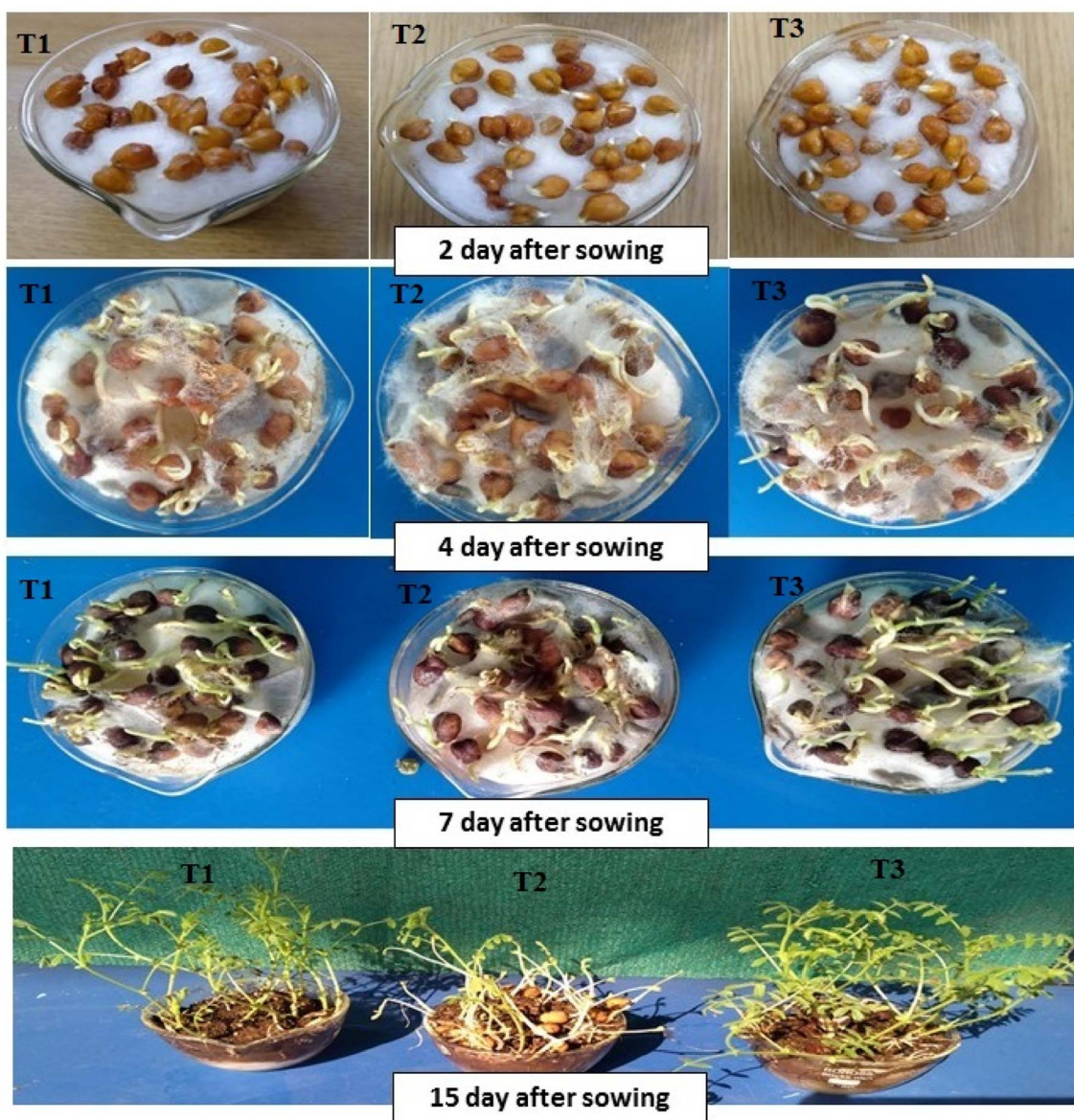


Fig. 17 Seed germination and plant growth under (T1) tap water, (T2) orange red dye (25 ppm) and (T3) degraded orange red dye at 2 DAS, 4 DAS, 5 DAS and 13 DAS.

generation compared to CT-12 and CT-11. The differences in incident photon-to-current efficiency (IPCE) among the $p\text{-Co}_3\text{O}_4/\text{n-TiO}_2$ nanocomposites can be attributed to the specific ratios of cobalt and titanium precursors used during synthesis. CT-12 likely possesses an optimized composition that promotes superior charge separation and transfer, resulting in higher IPCE. A well-calibrated ratio of $p\text{-Co}_3\text{O}_4/\text{n-TiO}_2$ enhances interfaces, crystal phases, and charge transfer dynamics, optimizing photon absorption and subsequent current generation, reflecting their photocatalytic activity.

The transient current-time profiles for CT-11, CT-12, and CT-21 nanocomposites exhibit a consistent trend analogous to the observed patterns in incident photon-to-current efficiency (IPCE) and photocatalytic activity (Fig. 18b). This similarity underscores the direct correlation between photoresponse dynamics and the

efficacy of these materials in catalyzing light-driven reactions. CT-12, demonstrating the highest IPCE and superior photocatalytic activity, aligns with a transient current-time profile characterized by robust and sustained current generation upon light exposure. This sustained current reflects efficient charge carrier generation, minimal recombination, and effective charge transfer within the nanocomposite, supporting its enhanced performance in photo-induced reactions. The similarity between the trends in transient current-time profiles, IPCE values, and photocatalytic activity reaffirms the intimate relationship between the nanocomposites photo-response dynamics and their effectiveness in catalysing light-driven reactions. This correlation highlights the crucial role of efficient charge carrier generation, dynamics, and transfer in dictating the overall performance of $p\text{-Co}_3\text{O}_4/\text{n-TiO}_2$ nanocomposites in photocatalysis.



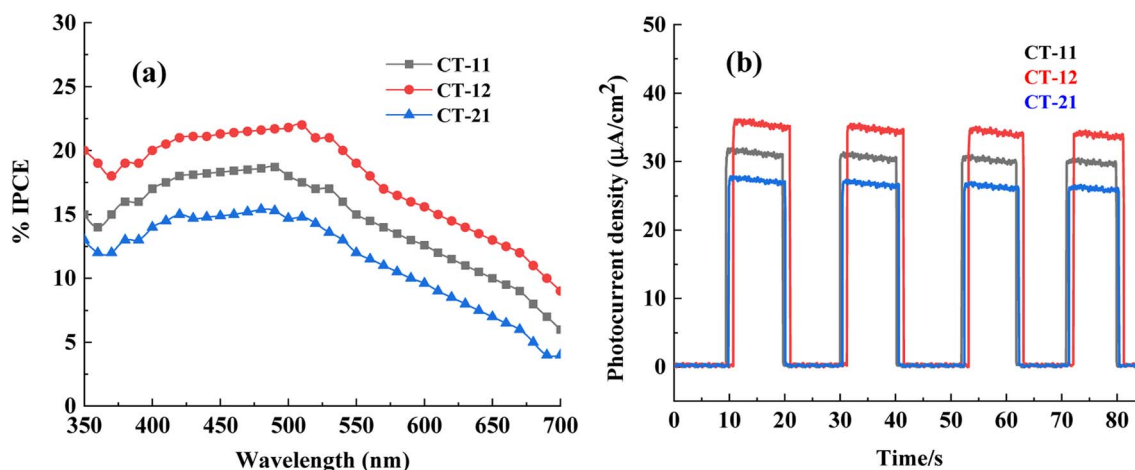


Fig. 18 (a) %IPCE vs. wavelength graph and (b) transient current–time profile ($I-t$) graph of CT-11, CT-12 and CT-21.

6. Conclusion

The research focused on synthesis of p-Co₃O₄/n-TiO₂ (CT) nanocomposites as potential photocatalysts for two crucial applications: degrading organic dyes and generating hydrogen under sunlight. In-depth structural analyses, including XRD, revealed the composite nature of these materials, confirming specific crystalline phases corresponding to Co₃O₄ and TiO₂. FTIR, UV-DRS, Raman, and BET analyses provided critical insights into the CT nanocomposites' chemical compositions, optical properties, surface characteristics, and specific surface areas, respectively. These analyses highlighted the materials' ability to efficiently absorb visible and UV light, crucial for initiating photocatalytic reactions, while also revealing correlations between surface properties and cobalt/titanium content. Photocatalytic valuations confirmed remarkable efficiency in degrading organic dyes (OR) and generating hydrogen under sunlight irradiation. Notably, CT-12 showcased superior performance owing to its narrow band gap, efficient charge separation mechanisms, and interactions with methanol, leading to enhanced hydrogen production rates and dye degradation efficiency. Overall, the comprehensive characterization and performance evaluations of CT nanocomposites underscore their immense potential for environmental remediation and sustainable energy production, positioning them as promising candidates for various industrial and environmental applications requiring efficient and sunlight-driven photocatalysis.

Conflicts of interest

The authors confirm that they do not have any known financial or personal conflicts of interest that could be perceived as influencing the research presented in this paper.

Acknowledgements

The authors would like to express their gratitude to the JRD Tata Fellowship from Savitribai Phule Pune University, Pune, India,

and the MJPRF-2021 fellowship from Dr Babasaheb Ambedkar Samajik Nyay Bhavan, MA/15/1, S Ambazari Rd, Vasant Nagar, Nagpur, Maharashtra, India, for their valuable financial support.

References

- 1 R. S. Salama, S. M. El-Bahy and M. A. Mannaa, *Colloids Surf., A*, 2021, **628**, 127261.
- 2 Q. A. Alsulami, A. Rajeh, M. A. Mannaa, S. M. Albukhari and D. F. Baamer, *Int. J. Hydrogen Energy*, 2021, **46**, 27349–27363.
- 3 Q. A. Alsulami, A. Rajeh, M. A. Mannaa, S. M. Albukhari and D. F. Baamer, *Sci. Rep.*, 2022, **12**, 6565.
- 4 S. M. Hassan, A. I. Ahmed and M. A. Mannaa, *Colloids Surf., A*, 2019, **577**, 147–157.
- 5 H. Lia, F. Ren, Q. Lia, J. Yang, Y. Wang and Z. Cheng, *Appl. Surf. Sci.*, 2018, **457**, 633–643.
- 6 G. Yang, Z. Yan and T. Xiao, *Appl. Surf. Sci.*, 2012, **258**, 8704–8712.
- 7 J. Niua, B. Yao, Y. Chen, C. Peng, X. Yu, J. Zhang and G. Bai, *Appl. Surf. Sci.*, 2013, **271**, 39–44.
- 8 S. M. Hassana, A. I. Ahmed and M. A. Mannaa, *Ceram. Int.*, 2018, **44**, 6201–6211.
- 9 A. Zada, Y. Qu, S. Ali, N. Sun, H. Lu, R. Yan, X. Zhang and L. Jing, *J. Hazard. Mater.*, 2018, **342**, 715–723.
- 10 X. Deng, W. N. Schmidt and H. Tuysuz, *Chem. Mater.*, 2014, **26**, 6127–6134.
- 11 V. N. Rao, P. Ravib, M. Sathish, K. K. Cheralathan, B. Neppolian, M. Mamatha Kumari and M. V. Shankar, *Ceram. Int.*, 2021, **47**, 10226–10235.
- 12 A. Habibi-Yangjeh and K. Pournemati, *Crit. Rev. Environ. Sci. Technol.*, 2024, **54**, 290–320.
- 13 A. Akhundi, A. Z. Moshfegh, A. Habibi-Yangjeh and M. Sillanpaa, *ACS EST Engg.*, 2022, **2**, 564–585.
- 14 R. Gusain, K. Gupta, P. Joshi and O. P. Khatri, *Adv. Colloid Interface Sci.*, 2019, **272**, 102009.
- 15 M. Saeed, M. Muneer, A. u. Haq and N. Akram, *Environ. Sci. Pollut. Res.*, 2022, **29**, 293–311.



- 16 G. Somasundaram, J. Rajan, P. Sangaiya and R. Dilip, *Results Mater.*, 2019, **4**, 100044.
- 17 M. Honarmand, M. Mirzadeh and M. Honarman, *J. Environ. Health Sci. Eng.*, 2020, **18**, 1581–1593.
- 18 S. Gadge, A. Tamboli, M. Shinde, H. Fouad, C. Terashima, R. Chauhan and S. Gosavi, *J. Solid State Electrochem.*, 2023, **27**, 2005–2015.
- 19 K. Dulta, G. K. Agceli, P. Chauhan, R. Jasrotia, P. K. Chauhan and J. O. Ighalo, *Sustainable Environ. Res.*, 2022, **32**, 2.
- 20 Q. Guo, C. Zhou, Z. Ma and X. Yang, *Adv. Mater.*, 2019, **31**, 1901997.
- 21 M. Honarmand and M. Mahjoore, *J. Geomine*, 2023, **1**, 7–12.
- 22 M. Alhaddad, A. A. Ismail, Y. G. Alghamdi, N. D. Al-Khathami and R. M. Mohamed, *Opt. Mater.*, 2022, **131**, 112643.
- 23 S. Landi Jr, J. Carneiro, S. Ferdov, A. M. Fonseca, I. C. Neves, M. Ferreira, P. Parpot, O. S. G. P. Soares and M. F. R. Pereira, *J. Photochem. Photobiol., A*, 2017, **346**, 60–69.
- 24 H. M. Mousa, J. F. Alenezi, I. M. A. Mohamed, A. S. Yasin, A.-F. M. Hashem and A. Abdal-hay, *J. Alloys Compd.*, 2021, **886**, 161169.
- 25 M. Ullah, X. Bai, J. Chen, H. Lv, Z. Liu, Y. Zhang, J. Wang, B. Sun, L. Li and K. Shi, *Colloids Surf., A*, 2021, **612**, 125972.
- 26 X. Li, X. Wang, Y. Nan, Y. Sun, H. Xu, L. Chi, Y. Huang, J. Duan and B. Hou, *Colloids Surf., A*, 2023, **664**, 131150.
- 27 M. Yahyazadehfar, S. A. Ahmadi, E. Sheikhhosseini and D. Ghazanfari, *J. Mater. Sci.: Mater. Electron.*, 2020, **31**, 11618–11623.
- 28 Q. Yuanchun, Z. Yanbao and W. Zhishen, *Mater. Chem. Phys.*, 2008, **110**, 457–462.
- 29 P. Priyadharsini, P. SundarRajan, K. G. Pavithra, S. Naveen, S. SanjayKumar, D. Gnanaprakash, J. Arun and A. Pugazhendhi, *J. Cleaner Prod.*, 2023, **426**, 139180.
- 30 V. Diniz, C. R. Crick and S. Rath, *J. Environ. Manage.*, 2023, **346**, 118979.
- 31 C. Hu, S. Duo, R. Zhang, M. Li, J. Xiang and W. Li, *Mater. Lett.*, 2010, **64**, 2040–2042.
- 32 N. D. Abazovic, M. I. Comor, M. D. Dramicanin, D. J. Jovanovic, S. P. Ahrenkiel and J. M. Nedeljkovic, *J. Phys. Chem. B*, 2006, **110**, 25366–25370.
- 33 S. Mugundan, B. Rajamannan, G. Viruthagiri, N. Shanmugam, R. Gobi and P. Praveen, *Appl. Nanosci.*, 2015, **5**, 449–456.
- 34 N. Yan, L. Hu, Y. Li, Y. Wang, H. Zhong, X. Hu, X. Kong and Q. Chen, *J. Phys. Chem. C*, 2012, **116**, 7227–7235.
- 35 Y. Tang, J. Zhou, J. Liu, L. Liu and S. Liang, *Int. J. Electrochem. Sci.*, 2013, **8**, 1138–1145.
- 36 X. J. Zhou, P. H. Shi, Y. F. Qin, J. C. Fan, Y. L. Min and W. F. Yao, *J. Mater. Sci.: Mater. Electron.*, 2016, **27**, 1020–1030.
- 37 N. Sreeram, V. Aruna, R. Koutavarapu, D.-Y. Lee and J. Shim, *Chemosphere*, 2022, **299**, 134477.
- 38 V. Manikandan, M. Singh, B. C. Yadav and J. C. Denardin, *J. Sci.: Adv. Mater. Devices*, 2018, **3**, 145–150.
- 39 A. Fernandez-Osorio, A. Vazquez-Olmos, R. Sato-Berru and R. Escudero, *Rev. Adv. Mater. Sci.*, 2009, **22**, 60–66.
- 40 S. S. El-Deen, A. M. Hashem, A. E. A. Ghany, S. Indris, H. Ehrenberg, A. Mauger and C. M. Julien, *Ionics*, 2018, **24**, 2925–2934.
- 41 S. S. Al-Taweel and H. R. Saud, *J. Chem. Pharm. Res.*, 2016, **8**(2), 620–626.
- 42 S. Ding, D. Wang and X. Wang, *Sep. Purif. Technol.*, 2022, **301**, 122033.
- 43 H. Wang, Y. Zeng, H. Mao, H. Huang and Y. Hu, *Chem. Nanomater.*, 2022, **8**, 202200263.
- 44 J.-T. Ren, Y.-L. Zheng, K. Yuan, L. Zhou, K. Wu and Y.-W. Zhang, *Nanoscale*, 2020, **12**(2), 755–762.
- 45 H. Fan, L. Quan, M. Yuan, S. Zhu, K. Wang, Y. Zhong, L. Chang, H. Shao, J. Wang, J. Zhang and C.-n. Cao, *Electrochim. Acta*, 2016, **188**, 222–229.
- 46 J. Yang, F. Wei, Y. Sui, J. Qi, Y. He, Q. Meng and S. Zhang, *RSC Adv.*, 2016, **6**(66), 61803–61808.
- 47 A. Manivannan, M. S. Seehra, S. B. Majumder and R. S. Katiyar, *Appl. Phys. Lett.*, 2003, **83**, 111.
- 48 F. Guzelcimen, B. Tanoren, C. Cetinkaya, M. D. Kaya, H. I. Efkere, Y. Ozen, D. Bingol, M. Sirkeci, B. Kınacı, M. B. Unlu and S. Ozcelik, *Vacuum*, 2020, **182**, 109766.
- 49 B. Bharti, S. Kumar, H.-N. Lee and R. Kumar, *Sci. Rep.*, 2016, **6**, 32355.
- 50 Y. Jiang, D. Yang, L. Zhang, Q. Sun, X. Sun, J. Li and Z. Jiang, *Adv. Funct. Mater.*, 2009, **19**, 150–156.
- 51 K. Das, S. N. Sharma, M. Kumar and S. K. De, *J. Phys. Chem. C*, 2009, **113**, 14783–14792.
- 52 L. Narayana, M. Matheswaran, A. A. Aziz and P. Saravanan, *Desalination*, 2011, **269**, 249–253.
- 53 S. Mugundan, B. Rajamannan, G. Viruthagiri, N. Shanmugam, R. Gobi and P. Praveen, *Appl. Nanosci.*, 2015, **5**, 449–456.
- 54 G. D. Moon, J. B. Joo, I. Lee and Y. Yin, *Nanoscale*, 2014, **6**, 12002–12008.
- 55 R. Raliya, C. Avery, S. Chakrabarti and P. Biswas, *Appl. Nanosci.*, 2017, **7**, 253–259.
- 56 M. Saini, B. S. Dehiya and A. Umar, *Ceram. Int.*, 2020, **46**, 986–995.
- 57 J. Singh, S. Kaur, G. Kaur, S. Basu and M. Rawat, *Green Process. Synth.*, 2019, **8**, 272–280.
- 58 S. Hussain, N. Farooq, A. S. Alkorbi, R. Alsaiani, N. A. Alhemiary, M. Wang and G. Qiao, *J. Mol. Liq.*, 2022, **362**, 119765.
- 59 M. M. Abutalib, H. M. Alghamdi, A. Rajeh, O. Nur, A. M. Hezma and M. A. Mannaa, *J. Mater. Res. Technol.*, 2022, **20**, 1043–1056.
- 60 S. Noor, S. Sajjad, S. A. K. Leghari, C. Flox and T. Kallio, *Int. J. Hydrogen Energy*, 2020, **45**, 17410–17421.
- 61 Y. Du, Z. Zheng, W. Chang, C. Liu, Z. Bai, X. Zhao and C. Wang, *Nanomaterials*, 2021, **11**, 214.
- 62 R. Ranjith, V. Renganathan, S.-M. Chen, N. S. Selvan and P. S. Rajam, *Ceram. Int.*, 2019, **45**, 12926–12933.
- 63 Y. Wang, C. Zhu, G. Zuo, Y. Guo, W. Xiao, Y. Dai, J. Kong, X. Xu, Y. Zhou, A. Xie, C. Sun and Q. Xian, *Appl. Catal., B*, 2020, **5**, 119298.
- 64 Z. Jiang, Y. Lu, Y.-Y. Song and Z. Gao, *J. Environ. Chem. Eng.*, 2023, **11**, 109298.
- 65 G. Dai, S. Liu, Y. Liang and T. Luo, *Appl. Surf. Sci.*, 2013, **264**, 157–161.



- 66 Q. Li, M. Zhang, Y. Xu, X. Quan, Y. Xu, W. Liu and L. Wang, *Chin. Chem. Lett.*, 2023, **34**, 107530.
- 67 Y. A. Sethi, A. K. Kulkarni, S. K. Khore, R. P. Panmand, S. C. Kanade, S. W. Gosavi, M. V. Kulkarni and B. B. Kale, *RSC Adv.*, 2019, **9**, 28525–28533.
- 68 Y. A. Sethi, A. K. Kulkarni, A. A. Ambalkar, R. P. Panmand, M. V. Kulkarni, S. W. Gosavi and B. B. Kale, *RSC Adv.*, 2021, **11**, 29877–29886.
- 69 Q. Zhang, Z. Hai, A. Jian, H. Xu, C. Xue and S. Sang, *Nanomaterials*, 2016, **6**, 138.
- 70 W.-D. Wei, X.-Y. Liu, S.-C. Cui and J.-G. Liu, *RSC Adv.*, 2017, **7**, 25650–25656.
- 71 Z. Hao, X. Tian, C. Wang, B. Yu, L. Wang, Y. Gao, Z.-G. Han, M. Shao and R. Zhang, *ACS Sustainable Chem. Eng.*, 2023, **11**, 13709–13717.
- 72 S. N. F. Moridon, D. Anggraini, K. Arifin, L. J. Minggu and M. B. Kassim, *Malaysian J. Anal. Sci.*, 2022, **26**, 581–588.
- 73 G. Xiao, J. Pan, Y. Fu and C. Li, *J. Phys.: Conf. Ser.*, 2021, **2011**, 012089.
- 74 V. N. Rao, P. Ravib, M. Sathishb, K. K. Cheralathan, B. Neppolian, M. Mamatha Kumari and M. V. Shankar, *Ceram. Int.*, 2021, **47**, 10226–10235.
- 75 J. Liu, J. Ke, Y. Li, B. Liu, L. Wang, H. Xiao and S. Wang, *Appl. Catal., B*, 2018, **236**, 396–403.
- 76 M. A. Ranal, D. G. D. Santana, W. R. Ferreira and C. Mendes-Rodrigues, *Rev. Bras. Bot.*, 2009, **32**, 849–855.

